# Pilot Operated 2 Port Solenoid Valve for Dry Air VQ20/30 Series

Comp	act an	d lightweigh	t with large flow capacity
	Weight (g)	C [dm³/(s·bar)]	
VQ20	46	1.5 (C8)	
VQ30	80	3.0 (C12)	and the second
<b>6</b> 0			VQ30 Series

High frequency operation possible

High speed response 7 ms or less (VQ20), 20 ms or less (VQ30)

(High speed response type without light/surge voltage suppressor at the supply pressure of 0.5 MPa)

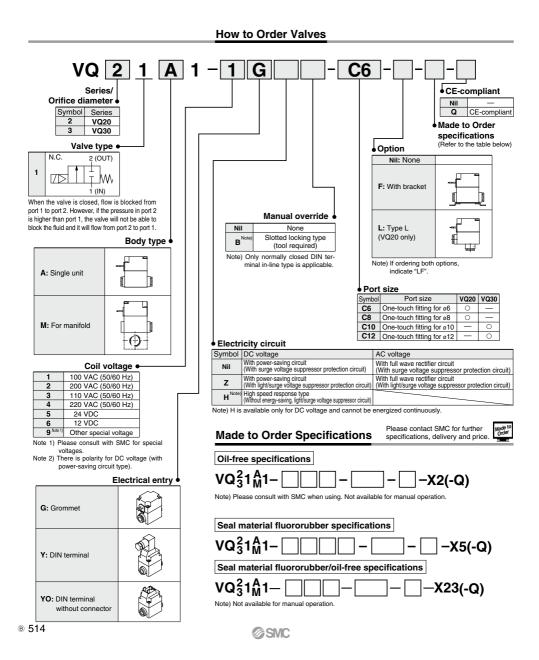
# Long operating life

# **Easy piping with One-touch Fittings**

Dusttight low jetproof enclosure (IP65) compliant in DIN terminal type.

Application: Air-blow, Blow-off of workpiece, etc.

VCH VDW SX10 VQ LVM Pilot Operated For Dry Air 2 Port Solenoid Valve **VQ20/30 Series** Single Unit



Standard Specifications



2 (OUT)

1(IN) N.C

When the valve is closed, flow is blocked from

port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### Series VO20 VQ30 Valve construction 2 port poppet pilot operated Air Note 1) Fluid Ambient and fluid temperature -10 to 50°C Note 2) specifications Lubrication Not required Slotted locking type (tool required) Note 3) Manual override 150/30 m/s<sup>2 Note 4)</sup> Impact resistance/Vibration resistance Dustproof Note 5) /alve Enclosure Internal leakage cm3/min 15 or less Exterior leakage cm<sup>3</sup>/min 15 or less Mounting orientation Unrestricted Weight 46 g 80 g Coil rated voltage 12 VDC, 24 VDC, 100 VAC, 110 VAC, 200 VAC, 220 VAC specifications Allowable voltage fluctuation ±10% of rated voltage Coil insulation type Class B or equivalent DC voltage (with power-saving circuit) Inrush: 2.9 W, Holding: 0.6 W Power consumption DC voltage (without power-saving circuit) 2.9 W Electric (Current value) AC 2 V A Electrical entry Grommet DIN terminal Note 1) This product is for dry air. Use in clean air, and be sure that drain and oil content does not flow into the product.

Note 2) Use dry air to prevent condensation when operating at low temperatures. Note 3) Manual override is available only for DIN terminal type.

Note 4) Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000 Hz. Test was per-

formed at both energized and de-energized states to the axis and right angle directions of the main valve and armature (value at the initial state).

Impact resistance: No malfunction resulted from the impact test using a drop impact tester. The test was performed on the axis and right angle directions of the main valve and armature for both energized and de-energized states (value at the initial state).

Note 5) DIN terminal type: Applicable to dusttight and low jetproof (IP65).

### Characteristic Specifications

Sei	ries	VG	20	VC	230
	Port size	ø6	ø8	ø10	ø12
		1.4	1.5	2.8	3.0
characteristics	b	0.23	0.42	0.42	0.37
	Cv	0.33	0.39	0.80	0.81
Ain. operating pr	essure differential		0.01 MI	Pa Note 4)	
Max. operat	ing pressure	0.6	MPa	0.5	MPa
Note 2)	Electricity circuit	With power-saving circuit	Note 3) High speed response type	With power-saving circuit	High speed response type
Response time	ON	10 ms or less	7 ms or less	25 ms or less	20 ms or less
ume	OFF	15 ms or less	5 ms or less	15 ms or less	5 ms or less

Note 1) The flow rate characteristics of this product have variations.

Note 2) JIS B 8373-2015 (Value of high response time is subject to change upon pressure, quality of air.) Note 3) It cannot be used when energized continuously.

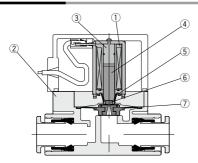
Note 4) If a restrictor (nozzle, etc.) is mounted on the outlet side piping, the pressure differential when ON is smaller. Be sure that the pressure differential does not drop below 0.01 MPa. Additionally, take great care when used for the ejector supply, etc.

### **Component Parts**

No.	Description	Material
1	Solenoid coil	_
2	Body	Resin
3	Fixed armature	Stainless steel
4	Armature	Stainless steel
5	Return spring	Stainless steel
6	Poppet	NBR
7	Diaphragm assembly	H NBR, Resin

## Construction

Symbol



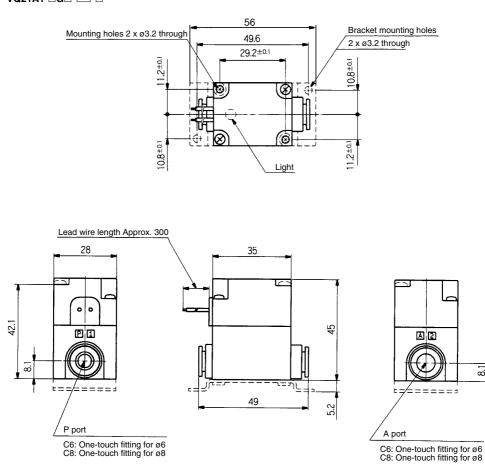
## @SMC

#### 515 ®

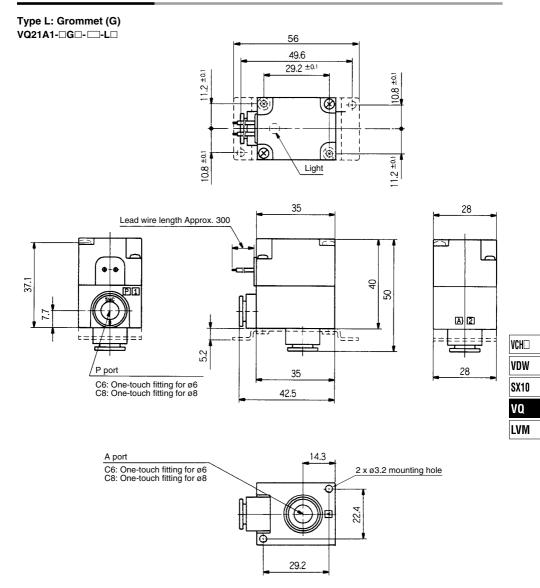
JW (10 /M

### **Dimensions: VQ20 Series**

### In-line Type: Grommet (G) VQ21A1-□G□-□-□



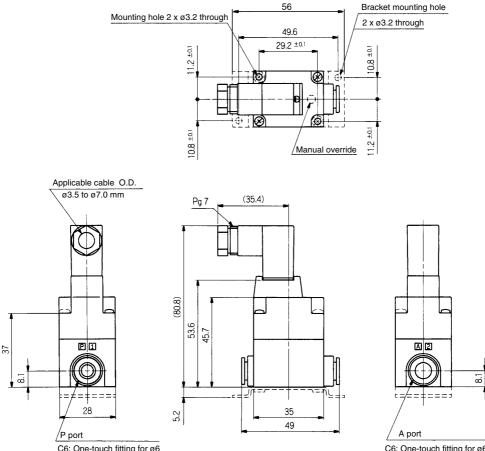
## **Dimensions: VQ20 Series**



## **Dimensions: VQ20 Series**

## In-line Type: DIN terminal (Y)

VQ21A1-□Y□□-□-□

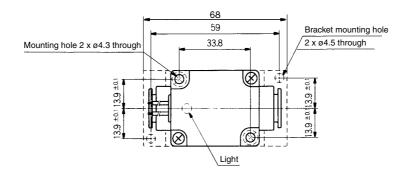


C6: One-touch fitting for ø6 C8: One-touch fitting for ø8

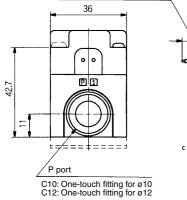
C6: One-touch fitting for ø6 C8: One-touch fitting for ø8

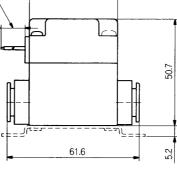
### **Dimensions: VQ30 Series**

### In-line Type: Grommet (G) VQ31A1-□G□- □-□

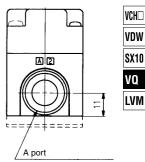


Lead wire length Approx. 300





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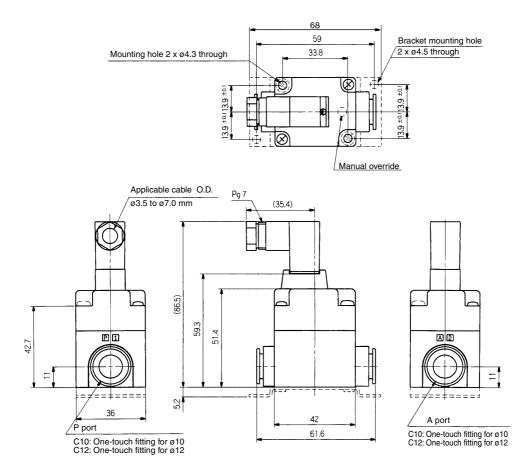


C10: One-touch fitting for ø10 C12: One-touch fitting for ø12

## **Dimensions: VQ30 Series**

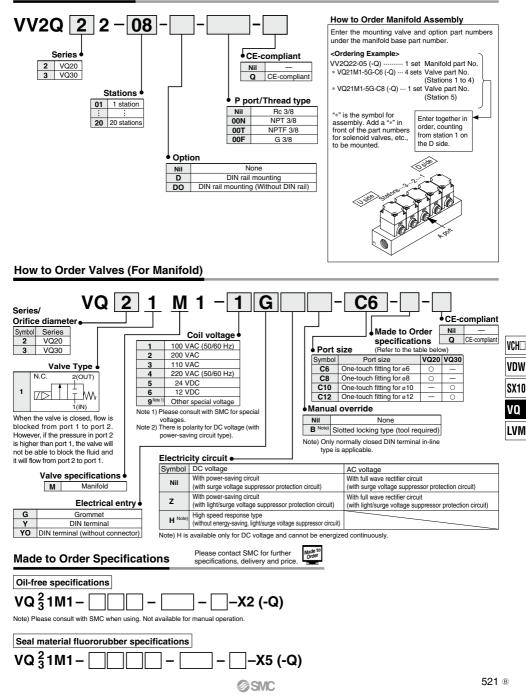
## DIN terminal (Y)

VQ31A1-□Y□□-□-□



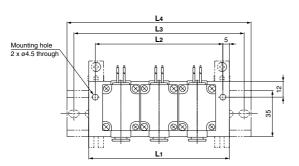


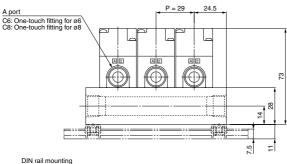
### How to Order Manifold

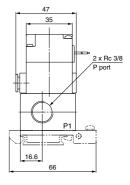


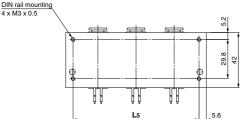
### Dimensions

### Plug lead unit manifold (VV2Q22- ))









Formulas $L_1 = (n - 1) \times 29 + 49$
$L_2 = L_1 - 10$
L3 = L4 - 10.5
L5 = L1 - 11.2

n: Station (Max. 20)

																					100/1. 20)
L	=	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
	Li	49	78	107	136	165	194	223	252	281	310	339	368	397	426	455	484	513	542	571	600
	L2	39	68	97	126	155	184	213	242	271	300	329	358	387	416	445	474	503	532	561	590
	L3	75	100	137.5	162.5	187.5	212.5	250	275	300	337.5	362.5	387.5	425	450	475	500	537.5	562.5	587.5	625
	L4	85.5	110.5	148	173	198	223	260.5	285.5	310.5	348	373	398	435.5	460.5	485.5	510.5	548	573	598	635.5
	L5	37.8	66.8	95.8	124.8	153.8	182.8	211.8	240.8	269.8	298.8	327.8	356.8	385.8	414.8	443.8	472.8	501.8	530.8	559.8	588.8

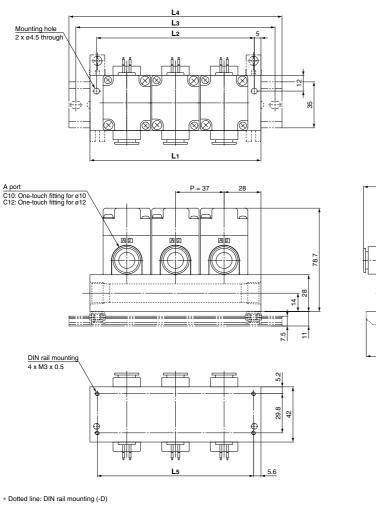
\* Dotted line: DIN rail mounting (-D)

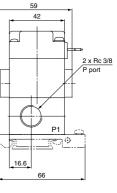
Dimensions

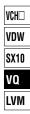


### Dimensions

### Plug lead unit manifold (VV2Q32- )







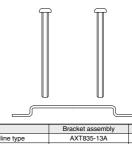
Formulas L1 = (n - 1) x 37 + 56
$L_2 = L_1 - 10$
L3 = L4 - 10.5
L5 = L1 - 11.2

Dimensions	n: Station (Max. 20)																			
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	56	93	130	167	204	241	278	315	352	389	426	463	500	537	574	611	648	685	722	759
L2	46	83	120	157	194	231	268	305	342	379	416	453	490	527	564	601	638	675	712	749
L3	75	112.5	150	187.5	225	261.5	300	337.5	375	412.5	450	487.5	525	562.5	587.5	625	662.5	700	737.5	775
L4	85.5	123	160.5	198	235.5	273	310.5	348	385.5	423	460.5	498	535.5	573	598	635.5	673	710.5	748	785.5
L5	44.8	81.8	118.8	155.8	192.8	229.8	266.8	303.8	340.8	377.8	414.8	451.8	488.8	525.8	562.8	599.8	636.8	673.8	710.8	747.8

## **Single Unit Option**

### Bracket assembly (with 2 mounting screws)

For fixing this solenoid valve.



Туре	Bracket assembly	(Mounting screws, 2 pcs.)
VQ20 Grommet in-line type	AXT835-13A	M3 x 45
VQ20 Grommet L type, DIN terminal type	AXT835-13A-2	M3 x 40
DIN terminal L type	AXT835-13A-3	M3 x 35
VQ30	AXT837-13A	M4 x 45

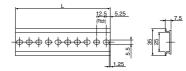
### **Manifold Option**

### DIN rail AXT100-DR-□

\* Suffix the number from DIN rail dimensions table below. Refer to the dimension drawing for each manifold for L dimension.

Each manifold can be mounted on a DIN rail. Order with the option symbol "-D" to specify DIN rail mounting type.

The DIN rail is approximately 30 mm longer than the length of manifold.



## VQ20 series

St

V G	20	30	163	•																	
Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	i
No	6	8	11	13	15	17	20	22	24	27	29	31	34	36	38	40	43	45	47	50	

No.	6	8	11	13	15	17	20	22	24	27	29	31	34	36	38	40	43	45	47	50
L	85.5	110.5	148	173	198	223	260.5	285.5	310.5	348	373	398	435.5	460.5	485.5	510.5	548	573	598	635.5

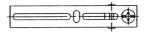
#### VQ30 series

Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
No.	6	9	12	15	18	21	24	27	30	33	36	39	42	45	47	50	53	56	59	62
L	85.5	123	160.5	198	235.5	273	310.5	348	385.5	423	460.5	498	535.5	573	598	635.5	673	710.5	748	785.5

# DIN rail mounting bracket VVQZ100-DB-5

This bracket is used for mounting the manifold on the DIN rail. DIN rail mounting bracket is attached on the manifold.

1 set of DIN rail mounting brackets for 1 manifold includes 2 brackets.







### Blanking plate assembly (with O-ring and 2 mounting screws)

Mount a blank plate on valve manifold when a valve is disassembled for maintenance purposes, or when spare valve unit is supposed to be mounted in the future.



Series	Blanking plate assembly	(O-ring)	(Mounting screws, 2 pcs.)
VQ20	AXT835-35A	OR-1679-100-H	M3 x 6
VQ30	AXT837-35A	OR-2400-150-H	M4 x 6



## VQ20/30 Series Specific Product Precautions 1

Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

Selection

## **M**Warning

### 1. Air quality

This product is for dry air. Drain, oil, etc. in the air may result in faulty operation. Use clean (dry) air.

#### 2. Pressure differential

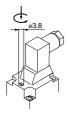
If a restrictor (nozzle, etc.) is mounted on the outlet side, the outlet side pressure differential at the inlet side is smaller. Be sure the pressure differential when ON does not drop below 0.01 MPa.

#### Manual Override

## **Warning**

Regardless of electric signals to the solenoid valve, the manual override is used for switching the main valve. (DIN terminal only.)

Slotted locking type (tool required)

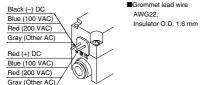


Push the manual override button with a small flat head screwdriver until it stops. Turn it in the counterclockwise direction at 90° to lock the manual. Turn it right to release.

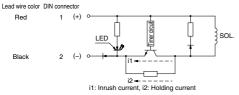


## Connection and Electrical Circuit

## **A** Caution



#### With DC voltage power-saving circuit (with polarity)



DC (with power-saving circuit) specifications is designed to reduce the power consumption at holding to achieve powersaving by circuit shown above. Refer to below power wave form.

### Connection and Electrical Circuit

## **▲** Caution

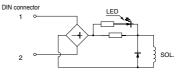
#### Power wave form of power-saving type (Rated voltage at 24 VDC)



### AC circuit

Lead wire color Blue (100 VAC) Red (200 VAC) Gray (Other AC)

Blue (100 VAC) Red (200 VAC) Gray (Other AC)



Valve Mounting

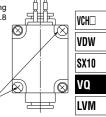
## **▲** Caution

When mounting the valve, secure with brackets. When mounting it directly, tighten the mounting screws with the appropriate torque (0.7 to 0.8 N-m).

Mounting screw

0.7 to 0.8 N·m

Tightening torque



When Energizing Continuously for Long Period of Time

# **▲** Caution

When energizing continuously, choose the option of an energysaving circuit specifications. High speed response type (with no energy-saving circuit) cannot be energized continuously.



## VQ20/30 Series Specific Product Precautions 2

Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

How to Wire DIN Terminal

## **▲** Caution

## ISO#: Based on DIN 43650C (Pin gap 8 mm) Connection

- 1. Loosen the tightening screw and pull the connector off of the solenoid valve.
- 2. After removing the tightening screw, divide the terminal block and housing by prying open the slot area of the lower part of the terminal block open with a screwdriver.
- **3.** Loosen the terminal screws of the block and insert stripped lead wires in accordance with the wiring diagram. Secure each wire by re-tightening the terminal screw (In the case of terminal 1: (+), 2: (-) DC)
- 4. Tighten the ground nut to secure the cable wire.

#### Change of electrical entry

Wire entry can be changed by mounting the housing in either direction (four directions at every  $90^{\circ}$ ) after dividing the terminal block and the housing.

\* For the indicator lighted type, be careful not to damage the light with the lead wire of the cable.

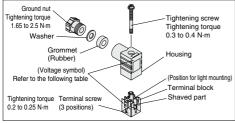
#### Precautions

Insert a connector straight or pull it out straight, using caution it does not be tilted.

#### Applicable cable

Cord O.D.: ø3.5 to ø7

(Reference) 0.5 mm<sup>2</sup> 2-core and 3-core wire equivalent to JIS C 3306.



### DIN (EN175301-803) Terminal

This DIN terminal corresponds to the Form C DIN connector with an 8 mm terminal pitch, which complies with EN175301-803B.

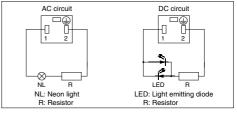


## DIN Terminal Part No. (Based on DIN)

ithout indicator light	SY100-82-4	
Vith Indicator Ligh	t	
Rated voltage	Voltage symbol	Part no.
24 VDC	24 V	SY100-82-3-05
12 VDC	12 V	SY100-82-3-06
100 VAC	100 V	SY100-82-2-01
200 VAC	200 V	SY100-82-2-02
110 VAC	110 V	SY100-82-2-03
220 VAC	220 V	SY100-82-2-04

### How to Wire DIN Terminal

#### **DIN Terminal Circuit with Indicator Light**



Manifold

## How to Mount/Remove from DIN Rail

## Caution

### Removing procedure

- 1. Loosen the clamp screw on the " (A) " side of both ends of the manifold.
- Lift the " (A) " side of the manifold off the DIN rail and slide it in the direction of the arrow.

#### Mounting procedure

- Hook the mounting hook on the "

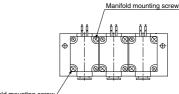
   B " side of the manifold base to the DIN rail.
- Press down side " (A) " and mount the end plate on the DIN rail. Tighten the clamp screw on side " (B) " of the end plate.

(Tightening torque: 0.3 to 0.4 N·m).

### Valve Mounting

# **▲** Caution

After confirming the gasket is correctly placed under the valve, tighten the mounting screws with the appropriate torque (0.7 to 0.8 N·m).



Manifold mounting screw

