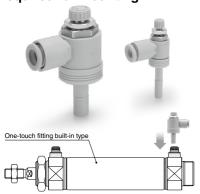
Speed Controller with One-touch Fitting Plug-in Type

AS DDDP Series

- Can be mounted directly to the One-touch fitting!
- No need for tools, reducing time required for mounting.



⚠ Warning

1. Do not use the body A in a continuously rotating place.

It may damage the body A or fittings.

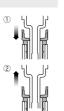


↑Caution Release from One-touch fitting

The release ring slides up and down and does not come off from the body A with the drop prevention function.



- ①Slide down the release ring, and push the release bushing to the end.
- ②Bring up the body, while holding it
- 3Take the finger off the release ring and remove the speed controller from the One-touch fitting.



Model

| Mo | del | Rod and applicable tubing O.D. | | | | | |
|----------------|---------------|--------------------------------|------------|------------|-----|--|--|
| Meter-out type | Meter-in type | ø4 | ø 6 | ø 8 | ø10 | | |
| AS1000P-04-04 | AS1010P-04-04 | • | _ | _ | _ | | |
| AS2000P-04-04 | AS2010P-04-04 | • | _ | _ | _ | | |
| AS2000P-06-06 | AS2010P-06-06 | _ | • | _ | _ | | |
| AS2500P-06-06 | AS2510P-06-06 | _ | • | _ | _ | | |
| AS3000P-08-08 | AS3010P-08-08 | _ | _ | • | _ | | |
| AS3000P-10-10 | AS3010P-10-10 | _ | _ | _ | • | | |
| | | | | | | | |

<Visual identification between meter-out and meter-in types>

The lock nut provides identification. The lock nut of the meter-out type is zinc chromated (The round lock nut is electroless nickel plated), and the one of the meter-in type is black zinc chromated.

Specifications

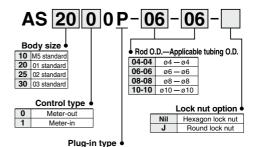
| Fluid | Air | | | | | | |
|-------------------------------|---------------------------------|--|--|--|--|--|--|
| Proof pressure | 1.5 MPa | | | | | | |
| Max. operating pressure | 1 MPa | | | | | | |
| Min. operating pressure | 0.1 MPa | | | | | | |
| Ambient and fluid temperature | -5 to 60°C (No freezing) | | | | | | |
| Applicable tubing material | Nylon, Soft nylon, Polyurethane | | | | | | |
| | • | | | | | | |

Flow Rate and Sonic Conductance

| | Model | AS10□0P | AS2 | 0□0P | AS25□0P | AS30□0P | |
|-----------------|------------------------------------|---------|------|------|---------|---------|-----|
| | applicable D. (Metric size) | ø4 | ø4 | ø6 | ø6 | ø8 | ø10 |
| Controlled flow | Flow rate [L/min (ANR)] | 100 | 130 | 230 | 290 | 660 | 920 |
| Free flow | Sonic conductance [dm3/(s·bar)] | 0.28 | 0.36 | 0.64 | 0.8 | 1.8 | 2.6 |
| Critical | Controlled flow | 0.2 | 0.2 | | 0.2 | 0.2 | |
| pressure ratio | Free flow | 0.25 | 0.25 | | 0.25 | 0.25 | |

Note) Flow rate values are measured at 0.5 MPa and 20 $^{\circ}\text{C}.$

How to Order



тиль

TMH

ASD AS

AS-FE

KE AS-FG

AS-FP

AS-FM

AS-D

ASP

ASN

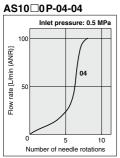
AQ ASV

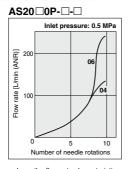
AK VCHC

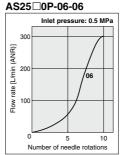
ASR ASQ

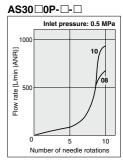


Needle Valve/Flow Rate Characteristics





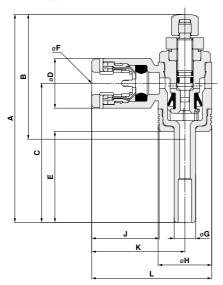




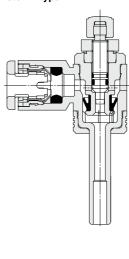
Note) The numbers above the flow rate characteristic curves in the charts show the tubing diameter as defined by the product number.

Dimensions

Meter-out type



Meter-in type



| Model | | A E | | 3 | _ | øD | Е | øΕ | øG | øΗ | | V | |
|------------------|------|------|------|------|----|------|------|----|----|------|------|------|------|
| Model | MIN. | MAX. | MIN. | MAX. | | 00 | | ØΓ | øG | υп | J | Ι. | - |
| AS10 □ 0 P-04-04 | 38.9 | 41.7 | 23.9 | 26.7 | 26 | 9.3 | 17 | 4 | 4 | 10 | 12.7 | 17.4 | 22.4 |
| AS20 □0P-04-04 | 46.4 | 51.4 | 31.4 | 36.4 | 30 | 9.3 | 17.1 | 4 | 4 | 13.6 | 12.7 | 18.9 | 25.7 |
| AS20 □ 0P-06-06 | 47.3 | 52.3 | 31.3 | 36.3 | 30 | 11.6 | 18 | 6 | 6 | 13.6 | 13.5 | 19.9 | 26.7 |
| AS25 □ 0P-06-06 | 49.6 | 54.6 | 33.6 | 38.6 | 32 | 12.8 | 18 | 6 | 6 | 17 | 16.8 | 24.1 | 32.6 |
| AS30 □ 0P-08-08 | 55.5 | 60.5 | 37 | 42 | 36 | 15.2 | 19 | 8 | 8 | 22 | 18.5 | 27 | 38 |
| AS30 □ 0P-10-10 | 58.5 | 63.5 | 37.5 | 42.5 | 39 | 18.5 | 22 | 10 | 10 | 22 | 21 | 30.5 | 41.5 |