# 5 Port Solenoid Valve VFR2000/3000/4000/5000/6000 Series

Rubber Seal

eries Variatio	ns			position single types assage: $4/2 \rightarrow 5/3$			[Option]
Series	Sonic conductance <sup>*</sup> C [dm <sup>3</sup> /(s·bar)]	Type of actuation	Voltage	Electri	cal entry	With light/surge voltage suppressor (Option)	Manual override
VFR2000 Plug-in type Non plug-in type P.1018	1/8, 1/4: 3.0	2 position single VFR2000/3000/4000 (A)4 2(B) (EA)5 (EB) (EA)5 (EB) (FR5000/6000 (A)4 2(B)		Plug-in Conduit terminal (F) Non plug-in Grommet (G) Conduit terminal (T) Conduit terminal (T) Plug-in Conduit terminal (F)	Grommet terminal (E) DIN terminal (D, Y) W plug connector (M)	<ul> <li>(uputit)</li> <li>(uputit)&lt;</li></ul>	Non-looking push type Non-locking
VFR3000 Plug-in type Non plug-in type P.1038 VFR4000 Plug-in type	1/4: 7.5 3/8: 8.7	2 position double (A)4 2(B) (EA)5 13(EB) (P) 2 position double (A)4 2(B) (EA)5 13(EB) (P) 2 position	(Standard) 100 VAC <sup>50</sup> /60 Hz 200 VAC <sup>50</sup> /60 Hz 24 VDC	Grommet terminal (E)	(VFR3□10/4□10) DIN terminal (D)	<ul> <li>Plug-in type Conduit terminal (FZ)</li> <li>Non plug-in type (VFR3⊡10/4⊡10) DIN terminal (DZ) Grommet terminal (EZ) Conduit terminal (TZ)</li> </ul>	push type A (Extended) Locking type B (Tool required) Locking type C
VFR4000 Plug-in type Non plug-in type P.1061	3/8,1/2:14	3 position closed center (A)4 2(B) (E)513(E) (E)513(E) 3 position exhaust center (A)4 2(B) (E)513(E) (E)513(E) (E)513(E) (E)513(E)	(Semi-standard) 110 to 120 V <sup>50</sup> /60 Hz 220 VAC <sup>50</sup> /60 Hz 240 VAC <sup>50</sup> /60 Hz 12 VDC	Grommet (G)	Grommet terminal (E) DIN terminal (D, Y)	<ul> <li>With surge voltage suppressor</li> <li>Non plug-in type (VFR3□40/4□40) Grommet (GS)</li> <li>Note) Surge voltage suppressor is equipped midway on the lead wire for grommet type.</li> </ul>	(Lever)
VFR50000 Plug-in type Non plug-in type P.1084	3/8: 18 1/2: 23 3/4: 25	(P) 3 position pressure center (A)4 2(B) (P) (EA)513(EB) (P)		Plug-in Conduit terminal (F) Non plug-in Grommet terminal (E)	DIN terminal (D)	With light/surge voltage suppressor Plug-in type Conduit terminal (FZ)	
VFR6000 Plug-in type Non plug-in type P.1099	1: (Effective area 191 mm <sup>2</sup> )			Plug-in Conduit terminal (F) Non plug-in Grommet terminal (E)	DIN terminal (D)	Non plug-in type DIN terminal (DZ) Grommet terminal (EZ)	Non-locking push type

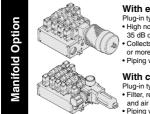
## VFR2000/3000/4000/5000/6000 Series

## **Manifold Variations**

			Base Mountee	d Plug-in Type	
	_	VFR2000 P.1026	<b>VFR3000</b> P.1046	VFR4000 P.1069	VFR5000 P.1090
	With multi-connector				
Manifold	With terminal block				
	With D-sub connector				
s	Individual SUP spacer		•	•	
Parts	Individual EXH spacer				
ä	SUP block disk				

art	Individual EXH spacer	$\bullet$			$\bullet$
n Pa	SUP block disk	$\bullet$	•	$\bullet$	$\bullet$
ptior	EXH block disk	•	•		$\bullet$
Opi	Throttle valve spacer	•	•		$\bullet$
σ	Interface regulator	•	•		$\bullet$
lifo	Blanking plate	•	•		$\bullet$
Mani	Air release valve spacer	•	•		
	SUP stop valve spacer	• (1)	•		

Note 1) Used with the manifold base. Please contact SMC for details. Note 2) There is no manifold base in the VFR6000 series.



### With exhaust cleaner

- Plug-in type, Non plug-in type • High noise reduction effect:
- 35 dB or more
- Collects oil mist: collecting rate 99.9% or more
- · Piping work is reduced.

### With control unit Note)

### Plug-in type, Non plug-in type

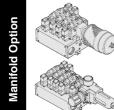
· Filter, regulator, pressure switch and air release valve in one unit · Piping work eliminated

Note) There is no option with control unit in the VFR5000 series.



		Base Mounted Non Plug-in Type						
	VFR2000 P.1027	VFR3000 P.1047	VFR4000 P.1070	VFR5000 P.1091	S			
		- @-	- Da		S			
					V			
					V			
Common electrical entry								
Grommet terminal					V 1,			
DIN terminal		200 A			V 4			
					V 1,			
			10 00 00 00 00 00 00 00 00 00 00 00 00 0		V 4			
			14	A. A.	V			
Individual electrical entry		.89						
Grommet     Grommet terminal					5			
Conduit terminal					1			
DIN terminal     L plug connector Note)		000	00		V			
M plug connector Note)	138 3	A CONTRACTOR			١			
VFR2000 series only								
Individual SUP spacer	•	•	•	•				
Individual EXH spacer SUP block disk EXH block disk Throttle valve spacer Interface regulator Blanking plate Air release valve spacer	•	•	•	●				
SUP block disk	•	•	•	●				
EXH block disk	•	•	•					
Throttle valve spacer	•	•	•	$\bullet$				
Interface regulator	•	•	•	$\bullet$				
Blanking plate			•	$\bullet$				
Air release valve spacer	•	•	•					
SUP stop valve spacer	• (1)							

Note 1) Used with the manifold base. Please contact SMC for details. Note 2) There is no manifold base in the VFR6000 series.



#### With exhaust cleaner

- Plug-in type, Non plug-in type • High noise reduction effect:
- 35 dB or more
- Collects oil mist: collecting rate 99.9% or more
- · Piping work is reduced.

#### With control unit Note)

#### Plug-in type, Non plug-in type

- · Filter, regulator, pressure switch and air release valve in one unit
- · Piping work eliminated

Note) There is no option with control unit in the VFR5000 series.



# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR2000 Series



#### Non plug-in type

#### Symbol

Model

• ,	
2 position	3 position
Single	Closed center
(A)4 2(B) (EA)5 13(EB) (P)	(A)4 2(B) (A)4 2(B) (EA)513(EB) (EA)513(EB) (P)
Double	Exhaust center
(A)4 2(B) T T T T T T (EA)5 13(EB) (P)	(A)4 2(B)
	Pressure center
	(A)4 2(B) ↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓

#### Standard Specifications

Juan	uaru Specini	Julions				
	Fluid				Air	
su	Operating	2 position singl	e/3 position	0.2 to 0.9 MPa		
specifications	pressure range	2 position d	louble		0.1 to 0.9 MPa	
fice	Ambient and fluid temperature			-10 to 50°C (No freezing.)		
S	Lubrication				Not required (1)	
sp	Manual override				Non-locking push type	
Valve	Mounting orientation				Unrestricted	
Val	Impact/Vibration resistance			300/50 m/s <sup>2</sup> (2)		
-	Enclosure			Dustproof		
IS	Coil rated voltag	e		100, 200 VAC (50/60 Hz), 24 VDC		
tio	Allowable voltag	e fluctuation		-15 to -10% of rated voltage		
specifications	Apparent power		Inrush	5.6 VA/50 Hz, 5.0 VA/60 Hz		
scif		. ,	Holding	3.4 VA (2.	1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz	
spe	Power consumption	tion (DC) (3)		1.8 W (2.04 W	/: With light/surge voltage suppressor)	
₹	관 		Plug-in type	Conduit terminal		
Electric					Grommet, Grommet terminal Conduit terminal, DIN terminal L plug connector, M plug connector	

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz.

Note) Applicable only for DIN terminal and plug-in types.

For details, refer to "How to Order".

Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

#### **Option Specifications**

Pilot type	External pilot Note)
Manual override	Non-locking push type A (Extended), Locking type B (Tool required), Looking type C (Lever)
O all material and the ma	110 to 120, 220, 240 VAC 50/60 Hz
Coil rated voltage	12 VDC
Porting specifications	Bottom ported
Option	With light/surge voltage suppressor
	142

Note) Operating pressure: 0 to 0.9 MPa

Pilot pressure: 2 position single/3 position 0.2 to 0.9 MPa

2 position double 0.1 to 0.9 MPa

		Mc	del			Flow rate characteristics (1					(2) (3)		(0)
	ype of			Port size	1 –	ightarrow 4/2 (P $ ightarrow$ A/	(B)	$4/2 \rightarrow$	5/3 (A/B $\rightarrow$ E	A/EB)	Max. operating	Response	(4) Weight
ac	tuation	Plug-in	Non plug-in	Rc	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	cycle (Hz)	time (ms)	(kg)
E	Single	VFR2100	VFR2110	1/8	2.5	0.18	0.58	3.0	0.27	0.70	10	20 or less	0.34
position	Single	VFH2100	VFN2110	1/4	2.8	0.24	0.62	3.0	0.27	0.70	10	20 01 1635	(0.32)
	Double	VFR2200	VFR2210	1⁄8	2.4	0.21	0.56	3.1	0.28	0.74	10	20 or less	0.42
2	Double	VFN2200	VFN2210	1/4	2.6	0.27	0.62	3.1	0.28	0.74	10	20 01 1855	(0.44)
	Closed	VFR2300	VFR2310	1⁄8	1.3	0.45	0.36	1.4	0.46	0.41	5	30 or less	0.43
Ę	center	VFH2300	VFR2310	1⁄4	1.3	0.45	0.36	1.4	0.46	0.41	5	30 01 1855	(0.45)
position	Exhaust	VFR2400	VFR2410	1⁄8	0.79	0.53	0.24	3.1 [0.89]	0.24 [0.51]	0.74 [0.27]	5	30 or less	0.43
őd	center	VFR2400	VFR2410	1⁄4	0.79	0.53	0.24	3.1 [0.89]	0.24 [0.51]	0.74 [0.27]	5	30 or less	(0.45)
e	Pressure	VFR2500	VFR2510	1⁄8	2.8 [0.65]	0.24 [0.60]	0.68 [0.21]	0.89	0.53	0.27	-	00	0.43
	center	VFH2500	VFR2510	1/4	3.2 [0.75]	0.26 [0.55]	0.73 [0.23]	0.89	0.53	0.27	5	30 or less	(0.45)

Note 1) [ ]: Denotes the normal position.

Note 2) Min. operating frequency is once in 30 days.

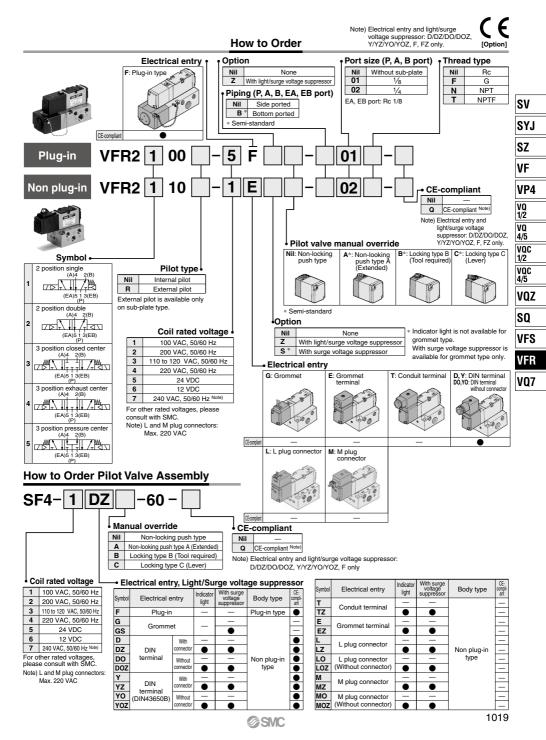
Note 3) Based on dynamic performance test, JIS B 8419: 2010. (0.5 MPa, Coil temperature: 20°C, at rated voltage, without surge voltage suppressor) Note 4) For VFR2□00-□FZ-<sup>0</sup>/<sub>21</sub>, (): VFR2□10-□DZ-<sup>0</sup>/<sub>22</sub>



1018



### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR2000 Series



#### Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

#### **Cylinder Speed Chart**

							Bore	e size					
System	Average speed (mm/s)	CM series Pressure 0.5 MPa Load factor 50% Stroke 300 mm			Pressure ( Load facto Stroke 500	MB, CA2 series Pressure 0.5 MPa Load factor 50% Stroke 500 mm				CS1/CS2 series Pressure 0.5 MPa Load factor 50% Stroke 1000 mm			
		ø20	ø25	ø32	ø40	ø40	ø50	ø63	ø80	ø100	ø125	ø140	ø160
A	800 700 600 500 400 300 200 100 0											Perpendicu upward act Horizontal a	uation
В	800 700 600 500 400 300 200 100 0												
с	800 700 600 500 400 300 200 100 0												
D	800 700 600 500 400 300 200 100 0												
E	800 700 600 500 400 300 200 100 0												

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

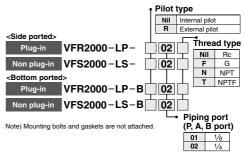
\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### System Components

System	Solenoid valve	Speed controller	Silencer	Tube bore x Length
А	1/550000	AS2000-01	AN110-01	T0425 x 1 m
в	VFR2000 Series Rc 1/8	AS3000-02	AN110-01	T0604 x 1 m
с	nc 98	AS3000-02	AN110-01	T0806 x 1 m
D	VFR2000 Series	AS4000-02	AN110-01	T1075 x 1 m
E	Rc 1/4	AS4000-02	AN110-01	T1209 x 1 m

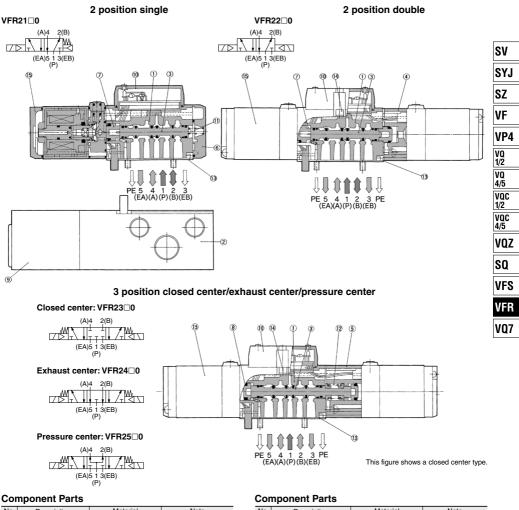
### How to Order Sub-plate Assembly



EA, EB port: Rc 1/8

## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR2000 Series

### Construction



No.	Description	Material	Note
1	Body	Aluminum die-casted	Platinum silver
2	Sub-plate	Aluminum die-casted	Platinum silver
3	Spool valve	Aluminum, NBR	
4	Adapter plate	Aluminum die-casted	Platinum silver
5	Adapter plate	Aluminum die-casted	Platinum silver
6	End plate	Resin	Black

No.	Description	Material	Note
7	Piston	Resin	
8	Piston	Resin	
9	Junction cover	Resin	
10	Light cover assembly	Resin	
11	Spool spring	Stainless steel	
12	Return spring	Stainless steel	

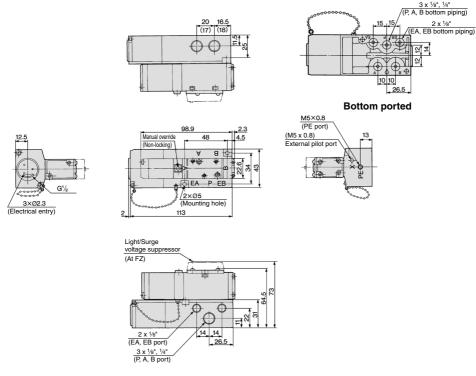
#### **Replacement Parts**

No.	Description	Material	Part no.		
INO.	Description	wateriai	VFR21□0	VFR22□0	VFR2300/240/2500
13	Gasket	NBR	AXT624-20-2	AXT624-20-2	AXT624-20-2
14	Hexagon socket head screw Note)	Steel	AXT624-26#1 (M3 x 31)	AXT624-26#1 (M3 x 31)	AXT624-26#1 (M3 x 31)
15	Pilot valve assembly	-	Refer to "How to Order Pilot Valve Assembly" on page 1019.		
-	Sub-plate assembly	_	Refer to "How to Order Sub-plate Assembly" on page 1020.		

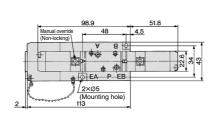
Note) For the VFR2000 series, it requires 3 pcs.

## Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center

## 2 position single: VFR2100- $\Box$ F- $^{01}_{02}$

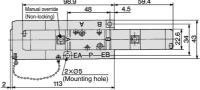


(): Rc 1/8



2 position double: VFR2200-DF-02

3 position closed center: VFR2300- $\Box$ F- $_{02}^{01}$ 3 position exhaust center: VFR2400- $\Box$ F- $_{02}^{01}$ 3 position pressure center: VFR2500- $\Box$ F- $_{02}^{01}$ 

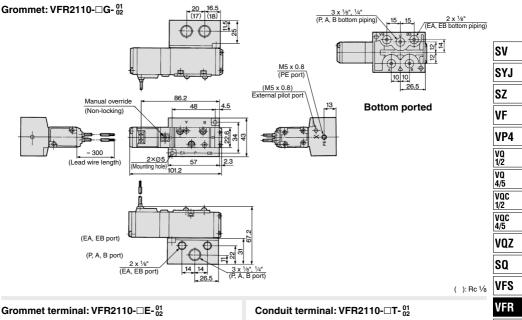


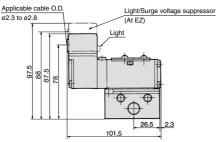
\* Other dimensions are the same as the single type.

\* Other dimensions are the same as the single type.

### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR2000 Series

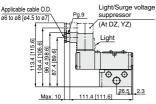
## Non Plug-in: 2 Position Single





\* Other dimensions are the same as the grommet type.

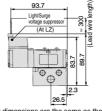
### DIN terminal: VFR2110-DY-02



\* []: Type Y

 Other dimensions are the same as the grommet type.

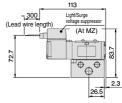
#### L plug connector: VFR2110-DL- 02



\* Other dimensions are the same as the grommet type.

\* Other dimensions are the same as the grommet type.

## M plug connector: VFR2110-DM-02

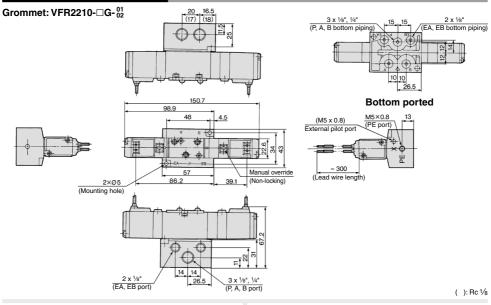


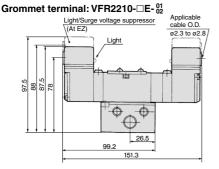
\* Other dimensions are the same as the grommet type.



VQ7

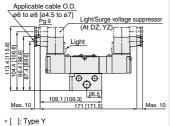
## Non Plug-in: 2 Position Double





\* Other dimensions are the same as the grommet type.

#### DIN terminal: VFR2210-



\* Other dimensions are the same as the grommet type.

Cable O.D. Suppressor Pg.9 (At T2) Light Ught Ught Max. 10 109.1 26.5 Max. 10 Max. 10 Max. 10

Light/Surge voltage

Conduit terminal: VFR2210-DT- 01

Applicable

\* Other dimensions are the same as the grommet type.

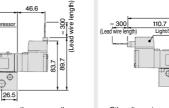
### M plug connector: VFR2210-DM-02

174.3

rge voltage suppr

h

(At MZ)



\* Other dimensions are the same as the grommet type.

\* Other dimensions are the same as the grommet type.



L plug connector: VFR2210-DL- 02

93.7

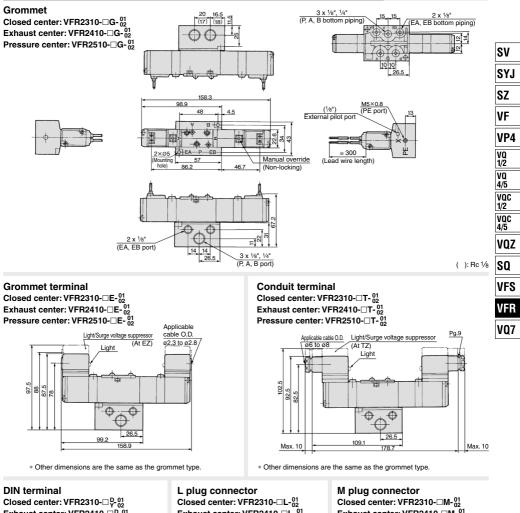
Light/Surge

ltage s

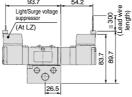
(At LZ)

## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR2000 Series

## Non Plug-in: 3 Position Closed Center/Exhaust Center/Pressure Center

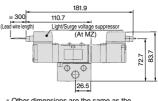


Exhaust center: VFR2410-DL-01 Pressure center: VFR2510-DL-01 93.7 54 3



\* Other dimensions are the same as the arommet type.

Exhaust center: VFR2410-DM-01 Pressure center: VFR2510-DM-00



\* Other dimensions are the same as the arommet type.

Exhaust center: VFR2410-Pressure center: VFR2510-Applicable cable O.D ø6 to ø8 [ø4.5 to ø7] Light/Surge voltage suppressor Pg.9 (At DZ, YZ) 1.75 Light Ó '⊕ 26.5 109.1 [109.3] Max. 10 Max. 10 178.1 [178.6 ]: Type Y

\* Other dimensions are the same as the grommet type.

# VFR2000 Series Manifold Specifications

#### **Manifold Specifications**

Base model	Wiring	Porting specifications			Stations	Applicable
Dase model	winnig	A, B port	P, EA, EB	A, B	Stations	valve model
Plug-in type	<ul> <li>With terminal block</li> </ul>				2 to 15	
VV5FR2-01□(-Q)	With multi-connector     With D-sub connector				2 to 8	VFR2□00-□F(-Q)
Non plug-in type VV5FR2-10(-Q)	Grommet     Grommet terminal     Conduit terminal     DIN terminal     L plug connector     M plug connector	Note) Side/Bottom	1/4	<sup>1</sup> /8, 1/4 C6, C8	2 to 15	VFR2 10-□G VFR2□10-□E VFR2□10-□T VFR2□10-□D(-Q) VFR2□10-□L VFR2□10-□L

Note) Side ported and bottom ported cannot be taken at the same time.

## How to Order Manifold Assembly

<Example> Plug-in type with terminal block (6 stations, one-piece junction cover)

VV5FR2-01T1-061-02 (-Q)         1 set (Manifold base part no.)           *VFR2100-5FZ (-Q)         3 sets (2 position single part no.)           *VFR2200-5FZ (-Q)         2 sets (2 position double part no.)           *VVFS200-10A         1 set (Blanking plate assembly part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side

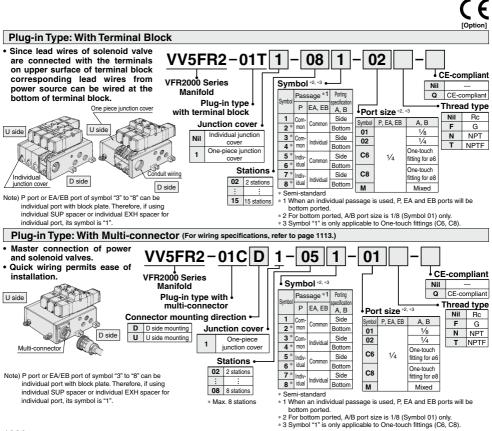
When entry of part numbers becomes complicated, indicate on the manifold specification sheet

<Example> Non plug-in type: 6 stations

VV5FR2-10-061-01 (-Q) ······ 1 set (Manifold base part no.)
*VFR2110-5D (-Q) 5 sets (2 position single part no.)
*VFR2410-5D (-Q) ······ 1 set (3 position exhaust part no.)
*VVFS2000-R-01-2 ······ 1 set (Individual EXH spacer part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

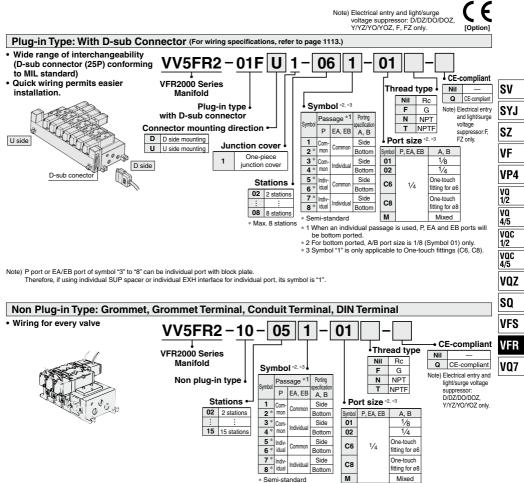
Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification shere



∕⊘SMC

### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR2000 Series



\* 1 When an individual passage is used, P, EA and EB ports will be bottom ported.

\* I when an individual passage is used, P, EA and EB ports will be bollom por \* 2 For bottom ported. A/B port size is 1/8 (Symbol 01) only.

\* 3 Symbol "1" is only applicable to One-touch fittings (C6, C8).

Note) P port or EA/EB port of symbol "3" to "8" can be individual port with block plate.

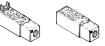
Therefore, if using individual SUP spacer or individual EXH spacer for individual port, its symbol is "1".

### Manifold/Option Parts Assembly

#### Individual SUP spacer

Setting individual SUP spacer on the manifold block enables individual SUP port for each valve.

Body type		Plug-in type	Non plug-in type
Ö.	Rc1/8	VVFS2000-P-01-1	VVFS2000-P-01-2
Part	Rc1/4	VVFS2000-P-02-1	VVFS2000-P-02-2



#### Individual EXH spacer

Setting individual EXH spacer on the manifold block enables individual EXH port for each valve.

	dy type		Non plug-in type
t no.	Rc1/8	VVFS2000-R-01-1	VVFS2000-R-01-2
Par	Rc1/4	VVFS2000-R-02-1	VVFS2000-R-02-2



#### SUP block disk Note)

When supplying manifold with more than two different kinds of pressure, high and low, insert a block disk in between stations subjected to different pressures.

Body type	Plug-in type	Non plug-in type
Part no.	AXT625-12A	

#### EXH block disk Note)

When valve exhaust affects the other stations in the circuit, insert EXH block disk in between stations to separate valve exhaust.

Body type	Plug-in type	Non plug-in type
Part no.	AXT6	25-12A



Note) Cannot be used for the 2 stations integrated manifold block

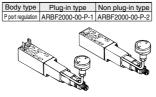
#### Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.



#### Interface regulator

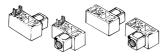
Interface regulator set on the manifold block can regulate pressure for each valve. (Refer to "Flow Rate Characteristics" on page 1111 before operation.)



#### Air release valve spacer

Valve VFR21□0 (single) can be used as air release valve by combining with release valve spacer.

Body type	Plug-in type	Non plug-in type			
Part no.	VVFS2000-24A-1	VVFS2000-24A-2 h			
Note) L: U side mount R: D side mount					



#### SUP stop valve spacer Note)

If SUP stop valve spacer is set, valve can be removed for maintenance without stopping air pressure supply for other valves.

Body type	Plug-in type	Non plug-in type			
Part no.	VVFS2000-37A-1	VVFS2000-37A-2			
(Height will be 23.2 mm higher.)					

Note) Used with manifold base.

Please contact SMC for details.

#### **Blanking plate**

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

ĺ	Body type	Plug-in type	Non plug-in type	
	Part no.	VVFS2000-10A		

#### Manifold Option

#### With control unit Plug-in/Non plug-in type

- Filter, regulation valve, pressure switch
- and air release valve all combine to form one unit.
- Piping processes are eliminated.

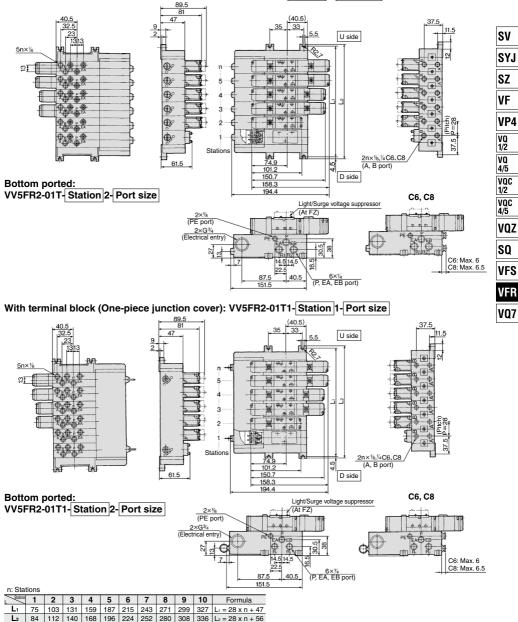


For details, refer to page 1033



## Manifold/Plug-in Type

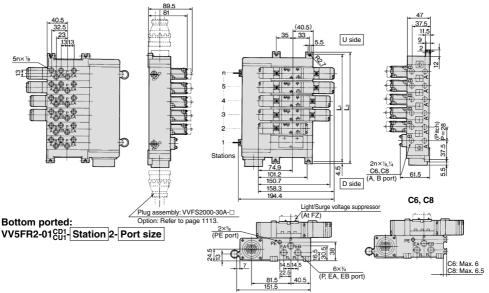
## With terminal block (Individual junction cover): VV5FR2-01T-Station 1-Port size



**SMC** 

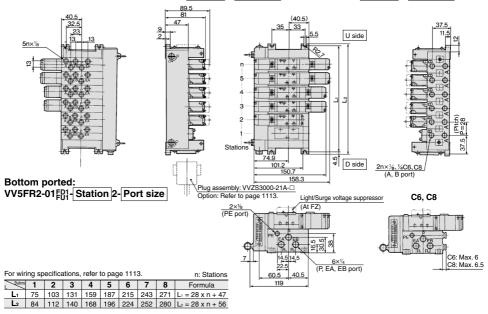
## Manifold/Plug-in Type

## With multi-connector: VV5FR2-01CD1-Station 1-Port size, VV5FR2-01CU1-Station 1-Port size



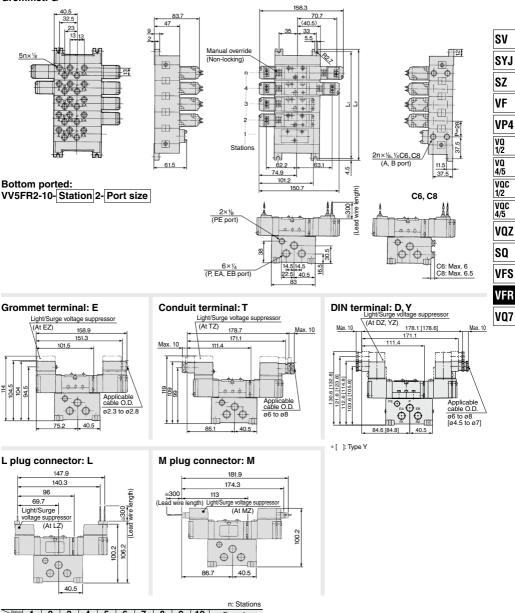
For wiring specifications, refer to page 1113.

### With D-sub connector: VV5FR2-01FD1-Station 1-Port size, VV5FR2-01FU1-Station 1-Port size



## Manifold/Non plug-in type: VV5FR2-10-Station 1-Port size

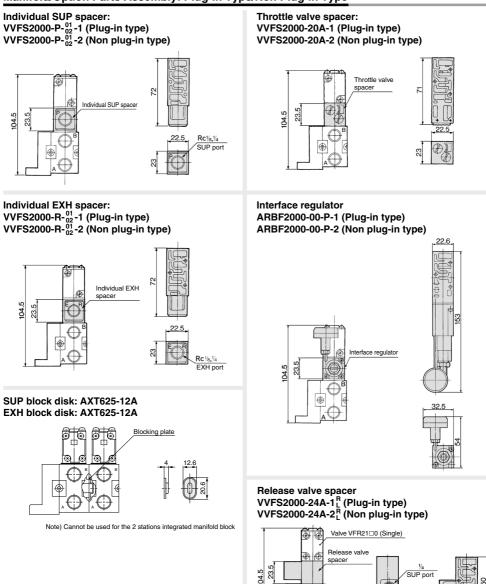




**SMC** 

2 3 4 9 1 5 6 7 8 10 Formula Lı 75 103 131 159 187 215 243 271 299 327 L1 = 28 x n + 47 L2 84 112 140 168 196 224 252 280 308 336 L2 = 28 x n + 56

## Manifold/Option Parts Assembly: Plug-in Type/Non Plug-in Type



<u>22.5</u>

Note) VVFS2000-24A-1/2R (D side mounting)

**SMC** 

## Manifold with Control Unit

- Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- Piping processes are eliminated.



Plug-in type



Non plug-in type

## ▲ Caution

Air filter with auto-drain or manual drain must be mounted with the air filter at the bottom.

### **Manifold Specifications**

Plug-in type: VV5FR2-01 (-Q)		Non plug-in type: VV5FR2-10(-Q)	
With terminal block		Grommet, Grommet terminal	
With multi-connector		Conduit terminal, DIN terminal	
With D	-sub connector	L plug connector, M plug connector	
VFR2□00-□F(-Q)		VFR2□10-□G, VFR2□10-□E	
		VFR2010-0T,VFR2010-0DY(-Q)	
		VFR2010-0L,VFR2010-0M	
	Common S	UP, Common EXH	
A, B port	Side: Rc 1/8, 1/	4, C6, C8, Bottom: Rc <sup>1</sup> /8 (Option)	
P, EA, EB port	Side: Rc 1/4, Bottom: Rc 1/8 (Option)		
2 to 15 st	stations * (With multi-connector/D-sub connector: 2 to 8 stations)		
	With r With D VFR: A, B port P, EA, EB port	With multi-connector         With D-sub connector         VFR2□00-□F(-Q)         Common S         A, B port         Side: Rc 1/s, 1/         P, EA, EB port       Side: Rc 2 to 15 stations * (With multi-connection)	

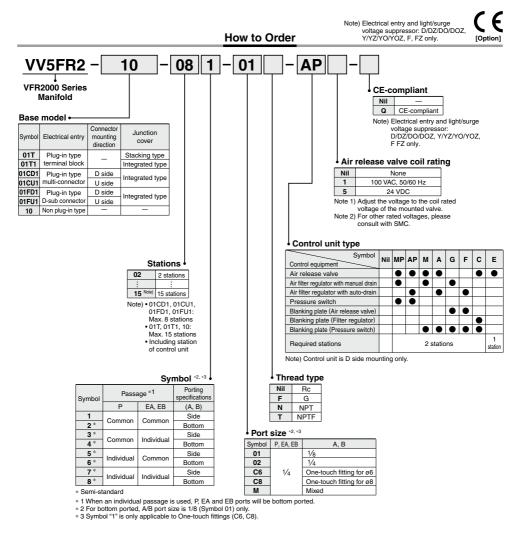
\* Including station of control unit

#### **Control Unit Specifications**

Air filter (With auto-drain/With manual drain)							
Filtration degree 5 µm							
Regulator							
Set pressure	0.05 to 0.85 MPa						
(Outlet pressure)	0.05 to 0.85 MPa						
Pressure switch							
Set pressure	0.1 to 0.6 MPa						
range: OFF	0.1 10 0.6 MFa						
Differential	0.08 MPa						
Contact	1a						
Indicator light	LED (RED)						
Max. switch	2 VA AC, 2 W DC						
capacity	2 VA AC, 2 W DC						
Max. operating	24 VDC or less: 50 mA						
current	100 VAC: 20 mA						
Inside voltage							
drop	4 V or less						
Air release valve (Single only)							
Operating	0.2 to 0.9 MPa						
pressure range	0.2 10 0.9 MPa						

### **Control Unit/Option**

Air <sup>(1)</sup> release	<plug-in type=""> VVFS2000-24A-1R (D side mounting) VVFS2000-24A-1L (U side mounting)</plug-in>						
valve spacer	<non plug-in="" type=""> VVFS2000-24A-2R (D side mounting) VVFS2000-24A-2L (U side mounting)</non>						
Pressure switch	IS1000P-2-1						
Blanking	For filter regulator	MP2-2					
plate	For pressure switch	MP3-2					
plate	For air release valve	AXT625-18A					
Filter element	111511-5B						
Note 1) Refer to "Manifold Option" on page 1032. Note 2) Pressure switch cannot be mounted later on non plug-in type.							



Note) P port or EA/EB port of symbol "3" to "8" can be individual port with block disk.

Therefore, if using individual SUP spacer or individual EXH spacer for individual port, its symbol is "1".

## How to Order Manifold Assembly

<Example> Plug-in type with terminal block

VV5FR2-01T1-091-02-MP5 (-Q) 1 set (Manifold base part no.)
*VFR2100-5FZ (-Q) 5 sets (2 position single part no.)
*VFR2200-5FZ (-Q) 2 sets (2 position double part no.)
→ The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

The 1st and 2nd station are used for control unit mounting.

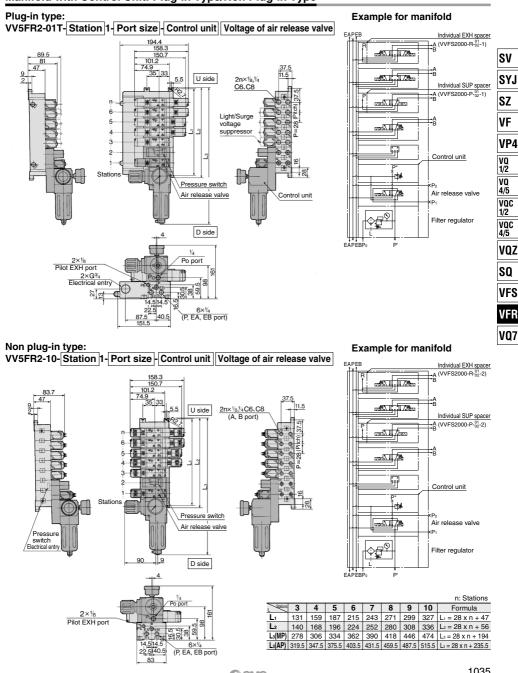
When ordering, specify the part nos. in order from the 3rd, station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet. <Example> Non plug-in type

VV5FR2-10-071-01-M5 (-Q) ..... 1 set (Manifold base part no.) \*VFR2110-5D (-Q) ...... 5 sets (2 position single part no.)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

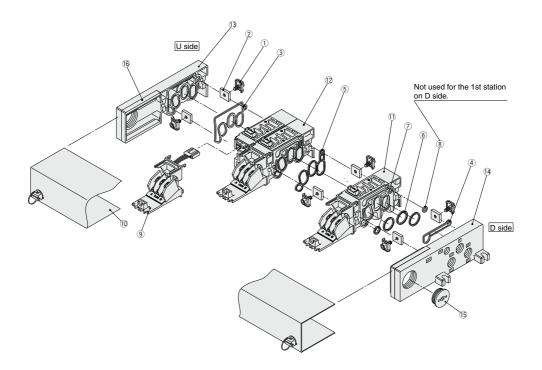
The 1st and 2nd station are used for control unit mounting. When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.





### Manifold with Control Unit: Plug-in Type/Non Plug-in Type

## Manifold Base Construction — Plug-in Type, Non Plug-in Type



\* Manifold Base/Construction: Plug-in type with terminal block (01T1).

- For increasing the manifold bases, please order the manifold block assembly number of the principle number assembly (1) and (2). For plug-in type: The manifold base with terminal stand (integrated with a junction cover) is required with the (1) junction cover assembly.
- Manifold base is consisted of the junction of 2 and 3 station bases.

<5 stations (Odd number)>	2 sta	tions	2 sta	itions	1 station		
<6 stations (Even number>	2 stations	2 sta	tions	1 station	1 station		

Note) When A and B ports are C6 or C8, the manifold base is consisted of 1 station base.

## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR2000 Series

#### **Replacement Parts**

No.	Description	Material		Part no.			
1	Connection fitting assembly	Steel plate		AXT625-4-1A			
2	Connection fitting B	Steel plate		AXT625-5			
3	Gasket A	NBR		AXT625-17	SV SV		
4	Gasket B	NBR		AXT625-16			
5	Gasket	HNBR		VVFS2000-32-1H	ev i		
6	O-ring	NBR		KA00292H	SYJ		
7	O-ring	NBR		KA00276H			
8	O-ring	NBR		KA00326H	SZ		
	Adapter plate assembly		For 01T	AXT625-28-13A			
9			For 01T1	(Terminal section with adapter plate and lead wire assembly)			
	Adapter plate	Resin	For 01C	AXT625-28-1	VF		
		nesin	For 01F	VVF2000-26-6	VP4		
- I			For 01T	AXT625-28-3A	VI 4		
10	Junction cover assembly		For 01T1	AXT625-28-7A-Stations	VQ		
10	Junction cover assembly	_	For 01C	AX1625-28-7A-[Stations]			
			For 01F	VVF2000-26-5A-Stations	<u>1/2</u> VQ		
15	Rubber plug	NBR	For 01T (1)	AXT625-22			
16	Guard	Resin	For 01T (1)	AXT625-28-4			
_					VQC		
					1/2		

### **Replacement Parts: Sub Assembly**

					1/2
Re No.	Description	Part no.	Component parts	Applicable manifold base	VQC 4/5
140.	Description	AXT625-01A- <sup>2</sup> <sub>C6</sub> (-B) <sup>Note)</sup>	Manifold block ①, Metal joint ①, ②, O-ring ⑥, ⑦, ⑧, Junction cover ⑩, Adapter plate ⑨, Pin housing, Guide, Insert plug lead wire	Plug-in type With attachment plug lead wire	VQZ
	Manifold block	C8	Manifold block (1), Metal joint (1), (2), O-ring (6), (7), (8), Junction cover (1),	Plug-in type	SQ
11	assembly (for 1 station)	AXT625-20A- <sup>2</sup> <sub>C6</sub> (-B) Note) C8	Adapter plate assembly (with terminal) (), Pin housing, Guide	With terminal block	VFS
		AXT625-10A-2 C6 C8	Manifold block (1), Metal joint (1), (2), O-ring (6), (2), (8)	Non plug-in type	VFR
	AXT625-01A2-2 <sup>1 Note)</sup>		Manifold block (2), Metal joint (1), (2), Gasket (5), Junction cover (1), Adapter plate (9), Pin housing, Guide, Insert plug lead wire	Plug-in type With attachment plug lead wire	VQ7
12	Manifold block assembly (for 2 stations)	AXT625-20A2-2 <sup>Note)</sup>	Manifold block (2), Metal joint (1), (2), Gasket (5), Junction cover (1), Adapter plate assembly (with terminal) (3), Pin housing, Guide	Plug-in type With terminal block	
		AXT625-10A2- <sup>1</sup> <sub>2</sub> Note) Manifold block ①, Metal joint ①, ②, Gask		Non plug-in type	
		AXT625-2A	End plate (U) <sup>(1)</sup> , Metal joint <sup>(1)</sup> , <sup>(2)</sup> , Gasket A <sup>(3)</sup> , Guard <sup>(6)</sup>	Plug-in type With attachment plug lead wire	
13	End plate (U side) assembly	AXT625-2A-20	End plate (U) <sup>(3)</sup> , Metal joint <sup>(1)</sup> , <sup>(2)</sup> , Gasket A <sup>(3)</sup> , Guard <sup>(6)</sup>	Plug-in type With terminal block	
		AXT625-2A-10	End plate (U) $(3)$ , Metal joint $(1)$ , $(2)$ , Gasket A $(3)$	Non plug-in type	
		AXT625-3A	End plate (D) <sup>(1)</sup> , Metal joint <sup>(1)</sup> , <sup>(2)</sup> , Gasket B <sup>(4)</sup> , Guard <sup>(5)</sup> , Steel ball	Plug-in type With attachment plug lead wire	
14	End plate (D side) assembly	AXT625-3A-20	End plate (D) <sup>(G)</sup> , Metal joint <sup>(1)</sup> , <sup>(2)</sup> , Gasket B <sup>(4)</sup> , Guard <sup>(6)</sup> , Steel ball	Plug-in type With terminal block	
		AXT625-3A-10	End plate (D) (4), Metal joint (1), (2), Gasket B (4), Steel ball	Non plug-in type	

Note) 1: A, B port size Rc 1/8, 2: A, B port size Rc 1/4, (-B): A, B port bottom ported

# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR3000 Series





Non plug-in type

#### Symbol

Model

2 position	3 position
Single	Closed center
(A)4 2(B) (EA)513(EB) (P)	(A)4 2(B) (A)4
Double	Exhaust center
(A)4 2(B) (EA)5 1 3(EB) (P)	(A)4 2(B) (EA)5 1 3(EB) (P)
	Pressure center
	(A)4 2(B)

#### plug-in types. For details, refer to "How to Order". Standard Specifications

unit	and opecine	utions				
	Fluid				Air	
۶ ۲	Operating 2 position single		e/3 position	0.2 to 0.9 MPa		
ē	pressure range	2 position do	uble		0.1 to 0.9 MPa	
g	Ambient and flui	d temperature		-10	) to 50°C (No freezing.)	
E.	Lubrication				Not required (1)	
specifications	Manual override			N	lon-locking push type	
e	Mounting orientation				Unrestricted	
Valve	Impact/Vibration resistance			300/50 m/s <sup>2</sup> (2)		
>	Enclosure			Dustproof		
s	Coil rated voltag	e		100, 200 VAC (50/60 Hz), 24 VDC		
atio	Allowable voltag	e fluctuation		-15 to -10% of rated voltage		
ific	Apparent power	(AC) (3)	Inrush	5.6 VA/50 Hz, 5.0 VA/60 Hz		
Sec	Apparent power	(AC) ···	Holding	3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz		
y sl	Power consumption (DC) (3)			1.8 W (2.04 W:	With light/surge voltage suppressor)	
icit				Plug-in type	Conduit terminal	
ectr	2     Coli rated voltage       Allowable voltage fluctuation       Apparent power (AC) (3)       Power consumption (DC) (3)       Electrical entry			Non plug-in	Grommet, Grommet terminal	
ŵ				type	Conduit terminal, DIN terminal	
-44 \ 1	Lloo turbino oil Cloor	4 (100 )(000) 3	line and a second second	Nata O	At roted voltage	

Note) Applicable only for DIN terminal and

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and

de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the

#### initial period)

#### **Option Specifications**

Pilot type		External pilot Note)				
Manual	Main valve	Direct manual override				
override Pilot valve Non-locking push type A (Extended), Locking type B (Tool required), Locking						
Coil rated	valtara	110 to 120, 220, 240 VAC 50/60 Hz				
Coll rated	voitage	12 VDC				
Porting sp	ecifications	Bottom ported				
Option		With light/surge voltage suppressor				

Note) Operating pressure: 0 to 0.9 MPa

Pilot pressure: 2 position single/3 position 0.2 to 0.9 MPa

2 position double 0.1 to 0.9 MPa

		Mo	del			Flow rate characteristics (1)					Max. (2)	(3)	(4)		
-	ype of			Port size	1 -	$\rightarrow 4/2 (P \rightarrow A/$	′B)	4/2 →	5/3 (A/B $\rightarrow$ E	EA/EB)	operating	Response	Weight		
a	ctuation	Plug-in	Non plug-in	Rc	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	cycle (Hz)	time (ms)	(kg)		
u	Single		VFR311	1⁄4	7.5	0.38	1.9	7.5	0.34	1.9	5	30 or less	0.61 (0.64)		
position	Single	VFR310	VFR314	3/8	8.4	0.39	2.2	8.7	0.38	2.2	5	5 30 or less	<0.58>		
ă	Double	VFR320	VFR321	1/4	7.1	0.41	1.9	7.4	0.40	1.9	5	30 or less	0.71 (0.74)		
N					VFR324□	3/8	7.9	0.36	2.0	8.6	0.37	2.2	5	30 or less	<0.69>
	Closed	VFR330	VFR331	1⁄4	6.8	0.40	1.8	6.3	0.38	1.6	3	50 or less	0.72 (0.75)		
E	center	center	center	VFR330	VFR334	3⁄8	7.2	0.39	1.9	6.5	0.40	1.7	3	50 01 less	<0.71>
position	Exhaust	VFR340	VFR341	1/4	6.5	0.42	1.7	7.9 [3.4]	0.41 [0.47]	2.0 [0.96]	3	50 or less	0.72 (0.75)		
őď	center			VFR344	3/8	6.9	0.42	1.8	9.5 [3.4]	0.39 [0.46]	2.4 [0.96]	3	50 or less	<0.71>	
e	Pressure		VFR351	1⁄4	7.6 [2.4]	0.33 [0.48]	1.9 [0.69]	6.1	0.36	1.5	3	50 at lass	0.72 (0.75)		
	center VFR350	VFR354	3/8	9.3 [2.4]	0.34 [0.47]	2.2 [0.69]	6.5	0.41	1.7	3	50 or less	<0.71>			

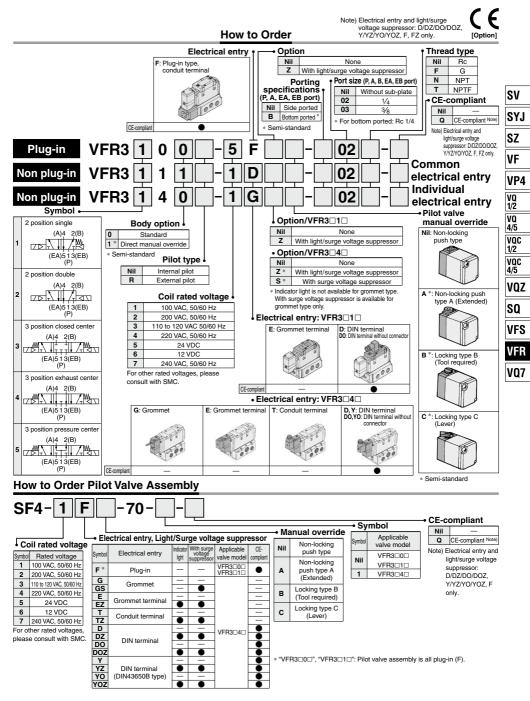
Note 1) [ ]: Denotes the normal position.

Note 2) Min. operating frequency is once in 30 days.

Note 3) Based on dynamic performance test, JIS B 8419: 2010. (0.5 MPa, Coil temperature: 20°C, at rated voltage, without surge voltage suppressor) Note 4) For VFR3□00-□FZ-<sup>66</sup>/<sub>20</sub>, (): VFR3□10-DZ□-<sup>66</sup>/<sub>20</sub>, < >: VFR3□40-□G-<sup>66</sup>/<sub>20</sub>



## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR3000 Series



Cylinder Speed Chart

#### Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

Cynnuer Sp			t Sizing Program.									
System	Average speed (mm/s)	MB, CA2 s Pressure ( Load facto Stroke 500	0.5 MPa or 50% 0 mm	e size CS1/CS2 Pressure 0 Load facto Stroke 100	0.5 MPa r 50% 00 mm							
A	1000 900 800 700 600 500 400 300 200 100 0	ø40	ø50	Ø63	Ø80	ø100	ø125	ø140		□ P u	ø180 erpendicu pward actu lorizontal a	uation
В	1000 900 800 700 600 500 400 300 200 100 0											

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

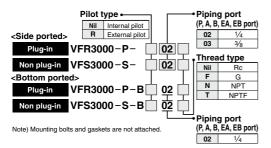
\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### System Components

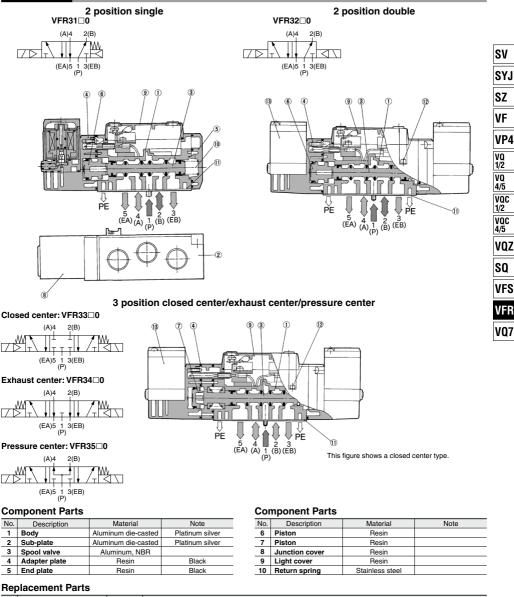
System	Solenoid valve	Solenoid valve Speed controller		SPG (Steel pipe) dia. x Length
А	VFR3000 Series Rc <sup>1</sup> /4	AS4000-02	AN20-02	6A x 1 m
В	VFR3000 Series Rc <sup>3</sup> ⁄8	AS420-03	AN30-03	10A x 1 m

## How to Order Sub-plate Assembly



## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR3000 Series

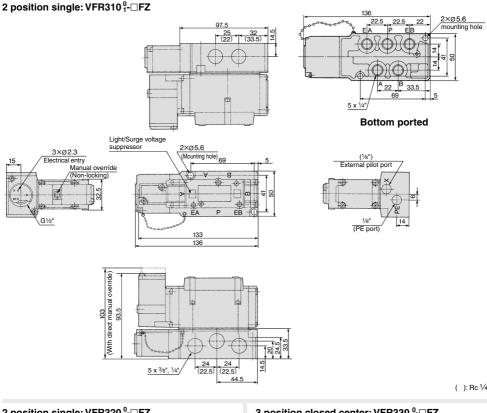
Construction



#### Description No Description Material VFR31 VFR32 VFR3300/3400/3500 NBR 11 Gasket VEB3000-26-4 VFR3000-26-4 VFR3000-26-4 12 Hexagon socket head screw Steel AXT632-3#1 (M3 x 32) AXT632-3#1 (M3 x 32) AXT632-3#1 (M3 x 32) 13 Pilot valve assembly Refer to "How to Order Pilot Valve Assembly" on page 1039. Sub-plate assembly Refer to "How to Order Sub-plate Assembly" on page 1040.

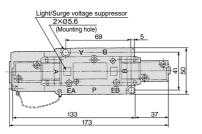
Note) For the VFR3000 series, it requires 3 pcs.

## Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center



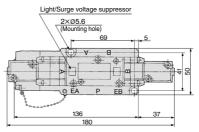
(): Rc 1/4

### 2 position single: VFR320 1- FZ



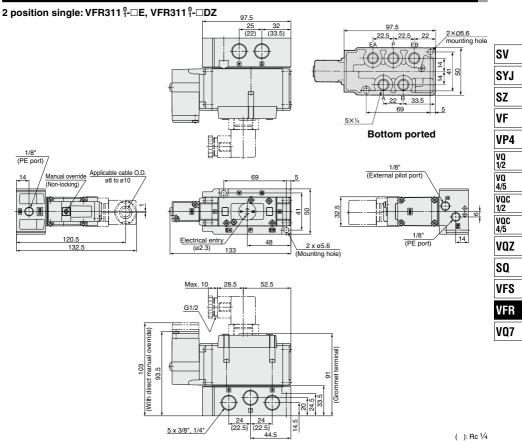
\* Other dimensions are the same as the single type.

### 3 position closed center: VFR330 <sup>0</sup><sub>1</sub>-□FZ 3 position exhaust center: VFR340 1- FZ 3 position pressure center: VFR350 1- FZ

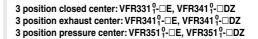


\* Other dimensions are the same as the single type.

### Non Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center



### 2 position double: VFR321<sup>0</sup><sub>1</sub>-□E, VFR321<sup>0</sup><sub>1</sub>-□DZ



69

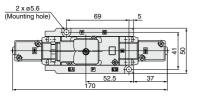
E

52.5

EA

180

2 x ø5.6 (Mounting hole



\* Other dimensions are the same as the single type.

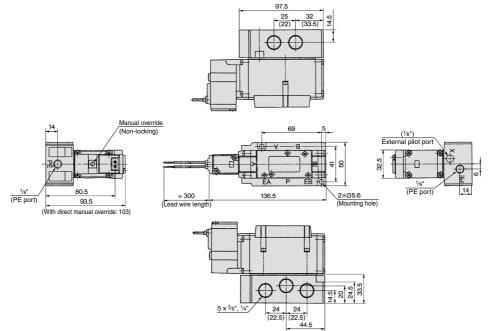
\* Other dimensions are the same as the single type.

37



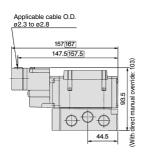
## Non Plug-in: 2 Position Single

## 2 position single: VFR314 1-- G



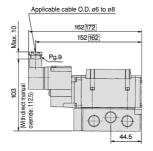
(): Rc 1/4

#### E: Grommet terminal



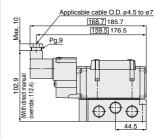
: With light/surge voltage suppressor

### T: Conduit terminal



: With light/surge voltage suppressor

### D, Y: DIN terminal

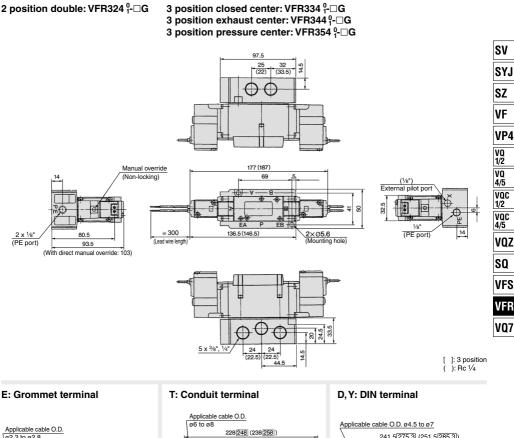


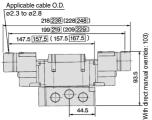
: With light/surge voltage suppressor



## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR3000 Series

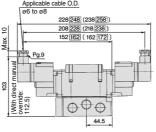
## Non Plug-in: 2 Position Double, 3 Position Closed Center/Exhaust Center/Pressure Center

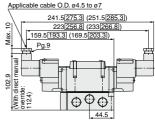




## []: 3 position

#### : With light/surge voltage suppressor





#### []: 3 position . With light/surge voltage suppressor

[]: 3 position : With light/surge voltage suppressor

## VFR3000 Series Manifold Specifications

#### Manifold Specifications

Base mounted	Wiring	Porting specifications Port size	size	Stations	Applicable	
base mounted		A, B port	P, EA, EB	A, B	Stations	valve model
Plug-in type	With terminal block	Side/Bottom	Note) 1⁄2	1⁄4, 3⁄8 C8, C10	2 to 10	
VV5FR3-01□(-Q)	With multi-connector				2 to 8	VFR3□00-□F(-Q)
VV5FH3-01□(-Q)	With D-sub connector					
Non plug-in type	<ul> <li>Grommet terminal</li> </ul>				2 to 10	VFR3D1D-DE
VV5FR3-10(-Q)	<ul> <li>DIN terminal</li> </ul>					VFR3□1□-□D(-Q)
Non plug-in type VV5FR3-40(-Q)	Grommet					VFR3□4□-□G
	<ul> <li>Grommet terminal</li> </ul>					VFR3□4□-□E
	<ul> <li>Conduit terminal</li> </ul>					VFR3□4□-□T
	<ul> <li>DIN terminal</li> </ul>					VFR3□4□-□D(-Q)

Note) If silencer is mounted to EA/EB port, use silencer "AN403-04" (O.D. ø27).

### How to Order Manifold Assembly

<Example> Plug-in type with terminal block: 6 stations

VV5	FR3-01T-061-02 (-Q) 1 set (Manifold base part no.)
*VFR	3100-5FZ (-Q) 3 sets (2 position single part no.)
*VFR	3200-5FZ (-Q) 2 sets (2 position double part no.)
<u>∗</u> VVF	S3000-10A 1 set (Blanking plate)
L⇒⊤ŀ	e asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

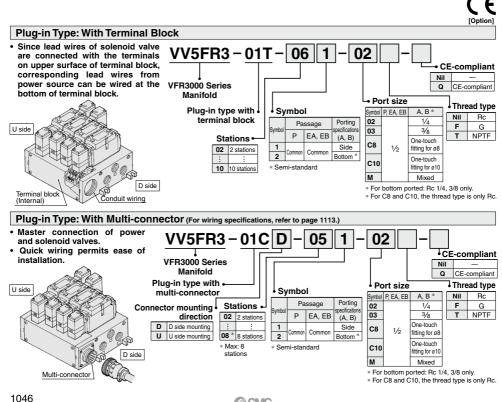
Valve arrangement is counted from the D side

When ordering, specify the part nos. in order from the 1st. station in the D side When entry of part numbers becomes complicated, indicate on the manifold specification sheet. <Example> Non plug-in type: 6 stations

VV5FR3-10-061-03 (-Q) 1 set (Manifold base part no.)
*VFR3110-5D (-Q) ······ 5 sets (2 position single part no.)
*VFR3410-5D (-Q) 1 set (3 position exhaust center part no.)
*VVFS3000-R-03-2 ······ 1 set (Individual EXH spacer part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

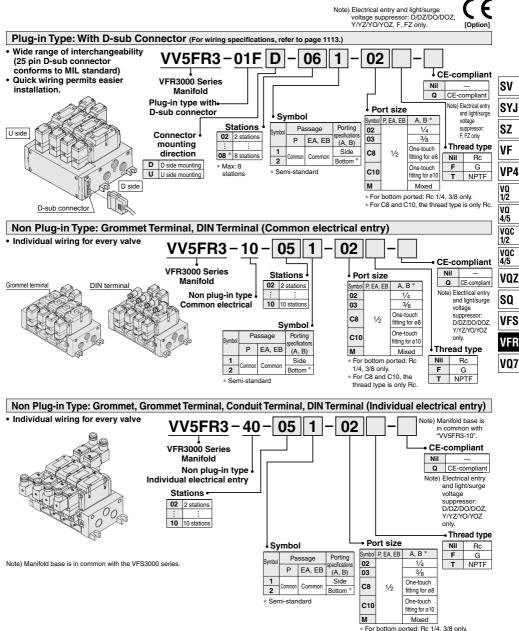
Valve arrangement is counted from the D side

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.





## Manifold Specifications **VFR3000** Series



\* For C8 and C10, the thread type is only Rc.

### Manifold/Option Parts Assembly

#### Individual SUP spacer

Setting individual SUP spacer on the manifold block enables individual SUP port for each valve.



#### Individual EXH spacer

Setting individual EXH spacer on the manifold block enables individual EXH port for each valve.



When supplying manifold with more than two different pressures, high and low, insert a block disk in between stations subjected to different pressures.

_		
Body type	Plug-in type	Non plug-in type
Part no.	AXT636-1A	

#### EXH block disk Note)

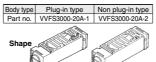
When valve exhaust affects the other stations on the circuit, insert EXH block disk in between stations to separate valve exhaust.

Body type	Plug-in type	Non plug-in type	
Part no.	AXT636-1A		

Note) When mounting on the 2 stations integrated manifold block, be sure to mount it only after the gasket has been cut.

#### Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.



#### Interface regulator

Interface regulator set on the manifold block can regulate pressure for each valve. (Refer to "Flow Rate Characteristics" on page 1111 before operation.)

Body type	Plug-in type	Non plug-in type
P port regulation	ARBF3050-00-P-1	ARBF3050-00-P-2
A port regulation	ARBF3050-00-A-1	ARBF3050-00-A-2
B port regulation	ARBF3050-00-B-1	ARBF3050-00-B-2

#### SUP stop valve spacer

If SUP stop valve spacer is set, valve can be removed for maintenance without stopping air pressure supply for other valves.

Body type	Plug-in type	Non plug-in type	
Part no.	VVFS3000-37A-1	VVFS3000-37A-2	
(Height will be 27.5 mm higher.			

#### Blanking plate

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

Body type	Plug-in type	Non plug-in type	
Part no.	VVFS3000-10A		

\* Mounting screws: 4 positions

#### Manifold Option

### With exhaust cleaner

- Plug-in type/Non plug-in type • Valve exhaust noise dampening: 35 dB or more
- Collects oil mist: collecting rate 99.9% or more
- Piping process reduced.



For details, refer to page 1053.

#### With control unit

Plug-in type/Non plug-in type

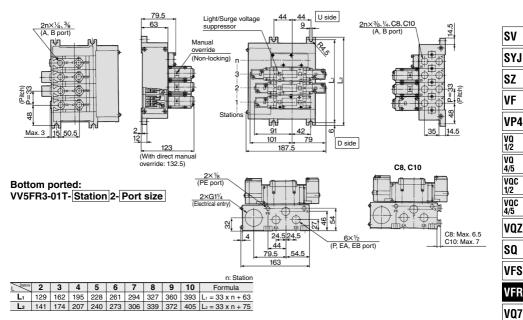
- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- · Piping processes are eliminated.



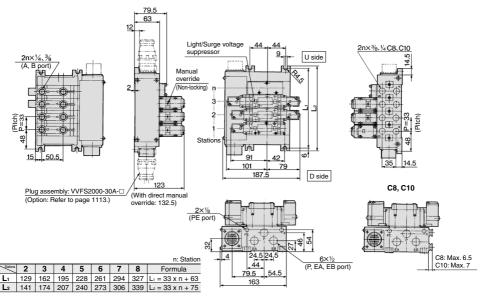
For details, refer to page 1056.

## Manifold: Plug-in Type

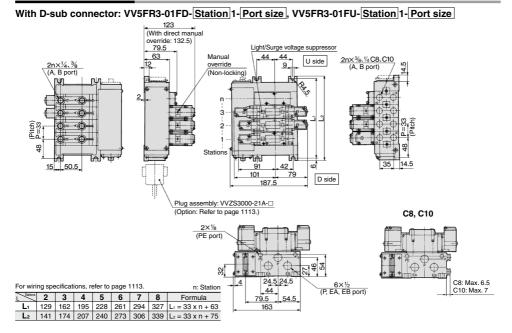
### With terminal block: VV5FR3-01T- Station 1- Port size



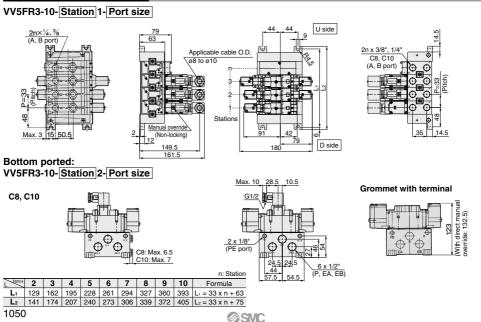
### With multi-connector: VV5FR3-01CD-Station 1-Port size, VV5FR3-01CU-Station 1-Port size



## Manifold: Plug-in Type

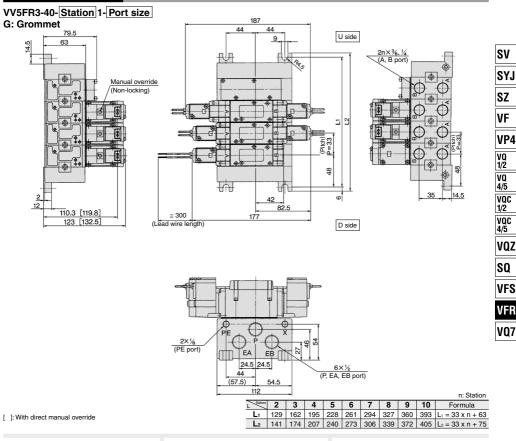


## Manifold: Non Plug-in Type

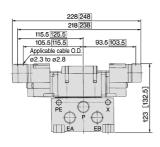


#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR3000 Series

#### Manifold: Plug-in Type

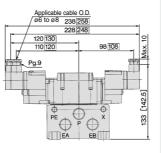


#### E: Grommet terminal



#### : With light/surge voltage suppressor

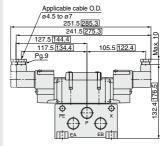
#### T: Conduit terminal



: With light/surge voltage suppressor

**SMC** 

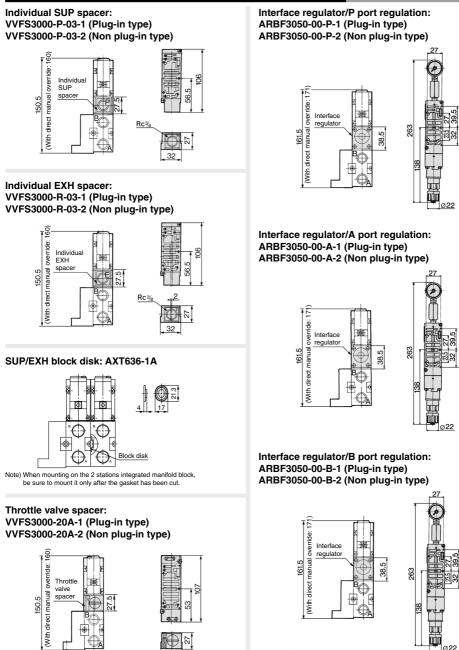
#### D, Y: DIN terminal



: With light/surge voltage suppressor

1051

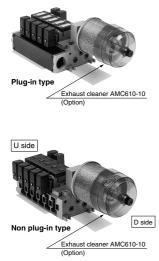
#### Manifold/Option Parts Assembly: Plug-in Type/Non Plug-in Type



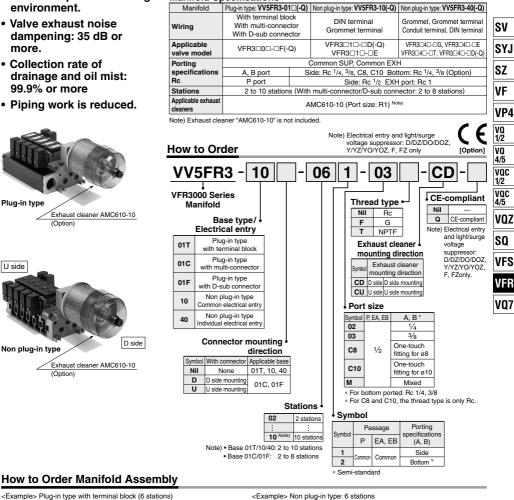
**SMC** 

### Manifold with Exhaust Cleaner

- Serves to protect working environment.
- Valve exhaust noise dampening: 35 dB or more.
- Collection rate of drainage and oil mist: 99.9% or more
- Piping work is reduced.



#### Manifold Specifications



#### How to Order Manifold Assembly

VV5FR3-01T-061-03-CD (-Q) ····· 1 set (Manifold base part no.)
*VFR3100-5FZ (-Q) 3 sets (2 position single part no.)
*VFR3200-5FZ (-Q) 2 sets (2 position double part no.)
*VVFS3000-10A 1 set (Blanking plate assembly part no.)
*AMC610-10 ······ 1 set (Exhaust cleaner part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side

When ordering, specify the part nos. in order from the 1st. station in the D side When entry of part numbers becomes complicated, indicate on the manifold specification sheet

/∆Caution

When using an exhaust cleaner, mount it downwards.

VV5FR3-10-061-03-CU (-Q) ...... 1 set (Manifold base part no.) \*VFR3110-5E (-Q) ...... 3 sets (2 position single part no.) \*VFR3210-5E (-Q) ...... 2 sets (2 position double part no.) \*VVFS3000-10A ...... 1 set (Blanking plate assembly part no.) \*AMC610-10 ···· ...... 1 set (Exhaust cleaner part no.) The asterisk denotes the symbol for assembly. Prefix it to the part nos, of the solenoid valve, etc

Valve arrangement is counted from the D side

When ordering, specify the part nos. in order from the 1st. station in the D side When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

Refer to Best Pneumatics No. 7 for Exhaust Cleaner details.



#### 187.5 U side 4 123 [132.5] 123 [132.5] 101 79.5 79.5 63 91 44 49.5 12 Pilot valve Light 44 42 2n×1/4,3%C8,C10 14.5 U side manual override Pilot valve manual override Stations à ġ. ٩ -٠Ò R1 Stations AMC610-10 Exhaust cleaner (Option) 215 D side D side ØĪĪ Ø118 181 D side mounting 1/2 2×% (External pilot port: X12) Note) (Pilot EXH port: PE) U side mounting 6×1/2 2×G1¼ Electrical entr 19 54 R 24.5 24.5 44 44 Note) The external pilot port is located on a side opposite to the exhaust cleaner 79.5 54 5 mounting side. D side mounting: External pilot port U side

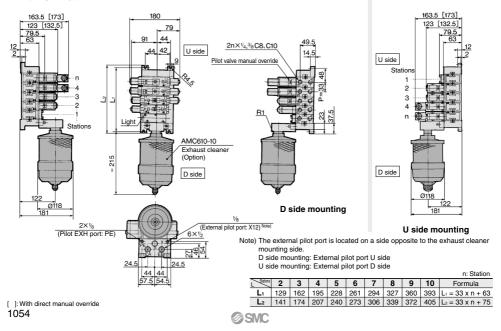
#### Manifold with Exhaust Cleaner: Plug-in Type/Non Plug-in Type

Plug-in type: VV5FR3-01T-Station 1-Port size -CD

[ ]: With direct manual override

### U side mounting: External pilot port D side

Non plug-in type: VV5FR3-10- Station 1- Port size - CU



#### Non plug-in type: VV5FR3-40-Station 1-Port size - CU SV (Lead wire length) 123 [132.5] 123 [132.5] ≡ 300 187 SYJ 110.3 110.3 82.5 79.5 63 94.5 44 U side 44 42 SZ 2n×3/8、1/4 C8、C10 14.5 Manual (A, B port) override Stations VF (Non-locking U side 'n VP4 4 ġ 50 VQ 1/2 ଞ୍ଚ VQ -쓗 4/5 Manual Stations override VQC 79.5 R1 35 14.5 (Non-locking) 1/2 VQC D side AMC610-10 4/5 Exhaust cleaner ₩215 D side (Optipn) VQZ SQ Ø118 122 122 Ø118 AMC610-10 VFS 181 181 Exhaust cleaner (Option) VFR VQ7 1/ (External pilot port: X12) Note) 2×1% 298 (PE port) 24.524.5 6×½ Note) The external pilot port is located on a side opposite to the exhaust 44 44 cleaner mounting side. 5) 54.5 D side mounting: External pilot port U side U side mounting: External pilot port D side

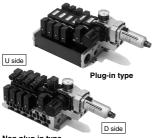
Manifold with Exhaust Cleaner: Non Plug-in Type

[ ]: With direct manual override

										n: Station
L	2	3	4	5	6	7	8	9	10	Formula
L	129	162	195	228	261	294	327	360	393	L1 = 33 x n + 63
L <sub>2</sub>	141	174	207	240	273	306	339	372	405	L <sub>2</sub> = 33 x n + 75

### Manifold with Control Unit

- · Control unit (Filter, Regulator, Pressure switch. Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- Piping processes are eliminated.



Non plug-in type

#### **▲** Caution

Air filter with auto-drain or manual drain must be mounted with the air filter at the bottom.

#### Manifold Specifications

Manifold	Plug-in type: VV5FR3-01	□(-Q)	Non plug-in type: VV5FR3-10(-Q)	Non plug-in type: VV5FR3-40(-Q)				
Wiring	With terminal block With multi-connector With D-sub connector		DIN terminal Grommet terminal	Grommet, Grommet terminal Conduit terminal, DIN terminal				
Applicable valve model	VFR300-0F(-	ב)	VFR3□1□-□D(-Q) VFR3□1□-□E	VFR3040-0G, VFR3040-0E VFR3040-0T, VFR3040-0 <sup>D</sup> / <sub>Y</sub> (-Q)				
Porting			Common SUP, Common EXI	4				
specifications	A, B port	S	Side: Rc 1/4, 3/8, C8, C10 Bottom: Rc 1/4, 3/8 (Option)					
specifications	P, EA, EB port	P, EA, EB port Side: Rc 1/2						
Stations	2 to 10	0 (With multi-connector/D-sub connector: 2 to 8) *						

\* Including station of control unit

#### **Control Unit Specifications**

Air filter (With auto-drain/With manual drain)					
Filtration degree 5 µm					
Regulator					
Set pressure (Outlet pressure)	0.05 to 0.85 MPa				
Pressure switch					
Set pressure range: OFF	0.1 to 0.6 MPa				
Differential	0.08 MPa				
Contact	1a				
Indicator light	LED (RED)				
Max. switch capacity	2 VA AC, 2 W DC				
Max. operating current	24 VDC or less: 50 mA 100 VAC: 20 mA				
Inside voltage drop	4 V or less				
Air release valve (Single only)					
Operating pressure range	0.2 to 0.9 MPa				

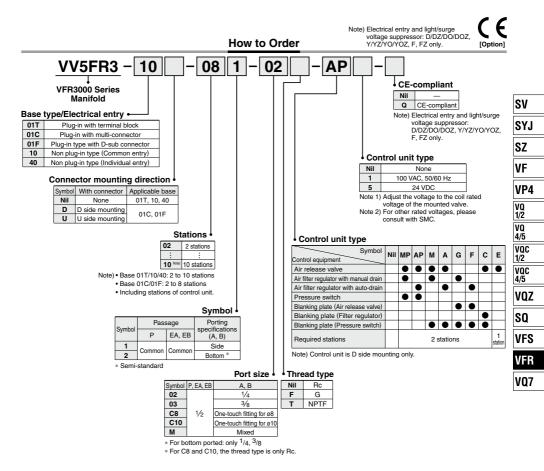
#### **Control Unit/Option**

Air release valve	<plug-in type=""> VVFS3000-24A-1R (D side mounting)</plug-in>						
spacer	<non plug-in="" type=""> VVFS3000-24A-2R (D side mounting)</non>						
Pressure (2) switch	IS1000P-2-1						
Blanking	For filter regulator	MP2-3					
plate	For pressure switch	MP3-2					
piate	For air release valve	VVFS3000-24A-10					
Filter element	INA-13-854-12-5B						
Note 1) Combining value "VEP31							

Note 1) Combining valve "VFR31 
" (single) and release valve spacer makes it possible to use this as an air release valve.

Note 2) Pressure switch cannot be mounted later on non plug-in type.

#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR3000 Series



#### How to Order Manifold Assembly

#### <Example> Plug-in type with terminal block

VV5FR3-01T-081-03-AP5 (-Q) 1 set (Manifold base part no.)
*VFR3100-5FZ (-Q) 4 sets (2 position single part no.)
*VFR3200-5FZ (-Q) 2 sets (2 position double part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos. in order from the 3rd. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

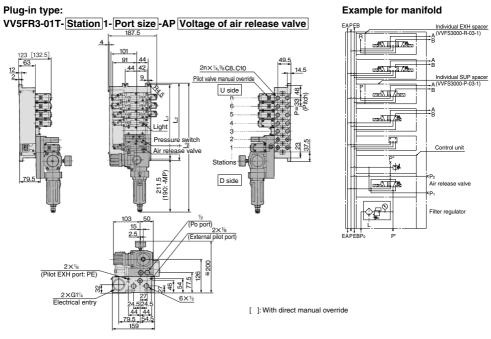
<Example> Non plug-in type

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

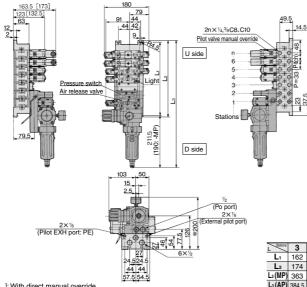
The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

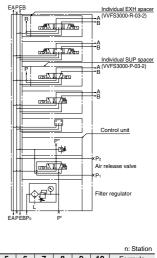
#### Manifold with Control Unit: Plug-in Type/Non Plug-in Type



#### Non plug-in type: VV5FR3-10-Station 1-Port size -AP Voltage of air release valve



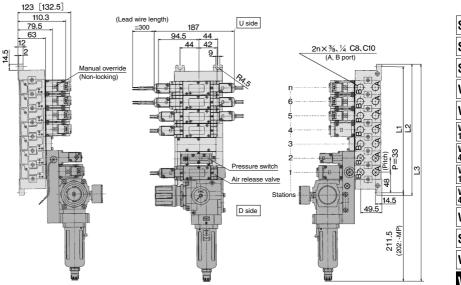
#### Example for manifold

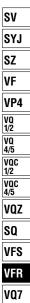


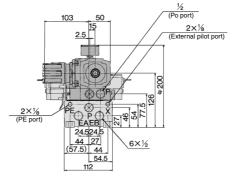
LStations	3	4	5	6	7	8	9	10	Formula
L1	162	195	228	261	294	327	360	393	L1 = 33 x n + 63
L <sub>2</sub>	174	207	240	273	306	339	372	405	L2 = 33 x n + 75
L <sub>3</sub> (MP)	363	396	429	462	495	528	561	594	L <sub>3</sub> = 33 x n + 264
L <sub>3</sub> (AP)	384.5	417.5	450.5	483.5	516.5	549.5	582.5	615.5	L <sub>3</sub> = 33 x n + 285.5

#### Manifold with Control Unit: Non Plug-in Type

#### Non plug-in type: VV5FR3-40-Station 1-Port size -AP Voltage of air release valve





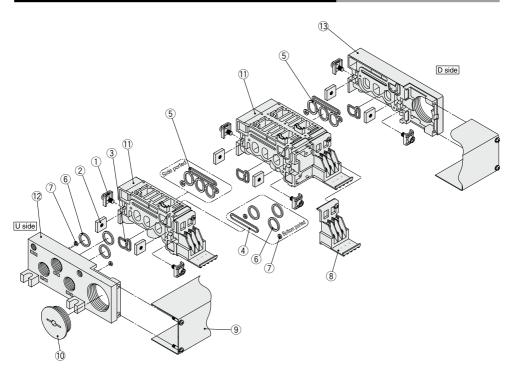


									n: Station
LStations	3	4	5	6	7	8	9	10	Formula
Lı	162	195	228	261	294	327	360	393	L1 = 33 x n + 63
L2	174	207	240	273	306	339	372	405	L2 = 33 x n + 75
L₃(MP)	363	396	429	462	495	528	561	594	L3 = 33 x n + 264
L <sub>3</sub> (AP)	384.5	417.5	450.5	483.5	516.5	549.5	582.5	615.5	L3 = 33 x n + 285.5

( ): MP

[ ]: With direct manual override

#### Manifold Base Construction: Plug-in Type/Non Plug-in Type



#### **Replacement Parts**

	8		
No.	Description	Material	Part no.
1	Connection fitting A	Steel	VVFS3000-5-1A
2	Connection fitting B	Steel	VVFS3000-5-2
3	Gasket	NBR	VVFS3000-7-1
4	Gasket	NBR	VVFS3000-8
5	Gasket	NBR	VVFS3000-32-1
6	O-ring	NBR	KA00232
7	O-ring	NBR	KA00020
8	Terminal assembly	-	VVFS3000-6A
9	Junction cover assembly	_	For 01T VVFS3000-4A-Stations
10	Rubber plug	NBR	AXT336-9

#### **Replacement Parts: Sub Assembl**

Note) Manifold Base/Construction: Plug-in type with terminal block.

<u> </u>				
No.	Description	Assembly part no.	Component parts	Applicable manifold base
11	Note)	VVFS3000-1A-1-02 03 03 03 03 03 03 03 03 03 03 03 03	Manifold block (1), Terminal (8), Connection bracket (1), (2), Gasket (3), (4), O-ring (6), (7), Receptacle assembly	Plug-in type
	Manifold block assembly	VVFS3000-1A-2-02 C10	Manifold block (1), Connection bracket (1), (2), Gasket (3), (4), O-ring (6), (7)	Non plug-in type
12	End plate (II side) assembly	VVFS3000-2A-1	End plate (U) (1), Connection bracket (1), (2), Gasket (4), O-ring (5), (7)	Plug-in type
12	End plate (U side) assembly	VVFS3000-2A-2	End plate (U) (1), Connection bracket (1), (2), Gasket (4), O-ring (5), (7)	Non plug-in type
13	End plate (D side) assembly	VVFS3000-3A-1	End plate (D) 12, Connection bracket 1, 2, Gasket 3	Plug-in type
13	End plate (D side) assembly	VVFS3000-3A-2	End plate (D) 12, Connection bracket 1, 2, Gasket	Non plug-in type

Note) For side ported

\* Contact SMC for CE-compliant products.



# **5 Port Pilot Operated Solenoid Valve** Rubber Seal, Plug-in/Non Plug-in VFR4000 Series





#### Non plug-in type

Cymbol	
2 position	3 position
Single	Closed center
(A)4 2(B) (A)4 2(B) (EA)513(EB) (EA)513(EB) (P)	(A)4 2(B)
Double	Exhaust center
(A)4 2(B) (EA)5 13(EB) (P)	(A)4 2(B) (EA)5 1 3(EB) (P)
	Pressure center
	(A)4 2(B) (EA)5 1 3(EB) (P)

#### Standard Specifications

่วเล	Standard Specifications								
	Fluid				Air				
suc	Operating	2 position single/3 position		0.2 to 0.9 MPa					
atic	pressure range	2 position	double	0.	1 to 0.9 MPa				
fica	Ambient and fluid temperature		-10 to 5	50°C (No freezing.)					
specifications	Lubrication			Non-lube (1)					
	Manual override		Non-I	ocking push type					
Valve	Mounting orientation Impact/Vibration resistance Enclosure		Unrestricted						
Val			ce	300/50 m/s <sup>2</sup> (2)					
				Dustproof					
ns	Coil rated volta	age		100, 200 VAC (50/60 Hz), 24 VDC					
atio	Allowable volta	age fluctua	tion	-15 to -10% of rated voltage					
ifici	Apparent powe	Inrush		5.6 VA/50 Hz, 5.0 VA/60 Hz					
bec	Apparent point		Holding	3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz					
y sl	Power consum	ption (DC)	(3)	1.8 W (2.04 W: With	light/surge voltage suppressor)				
ricit				Plug-in type	Conduit terminal				
Electricity specifications	Electrical entry	/		Non plug-in type	Grommet, Grommet terminal Conduit terminal, DIN terminal				

Note) Applicable only for DIN terminal and

For details, refer to "How to Order".

plug-in types.

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at

the right angles to the main valve and armature. (Values at the initial period)

#### **Option Specifications**

Pilot type		External pilot Note)			
Manual Main valve override Pilot valve		Direct manual override			
		Non-locking push type A (Extended), Locking type B (Tool required), Locking type C (Lever			
Coil rated voltage		110 to 120, 220, 240 VAC 50/60 Hz			
Contrateu	voltage	12 VDC			
Porting sp	ecifications	Bottom ported			
Option W		With light/surge voltage suppressor			
Note) Operating pressure: 2 position 0 to 0.9 MPa		position 0 to 0.9 MPa Pilot pressure: 2 position single 0.2	to 0.9 MPa		
	3	position 0.15 to 0.9 MPa 2 position double 0.1	to 0.9 MPa		

2 position double 0.1 to 0.9 MPa

3 position 0.5 x P + 0.1 to 0.9 MPa (P: Operating pressure)

#### Model

Symbol

	Model Flow rate characte				racteristics (2)			Max <sup>(3)</sup>	(4)				
Type of				Port (1)	1) $1 \rightarrow 4/2 (P \rightarrow A/B)$ $4/2 \rightarrow 5/3 (A/B \rightarrow EA/EB)$			operating	Response	(5) Weigh			
act	tuation	Plug-in	Non plug-in	size	C [dm <sup>3</sup> /(s·bar)]	b	Cv	C [dm <sup>3</sup> /(s·bar)]	b	Cv	cycle (Hz)	time (ms)	(kg)
n	Single	VFR410	VFR411	3⁄8	13	0.30	3.2	14	0.28	3.4	5	50 or less	1.10 (1.04)
position	Single	VFR410	VFR414	1/2	15	0.30	3.8	14	0.30	3.8	5	50 01 less	<1.04>
ă	Double	VFR420	VFR421	3⁄8	14	0.31	3.4	14	0.26	3.4	5	50 or less	1.20 (1.16)
2	Double	VFR420	VFR424	1/2	15	0.30	4.0	14	0.30	3.7	3	50 or less	<1.16>
	Closed	VFR430	VFR431	3⁄8	13	0.32	3.2	13	0.25	3.0	- 3	70 or less	1.20 (1.16)
Ę	center	VFH430	VFR434	1/2	14	0.28	3.5	13	0.29	3.4	] 3	70 or less	<1.16>
position	Exhaust		VFR441	3⁄8	13	0.31	3.2	14 [13]	0.32 [0.30]	3.6 [3.2]	3	70 or less	1.20 (1.16)
ő	center	VFR440□	VFR444	1/2	14	0.30	3.7	14 [13]	0.32 [0.30]	3.6 [3.2]	3	70 or less	<1.16>
с	Pressure		VFR451	3⁄8	13 [5.0]	0.27 [0.42]	3.2 [1.3]	13	0.28	3.1	0	70	1.20 (1.16)
	center		VFR454	1/2	15 [5.3]	0.22 [0.42]	3.7 [1.5]	13	0.28	3.3	3	70 or less	<1.16>

Note 1) EA, EB port: Rc 3/8

Note 2) [ ]: Normal position

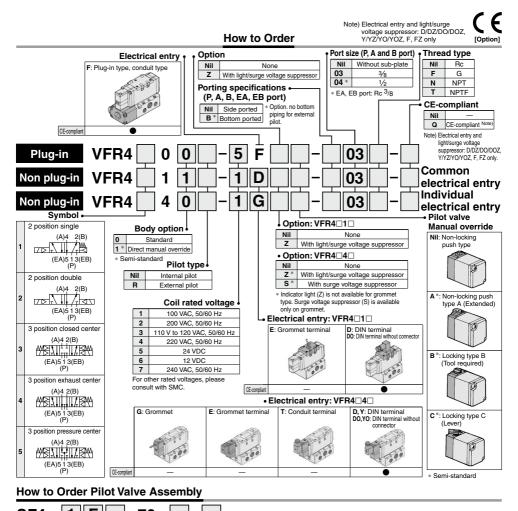
Note 3) Min. operating frequency is once in 30 days.

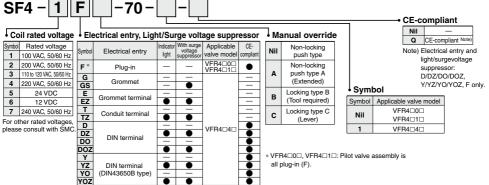
Note 4) Based on dynamic performance test, JIS B 8419: 2010. (0.5 MPa, Coil temperature: 20°C, at rated voltage, without surge voltage suppressor) Note 5) For VFR4□00-□FZ-<sup>03</sup><sub>04</sub>, ( ): VFR4□10- DZ□-<sup>03</sup><sub>04</sub>, < >: VFR4□40-□G-<sup>03</sup><sub>04</sub>

VQ7

SV

(Details→P.1107)







#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR4000 Series

#### Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

#### Cylinder Speed Chart

							Bore size					
System	Average speed (mm/s)	MB, CA2 s Pressure ( Load facto Stroke 500	0.5 MPa or 50% 0 mm		100	CS1/CS2 s Pressure 0 Load facto Stroke 100	0.5 MPa r 50% 00 mm	100	(00)			
		ø50	ø63	ø80	ø100	ø125	ø140	ø160	ø180	ø20	0 ø250	ø300
А	1000 900 800 700 600 500										Perpendic upward ac	tuation
	400 300 200 100 0											
В	1000 900 800 600 500 400 300 200 100 0											
с	1000 900 800 700 600 500 400 300 200 100 0											

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

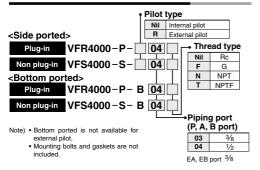
\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### System Components

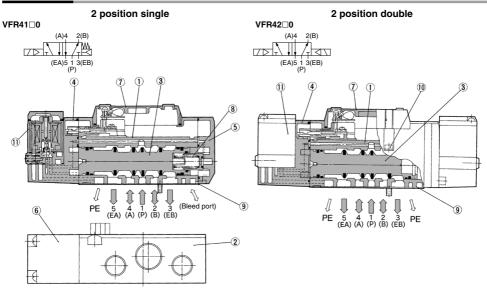
System	Solenoid valve	Speed controller	Silencer	SPG (Steel pipe) dia. x Length
А	VFR4000 Series Rc <sup>3</sup> ⁄8	AS4000-03	AN30-03	10A x 1 m
в	VFR4000 Series Rc <sup>3</sup> ⁄8	AS420-03	AN30-03	10A x 1 m
С	VFR4000 Series Rc 1⁄2	AS420-04	AN40-04	15A x 1 m

#### How to Order Sub-plate Assembly



	SV
	SYJ
	SZ
	VF
	VP4
[	VQ 1/2
ļ	VQ 4/5
	VQC 1/2
[	VQC 4/5
	VQZ
	SQ
	VFS
	VFR
	VQ7

#### Construction



#### 3 position closed center/exhaust center/pressure center

#### Closed center: VFR43D0 (A)4 2(B)

(EA)5 1 3(EB) (P)

(A)4 2(B)

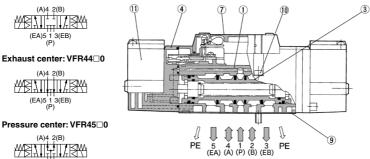
(EA)5 1 3(EB) (P)

(A)4 2(B)

(EA)5 1 3(EB) (P)

₩R

₩R] •



This figure shows a closed center type.

#### **Component Parts**

No.	Description	Material	Note	
1	Body	Aluminum die-casted	Platinum silver	
2	Sub-plate	Aluminum die-casted	Platinum silver	
3	Spool valve	Aluminum, NBR		
4	Adapter plate	Resin	Black	

#### **Component Parts**

No.	Description	Material	Note
5	End plate	Resin	Black
6	Junction cover	Resin	
7	Light cover	Resin	
8	Spool spring	Stainless steel	

#### **Replacement Parts**

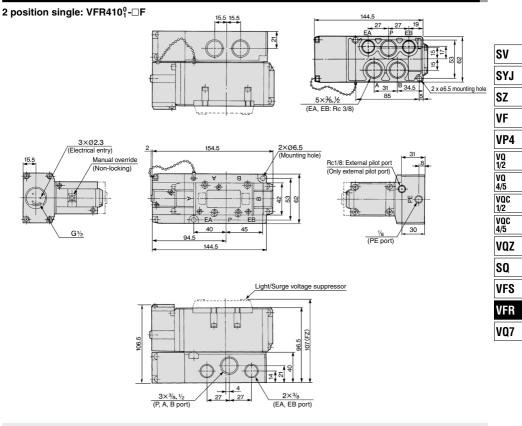
Nie	Description	Material	Part no.				
No.	Description	wateria	VFR41	VFR42	VFR4300/4400/4500		
9	Gasket	NBR	VFR4000-32-3	VFR4000-32-3	VFR4000-32-3		
10	Hexagon socket head screw Note)	Steel	AXT335-1-11#1 (M4 x 40)	AXT335-1-11#1 (M4 x 40)	AXT335-1-11#1 (M4 x 40)		
11	Pilot valve assembly	—	Refer to "How to Order Pilot Valve Assembly" on page 1062.				
_	Sub-plate assembly	_	Refer to "How to Order Sub-plate Assembly" on page 1063.				
Nate	Nate) For the VER4000 period it requires 4 per						

Note) For the VFR4000 series, it requires 4 pcs.

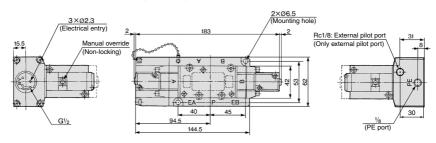
B 1064



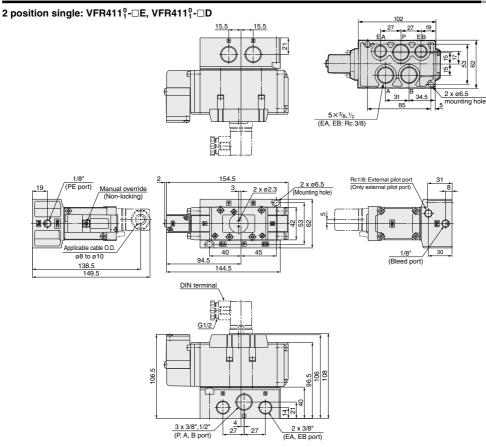
#### Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center



2 position double: VFR420<sup>0</sup><sub>1</sub>-□F 3 position closed center: VFR430<sup>0</sup><sub>1</sub>-□F 3 position exhaust center: VFR440<sup>0</sup><sub>1</sub>-□F 3 position pressure center: VFR450<sup>0</sup><sub>1</sub>-□F

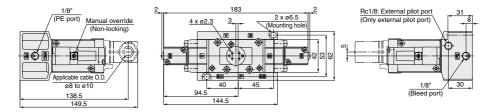


Non Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center



#### 2 position double: VFR421 $_1^0$ - $\Box$ E, VFR421 $_1^0$ - $\Box$ D

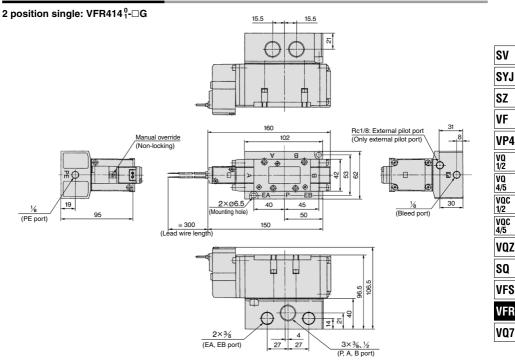
3 position closed center: VFR431<sup>0</sup><sub>1</sub>-□E, VFR431<sup>0</sup><sub>1</sub>-□D 3 position exhaust center: VFR441<sup>0</sup><sub>1</sub>-□E, VFR441<sup>0</sup><sub>1</sub>-□D 3 position pressure center: VFR451<sup>0</sup><sub>1</sub>-□E, VFR451<sup>0</sup><sub>1</sub>-□D



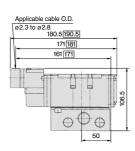
SMC \$

#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR4000 Series

#### Non Plug-in: 2 Position Single

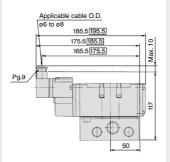


#### E: Grommet terminal



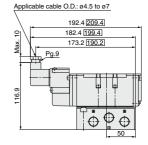
: With light/surge voltage suppressor

#### T: Conduit terminal



: With light/surge voltage suppressor

#### D, Y: DIN terminal

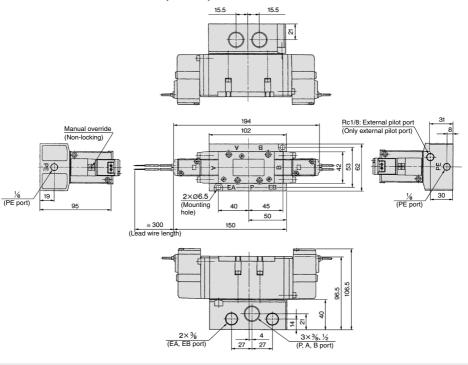


: With light/surge voltage suppressor

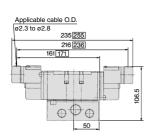
#### Non Plug-in: 2 Position Double, 3 Position Closed Center/Exhaust Center/Pressure Center



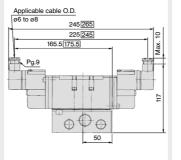
3 position closed center: VFR434<sup>9</sup>,-⊡G 3 position exhaust center: VFR444<sup>9</sup>,-⊡G 3 position pressure center: VFR454<sup>0</sup>,-⊡G



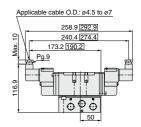
#### E: Grommet terminal



#### T: Conduit terminal



#### D: DIN terminal



: With light/surge voltage suppressor

: With light/surge voltage suppressor

: With light/surge voltage suppressor



## VFR4000 Series Manifold Specifications

#### Manifold Specifications

Base model	Wiring	Porting specifications	Port	Port size		Applicable	
Dase model	wining	A, B port	P, EA, EB	A, B	Stations	valve model	
Plug-in type	<ul> <li>With terminal block</li> </ul>				2 to 10		
VV5FR4-01□(-Q)	With multi-connector     With D-sub connector			3⁄8, 1⁄2	2 to 8	VFR4□0□-□F(-Q)	
Non plug-in type VV5FR4-10(-Q)	<ul> <li>Grommet terminal</li> <li>DIN terminal</li> </ul>	Side/Bottom	1⁄2		2 to 10	VFR4□1□-□E VFR4□1□-□D(-Q)	
Non plug-in type VV5FR4-40(-Q)	Grommet     Grommet terminal     Conduit terminal     DIN terminal					VFR4□4□-□G VFR4□4□-□E VFR4□4□-□T VFR4□4□-□D(-Q)	

#### How to Order Manifold Assembly

<example> Plug-in type with terminal block: 6 stations</example>
VV5FR4-01T-061-03 (-Q) ········· 1 set (Manifold base part no.)
*VFR4100-5FZ (-Q)
*VFR4200-5FZ (-Q) ······ 2 sets (2 position double part no.)
*VVFS4000-10A ······ 1 set (Blanking plate assembly part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side

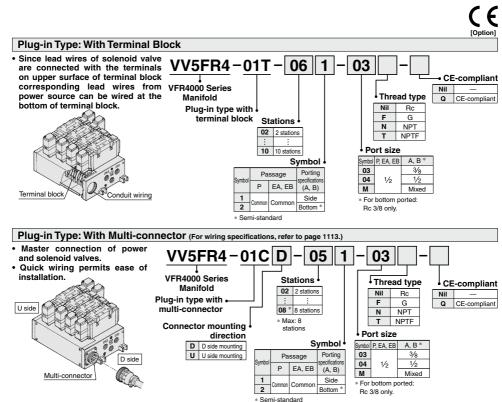
When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification she <Example> Non plug-in type: 6 stations

VV5FR4-10-061-03 (-Q) 1 set (Manifold base part no.)
*VFR4110-5D (-Q) 5 sets (2 position single part no.)
*VFR4410-5D (-Q) ······ 1 set (3 position exhaust center part no.)
*VVFS4000-R-04-2 ······ 1 set (Individual EXH spacer part no.)
The asterisk denotes the symbol for assembly Prefix it to the part nos of the solenoid value etc

.. . . .

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet

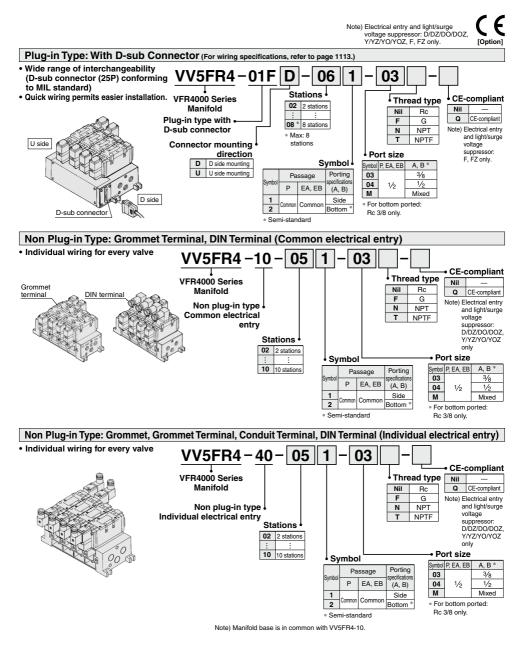


@SMC

SYJ SZ VF VP4 VQ 1/2 VQ 4/5 VOC 1/2 VQC 4/5 VOZ SQ VFS VFR

V07

SV



Note) Manifold base is in common with VFS4000 series but the connection of terminal block for plug-in type is different.

#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR4000 Series

#### Manifold/Option Parts Assembly

#### Individual SUP spacer

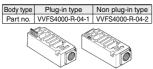
Setting individual SUP spacer on the manifold block enables individual SUP port for each valve.

Body type	Plug-in type	Non plug-in type				
Part no.	VVFS4000-P-03-1	VVFS4000-P-03-2				



#### Individual EXH spacer

Setting individual EXH spacer on the manifold block enables individual EXH port for each valve.



#### SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block disk in between stations subjected to plug-in different pressures.

Body type	Plug-in type	Non plug-in type		
Part no.	AXT63	34-10A		

#### EXH block disk

When valve exhaust affects the other stations on the circuit, insert EXH block disk in between stations to separate valve exhaust.

Body type	Plug-in type	Non plug-in type		
Part no.	AXT63	34-11A		
	0			

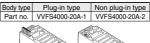


EXH block disk

SUP block disk

#### Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

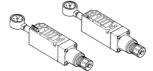




#### Interface regulator

Interface regulator set on the manifold block can regulate pressure for each valve. (Refer to "Flow Rate Characteristics" on page 1111 before operation.)

Body type	Plug-in type	Non plug-in type
P port regulation	ARBF4050-00-P-1	ARBF4050-00-P-2
A port regulation	ARBF4050-00-A-1	ARBF4050-00-A-2
B port regulation	ARBF4050-00-B-1	ARBF4050-00-B-2



#### **Blanking plate**

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

Body type	Plug-in type	Non plug-in type		
Part no.	VVFS40	000-10A		

#### Manifold Option

#### With exhaust cleaner

- Valve exhaust noise dampening: 35 dB or more.
- Collects oil mist: collecting rate 99.9% or more
- Piping process reduced.



#### For details, refer to page 1076.

#### With control unit

- Plug-in type/Non plug-in type • Filter, regulation valve, pressure switch
- and air release valve are all combined to form one unit.Piping processes are eliminated.

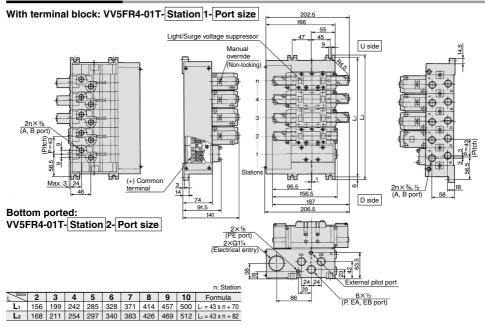
#### For details, refer to page 1079.

SV

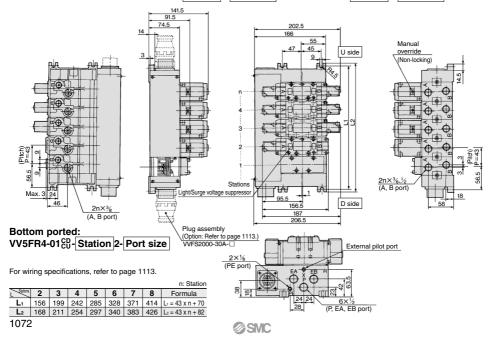
SYJ

### **SMC**

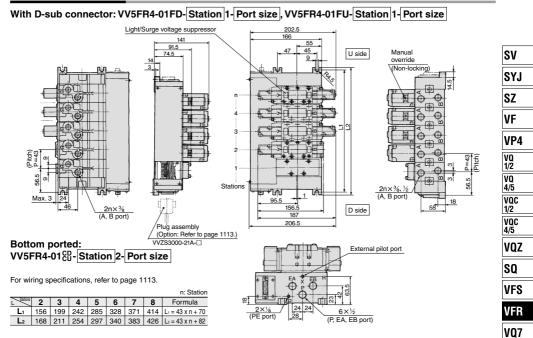
#### Manifold/Plug-in Type



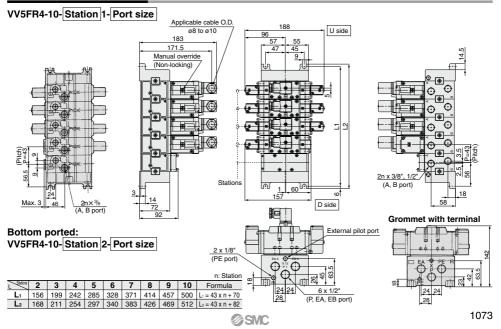
With multi-connector: VV5FR4-01CD-Station 1-Port size, VV5FR4-01CU-Station 1-Port size



#### Manifold/Plug-in Type

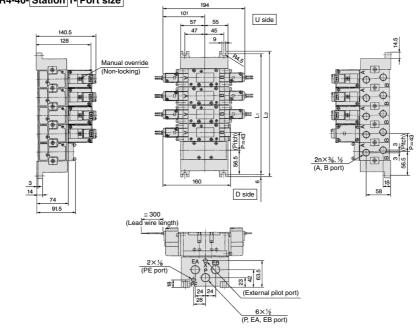


#### Manifold/Non Plug-in Type



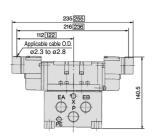
#### Manifold/Non Plug-in Type



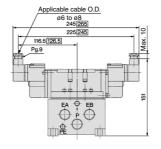


										n: Stations
Stations	2	3	4	5	6	7	8	9	10	Formula
L	156	199	242	285	328	371	414	457	500	L1 = 43 x n + 70
L <sub>2</sub>	168	211	254	297	340	383	426	469	512	L <sub>2</sub> = 43 x n + 82

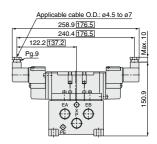
#### E: Grommet terminal



#### T: Conduit terminal



#### D, Y: DIN terminal



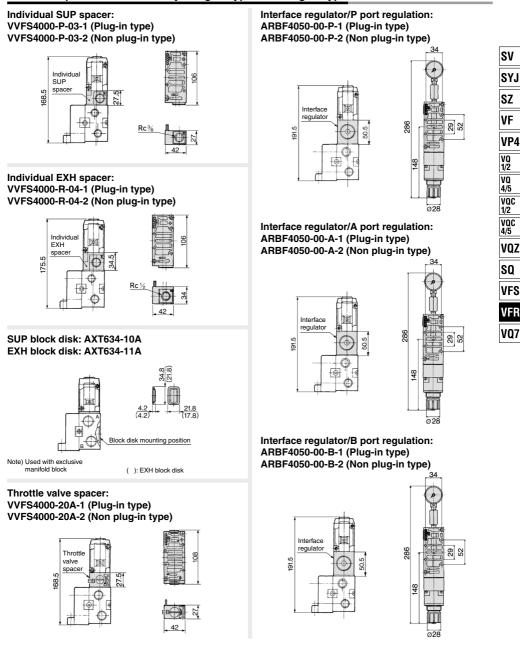
: With light/surge voltage suppressor

: With light/surge voltage suppressor

: With light/surge voltage suppressor

#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR4000 Series

#### Manifold/Option Parts Assembly: Plug-in Type/Non Plug-in Type



Dimensions: FZ type dimensions of direct manual type are also the same.



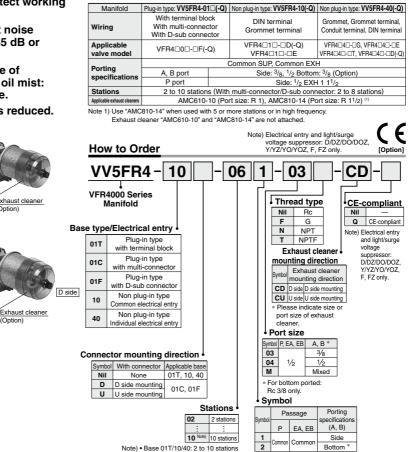
### Manifold with Exhaust Cleaner

- · Serves to protect working environment.
- Valve exhaust noise dampening: 35 dB or more
- Collection rate of drainage and oil mist: 99.9% or more.
- Piping work is reduced.

# Plug-in type Exhaust cleaner (Option) U side

Non plug-in type

#### Manifold Specifications



Base 01C/01F: 2 to 8 stations

\* Semi-standard

#### How to Order Manifold Assembly

(Option)

<example></example>	Plug-in	type	with	terminal	block	(6	stations	)
---------------------	---------	------	------	----------	-------	----	----------	---

VV5FR4-01T-061-03-CD (-Q) ··· 1 set (Manifold base part no.)
*VFR4100-5FZ (-Q) ······ 3 sets (2 position single part no.)
*VFR4200-5FZ (-Q) ······ 2 sets (2 position double part no.)
*VVFS4000-10A 1 set (Blanking plate assembly part no.)
*AMC610-10 ······ 1 set (Exhaust cleaner part no.)

The asterisk denotes the symbol for assembly. Prefix it to the part nos, of the solenoid valve, etc.

```
Valve arrangement is counted from the D side
```

When ordering, specify the part nos. in order from the 1st. station in the D side

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

#### Caution

When using an exhaust cleaner, mount it downwards.

<Example> Non plug-in type: 6 stations

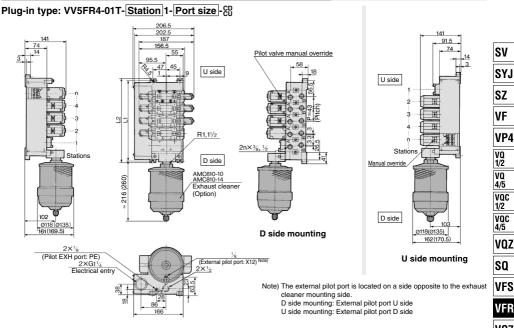
VV5FR4-10-061-03-CU (-Q) ······ 1 set (Manifold base part no.)
*VFR4110-5E (-Q)
*VFR4210-5E (-Q) 2 sets (2 position double part no.)
*VVFS4000-10A ······ 1 set (Blanking plate assembly part no.)
*AMC810-14 ······ 1 set (Exhaust cleaner part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

Refer to Best Pneumatics No. 7 for Exhaust Cleaner details.

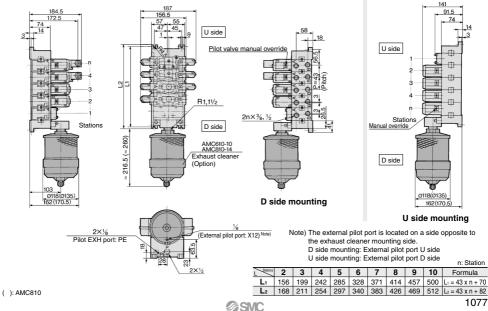




#### Manifold with Exhaust Cleaner: Plug-in Type/Non Plug-in Type

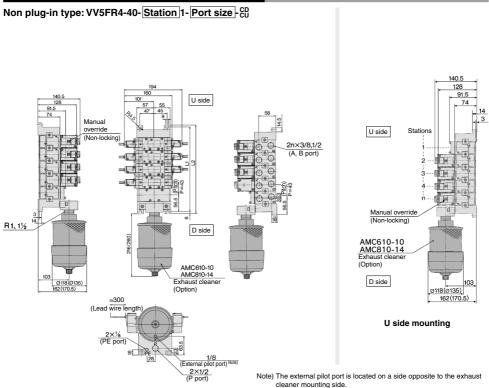
(): AMC810

#### Non plug-in type: VV5FR4-10- Station 1- Port size - CD CU



VOZ VFS VFR **VQ7** 

#### Manifold with Exhaust Cleaner: Non Plug-in Type



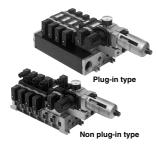
D side mounting: External pilot port U side U side mounting: External pilot port D side

										n: Station
L	2	3	4	5	6	7	8	9	10	Formula
L1	156	199	242	285	328	371	414	457	500	L1 = 43 x n + 70
L2	168	211	254	297	340	383	426	469	512	L2 = 43 x n + 82

(): AMC810

### Manifold with Control Unit

- Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- Piping processes are eliminated.



### ▲ Caution

Air filter with auto-drain or manual drain must be mounted with the air filter at the bottom.

#### **Manifold Specifications**

Manifold	Plug-in type: VV5FR4-01	-Q) Non plug-in type: VV5FR4-10(-Q)	Non plug-in type: VV5FR4-40(-Q)		
Wiring	With terminal block With multi-connector With D-sub connector	Grommet terminal	Grommet, Grommet terminal, Conduit terminal, DIN terminal	Ş	
Applicable valve model	VFR4□0□-□F(-Q)	VFR4□1□-□D(-Q) VFR4□1□-□E	VFR4□4□-□G, VFR4□4□-□E VFR4□4□-□T, VFR4□4□-□D(-Q)	9	
Deutine		Common SUP, Common EX	Ĥ	Ē	
Porting specifications	A, B port	Side: 3/8,1/2, B	ottom: 3/8	8	
specifications	P, EA, EB port	Side: 1/2			
Stations	2 to 10 (V	2 to 10 (With multi-connector/D-sub connector: 2 to 8) *			

t

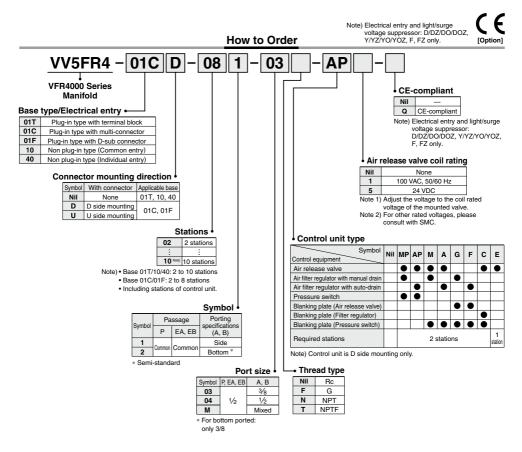
\* Including station of control unit

#### **Control Unit Specifications**

Air filter (With auto-drain/With manual drain)					
Filtration degree	5 µm				
Regulator					
Set pressure	0.05 to 0.85 MPa				
(Outlet pressure)	0.05 to 0.85 MPa				
Pressure switch					
Set pressure	0.1 to 0.6 MPa				
range: OFF	U. I TO U.6 MPa				
Differential	0.08 MPa				
Contact	1a				
Indicator light	LED (RED)				
Max. switch capacity	2 VA AC, 2 W DC				
Max. operating	24 VDC or less: 50 mA				
current	100 VAC: 20 mA				
Inside voltage drop	4 V or less				
Air release valve	(Single only)				
Operating	0.2 to 0.9 MPa				
pressure range	0.2 10 0.9 MPa				

#### **Control Unit/Option**

Air release	<plug-in type=""> VVFS4000-24A-1F</plug-in>	R (D side mounting)			
spacer <pre><non plug-in="" type=""> VVFS4000-24A-2R (D side mounting)</non></pre>					
Pressure (2) switch	IS1000P-2-1				
Disaldara	For filter regulator	MP2-3			
Blanking plate	For pressure switch	MP3-2			
plate	For air release valve	VVFS4000-24A-10			
Filter 11104-5B					
	mbining valve "VFR41				
	ease valve spacer ma				
use this as an air release valve. Note 2) Pressure switch cannot be mounted later on non plug-in type.					



#### How to Order Manifold Assembly

<Example> Plug-in type with terminal block

VV5FR4-01T-081-03-AP5 (-Q) ····· 1 set (Manifold base part no.)
*VFR4100-5FZ (-Q) 4 sets (2 position single part no.)
*VFR4200-5FZ (-Q) 2 sets (2 position double part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos. in order from the 3rd. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

<Example> Non plug-in type

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

The 1st and 2nd station are used for control unit mounting.

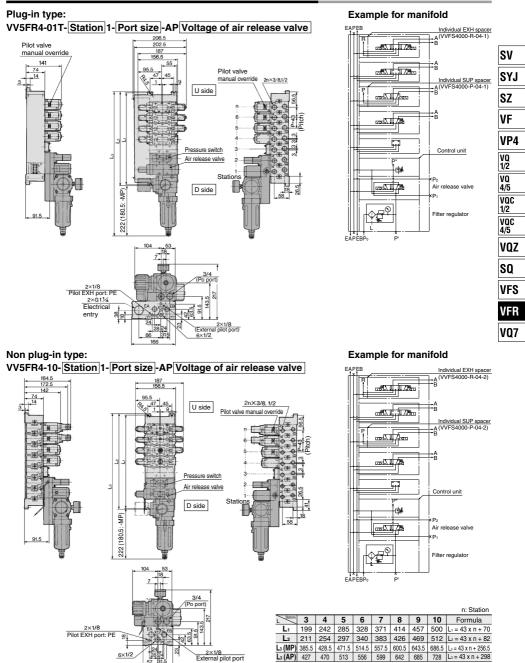
When ordering, specify the part nos. in order from the 3rd. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.



#### Manifold with Control Unit: Plug-in Type/Non Plug-in Type

6×1/2



L<sub>3</sub> (AP) 427

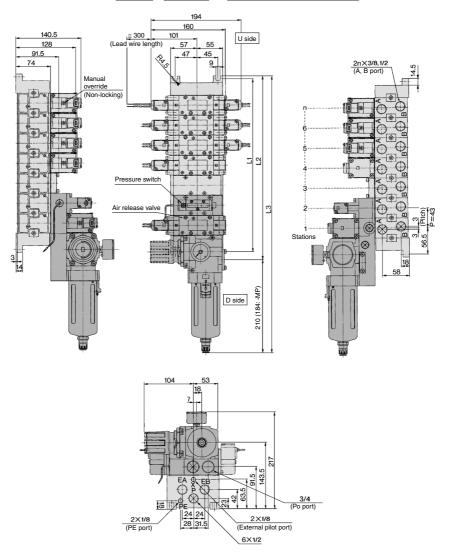
**SMC** 

470 513 556 599 728 L3 = 43 x n + 298

642 685

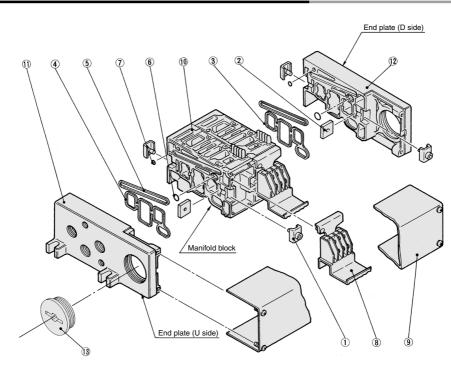
#### Manifold with Control Unit: Non Plug-in Type

#### Non plug-in type: VV5FR4-40-Station 1-Port size -AP Voltage of air release valve



									n: Station
Sators	3	4	5	6	7	8	9	10	Formula
Lı	199	242	285	328	371	414	457	500	L1 = 43 x n + 70
L2	211	254	297	340	383	426	469	512	L2 = 43 x n + 82
L <sub>3</sub> (MP)	385.5	428.5	471.5	514.5	557.5	600.5	643.5	686.5	L <sub>3</sub> = 43 x n + 256.5
L <sub>3</sub> (AP)	427	470	513	556	599	642	685	728	L <sub>3</sub> = 43 x n + 298

#### Manifold Base Construction: Plug-in Type/Non Plug-in Type



SV
SYJ
SZ
VF
VP4
VQ 1/2
VQ 4/5
VQC 1/2
VQC 4/5
VQZ
SQ
VFS
VFR
VQ7

#### **Replacement Parts**

No.	Description	Material	Part no.
1	Connection fitting A	Steel	VVF4000-5-1A
2	Connection fitting B	Steel	VVF4000-5-2
3	Gasket	NBR	VVF4000-7 (for end plate)
4	Gasket	NBR	VVF4000-7-1 (for manifold block)
5	Gasket	NBR	VVF4000-8
6	O-ring	NBR	KA01579M
7	O-ring	NBR	KA00078
8	Terminal assembly	_	VFR4000-14-1A
9	Junction cover assembly	—	For 01T VVF4000-4A-Stations
13	Rubber plug	NBR	AXT336-9

#### Note) Manifold Base/Construction: Plug-in type with terminal block.

#### **Replacement Parts: Sub Assembly**

No.	Description	Description Assembly part no. Component parts		Applicable manifold base	
10	Manifold block assembly Note)	VFR4000-19-1A-03	Manifold block (1), Terminal (8), Connection bracket (1), (2), Gasket (4), (5), O-ring (6), (7), Receptacle assembly	Plug-in type	
10	Mannoid block assembly	VFR4000-19-2A-03	Manifold block (1), Connection bracket (1), (2), Gasket (4), (5), O-ring (6), (7)	Non plug-in type	
11	End plate (U side) assembly	VVF4000-2A-1	End plate (U) (1), Metal joint (1), (2)	Plug-in type	
	End plate (0 side) assembly	VVF4000-2A-2	End plate (U) (1), Metal joint (1), (2)	Non plug-in type	
12	End plate (D side) assembly	VVF4000-3A-1	End plate (D) ⑫, Connection bracket ①, ②, Gasket ③, ④, O-ring ⑥, ⑦	Plug-in type	
12	End plate (D side) assembly	VVF4000-3A-2	End plate (D) ⑫, Connection bracket ①, ②, Gasket ③, ⑤, O-ring ⑥, ⑦	Non plug-in type	

Note) For side ported

\* Contact SMC for CE-compliant products.

# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR5000 Series





Non plug-in type

#### Symbol

Symbol				
2 position	3 position			
Single	Closed center			
(A)4 2(B) (EA)5 13(EB) (P)	(A)4 2(B)			
Double	Exhaust center			
(A)4 2(B) (EA)513(EB) (P)	(A)4 2(B) (EA)5 1 3(EB) (P)			
	Pressure center			
	(A)4 2(B)			

#### Standard Specifications

	Fluid			Air				
suc	Operating	2 position single	/3 position	0.2 to 0.9 MPa				
Ĕ	pressure range 2 position double				0.1 to 0.9 MPa			
ü	Ambient and fluid temperature			-10 to	-10 to 50°C (No freezing.)			
specifications	Lubrication				Non-lube (1)			
	Manual override			Non	-locking push type			
Valve	Mounting orienta	ation		Unrestricted				
Val	Impact/Vibration resistance			300/50m/s <sup>2</sup> (2)				
	Enclosure			Dustproof				
ns	2 Coil rated voltage			100, 200 VAC (50/60 Hz), 24 VDC				
atio	Allowable voltag	e fluctuation		-15 to -10% of rated voltage				
ciți	Apparent power (AC) (3) Inrush			5.6 VA/50 Hz, 5.0 VA/60 Hz				
spe	Apparent power (AC)		Holding	3.4 VA	/50 Hz, 2.3 VA/60 Hz			
cit	Power consump	tion (DC) (3)		1.8 W (2.04 W: With light/surge voltage suppressor)				
Electricity specifications	Electrical entry			Plug-in type Conduit terminal				
ш	Electrical entry			Non plug-in type	Grommet terminal, DIN terminal			

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction

and at the right angles to the main value and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

#### **Option Specifications**

Pilot type		External pilot Note)					
Manual	Main valve	Direct manual override					
override	Pilot valve	Non-locking push type A (Extended), Locking type B (Tool required), Locking type C (Lever)					
		110 to 120, 220, 240 VAC 50/60 Hz					
Coil rated voltage Porting specifications		12 VDC					
		Bottom ported					
Option		With light/surge voltage suppressor					
	ing pressure: on 0 to 0.9 MF on 0.15 to 0.9						

#### Model

_	. ,	Model				Flo		Max. (2)	Response (3)								
	ype of	Diug in	Non	Port size	1 –	$\rightarrow$ 4/2 (P $\rightarrow$ A/	'B)	4/2 →	$5/3 (A/B \rightarrow E$	A/EB)	operating cycle	time	weight				
actuation Plug-in plu		plug-in	size	C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	(Hz)	(ms)	(kg)					
				3⁄8	17	0.36	4.7	18	0.40	5.0			4 77				
S	Single	VFR510	VFR511 1/2	1/2	20	0.28	5.2	23	0.32	6.2	5	60 or less	1.77				
oosition	-			3⁄4	23	0.27	5.8	25	0.21	6.2	1		(1.72)				
öd		Double VFR520 VFR521						3⁄8	16	0.37	4.6	18	0.41	5.1			4.00
<ul> <li>N</li> </ul>	Double		/FR520 VFR521	VFR521 1/2	1/2	20	0.27	5.2	23	0.32	6.1	5	60 or less	1.88 (1.83)			
			3/4	23	0.26	5.8	25	0.20	6.1			(1.00)					
	0	VFR530			3/8	15	0.38	4.1	16	0.31	4.3			1.07			
	Closed center				D VFR531	1/2	17	0.31	4.6	20	0.33	5.4	3	80 or less	1.87 (1.82)		
_	Center			3/4	18	0.28	4.7	21	0.30	5.4			(1.62)				
position	Exhaust			3/8	14	0.38	3.6	17 [16]	0.39 [0.35]	4.8 [4.3]							
S	center			VFR541	1/2	17	0.29	4.6	21 [18]	0.31 [0.34]	5.6 [5.0]	3	80 or less	1.87			
ά Θ				3/4	18	0.29	4.6	23 [20]	0.27 [0.33]	5.9 [5.2]	1		(1.82)				
1	D	<sup>e</sup> VFR550□		3⁄8	16 [9.4]	0.39 [0.40]	4.2 [2.6]	17	0.36	4.5			1.07				
	Pressure		VFR551	1/2	18 [9.7]	0.32 [0.45]	5.0 [2.9]	20	0.31	5.3	3	80 or less	1.87 (1.82)				
	center				3/4	19 [9.2]	0.35 [0.48]	5.4 [2.8]	21	0.29	5.6			(1.62)			

Note 1) [ ]: Denotes the normal position.

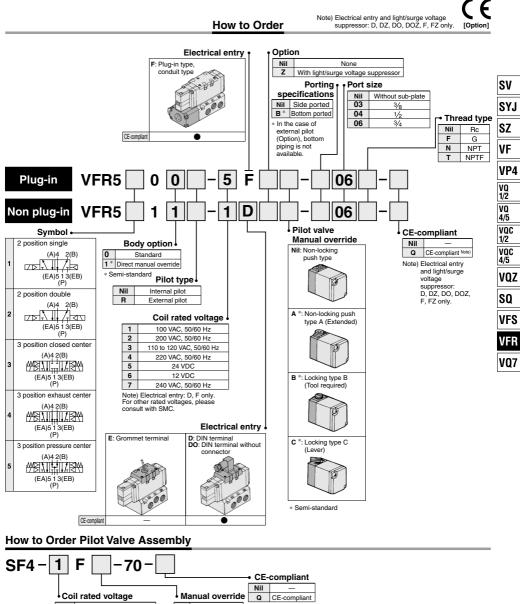
Note 2) Min. operating frequency is once in 30 days.

Note 3) Based on dynamic performance test, JIS B 8419: 2010. (Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

Note 4) For VFR5□00-□FZ-06, ( ): VFR5□10-□DZ-06



#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR5000 Series



**SMC** 

#### Cylinder Speed Chart Sizing Program. Bore size CS1/CS2 series Average Pressure 0.5 MPa Series speed Load factor 50% (mm/s) Stroke 300 mm ø125 ø160 ø180 ø200 ø250 ø300 ø140 800 700 Perpendicular, 600 500 upward actuation VFR5100-06 400 300 200 100 Horizontal actuation 0

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

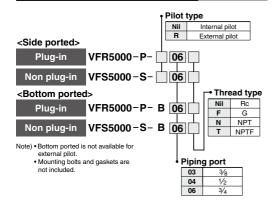
\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### Conditions

		CS1/CS2 series
	Tube x Length	SGP20A x 1 m
VFR5110-06	Speed controller	AS500-06
	Silencer	AN500-06

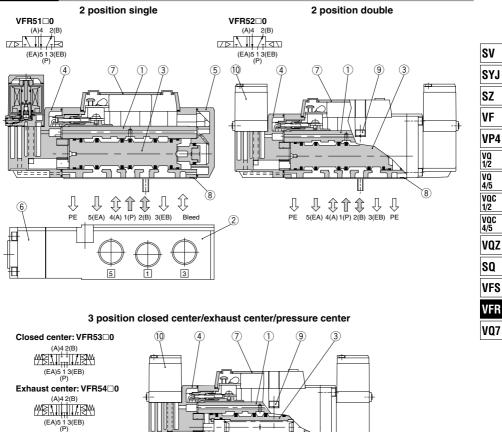
#### How to Order Sub-plate Assembly



Use as a guide for selection. Please confirm the actual conditions with SMC

# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR5000 Series

## Construction



Pressure center: VFR5500 (A)4 2(B) MBAIL II AN (EA)5 1 3(EB) (P)

8 Ŷ Ŷ Ŷ PE 5(EA) 4(A)1(P) 2(B) 3(EB) PE

This figure shows a closed center type.

### **Component Parts**

No.	Description	Material	Note
1	Body	Aluminum die-casted	Platinum silver
2	Sub-plate	Aluminum die-casted	Platinum silver
3	Spool valve	Aluminum, NBR	
4	Adapter plate	Resin	Black

## **Component Parts**

No.	Description	Material	Note
5	End plate	Resin	Black
6	Junction cover	Resin	Black
7	Light cover	Resin	

### **Replacement Parts**

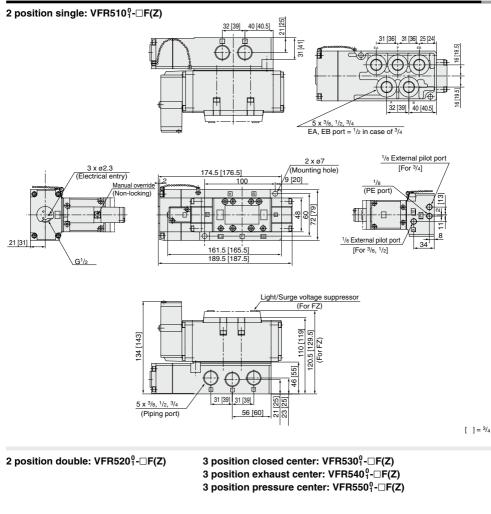
NIE	Description	Madadal	Part no.		
No.	Io. Description	Material	VFR51	VFR52	VFR5300/5400/5500
8	Gasket	NBR	AXT627-10-1	AXT627-10-1	AXT627-10-1
9	Hexagon socket head screw Note)	Steel	AXT627-42-1#1 (M5 x 50)	AXT627-42-1#1 (M5 x 50)	AXT627-42-1#1 (M5 x 50)
10	Pilot valve assembly	<ul> <li>Refer to "How to Order Pilot Valve Assemble</li> </ul>		ow to Order Pilot Valve Assembly" on	page 1085.

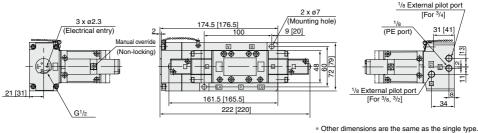
Note) For the VFR5000 series, it requires 4 pcs.



# VFR5000 Series

# Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center

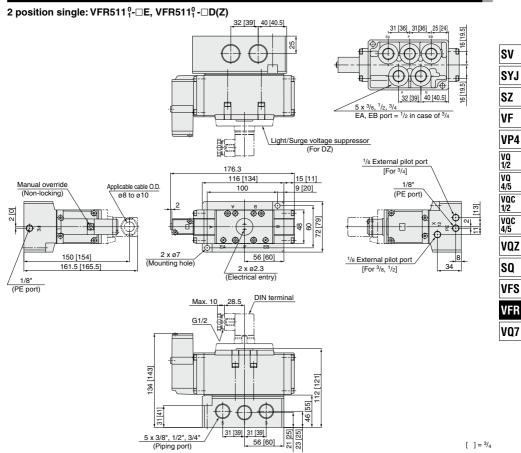




### 1088

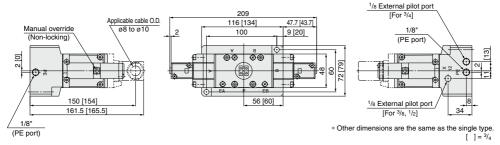


# Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center



2 position double: VFR521 $_1^0$ - $\Box$ E, VFR521 $_1^0$ - $\Box$ D(Z)

3 position closed center: VFR531<sup>9</sup>·□E, VFR531<sup>9</sup>·□D(Z) 3 position exhaust center: VFR541<sup>9</sup>·□E, VFR541<sup>9</sup>·□D(Z) 3 position pressure center: VFR551<sup>9</sup>·□E, VFR551<sup>9</sup>·□D(Z)





# VFR5000 Series Manifold Specifications



### Manifold Specifications

Base model	Wiring	Porting specifications	Port s	ize Rc	Stations	Applicable valve model
		A, B port	P, EA, EB	A, B		valve model
Diversity to the second	With terminal block	Side/ Bottom	3/4	1⁄2 ,3⁄4	2 to 10	
Plug-in type VV5FR5-01□(-Q)	With multi-connector     With D-sub connector				2 to 8	VFR5⊡0□-□F(-Q)
	<ul> <li>Grommet terminal</li> </ul>				2 to 10	VFR5□1□-□E VFR5□1□-□D(-Q)

## How to Order Manifold Assembly

Instruct by specifying the valves, blanking plate and manifold option parts assembly to be mounted on the manifold along with the manifold base model no.

<Example> Plug-in type with terminal block: 6 stations

VV5FR5-10T-061-04 (-Q) ········· 1 set (Manifold part number)
*VFR5100-5FZ (-Q) 3 sets (2 position single)
*VFR5200-5FZ (-Q) ······ 2 sets (2 position double)
*VVFS5000-10A ··································· 1 set (Blanking plate assembly part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

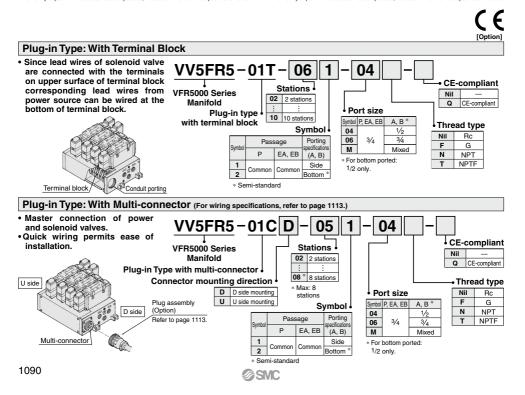
Valve arrangement is counted from the D side

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet <Example> Non plug-in type: 6 stations

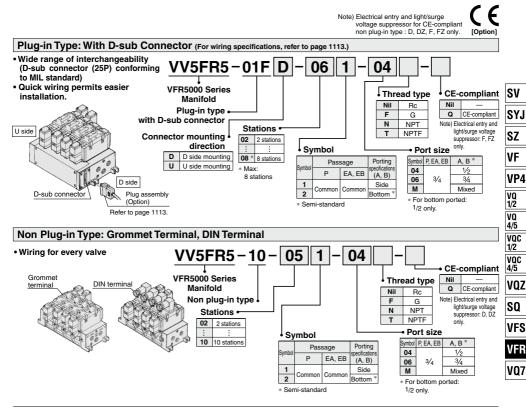
VV5FR5-10-061-04 (-Q) ·········· 1 set (Manifold part number)
*VFR5110-5D (-Q) 5 sets (2 position single)
*VFR5410-5D (-Q) 1 set (3 position exhaust center)
*VVFS5000-R-04-2 ······ 1 set (Individual EXH spacer)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid value, e

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.



# Manifold Specifications VFR5000 Series



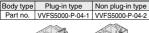
Note) Manifold base is common for the VFS5000 series. Terminal block is not required.

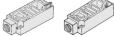
# VFR5000 Series

## Manifold/Option Parts Assembly

### Individual SUP spacer

Supply port can be located at each valve individually after individual SUP spacer is mounted on manifold block.

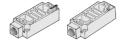




### Individual EXH spacer

Exhaust port can be located at each valve individually after individual EXH spacer is mounted on manifold block. (Common EXH type)

Body type	Plug-in type	Non plug-in type
Part no.	VVFS5000-R-04-1	VVFS5000-R-04-2



### SUP block disk

When 2 or more pressures (high and low) are supplied to one manifold, insert a disk between the stations which are supplied different pressures.

Body type	Plug-in type	Non plug-in type
Part no.	AXT628-12A	

### EXH block disk

Use exhaust blocks to eliminate back flow to other stations. Use supply disks to operate two pressures on the same manifold.

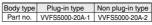


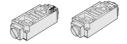
EXH block disk



### Throttle valve spacer

Mount interface speed control on manifold block. Cylinder speed can be controlled by metered out flow.



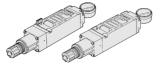


### Interface regulator

When interface regulator is mounted on manifold block, regulation to that valve is possible.

(Refer to "Flow Rate Characteristics" on page 1111 before operation.)

Body type	Plug-in type	Non plug-in type
P port regulation	ARBF5050-00-P-1	ARBF5050-00-P-2
A port regulation	ARBF5050-00-A-1	ARBF5050-00-A-2
B port regulation	ARBF5050-00-B-1	ARBF5050-00-B-2



### Blanking plate

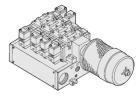
It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS50	000-10A

## Manifold Option

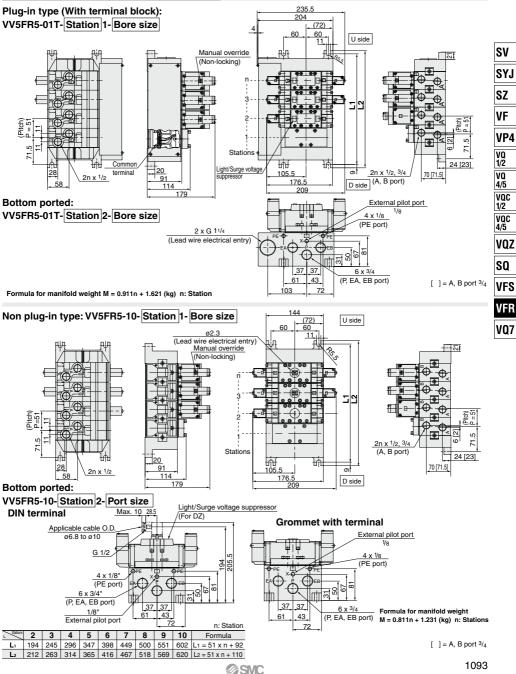
### With exhaust cleaner Plug-in type/Non plug-in type

- •High noise reduction effect: 35 dB or more
- Drainage and mist are collected (99.9% or more).
- · Piping work is reduced.



For details, refer to page 1095.

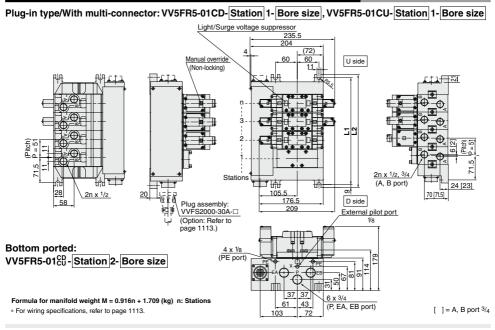
## Manifold: Plug-in Type/Non Plug-in Type



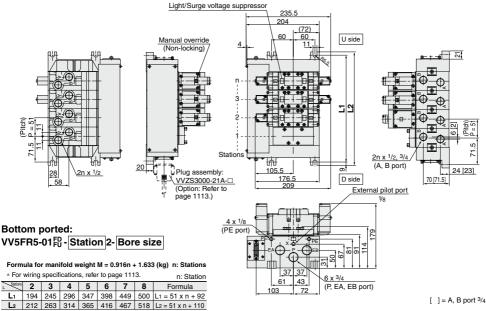
<sup>1093</sup> 

# VFR5000 Series

# Manifold/Plug-in type: With Multi-connector/With D-sub connector



Plug-in type/With D-sub connector: VV5FR5-01FD-Station 1-Bore size, VV5FR5-01FU-Station 1-Bore size



**SMC** 

DIN terminal

Grommet terminal

Side: 3/4 EXH: 1 1/2

SV

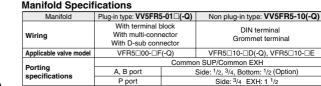
SYJ

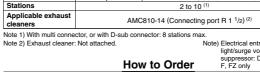
SZ

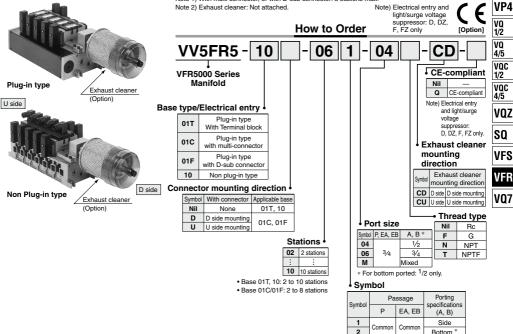
VF

# Manifold with Exhaust Cleaner

- Protection of work environment
- Reduction of valve exhaust noise of 35 dB or more
- Drainage and mist are collected. (99.9% or more)
- · Piping work is reduced.







\* Semi-standard

# How to Order Manifold Assembly

Instruct by specifying the valves and blanking plate to be mounted on the manifold along with the manifold base model no.

<Example> Plug-in type with terminal block: 6 stations

VV5FR5-01T-061-04-CD	1 set (Manifold part no.)	
*VFR5100-5FZ	3 sets (2 position single part no.)	
*VFR5200-5FZ	2 sets (2 position double part no.)	
*VVFS5000-10A	1 set (Blanking plate assembly part no.)	
*AMC810-14 1 set (Exhaust cleaner part no.)		
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.		

Valve arrangement is counted from the D side

Caution

When ordering, specify the part nos. in order from the 1st. station in the D side When entry of part numbers becomes complicated, indicate on the manifold specification sheet. <Example> Non plug-in type: 6 stations

VV5FR5-10-061-04-CU	1 set (Manifold part no.)
*VFR5110-5E	3 sets (2 position single part no.)
*VFR5210-5E	2 sets (2 position double part no.)
*VVFS5000-10A	1 set (Blanking plate assembly part no.)
*AMC810-14	1 set (Exhaust cleaner part no.)
The asterisk denotes the symbol	of for assembly. Prefix it to the part nos. of the solenoid valve, etc.

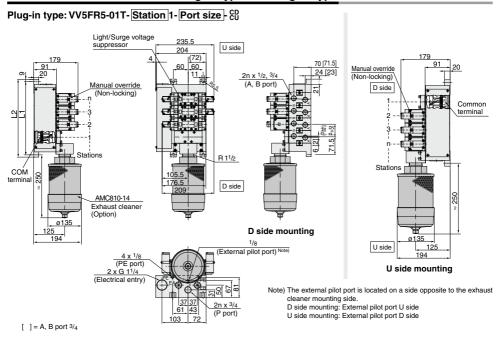
Valve arrangement is counted from the D side

When ordering, specify the part nos. in order from the 1st. station in the D side When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

When using exhaust cleaner, mount it downwards.

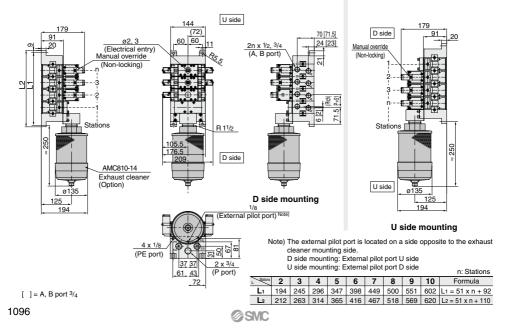


# VFR5000 Series



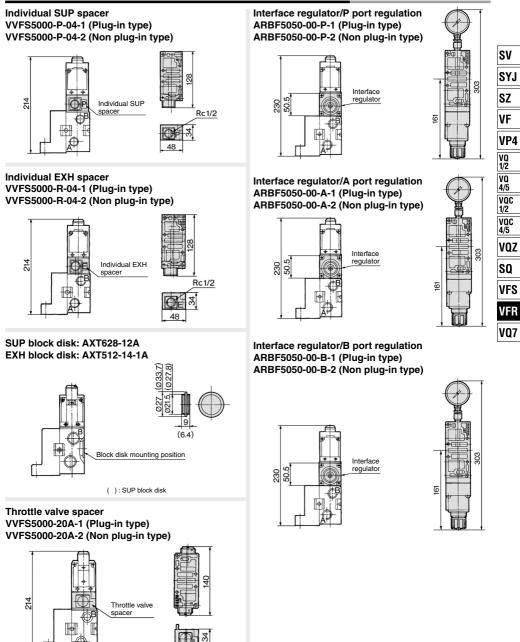
## Manifold with Exhaust Cleaner: Plug-in Type/Non Plug-in Type

Non plug-in type: VV5FR5-10-Station 1-Port size - CD



## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR5000 Series

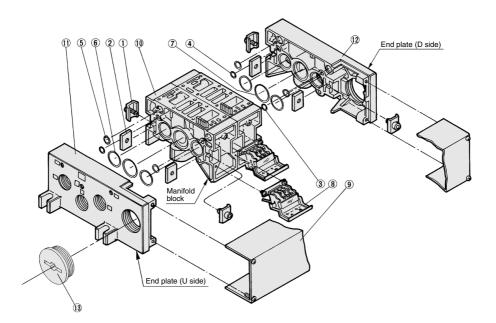
# Manifold Option Parts Assembly/Plug-in Type, Non Plug-in Type



48

# VFR5000 Series

# Manifold Base Construction: Plug-in Type/Non Plug-in Type



### **Replacement Parts**

No.	Description	Material	Part no.
_			
_1	Connection fitting A	Steel plate	AXT628-6-1A
2	Connection fitting B	Steel plate	AXT628-6-2
3	O-ring	NBR	KA00078
4	O-ring	NBR	KA00495
5	O-ring	NBR	KA00328M
6	O-ring	NBR	KA00523M
7	O-ring	NBR	KA01587M
8	Terminal block assembly	—	VFR5000-21-1A
9	Junction cover assembly	For 01T	VVFS5000-4A-Stations
13	Rubber plug	NBR	AXT336-9

 When requiring replacement manifold stations, order replacement parts assembly no. (1): manifold block assembly part.
 For plug-in type: The manifold base with terminal stand (integrated with a junction cover) is required with the (3) junction cover assembly.

Note) Manifold Base/Construction: Plug-in type with terminal block.

# **Replacement Parts: Sub Assembly**

			·····, ·······························				
No.	Description	Assembly part no.	Component parts	Applicable manifold base			
10	Manifold block assembly	unifold block assembly VFR5000-20-1A- <sup>04</sup> Terminal block (®, O-ring (3, 4), 5), (©, 7), Receptacle assembly		Plug-in type			
		VVFS5000-1A-2-04	Manifold block 10, Metal joint 1, 2, O-ring 3, 4, 5, 6, 7	Non plug-in type			
11	End plate (U side) assembly	VVFS5000-2A-1	End plate (U) 10, Metal joint 10, 2	Plug-in type			
	End plate (O side) assembly	VVFS5000-2A-2	End plate (U) 10, Metal joint 10, 2	Non plug-in type			
12	End plate (D side) assembly	VVFS5000-3A-1	End plate (D) 12, Metal joint 1, 2, O-ring 3, 4, 5, 6, 7	Plug-in type			
12	End plate (D side) assembly	VVFS5000-3A-2	End plate (D) 12, Metal joint 1, 2, O-ring 3, 4, 5, 6, 7	Non plug-in type			

\* Contact SMC for CE-compliant products.



# **5 Port Pilot Operated Solenoid Valve** Rubber Seal, Plug-in/Non Plug-in VFR6000 Series



Plug-in type



Non plug-in type

#### Symbol

3 position
Closed center
(A)4 2(B) (EA)5 1 3(EB) (P)
Exhaust center
(A)4 2(B) (EA)5 1 3(EB) (P)
Pressure center
(A)4 2(B) (EA)5 1 3(EB) (P)

# A Caution

When double solenoid is used, spool valve should be mounted horizontally. If there are vibrations, spool valve should be mounted perpendicular to the vibration direction

	and opcome	ulions			
2	Fluid			Air	]  SV
	Operating	2 position sin	gle/3 position	0.2 to 0.9 MPa	1
	pressure range	2 position	double	0.1 to 0.9 MPa	SYJ
	Ambient and flu	id temperatu	ire	-10 to 50°C (No freezing.)	0.0
	Lubrication			Non-lube (1)	SZ
	Manual override		Non-locking push type	JSZ	
	Impact/Vibration	resistance		300/50m/s <sup>2</sup> (2)	N/F
	Enclosure			Dustproof	VF
	Coil rated voltag	е		100, 200 VAC (50/60 Hz), 24 VDC	
	Allowable voltag	e fluctuation	า	-15 to -10% of rated voltage	
	Apparent power		Inrush	5.6 VA/50 Hz, 5.0 VA/60 H	1 🚞
Ļ	Apparent power	(AC) (3)	Holding	3.4 VA/50 Hz, 2.3 VA/60 Hz	VQ

Non plug-in type Grommet terminal, DIN terminal Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial neriod)

Plug-in type

1.8 W (2.04 W: With light/surge voltage suppressor)

Conduit terminal

### **Option Specifications**

Standard Specifications

Power consumption (DC)

Electrical entry

Main valve manual override	Direct manual override
Coil rated voltage	110 to 120, 220, 240 VAC 50/60 Hz
Coll rated voltage	12 VDC
Option	With light/surge voltage suppressor

### Nodel

specifications | Valve specifications

Electricity

NIO	Nodel												
		Model			Flow rate characteristics (1)					(2) Max.	(3)	(4)	
	ype of	NIO	uci	Port		/2 (P –	→ A/B)	$4/2 \rightarrow 5$	$4/2 \rightarrow 5/3 \; (\text{A/B} \rightarrow \text{EA/EB})$		operating	Response time	Weight
ac	tuation	Plug-in	Non plug-in	size	C [dm <sup>3</sup> / (s·bar)]	b	Cv	C [dm <sup>3/</sup> (s·bar)]	b	Cv	cycle (Hz)	(ms)	(kg)
position	Single	VFR610□	VFR611	3⁄4	40	0.12	9.1	41	0.15	9.6	2	100 or less	4.73 (4.56)
2 po	Double	VFR620	VFR621	3⁄4	40	0.14	9.2	41	0.17	9.7	2	100 or less	4.78 (4.61)
n	Closed center	VFR630	VFR631	3⁄4	39	0.17	9.3	39	0.15	9.3	1	150 or less	4.72 (4.55)
position	Exhaust center	VFR640	VFR641	3⁄4	38	0.14	8.9	42 [40]	0.12 [0.15]	9.6 [9.4]	1	150 or less	4.72 (4.55)
e	Pressure center	VFR650□	VFR651	3⁄4	38 [20]	0.10 [0.44]		40	0.16	9.3	1	150 or less	4.72 (4.55)

Type of actuation		Model		Port	<b>F</b> # + + + + + + + + + + + + + + + + + + +	
		Plug-in	Non plug-in	size	Effective area (mm <sup>2</sup> )	
2 position	Single	VFR610 VFR611		1	191	
2 pos	Double	VFR620□	VFR621	1	191	
	Closed center	VFR630□	VFR631	1	180	
position	Exhaust center	VFR640□	VFR641□	1	$\begin{array}{c} P \rightarrow A,  B:  178 \\ A,  B \rightarrow EA,  EB:  212 \\ Normal  position:  193 \end{array}$	
3	Pressure center	VFR650□	VFR651□	1	$P \rightarrow A, B: 183$ Normal position: 82 A, $B \rightarrow EA, EB: 199$	

Note 1) [ ]: Denotes the normal position.

Note 2) Min. operating frequency is once in 30 days.

Note 3) Based on dynamic performance test, JIS B 8419: 2010. (Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

Note 4) For VFR6000-0FZ-06, ( ): VFR6010-0DZ-06



1/2

VQ

4/5

VOC

1/2

VQC

4/5

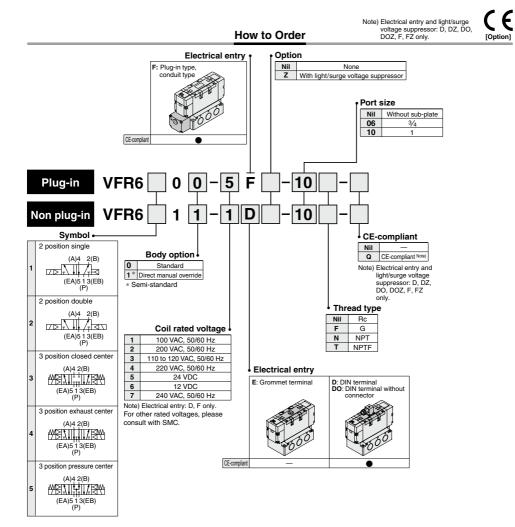
VQZ

SQ

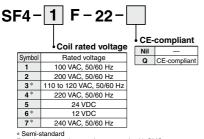
VFS VFR

VQ7

# VFR6000 Series



# How to Order Pilot Valve Assembly



For other rated voltages, please consult with SMC.

SMC \$

## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR6000 Series

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program

Cylinder Speed Chart Please confirm the actual conditions visiting Program.						with SMC		
					Bore size			
Series	Average speed (mm/s)	CS1/CS2 s Pressure 0 Load facto Stroke 300	0.5 MPa r 50%					
		ø125	ø140	ø160	ø180	ø200	ø250	ø300
VFR6100-10	800 700 600 500 400 300 200 100 0						Perpendici upward ac Horizontal	tuation

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

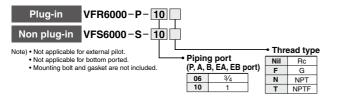
\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

### Conditions

	CS1/CS2 series	
	Tube x Length	SGP25A x 1 m
VFR6110-10	Speed controller	AS600-10
	Silencer	AN600-10

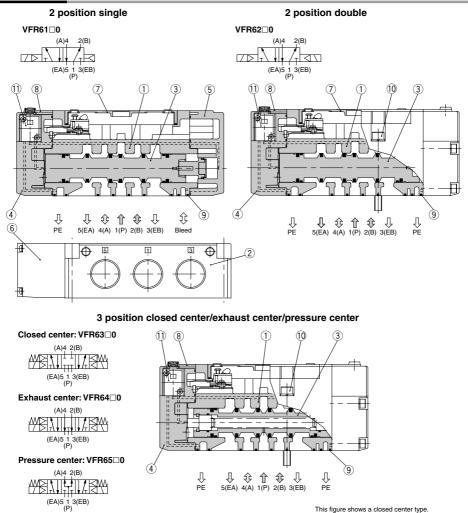
# How to Order Sub-plate Assembly



SV
SYJ
SZ
VF
VP4
VQ 1/2
VQ 4/5
VQC 1/2
VQC 4/5
VQZ
SQ
VFS
VFR
VQ7

# VFR6000 Series

## Construction



### **Component Parts**

No.	Description	Material	Note
1	Body	Aluminum die-casted	Platinum silver
2	Sub-plate	Aluminum die-casted	Platinum silver
3	Spool valve	Aluminum, NBR	
4	Adapter plate	Aluminum die-casted	Black

## Component Parts

No.	Description	Material	Note				
5	End plate	Aluminum die-casted	Black				
6	Junction cover	Resin	Black				
7	Light cover	Resin					
8	Pilot valve cover	Resin	Black				

### **Replacement Parts**

NIE	Description	Material	Part no.							
No.	Gasket         NBR         VFS6           Hexagon socket head screw Note)         Steel         CA00		VFR61	VFR62	VFR6300/6400/6500					
9	Gasket	NBR	VFS6000-15	VFS6000-15	VFS6000-15					
10	Hexagon socket head screw Note)	Steel	CA00160C	CA00160C	CA00160C					
10	M8 spring washer Note)	Steel	EC00014	EC00014	EC00014					
11	Pilot valve assembly	_	Refer to "How to Order Pilot Valve Assembly" on page 1100.							

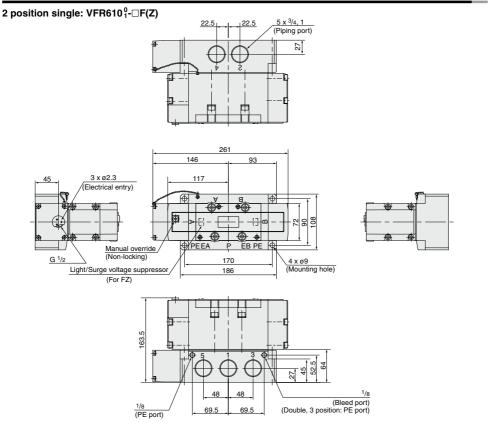
Note) For the VFR6000 series, it requires 4 pcs.

B 1102



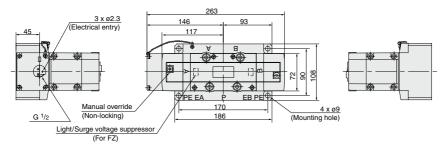
## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in VFR6000 Series

## Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center



### 2 position double: VFR620<sup>0</sup><sub>1</sub>-□F(Z)

3 position closed center: VFR630<sup>0</sup><sub>1</sub>-□F(Z) 3 position exhaust center: VFR640<sup>0</sup><sub>1</sub>-□F(Z) 3 position pressure center: VFR650<sup>0</sup><sub>1</sub>-□F(Z)



\* Other dimensions are the same as the single type.

SV SYJ SZ VF VP4

VQ 1/2

VQ

4/5

VQC

VOZ

SQ

VFS VFR

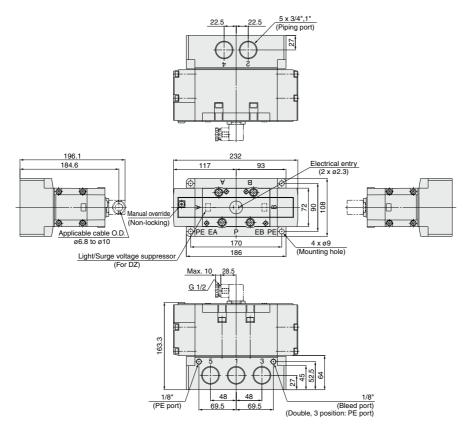
VQ7

1/2 VQC 4/5

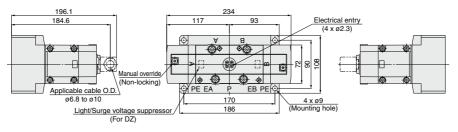
# VFR6000 Series

## Non Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center

# 2 position single: VFR611<sup>0</sup><sub>1</sub>-□E, VFR611<sup>0</sup><sub>1</sub>-□D(Z)

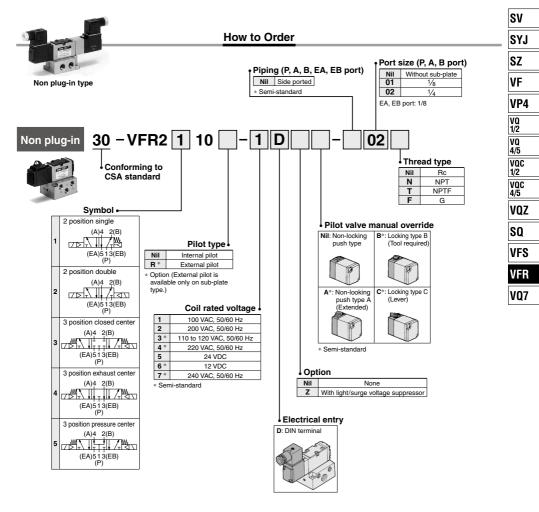


2 position double: VFR621<sup>9</sup><sub>1</sub>-□E, VFR621<sup>9</sup><sub>1</sub>-□D(Z) 3 position closed center: VFR631<sup>9</sup><sub>1</sub>-□E, VFR631<sup>9</sup><sub>1</sub>-□D(Z) 3 position exhaust center: VFR641<sup>9</sup><sub>1</sub>-□E, VFR641<sup>9</sup><sub>1</sub>-□D(Z) 3 position pressure center: VFR651<sup>9</sup><sub>1</sub>-□E, VFR651<sup>9</sup><sub>1</sub>-□D(Z)



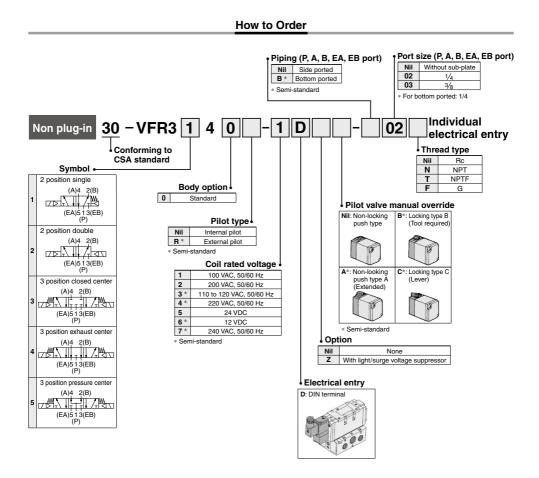
\* Other dimensions are the same as the single type.

# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Non Plug-in VFR2000 Series

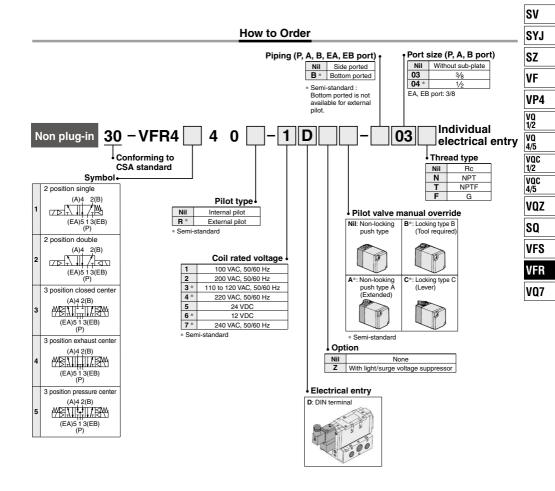


Refer to the standard product for product specifications, dimensions and model selection procedures.

# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Non Plug-in **VFR3000 Series**



# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Non Plug-in VFR4000 Series



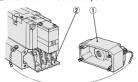


Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

# ▲ Caution

### Plug-in type (With terminal block) VFR2000/3000/4000 Series

· If you remove the junction cover ① on the sub-plate, you will see the plug-in terminal block 2 attached to the inside of sub-plate.



· The following markings are on the terminal block Connect with corresponding power side

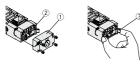


B side solenoid Common (COM) terminal A side solenoid

- · Although "A-", "B+" and "B-" marks are indicated on the terminal block, this can be used as either "+COM" or "-COM"
- Applicable terminal VFR2000, VFR3000: 1.25-3, 1.25-3S 1.25Y-3N, 1.25Y-3S VFR4000: 1.25-3.5M, 1.25Y-3L, 1.25Y-3M

### VFR5000 Series

· Remove junction cover for sub-plate ①, depress levers (3) of terminal block assembly (2), pull out terminal block assembly.



· Terminal block assembly is marked as below Connect it to power supply side.



Terminal block Model marking	A– (1)	B+ (3)	B- (4)
VFR510□	A side	СОМ	
VFR520□	A side	СОМ	B side
VFR540□ 5	A side	СОМ	B side

### Lead Wire Connection

- · Terminal block assembly can be used as "+" and -" common regardless of markings. Do not remove jumper bar because it is used for common connection.
- · Applicable terminal: 1.25-4, 1.25-4M

### VFR6000 Series

· If you remove the junction cover ① on the sub-plate, you will see the plug-in terminal block 2 attached to the inside of sub-plate.

· Terminal block assembly is wired like the following figure. Connect it to each power supply side.



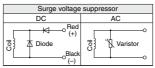
Position	Left	Center	Right
VFR610	A side	СОМ	
VFR620□	A side	сом	B side
VFR640	A side	сом	B side

 Can be used as either "+COM" or "-COM" Applicable terminal:

1 25-4 1 25-4M

#### Non plug-in type VFR2000 Series VFR3000/4000 Series (VFR3 40/4 40)

•Type G: Lead wire comes directly from the solenoid part. Connect it with the power source. Grommet with DC voltage surge voltage suppressor has polarity. Connect red lead wire to + (positive) side and black to - (negative) side.



. Type E, T, D, Y: In the case of DIN terminal block and terminal block, there is no polarity of positive [+] and negative [-]. Connect no. 1 and no. 2 terminals with corresponding power side.



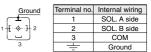
Applicable cable O.D.

- Type T: ø6 to ø8 mm
- Type E: ø2.3 to ø2.8 mm
- Type D (VFR2000 series): ø6 to ø8 mm Type D (VFR3000/4000 series): ø4.5 to ø7 mm
- Type Y: ø4.5 to ø7 mm
- Applicable crimp terminal
- Type E, T: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S (Round shape or Y shape crimp terminal cannot be used for Type D.)

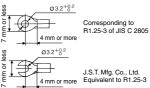
### VFR3000/4000/5000/6000 Series (VFR3 10/4 10)

### DIN terminal block type

· Male pin terminal of DIN terminal block of solenoid valves are wired as shown below. Connect to corresponding terminal on the connector



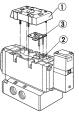
- · Can be used as either "+COM" or "-COM". · Applicable cable
- Cross section of the wire: 0.5 to 1.5 mm<sup>2</sup> Cable O.D.: ø8 to ø10
- · Applicable crimp terminal shown below.

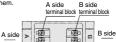


- · Proper tightening torque of the connector Connector set screw 0.5 to 0.6 N-m Terminal screw 0.5 to 0.6 N-m
- Incorrect connection of "COM terminal" (DIN terminal no. 3) can cause damage on power source circuit.

### Terminal block type

· Remove cover ①, over terminal block 2 attached to the inside of body. Connect with corresponding power side. For a type with light and surge voltage suppressor, straightly pull out the light and surge voltage suppressor substrate (3) and then connect them





Applicable terminal:

VFR3000: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S VFR4000: 1.25-3.5M, 1.25Y-3L, 1.25Y-3M VFR5000/6000: 1.25-3.5M, 1.25-3L, 1.25-3M



SMC

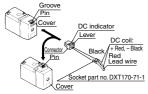


Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

# ▲ Caution

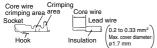
### Attaching and Detaching Connectors

- 1. To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- 2. To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.



### Attaching and Detaching Lead Wires with Sockets

Peel 3.2 to 3.7 mm of the tip of lead wire, enter the core wires neatly into a socket and crimp it with a special crimp tool. Be careful so that the cover of lead wire does not enter into the crimping part.



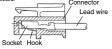
### Attaching and Detaching Lead Wires with Sockets

1. Attaching

Insert the sockets into the square holes of the connector (with + and - indication) and, continue to push the sockets all the way in until the lock by hooking into the seats in the connector. (When they are pushed in, their hooks open and they are locked automatically.) Then confirm that they are locked by pulling lightly on the lead wires.

### 2. Detaching

To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (approx, 1 mm). If the socket will be used again, first spread the hook outward Connector



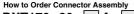
0

2500

3000

### Plug Connector Lead Wire Length

Standard length is 300 mm, but the following lengths are also available

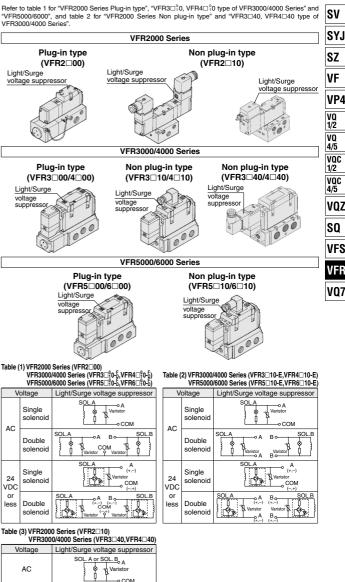




Lead	l wire color		Lead v	vire length
Symbol	Lead wire with socket	Note		Lead wire
Nil	Sockets (2 pcs.) only	Without lead wire	Symbol	length
1	Blue (2 pcs.)	For 100 VAC		(L mm)
2	Red (2 pcs.)	For 200 VAC	Nil	300
3	Gray (2 pcs.)	Other VAC	6	600
4	Red: + Black: -	For DC	10 1000	
How	to Order	15	1500	
HOW	lo oruer		20	2000

Include the connector assembly part number 25 together with the part number for the plug 30 connector's solenoid valve without a connector. <Example> For lead wire length 2000 mm VFR2210-5MO-02 ...... 3 pcs.

DXT170-80-4A-20 ...... 6 pcs.



Light/Surge Voltage Suppressor



SOL

24 VDC or less

A or SOL. B A

Varistor

. COM

1109

Light/Surge voltage suppressor is not available

For grommet type with surge voltage suppressor,

for grommet type.

refer to page 1108.

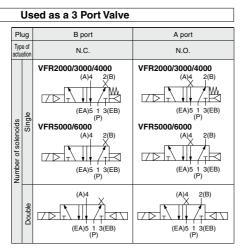


Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

# **▲** Caution

Plugging one of the cylinder ports (A or B) enables use as a normally closed (N.C.) or normally open (N.O.) 3 port valve.

It is convenient when 3 port valve is needed on a manifold, etc., but it can't be used in special applications such as using as a non-leakage valve. Use it with the exhaust port leaving open.



### Change Direction of DIN Connector/Cable Entry

 Unscrew retaining screw, pull off outer cover, rotate connector block through 180°. Replace cover and tighten screw.

### How to Calculate the Flow Rate

For obtaining the flow rate, refer to front matter.

### How to Exchange Solenoid Valves, Pilot Valve Assemblies

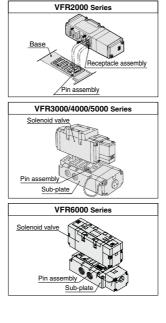
### How to exchange solenoid valves

- Loosen set screw and take solenoid valve out vertically, otherwise it may cause damage to the solenoid valve. Never remove valve at an angle.
- When mounting solenoid valve on to the base, plug pin assembly (base-side) into receptacle assembly (body-side) vertically.

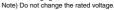
### Tightening Torque for Mounting Bolt

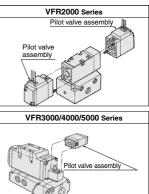
Model	Thread	Tightening torque						
Pilot valve assembly	M3 (2 pcs.) 0.6 N·m M3 (3 pcs.) 0.9 N·m							
VFR2000	M3 (3 pcs.)	0.9 N·m						
VFR3000	M3 (3 pcs.)	1.1 N·m						
VFR4000	M4 (4 pcs.)	1.4 N·m						
VFR5000	VFR5000 M5 (4 pcs.) 2.8 N·m							
VFR6000 M8 (4 pcs.) 16 N·m								
Note) For more inform	nation about th	e procedure, refer to the						

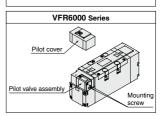
ote) For more information about the procedure, refer Operation Manual.



How to exchange pilot valve assemblies • Possible to exchange pilot valve assemblies like the following figures.







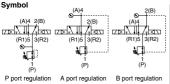


Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

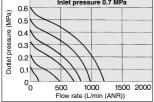
#### Interface Regulator A Caution Note 1) Maximum operating pressure of solenoid valve Specifications is 0.9 MPa. Interface regulator **ARBF2000 ABBE3050** ARBF4050 ARBF5050 Note 2) Set the pressure within operating pressure range of solenoid valve VFR2000 VFR3000 VFR4000 VFR5000 Applicable solenoid valve series Note 3) Solenoid valve: Max. 50°C Regulating port A B P ABPABP Р Note 4) Synthesized effective area with 2 position. Maximum operating pressure 1.0 MPa (1) Note 5) • Operate an interface regulator only by Set pressure range 0.05 to 0.83 MPa 0.1 to 0.83 MPa (2) applying pressure from the "P" port of the Ambient and fluid temperature -5 to 60°C (No freezing) (3) base, except when using it as a reverse Port size for connection of pressure gauge M5 x 0.8 Rc 1/8 pressure valve . To combine a pressure center valve and the A Weight (kg) 0.16 0.46 0.72 0.83 and B port pressure reduction interface Effective area at supply side (mm<sup>2</sup>) $| \mathbf{P} \rightarrow \mathbf{A} |$ 55 21 18.5 11 35 31 26 44 38 32 regulator, use the ARBF3000, ARBF4000, or S at $P_1 = 0.7 \text{ MPa/P}_2 = 0.5 \text{ MPa} P \rightarrow B$ 5.1 18.5 22 12 31 31 24 38 40 31 the ARBF5000 model. . To combine a reverse pressure valve and an Effective area at exhaust side (mm<sup>2</sup>) A → EA 40 55 90 12 interface regulator, use the ARBF3000, S at P2 = 0.5 MPa 45 в → EB 11 36 ARBF4000, or the ARBF5000 model. The P port pressure reduction cannot be used. . When combining a double check valve and an interface regulator, use a manifold or sub-plate as a basis, and stack them in the following order; the perfect spacer $\rightarrow$ the interface regulator → the valve . When a closed center valve is combined with the interface regulator's A, B port regulation, note that it cannot be used for intermediate stops of a cylinder because there is leakage from relief port on the regulator. Flow Rate Characteristics (P $\rightarrow$ A) (Condition: Inlet pressure 0.7 MPa when 2 position solenoid value is mounted.) ABBF2000-00-P (A)4 ⊗– Inlet pressure 0.7 MPa 2(B) R 0.6 2(B) (A)4 (MPa) 0.5 4bası 4bav (B1)5 3(B2) (R1)5 3(R2) pressure 0 0.3 (P 0.2 (P Dutlet (P A port regulation B port regulation 0. 00 100 200 300 400 500 Flow rate (L/min (ANR)) ARBF4050-00-P ARBF5050-00-P Inlet pressure 0.7 MPa Inlet pressure 0.7 MPa 06 Inlet pressure 0.7 MPa 06 05 MPa) (MPa) 0.5 0.4 Outlet pressure 0.4 Outlet pressure 0.3 0.3 02 0.2 0.1 0. 00 0 500 1000 1500 2000 1000 3000 C 1000 2000 3000 4000 2000 Flow rate (I /min (ANR)) Flow rate (I /min (ANR)) Flow rate (L/min (ANR)) ABBF4050-00-A ARBF5050-00-A Inlet pressure 0.7 MPa Inlet pressure 0.7 MPa 06 Inlet pressure 0.7 MPa 06 0.5 (MPa) 0.5 04 pressure 0.4 03 03 02 0.2 Outlet

SV SYJ SZ VF VP4 VQ 1/2 VQ 4/5 VOC 1/2 VOC 4/5 VOZ SO VFS VFR

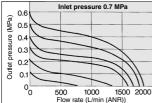
VQ7

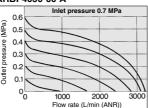


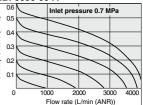
### ARBF3050-00-P



## ARBF3050-00-A











Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

# Lead Wire Connection

## A Caution

## Type 01T with Terminal Block

### VFR2000 Series

 Remove junction cover of manifold, exposing terminal block attached to the manifold block. Lead wires from solenoid valve are connected with the terminals on upper side of terminal block. (On the terminal block, lead wire is connected with both A and B sides of solenoid valve in accordance with the corresponding markings A and B on the block.)

Connect each lead wire of power side corresponding to respective solenoid valve on the lower terminal block.

Terminal block wiring specifications is in accordance with COM.

Terminal block marking Model	A –	B +	В –
VFR2100	A side	СОМ	
VFR2200	A side	СОМ	B side
VFR2 <sup>3</sup> <sub>5</sub> 00	A side	СОМ	B side

· Applicable terminal:

1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S

 Although "A--", "B+" and "B-" marks are indicated on the terminal block, VFR2000 can be used as either "+COM" or "-COM".



VFR3000 Series									
Terminal block marking Model	A –	COM +	В –						
VFR3100	A side	СОМ							
VFR3200	A side	СОМ	B side						
VFR3 <sup>3</sup> <sub>5</sub> 00	A side	СОМ	B side						

· Applicable terminal:

- 1.25-3.5M, 1.25Y-3L, 1.25-3M
- Although "A--", "COM+" and "B-" marks are indicated on the terminal block, VFR3000 can be used as either "+COM" or "-COM".

VFF	R4000 S	Series	
Terminal block marking	A –	B +	В

Woder			
VFR4100	A side	СОМ	
VFR4200	A side	СОМ	B side
VFR4400	A side	СОМ	B side

Applicable terminal:

- 1.25-3.5M, 1.25Y-3L, 1.25-3M
- Although "A-", "B+" and "B-" marks are indicated on the terminal block, VFR4000 can be used as either "+COM" or "-COM".

VFR5000 Series								
Terminal block Model	A –	B +	В –					
VFR5100	A side	СОМ						
VFR5200	A side	СОМ	B side					
VFR5 <sup>3</sup> 500	A side	СОМ	B side					

Applicable terminal:

1.25-3.5M, 1.25Y-3L, 1.25-3M
Although "A-", "B+" and "B-" marks are indicated on the terminal block, VFR5000 can be used as either "+COM" or "-COM".



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

# **▲** Caution

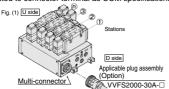
Lead Wire Connection

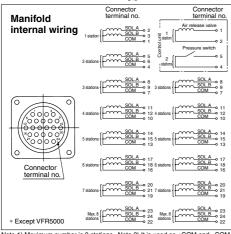
Manifold/Plug-in Type

## Type 01C Circular Connector

### VFR2000/3000/4000/5000 Series

- When multi-connector is used, mass-termination between power supply side and solenoid valve can be done. This saves the wiring connection labor.
- Wire connection specifications Lead wire for both solenoid A and B sides in manifold are connected to connector terminal as COM specifications.





Note 1) Maximum number is 8 stations. Note 2) It is used as +COM and -COM. Note 3) Station numbers are started from D side although connector is mounted on D or U Side.

## Applicable Plug Assembly (Option)

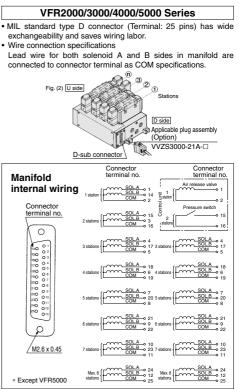
Assembly part no.	Cable length	Component parts
VVFS2000-30A-1	1.5 m	
VVFS2000-30A-2	3 m	Plug 206837-1 1 pc.
VVFS2000-30A-3	5 m	Cable clamp 206138-1 1 pc.
VVFS2000-30A-4 *	7 m	Socket 66101-2 24 pcs.
VVFS2000-30A-5 *	10 m	Cable VCTF 24 cores x 0.75 mm <sup>2</sup>
VVFS2000-30A-6 *	15 m	made by Tyco Electronics AMP K.K.
VVFS2000-30A-7 *	20 m	1

### \* Option

### Cable Color List of Each Terminal No.

Terminal no.	1	2	З	4	5	6	7	8	9	10	11	12	13
Lead wire color	Orange	Orange	Black	Black	Green	Green	Red	Rec	d Blue	Blue	Yellow	Yellow	Brown
Dot marking	—	Yes	-	Yes	-	Yes	—	Yes	s —	Yes	—	Yes	—
Terminal no.	14	15	16	17	7 1	8 .	19	20	21	22	23		24
Lead wire color	Brown	White	Whit	e Pir	ık Pi	nk G	ray (	Gray	Sky blue	Sky blue	Light gre	en Lig	ht green
Dot marking	Yes	-	Yes	s –	- Ye	es -	-	Yes	—	Yes	_		Yes

## Type 01F D-sub Connector



Note 1) Maximum number is 8 stations. Note 2) It is used as +COM and -COM. Note 3) Station numbers are started from D side although connector is mounted on D or U Side.

### Applicable Plug Assembly (Option)

Assembly part no.	Cable length	Component parts									
VVZS3000-21A-1	1.5 m										
VVZS3000-21A-2	3 m										
VVZS3000-21A-3	5 m	Plug MIL standard type D connector									
VVZS3000-21A-4 *	8 m	Number of terminals: 25 pins Cable: 25 cores x 0.3 mm <sup>2</sup>									
VVZS3000-21A-5 *	10 m										
VVZS3000-21A-6 *	15 m										
VVZS3000-21A-7 *	30 m										
VVZS3000-21A-8 *	20 m										
* Option											

### Optior

### Cable Color List of Each Terminal No.

Terminal no.	1	2	3	4	5	5	6		7	8	9	1	10	11	12
Lead wire color	Black	Brown	Rec	i Oran	ge Yell	ow	Pinł	< Bl	ue	Purple	Gray	W	hite	White	Yellow
Dot marking	-	-	-	-	·   -	-	_	-	-	White	Black	BI	lack	Red	Red
Terminal no.	13	14	15	16	17	1	8	19	20	) 21	2	2	23	24	25
Lead wire color	Orange	Yellow	Pink	Blue	Purple	Gr	ay 0	range	Re	d Broi	n Pi	nk(	Gray	Black	White
Dot marking	Red	Black	Black	White	—	-	— В	lack	Whi	te Whi	te Re	d	Red	White	—