# **4 Port Solenoid Valve**

## VQD1000 Series

Rubber Seal **Direct Operated Poppet Type** 

#### Unprecedented high speed, with stable response times

ON: 4 ms, OFF: 2 ms, Dispersion accuracy ±1 ms (With light/surge voltage suppressor at a supply pressure of 0.5 MPa) (Use clean and dry air.)

#### Compact and lightweight (34 g) with large flow capacity [Option]

Body width of 10 mm, C: 0.22 dm3/(s·bar) 2 W C: 0.27 dm3/(s.bar) 3.2 W (U type: Large flow)

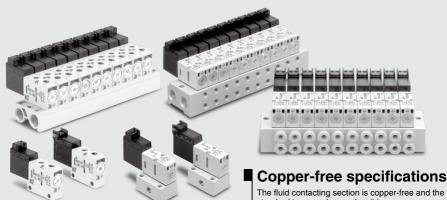
### Available in vacuum applications (Up to -101.2 kPa)

Can be used in vacuum/release circuits

When used as a 3 port valve, conversion from N.O. to N.C. and vice versa is possible by plugging either port 4(A) or 2(B).

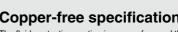
#### **Clean room specifications** available as special.

Since the main valve has no sliding seals, non-oil treatment specification at the fluid contacting section is available (Made-to-Order part no. X16). The external non-leak specification is also available (10- series).



Body ported

Base mounted

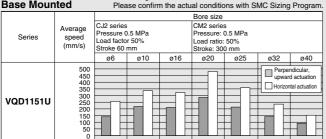


The fluid contacting section is copper-free and the standard type can be used as it is.

#### Cylinder Speed Chart

#### **Base Mounted**

#### Use as a guide for selection.



It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open

\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load weight x 9.8)/Theoretical force) x 100%



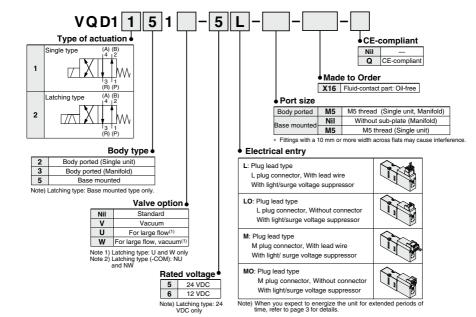
#### Conditions

Contaitin	una			
Base r	nounted	CJ2 series	CM2 series	V100
	Tube bore x Length	TU042	5 x 1m	
VQD1151U		AS1201F-M5-04	AS2201F-02-04	S070
	Silencer	AN12	0-M5	3070
				VQD
				VQD-V
				VK
				VT
				-

1389

VV061 VV100

#### How to Order Valves







L plug connector . Base mounted



M plug connector Base mounted



L plug connector Body ported



M plug connector Body ported

Item		Туре	Standard single type	single type single type latching typ				
	Valve construction		4 port d	irect operated popp	et valve			
	Fluid			Air				
Ĕ	Maximum operating pres	sure		0.7 MPa				
÷	Minimum operating pressu	re/Vacuum		0 MPa / –101.2 kPa				
Valve specifications	Response time <sup>(1)</sup>		ON: 4ms±1,	OFF: 2ms±1	10ms or less			
i i i i i i i i i i i i i i i i i i i	Ambient and fluid tempe	rature		-10 to 50°C (2)				
ē	Lubrication			Not required				
s	Manual override		Non-locking	Locking type				
ž	Impact/Vibration resistant	1ce <sup>(3)</sup>	150/30 m/s <sup>2</sup>					
Val	Mounting position		Unrestricted					
-	Enclosure		Dust tight					
	Weight		34	37 g				
s	Coil rated voltage	DC	24 V,	12 V	24 DC			
5	Allowable voltage fluctua	ation	±10% of rated voltage					
∰i ≪	Coil insulation type		(	Class B or equivaler	ıt			
Electricity specifications	Power consumption	DC	2 W	3.2 W (Energy saving type) (Inrush: 3.2 W, Holding: 1.0 W) <sup>(4)</sup>	2 W			
	Electrical entry		(With indicator	onnector, M plug co light and surge volta	ge suppressor)			

d on response time measurement, JIS B8419: 2010. (Coil temperature: 20°C, pressure: 0.5 MPa at rated voltage, with light and surge suppressor, value at operation excluding restart period) The period immediately after a restart may be delayed for about 1 msec depending on operating conditions. Note 2) Operating the valve at low temperatures may cause condensate to form, therefore dry air must be used.

Note 3) Operating the valve at low temperatures may cause condensate to form, therefore dry air must be used. Note 3) Impact resistance: No mailunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No mailunction occurred when bet between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period) Note 4) For the start-up inter fer to the energy saving type's electrical power waveform on page 1399 "Wiring

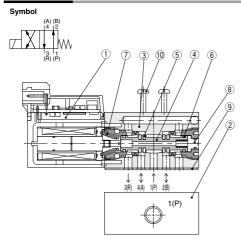
Specifications



#### **Flow Rate Characteristics**

			Flow rate characteristics								
24-	has see also		1	$\rightarrow$ 4/2 (P $\rightarrow$ A/E	3)	4/2 -	$\rightarrow$ 5/3 (A/B $\rightarrow$ EA	√EB)			
Valve model		Port size	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv			
Body ported	VQD1121-□ <sup>L</sup> _M-M5		0.22	0.16	0.05	0.19	0.31	0.05			
Body ported	VQD1121₩-□ Ⴙ-M5	M5 x 0.8	0.27	0.24	0.07	0.28	0.28	0.07			
Base mounted	VQD1151-□ <sup>L</sup> M-M5	1VI5 X U.6	0.22	0.10	0.05	0.22	0.31	0.06			
(With sub-plate)	VQD12 51W	]	0.27	0.25	0.07	0.27	0.28	0.07			

#### Construction



#### **Component Parts (Single Type)**

No	Description	Material	Note
1	Solenoid coil assembly	_	
2	Sub-plate	Aluminum	VQD1000-S-M5 (Base mounted only)
3	Body	ZDC	
4	Spool valve	Aluminum	
5	Poppet	HNBR	
6	Guide ring	Resin	
7	Return spring	Stainless steel	
8	Manual override	Aluminum	
9	Gasket	HNBR	
10	Round head combination screw	Steel	

Note) Body cannot be disassembled.

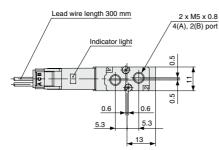
#### Valve Single Unit Option

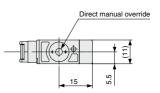
## Piping plate assembly VQD1000-20A

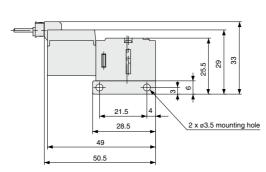
Manifold type (VQD1131) can be changed to single unit type (VQD1121) by mounting plate assembly.	
Note) Plate should be mounted with manifold mounting screws (M1.7 x 20). Proper tightening torque of thread: 0.18 to 0.25 N·m	

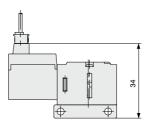
#### **Dimensions/Body Ported**

L plug connector: VQD1121 -- L-M5 M plug connector: VQD1121 -- M-M5



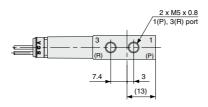






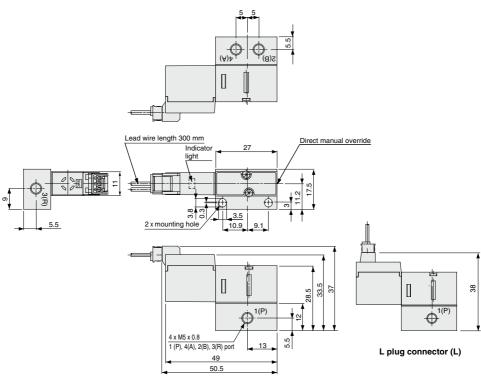
L plug connector (L)

M plug connector (M)



#### **Dimensions/Base Mounted**

L plug connector: VQD1151 -- L-M5 M plug connector: VQD1151 -- M-M5

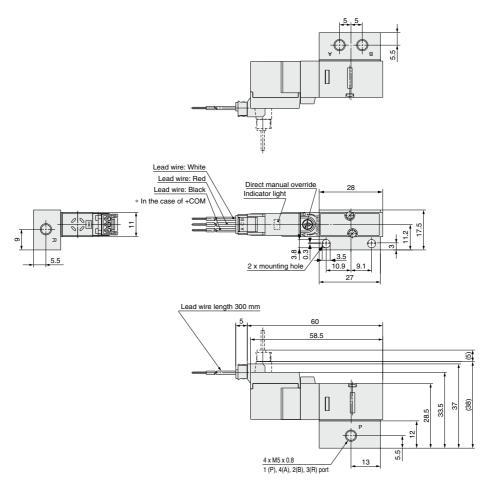


M plug connector (M)

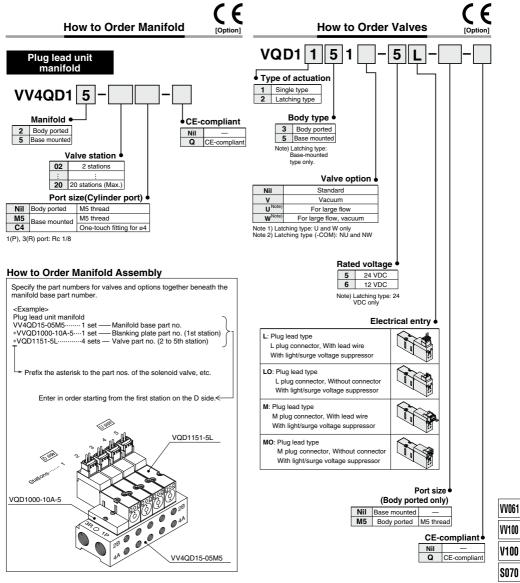
VV061
VV100
V100
S070
VQD
VQD-V
VK
VT

#### **Dimensions/Base Mounted**

L plug connector: VQD1251 -- L-M5 M plug connector: VQD1251 -- M-M5



• The dashed line indicates L plug connector.



V100 S070 VQD VOD-V VK VT

#### Manifold Options

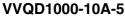
Blanking plate assembly/Body ported

#### VVQD1000-10A-2



Blanking plate assembly includes 2 screws and gasket

#### Blanking plate assembly/Base mounted





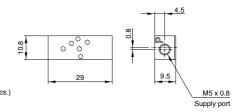
Blanking plate assembly includes 2 screws and gasket

#### Individual SUP spacer/Base mounted

### VVQD1000-P-M5-5

Mount the individual SUP spacer on the manifold base, and thus making it possible to have supply port individually for each valve.





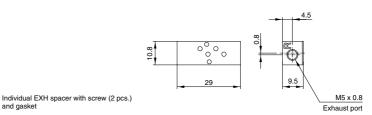
### Individual EXH spacer/Base mounted

and gasket

### VVQD1000-R-M5-5

Mount the individual EXH spacer on the manifold base, and thus making it possible to have exhaust port individually for each valve. (Common EXH type)

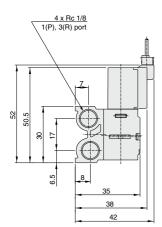


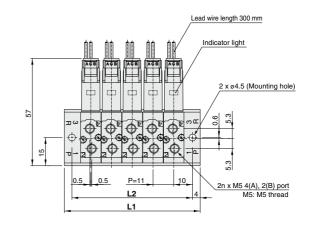




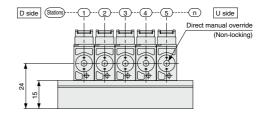
#### **Dimensions/Body Ported**

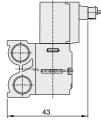
#### Plug lead unit manifold(VV4QD12-□)





M plug connector (M)



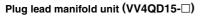


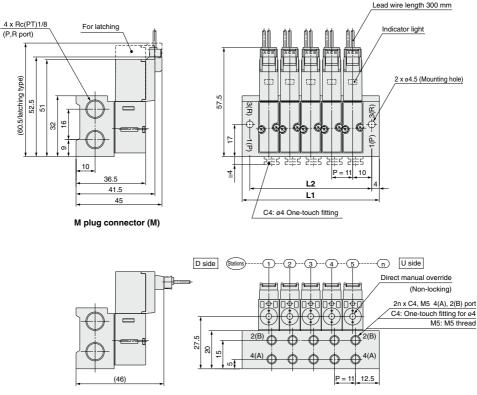
L plug connector (L)

Dime	nsior	ıs																n: \$	Stations
L n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	39	50	61	72	83	94	105	116	127	138	149	160	171	182	193	204	215	226	237
L2	31	42	53	64	75	86	97	108	119	130	141	152	163	174	185	196	207	218	229

VV061
VV100
V100
S070
VQD
VQD-V
VK
VT

#### **Dimensions/Base Mounted**





L plug connector (L)

Dimer	sion	s																n: \$	Stations
L n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	39	50	61	72	83	94	105	116	127	138	149	160	171	182	193	204	215	226	237
L2	31	42	53	64	75	86	97	108	119	130	141	152	163	174	185	196	207	218	229



### VQD1000 Series **Specific Product Precautions 1**

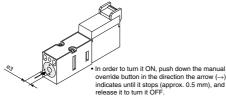
Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.



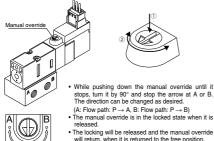
### \land Warning

Connected actuator is started by manual operation. Use the manual override after confirming that there is no danger.

Single type: Non-locking push type (Tool required)



#### ■Latching type: Locking type (Tool required)



will return, when it is returned to the free position. Note) Be sure to release the locking before starting the normal operation

PUSHU/TURN Manual override-free position

#### **Continuous Energization**

### 🗥 Warning

- Coil temperature may get high due to ambient temperature or energizing duration. Do not touch the valve by hand directly. When there is such a dangerous case to be touched by hands directly, install a protective cover.
- · When you expect to energize the single type for extended periods of time, refer to page 3 for details.
- The latching type should not be energized over 30 seconds. Be sure to wait more than you energize the unit (both A and B should be turned off.) before you move on to the next operation.

Mounting of Valves

### **∧** Caution

· After confirming the gasket is correctly placed under the valve, securely tighten the bolts with the proper torgue shown in the table below.

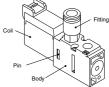
Proper tightening torque (N·m)	
r toper tightening torque (14-11)	
0.18 to 0.25	
0.10100.20	

#### Mounting of Valves

### **∧** Caution

· When piping and mounting valves, clamp the body part in place to avoid applying force to the coil.

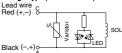
If you apply force over 120 N to coil, connection pins deform, which may cause malfunction. (Latching: 50 N or more)



#### Wiring Specifications

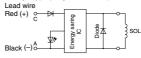
### A Caution

· Single type (Standard: 2 W)

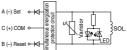


Note) Coil surge voltage generated when OFF is about 60 V. Please consult with SMC when you need to reduce the surge voltage.

#### Single type (Large flow: 3.2 W)



#### Latching solenoid type



· How to order connector assembly Single



· Latching, Negative common AXT661-13AN-[ Connector and socket (3 pcs.) only AXT661-12A



Lead wire length of plug connector valve with lead wire is 300 mm. When ordering a valve with a lead wire of 600 mm or longer, be sure to indicate the model number of the valve without connector and connector assembly.



#### 1399

#### @SMC

3.2 W type (Energy saving type)

reduces current consumption at holding which reduces the overall power consumption

using the circuit shown in the left figure. Refer to the energy

saving type's electrical power

<Energy saving type's electrical

(Rated voltage: 24 VDC)

SUIS energization protection circui

Simultane

energization irotection circuit

300 mm

600 mm

1000 mm

2000 mm

3000 mm

protection

Simultaneous

Applied voltage

Energy saving type

waveform below.

power waveform>

24V

0V

3.2W

1.0W

ow 15 to 25 ms

Lead wire Black (-) A-ON

Red (+) COM

Lead wire

Red (+) A-ON

Black (-) COM

White (+) B-ON O

Nil

6

10

20

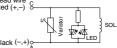
30

White (-) B-ON O

Positive common

Negative common

Lead wire length





### VQD1000 Series Specific Product Precautions 2

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

Latching

### **∆**Caution

#### Latching Type

The latching is equipped with a self-holding mechanism, which permits a movable iron core in the solenoid to hold the set (A-ON) and reset (B-ON) positions during momentary energization (50 ms or longer). Therefore, there is no need to energize continuously.

#### < Special Cautions for Latching>

- 1. Use in a circuit that does not have simultaneous energization of A-ON and B-ON signals.
- 2. The minimum energization time required for self-holding is 50 ms.
- Although there is no problem for normal operations and environments, please consult SMC when operating in an environment with vibration (10G or more) or strong magnetic fields.
- 4. When there is the magnetic body at the valve side, it may cause malfunction.

Allow a space over 10 mm between the valve and magnetic body.

5. Even though this valve is held on to B-ON position (passage: P  $\rightarrow$  B), it may switch to the set position during transportation or due to impact when mounting valves, etc.

Therefore, check the initial position by means of power supply or manual override prior to use.

En	ergizatior	ı	Passage	Light color
A-ON	A (-)	C (+)	$P \to A$	Orange
(Set)	Black	Red	$(B \rightarrow R)$	
B-ON	B (–)	C (+)	$P \rightarrow B$	Green
(Reset)	White	Red	$(A \rightarrow R)$	Green

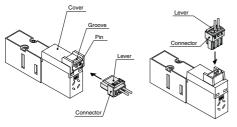
Note) For positive common

#### How to Use Plug Connector

### **▲** Caution

#### Attaching and detaching connectors

- To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.
- Note) Gently pull the lead wire, otherwise it may cause contact failure or disconnection.

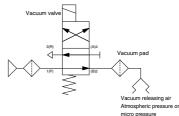


How to Use the Valve for Vacuum Applications (When used as a 3 port valve)

### A Caution

Application example of "VQD1<sup>1</sup><sub>2</sub><sup>5</sup><sub>5</sub>1₩"

(Symbols used are typical examples.)



- Use a VQD1 $_{25}^{12}$ 1 V valve for vacuum applications. Connect the vacuum source to the 3(R) port.
- \* Air pressure cannot be applied to the 3(R) port.
  When used as a 3 port valve, conversion from N.O. to N.C. and
- When used as a 5 port valve, conversion from N.O. to N.C. and vice versa is possible by plugging either port 4(A) or 2(B). \* Cannot be used as 2 port valve.

#### How to Calculate the Flow Rate

For obtaining the flow rate, refer to front matter.