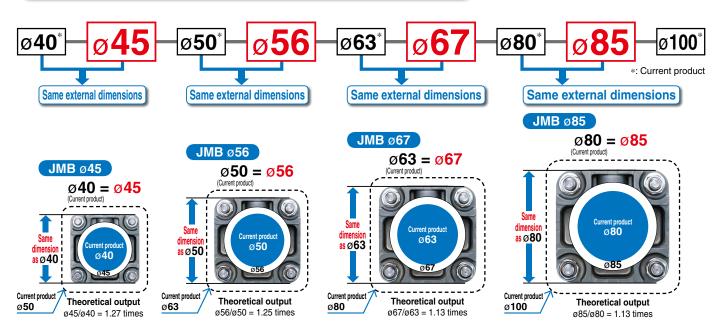
# Air Cylinder

ø32, ø40, <u>Ø45</u>), ø50, <u>Ø56</u>), ø63, <u>Ø67</u>), ø80, <u>Ø85</u>), ø100 RoHS

New Port thread types NPT, G added.

# **Intermediary Bore Sizes**

- Air saving
- Space saving







Weight 36% lighter 1.56 kg 1.00 kg (Compared with the current MB series, ø50, 100 mm stroke)

JMB Series





## Air saving Reduced by up to 29%

## Air consumption reduced by optimal size selection

| Bore size [mm]                  | ø <b>40</b> | ø <b>45</b> | ø <b>50</b> | ø <b>56</b> | ø <b>63</b> | ø <b>67</b> | ø <b>80</b> | ø <b>85</b> | ø <b>100</b> |
|---------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--------------|
| Air consumption L (ANR)         | 1.4         | 1.8         | 2.2         | 2.8         | 3.6         | 4.1         | 5.8         | 6.6         | 9.1          |
| Conditions/Supply pressure: 0.5 |             | 1_          |             | 1           |             | 1           |             | 1           |              |

Load factor: 50%, At 100 mm stroke

**18%** reduction

**22%** reduction

**29%** reduction

**27%** reduction

## Example

The next bore size after Ø40 is Ø50. For example, the bore size to move a workpiece with a weight of 37 kg requires a bore size of ø43 or more. When the **newly** released bore size of Ø45 is used, the air consumption can be reduced by 0.4 L (ANR), which saves air.

\*: Conditions/Supply pressure: 0.5 MPa, Load factor: 50%

#### Current bore size output

| Bore size [mm] | Output* [kg] | Air consumption [L (ANR)] | Judgment when 37 kg of output is required |
|----------------|--------------|---------------------------|---|
| ø <b>40</b>    | 32.0         | 1.4                       | Not acceptable                            |
| ø <b>50</b>    | 50.1         | 2.2                       | Acceptable                                |

\* Supply pressure: 0.5 MPa, Load factor: 50%

When intermediary bore size of ø45 is used

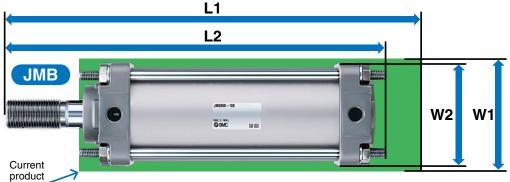
| Bore size [mm] | Output* [kg] | Air consumption [L (ANR)] | Judgment when 37 kg of output is required |
|----------------|--------------|---------------------------|---|
| ø <b>45</b>    | 40.6         | 1.8                       | Acceptable (OK)                           |

<sup>\*</sup> Supply pressure: 0.5 MPa, Load factor: 50%

Air consumption  $\emptyset$ 50: 2.2 L (ANR) –  $\emptyset$ 45: 1.8 L (ANR) = 0.4 L (ANR)

18% reduction

## Compact and lightweight (Ø32, Ø40, Ø50, Ø63, Ø80, Ø100)



(Compared with the current product (MB))

| Dave size         | W:                         | Width          | L: Ove                     | rall length    | Weight               |               |  |  |
|-------------------|----------------------------|----------------|----------------------------|----------------|----------------------|---------------|--|--|
| Bore size<br>[mm] | Current product<br>W1 [mm] | JMB<br>W2 [mm] | Current product<br>L1 [mm] | JMB<br>L2 [mm] | Current product [kg] | JMB<br>[kg]   |  |  |
| ø <b>32</b>       | 46                         | <b>→</b> 42    | 235                        | <b>→</b> 209   | 0.66                 | <b>→</b> 0.43 |  |  |
| ø <b>40</b>       | 52                         | <b>→</b> 48    | 239                        | <b>→ 214</b>   | 0.91                 | <b>→</b> 0.64 |  |  |
| ø <b>45</b>       |                            | 52             |                            | 214            |                      | 0.68          |  |  |
| ø <b>50</b>       | 65                         | → 60           | 256                        | <b>→</b> 229   | 1.56                 | <b>→ 1.00</b> |  |  |
| ø <b>56</b>       |                            | 65             |                            | 229            |                      | 1.09          |  |  |
| ø <b>63</b>       | 75                         | <b>→</b> 70    | 256                        | <b>→</b> 235   | 1.83                 | <b>→</b> 1.28 |  |  |
| ø <b>67</b>       |                            | 75             |                            | 235            |                      | 1.51          |  |  |
| ø <b>80</b>       | 95                         | → 88           | 290                        | <b>→</b> 258   | 3.25                 | <b>→</b> 2.18 |  |  |
| ø <b>85</b>       |                            | 95             |                            | 259            |                      | 2.67          |  |  |
| ø <b>100</b>      | 114                        | <b>→</b> 110   | 290                        | <b>→</b> 268   | 4.48                 | → 3.48        |  |  |

Compared at 100 mm stroke

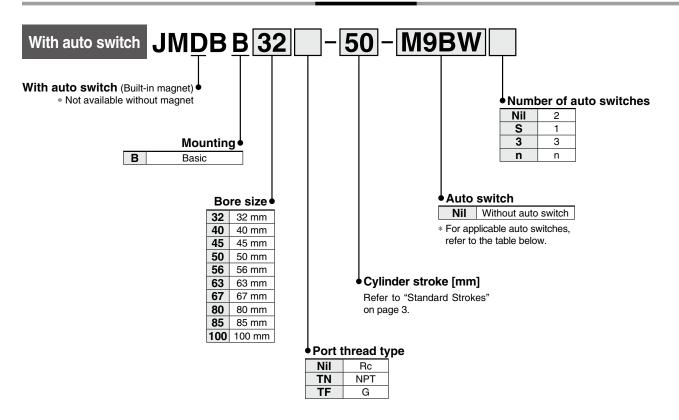
Reduces labor time.

- Air cushion adjustment is not required due to non-adjustable air cushion.
- Built-in rubber bumper reduces the metal noise that occurs when piston stops.





## **How to Order**



## Applicable Auto Switches/Refer to the WEB catalog or Best Pneumatics for further information on auto switches.

|        |   |                     |                 |                    | Load voltage Auto switch model |           |       |         |              |     |          | ngth | [m]     |                     |         |                 |   |   |   |    |   |
|--------|---|---------------------|-----------------|--------------------|--------------------------------|-----------|-------|---------|--------------|-----|----------|------|---------|---------------------|---------|-----------------|---|---|---|----|---|
| Туре   | Special function                          | Electrical<br>entry | Indicator light | Wiring<br>(Output) |                                | DC        | ; AC  |         | In-line      | 0.5 | 1<br>(M) | 3    | 5       | Pre-wired connector | Applica | ble load        |   |   |   |    |   |
| _      |   |                     |                 | 3-wire (NPN)       |                                | 5 V. 12 V |       | M9NV    | M9N          | •   | •        | •    | 0       | 0                   | IC      |                 |   |   |   |    |   |
| switch |   |                     |                 | 3-wire (PNP)       |                                | 5 V, 12 V |       | M9PV    | M9P          | •   | •        | •    | 0       | 0                   | circuit |                 |   |   |   |    |   |
| S N    |   |                     |                 | 2-wire             |                                | 12 V      |       | M9BV    | M9B          | •   | •        | •    | 0       | 0                   | _       |                 |   |   |   |    |   |
| auto   | Diagnostic indication                     |                     |                 | 3-wire (NPN)       | 5 V. 12 V                      |           | M9NWV | M9NW    | •            | •   | •        | 0    | 0       | IC                  | Dalan   |                 |   |   |   |    |   |
|        | Diagnostic indication (2-color indicator) | Grommet             | Yes             | 3-wire (PNP)       | 24 V                           |           | - [   | M9PWV   | M9PW         | •   | •        | •    | 0       | 0                   | circuit | Relay,<br>- PLC |   |   |   |    |   |
| state  | (2-color indicator)                       |                     |                 | 2-wire             |                                |           | M9BWV | M9BW    | •            | •   | •        | 0    | 0       | _                   | FLO     |                 |   |   |   |    |   |
|        | Water resistant                           | 1                   |                 |                    |                                |           |       |         | 3-wire (NPN) |     | 5 V 10 V | 1    | M9NAV** | M9NA**              | 0       | 0               | • | 0 | 0 | IC | ] |
| Solid  |   |                     |                 | 3-wire (PNP)       |                                | 5 V, 12 V |       | M9PAV** | M9PA**       | 0   | 0        | •    | 0       | 0                   | circuit |                 |   |   |   |    |   |
| 0)     | (2-color indicator)                       |                     |                 | 2-wire             |                                | 12 V      |       | M9BAV** | M9BA**       | 0   | 0        | •    | 0       | 0                   | _       | ]               |   |   |   |    |   |

<sup>\*\*</sup> Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Please contact SMC regarding water resistant types with the above model numbers.

\* Lead wire length symbols: 0.5 m.......Nil (Example) M9NW 1 m....... M (Example) M9NWM

1 m...... M (Example) M9NWM 3 m..... L (Example) M9NWL  $\ast$  Solid state auto switches marked with "O" are produced upon receipt of order.

\* Auto switches and auto switch mounting brackets are shipped together, (but not assembled).



<sup>5</sup> m............ Z (Example) M9NWZ

\* For details about auto switches with pre-wired connector, refer to the **WEB catalog** or Best Pneumatics.

## JMB Series



## **Specifications**

| Bore size [mm]                | 32                        | 40 | 45     | 50       | 56       | 63      | 67     | 80    | 85 | 100 |  |
|-------------------------------|---------------------------|----|--------|----------|----------|---------|--------|-------|----|-----|--|
| Action                        | Double acting, Single rod |    |        |          |          |         |        |       |    |     |  |
| Fluid                         |                           |    |        |          | Α        | ir      |        |       |    |     |  |
| Proof pressure                |                           |    |        |          | 1.0      | MPa     |        |       |    |     |  |
| Maximum operating pressure    |                           |    |        |          | 0.7 M    | Pa *1   |        |       |    |     |  |
| Minimum operating pressure    |                           |    |        |          | 0.05     | MPa     |        |       |    |     |  |
| Ambient and fluid temperature |                           |    |        |          | 5 to     | 60°C    |        |       |    |     |  |
| Lubrication                   |                           |    |        | Not      | equired  | d (Non- | ube)   |       |    |     |  |
| Piston speed*                 |                           |    |        | 50       | ) to 500 | mm/s    | *1     |       |    |     |  |
| Stroke length tolerance       | +2.0<br>0                 |    |        |          |          |         |        |       |    |     |  |
| Cushion                       |                           |    | Non-ad | justable | air cus  | shion + | rubber | bumpe | r  |     |  |
| Port size (Rc, NPT, G)        |                           |    | 1/8    |          |          |         | 1,     | /4    |    | 3/8 |  |
| Mounting                      |                           |    |        |          | Ba       | sic     |        |       |    |     |  |

- \* Depending on the system configuration selected, the specified speed may not be satisfied.
- \*1 Maximum operating pressure and piston speed are different from the current product (MB series).

## Standard Strokes

| Bore size<br>[mm] | Standard stroke [mm]  | Max. manufacturable stroke |
|-------------------|---|----------------------------|
| 32                | 25, 50, 75, 100, 125, 150, 175, 200, 250, 300                     | 300                        |
| 40                | 25, 50, 75, 100, 125, 150, 175, 200, 250, 300                     | 300                        |
| 45                | 25, 50, 75, 100, 125, 150, 175, 200, 250, 300                     | 300                        |
| 50                | 25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400           | 400                        |
| 56                | 25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400           | 400                        |
| 63                | 25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400           | 400                        |
| 67                | 25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400           | 400                        |
| 80                | 25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500 | 500                        |
| 85                | 25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500 | 500                        |
| 100               | 25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500 | 500                        |

## **A**Precautions

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions. For Actuator and Auto Switch Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

Refer to pages 6 and 7 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and mounting height
- · Minimum stroke for auto switch mounting
- Operating range
- · Auto switch mounting brackets/Part no.

## **Theoretical Output**

|           |           |                                   |             | [Unit: N] |      |      | <b>►</b> OUT [ | -    | - IN |  |  |  |  |
|-----------|-----------|-----------------------------------|-------------|-----------|------|------|----------------|------|------|--|--|--|--|
| Bore size | Rod size  | Operating                         | Piston area |           |      |      |                |      |      |  |  |  |  |
| [mm]      | [mm]      | [mm] direction [mm <sup>2</sup> ] |             | 0.2       | 0.3  | 0.4  | 0.5            | 0.6  | 0.7  |  |  |  |  |
| 32        | 32 10 OUT |                                   | 804         | 161       | 241  | 322  | 402            | 483  | 563  |  |  |  |  |
| 32        | 10        | IN                                | 726         | 145       | 218  | 290  | 363            | 435  | 508  |  |  |  |  |
| 40        | 14        | OUT                               | 1257        | 251       | 377  | 503  | 628            | 754  | 880  |  |  |  |  |
| 40        | 14        | IN                                | 1103        | 221       | 331  | 441  | 551            | 662  | 772  |  |  |  |  |
| 45        | 14        | OUT                               | 1590        | 318       | 477  | 636  | 795            | 954  | 1113 |  |  |  |  |
| 45        | 14        | IN                                | 1436        | 287       | 431  | 575  | 718            | 862  | 1006 |  |  |  |  |
| 50        | 18        | OUT                               | 1963        | 393       | 589  | 785  | 982            | 1178 | 1374 |  |  |  |  |
| 30        | 10        | IN                                | 1709        | 342       | 513  | 684  | 855            | 1025 | 1196 |  |  |  |  |
| 56        | 18        | OUT                               | 2463        | 493       | 739  | 985  | 1232           | 1478 | 1724 |  |  |  |  |
| 30        | 10        | IN                                | 2209        | 442       | 663  | 883  | 1104           | 1325 | 1546 |  |  |  |  |
| 63        | 18        | OUT                               | 3117        | 623       | 935  | 1247 | 1559           | 1870 | 2182 |  |  |  |  |
| 03        | 10        | IN                                | 2863        | 573       | 859  | 1145 | 1431           | 1718 | 2004 |  |  |  |  |
| 67        | 18        | OUT                               | 3526        | 705       | 1058 | 1410 | 1763           | 2115 | 2468 |  |  |  |  |
| 07        | 10        | IN                                | 3271        | 654       | 981  | 1308 | 1636           | 1963 | 2290 |  |  |  |  |
| 80        | 22        | OUT                               | 5027        | 1005      | 1508 | 2011 | 2513           | 3016 | 3519 |  |  |  |  |
| 00        |           | IN                                | 4646        | 929       | 1394 | 1859 | 2323           | 2788 | 3252 |  |  |  |  |
| 85        | 22        | OUT                               | 5675        | 1135      | 1702 | 2270 | 2837           | 3405 | 3972 |  |  |  |  |
| 00        |           | IN                                | 5294        | 1059      | 1588 | 2118 | 2647           | 3177 | 3706 |  |  |  |  |
| 100       | 26        | OUT                               | 7854        | 1571      | 2356 | 3142 | 3927           | 4712 | 5498 |  |  |  |  |
| 100       | 26        | IN                                | 7323        | 1465      | 2197 | 2929 | 3662           | 4394 | 5126 |  |  |  |  |

Note) Theoretical output [N] = Pressure [MPa] x Piston area [mm²].

## Weight

|                      |                   |      |      |      |      |      |      |      |      |      | [kg] |
|----------------------|-------------------|------|------|------|------|------|------|------|------|------|------|
| Bore siz             | e [mm]            | 32   | 40   | 45   | 50   | 56   | 63   | 67   | 80   | 85   | 100  |
| Basic weight         | Basic             | 0.21 | 0.30 | 0.32 | 0.62 | 0.69 | 0.88 | 1.03 | 1.54 | 1.91 | 2.56 |
| Additional weight pe | r 50 mm of stroke | 0.11 | 0.17 | 0.18 | 0.19 | 0.20 | 0.20 | 0.24 | 0.32 | 0.38 | 0.46 |

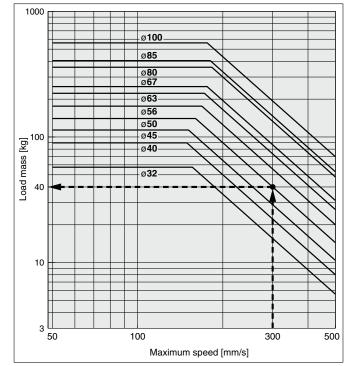
Calculation

Example) JMDBB32-100 (Basic, ø32, 100 mm stroke)

- Basic weight-----0.21 (Basic, ø32)
- Additional weight ----- 0.11/50 mm stroke
  Cylinder stroke ------ 100 mm stroke
- 0.21 + 0.11 x 100/50 = **0.43 kg**



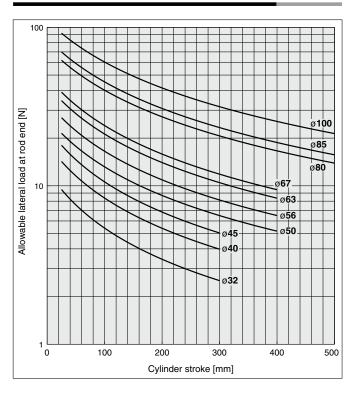
## **Allowable Kinetic Energy**



Example) Load limit at rod end when the air cylinder  $\emptyset 50$  is actuated at 300 mm/s.

Extend upward from 300 mm/s on the horizontal axis of the graph to the intersection point with the line for a tube bore size of 50 mm, and then extend leftward from this point to find the load of 40 kg.

## Allowable Lateral Load at Rod End



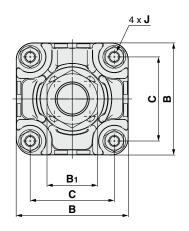


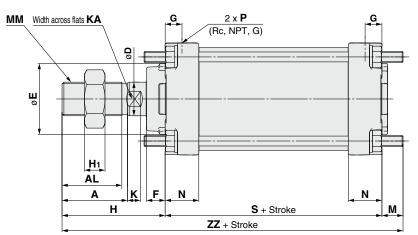
## JMB Series

## **Dimensions**

Basic: JMDBB

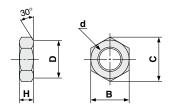






| <b>Dimensions</b> [mm] |              |    |      |     |                |    |    |    |    |    |    |    |            |     |    |    |            |    |     |    |     |
|------------------------|--------------|----|------|-----|----------------|----|----|----|----|----|----|----|------------|-----|----|----|------------|----|-----|----|-----|
| Bore size              | Stroke range | Α  | AL   | В   | B <sub>1</sub> | С  | D  | E  | F  | G  | Н  | H1 | J          | К   | KA | М  | ММ         | N  | Р   | S  | ZZ  |
| 32                     | Up to 300    | 22 | 19.5 | 42  | 17             | 31 | 10 | 24 | 8  | 9  | 38 | 6  | M5 x 0.8   | 5.5 | 8  | 8  | M10 x 1.25 | 18 | 1/8 | 63 | 109 |
| 40                     | Up to 300    | 24 | 21   | 48  | 22             | 37 | 14 | 32 | 9  | 9  | 44 | 8  | M5 x 0.8   | 8   | 12 | 8  | M14 x 1.5  | 18 | 1/8 | 62 | 114 |
| 45                     | Up to 300    | 24 | 21   | 52  | 22             | 41 | 14 | 32 | 9  | 9  | 44 | 8  | M5 x 0.8   | 8   | 12 | 8  | M14 x 1.5  | 18 | 1/8 | 62 | 114 |
| 50                     | Up to 400    | 35 | 32   | 60  | 27             | 45 | 18 | 38 | 10 | 9  | 55 | 11 | M6 x 1     | 7   | 16 | 11 | M18 x 1.5  | 18 | 1/8 | 63 | 129 |
| 56                     | Up to 400    | 35 | 32   | 65  | 27             | 50 | 18 | 38 | 10 | 9  | 55 | 11 | M6 x 1     | 7   | 16 | 11 | M18 x 1.5  | 18 | 1/8 | 63 | 129 |
| 63                     | Up to 400    | 35 | 32   | 70  | 27             | 55 | 18 | 38 | 6  | 11 | 51 | 11 | M6 x 1     | 7   | 16 | 11 | M18 x 1.5  | 22 | 1/4 | 73 | 135 |
| 67                     | Up to 400    | 35 | 32   | 75  | 27             | 58 | 18 | 38 | 6  | 11 | 51 | 11 | M8 x 1.25  | 7   | 16 | 11 | M18 x 1.5  | 22 | 1/4 | 73 | 135 |
| 80                     | Up to 500    | 40 | 37   | 88  | 32             | 69 | 22 | 45 | 12 | 13 | 62 | 13 | M8 x 1.25  | 7   | 19 | 13 | M22 x 1.5  | 26 | 1/4 | 83 | 158 |
| 85                     | Up to 500    | 40 | 37   | 95  | 32             | 74 | 22 | 45 | 12 | 13 | 62 | 13 | M10 x 1.25 | 7   | 19 | 14 | M22 x 1.5  | 26 | 1/4 | 83 | 159 |
| 100                    | Up to 500    | 40 | 37   | 110 | 41             | 87 | 26 | 50 | 10 | 14 | 66 | 16 | M10 x 1.25 | 12  | 23 | 14 | M26 x 1.5  | 28 | 3/8 | 88 | 168 |

## Rod end nut (Standard)



|          |             |            |    |    |      | [mm] |
|----------|-------------|------------|----|----|------|------|
| Part no. | Bore size   | d          | н  | В  | С    | D    |
| NT-03    | 32          | M10 x 1.25 | 6  | 17 | 19.6 | 16.5 |
| NT-04    | 40/45       | M14 x 1.5  | 8  | 22 | 25.4 | 21   |
| NT-05    | 50/56/63/67 | M18 x 1.5  | 11 | 27 | 31.2 | 26   |
| NT-08    | 80/85       | M22 x 1.5  | 13 | 32 | 37.0 | 31   |
| NT-10    | 100         | M26 x 1.5  | 16 | 41 | 47.3 | 39   |



# JMB Series Auto Switch Mounting

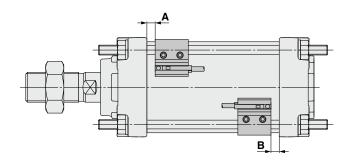
## Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height

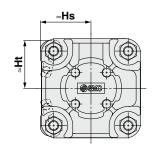
[mm]

<Tie-rod mounting>

D-M9□/M9□V D-M9□W/M9□WV

D-M9□A/M9□AV





## **Auto Switch Proper Mounting Position**

|                   | <del></del>   |     |  |  |  |  |  |  |
|-------------------|---|-----|--|--|--|--|--|--|
| Auto switch model | D-M9□<br>D-M9□V<br>D-M9□W<br>D-M9□WV<br>D-M9□A<br>D-M9□AV |     |  |  |  |  |  |  |
| Bore size         | Α   | В   |  |  |  |  |  |  |
| 32                | 7.5   | 7   |  |  |  |  |  |  |
| 40                | 6.5   | 7   |  |  |  |  |  |  |
| 45                | 6.5   | 7   |  |  |  |  |  |  |
| 50                | 7   | 6.5 |  |  |  |  |  |  |
| 56                | 7   | 6.5 |  |  |  |  |  |  |
| 63                | 8   | 8   |  |  |  |  |  |  |
| 67                | 8   | 8   |  |  |  |  |  |  |
| 80                | 9   | 9   |  |  |  |  |  |  |
| 85                | 9   | 9   |  |  |  |  |  |  |
| 100               | 9   | 10  |  |  |  |  |  |  |

Note) Adjust the auto switch after confirming the operating condition in the actual setting.

## **Auto Switch Mounting Height**

| mm] |  |
|-----|--|

| Auto switch model | D-M9<br>D-M9<br>D-M9 | 9□W  | D-M9⊡V<br>D-M9⊡WV<br>D-M9⊡AV |      |  |  |
|-------------------|----------------------|------|------------------------------|------|--|--|
| Bore size         | Hs                   | Ht   | Hs                           | Ht   |  |  |
| 32                | 24.5                 | 22.5 | 30.5                         | 22.5 |  |  |
| 40                | 28.5                 | 25.5 | 34                           | 25.5 |  |  |
| 45                | 30.5                 | 27.5 | 36                           | 27.5 |  |  |
| 50                | 33                   | 30   | 38.5                         | 30   |  |  |
| 56                | 35                   | 32.5 | 41                           | 32.5 |  |  |
| 63                | 38.5                 | 36   | 43                           | 36   |  |  |
| 67                | 45.5                 | 45   | 49.5                         | 45   |  |  |
| 80                | 46.5                 | 45   | 52                           | 45   |  |  |
| 85                | 54                   | 53.5 | 57.5                         | 53.5 |  |  |
| 100               | 54                   | 53.5 | 59.5                         | 53.5 |  |  |

## **Minimum Stroke for Auto Switch Mounting**

n: Number of auto switches [mm

|                   | n: Number of auto switches [mm]            |   |
|-------------------|--|---|
| Auto switch model | Number of auto switches                    | Ø32, Ø40, Ø45, Ø50, Ø56, Ø63, Ø67, Ø80, Ø85, Ø100 |
| D-M9□<br>D-M9□W   | 2 (Different surfaces,<br>Same surface), 1 | 15  |
|                   | n  | $15 + 40 \frac{(n-2)}{2}$ (n = 2, 4, 6, 8) Note)  |
| D-M9□V            | 2 (Different surfaces,<br>Same surface), 1 | 10  |
| D-M9⊟WV           | n  | $10 + 30 \frac{(n-2)}{2}$ (n = 2, 4, 6, 8) Note)  |
| D-M9□A            | 2 (Different surfaces,<br>Same surface), 1 | 15  |
|                   | n  | 15 + 40 (n-2)<br>( n =2, 4, 6, 8) Note)           |
| D-M9□AV           | 2 (Different surfaces,<br>Same surface), 1 | 15  |
|                   | n  | $15 + 30 \frac{(n-2)}{2}$ (n = 2, 4, 6, 8) Note)  |

Note) When "n" is an odd number, an even number that is one larger than this odd number is used for the calculation.



## **JMB** Series

## **Operating Range**

|  |     |           |    |    |     |    |     |    |     | [mm] |  |
|--|-----|-----------|----|----|-----|----|-----|----|-----|------|--|
| Auto switch model                          |     | Bore size |    |    |     |    |     |    |     |      |  |
|  | 32  | 40        | 45 | 50 | 56  | 63 | 67  | 80 | 85  | 100  |  |
| D-M9□/M9□V<br>D-M9□W/M9□WV<br>D-M9□A/M9□AV | 3.5 | 4         | 4  | 4  | 4.5 | 5  | 4.5 | 5  | 5.5 | 5.5  |  |

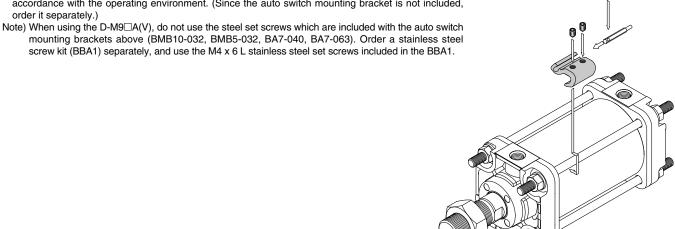
<sup>\*</sup> Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

## Auto Switch Mounting Brackets/Part No.

|  |           |           |           |          |          |          |         |         |         | [mm]    |  |
|--|-----------|-----------|-----------|----------|----------|----------|---------|---------|---------|---------|--|
| Auto switch model                          |           | Bore size |           |          |          |          |         |         |         |         |  |
|  | 32        | 40        | 45        | 50       | 56       | 63       | 67      | 80      | 85      | 100     |  |
| D-M9□/M9□V<br>D-M9□W/M9□WV<br>D-M9□A/M9□AV | BMB10-032 | BMB10-032 | BMB10-032 | BMB5-032 | BMB5-032 | BMB5-032 | BA7-040 | BA7-040 | BA7-063 | BA7-063 |  |

## [Stainless Steel Mounting Screw]

The following stainless steel mounting screw kit (including set screws) is available. Use it in accordance with the operating environment. (Since the auto switch mounting bracket is not included,

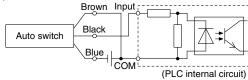


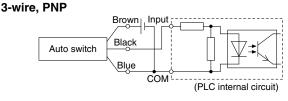
## **Prior to Use Auto Switch Connection and Example**

## Sink Input Specifications

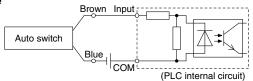
## Source Input Specifications

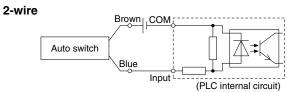
# 3-wire, NPN





## 2-wire



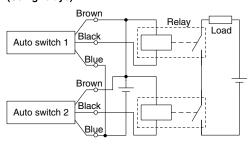


Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

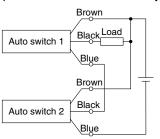
## Example of AND (Series) and OR (Parallel) Connection

\* When using solid state auto switches, ensure the application is set up so the signals for the first 50 ms are invalid.

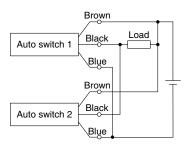
#### 3-wire AND connection for NPN output (Using relays)



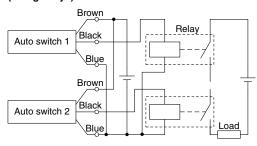
#### (Performed with auto switches only)



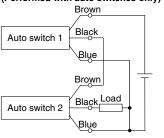
#### 3-wire OR connection for NPN output



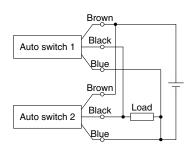
## 3-wire AND connection for PNP output (Using relays)



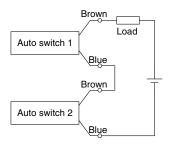
#### (Performed with auto switches only)



## 3-wire OR connection for PNP output



## 2-wire AND connection



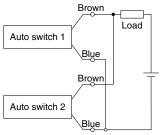
When two auto switches are connected in series, a load may malfunction because the load voltage will decline when in the ON state.

The indicator lights will light up when both of the auto switches are in the ON state. Auto switches with load voltage less than 20 V cannot be used.

Load voltage at ON = Power supply voltage -Residual voltage x 2 pcs. = 24 V - 4 V x 2 pcs. = 16 V

Example: Power supply is 24 VDC Internal voltage drop in auto switch is 4 V.

## 2-wire OR connection



(Solid state) When two auto switches are connected in parallel, malfunction may occur because the load voltage will increase when in the OFF state.

Load voltage at OFF = Leakage current x 2 pcs. x Load impedance = 1 mA x 2 pcs. x 3  $k\Omega$ 

Example: Load impedance is 3 kQ. Leakage current from auto switch is 1 mA.

#### (Reed) Because there is no current leakage, the load voltage will not increase when turned OFF However, depending on the number of auto switches in the ON state. the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to

the auto switches.





# JMB Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions. For Actuator and Auto Switch Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

#### Mounting



#### 1. Allowable lateral load

Lateral load that can apply to the piston rod end is limited. If a cylinder is used with a lateral load over the limit, it may cause air leakage due to abnormal friction of seals, galling of cylinder tubes and pistons, or abnormal friction of the bearing part. The lateral load applied to the piston rod must be within the allowable range indicated in this catalog. When the load exceeds the limit, install a guide or change the bore size to suit the load in order to make the load within the allowable range.

## 2. Connection with a workpiece

When a workpiece is mounted on the piston rod end, connect them aligning the center of piston rod and a workpiece. If they are off-center, lateral load is generated and phenomena mentioned in (1) may occur. In order not to apply the off-center load, use of a floating joint is recommended.

## 3. Simultaneous use of multiple cylinders

It is difficult to control the speed of pneumatic cylinders. The following conditions cause speed change: change in supply pressure, load, temperature and lubrication, performance difference of each cylinder, deterioration of each part over time, etc. Speed controller can be used to control the speed of multiple cylinders simultaneously for a short period of time, but depending on conditions, it may not work as desired. If multiple cylinders cannot operate simultaneously, unreasonable force is applied to the piston rod because cylinder positions may not be the same. This may cause abnormal friction of seals and bearings, and galling of cylinder tubes and pistons. Do not use an application to operate several cylinders simultaneously by adjusting cylinder speed. If this is inevitable, use a high rigid guide against load, so that the cylinder is not damaged even when the each cylinder output is slightly different.

Depending on the system configuration selected, the specified speed may not be satisfied.



## **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, If not avoided, could result in minor or moderate injury.

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Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger: Danger if not avoided, will result in death or serious injury. **Danger** indicates a hazard with a high level of risk which, \*1) ISO 4414: Pneumatic fluid power - General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery - Electrical equipment of machines.

(Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

## **⚠Warning**

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
  - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

## **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

## Limited warranty and Disclaimer/

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

**Compliance Requirements** 

## **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)
  - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - 2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

## **⚠** Caution

#### SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

## Revision history

Edition B \* "Allowable Lateral Load at Rod End" graph changed.

TQ

Edition C \* Bore sizes ø63, ø67, ø80, ø85, ø100 added.

TR

Edition D \* Port thread types NPT, G added.

UR

↑ Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.