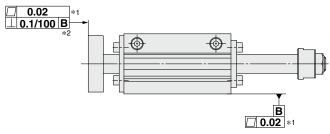
# Ideal for pin positioning and locating workpiece

# **Locating Pin Cylinder**

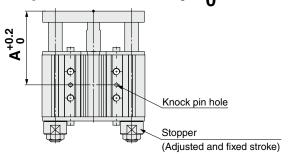


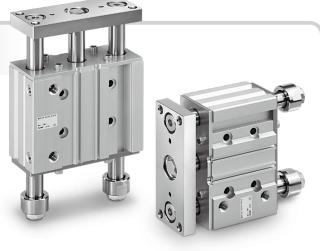
Highly accurate positioning even after the cylinder is replaced.

■ Mounting accuracy Flatness 0.02 (\*1) Squareness 0.1 (\*2)



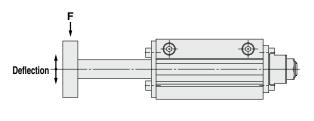
■Extended stroke end position accuracy +0.2 mm





■ End plate deflection  $\pm 0.2$  mm or less

When plate is fully extended, 65 mm stroke, with 196 N lateral load applied.

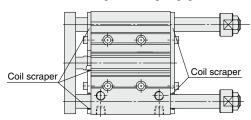


#### ■ D-P3DWA magnetic field resistant auto switch available

- <Applicable Auto Switches>
- Magnetic field resistant auto switch:
   D-P3DWA□, D-P4DW□
- •Small auto switch: D-M9□, D-A9□



### ■ Coil scraper equipped as standard



Application
Examples

Provided by customer

Locating pin

Workpiece receptacle
bracket

Mounting bracket

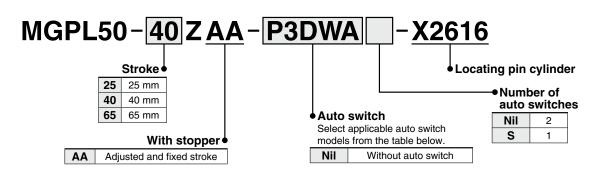
Locating pin cylinder

MGPL50-X2616



# **Locating Pin Cylinder** MGPL50-X2616

#### **How to Order**



Auto Switch Models: Refer to Best Pneumatics No. 3 for further information on auto switches.

#### Magnetic Field Resistant Auto Switches

Magnetic Field	nesisiani Aut	o Switches							
Type	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load	
	D-P3DWASC D-P3DWASE	AC magnetic field (Single-phase	Pre-wired connector	2-color	2-wire (3–4) 2-wire (1–4)	24 VDC	0.3 m		
Solid state D-P3D	D-P3DWAL D-P3DWAZ		Grommet		2-wire		0.5 m 3 m 5 m	Relay,	
auto switch	P4DWSC*1 P4DWSE*1	AC welding magnetic field)	Pre-wired connector			2-wire (3–4) 2-wire (1–4)		0.3 m	PLC
	P4DWL*1 P4DWZ*1		Grommet		2-wire		3 m 5 m		

<sup>\*1:</sup> When the D-P4DW auto switches are mounted on the same surface, they may not be adjustable to the most sensitive position with a 25 mm stroke. The D-P3DWA is recommended in this case.

#### Small Auto Switches Asmall auto switches cannot be used under a strong magnetic field.

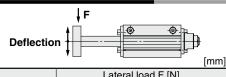
	0	Flactwicel	light	\A/::	L	oad voltag	ge	Auto swite	ch model	Lea	d wire	length	[m]	Due suived	A !!							
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)	I	DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applio loa							
<u> </u>				3-wire (NPN)		5 V. 12 V		M9NV	M9N	•	•	•	0	0	IC							
switch	_			3-wire (PNP)		3 V, 12 V		M9PV	M9P	•	•	•	0	0	circuit							
				2-wire		12 V		M9BV	M9B	•	•	•	0	0	_							
육	Diagnostic			3-wire (NPN)	24 V 5 V, 12 V	- 1		_	5 V 12 V	5 V 12 V	5 V 12 V	5 V 12 V		M9NWV	M9NW	•	•	•	0	0	IC	Dolov
7	indication	Grommet	Yes	3-wire (PNP)			12 V		M9PWV	M9PW	•	•	•	0	0	circuit	Relay, PLC					
state	(2-color indicator)			2-wire		12 V 5 V, 12 V		M9BWV	M9BW	•	•	•	0	0		1 20						
	Water			3-wire (NPN)				5 V 12 V	5 V 12 V	5 V 12 V	5 V 12 V	5 V 12 V	5 V 12 V		M9NAV	M9NA	0	0	•	0	0	IC
Solid	resistant			3-wire (PNP)				M9PAV	M9PA	0	0	•	0	0	circuit							
Ň	(2-color indicator)			2-wire		12 V		M9BAV	M9BA	0	0	•	0	0	_							
ਰਨ			Yes	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	•	_	•	_	_	IC circuit	_						
Reed auto switch	_	Grommet	165	2-wire	24 V	12 V	100 V	A93V*1	A93	•	•	•	•	_	_	Relay,						
T 0 S			No	2-1/116	∠+ V	5 V, 12 V	100 V or less	A90V	A90	•	_	•	_	_	IC circuit	PLC						

- \*1: 1 m lead wire is only applicable to the D-A93.
- \*: Solid state auto switches marked with "O" are produced upon receipt of order.
- \*: Auto switches and mounting brackets are shipped together, (but not assembled).
- \*: Lead wire length symbols: 0.5 m ..... Nil (Example) M9NWV
  - 1 m······M (Example) M9NWVM
  - 3 m······L (Example) M9NWVL 5 m······Z (Example) M9NWVZ

#### **Specifications**

Bore size [mm]	50						
Stroke [mm]	25	25 40 65					
Maximum operating pressure	1.0 MPa						
Proof pressure	1.5 MPa						
Minimum operating pressure	0.14 MPa						
Ambient temperature		−10 to 60°C					
Fluid temperature	−10 to 60°C						
Cushion	Rubber bumper on both ends (Extended end stopped by stroke adjustment stopper.)						
Weight	4.4 kg	4.4 kg 4.7 kg 4.9 kg					

#### **End Plate Deflection**



Ctroko	Lateral load F [N]					
Stroke	98	196	294			
25	±0.1	10.0	±0.2			
40	or less	±0.2 or less	or less			
65	±0.2 or less	01 1622	_			

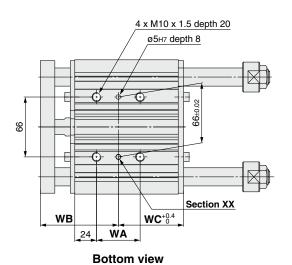


## Locating Pin Cylinder MGPL50-X2616

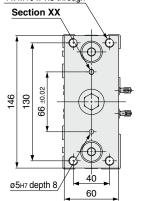
#### **Dimensions**

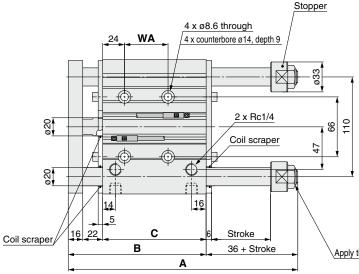
#### **MGPL50-**□**ZAA-**□-**X2616**

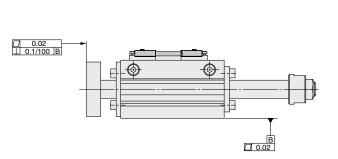
\*: With auto switch (D-P3DWA)











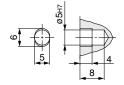
	Α	В	С	WA	WB	WC
25 mm stroke	188	127	89	38	81	52
40 mm stroke	203	127	89	38	81	52
65 mm stroke	253	152	114	48	86	72



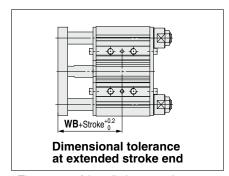
M8: T-slot for hexagon bolt

		1	_	
2 x Rc1/4 / (Plug)	21.5	32±0.1	8	148
thread locking a	gent			

≈ 44.5



Section XX details



\*: The stopper of the cylinder cannot be adjusted. (Marking on stopper nut)
When readjustment of the stopper is performed by another company, SMC will not guarantee the dimensional tolerance of WB + stroke <sup>+0.2</sup><sub>0.2</sub>.

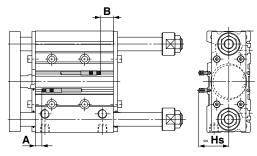


## MGPL50-X2616

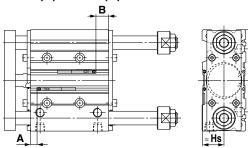
#### Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height

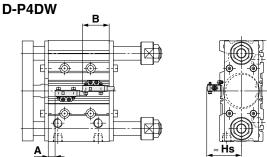
[mm]

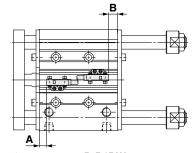
#### **D-P3DWA**



#### $D-M9\square(V)/D-M9\square W(V)$ $D-M9\square A(V)/D-A9\square (V)$







**40 mm stroke: D-P4DW**□······When two switches are mounted.

**65 mm stroke: D-P4DW**□······When two switches are mounted.

#### **Auto Switch Proper Mounting Position**

	Auto switch model		D-P3DWA		pplicable D-P3DWA D-P4DW troke		D-M9C D-M9C	Ù(V)	D-A9□(V)	
E	Bore size		Α	В	Α	В	Α	В	Α	В
		25	24.5	18.5	_	_	29	23	25	19
	50	40	9.5	18.5	7	42	14	23	10	19
L		65	9.5	18.5	7	16	14	23	10	19

#### Auto Switch Proper Mounting Height

Auto Swi	Auto Switch Proper Mounting neight [mm]									
Auto switch model	D-P3DWA	D-P4DW	D-M9□V D-M9□WV D-M9□AV	D-A9□V						
Bore size	Hs	Hs	Hs	Hs						
50	44.5	50.5	38.5	36						

#### **Operating Range**

	[mm]
Auto switch model	Operating range
D-P3DWA	6
D-P4DW	5
D-M9□(V)	
D-M9□W(V)	6
D-M9□A(V)	
D-A9□(V)	9.5

<sup>\*:</sup> Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

#### **Auto Switch Mounting Bracket Part No./Mounting Method**

Applicable auto switch	D-P3DWA	D-M9□ D-A93	D-A9□ (Except D-A93)			
Auto switch mounting bracket part no.	No mounting bracket required as the auto switch is directly mounted.					
Auto switch tightening torque	0.2 to 0.3 N·m	0.05 to 0.15 N·m	0.1 to 0.2 N·m			

Applicable auto switch	D-P4DW				
Auto switch mounting bracket part no.	BMG7-032				
Auto switch tightening torque	M3: 0.5 to 0.6 N·m, M2.5: 0.25 to 0.35 N·m				
mounting bracket	Auto switch mounting bracket     Auto switch mounting nut     Hexagon socket head cap screw     (M3 x 0.5 x 14 L, With spring washer)	Hexagon socket head cap screw (M2.5 x 0.45 x 5 L)     Spring washer (for M2.5)     Weight = 12 g			