Photoelectric Sensors That Withstand Cutting Oil to Reduce Failures

• Fluororesin cables that strongly resist cutting oil.

Caused by Ingress of Cutting Oil

- Sealing methods that prevent gaps at joints block the ingress of cutting oil.
- IP67G * degree of protection (JIS C 0920 Annex 1).



Refer to Safety Precautions on page 47.

*The IP67G is the degree of protection which is defined according to the JIS (Japanese Industrial Standards).

The IP67 indicates the same level of protection as defined by the IEC, and the G indicates that a device has resistance to oil.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Features

Fluororesin Outer Cable Sheath

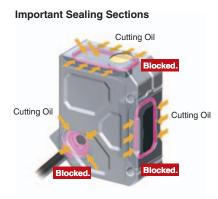


Fluororesin, which provides superior resistance to corrosion, is used for the outer cable sheath to suppress cable swelling and deterioration and prevent the ingress of cutting oil into the PCB inside the Sensor.



New Rubber Material Combining HNBR and Fluororubber Provides Superior Resistance to Oil

This new rubber material has been used in all vital seals to prevent the ingress of cutting oils.

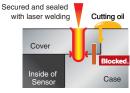


Method for Complete Sealing without Adhesive



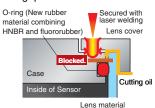
Joints between Metal Parts

Gaps are sealed by fusing the metal case and cover with a laser beam.



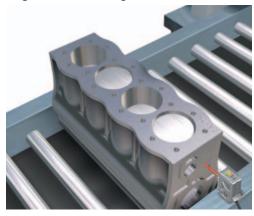
Joints between Metal and Non-metal Parts

Securing the metal case and lens cover with laser welding makes the compressed O-ring seal the gap.



Applications

Engine Block Passage Detection



Metal Workpiece Detection



E3ZR-C

Ordering Information

Sensors [Refer to Dimensions on page 49.]

Red light

Sensing		Connection	Se	Sensing Oper-		Model		
method	Appearance	method		tance	ation mode	NPN output	PNP output	
		Pre-wired (2 m)				E3ZR-CT61L 2M	E3ZR-CT81L 2M	
		*4			Light	Emitter E3ZR-CT61L-L 2M Receiver E3ZR-CT61L-D 2M	Emitter E3ZR-CT81L-L 2M Receiver E3ZR-CT81L-D 2M	
		M12 Smartclick pre-wired			ON	E3ZR-CT61L-M1TJ 0.3M	E3ZR-CT81L-M1TJ 0.3M	
Through-beam (Emitter +		connector (0.3 m)		7(00		Emitter E3ZR-CT61L-L-M1TJ 0.3M Receiver E3ZR-CT61L-D-M1TJ 0.3M	Emitter E3ZR-CT81L-L-M1TJ 0.3M Receiver E3ZR-CT81L-D-M1TJ 0.3M	
Receiver) *1		Pre-wired (2 m)		30 m		E3ZR-CT61D 2M	E3ZR-CT81D 2M	
,		*4			Dark	Emitter E3ZR-CT61D-L 2M Receiver E3ZR-CT61D-D 2M	Emitter E3ZR-CT81D-L 2M Receiver E3ZR-CT81D-D 2M	
		M12 Smartclick pre-wired			ON	E3ZR-CT61D-M1TJ 0.3M	E3ZR-CT81D-M1TJ 0.3M	
		connector (0.3 m)				Emitter E3ZR-CT61D-L-M1TJ 0.3M Receiver E3ZR-CT61D-D-M1TJ 0.3M	Emitter E3ZR-CT81D-L-M1TJ 0.3M Receiver E3ZR-CT81D-D-M1TJ 0.3M	
		Pre-wired (2 m) *4			Light	E3ZR-CR61L 2M	E3ZR-CR81L 2M	
Retro-reflective with MSR		M12 Smartclick pre-wired connector (0.3 m)		2.5 m *(ON S	E3ZR-CR61L-M1TJ 0.3M	E3ZR-CR81L-M1TJ 0.3M	
function	*2	Pre-wired (2 m) *4		(When using E39-R1R Oil-resistant Reflector)	Dark	E3ZR-CR61D 2M	E3ZR-CR81D 2M	
		M12 Smartclick pre-wired connector (0.3 m)			ON	E3ZR-CR61D-M1TJ 0.3M	E3ZR-CR81D-M1TJ 0.3M	
		Pre-wired (2 m) *4				E3ZR-CD61L 2M	E3ZR-CD81L 2M	
Diffuse-		M12 Smartclick pre-wired connector (0.3 m)	□ 0.5 m		ON	E3ZR-CD61L-M1TJ 0.3M	E3ZR-CD81L-M1TJ 0.3M	
reflective		Pre-wired (2 m) *4			Dark	E3ZR-CD61D 2M	E3ZR-CD81D 2M	
	M12 Smartclick pre-wired connector (0.3 m)	ON	E3ZR-CD61D-M1TJ 0.3M	E3ZR-CD81D-M1TJ 0.3M				

^{*1.} Through-beam Sensors are sold in sets that include both the Emitter and Receiver. An order for the Emitter or Receiver alone cannot be accepted.

Accessories (Sold Separately)

Sensor I/O Connectors (M12, Sockets on One Cable End)

(Models for Pre-wired Connectors) A Sensor I/O Connector is not provided with the Sensor. It must be ordered separately as required.

Appearance	Cable diameter (mm)	Cable length	Sensor I/O Connector model number	Applicable Photoelectric Sensor model number
Straight, Smartclick Oil-resistant		2 m	XS5FR-D423-D80-RB1 XS5FR-D423-G80-RB1	E3ZR-C□□1□-M1TJ
Connectors	4 dia.	5 m		
		10 m	XS5FR-D423-J80-RB1	

Note: Refer to the XS5 R on page 53 for connector details and for information on cables with connectors on both ends.

Slit (A Slit is not provided with Through-beam Sensors) Order a Slit separately if required.

Slit width	Sensing distance (Reference value) E3ZR-CT□	Model	Contents
1-mm dia.	0.2 m	E39-S77A	One set (contains Slits for both the
2-mm dia.	0.8 m	E39-S77B	Emitter and Receiver)

^{*2.} The Reflector is sold separately. Select the Reflector model most suited to the application.

^{*3.} Values in parentheses indicate the minimum required distance between the Sensor and Reflector.

^{*4.} Models with 5-m cable length are also available with "5M" suffix. (Example: E3ZR-CT61L 5M)

Mounting Brackets A Mounting Bracket is not provided with the Sensor. Order a Mounting Bracket separately if required.

Appearance	Model (material)	Quantity	Remarks
	E39-L153 (SUS304)	1	
	E39-L104 (SUS304)	1	
	E39-L196 (SUS304)	1	Mounting Brackets
	E39-L197 (SUS304)	1	
	E39-L98 (SUS304)	1	Metal Protective Cover Bracket

Note:1. When using Through-beam models, order one bracket for the Receiver and one for the Emitter.

Reflector (A Reflector is required for each Retro-reflective Sensor: A Reflector is not provided with the Sensor. Be sure to order a Reflector.)

Name	E3ZM-CR sensing distance		Model	Quantity	Remarks
Rated value Reference value		Wiodei	Quantity	nemarks	
Oil-resistant Reflector	2.5 m (100 mm) *		E39-R1R	1	Reflectors are not provided with Retro-reflective models. The MSR function is enabled.

Note: Refer to *Reflectors on E39-L/E39-S/E39-R* on your OMRON website for details. *Values in parentheses indicate the minimum required distance between the Sensor and Reflector.

^{2.} Refer to Mounting Brackets on E39-L/E39-S/E39-R on your OMRON website for details.

E3ZR-C

Ratings and Specifications

Sensors

	Sensing method	Through-beam	Retro-reflective with MSR function	Diffuse-reflective	
Model	NPN output	E3ZR-CT61□ (-M1TJ)	E3ZR-CR61□ (-M1TJ)	E3ZR-CD61□ (-M1TJ)	
Item	PNP output	E3ZR-CT81□ (-M1TJ)	E3ZR-CR81□ (-M1TJ)	E3ZR-CD81□ (-M1TJ)	
Sensing distance		30 m	2.5 m [100 mm] *1 (Using E39-R1R)	0.5 m (White paper 300 × 300 mm)	
Standard se	nsing object	Opaque: 12-mm dia. min.	Opaque: 75-mm dia. min.		
Differential travel		-		20% of sensing distance max.	
Directional a	angle	Emitter, Receiver: 3° to 15° (Distance between emitter and receiver. Rated sensing distance)	Sensor: 2° to 10° Reflector: 30° (Distance to Reflector. Rated sensing distance)		
Light source	e (wavelength)	Red LED (624 nm)	Red LED (660 nm)	Red LED (624 nm)	
Power supp	ly voltage	12 to 24 VDC ±10%, ripple (p-p) 109	% max.		
Current con	sumption	35 mA max. (Emitter 15 mA max., Receiver 20 mA max.)	30 mA max.		
Control out	out	Output power supply voltage: 26.4 V Open-collector output (NPN/PNP output)	DC max., Output current: 100 mA mutput depending on model)	ax. (Residual voltage: 2 V max.)	
Protection of	ircuits	Reversed power supply polarity protection, output short-circuit protection, and reversed output polarity protection	Reversed power supply polarity protection, a function (with up to two Units)	ection, output short-circuit protection, and mutual interference prevention	
Response ti	me	Operate or reset: 1 ms max.			
Sensitivity a	djustment	None			
Ambient illumi	nation (Receiver side)				
	nperature range	Operating: –25 to 55°C, Storage: –40 to 70°C (with no icing or condensation)			
Ambient hu	midity range	Operating: 35% to 85%, Storage: 35	% to 95% (with no condensation)		
Insulation re	esistance	20 MΩ min. at 500 VDC			
Dielectric st	rength	1,000 VAC, 50/60 Hz for 1 min			
Vibration re	sistance		ouble amplitude for 2 hours each in X	, Y, and Z directions	
Shock resis	tance	Destruction: 1,000 m/s ² 3 times each			
Degree of p	rotection	IP67 (IEC 60529) and IP67G *2 (JIS C 0920 Annex 1) Passed OMRON's Oil-resistant Component Evaluation Standards *3 (Cutting oil type: specified in JIS K 2241:2000; Temperature: 35°C max.)			
Connection	method	Pre-wired (standard length: 2 m), -M1TJ: Pre-wired connector (standard length: 0.3 m)			
Indicators		Operation indicator (orange) and stability indicator (green) (The Emitter has only a power indicator (green			
Weight	Pre-wired models	Approx. 200 g	Approx. 100 g		
(packed state)	Pre-wired connector	Approx. 140 g	Approx. 70 g		
Housing ma	terial	SUS316L			
Cable mater	rial	Fluororesin			
Lens materi	al	Methacrylate resin (Oil-resistant high	n molecular weight type)		
Indicator ma	aterial	Polyetherimide resin			
Accessories	3	Instruction manual			

Accessories (Sold Separately)

Reflector

	Name	Oil-resistant Reflector	
Item	tem Model E39-R1R		
Directional angle		30° min.	
Ambient temperature range		Operating: –25 to 55°C, Storage: –40 to 70°C (with no icing or condensation)	
Ambient humidity range		Operating: 35% to 85%, Storage: 35% to 95% (with no condensation)	
Degree of protection		IP67 (IEC 60529) and IP67G *1 (JIS C 0920 Annex 1) Passed OMRON's Oil-resistant Component Evaluation Standards *2 (Cutting oil type: specified in JIS K 2241:2000, Temperature: 35°C max.)	

^{*1.} Values in parentheses indicate the minimum required distance between the Sensor and Reflector.
*2. The IP67G is the degree of protection which is defined according to the JIS (Japanese Industrial Standards).
The IP67 indicates the same level of protection as defined by the IEC, and the G indicates that a device has resistance to oil.
*3. The Oil-resistant Component Evaluation Standards are OMRON's own durability evaluation standards.

The Pre-wired Connector Model meets the degree of protection when it is correctly connected with an XS5 IR Oil-resistant Connector.

The degree of protection is not satisfied with the part where there is no XS5FR Oil-resistant Connector connected and cable wires are uncovered. And as for the Pre-wired Models, the degree of protection is not satisfied with the part where cable wires are uncovered.

^{*1.} The IP67G is the degree of protection which is defined according to the JIS (Japanese Industrial Standards).

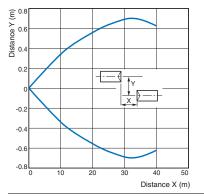
The IP67 indicates the same level of protection as defined by the IEC, and the G indicates that a device has resistance to oil.

^{*2.} The Oil-resistant Component Evaluation Standards are OMRON's own durability evaluation standards.

Engineering Data (Reference Value)

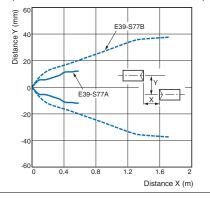
Parallel Operating Range

Through-beam Models E3ZR-CT□1□

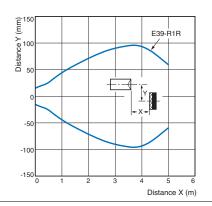


Through-beam Models Retro-reflective Models E3ZR-CT□1□ and Slit

(A Slit is mounted to the Emitter and Receiver.)

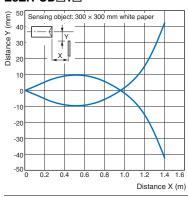


Retro-reflective Models E3ZR-CR□1□



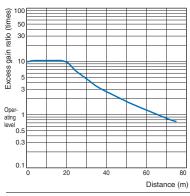
Operating Range

Diffuse-reflective Models E3ZR-CD□1□

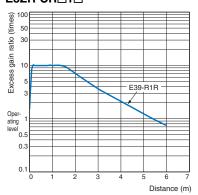


Excess Gain vs. Distance

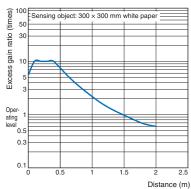
Through-beam Models E3ZR-CT□1□



Retro-reflective Models E3ZR-CR□1□

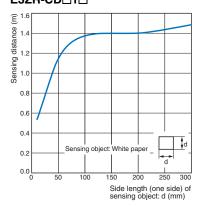


Diffuse-reflective Models E3ZR-CD□1□



Sensing Object Size vs. Distance

Diffuse-reflective Models E3ZR-CD□1□



E3ZR-C

I/O Circuit Diagrams

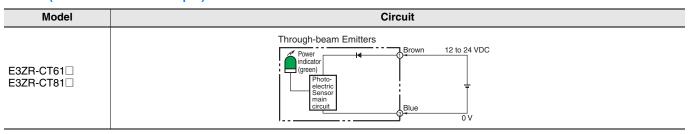
NPN Output

Model	Operation mode	Timing charts	Output circuit	
E3ZR-CT61L E3ZR-CR61L E3ZR-CD61L	Light ON	Incident light No incident light Operation indicator ON (orange) OFF Output transistor ON OFF Load (e.g., relay) Operate Reset (Between brown (1) and black (4) leads)	Through-beam Receivers, Retro-reflective Models, Diffuse-reflective Models Operation indicator	
E3ZR-CT61D E3ZR-CR61D E3ZR-CD61D	Dark ON	Incident light No incident light Operation indicator ON (orange) Ottput transistor ON OFF Load (e.g., relay) Reset (Between brown (1) and black (4) leads)	(green) (Control 100 mA (Relay) max. Photo-electric Sensor main circuit ZD Black Blue O V	

PNP Output

Model	Operation mode	Timing charts	Output circuit	
E3ZR-CT81L E3ZR-CR81L E3ZR-CD81L	Light ON	Incident light No incident light Operation indicator ON (orange) OFF Output transistor OFF Load (e.g., relay) Reset (Between blue (3) and black (4) leads)	Through-beam Receivers, Retro-reflective Models, Diffuse-reflective Models Operation	
E3ZR-CT81D E3ZR-CR81D E3ZR-CD81D	Dark ON	Incident light No incident light Operation indicator ON (orange) OFF Output transistor OPFF Load (e.g., relay) Operate (Between blue (3) and black (4) leads)	(orange) (green) Black Black (Control Sensor main circuit output) Blue max. (Relay) 0 V	

Emitter (Either NPN or PNP Output)



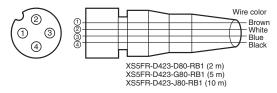
Connector Pin Arrangement

M12 Pre-wired Connector M12 Connector Pin Arrangement



Plugs (Sensor I/O Connectors)

M12 Smartclick Connector



Nomenclature

Sensors with Sensitivity Adjuster and Operation Selector

Through-beam Models
E3ZR-CT□1□-D (Receiver)

Retro-reflective Models E3ZR-CR□1□

Diffuse-reflective Models E3ZR-CD□1□

Stability indicator (green)

Coperation indicator (orange)

Light on NPN

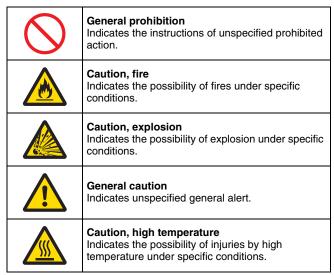
Safety Precautions

Be sure to read the precautions for all models in the website at: http://www.ia.omron.com/.

Warning Indications

Warning level Indicates a potentially hazardous situation which, **WARNING** if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally there may be significant property damage. Caution level Indicates a potentially hazardous situation which, if **CAUTION** not avoided, may result in minor or moderate injury or in property damage. **Precautions** Supplementary comments on what to do or avoid for Safe Use doing, to use the product safely. Supplementary comments on what to do or avoid **Precautions** doing, to prevent failure to operate, malfunction or for Correct Use undesirable effect on product performance.

Meaning of Product Safety Symbols



↑ WARNING

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.



Do not use it exceeding the rated voltage. There is a possibility of failure and fire.



Risk of explosion.

Do not connect the product to an AC power supply.



Do not jet the high pressure water concentrating on one place when washing the product, because it might damage of parts and deteriorate the degree of protection.



Do not use this product under ambient conditions that exceed the ratings.

High-temperature environments may result in burn injury.



Precautions for Safe Use

The following precautions must be observed to ensure safe operation.
(1) Operating Environment

- 1. Do not use the product in an environment where flammable or explosive gas is present.
- 2. Do not use the product in environments subject to cleaners and disinfectants. They may reduce the degree of protection.
- (2) Output short-circuit

Please do not connect a output short-circuit. Please do not throw the current that exceeds ratings into the control output. When an excessive electric current was thrown, the output short-circuit protection function installed, but it'll be the cause which breaks down.

(3) Low-temperature Environments

Do not touch the metal surface with your bare hands when the temperature is low.

Touching the surface may result in a cold burn.

(4) Modifications

Do not attempt to disassemble, repair, or modify the product.

(5) Protective structure

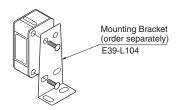
Do not use the product with degrade protective structure such as swelling and crack in housing and/or sealing components.

Otherwise cutting oil or other substance may enter the product, resulting in a risk of corruption or burning.

Precautions for Correct Use

- (1) Do not install the product in the following locations.
 - 1. In the place exposed to the direct sunlight.
 - 2. In the place where humidity is high and condensation may occur.
 - 3. In the place where corrosive gas exists.
 - **4.** In the place where vibration or shock is directly transmitted to the product.
- (2) Connection and Mounting
 - Be sure that before making supply the supply voltage is less than the maximum rated supply voltage. (26.4V DC)
 - If the Sensor wiring is placed in the same conduits or ducts as high-voltage or high-power lines, inductive noise may cause malfunction or damage. Wire the cables separately or use a shielded cable.
 - For extending cable, use a cable 0.3 mm² min. and 100 m max. in length.
 - Do not pull the cable strongly.
 - Excessive force (hitting by hammer, etc.) should not be put on the Sensor because it may damage its water-resistance and oil-resistance characteristic.
 - Mount the Sensor either using the bracket (sold separately) or on a flat surface.
 - Use M3 screws to mount the Sensor.
 - Use tightening torque 0.5 N·m max.
 - Be sure to turn OFF the power supply before inserting or removing the connector.

Mounting Diagram



(3) Connecting Connectors

 Be sure to hold the connector cover when inserting or removing the connector.

Be sure to tighten the connector lock by hand; do not use pliers or other tools.

If the tightening is insufficient, the degree of protection will not be maintained and the Sensor may become loose due to vibration.

- (4) Pre-wired Connector Model
 - The E3ZR-C can be used in conditions of cutting oil use described in the specifications.

The oil resistance may not be ensured when the products are not mated to XS5 R Connectors, so use the products correctly.

 When mating the products to XS2 or other M12 Connectors, tighten the lock to a torque of 0.39 to 0.49 N·m.

(5) Oil resistance

The following conditions shall be observed if you use the product under an environment using cutting oil that may affect product's life and/or performance.

- Usage under the cutting oil condition designated by the specification
- Usage under the cutting oil dilution ratio recommended by its manufacturer
- Usage in oil or water is prohibited
 Impact on the product life may differ depending on the oil you use

Before using the cutting oil, make sure that it should not cause deterioration or degradation of sealing components.

(6) Water resistance

This product fit in with IP67/67G, but this product isn't perfect waterproofing.

Avoid using the product in the water or locations subject to water drops.

(7) Power supply

When using a commercially available switching regulator, be sure to ground the FG (Frame Ground) terminals.

(8) Power supply reset time

The Sensor will begin sensing no later than 100 ms after the power is turned on.

If the load and the Sensor is connected to different power supply, the Sensor must be always turned on first.

(9) Turning off the power supply

When turning off the power, output pulse may be generated. We recommend turning off the power supply of the load or load line first.

(10) Overcurrent

External overcurrent protection of 1 A for AWG25 wire must be provided for cable protection.

(11) Output short-circuit protection

If the output short-circuit occurs, the output will turn off. Check the wiring before turning ON the power supply again.

The output short-circuit protection will operate when the current flow reaches 1.8 times the rated load current.

When using a capacitive load, use an inrush current of 1.8 times the rated load current or lower.

(12) Cleaning

Never use thinner or other solvents. Otherwise, the Sensor surface may be dissolved.

(13) Disposing

Please process this product as industrial waste.

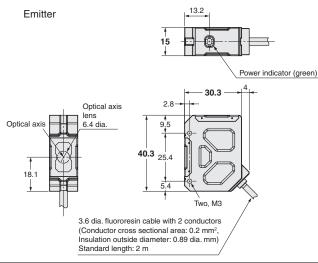
(Unit: mm) **Dimensions**

Sensors



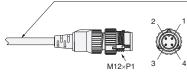
E3ZR-CT61□ E3ZR-CT81□



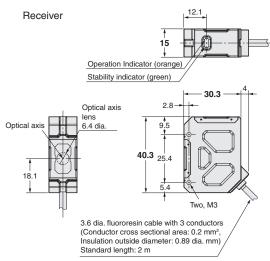


M12 Pre-wired Connector (E3ZR-C□□1□-M1TJ)

3.6 dia. fluororesin cable with 2 conductors (Conductor cross sectional area: 0.2 mm². Insulation outside diameter: 0.89 dia. mm) Standard length: 0.3 m

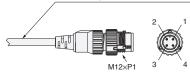


Terminal No.	Specifications
1	+V
2	
3	0V
4	



M12 Pre-wired Connector (E3ZR-C□□1□-M1TJ)

3.6 dia. fluororesin cable with 3 conductors (Conductor cross sectional area: 0.2 mm², Insulation outside diameter: 0.89 dia. mm) Standard length: 0.3 m



Specifications
+V
0V
Output

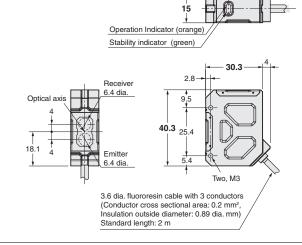
Retro-reflective Models

Pre-wired Models E3ZR-CR61□ E3ZR-CR81□

Diffuse-reflective Models

Pre-wired Models E3ZR-CD61□ E3ZR-CD81□





M12 Pre-wired Connector (E3ZR-C□□1□-M1TJ)

3.6 dia fluororesin cable with 3 conductors (Conductor cross sectional area: 0.2 mm², Insulation outside diameter: 0.89 dia. mm) Standard length: 0.3 m

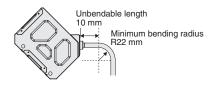


Terminal No.	Specifications
1	+V
2	
3	0V
4	Output

The model number of the Emitter is expressed by adding "-L" to the set model number (example: E3ZR-CT61L-L 2M), the model number of the Receiver, by adding "-D" (example: E3ZR-CT61L-D 2M.) Refer to Ordering Information to confirm model numbers for Emitters and Receivers.

12.1

Cable bend radius



^{*}Models numbers for Through-beam Sensors (E3ZR-CT□1□(-M1TJ)) are for sets that include both the Emitter and Receiver.

Accessories (Sold Separately)

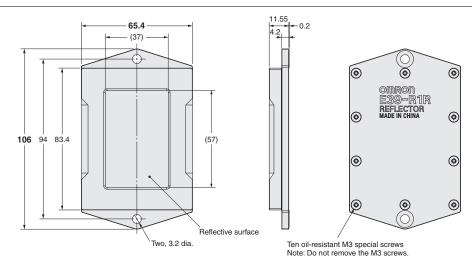
Oil-resistant Reflector

E39-R1R



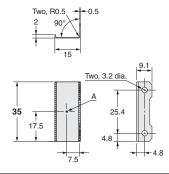
Material

Reflective surface: Methacrylate resin (Oil-resistant high molecular weight type)
Rear surface: Aluminium
Oil-resistant M3 special screws:
Stainless steel (SUS302)



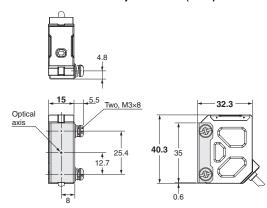
Slits

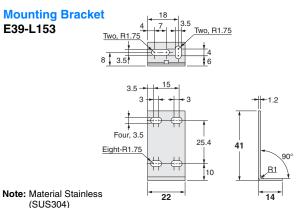
E39-S77A E39-S77B

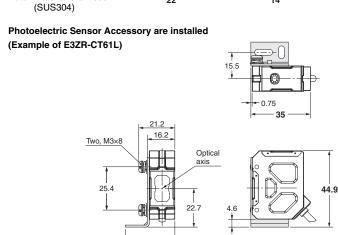


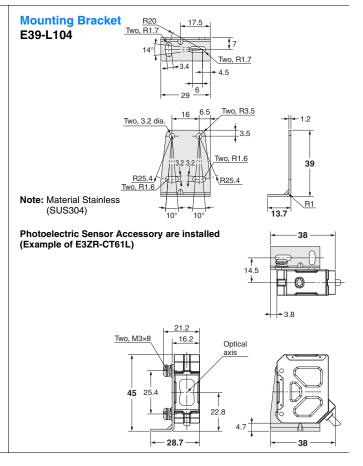
Model	Α	Material
E39-S77A	1 dia.	Stainless
E39-S77B	2 dia.	(SUS304)

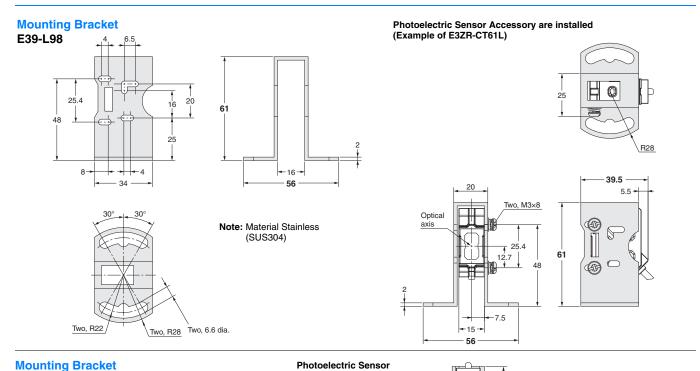
Photoelectric Sensor Accessory are installed (Example of E3ZR-CT61L)











Accessory are installed (Example of E3ZR-CT61L)

<u>Two, M</u>3×8

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