

Color Mark Sensors

E3S-DC/E3NX-CA Series

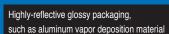


Food/ Beverage/ Personal Care **Industries**

Packaging Comes in a Variety of Designs and Materials

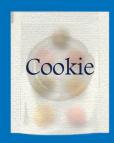
Recently, packaging materials and designs have grown much more diverse, such as aluminum vapor deposition material to prevent oxidation, or very colorful packages to attract the attention of consumers.







Colorful packaging where there is little difference in color between the mark and background



Low-reflection packaging, such as film with fine asperities



Business Challenge

If we respond to packaging trends, the number of false detection with color mark sensors will increase, reducing productivity...

More and more people working with color mark detection in the field are calling for the following:

"I want stable detection of aluminum vapor deposition material and other glossy packaging."

"I want stable detection of colorful packaging with little color difference."

"I want stable detection of packaging even if the lot changes."



It therefore does not reduce the operation rates of production facilities.

The Sensors can accurately detect color marks on glossy and colorful packaging, which have been troublesome for conventional systems.

They also help reduce the number of troubleshooting requests made to packaging machine manufacturers—without any decrease in the operation rate due to equipment stoppages caused by false detection.

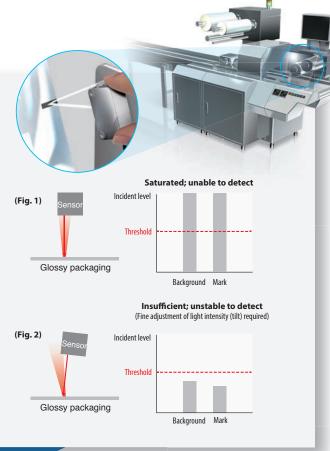




"I want stable detection of aluminum vapor deposition material and other glossy packaging."

The intensity of the light received by the sensor from highly-reflective glossy packaging is too strong, so there is not enough difference in incident levels to perform color mark detection (i.e. saturation, Fig. 1).

The angle needs to be finely adjusted to avoid saturation and allow the sensor to detect the mark. However, if the sensor is tilted too much, detection will become unstable as the incident level decreases (Fig. 2).



E3S-DC/E3NX-CA

Existing challenges

Light Is Received over a Wide Range: Enough **Even for Glossy Packaging**

This allows for the stable detection of glossy aluminum vapor deposition packaging—simply install the Sensor directly above



Follow along to see how the technology works.

No Saturation Even with 99% Reflective Optical Mirrors

High Dynamic Range (Wide Incident Light Range)

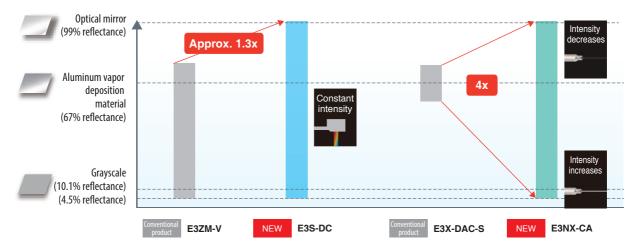
Color Mark Photoelectric Sensor (E3S-DC):

The incident light range in which no saturation occurs—no adjustment required

The included high luminance RGB three-color LED light emitting element drastically improves the light intensity. Meanwhile, Smart Noise Reduction technology in the Fiber Sensor is applied to reduce the amount of noise, resulting in a high dynamic range where the Sensor is not saturated even when detecting a mirror surface-without having to make any light intensity adjustments.

The optimal light intensity—with just two button presses

The high luminance white LED and Smart Noise Reduction technology work together to increase the light intensity and reduce the amount of noise. These have made it possible to expand the light intensity adjustment range for the emitter and receiver to 1/100x and 1/3x respectively, resulting in a high dynamic range four times that of conventional products. You can automatically adjust the optimal intensity by just pressing a button once with a mark and once without it.



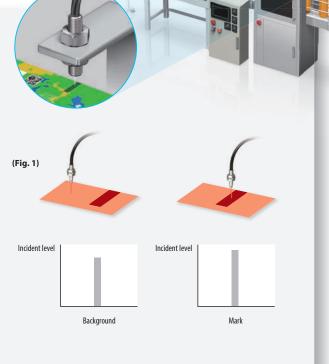
* Optical mirror and aluminum vapor deposition material measured at the distance with maximum incident level (13 mm); grayscale measured at the distance with minimum incident level (7 mm or 13 mm).



"I want stable detection of colorful packaging with little color difference."

With designs becoming more colorful, there are times where there is little difference in color between the color mark and the design elements (background). When color differences are subtle, the S/N ratio*1 required for detection cannot be obtained, and the color mark cannot be detected (Fig. 1).

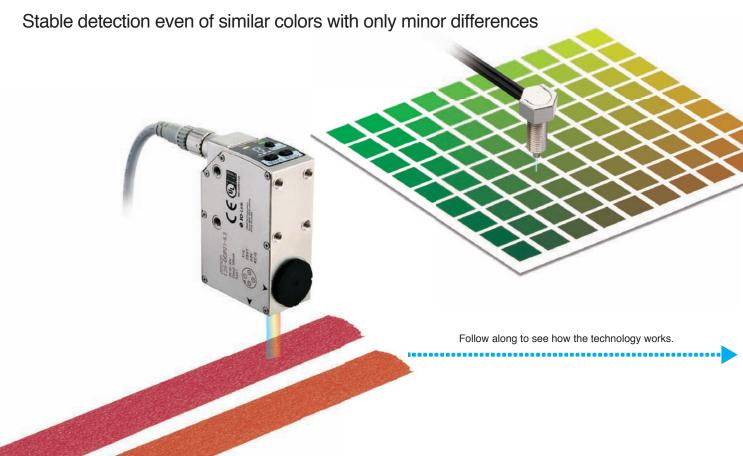
*1 The ratio of incident levels at which a workpiece is and is not detected. For example, if this is 1,000 when detecting the workpiece and 100 when not detecting the workpiece, the S/N ratio is 10:1. The higher the S/N ratio is, the more stable the detection becomes.



E3S-DC/E3NX-CA

Existing challenges

Provides a High S/N Ratio to Detect Subtle Color Differences



Identifies Even Minor Color Differences

High S/N Ratio System Design

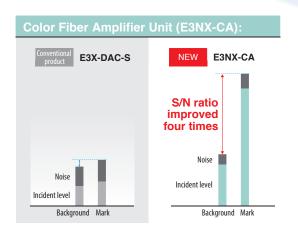
Three N-Smart Technologies Work Together to Obtain a High S/N Ratio

The high luminance white LED of the Fiber Amplifier Unit, and the high luminance RGB three-color LEDs and high efficiency optical system design of the Photoelectric Sensor deliver high power. "Smart Noise Reduction" (a light reception algorithm) and "N-Core" (a high-speed, high-precision IC) work together to dramatically reduce the effect of noise. Increasing the incident level and decreasing noise make it possible to obtain a high S/N ratio even when color differences are subtle.

High Power to Achieve Stable Detection Low Noise for High-Luminance Accurately Capturing Device **Small Signals** Light Reception Algorithm **Smart Noise** High-speed, High-precision Reduction **Signal Processing** N-Core

Color Mark Photoelectric Sensor (E3S-DC): E3ZM-V E3S-DC NFW S/N ratio improved nine times Noise 1 Incident level Background Mark Background Mark

Further Information



Spectral Sensitivity Characteristics for Red, Green, Blue and White

(Fig. 2)

From Single Wavelengths to **Color Sensing** The wavelength ranges for red, green, and blue are narrow, and combinations with other colors cannot be detected with RGB single-color light source sensors (Fig. 2). For the new Color Mark Sensors, the Photoelectric Sensor uses RGB three-color LEDs as the light source, and the Fiber Sensor uses a white LED that has a broad wavelength range. Color sensing makes stable detection possible—even for those color combinations that would be difficult using single wavelengths. **Color Mark Photoelectric Sensor** (E3S-DC): Three light sources (R, G, and

Light receiving element

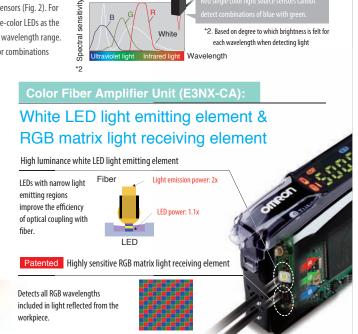
strong against

rattling

Lens attachment

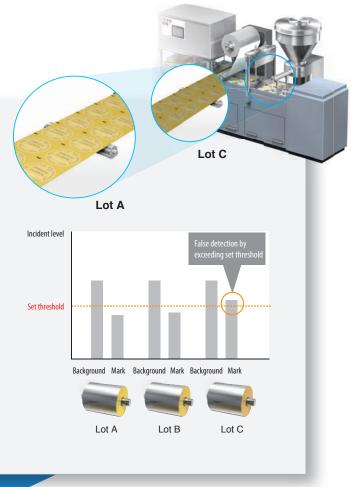
Two large optical lenses are

B) in a single device



"I want stable detection of packaging even if the lot changes."

There are cases where colors of packaging materials vary from lot to lot. If the parameters are not changed, this could result in equipment stoppage caused by false detection. In such a case it can be difficult to determine the cause of the problem—resulting in time lost due to troubleshooting and a notable decrease in productivity.

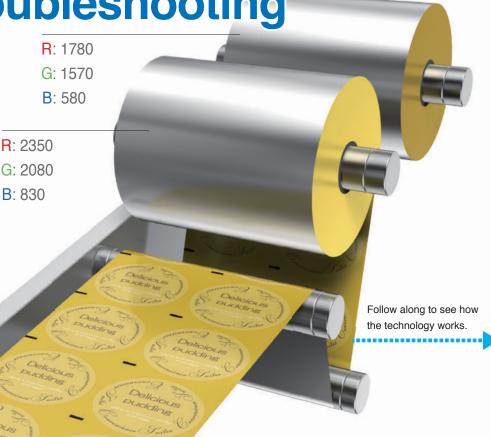


E3S-DC/E3NX-CA

Visualization of Variation in **Colors Printed on Packaging Makes Troubleshooting**

Easier

Allowing support of packaging printing color variation, and helping to reduce downtime



RGB Data Transmission Function

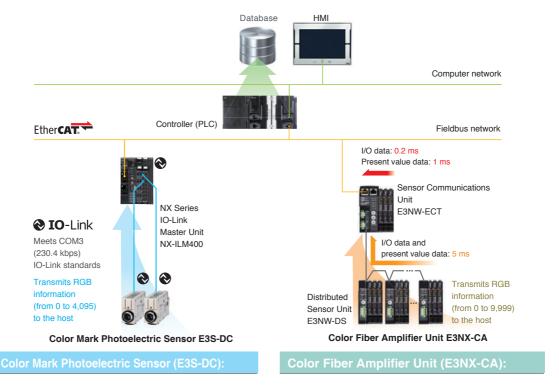
RGB information for color marks and backgrounds for each lot is transmitted to a host and quantified. This information is then managed in a database, making it possible to set optimal thresholds and identify causes quickly if a problem occurs.

During commissioning

Until now, setting the threshold during commissioning required the knowledge of an expert. Now it is possible to get the optimal setting just by registering the RGB ratio of the packaging.

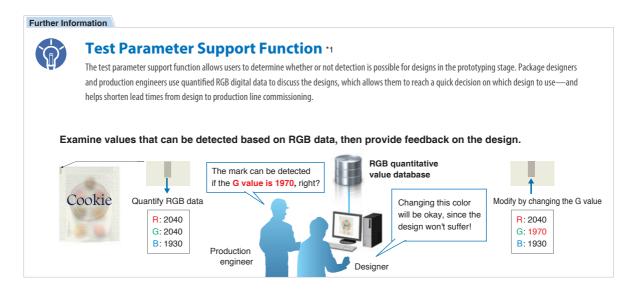
During maintenance

When the Sensor makes false detection, values can be checked to determine whether color variation from lot to lot in packaging material has occurred, making it easy to identify what has caused a problem and to



Data transmission via IO-Link

Data transmission via EtherCAT



^{*1} Made possible through using a function that transmits RGB data via IO-Link (for E3S-DS) or EtherCAT (for E3NX-CA) to build a system that covers everything from Sensors to the computer network.

Color Fiber Amplifier Unit

E3NX-CA

Smart Fiber Amplifier Units with White LEDs. High Color Discrimination Capability with the Same Easy Operation as Previous Fiber Amplifier Units. Existing General-purpose Fiber Units Can Be Connected.

- Detects subtle color differences.
 - The new white LED optic system increases the light intensity and the low-noise circuit in the Smart Fiber Amplifier Unit provides a surprising detection capability.
- Handles glossy workpieces.
 Smart Tuning lets you set the optimum sensitivity for detection with one simple operation.
- IoT compatible.

The detected RGB data can be displayed on the Amplifier Unit, and the Amplifier Unit for communications can transfer this data to the host in realtime.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.



Refer to Safety Precautions on page 30.

Ordering Information

Fiber Amplifier Units (Refer to Dimensions on pages 31 and 32.)

Туре	Appearance Connecting method		Inputs/outputs	Model			
Туре	Appearance	Connecting method	inputs/outputs	NPN output	PNP output		
Standard models		Pre-wired (2 m)	1 output	E3NX-CA11 2M	E3NX-CA41 2M		
Glandard models		Wire-saving Connector	1 output	E3NX-CA6	E3NX-CA8		
Advanced models		Pre-wired (2 m) 2 outputs + 1 input		E3NX-CA21 2M	E3NX-CA51 2M		
Model for Sensor Communications Unit *		Connector for Sensor Communications Unit		E3NX-CA0			

^{*}A Sensor Communications Unit is required if you want to use the Fiber Amplifier Unit on a network. **Note:** Refer to your OMRON website for details on models with wire-saving connectors.

Fiber Units (Refer to Dimensions on page 32.)

Sensing method	Appearance	Sensing direction	Size	Model
Reflective	9	Right-angle	M6	E32-C91N 2M
Through-beam (Grooved type)		Array	10 mm	E32-G16 2M

Note: Refer to Fiber Units on your OMRON website or to the Fiber Sensor Best Selection Catalog (Cat. No. E418-E1) for details on Fiber Units.

Accessories (Sold Separately)

Wire-saving Connectors (Required for models for Wire-saving Connectors.) (Refer to Dimensions on page 33.)

Connectors are not provided with the Fiber Amplifier Unit and must be ordered separately. *Protective stickers are provided.

Туре	Appearance	Cable length	No. of conductors	Model	Applicable Fiber Amplifier Units
Master Connector	*	2 m	3	E3X-CN11	E3NX-CA6
Slave Connector	*	2 111	1	E3X-CN12	E3NX-CA8

Note: Models are also available with a 5-m cable. The model names have the suffix 5M. Ask your OMRON representative for delivery times.

Mounting Bracket (Refer to Dimensions on page 33.)

A Mounting Bracket is not provided with the Fiber Amplifier Unit. It must be ordered separately as required.

Appearance	Model	Quantity
	E39-L143	1

DIN Tracks (Refer to Dimensions on page 34.)

A DIN Track is not provided with the Fiber Amplifier Unit. It must be ordered separately as required.

Appearance	Туре	Model	Quantity
	Shallow type, total length: 1 m	PFP-100N	
	Shallow type, total length: 0.5 m	PFP-50N	1
	Deep type, total length: 1 m	PFP-100N2	

Note: Refer to $PFP-\Box$ on your OMRON website for details.

End Plate (Refer to Dimensions on page 34.)

Two End Plates are provided with the Sensor Communications Unit.

End Plates are not provided with the Fiber Amplifier Unit. They must be ordered separately as required.

Appearance	Model	Quantity
3	PFP-M	1

Note: Refer to PFP-M on your OMRON website for details.

Related Products

Sensor Communications Units

Туре	Appearance	Model
Sensor Communications Unit for EtherCAT		E3NW-ECT
Distributed Sensor Unit		E3NW-DS

Note: Refer to your OMRON website for details.

EtherCAT® is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

Ratings and Specifications

		Туре	Standard	d models	Advanced models	Model for Sensor Communications Unit *1			
		NPN output	E3NX-CA11	E3NX-CA6	E3NX-CA21	E3NX-CA0			
		PNP output	E3NX-CA41	E3NX-CA8	E3NX-CA51	ESINA-CAU			
Item Connecting method			Pre-wired	Wire-saving Connector	Pre-wired	Connector for Sensor Communications Unit			
I/O	Outputs		1 output		2 outputs	*3			
1/0	External input				1 input *2	^ 3			
Light source	(wavelength)		White LED (42	0 to 700 nm)		•			
Supply volta	ge		10 to 30 VDC,	including 10% r	ipple (p-p)	Supplied from the connector through the Sensor Communications Unit.			
Power consu	umption *4		Normal mode: Eco function O	N: 720 mW max	FVDC Current consumption: 40 mA m k. (Current consumption: 30 m/ k. (Current consumption: 33 m/	A max.)			
Control outp	Control output			Load power supply voltage: 30 VDC max., open-collector output Load current: Groups of 1 to 3 Amplifiers: 100 mA max., Groups of 4 to 30 Amplifiers: 20 mA max. (Residual voltage: At load current of less than 10 mA: 1 V max.) At load current of 10 to 100 mA: 2 V max. OFF current: 0.1 mA max.					
Indications			7-segment displays (Sub digital display: green, Main digital display: white) Display direction: Switchable between normal and reversed. OUT indicator (orange), NO/NC indicator (orange), Smart Tuning indicator (blue), and OUT selection indicator (orange, only on models with 2 outputs)						
Protection ci	rcuits		Power supply reverse polarity protection, output short-circuit protection, and output reverse polarity protection Power supply reverse protection						
Sensing met	hod		Contrast Mode: Light intensity discrimination for RGB (initial state/after 2-point tuning) (R+G+B light intensity discrimination for 1-point tuning) Color Mode: RGB ratio discrimination						
	Super-high-speed	Mode (SHS) *5	Operate or reso	et: 50 μs (only i	n Contrast Mode)				
Response	High-speed Mode	e (HS)	Operate or rese	et: 250 μs					
time	Standard Mode (S	Stnd)	Operate or reso	et: 1 ms					
Giga-power Mode (GIGA)			Operate or rese	et: 16 ms					
Sensitivity a	djustment		Smart Tuning (2-point tuning, full autotuning, or 1-point tuning (1% to 99%)) or manual adj						
Maximum co	Maximum connectable Units			30 Units (When connected OMRON NJ-series Unit)					
No. of Units	No. of Units Super-high-speed Mode (SHS) *5			· · · · · · · · · · · · · · · · · · ·					
for mutual	High-speed Mode	e (HS)	10 Units						
interference prevention	Standard Mode (S	Stnd)	10 Units						
*6	Giga-power Mode	e (GIGA)	10 Units						
			TO GIRES						

^{*1.} The E3NW-ECT Sensor Communications Unit can be used, but the E3NW-CRT/CCL, E3X-DRT21-S, and E3X-CRT/ECT Sensor Communications Units cannot be used.

^{*2.} The following details apply to the input.

	Contact input (relay or switch)	Non-contact input (transistor)
NPN	ON: Shorted to 0 V (Sourcing current: 2 mA max.). OFF: Open or shorted to Vcc.	ON: 1.5 V max. (Sourcing current: 2 mA max.) OFF: Vcc - 1.5 V to Vcc (Leakage current: 0.1 mA max.)
PNP	ON: Shorted to Vcc (Sinking current: 3 mA max.). OFF: Open or shorted to 0 V.	ON: Vcc - 1.5 V to Vcc (sinking current: 3 mA max.) OFF: 1.5 V max. (Leakage current: 0.1 mA max.)

 $[\]pmb{*3.} \ \mathsf{Two} \ \mathsf{sensor} \ \mathsf{outputs} \ \mathsf{are} \ \mathsf{allocated} \ \mathsf{in} \ \mathsf{the} \ \mathsf{programmable} \ \mathsf{logic} \ \mathsf{controller} \ \mathsf{(PLC)} \ \mathsf{I/O} \ \mathsf{table}.$

PLC operation via Communications Unit enables reading detected values and changing settings.

At Power Supply Voltage of 10 to 30 VDC

Normal mode: 1,080 mW max. (Current consumption: 36 mA max. at 30 VDC, 74 mA max. at 10 VDC)

Eco function ON: 840 mW max. (Current consumption: 28 mA max. at 30 VDC, 50mA max. at 10 VDC)

Eco function LO: 930 mW max. (Current consumption: 31 mA max. at 30 VDC, 55 mA max. at 10 VDC)

The least unit count among the mutual interference prevention units of E3NX and E3NC.

Check the mutual interference prevention unit count and response speed of each model.

^{*5.} The mutual interference prevention function is disabled if the detection mode is set to Super-high-speed Mode.

^{*6.} The tuning will not change the number of units.

E3NX-CA

		Туре	Standard	d models	Advanced models	Model for Sensor Communications Unit *1				
		NPN output	E3NX-CA11	E3NX-CA6	E3NX-CA21	E3NX-CA0				
		PNP output	E3NX-CA41	E3NX-CA8	E3NX-CA51	EJIVA-GAU				
Item		Connecting method	Pre-wired	Wire-saving Connector	Pre-wired	Connector for Sensor Communications Unit				
	Operation	mode	Contrast Mode: NO (Light-ON) or NC (Dark-ON) Color Mode: NO (ON for match: ON for same color as registered color) or NC (ON for mismatch: ON for different color from registered color)							
	Timer		Select from timer disabled, OFF-delay, ON-delay, one-shot, or ON-delay + OFF-delay timer (Counted by 0.1 s in a range of 0.1 to 0.5 ms, by 0.5 ms for 0.5 to 5 ms, and by 1 ms for 5 to 9999 ms. Default: 10 ms, Error: 0.1 ms)							
	Zero rese	t	Contrast Mode of Negative values		d. (Threshold level is shifted.)					
	Resetting	settings *7	Select from initia	al reset (factory d	lefaults), user reset (saved settings)), or bank reset.				
	Eco mode	•	Select from OFF	(digital display li	t), Eco ON (digital display not lit), ar	nd Eco LO (digital display dimmed)				
Functions	Bank swit	ching	Select from bank	ks 1 to 8.						
	Power tur	ning level	Set from 100 to 9 level.)),999. (The RGB	maximum incident level at Smart Tu	ning is adjusted to the power tuning				
	Output 2		-							
	External i	nput	-							
	Changing	the displays	Threshold level and incident level, channel number and incident level, RGB display and incident level, or bank display and incident level							
Ambient ill (Receiver s			Incandescent lamp: 20,000 lx max., Sunlight: 30,000 lx max.							
Ambient te	mperature	range	Groups of 3 to 1 Groups of 11 to Groups of 17 to	Amplifier Units: 0 Amplifier Units 16 Amplifier Unit 30 Amplifier Unit 70°C (with no ici	: –25 to 50°C, s: –25 to 45°C,	Operating: Groups of 1 or 2 Amplifier Units: 0 to 55°C, Groups of 3 to 10 Amplifier Units: 0 to 50°C, Groups of 11 to 16 Amplifier Units: 0 to 45°C, Groups of 17 to 30 Amplifier Units: 0 to 40°C Storage: -30 to 70°C (with no icing or condensation)				
Ambient hu	ımidity ran	ge	Operating and st shown above	orage: 35% to 85	% (with no condensation) within the	surrounding air temperature range				
Installation	environme	ent	Pollution degree	3 (as per IEC 60	0947-1)					
Insulation	esistance		20 MΩ min. (at 500 VDC)							
Dielectric s	trength		1,000 VAC at 50/60 Hz for 1 minute							
Vibration resistance			10 to 55 Hz with a 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions							
Shock resistance (destruction)			500 m/s ² for 3 tin	500 m/s² for 3 times each in X, Y, and Z directions 150 m/and Z						
Weight (pa	cked state/	Sensor only)	Approx. 115 g/ approx. 75 g	Approx. 60g/ approx. 20g	Approx. 115 g/approx. 75 g	Approx. 65 g/approx. 25 g				
	Case		Polycarbonate (PC)							
Materials	Cover		Polycarbonate (
	Cable cov	ering	Polyvinyl chloride (PVC)							
Accessorie	s		Instruction manu	ıal						

^{*7.} The bank is not reset by the user reset function or saved by the user save function.

Sensing Distances

Specifications

Hex-shaped Models

Туре				Sensing distance (mm)									
		Appearance (mm)	Bending radius	White paper				12-color discrimination				Model	
Sensing method	Size	Aperture angle	Appearance (mm)	` ' of cable (mm)	GIGA	ST	нѕ	SHS	GIGA	ST	HS	SHS	Model
Reflective	M6	60°	24 M6	Flexible, R4	90	45	30	13	18	9	6	4	E32-C91N 2M

Through-beam Models (Grooved Type)

	Type Sensing Appearance (mm)		Danielia a anadiasa	Sensing distance (mm)								
Type			Bending radius of cable (mm)	(Opaque	e objec	t	Tra	ansluce	ent obj	ect	Model
Width		or cable (IIIII)	GIGA	ST	HS	SHS	GIGA	ST	HS	SHS		
Array	10 mm	7 20	R5				1	0				E32-G16 2M

Installation Information

		Installation				Weight				
Model	Ambient temperature	Tightening torque	Mounting hole	Bending radius (mm)	Unbendable length (mm)	Tensile strength	Sheath material	Core material	Emitter/ receiver differentiation	(packed state)
E32-C91N 2M	-40 to 70°C	0.98 N·m	6.2 ^{+0.5} ₀ dia.	R4	0	29.4 N	Polyethylene	Plastic	White line on emitter cable	36 g
E32-G16 2M	-40 to 70°C	0.53 N·m		R5	0 *	29.4 N	Polyethylene	Plastic		51 g

Hex-shaped Models

						S	ensing dis	tance (m	m)		
Sensing		Aperture			leflective: W ugh-beam:				ctive: 12-colo h-beam: Tra		
method	Size	angle	Model	GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high- speed *2
Through-	M4	15°	E32-LT11N 2M (Built-in Lens)	980	510	350	140	190	100	70	44
beam	IVI4		E32-T11N 2M	300	150	100	45	60	31	21	13
	M3	60°	E32-C21N 2M	54	27	18	7	10	5	3.6	2.6
	M4		E32-D21N 2M	90	45	30	13	18	9	6	4
Reflective	M6	15°	E32-LD11N 2M (Built-in Lens)	88	44	29	13	17	8	5	4
	M3	- 60°	E32-C31N 2M	12	6	4	1.8	2.4	1.2	0.8	0.6
		60-	E32-C11N 2M	90	45	30	13	18	9	6	4
Retro- reflective for transparent object detection	M6	15°	E32-LR11NP 2M (Built-in Lens) + E39-RP1 (Reflector, sold separately)	370	180	120	55	75	37	25	16

^{*1.} These sensing distances are recommended to make the most of the detection capabilities of the Sensor.

^{*2.} The Super-high-speed Mode for 12-color discrimination with a Reflective Sensor or for detection of translucent objects with a Through-beam Sensor can be set only in Contrast Mode. The Super-high-speed Mode can not be set in Color Mode.

E3NX-CA

Threaded Models

						S	ensing dis	tance (mr	n)		
Sensing		Aperture			Reflective: Wough-beam:				tive: 12-colo h-beam: Trai		
method	Size	angle	Model	GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high- speed *2
T	M4	60°	E32-T11R 2M	300	150	100	45	60	31	21	13
Through- beam		15°	E32-LT11 2M (Built-in Lens)	1,150	600	410	170	230	120	82	52
boam			E32-LT11R 2M (Built-in Lens)	980	510	350	140	190	100	70	44
	Me		E32-LD11 2M (Built-in Lens)	92	46	30	13	18	9	6	4
	M6		E32-LD11R 2M (Built-in Lens)	88	44	29	13	17	8	5	4
Reflective	eflective M3	60° E	E32-C31 2M	37	18	12	5	7	3.8	2.5	1.8
	Me		E32-D11R 2M	90	45	30	13	18	9	6	4
	M6		E32-CC200 2M	150	75	50	22	30	15	10	7

Cylindrical Models

				Sensing distance (mm)									
Sensing	Sensing direction	Size	Model		leflective: W ugh-beam:				ctive: 12-col h-beam: Tra		,		
method		0.20	illouci .	GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high- speed *2		
Thursday	Top view	1.5 dia.	E32-T22B 2M	110	64	37	16	22	12	7	5		
Through- beam	Top-view	3 dia.	E32-T12R 2M	300	150	100	45	60	31	21	13		
beam	Side-view	o ula.	E32-T14LR 2M	190	100	68	29	38	20	13	8		
		1.5 dia.	E32-D22B 2M	17	8	6	2.4	3	2	1.2	0.7		
Reflective	Top-view	3 dia	E32-D221B 2M	38	20	13	5	7	4	3	1.7		
			E32-D32L 2M	85	44	30	12	17	8	6	3.7		

Flat Models

						Sensing dis	stance (mm	1)		
Sensing	Sensing	Model		Reflective: Vough-beam:				ctive: 12-col		
method	direction	Model	GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high- speed *2
	Flat-view	E32-LT35Z 2M (Built-in Lens)	360	190	130	55	73	38	26	16
Through-	Top-view	E32-T15XR 2M	300	150	100	45	60	31	21	13
beam	Side-view	E32-T15YR 2M	190	100	68	29	38	20	13	8
	Flat-view	E32-T15ZR 2M	190	100	68	29	38	20	13	8
	Top-view	E32-D15XR 2M	90	45	30	13	18	9	6	4
Reflective	Side-view	E32-D15YR 2M	21	10	7	3.1	4.2	2.1	1.4	1
	Flat-view	E32-D15ZR 2M	21	10	7	3.1	4.2	2.1	1.4	1

Sleeve Models

			Sensing distance (mm)									
Sensing	Sensing	Model		Reflective: Vough-beam:			Reflective: 12-color discrimination, Through-beam: Translucent object *1					
method	direction	mode:	GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high- speed *2		
Through- beam	Top-view	E32-TC200BR 2M	300	150	100	45	60	31	21	13		
Reflective	- '	E32-DC200BR 2M	90	45	30	13	18	9	6	4		

^{*1.} These sensing distances are recommended to make the most of the detection capabilities of the Sensor.
*2. The Super-high-speed Mode for 12-color discrimination with a Reflective Sensor or for detection of translucent objects with a Through-beam Sensor can be set only in Contrast Mode. The Super-high-speed Mode can not be set in Color Mode.

Small-spot, Reflective Models

								Sensing d	istance (m	m)		
Sensing	Туре	Spot	Center distance	Model		Reflective: Vough-beam:				ective: 12-co gh-beam: Ti		
method	Турс	diameter	(mm)	Model	GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high-speed *2
	Integrated lens, long-distance, small-spot	6 dia.	50	E32-L15 2M		eter of 6 mm istance of 40				eter of 6 mm istance of 40		Spot diameter of 6 mm at 50 mm. Sensing distance of 40 to 60 mm.
D. ".	Parallel light	4 dia.	0 to 20	E32-C31 2M + E39-F3C	Spot diam	eter of 4 mm	n at 0 to 20	mm.	Spot diam mm. *3	eter of 4 mn	n at 1 to 9	
Reflective		0.5 dia	7	E32-C31 2M + E39-F3A-5	Spot diam mm.	eter of 0.5 m	nm at 7		Spot diam mm at 7 m			
	0.5 dia Small-spot	0.5 dia.	17	E32-C31 2M + E39-F3B	Spot diameter of 0.5 mm at 17 mm.							
		3 dia.	50	E32-CC200 2M + E39-F18	Spot diameter of 3 mm at 50 mm.			Spot diameter of 3 mm at 50 mm. *3				

High-power Beam Models

							Sensing dis	tance (mn	1)		
Sensing	Sensing	Aperture	Model		Reflective: V ough-beam:				ctive: 12-colo h-beam: Tra		
method	direction	angle		GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high- speed *2
	Top-view	10°	E32-T17L 10M	8,570	200	130	59	1,710	40	27	17
	Side-view	30°	E32-T14 2M	1,910	990	680	290	380	190	130	87
	Right-angle	12°	E32-T11N 2M +E39-F1	1,470	760	520	220	290	150	100	66
	Top-view	12°	E32-T11R 2M +E39-F1	1,470	760	520	220	290	150	100	66
Through-	Side-view	60°	E32-T11R 2M +E39-F2	180	98	67	28	37	19	13	8
beam	Top-view	12°	E32-T11 2M +E39-F1	2,430	1,260	860	360	480	250	170	110
	Side-view	60°	E32-T11 2M +E39-F2	310	160	110	47	62	32	22	14
	Top-view	12°	E32-T61-S 2M +E39-F1	1,080	560	380	160	210	110	76	49
	Side-view	60°	E32-T61-S 2M +E39-F2	130	72	49	21	27	14	9	6

Narrow View Models

				Sensing distance (mm)								
Sensing	Sensing direction	Aperture angle	Model	Reflective: White paper, Through-beam: Opaque object						or discrimination, inslucent object *1		
method			illoud.	GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high- speed *2	
Through-	Side-view	4°	E32-T24S 2M	750	380	260	110	150	77	53	34	
beam	Side-view	.ew 4°	E32-T22S 2M	1,070	550	380	160	210	110	76	48	

Chemical-resistant, Oil-resistant Models

							Sensing dis	tance (mn	1)		
Sensing	Туре	Sensing	Model		Reflective: Vough-beam:			Reflective: 12-color discrimination, Through-beam: Translucent object *1			
method		direction		GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high- speed *2
	Chemical/oil resistant	Top-view	E32-T12F 2M	1,710	880	600	260	340	170	120	78
Through-			E32-T11F 2M	250	130	91	39	51	26	18	11
beam		Side-view	E32-T14F 2M	210	110	76	32	42	22	15	9
	Chemical/oil- resistant at 150°C		E32-T51F 2M	770	400	270	110	150	80	54	35
Reflective -	Chemical/oil resistant	Top-view	E32-D12F 2M	49	24	16	7	9	5	3	2.4
	Chemical-resistant cable		E32-D11U 2M	90	45	30	13	18	9	6	4

- *1. These sensing distances are recommended to make the most of the detection capabilities of the Sensor.
- *2. The Super-high-speed Mode for 12-color discrimination with a Reflective Sensor or for detection of translucent objects with a Through-beam Sensor can be set only in Contrast Mode. The Super-high-speed Mode can not be set in Color Mode.
 *3. The sensing distances are given for Contrast Mode. The sensing distance cannot be set in Color Mode.

E3NX-CA

Bending-resistant Models

					;	Sensing dis	tance (mm)		
Sensing	Size	Model		Reflective: V ough-beam:				ctive: 12-colo h-beam: Tra		,
method	GIZC	····ouci	GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high- speed *2
	1.5 dia.	E32-T22B 2M	110	64	37	16	22	12	7	5
Through-	М3	E32-T21 2M	100	57	33	14	20	11	6	4
beam	M4	E32-T11 2M	380	200	130	58	77	40	27	17
	Square	E32-T25XB 2M	77	43	25	10	15	8	5	3.3
	1.5 dia.	E32-D22B 2M	17	8	6	2.4	3	2	1.2	0.7
	М3	E32-D21 2M	17	8	6	2.4	3.4	1.8	1.2	0.7
Reflective	3 dia.	E32-D221B 2M	38	20	13	5	7	4	3	1.7
hellective	M4	E32-D21B 2M	38	20	13	5	7	4	2.7	1.7
	M6	E32-D11 2M	90	45	30	13	18	9	6	4
	Square	E32-D25XB 2M	27	14	9	3.9	5	3	2	1.2

Heat-resistant Models

					,	Sensing dis	tance (mm)			
Sensing	Heat-resistant	Model		Reflective: Vough-beam:			Reflective: 12-color discrimination, Through-beam: Translucent object *1				
method	temperature		GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high- speed *2	
Thursday	150°	E32-T51 2M	420	220	150	65	85	44	30	19	
Through- beam	200°	E32-T81R-S 2M	150	80	54	23	30	16	10	7	
Douin	350°	E32-T61-S 2M	250	130	91	39	51	26	18	11	
	150°	E32-D51 2M	120	60	40	17	24	12	8	5	
Reflective	200°	E32-D81R-S 2M	42	21	14	6	8	4.3	2.9	1.9	
nellective	350°	E32-D61-S 2M	42	21	14	6	8	4	2.9	1.9	
	400°	E32-D73-S 2M	28	14	9	4	5	2.9	1.9	1.3	

Area Detection Models

	Туре	Sensing width		Sensing distance (mm)									
Sensing method			Model		Reflective: V ough-beam:			Reflective: 12-color discrimination, Through-beam: Translucent object *1					
				GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high- speed *2		
·	Area	11 mm 30 mm	E32-T16PR 2M	480	250	170	73	96	50	34	21		
Through- beam			E32-T16JR 2M	410	210	140	63	83	43	29	19		
20411			E32-T16WR 2M	730	210	140	63	140	43	29	19		
Reflective	Array	11 mm	E32-D36P1 2M	75	37	25	11	15	7	5	3.3		

Vacuum-resistant Models

	Туре	Heat-resistant temperature		Sensing distance (mm)									
Sensing method			Model .		Reflective: Vough-beam:			Reflective: 12-color discrimination, Through-beam: Translucent object *1					
				GIGA	Standard	High- speed	Super- high- speed	GIGA	Standard	High- speed	Super- high- speed *2		
	Through- beam side		E32-T51V 1M	110	57	39	16	22	11	7	5		
			E32-T51V 1M+E39-F1V	170	90	61	26	34	18	12	7		
		200°	E32-T84SV 1M	270	140	97	41	54	28	19	12		

 $[\]pmb{*1.} \textbf{These sensing distances are recommended to make the most of the detection capabilities of the Sensor.}$

^{*2.} The Super-high-speed Mode for 12-color discrimination with a Reflective Sensor or for detection of translucent objects with a Through-beam Sensor can be set only in Contrast Mode. The Super-high-speed Mode can not be set in Color Mode.

Engineering Data (Reference Value)

Color vs. Detection Capability

E3NX-CA□□ + E32-CC200

	White	Red	Yellow/ red	Yellow	Yellow/ green	Green	Blue/ green	Blue	Blue/ purple	Purple	Red/ purple	Black*
White		0	0	0	0	0	0	0	0	0	0	(0)
Red	0		0	0	0	0	0	0	0	0	0	0
Yellow/ red	0	0		0	0	0	0	0	0	0	0	0
Yellow	0	0	0		0	0	0	0	0	0	0	0
Yellow/ green	0	0	0	0		0	0	0	0	0	0	0
Green	0	0	0	0	0		0	0	0	0	0	0
Blue/ green	0	0	0	0	0	0		0	0	0	0	0
Blue	0	0	0	0	0	0	0		0	0	0	0
Blue/ purple	0	0	0	0	0	0	0	0		0	0	0
Purple	0	0	0	0	0	0	0	0	0		0	0
Red/ purple	0	0	0	0	0	0	0	0	0	0		0
Black*	(0)	0	0	0	0	0	0	0	0	0	0	

High-speed Mode

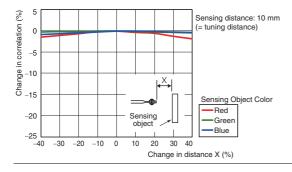
Sensing distance: 10 mm (i.e., tuning distance)

O: Detection possible, x: Detection not possible.

* Use Contrast Mode to distinguish between white and black.

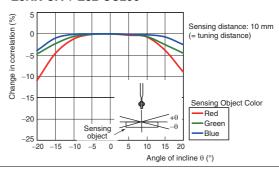
Correlation vs. Distance

E3NX-CA + E32-CC200



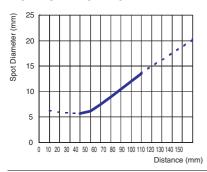
Correlation vs. Angle

E3NX-CA + E32-CC200



Spot Diameter vs. Sensing Distance

E3NX-CA + E32-L15



E3NX-CA

I/O Circuit Diagrams

NPN Output

Model	Operation mode	Timing chart	NO/NC indicator	Output circuit		
E3NX-CA11 E3NX-CA21 E3NX-CA6	NO (Light-ON)	Incident light No incident light Operation indicator ON (orange) OFF Output ON transistor OFF Load Operate (e.g., relay) Reset (Between brown and black)	NO/ON	Displays OUT1 indicator OUT2 indicator (orange) Brown Corange Photoelectric Sensor main circuits Pink Black Control output 1 Pink Displays OUT1 indicator OUT2 indicator (orange) Brown Black Control output 1 Orange Control output 2 *		
	NC (Dark-ON)	Incident light No incident light Operation indicator ON (orange) OFF Output ON transistor OFF Load Operate (e.g., relay) Reset (Between brown and black)	NC ON	Coange To to an		

^{*}The CA11 and CA6 have only control output 1. These models do not have control output 2 or an external input, so they do not have the OUT2 indicator.

PNP Output

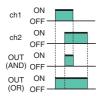
Model	Operation mode	Timing chart	NO/NC indicator	Output circuit			
E3NX-CA41 E3NX-CA51 E3NX-CA8	NO (Light-ON)	Incident light No incident light Operation indicator ON (orange) OFF Output ON transistor OFF Load Operate (e.g., relay) Reset (Between blue and black)	NO ON	Displays OUT1 indicator OUT2 indicator (orange) Brown Photoelectric Sensor main Control Orange output 2* Orange ou			
	NC (Dark-ON)	Incident light No incident light Operation indicator ON (orange) OFF Output ON transistor OFF Load Operate (e.g., relay) Reset (Between blue and black)	NC ON	Control 30 VDC Orange output 2* Load Blue Load			

^{*}The CA41 and CA8 have only control output 1. These models do not have control output 2 or an external input, so they do not have the OUT2 indicator.

Note: 1. Timing Charts for Timer Function Settings (T: Set Time)

ON-delay Timer	OFF-delay Timer	One-shot Timer	ON/OFF-delay Timer
Delays the output ON after detection.	Holds the output ON for detection by PLC when the detection time is too short.	Keeps the output ON for a specified time regardless of the workpiece size variations.	Sets both OFF-delay Timer and ON-delay Timer.
No incident light ON L-ON OFF ON D-ON OFF	Incident light No incident light ON L-ON OFF ON D-ON OFF	Incident light No incident light ON L-ON OFF ON D-ON OFF	Incident light No incident light ON L-ON OFF ON D-ON OFF

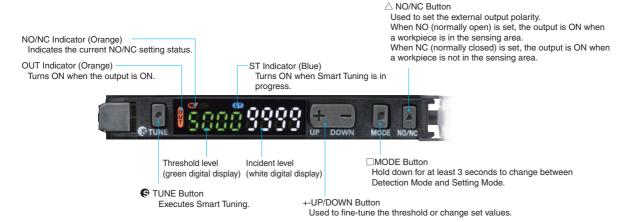
2. Timing Chart for Control Output (AND or OR) (T: Set Time)



Nomenclature

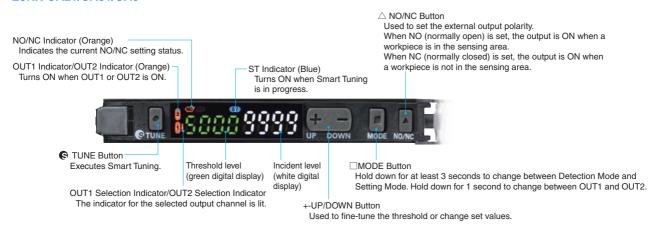
Standard Models

E3NX-CA11/CA41/CA6/CA8



Advanced Models and Model for Sensor Communications Unit

E3NX-CA21/CA51/CA0

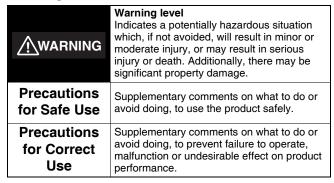


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Safety Precautions

Be sure to read the precautions for all models in the website at: http://www.ia.omron.com/.

Warning Indications



Meaning of Product Safety Symbols

General prohibition Indicates the instructions of unspecified prohibited action.
Caution, explosion Indicates the possibility of explosion under specific conditions.
Caution, fire Indicates the possibility of fire under specific conditions.

⚠ WARNING

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.



Do not use the product with voltage in excess of the rated voltage.

Excess voltage may result in malfunction or fire.



Never use the product with an AC power supply. Otherwise, explosion may result.



Precautions for Safe Use

The following precautions must be observed to ensure safe operation of the product. Doing so may cause damage or fire.

- 1. Do not install the product in the following locations.
- · Locations subject to direct sunlight
- · Locations subject to condensation due to high humidity
- Locations subject to corrosive gas
- Locations subject to vibration or mechanical shocks exceeding the rated values
- · Locations subject to exposure to water, oil, chemicals
- · Locations subject to steam
- Locations subject to strong magnetic field or electric field
- Do not use the product in environments subject to flammable or explosive gases.
- 3. Do not use the product in any atmosphere or environment that exceeds the ratings.
- 4. To secure the safety of operation and maintenance, do not install the product close to high-voltage devices and power devices.
- High-Voltage lines and power lines must be wired separately from this product. Wiring them together or placing them in the same duct may cause induction, resulting in malfunction or damage.
- Do not apply any load exceeding the ratings. Otherwise damage or fire may result.
- 7. Do not short the load. Otherwise damage or fire may result.
- 8. Connect the load correctly
- 9. Do not miswire such as the polarity of the power supply.

- 10. To use this device as connecting with each other, be sure to connect with the same power supply and turn ON the power simultaneously. Using a separate power supply will influence the functions when connecting the devices to use them.
- 11. Do not use the product if the case is damaged.
- 12. Burn injury may occur. The product surface temperature rises depending on application conditions, such as the ambient temperature and the power supply voltage. Attention must be paid during operation or cleaning.
- When setting the sensor, be sure to check safety such as by stopping the equipment.
- Be sure to turn off the power supply before connecting or disconnecting wires.
- Do not attempt to disassemble, repair, or modify the product in any way.
- 16. When disposing of the product, treat it as industrial waste.
- 17. Do not use the Sensor in water, rain, or outdoors.
- 18. UL Standard Certification

Only the Sensors with the Enhanced UL Certification Mark are certified by UL. They are intended to be supplied by a "Class 2 circuit". When used in United States and Canada, please use the same Class 2 source for input and output. The overcurrent protection current rating is 2 A max. They were evaluated as Open type and shall be installed within a enclosure.

Precautions for Correct Use

- 1. Be sure to mount the unit to the DIN track until it clicks.
- When using the Amplifier Units with Wire-saving Connectors, attach the protective stickers (provided with E3X-CN-series Connectors) on the unused power pins to prevent electrical shock and short circuiting. When using Amplifier Units with Connectors for Communications Units, attach the protective caps (provided with E3NW-series Sensor Communications Units).

Amplifier Unit with Wire-saving Connector



Amplifier Unit with Connector for Communications Unit

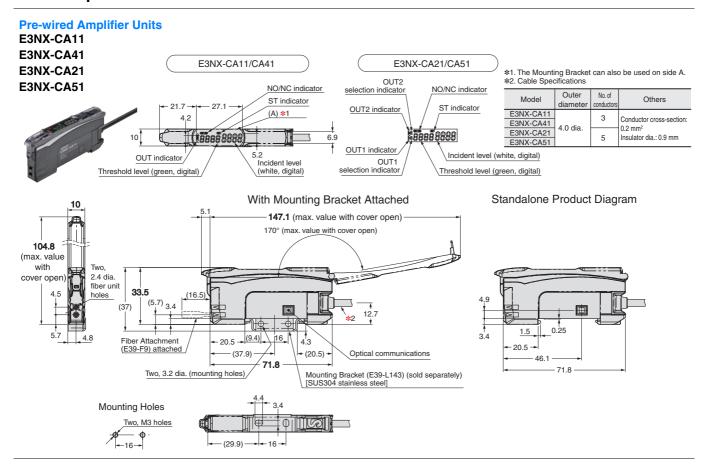


- 3. Use an extension cable with a maximum length of 30 m. Be sure to use a cable of at least 0.3 mm² for extension. The power voltage must be 24 to 30 V when connecting Amplifier Units with extension cable and wire-saving connector.
- Do not apply the forces on the cable exceeding the following limits:
 - Pull: 40 N; torque: 0.1 N·m; pressure: 20 N; bending: 29.4 N
- Use the E32-□□ Fiber Unit.
- Do not apply excessive force such as tension, compression or torsion to the Fiber Amplifier Unit with the Fiber Unit fixed to the Fiber Amplifier Unit.
- Always keep the protective cover in place when using the product. Not doing so may cause malfunction.
- It may take time until the incident level and measurement value become stable immediately after the power is turned on depending on use environment.
- The product is ready to operate 200 ms after the power supply is turned ON.
- The Mobile Console E3X-MC11, E3X-MC11-SV2 and E3X-MC11-S cannot be connected.
- 11. The mutual interference prevention function does not work when in combination with E3C/E2C/E3X.
- 12. Excessive incident light cannot be sufficiently handled by the mutual interference prevention function and may cause malfunction. To prevent this, set a higher threshold level.
- The Communication Unit E3X-DRT21-S, E3X-CRT, E3X-ECT and E3NW cannot be connected.
- 14. If you notice an abnormal condition such as a strange odor, extreme heating of the unit, or smoke, immediately stop using the product, turn off the power, and consult your dealer.
- 15. Do not use thinner, benzine, acetone, and lamp oil for cleaning.

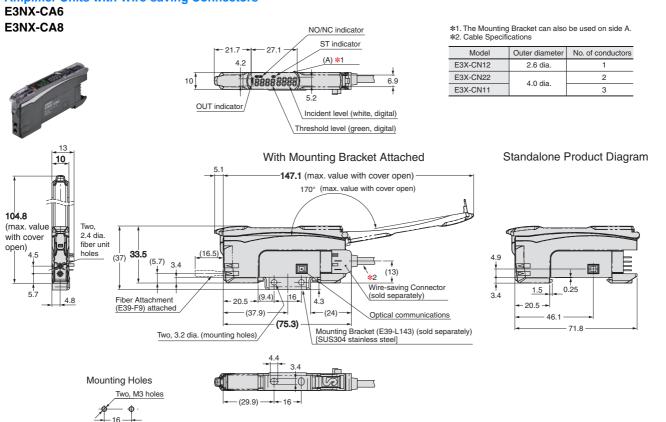
(Unit: mm)

Dimensions

Fiber Amplifier Units

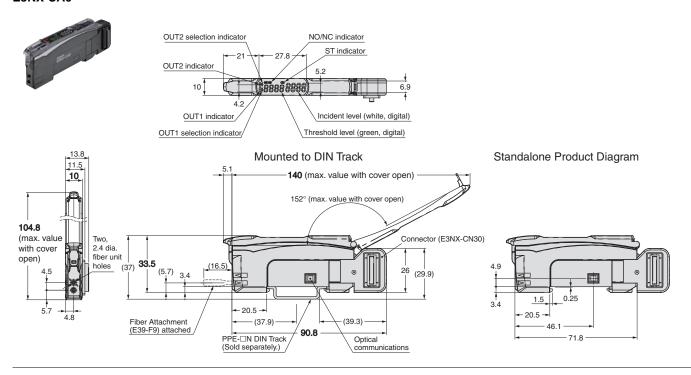


Amplifier Units with Wire-saving Connectors



Amplifier Unit with Connector for Sensor Communications Unit

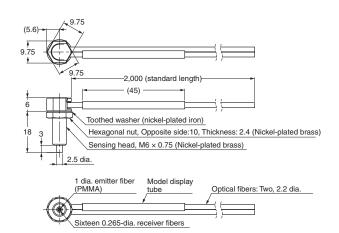
E3NX-CA0



Fiber Units

Reflective Models E32-C91N



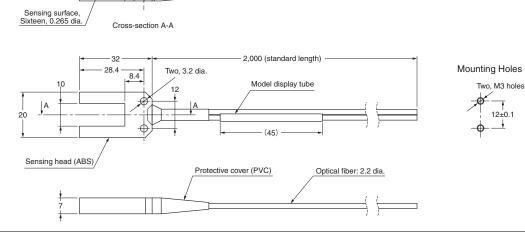


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Through-beam Models (Grooved Type)

E32-G16





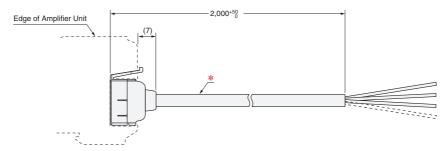
Accessories (Sold Separately)

Wire-saving Connectors

Master Connector

E3X-CN11



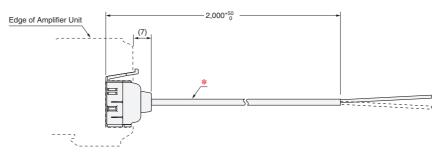


* 4-dia. cable with 3 conductors, Standard cable length: 2 m (Conductor cross-section: 0.2 mm² (AWG24), Insulator diameter: 1.1 mm)

Slave Connector

E3X-CN12



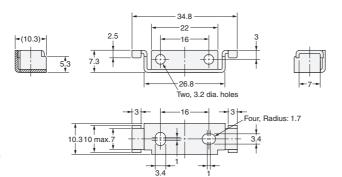


* 2.6-dia. cable with 1 conductor, Standard cable length: 2 m (Conductor cross-section: 0.2 mm² (AWG24), Insulator diameter: 1.1 mm)

Mounting Bracket E39-L143



Material: Stainless steel (SUS304)



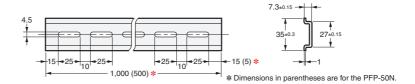


E3NX-CA

DIN Tracks

PFP-100N PFP-50N

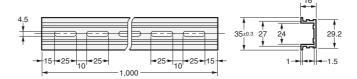




Material: Aluminum

PFP-100N2



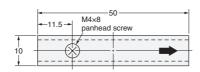


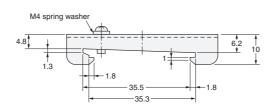
Material: Aluminum

End Plate

PFP-M







Materials: Iron, zinc plating

Terms and Conditions Agreement

Read and understand this catalog.

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