

Sumitomo DriveTechnologies

Sumitomo Machinery Corporation of America  
Headquarters & Manufacturing  
4200 Holland Boulevard, Chesapeake, VA 23323



Sumitomo Machinery Corp. of America  
Chesapeake, VA  
Corona, CA  
Glendale Heights, IL  
Louisville, KY  
Verona, VA

Phone:  
+1.757.485.3355  
+1.951.340.4100  
+1.630.752.0200  
+1.502.969.0378  
+1.540.213.2442

Fax:  
+1.757.485.7490  
+1.951.340.4108  
+1.630.752.0208  
+1.502.969.0380  
+1.540.213.2222

SM Cyclo de Mexico, S.A. de C.V.  
Monterrey  
Guadalajara  
Ciudad de México

+52.81.8144.5130  
+52.33.3675.4323  
+52.55.2282.8700

+52.81.8144.5130 ext. 3109  
+52.33.3675.4418  
+52.55.2282.8700

SM Cyclo of Canada, Ltd.  
Toronto, ON  
Vancouver, BC

+1.905.469.1050  
+1.604.525.5403

+1.905.469.1055  
+1.604.525.0879

SM Cyclo Colombia, S.A.S.  
Bogotá

+57.1.300.0673

+57.1.300.0673 ext. 105

Sumitomo Indústrias Pesadas do Brasil Ltda.  
São Paulo

+55.11.4403.9292

+55.11.4403.9292

SM Cyclo de Chile Ltda.  
Santiago  
Antofagasta  
Concepción

+56.2.2892.7000  
+56.5.5256.1611  
+56.41.246.9806

+56.2.2892.7001  
+56.5.5256.1616  
+56.41.246.9171

SM Cyclo de Guatemala Ensambladora, Ltda.  
Guatemala

+502.6648.0500

+502.6648.9171

SM Cyclo de Argentina, SA  
Buenos Aires

+54.3327.45.4095

+54.3327.45.4099

World Headquarters

Japan  
Sumitomo Heavy Industries, Ltd.  
Power Transmission & Controls Group  
ThinkPark Tower, 1-1, Osaki 2-chome,  
Shinagawa-ku, Tokyo 141-6025 Japan  
Tel: +81-367-37-2511 • Fax: +81-368-66-5160

www.sumitomodrive.com  
E-mail: Customer\_Service@suminet.com

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Sumitomo DriveTechnologies

CYCLO® BBB4 BEVEL BUDDYBOX®

Gearmotors

Sumitomo DriveTechnologies



CYCLO® BBB4  
BEVEL BUDDYBOX®  
Gearmotors

Sumitomo Machinery Corporation of America

CATALOG 13.402.50.002



EP.NA Motors (1 HP+)

Enhanced Performance (EP.NA) integral motors represent exceptional value to customers. To maximize the performance of the motors, a host of advanced features has been developed providing tangible benefits to the users.

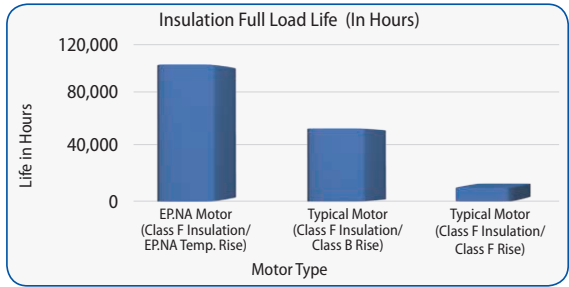
E-mail: [Customer\\_Service@suminet.com](mailto:Customer_Service@suminet.com)

All in one

To simplify transactions throughout the continent, North American version (.NA) features standard multiple listings including DOE, UL and CSA, along with CE marking. Other versions are available for premium performance with European 50 Hz voltages.

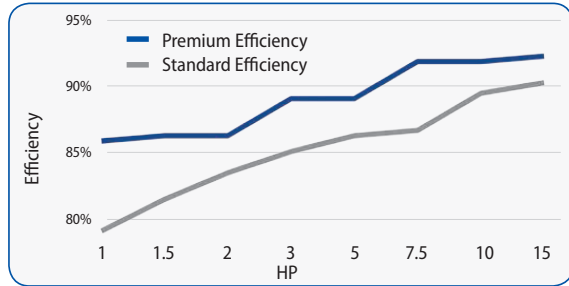
Exceptionally long life

Our Premium Efficient Motors feature lower temperature rise and robust class “F” insulation. The combination of those attributes yield reduced motor operating temperatures that exponentially increase the thermal life of the insulation.



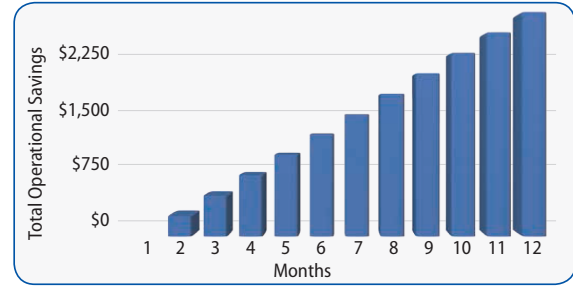
Eco friendly

Premium efficiency, mandated by the DOE, shrinks the carbon footprint by delivering more torque at the same level of energy consumption. Higher starting torques may allow smaller motors to be selected for some applications.



Cost-effective

The premium efficiency design is cost-effective in reducing energy consumption throughout the full speed range, resulting in a lower total lifecycle cost.



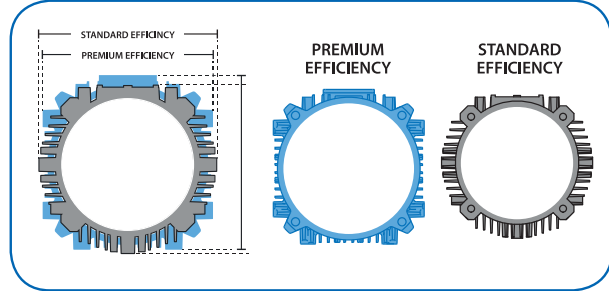
The assumptions for the study are as follows:  
9.8 cents of a dollar per kWh • 8600 operating hours annually • A 7.5 kilowatt motor (10 HP) • IE3 motor costing 25% more than the IE1 motor • IE3 premium efficiency motor being 2.8% more efficient than the IE1 standard efficiency motor

Inverter duty

All of the motors feature corona resistant magnet wire that resists the voltage spikes that are inherent to the widely applied IGBT inverters and extends insulation life. Inverter duty brake motors are also available. The non-brake motors are suitable for a 10:1 turndown. The advanced fan design helps to keep the motor running cool at lower input speeds.

Optimized Geometry

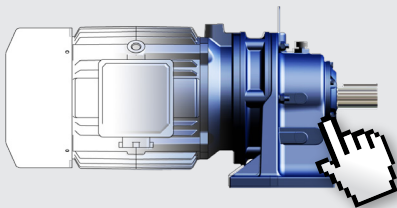
Increasing motor size is one of several techniques to reduce losses and achieve premium efficiency. Sumitomo optimized its existing external envelope while still accommodating a large motor core. The result is a compact premium efficient motor.



Product Configurator: [www.sumitomodrive.com/Configurator](http://www.sumitomodrive.com/Configurator)

Sumitomo Drive Technologies’ online product Configurator streamlines the selection process, enabling you to build **our power transmission products for your specific application.**

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Sumitomo Drive Technologies  
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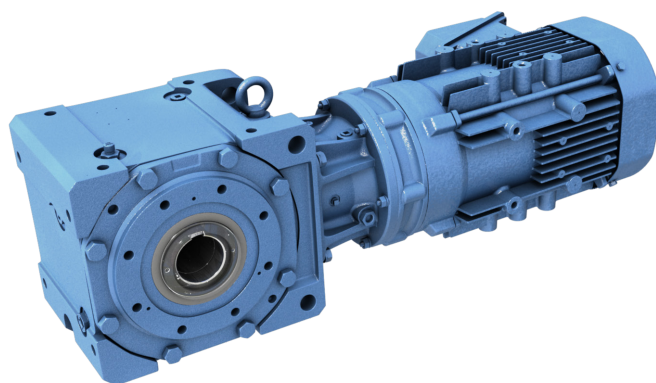
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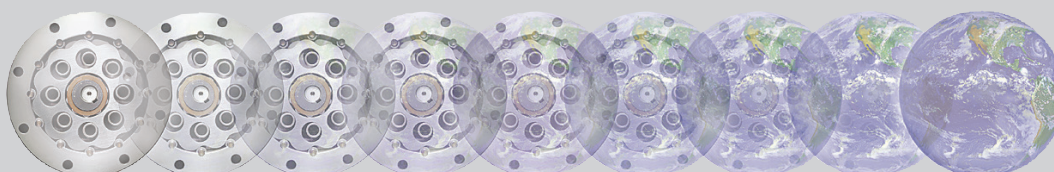
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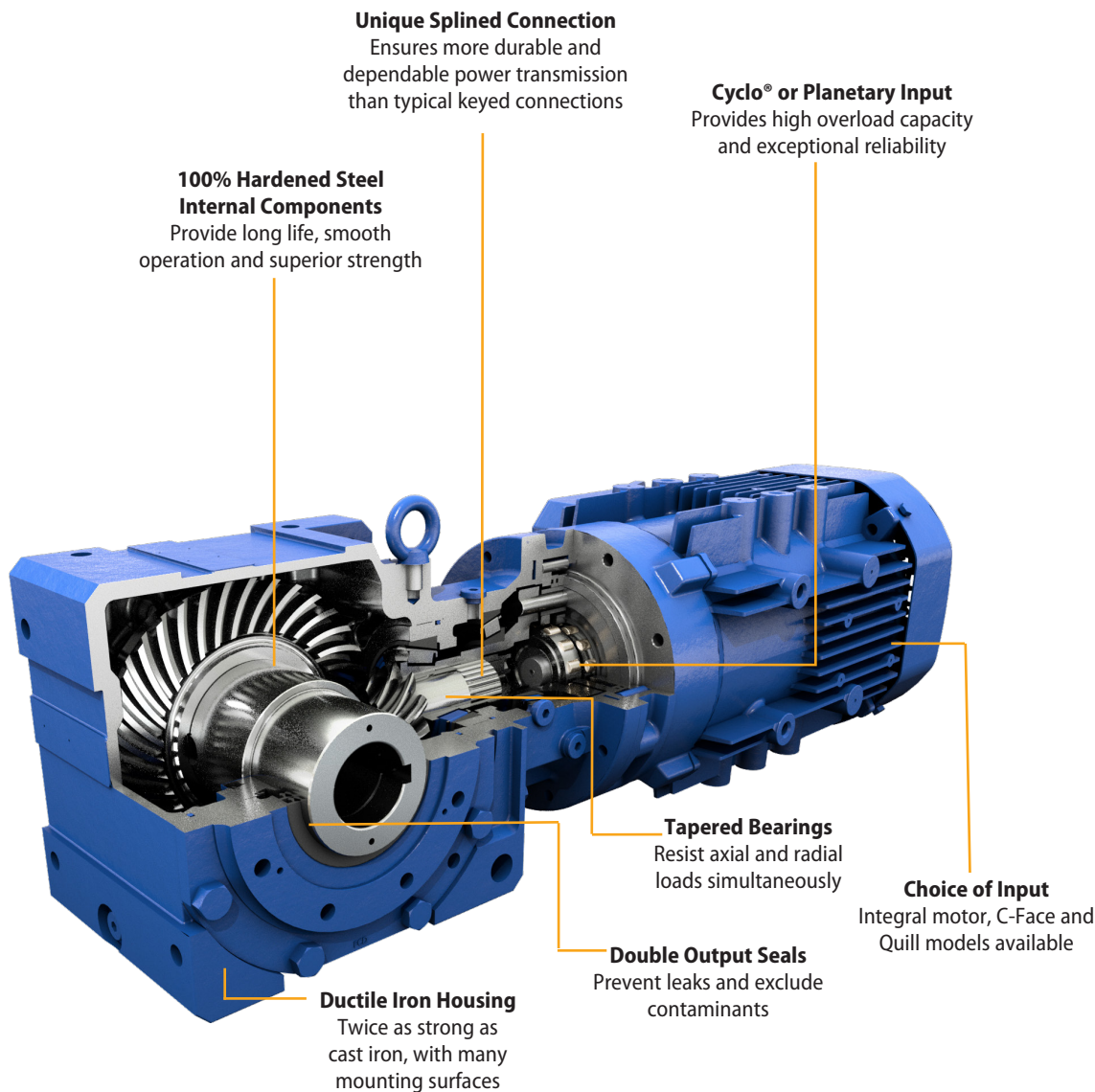
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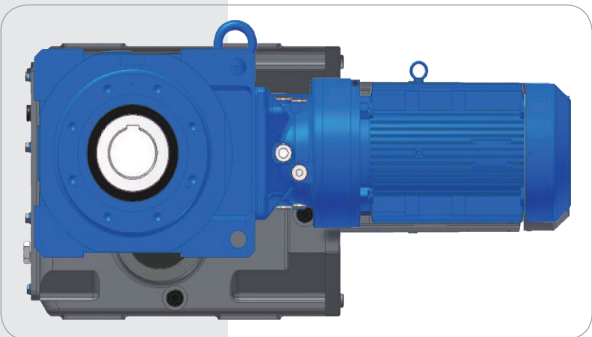


► Flexible configurations

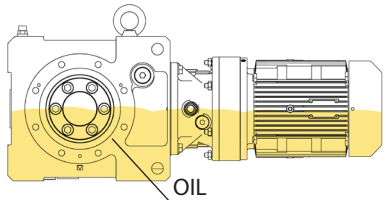
- Output Shaft Options:  
Keyed Hollow  
Shrink Disc  
Solid Shaft  
(Keyless) Taper-Grip® Bushing
- Mounting Options:  
Flange  
Foot  
Shaft



More Compact, Space-Saving Design  
Than Typical Right-Angle Gearboxes



Simple, Single Reservoir  
Oil Lubrication for Easy  
Maintenance and  
Higher Performance



Product Description

The Cyclo® Bevel Buddy Box 4 (Cyclo® BBB4) built by Sumitomo is a robust, state of the art mid-sized all steel family of speed reducers and gearmotors. Building on more than 75 years of successful Cyclo® experience in virtually every application and industry, the result is an extremely compact, efficient and reliable unit in a very power-dense package. The Cyclo® BBB4 is a unique combination of features that results in a highly reliable, efficient and durable gearbox. The all-steel internal construction, in conjunction with the Cyclo® or planetary gear inputs, and ductile iron housing provide unmatched ruggedness.

In addition, the full array of output mounting styles provides an amazing ability to customize the product to fit nearly any requirement. These options include solid shaft, hollow bore, and shrink disc.

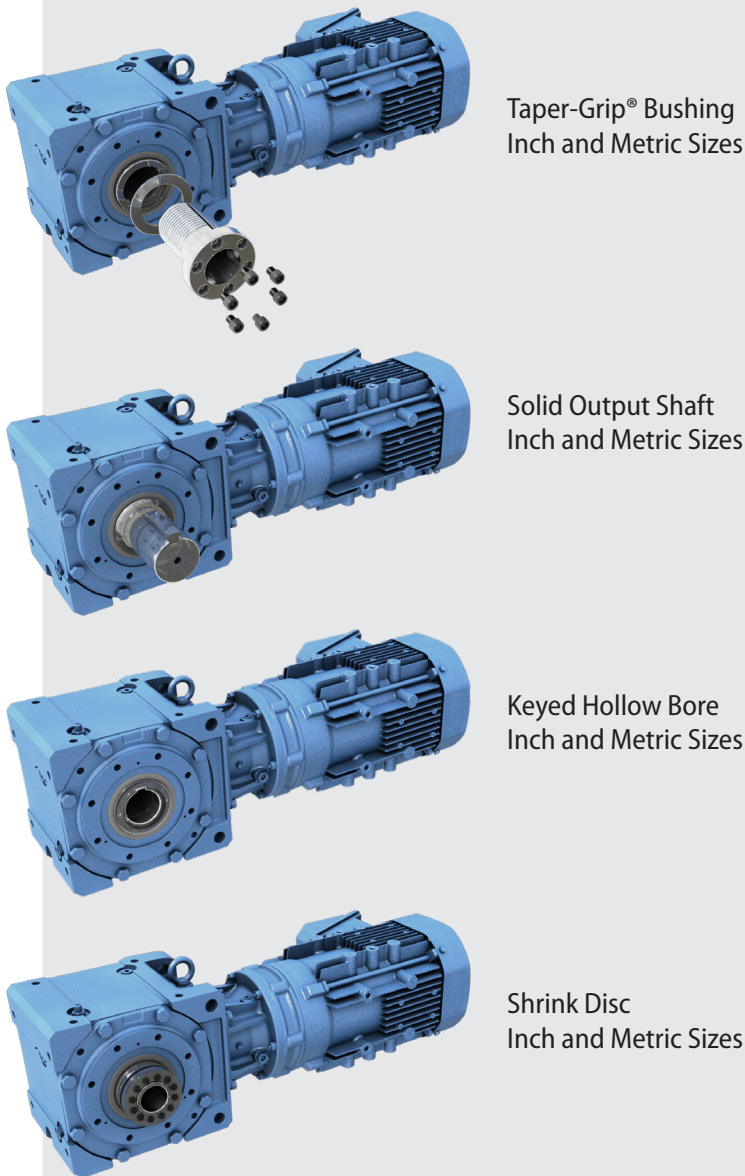
Features & Benefits

- **100% Hardened Steel Rotating Components**  
~ Provide high efficiency, long life and exceptional reliability
- **Cycloidal or Planetary Input**  
~ Unmatched capability to handle overloads
- **Double Output Seals**  
~ Four seal lips on every unit virtually eliminates the possibility of leaks
- **Dimensionally Interchangeable with BBB3**  
~ Simple, economical retrofits
- **Patented Taper-Grip® Bushing**  
~ Simple, keyless shaft mounting
- **Two year warranty**  
~ Not limited by hours of operation or duty cycles

General Specifications Summary

**Ratios:** 11:1 to 26,000:1 and greater  
**Torque Capacity:** 159,983 in. lbs. (17,400N·m)  
**HP:** 1/8 to 60 Hp (0.10 to 45 kW)  
**Mounting:** Hollow Shaft, Foot, Flange, Face  
**Input Options:** Integral Motor, C-Face, Quill, and Shovel Base  
**Motor Standards:** NEMA, IEC, JIS, UL, CSA, CE

► Popular Output Options



For additional BBB4 information, please visit [www.sumitomodrive.com](http://www.sumitomodrive.com)



Cyclo® Quality and Reliability,  
Right Angle Design

- High performance steel input components deliver **up to 94% efficiency**
- Cycloidal technology offers **reliable operation, long life and high shock load capacity**



# Product Range (Standard Motor and Reducer Combinations)

Single Reduction Ratios 11 - 417 Combinations with 1450 and 1750 RPM motor

| Input Type          |            | Planetary |     |     |     |      | Cyclo |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|---------------------|------------|-----------|-----|-----|-----|------|-------|------|------|------|------|------|------|------|------|------|------|------|------|-------|------|-------|-------|-------|-------|-------|-------|-------|------|--|--|
|                     |            | 11        | 13  | 14  | 16  | 18   | 21    | 22   | 25   | 28   | 35   | 39   | 46   | 53   | 60   | 67   | 74   | 80   | 88   | 102   | 112  | 123   | 151   | 179   | 207   | 249   | 305   | 417   |      |  |  |
| Nominal Ratio       |            | *         | *   | *   | *   | *    | 21    | 22.4 | 24.5 | 28   | 35.2 | 38.5 | 45.5 | 52.5 | 59.5 | 67.2 | 73.5 | 80   | 87.5 | 101.5 | 112  | 122.5 | 150.5 | 178.5 | 206.5 | 248.5 | 304.5 | 416.5 |      |  |  |
| Actual Ratio        | 1450       | 50 Hz     | 138 | 113 | 104 | 90.6 | 82.9  | 69.0 | 64.7 | 59.2 | 51.8 | 41.2 | 37.7 | 31.9 | 27.6 | 24.4 | 21.6 | 19.7 | 18.1 | 16.6  | 14.3 | 12.9  | 11.8  | 9.63  | 8.12  | 7.02  | 5.84  | 4.76  | 3.48 |  |  |
|                     | 1750       | 60 Hz     | 167 | 137 | 125 | 109  | 100   | 83.3 | 78.1 | 71.4 | 62.5 | 49.7 | 45.5 | 38.5 | 33.3 | 29.4 | 26.0 | 23.8 | 21.9 | 20.0  | 17.2 | 15.6  | 14.3  | 11.6  | 9.80  | 8.47  | 7.04  | 5.75  | 4.20 |  |  |
| Motor Power HP (kW) | 1/8 (0.1)  |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 1/4 (0.2)  |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 1/3 (0.25) |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 1/2 (0.4)  |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 3/4 (0.55) |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 1 (0.75)   |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 1.5 (1.1)  |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 2 (1.5)    |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 3 (2.2)    |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 5 (3.7)    |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 7.5 (5.5)  |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 10 (7.5)   |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 15 (11)    |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 20 (15)    |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 25 (18.5)  |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 30 (22)    |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 40 (30)    |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 50 (37)    |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |
|                     | 60 (45)    |           |     |     |     |      |       |      |      |      |      |      |      |      |      |      |      |      |      |       |      |       |       |       |       |       |       |       |      |  |  |

\* Refer to the table shown at the bottom of this page

Double Reduction Ratios 364 - 10658 Combinations with 1450 and 1750 RPM motor

| Input Type          |            | Cyclo |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |
|---------------------|------------|-------|-------|-------|-------|-------|-------|-------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|---------|-------|--|
| Nominal Ratio       |            | 364   | 424   | 501   | 578   | 683   | 809   | 956   | 1117   | 1320   | 1656   | 1957   | 2272   | 2559   | 2944   | 3511   | 4365   | 5177   | 6472   | 7228   | 8880   | 10658   |       |  |
| Actual Ratio        |            | 364   | 423.5 | 500.5 | 577.5 | 682.5 | 808.5 | 955.5 | 1116.5 | 1319.5 | 1655.5 | 1956.5 | 2271.5 | 2558.5 | 2943.5 | 3510.5 | 4364.5 | 5176.5 | 6471.5 | 7227.5 | 8879.5 | 10657.5 |       |  |
| Actual Output RPM   | 1450       | 50 Hz | 3.98  | 3.42  | 2.90  | 2.51  | 2.12  | 1.79  | 1.52   | 1.30   | 1.10   | 0.876  | 0.741  | 0.638  | 0.567  | 0.493  | 0.413  | 0.332  | 0.280  | 0.224  | 0.201  | 0.163   | 0.136 |  |
|                     | 1750       | 60 Hz | 4.81  | 4.13  | 3.50  | 3.03  | 2.56  | 2.16  | 1.83   | 1.57   | 1.33   | 1.06   | 0.894  | 0.770  | 0.684  | 0.595  | 0.499  | 0.401  | 0.338  | 0.270  | 0.242  | 0.197   | 0.164 |  |
| Motor Power HP (kW) | 1/8 (0.1)  |       |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |
|                     | 1/4 (0.2)  |       |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |
|                     | 1/3 (0.25) |       |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |
|                     | 1/2 (0.4)  |       |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |
|                     | 3/4 (0.55) |       |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |
|                     | 1 (0.75)   |       |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |
|                     | 1.5 (1.1)  |       |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |
|                     | 2 (1.5)    |       |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |
|                     | 3 (2.2)    |       |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |
|                     | 5 (3.7)    |       |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |
|                     | 7.5 (5.5)  |       |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |
|                     | 10.5 (7.5) |       |       |       |       |       |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |         |       |  |

- Standard efficiency motor
- Premium efficiency or IE3 motor

\* Planetary Actual Ratio

| Nominal Ratio | BBB Frame Size |       |       |      |       |      |      |       |      |       |      |       |      |
|---------------|----------------|-------|-------|------|-------|------|------|-------|------|-------|------|-------|------|
|               | 4A10           | 4A12  | 4A14  | 4B14 | 4B16  | 4C16 | 4D16 | 4D17  | 4E17 | 4E18  | 4F18 | 4E19  | 4F19 |
| 11            | 10.50          |       | 10.89 |      | 10.85 |      |      |       |      | 10.50 |      | 10.82 |      |
| 13            | 12.99          | 12.80 | 12.95 |      | 12.80 |      |      | 13.09 |      |       |      | 13.01 |      |
| 14            | 14.21          | 14.00 | 14.16 |      | 14.00 |      |      | 14.32 |      |       |      | 14.23 |      |
| 16            | 15.36          | 15.65 | 16.00 |      | 16.26 |      |      | 16.17 |      | 15.63 |      | 15.47 |      |
| 18            | 16.80          | 17.12 | 17.50 |      | 17.78 |      |      | 17.68 |      | 17.10 |      | 16.92 |      |

# FAQs

## How do I select a Cyclo® BBB4 speed reducer or gearmotor?

Selection is based on the actual horsepower and/or torque requirements at the output shaft. The Cyclo® BBB4 speed reducer has particularly high efficiencies over a wide range of reduction ratios, which frequently permits the use of reduced input power requirements (smaller HP or kW motor) without sacrificing output shaft torque. The selection procedures in this catalog will guide you in choosing the most efficient reducer for your application.

## What information do I need to get started in the selection process?

To select the proper reducer for your application, you will need to know:

- Application: type of driven machine
- Hours of operation per day
- Motor power (HP or kW) and speed (RPM)
- Mounting position
- Environmental conditions
- Ambient temperature range

If there are any special environmental factors or operation requirements, they must also be noted. This information will be important in determining the Service Factor of your application.

## What is the difference between BBB4 and BBB5?

The BBB4 is more rugged by virtue of its stronger ductile iron housing, which has multiple mounting surfaces and is offered in numerous variants, including foot mount and solid shaft. The BBB5 is optimized for a minimal space envelope and shaft mounted applications.

## What are Service Factors and how are they used?

In general, reducers and gearmotors are rated for the specific conditions and operating requirements of the application by the use of AGMA-defined Service Factors. There are three AGMA load classifications for gearmotors: I, II and III (pages 2.6–2.7). The Service Factors are used in the product selection process to adjust for the specific conditions and operating requirements of your application.

## What do I do if my application has particularly severe operating conditions?

The standard ratings for Cyclo® BBB4 are based on 10-hour daily service under conditions of uniform loads (equivalent to AGMA service factor 1.0). By following the product selection process, you will determine and apply the Service Factors to compensate for the severe operating conditions.

## How can I be sure that the reducer can withstand periodic excessive overloads?

Cyclo® BBB4 Speed Reducers can provide solutions with extraordinary shock load capabilities. For applications with high shock loads, consult a Sumitomo Applications Engineer.

## What are the standard input speeds?

In general terms, the speeds are 1750 and 1450 RPM. The selection tables in this catalog are based on 1750 and 1450 RPM. When non-standard input speeds are used, the horsepower and torque ratings also vary.

## What are the advantages of the Taper-Grip® bushing?

The Taper-Grip® bushing is integral to the Cyclo® BBB4 and provides for easy mounting and removal to and from the shaft of the driven machine. Because it requires no keyway, the shaft isn’t weakened and maximum torque is transmitted. Allows easy changing of bore diameters and reduces spare reducer requirements.

## What are the advantages of a shrink disc?

The shrink disc provides for easy mounting and removal to and from the shaft of the driven machine. Because it requires no keyway, the shaft isn’t weakened and maximum torque is transmitted.

## What kind of torque arm do I specify? At what position should I mount it?

The standard torque arm assembly available is a Turnbuckle type as shown on page 3.8. It should operate in tension. The torque arm should be mounted at 90 degrees to a line from the point of attachment to the reducer and the center of the output bore with up to 30 degrees plus or minus variance. A bracket type torque arm is also offered as a non-stock option.

# Enhanced Performance (EP) Motors FAQs

### What efficiency level are these Enhanced Performance (EP) motors?

The EP motor (applies to 1HP and above) is a Premium efficiency class, or International Efficiency 3 (IE3) design. Our integral fractional (less than 1HP) motors are not EP and are classified as standard efficiency IE1 motors.

### What standards do these motors meet?

All Sumitomo motors are compliant with the Energy Policy and Conservation Act (EPAct), as recently amended by the Department of Energy with a new ruling.

EP Sumitomo motors met the efficiency levels promoted by the Consortium for Energy Efficiency (CEE) and meet the Canadian efficiency levels specified by NRCan.

The IE3 efficiency ratings conform to both the IEC Standard 60034-30:2009 and eco-design directive 2005/32/EC.

### Will Sumitomo motors work with inverters?

All current EP motors feature corona resistant magnet wire that extends the life of the insulation and enables the motors to resist the voltage spikes common with IGBT variable frequency drives.

### What agency listings apply?

All EP motors in this product line are UL recognized, CSA certified and CE marked.

### Can the motor be nameplated to operate at 50 hertz?

The motor can be nameplated and will operate at 50 hertz, but depending on the export destination, it may not meet that country's energy efficiency requirements. For areas requiring IE3 performance at 50 hertz, like Asia and Europe, other 50 hertz specific versions can be provided. Conformance with energy efficiency requirements in destination country is the responsibility of the customer.

### Is the selection procedure the same as previous gearmotors?

Similar, the difference is restricted to applications with a large number of across the line starts and stops. Because the EP motors have more inertia and higher inrush current than previous integral motors, a supplemental service factor is applied to these applications using EP motors. The selection procedure for fractional HP units is unchanged.

### Are the brakes the same?

The brakes are the same direct acting, fast response types used previously. For motors 1 HP and above they are a new larger model that has been redesigned to match the new motor profiles. Because the EP motor inertia is significantly higher, it may be necessary to adjust external trigger points or limit switches. Since the brake assembly shapes are different, old and new kits are not interchangeable.

### What is the standard insulation system?

The motors continue with the Class F system, which limits the temperature rise to a Class B rise, where it bounds the allowable temperature rise to 80°C. It utilizes an insulation system capable of handling a 105°C rise to significantly extend insulation life.

### Are EP motors interchangeable with old AF-motors?

The new EP motors without brake have the same 10:1 constant torque speed range as the AF-motor. Motors are dimensionally and performance-wise different so VFD re-programming may be required. For EP brakemotor with use on VFDs, the applicable speed range may be limited. Please consult the factory for options for EP brakemotors.

### Will old motors continue to be available?

For motor powers 1 HP and above, EP motors have replaced the standard efficiency motors. (does not apply to fractional HP). 1HP+ Older motors do not meet the federally mandated efficiency requirements that went into effect on June 1, 2016. Non-compliant motors cannot be manufactured or imported into the United States.

### Should I be concerned if I am replacing an older motor with the new EP motor?

For most applications, the use of the new EP motor will result in a more efficient, cooler-running and energy-saving motor. However, for applications with certain performance constraints, you may need to review the impact of the following:

- larger dimension and weight
- larger moment of inertia
- higher starting current and torque.

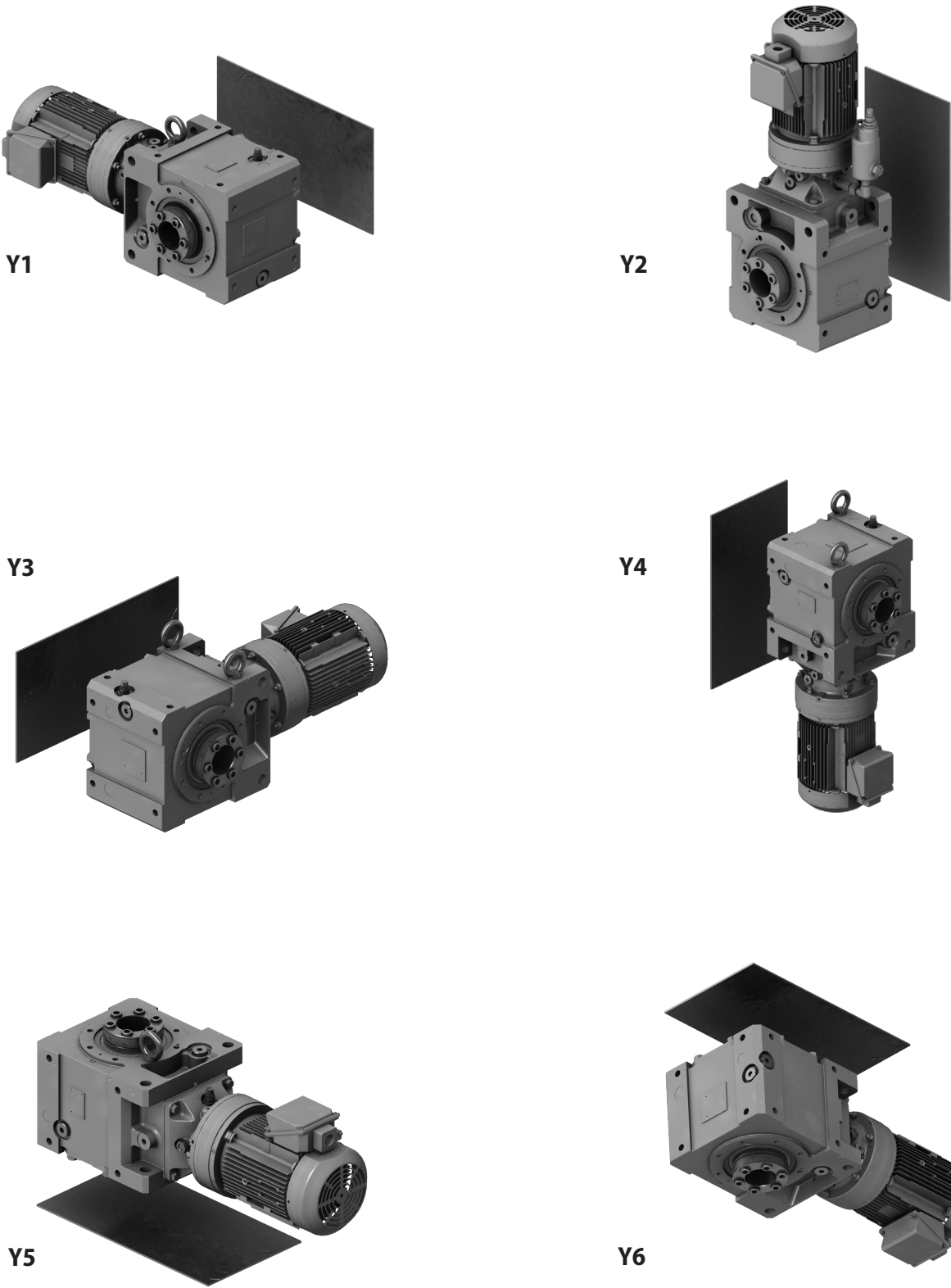
If taking an old standard efficiency motor off a gearmotor and replacing it with the same HP new EP motor, the EP motor will bolt to the old gearmotor. The motor flange diameters, pilot diameters, bolt patterns and shaft diameters all match. Motor body dimensions and weight will change.

# Standard Specifications

| 3 Phase Integral Motor | Standard Specifications |                                                                                                                                                                                                              | Standard Specifications with Built-In Brake                                                                                                                               |
|------------------------|-------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                        | Capacity Range:         | 1/8 ~ 60HP (0.1 ~ 45 kW), 4P                                                                                                                                                                                 | 1 ~ 40HP (0.75 ~ 30 kW), 4P, FB Brake<br>37 ~ 45 kW (50 ~ 60HP), 4P, ESB Brake                                                                                            |
|                        | Power Supply:           | Motor Power:<br>230/460V, 60Hz, 3Phase<br>575V, 60Hz, 3Phase                                                                                                                                                 | Brake Power:<br>1 ~ 15HP (0.75 ~ 11kW): 230/460V, 60Hz, 3Ph<br>575V, 60Hz, 3Ph<br>20 ~ 40HP (15 ~ 30kW): 200 ~ 240V, 60Hz, 3Ph<br>380 ~ 480V 60Hz, 3Ph<br>575V, 60Hz, 3Ph |
|                        | Motor Standard:         | NEMA                                                                                                                                                                                                         | NEMA                                                                                                                                                                      |
|                        | Efficiency:             | Premium Efficiency (IE3) (1 HP+)                                                                                                                                                                             | Premium Efficiency (IE3) (1 HP+)                                                                                                                                          |
|                        | Protection:             | IP55                                                                                                                                                                                                         | IP55 (1 ~ 15HP)<br>IP54 (20 ~ 60HP)                                                                                                                                       |
|                        | Certification:          | CE Mark, UL Recognized, CSA Approval                                                                                                                                                                         | CE Mark, UL Recognized, CSA Approval                                                                                                                                      |
|                        | Conduit Box:            | Diecast Aluminum, NPT Conduit Thread                                                                                                                                                                         | Diecast Aluminum, NPT Conduit Thread                                                                                                                                      |
|                        | Inverter Operation:     | 10:1 Constant Torque Speed Range<br>Insulation Meets NEMA MG1, Part 31                                                                                                                                       | 4:1 Constant Torque Speed Range or better.<br>Insulation Meets NEMA MG1, Part 31                                                                                          |
|                        | Enclosure:              | Totally Enclosed Fan Cooled Type except 1/8HP is TENV                                                                                                                                                        | Totally Enclosed Fan Cooled Type                                                                                                                                          |
|                        | Motor Type:             | Induction Motor, Squirrel Cage Rotor                                                                                                                                                                         | Induction Motor, Squirrel Cage Rotor                                                                                                                                      |
|                        | Frame Material:         | 1/8 ~ 20HP (0.1 ~ 15kW), 4P: diecast Al<br>25HP ~ 60HP (18.5 ~ 45kW), 4P: cast iron                                                                                                                          | 1 ~ 20HP (0.75 ~ 15kW), 4P: diecast Al<br>25HP ~ 60HP (18.5 ~ 45kW), 4P: cast iron                                                                                        |
|                        | Bearings:               | Deep Groove, Ball Bearing, CM Clearance                                                                                                                                                                      | Deep Groove, Ball Bearing, CM Clearance                                                                                                                                   |
|                        | Insulation:             | Class F with a Class B Rise                                                                                                                                                                                  | Motor: Class F with a Class B Rise<br>Brake: Class F                                                                                                                      |
|                        | Time Rating:            | Continuous                                                                                                                                                                                                   | Continuous                                                                                                                                                                |
| BBB4 Reducer           | Reduction:              | Combination of Cyclo or Planetary input and right angle spiral bevel gear output                                                                                                                             |                                                                                                                                                                           |
|                        | Lubrication:            | In all mounting configurations except Y4, the Cyclo and Bevel portions are oil lubricated. For the Y4 mounting configuration, the Cyclo portion is grease lubricated and the bevel portion is oil lubricated |                                                                                                                                                                           |
|                        | Seals:                  | Nitrile material, dual lipped, tandem output seals                                                                                                                                                           |                                                                                                                                                                           |
|                        | Material:               | Rugged ductile cast iron housings in all sizes                                                                                                                                                               |                                                                                                                                                                           |
|                        | Paint Color:            | Blue, Munsell color number 6.5PB 3.6/8.2                                                                                                                                                                     |                                                                                                                                                                           |
|                        | Bearings:               | Tapered roller bearings on geared output of all sizes. Deep groove ball bearings on Cyclo input                                                                                                              |                                                                                                                                                                           |
| Ambient Conditions     | Installation Location:  | Indoor (Minimal dust and humidity)                                                                                                                                                                           |                                                                                                                                                                           |
|                        | Ambient Temperature:    | 14° ~ 104° F (-10° ~ 40° C)                                                                                                                                                                                  |                                                                                                                                                                           |
|                        | Ambient Humidity:       | Under 85%                                                                                                                                                                                                    |                                                                                                                                                                           |
|                        | Elevation:              | Under 3300 feet (1000 meters)                                                                                                                                                                                |                                                                                                                                                                           |
|                        | Atmosphere:             | Well ventilated location, free of corrosive gases, explosive gases, vapors, and dust                                                                                                                         |                                                                                                                                                                           |

# Mounting Positions

Note: 1. Mounting positions are shown with standard (Taper Grip Bushing) output option.  
2. The plane of reference represents the location of customer's equipment.



# Additional Mounting Positions

Figure 1.1 Keyed Hollow Output Bore - Output Flange Left<sup>[1]</sup>

| LHY□-□ <input type="checkbox"/> K-F1-□ | LHY□-□ <input type="checkbox"/> K-F2-□ | LHY□-□ <input type="checkbox"/> K-F3-□ |
|----------------------------------------|----------------------------------------|----------------------------------------|
|                                        |                                        |                                        |
| LHY□-□ <input type="checkbox"/> K-F4-□ | LVY□-□ <input type="checkbox"/> K-F5-□ | LVY□-□ <input type="checkbox"/> K-F6-□ |
|                                        |                                        |                                        |

Figure 1.2 Keyed Hollow Output Bore - Output Flange Right<sup>[1]</sup>

| LHY□-□ <input type="checkbox"/> K-G1-□ | LHY□-□ <input type="checkbox"/> K-G2-□ | LHY□-□ <input type="checkbox"/> K-G3-□ |
|----------------------------------------|----------------------------------------|----------------------------------------|
|                                        |                                        |                                        |
| LHY□-□ <input type="checkbox"/> K-G4-□ | LVY□-□ <input type="checkbox"/> K-G5-□ | LVY□-□ <input type="checkbox"/> K-G6-□ |
|                                        |                                        |                                        |

Figure 1.3 Solid Output Shaft (L) - Output Flange Left<sup>[1]</sup>

| LHF□-□L <input type="checkbox"/> K-F1-□ | LHF□-□L <input type="checkbox"/> K-F2-□ | LHF□-□L <input type="checkbox"/> K-F3-□ |
|-----------------------------------------|-----------------------------------------|-----------------------------------------|
|                                         |                                         |                                         |
| LHF□-□L <input type="checkbox"/> K-F4-□ | LVF□-□L <input type="checkbox"/> K-F5-□ | LWF□-□L <input type="checkbox"/> K-F6-□ |
|                                         |                                         |                                         |

Note: [1] K = inch diameter shaft or keyed hollow bore in Model Number; blank = metric diameter shaft or keyed hollow bore in Model Number.  
Refer to page 2.4 for configure Model Number.

# Additional Mounting Positions continued

Figure 1.4 Solid Output Shaft Right (R) - Output Flange Right

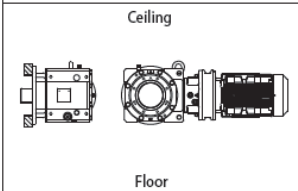
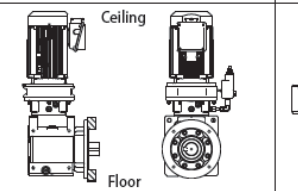
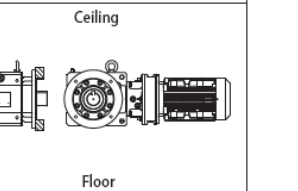
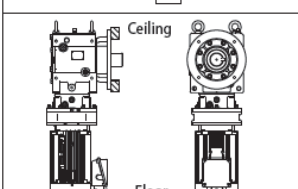
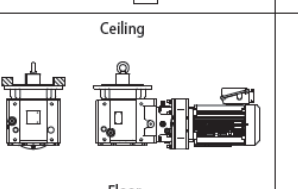
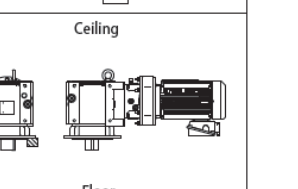
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|--------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|
| LHF□-□R□ <sup>[1]</sup> -G1-□<br> | LHF□-□R□ <sup>[1]</sup> -G2-□<br> | LHF□-□R□ <sup>[1]</sup> -G3-□<br> |
| LHF□-□R□ <sup>[1]</sup> -G4-□<br> | LWF□-□R□ <sup>[1]</sup> -G5-□<br> | LVF□-□R□ <sup>[1]</sup> -G6-□<br> |

Figure 1.5 Double Extended Solid Output Shaft (T) - Output Flange Left

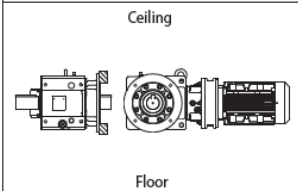
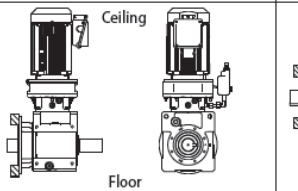
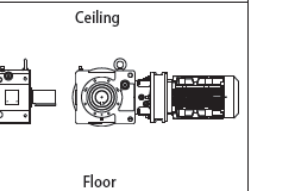
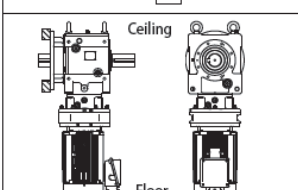
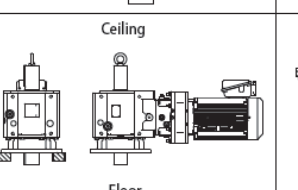
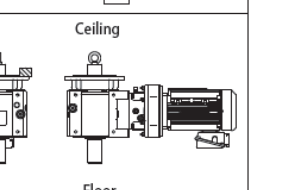
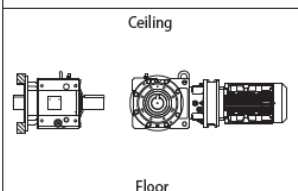
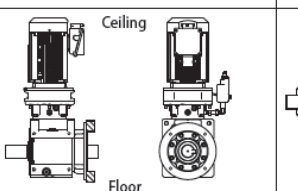
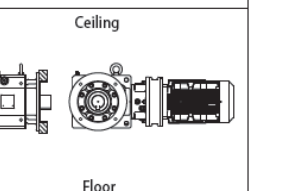
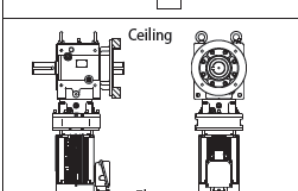
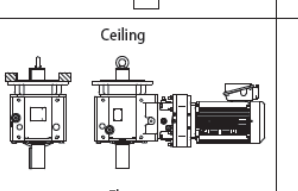
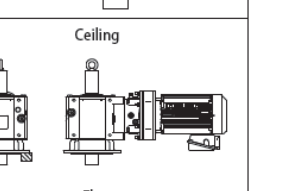
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|----------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|
| LHF□-□T□ <sup>[1]</sup> -F1-□<br>  | LHF□-□T□ <sup>[1]</sup> -F2-□<br>  | LHF□-□T□ <sup>[1]</sup> -F3-□<br>  |
| LHF□-□T□ <sup>[1]</sup> -F4-□<br> | LVF□-□T□ <sup>[1]</sup> -F5-□<br> | LWF□-□T□ <sup>[1]</sup> -F6-□<br> |

Figure 1.6 Double Extended Solid Output Shaft (T) - Output Flange Right

|                                                                                                                      |                                                                                                                      |                                                                                                                       |
|----------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|
| LHF□-□T□ <sup>[1]</sup> -G1-□<br> | LHF□-□T□ <sup>[1]</sup> -G2-□<br> | LHF□-□T□ <sup>[1]</sup> -G3-□<br> |
| LHF□-□T□ <sup>[1]</sup> -G4-□<br> | LWF□-□T□ <sup>[1]</sup> -G5-□<br> | LVF□-□T□ <sup>[1]</sup> -G6-□<br> |

Notes: [1] K = inch diameter shaft or keyed hollow bore; blank = metric diameter shaft or keyed hollow bore.

# Additional Mounting Positions continued

Figure 1.7 Solid Output Shaft Left (L) - Output Flange Right

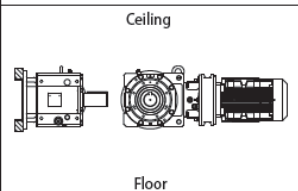
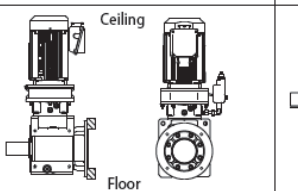
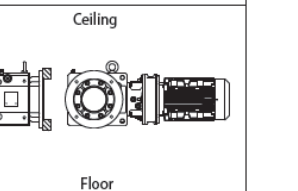
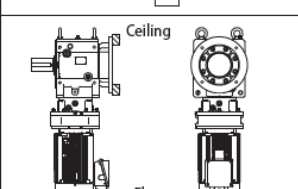
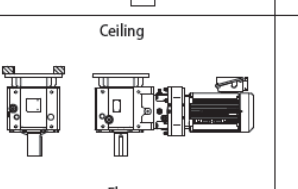
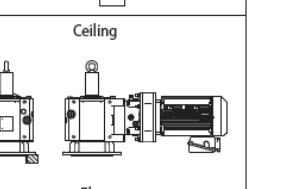
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| LHF□-□L□ <sup>[1]</sup> -G1-□<br> | LHF□-□L□ <sup>[1]</sup> -G2-□<br> | LHF□-□L□ <sup>[1]</sup> -G3-□<br> |
| LHF□-□L□ <sup>[1]</sup> -G4-□<br> | LVF□-□L□ <sup>[1]</sup> -G5-□<br> | LWF□-□L□ <sup>[1]</sup> -G6-□<br> |

Figure 1.8 Solid Output Shaft Right (R) - Output Flange Left

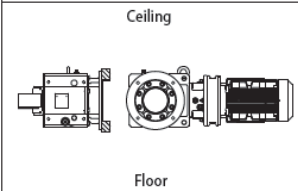
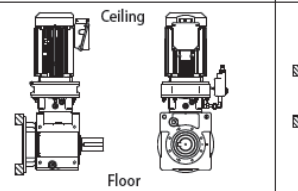
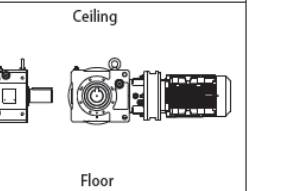
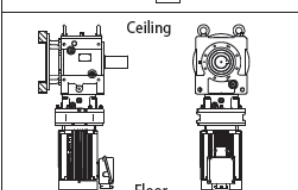
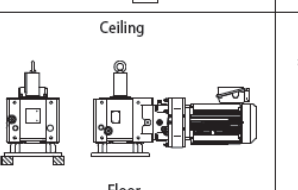
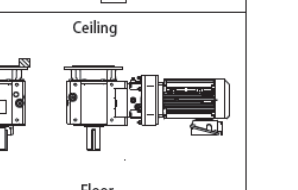
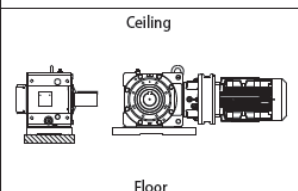
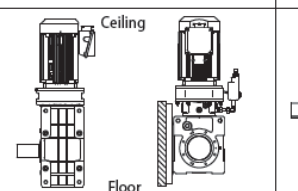
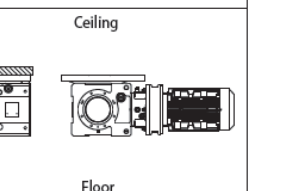
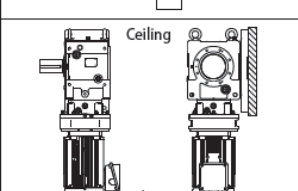
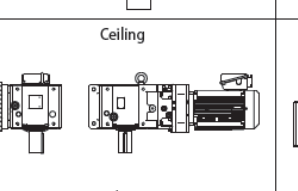
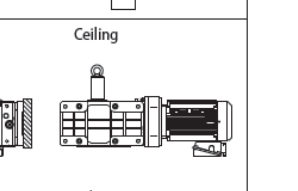
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| LHF□-□R□ <sup>[1]</sup> -F4-□<br> | LWF□-□R□ <sup>[1]</sup> -F5-□<br> | LVF□-□R□ <sup>[1]</sup> -F6-□<br> |

Figure 1.9 Solid Output Shaft Left (L) - Mounting Foot Bottom

|                                                                                                                        |                                                                                                                        |                                                                                                                        |
|------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|
| LHH□-□L□ <sup>[1]</sup> -K1-□<br> | LHH□-□L□ <sup>[1]</sup> -K2-□<br> | LHH□-□L□ <sup>[1]</sup> -K3-□<br> |
| LHH□-□L□ <sup>[1]</sup> -K4-□<br> | LVH□-□L□ <sup>[1]</sup> -K5-□<br> | LWH□-□L□ <sup>[1]</sup> -K6-□<br> |

Notes: [1] K = inch diameter shaft or keyed hollow bore; blank = metric diameter shaft or keyed hollow bore.

# Additional Mounting Positions continued

Figure 1.10 Solid Output Shaft Right (R) - Mounting Foot Bottom

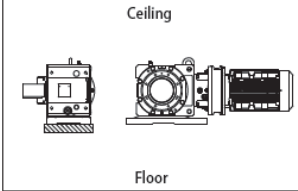
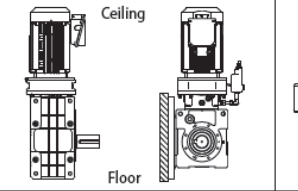
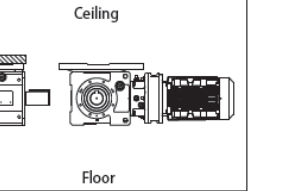
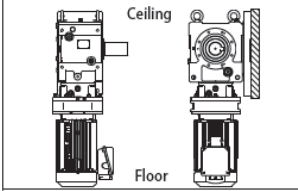
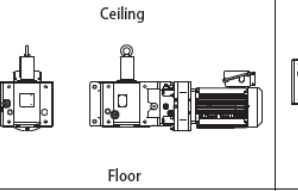
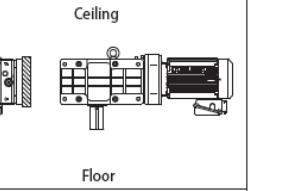
|                                                                                                                   |                                                                                                                   |                                                                                                                    |
|-------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|
| LHH□-□R <sup>[1]</sup> -K1-□<br> | LHH□-□R <sup>[1]</sup> -K2-□<br> | LHH□-□R <sup>[1]</sup> -K3-□<br> |
| LHH□-□R <sup>[1]</sup> -K4-□<br> | LWH□-□R <sup>[1]</sup> -K5-□<br> | LVH□-□R <sup>[1]</sup> -K6-□<br> |

Figure 1.11 Double Extended Solid Output Shaft (T) - Mounting Foot Bottom

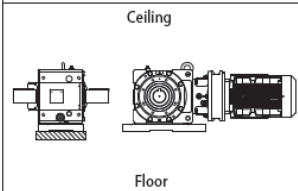
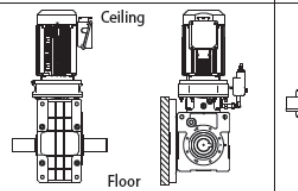
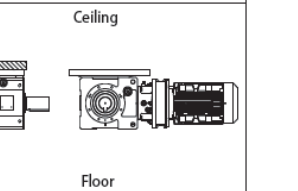
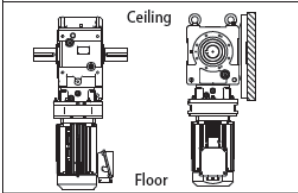
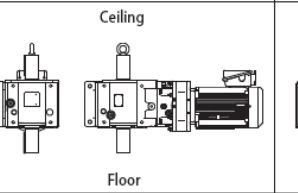
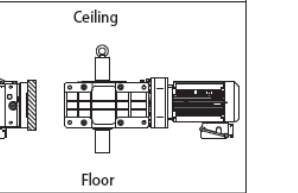
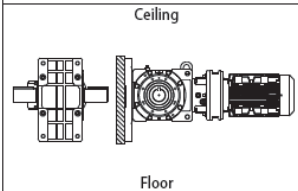
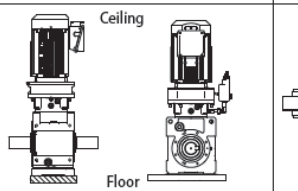
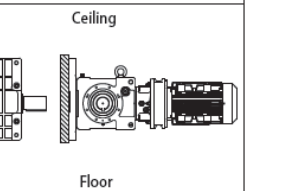
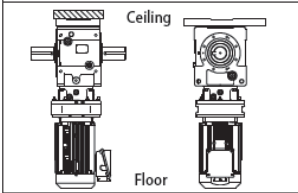
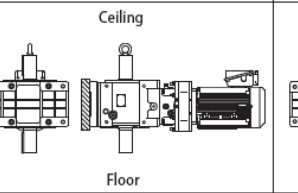
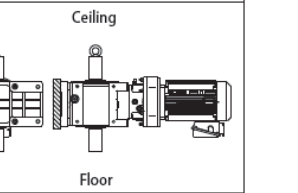
|                                                                                                                     |                                                                                                                     |                                                                                                                      |
|---------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| LHH□-□T <sup>[1]</sup> -K1-□<br>  | LHH□-□T <sup>[1]</sup> -K2-□<br>  | LHH□-□T <sup>[1]</sup> -K3-□<br>  |
| LHH□-□T <sup>[1]</sup> -K4-□<br> | LVH□-□T <sup>[1]</sup> -K5-□<br> | LVH□-□T <sup>[1]</sup> -K6-□<br> |

Figure 1.12 Double Extended Solid Output Shaft (T) - Mounting Foot Side

|                                                                                                                     |                                                                                                                     |                                                                                                                      |
|---------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| LHH□-□T <sup>[1]</sup> -V1-□<br> | LHH□-□T <sup>[1]</sup> -V2-□<br> | LHH□-□T <sup>[1]</sup> -V3-□<br> |
| LHH□-□T <sup>[1]</sup> -V4-□<br> | LVH□-□T <sup>[1]</sup> -V5-□<br> | LVH□-□T <sup>[1]</sup> -V6-□<br> |

Notes: [1] K = inch diameter shaft or keyed hollow bore; blank = metric diameter shaft or keyed hollow bore.

# Additional Mounting Positions continued

Figure 1.13 Solid Output Shaft Left (L) - Mounting Foot Side

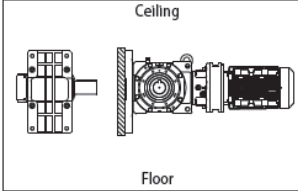
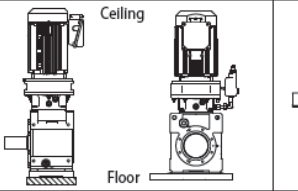
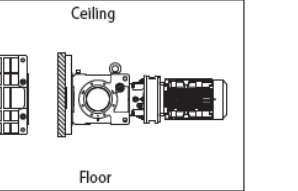
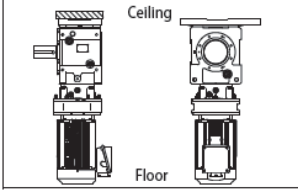
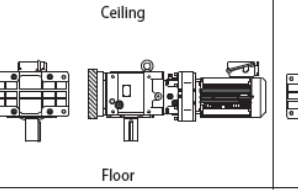
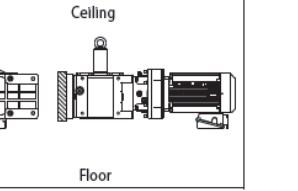
|                                                                                                                     |                                                                                                                     |                                                                                                                     |
|---------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|
| LHH□-□L <sup>[1]</sup> -V1-□<br> | LHH□-□L <sup>[1]</sup> -V2-□<br> | LHH□-□L <sup>[1]</sup> -V3-□<br> |
| LHH□-□L <sup>[1]</sup> -V4-□<br> | LVH□-□L <sup>[1]</sup> -V5-□<br> | LWH□-□L <sup>[1]</sup> -V6-□<br> |

Figure 1.14 Solid Output Shaft Right (R) - Mounting Foot Side

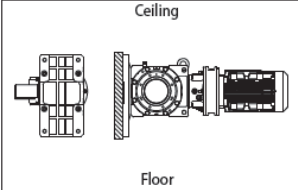
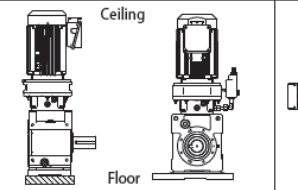
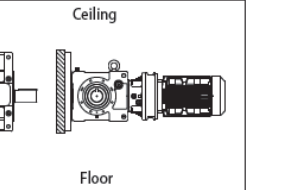
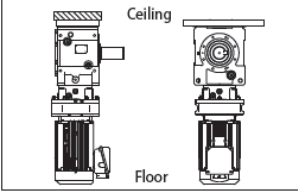
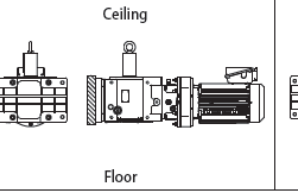
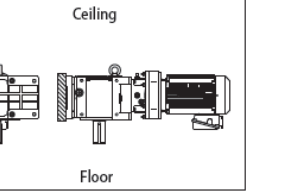
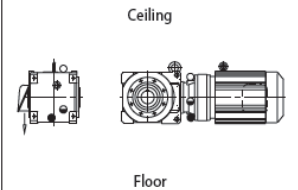
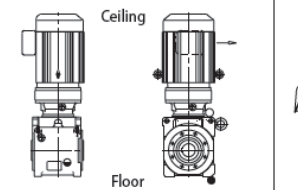
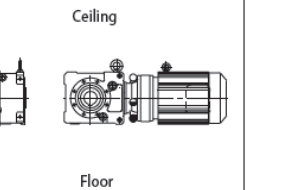
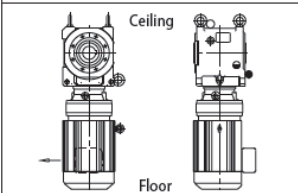
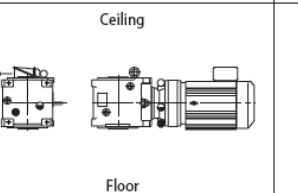
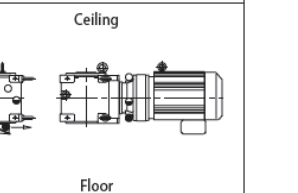
|                                                                                                                       |                                                                                                                       |                                                                                                                       |
|-----------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|
| LHH□-□R <sup>[1]</sup> -V1-□<br>  | LHH□-□R <sup>[1]</sup> -V2-□<br>  | LHH□-□R <sup>[1]</sup> -V3-□<br>  |
| LHH□-□R <sup>[1]</sup> -V4-□<br> | LWH□-□R <sup>[1]</sup> -V5-□<br> | LVH□-□R <sup>[1]</sup> -V6-□<br> |

Figure 1.15 Keyed Hollow Bore Output Bore

|                                                                                                                      |                                                                                                                      |                                                                                                                      |
|----------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| LHY□-□ <sup>[1]</sup> -Y1-□<br> | LHY□-□ <sup>[1]</sup> -Y2-□<br> | LHY□-□ <sup>[1]</sup> -Y3-□<br> |
| LHY□-□ <sup>[1]</sup> -Y4-□<br> | LVY□-□ <sup>[1]</sup> -Y5-□<br> | LVY□-□ <sup>[1]</sup> -Y6-□<br> |

Notes: [1] K = inch diameter shaft or keyed hollow bore; blank = metric diameter shaft or keyed hollow bore.

## Optional Ratios

| Single Reduction |         |      |      |      |    |      |      |       |       |       |       |       |
|------------------|---------|------|------|------|----|------|------|-------|-------|-------|-------|-------|
| Nominal Ratio    | Overall | 19   | 26   | 42   | 48 | 54   | 93   | 138   | 163   | 189   | 227   | 278   |
|                  | Input   | 6    | 8    | 13   | 15 | 17   | 29   | 43    | 51    | 59    | 71    | 87    |
| Exact Ratio      | Overall | 19.2 | 25.6 | 41.6 | 48 | 54.4 | 92.8 | 137.6 | 163.2 | 188.8 | 227.2 | 278.4 |
|                  | Output  | 3.2  |      |      |    |      |      |       |       |       |       |       |
|                  | Input   | 6    | 8    | 13   | 15 | 17   | 29   | 43    | 51    | 59    | 71    | 87    |

| Double Reduction |         |           |           |           |           |           |           |           |           |           |           |           |           |           |
|------------------|---------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| Nominal Ratio    | Overall | 387       | 403       | 420       | 435       | 441       | 458       | 476       | 525       | 528       | 538       | 541       | 557       | 588       |
|                  | Input   | 121       | 126       | 120       | 136       | 126       | 143       | 136       | 150       | 165       | 168       | 169       | 174       | 168       |
| Exact Ratio      | Overall | 387.2     | 403.2     | 420.0     | 435.2     | 441.0     | 457.6     | 476.0     | 525.0     | 528.0     | 537.6     | 540.8     | 556.8     | 588.0     |
|                  | Output  | 3.2       | 3.2       | 3.5       | 3.2       | 3.5       | 3.2       | 3.5       | 3.5       | 3.2       | 3.2       | 3.2       | 3.2       | 3.5       |
|                  | Input   | (11 x 11) | (21 x 6)  | (15 x 8)  | (17 x 8)  | (21 x 6)  | (13 x 11) | (17 x 8)  | (25 x 6)  | (15 x 11) | (21 x 8)  | (13 x 13) | (29 x 6)  | (21 x 8)  |
| Nominal Ratio    | Overall | 609       | 624       | 640       | 655       | 672       | 707       | 720       | 739       | 774       | 788       | 812       | 816       | 826       |
|                  | Input   | 174       | 195       | 200       | 187       | 210       | 221       | 225       | 231       | 221       | 225       | 232       | 255       | 258       |
| Exact Ratio      | Overall | 609.0     | 624.0     | 640.0     | 654.5     | 672.0     | 707.2     | 720.0     | 739.2     | 773.5     | 787.5     | 812.0     | 816.0     | 825.6     |
|                  | Output  | 3.5       | 3.2       | 3.2       | 3.5       | 3.2       | 3.2       | 3.2       | 3.2       | 3.5       | 3.5       | 3.5       | 3.2       | 3.2       |
|                  | Input   | (29 x 6)  | (15 x 13) | (25 x 8)  | (17 x 11) | (35 x 6)  | (17 x 13) | (15 x 15) | (21 x 11) | (17 x 13) | (15 x 15) | (29 x 8)  | (17 x 15) | (43 x 6)  |
| Nominal Ratio    | Overall | 893       | 896       | 903       | 925       | 963       | 980       | 1008      | 1012      | 1021      | 1040      | 1071      | 1103      | 1138      |
|                  | Input   | 255       | 280       | 258       | 289       | 275       | 280       | 315       | 289       | 319       | 325       | 306       | 315       | 325       |
| Exact Ratio      | Overall | 892.5     | 896.0     | 903.0     | 924.8     | 962.5     | 980.0     | 1008.0    | 1011.5    | 1020.8    | 1040.0    | 1071.0    | 1102.5    | 1137.5    |
|                  | Output  | 3.5       | 3.2       | 3.5       | 3.2       | 3.5       | 3.5       | 3.2       | 3.5       | 3.2       | 3.2       | 3.5       | 3.5       | 3.5       |
|                  | Input   | (17 x 15) | (35 x 8)  | (43 x 6)  | (17 x 17) | (25 x 11) | (35 x 8)  | (21 x 15) | (17 x 17) | (29 x 11) | (25 x 13) | (51 x 6)  | (21 x 15) | (25 x 13) |
| Nominal Ratio    | Overall | 1200      | 1204      | 1206      | 1232      | 1239      | 1250      | 1306      | 1313      | 1348      | 1360      | 1392      | 1411      | 1428      |
|                  | Input   | 375       | 344       | 377       | 385       | 354       | 357       | 408       | 375       | 385       | 425       | 435       | 441       | 408       |
| Exact Ratio      | Overall | 1200.0    | 1204.0    | 1206.4    | 1232.0    | 1239.0    | 1249.5    | 1305.6    | 1312.5    | 1347.5    | 1360.0    | 1392.0    | 1411.2    | 1428.0    |
|                  | Output  | 3.2       | 3.5       | 3.2       | 3.2       | 3.5       | 3.5       | 3.2       | 3.5       | 3.5       | 3.2       | 3.2       | 3.2       | 3.5       |
|                  | Input   | (25 x 15) | (43 x 8)  | (29 x 13) | (35 x 11) | (59 x 6)  | (21 x 17) | (51 x 8)  | (25 x 15) | (35 x 11) | (25 x 17) | (29 x 15) | (21 x 21) | (51 x 8)  |
| Nominal Ratio    | Overall | 1488      | 1510      | 1514      | 1523      | 1544      | 1578      | 1593      | 1652      | 1670      | 1680      | 1726      | 1789      | 1795      |
|                  | Input   | 425       | 472       | 473       | 435       | 441       | 493       | 455       | 472       | 522       | 525       | 493       | 559       | 561       |
| Exact Ratio      | Overall | 1487.5    | 1510.4    | 1513.6    | 1522.5    | 1543.5    | 1577.6    | 1592.5    | 1652.0    | 1670.4    | 1680.0    | 1725.5    | 1788.8    | 1795.2    |
|                  | Output  | 3.5       | 3.2       | 3.2       | 3.5       | 3.5       | 3.2       | 3.5       | 3.5       | 3.2       | 3.2       | 3.5       | 3.2       | 3.2       |
|                  | Input   | (25 x 17) | (59 x 8)  | (43 x 11) | (29 x 15) | (21 x 21) | (29 x 17) | (35 x 13) | (59 x 8)  | (87 x 6)  | (35 x 15) | (29 x 17) | (43 x 13) | (51 x 11) |
| Nominal Ratio    | Overall | 1827      | 1838      | 1904      | 1949      | 1964      | 1988      | 2000      | 2064      | 2077      | 2083      | 2132      | 2188      | 2227      |
|                  | Input   | 522       | 525       | 595       | 609       | 561       | 568       | 625       | 645       | 649       | 595       | 609       | 625       | 696       |
| Exact Ratio      | Overall | 1827.0    | 1837.5    | 1904.0    | 1948.8    | 1963.5    | 1988.0    | 2000.0    | 2064.0    | 2076.8    | 2082.5    | 2131.5    | 2187.5    | 2227.2    |
|                  | Output  | 3.5       | 3.5       | 3.2       | 3.2       | 3.5       | 3.5       | 3.2       | 3.2       | 3.2       | 3.5       | 3.5       | 3.5       | 3.2       |
|                  | Input   | (87 x 6)  | (35 x 15) | (35 x 17) | (29 x 21) | (51 x 11) | (71 x 8)  | (25 x 25) | (43 x 15) | (59 x 11) | (35 x 17) | (29 x 21) | (25 x 25) | (87 x 8)  |
| Nominal Ratio    | Overall | 2320      | 2339      | 2352      | 2436      | 2448      | 2454      | 2499      | 2538      | 2573      | 2678      | 2685      | 2691      | 2734      |
|                  | Input   | 725       | 731       | 735       | 696       | 765       | 767       | 781       | 725       | 735       | 765       | 767       | 841       | 781       |
| Exact Ratio      | Overall | 2320.0    | 2339.2    | 2352.0    | 2436.0    | 2448.0    | 2454.4    | 2499.2    | 2537.5    | 2572.5    | 2677.5    | 2684.5    | 2691.2    | 2733.5    |
|                  | Output  | 3.2       | 3.2       | 3.2       | 3.5       | 3.2       | 3.2       | 3.2       | 3.5       | 3.5       | 3.5       | 3.5       | 3.2       | 3.5       |
|                  | Input   | (29 x 25) | (43 x 17) | (35 x 21) | (87 x 8)  | (51 x 15) | (59 x 13) | (71 x 11) | (29 x 25) | (35 x 21) | (51 x 15) | (59 x 13) | (29 x 29) | (71 x 11) |
| Nominal Ratio    | Overall | 2800      | 2832      | 2890      | 2954      | 3035      | 3062      | 3063      | 3098      | 3161      | 3210      | 3231      | 3248      | 3350      |
|                  | Input   | 875       | 885       | 903       | 923       | 867       | 957       | 875       | 885       | 903       | 1003      | 923       | 1015      | 957       |
| Exact Ratio      | Overall | 2800.0    | 2832.0    | 2889.6    | 2953.6    | 3034.5    | 3062.4    | 3062.5    | 3097.5    | 3160.5    | 3209.6    | 3230.5    | 3248.0    | 3349.5    |
|                  | Output  | 3.2       | 3.2       | 3.2       | 3.2       | 3.5       | 3.2       | 3.5       | 3.5       | 3.5       | 3.2       | 3.5       | 3.2       | 3.5       |
|                  | Input   | (35 x 25) | (59 x 15) | (43 x 21) | (71 x 13) | (51 x 17) | (87 x 11) | (35 x 25) | (59 x 15) | (43 x 21) | (59 x 17) | (71 x 13) | (35 x 29) | (87 x 11) |
| Nominal Ratio    | Overall | 3427      | 3440      | 3553      | 3619      | 3728      | 3749      | 3763      | 3862      | 3920      | 3965      | 3990      | 4080      | 4176      |
|                  | Input   | 1071      | 1075      | 1015      | 1131      | 1065      | 1071      | 1075      | 1207      | 1225      | 1239      | 1247      | 1275      | 1305      |
| Exact Ratio      | Overall | 3427.2    | 3440.0    | 3552.5    | 3619.2    | 3727.5    | 3748.5    | 3762.5    | 3862.4    | 3920.0    | 3964.8    | 3990.4    | 4080.0    | 4176.0    |
|                  | Output  | 3.2       | 3.2       | 3.5       | 3.2       | 3.5       | 3.5       | 3.5       | 3.2       | 3.2       | 3.2       | 3.2       | 3.2       | 3.5       |
|                  | Input   | (51 x 21) | (43 x 25) | (35 x 29) | (87 x 13) | (71 x 15) | (51 x 21) | (43 x 25) | (71 x 17) | (35 x 35) | (59 x 21) | (43 x 29) | (51 x 25) | (87 x 15) |
| Nominal Ratio    | Overall | 4288      | 4337      | 4463      | 4568      | 4720      | 4771      | 4816      | 5163      | 5219      | 5268      | 5475      | 5680      | 5712      |
|                  | Input   | 1225      | 1239      | 1275      | 1305      | 1475      | 1491      | 1505      | 1475      | 1491      | 1505      | 1711      | 1775      | 1785      |
| Exact Ratio      | Overall | 4287.5    | 4336.5    | 4462.5    | 4567.5    | 4720.0    | 4771.2    | 4816.0    | 5162.5    | 5218.5    | 5267.5    | 5475.2    | 5680.0    | 5712.0    |
|                  | Output  | 3.5       | 3.5       | 3.5       | 3.5       | 3.2       | 3.2       | 3.2       | 3.5       | 3.5       | 3.5       | 3.2       | 3.2       | 3.2       |
|                  | Input   | (35 x 35) | (59 x 21) | (51 x 25) | (87 x 15) | (59 x 25) | (71 x 21) | (43 x 35) | (59 x 25) | (71 x 21) | (43 x 35) | (59 x 29) | (71 x 25) | (51 x 35) |
| Nominal Ratio    | Overall | 5917      | 5989      | 6213      | 6248      | 6395      | 6589      | 6608      | 6960      | 7018      | 7207      | 7613      | 7676      | 7952      |
|                  | Input   | 1849      | 1711      | 1775      | 1785      | 1827      | 2059      | 2065      | 2175      | 2193      | 2059      | 2175      | 2193      | 2485      |
| Exact Ratio      | Overall | 5916.8    | 5988.5    | 6212.5    | 6247.5    | 6394.5    | 6588.8    | 6608.0    | 6960.0    | 7017.6    | 7206.5    | 7612.5    | 7675.5    | 7952.0    |
|                  | Output  | 3.2       | 3.5       | 3.5       | 3.5       | 3.5       | 3.2       | 3.2       | 3.2       | 3.2       | 3.5       | 3.5       | 3.5       | 3.2       |
|                  | Input   | (43 x 43) | (59 x 29) | (71 x 25) | (51 x 35) | (87 x 21) | (71 x 29) | (59 x 35) | (87 x 25) | (51 x 43) | (71 x 29) | (87 x 25) | (51 x 43) | (71 x 35) |
| Nominal Ratio    | Overall | 8118      | 8323      | 8698      | 8831      | 9104      | 9629      | 9744      | 9770      | 10532     | 10686     | 11139     | 11587     | 11971     |
|                  | Input   | 2537      | 2601      | 2485      | 2523      | 2601      | 3009      | 3045      | 3053      | 3053      | 3053      | 3481      | 3621      | 3741      |
| Exact Ratio      | Overall | 8118.4    | 8323.2    | 8697.5    | 8830.5    | 9103.5    | 9628.8    | 9744.0    | 9769.6    | 10531.5   | 10685.5   | 11139.2   | 11587.2   | 11971.2   |
|                  | Output  | 3.2       | 3.2       | 3.5       | 3.5       | 3.5       | 3.2       | 3.2       | 3.2       | 3.5       | 3.5       | 3.2       | 3.2       | 3.2       |
|                  | Input   | (59 x 43) | (51 x 51) | (71 x 35) | (87 x 29) | (51 x 51) | (59 x 51) | (87 x 35) | (71 x 43) | (59 x 51) | (71 x 43) | (59 x 59) | (71 x 51) | (87 x 43) |
| Nominal Ratio    | Overall | 12674     | 13094     | 13405     | 14198     | 14662     | 16131     | 16426     | 17644     | 19766     | 24221     |           |           |           |
|                  | Input   | 3621      | 3741      | 4189      | 4437      | 4189      | 5041      | 5133      | 5041      | 6177      | 7569      |           |           |           |
| Exact Ratio      | Overall | 12673.5   | 13093.5   | 13404.8   | 14198.4   | 14661.5   | 16131.2   | 16425.6   | 17643.5   | 19766.4   | 24220.8   |           |           |           |
|                  | Output  | 3.5       | 3.5       | 3.2       | 3.2       | 3.5       | 3.2       | 3.2       | 3.5       | 3.2       | 3.2       |           |           |           |
|                  | Input   | (71 x 51) | (87 x 43) | (71 x 59) | (87 x 51) | (71 x 59) | (71 x 71) | (87 x 59) | (71 x 71) | (87 x 71) | (87 x 87) |           |           |           |

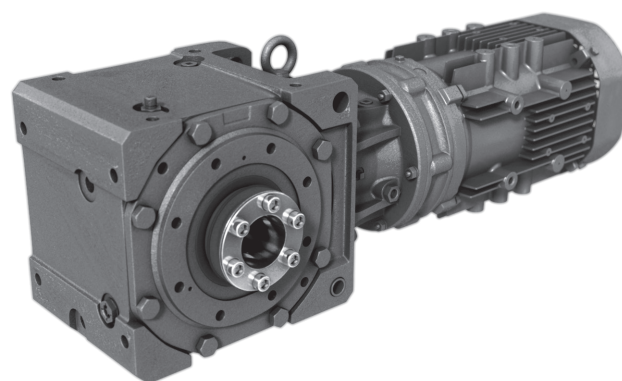
## 1.14 General Information

All ratios listed include double reduction Cyclo® inputs. Consult factory for available frame sizes and ratings.

# 2

## How to Select

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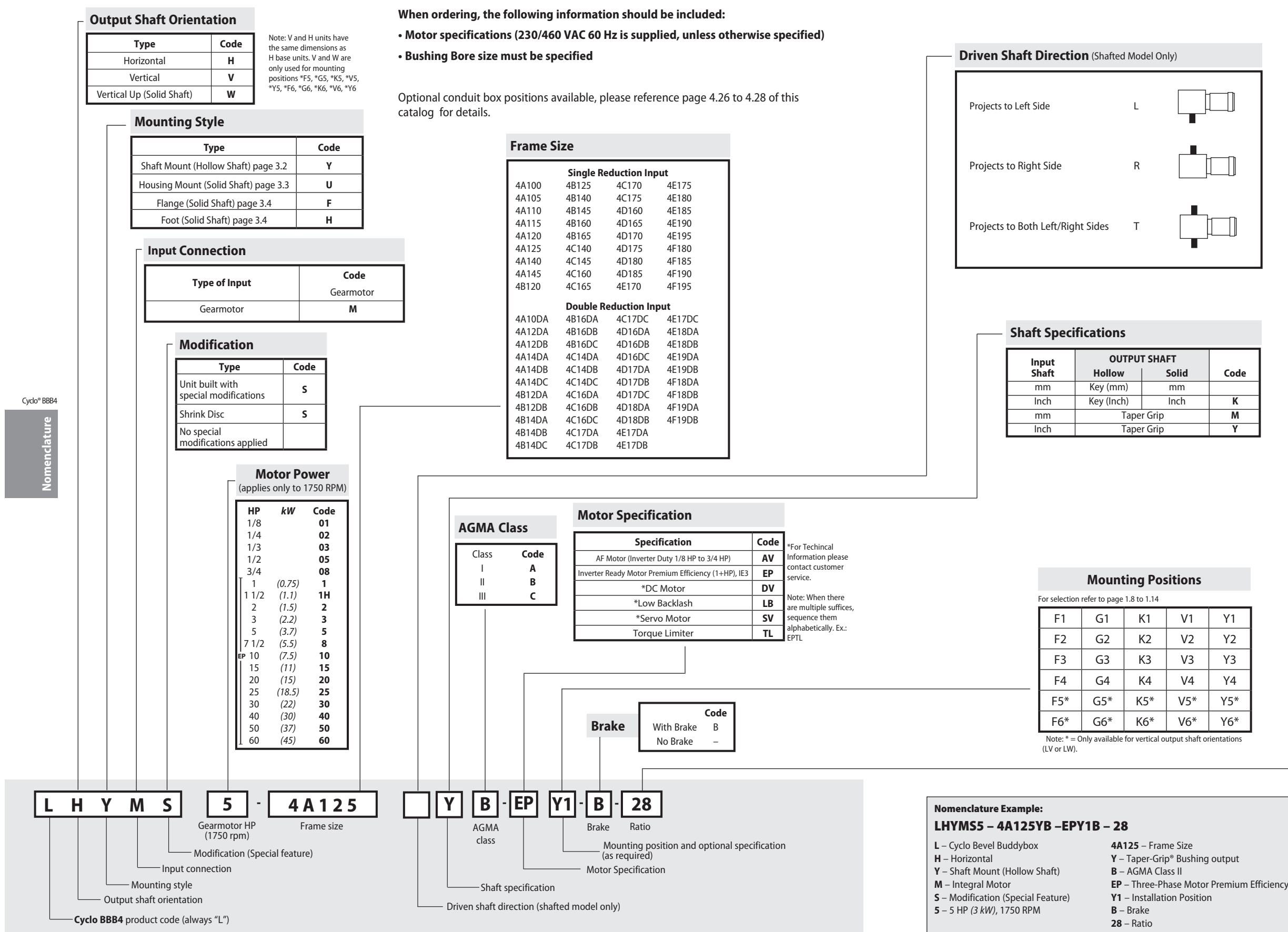
Cyclo® BBB4

How to  
Select



## Configure a Model Number

## Nomenclature



- **Nominal Ratios**

| BBB4 with Planetary Input |
|---------------------------|
| Overall Nominal Ratio     |
| 11                        |
| 13                        |
| 14                        |
| 16                        |
| 18                        |

| BBB4 with Cyclo Input  |                        |
|------------------------|------------------------|
| Single Reduction Input | Double Reduction Input |
| Overall Nominal Ratio  | Overall Nominal Ratio  |
| 21                     | 364                    |
| 22                     | 424                    |
| 25                     | 501                    |
| 28                     | 578                    |
| 35                     | 683                    |
| 39                     | 809                    |
| 46                     | 956                    |
| 53                     | 1117                   |
| 60                     | 1320                   |
| 67                     | 1656                   |
| 74                     | 1957                   |
| 80                     | 2272                   |
| 88                     | 2559                   |
| 102                    | 2944                   |
| 112                    | 3511                   |
| 123                    | 4365                   |
| 151                    | 5177                   |
| 179                    | 6472                   |
| 207                    | 7228                   |
| 249                    | 8880                   |
| 305                    | 10658                  |
| 417                    | 12184                  |

## Step 3A - AGMA Load Classifications: Gearmotors

**Select Service factor by Method A or B or C:**

### Method A - Gearmotor Classification by LOAD

| DURATION OF SERVICE          | UNIFORM<br>LOAD | GEARMOTOR CLASS        |                     |
|------------------------------|-----------------|------------------------|---------------------|
|                              |                 | MODERATE<br>SHOCK LOAD | HEAVY<br>SHOCK LOAD |
| Intermittent 3 hours per day | Class I         | Class I                | Class II            |
| Up to 10 hours per day       | Class I         | Class II               | Class III           |
| 24 hours per day             | Class II        | Class III              | —                   |

**Class I** = Steady loads not exceeding normal motor rating, 8 to 10 hours a day. Moderate shock loads where service is intermittent (AGMA Service Factor: 1.0).

**Class II** = Steady loads not exceeding normal motor rating and 24 hours a day service. Moderate shock loads for 8 hours a day (AGMA Service Factor: 1.4).

**Class III** = Moderate shock loads for 24 hours a day or heavy shock loads for 8 hours a day (AGMA Service Factor: 2.0)

**Note:** Selections without an AGMA Class designation are torque based selections generally used for intermittent service.

### Method B - Recommended Service Factors for Frequent Start-Stop Applications for EP Motors

For frequent start-stop applications with motor operated across the line, use the table below to determine the recommended service factor, and check the Motor Thermal Rating (Table 4.30) in Section 4. For determination of moment of inertia, see page 4.30.

| Number of start-stops<br>(Times/hour) | ~ 10 hours/day |      |      | ~24 hours/day |      |      |
|---------------------------------------|----------------|------|------|---------------|------|------|
|                                       | I              | II   | III  | I             | II   | III  |
| ~10                                   | 1              | 1.1  | 1.35 | 1.2           | 1.25 | 1.5  |
| ~200                                  | 1.1            | 1.3  | 1.5  | 1.25          | 1.5  | 1.65 |
| ~500                                  | 1.15           | 1.45 | 1.6  | 1.3           | 1.6  | 1.75 |
| 1                                     | 1              | 1.1  | 1.35 | 1.2           | 1.25 | 1.5  |
| ~3                                    | 1              | 1.2  | 1.45 | 1.2           | 1.35 | 1.55 |
| ~10                                   | 1              | 1.3  | 1.5  | 1.2           | 1.45 | 1.65 |
| ~60                                   | 1              | 1.4  | 1.6  | 1.2           | 1.65 | 1.8  |

Three-phase motors from 1/8 HP to 3/4  
(0.1 to 0.55 kW)

Premium Efficiency three-phase motors  
1HP to 75 HP (0.75 to 55 kW), high-  
efficiency three-phase motors from 1/4  
HP to 1/2 HP (0.2 to 0.4 kW)

$$\text{Inertia (Moment of Inertia } WR^2) \text{ Ratio} = \frac{\text{Total Moment of Inertia (} WR^2 \text{) as seen from motor shaft}}{\text{Moment of Inertia (} WR^2 \text{) of motor}}$$

I = Allowable Inertia ( $WR^2$ ) Ratio: Inertia Ratio  $\leq 0.3$   
 II = Allowable Inertia ( $WR^2$ ) Ratio:  $0.3 < \text{Inertia Ratio} \leq 3.0$   
 III = Allowable Inertia ( $WR^2$ ) Ratio:  $3.0 < \text{Inertia Ratio} \leq 10$

**Note:**

1. The number of start-stops includes brake or clutch operation times.
2. Consult us when starting under loaded conditions such as torque or radial load.
3. Consult us when start-stop frequency or Moment of Inertia Ratio exceeds that shown above.

Specification Inspection Items

- if there is a shoulder bolt or knockpin used on mating surface of reducer
- change in case material
- if using high frequency brake

### Method C - Load Classification by INDUSTRY

| Application                     | Class                |                | Application            | Class                |                | Application             | Class                |                | Application                 | Class                |                 |
|---------------------------------|----------------------|----------------|------------------------|----------------------|----------------|-------------------------|----------------------|----------------|-----------------------------|----------------------|-----------------|
|                                 | Up to 10 Hr. Per Day | 24 Hr. Per Day |                        | Up to 10 Hr. Per Day | 24 Hr. Per Day |                         | Up to 10 Hr. Per Day | 24 Hr. Per Day |                             | Up to 10 Hr. Per Day | 24 Hr. Per Day  |
| <b>Brewing &amp; Distilling</b> |                      |                | <b>Lumber Industry</b> |                      |                | <b>Oil Well Pumping</b> | Consult Factory      |                | <b>Sheeter</b>              | II                   | II              |
| Bottling Machinery              | I                    | II             | Barkers—Spindle Feed   | Consult Factory      |                | Paraffin Filter Press   | II                   | II             | Tire Building Machines      |                      | Consult Factory |
| Brew Kettles, Cont. Duty        | —                    | II             | Barkers—Main Drive     | Consult Factory      |                | Rotary Kilns            | II                   | II             | Tire, Tube Press            |                      |                 |
| Can Filling Machines            | I                    | II             | Carriage Drive         | Consult Factory      |                |                         |                      |                | Openers                     |                      | Consult Factory |
| Cookers—Cont. Duty              | —                    | II             | Conveyors              |                      |                | <b>Paper Mills</b>      |                      |                | Tubers & Stainers           | II                   | II              |
| Mash Tubs—Cont. Duty            | —                    | II             | Burner                 | II                   | III            | Agitators (Mixers)      | II                   | II             |                             |                      |                 |
| Scale Hoppers—                  |                      |                | Main or Heavy Duty     |                      |                | Barker—Auxiliaries—     |                      |                | <b>Sewage Disposal</b>      |                      |                 |
| Frequent Starts                 | II                   | II             | Main Log               | III                  | III            | Hyd.                    | Consult Factory      |                | Aerators                    |                      | Consult Factory |
|                                 |                      |                | Re-Saw Merry-Go-Round  | II                   | III            | Barker, Mechanical      | Consult Factory      |                | Bar Screens                 | I                    | II              |
| <b>Clay Working Industry</b>    |                      |                | Slab                   | III                  | III            | Barking Drum            | Consult Factory      |                | Chemical Feeders            | I                    | II              |
| Brick Press                     | III                  | III            | Transfer               | II                   | III            | Beater & Pulper         | —                    | II             | Collectors                  | I                    | II              |
| Briquette Machines              | III                  | III            | Chains—Floor           | II                   | III            | Bleacher                | —                    | II             | Dewatering Screens          | II                   | II              |
| Clay Working Machinery          | II                   | II             | Chains—Green           | II                   | III            | Calenders               | —                    | II             | Grit Collectors             | I                    | II              |
| Pug Mills                       | II                   | II             | Cut-Off Saws—Chain     | II                   | III            | Calenders—Super         | —                    | II             | Scum Breakers               | II                   | II              |
|                                 |                      |                | Cut-Off Saws—Drag      | II                   | III            | Converting Mach.—       |                      |                | Slow or Rapid Mixers        | II                   | II              |
| <b>Distilling (See Brewing)</b> |                      |                | Debarking Drums        | Consult Factory      |                | Except Cutters—Platers  | —                    | II             | Sludge Collectors           | I                    | II              |
|                                 |                      |                | Feeds—Edger            | II                   | III            | Conveyors               | —                    | II             | Thickeners                  | II                   | II              |
| <b>Dredges</b>                  |                      |                | Feeds—Gang             | III                  | III            | Couch                   | —                    | II             | Vacuum Filters              | II                   | II              |
| Cable Reels                     | II                   | —              | Feeds—Trimmer          | II                   | III            | Cutters, Platers        | —                    | III            |                             |                      |                 |
| Conveyors                       | II                   | II             | Log Deck               | III                  | II             | Cylinders               | —                    | II             | <b>Textile Industry</b>     |                      |                 |
| Cutter Head Drives              | III                  | III            | Log Hauls—Incline,     |                      |                | Dryers                  | —                    | II             | Batchers                    | II                   | II              |
| Jig Drives                      | III                  | III            | Well Type              | III                  | III            | Felt Stretchers         | —                    | II             | Calenders                   | II                   | II              |
| Maneuvering Winches             | II                   | —              | Log Turning Devices    | II                   | III            | Felt Whippers           | —                    | III            | Card Machines               | II                   | II              |
| Pumps                           | II                   | II             | Planer Feed            | II                   | III            | Jordans                 | —                    | II             | Cloth Finishing Machines    |                      |                 |
| Screen Drives                   | III                  | III            | Planer Tilting Hoists  | II                   | III            | Log Haul                | —                    | III            | (Calenders, Dryers, Pads,   |                      |                 |
| Stackers                        | II                   | II             | Rolls—Live—Off         |                      |                | Presses                 | —                    | II             | Tenters, Washers)           | II                   | II              |
| Utility Winches                 | II                   | —              | Bearing—Roll Cases     | III                  | III            | Pulp Machine Reels      | —                    | II             | Dry Cans                    | II                   | II              |
|                                 |                      |                | Sorting Table          | II                   | III            | Stock Chests            | —                    | II             | Dyeing Machinery            | II                   | II              |
| <b>Food Industry</b>            |                      |                | Tipple Hoist           | II                   | III            | Suction Rolls           | —                    | II             | Knitting Machinery          |                      | Consult Factory |
| Beet Slicers                    | II                   | II             | Transfers—Chain        | II                   | III            | Washers & Thickeners    | —                    | II             | Looms, Mangles, Nappers     | II                   | II              |
| Bottlings, Can                  |                      |                | Transfers—Craneway     | II                   | III            | Winders                 | —                    | II             | Range Drives                |                      | Consult Factory |
| Filling Mach.                   | I                    | II             | Tray Drives            | II                   | III            |                         |                      |                | Soapers, Spinners           | II                   | II              |
| Cereal Cookers                  | I                    | II             |                        |                      |                | <b>Rubber Industry</b>  |                      |                | Tenter Frames               | II                   | II              |
| Dough Mixers                    | I                    | II             | <b>Oil Industry</b>    |                      |                | Mixer                   | III                  | III            | Winders                     | II                   | II              |
| Meat Grinders                   | II                   | II             | Chillers               | II                   | II             | Rubber Calender         | II                   | II             | Yarn Preparatory Machinery  |                      |                 |
|                                 |                      |                |                        |                      |                | Rubber Mill (2 or more) | II                   | II             | (Cards, Spinners, Slashers) | II                   | II              |

...table continued on next page.

**Method C continued - Load Classification by APPLICATION**

| Application                                                                                                             | Class                |                      | Application                                                                                                                                                                                                  | Class                                                       |                                             | Application                                                                                                                                                                                     | Class                                                              |                                     | Application                                                                                                                                                                                                                                               | Class                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               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|                                                                                                                         | Up to 10 Hr. Per Day | 24 Hr. Per Day       |                                                                                                                                                                                                              | Up to 10 Hr. Per Day                                        | 24 Hr. Per Day                              |                                                                                                                                                                                                 | Up to 10 Hr. Per Day                                               | 24 Hr. Per Day                      |                                                                                                                                                                                                                                                           | Up to 10 Hr. Per Day                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 24 Hr. Per Day |
| <b>Agitators</b><br>Pure Liquids<br>Liquids and Solids<br>Liquids – Variable Density<br>Semi-liquids – Variable Density | I<br>II<br>II<br>II  | II<br>II<br>II<br>II | Jig Drives<br>Maneuvering Winches<br>Pumps<br>Screen Drive<br>Stackers<br>Utility Winches                                                                                                                    | III<br>II<br>II<br>III<br>III<br>II                         | III<br>–<br>–<br>III<br>III<br>–            | Tray Drives<br>Veneer Lathe Drives                                                                                                                                                              | II<br>–<br>Consult Factory                                         | III<br>–<br>–                       | <b>Pullers</b><br>Barge Haul                                                                                                                                                                                                                              | III<br>–                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | III<br>–       |
| <b>Blowers</b><br>Centrifugal<br>Lobe<br>Vane                                                                           | I<br>II<br>I         | II<br>II<br>II       | <b>Elevators</b><br>Bucket – Uniform Load<br>Bucket – Heavy Load<br>Bucket – Continuous<br>Centrifugal Discharge<br>Escalators<br>Freight<br>Gravity Discharge<br>Man Lifts<br>Passenger Service – Hand Lift | I<br>II<br>II<br>I<br>I<br>I<br>I<br>Consult Factory<br>III | II<br>II<br>II<br>II<br>II<br>II<br>II<br>– | <b>Machine Tools</b><br>Bending Roll<br>Notching Press – Belt Driven<br>Plate Planer<br>Punch Press – Gear Driven<br>Tapping Machines<br>Other Machine Tools<br>Main Drives<br>Auxiliary Drives | II<br>II<br>Consult Factory<br>III<br>III<br>III<br>III<br>II<br>I | III<br>III<br>III<br>III<br>II<br>I | <b>Pumps</b><br>Centrifugal<br>Proportioning<br>Reciprocating<br>Single Acting<br>3 or more Cylinders<br>Double Acting<br>2 or more Cylinders<br>Single Acting<br>1 or 2 Cylinders<br>Double Acting<br>Single Cylinder<br>Rotary – Gear Type – Lobe, Vane | I<br>II<br>II<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<br>–<b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|                |

Cyclo® BBB4

## AGMA Tables

# Constant Torque Speed Ranges: Gearmotors

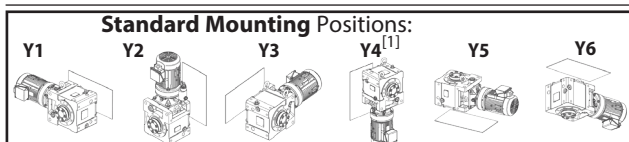
Table 2.8 Turn Down Ratio (CTSR) for Integral Motors in CONSTANT TORQUE Applications Powered by Variable Frequency Drives.

| Motor Specification: | Motor without brake | Motor with Brake | AF Motor | AF Motor with Brake |
|----------------------|---------------------|------------------|----------|---------------------|
| 1/8 HP (0.1 kW)      | 3:1                 | 3:1              | 10:1     | 10:1                |
| 1/4 HP (0.2 kW)      | 3:1                 | 3:1              | 10:1     | 10:1                |
| 1/3 HP (0.25 kW)     | 3:1                 | 3:1              | 10:1     | 10:1                |
| 1/2 HP (0.4 kW)      | 3:1                 | 3:1              | 10:1     | 10:1                |
| 3/4 HP (0.55 kW)     | 2:1                 | 2:1              | 10:1     | 10:1                |
| 1 HP (0.75 kW)       | 10:1                | 10:1             | C.F.     | C.F.                |
| 1.5 HP (1.1 kW)      | 10:1                | 5:1              | C.F.     | C.F.                |
| 2 HP (1.5 kW)        | 10:1                | 4:1              | C.F.     | C.F.                |
| 3 HP (2.2 kW)        | 10:1                | 4:1              | C.F.     | C.F.                |
| 5 HP (3.7 kW)        | 10:1                | 4:1              | C.F.     | C.F.                |
| 7.5 HP (5.5 kW)      | 10:1                | 4:1              | C.F.     | C.F.                |
| 10 HP (7.5 kW)       | 10:1                | 6:1              | C.F.     | C.F.                |
| 15 HP (11 kW)        | 10:1                | 6:1              | C.F.     | C.F.                |
| 20 HP (15 kW)        | 10:1                | 10:1             | C.F.     | C.F.                |
| 25 HP (18.5 kW)      | 10:1                | 10:1             | C.F.     | C.F.                |
| 30 HP (22 kW)        | 10:1                | 10:1             | C.F.     | C.F.                |
| 40 HP (30 kW)        | 10:1                | 10:1             | C.F.     | C.F.                |
| 50 HP (37 kW)        | 10:1                | 10:1             | C.F.     | C.F.                |
| 60 HP (45 kW)        | 10:1                | 10:1             | C.F.     | C.F.                |

C.F. = Consult Factory for CTSR requirements beyond those shown in the chart above.

# Standard Mounting Selection Tables

**1/8 HP  
(0.1 kW)**



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |        |                |            |                           |         | Selection        |               |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|---------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |               |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size    | Ratio |                    |
| 3.48               | 2240          | (253)  | 2.10           | III        | 6060                      | (27000) | 4.20               | 1850          | (210)  | 2.10           | III        | 6090                      | (27100) | 01               | <b>4A100</b>  | 417   | (*)                |
|                    |               |        | 2.86           | III        | 6060                      | (27000) |                    |               |        | 2.86           | III        | 6090                      | (27100) | 01               | <b>4A105</b>  | 417   | (*)                |
| 2.12               | 3480          | (393)  | 2.60           | III        | 5910                      | (26300) | 2.56               | 2880          | (326)  | 3.13           | III        | 5990                      | (26600) | 01               | <b>4A10DA</b> | 683   | (a)                |
| 1.79               | 4120          | (466)  | 2.19           | III        | 5810                      | (25900) | 2.16               | 3420          | (386)  | 2.64           | III        | 5920                      | (26300) | 01               | <b>4A10DA</b> | 809   | (a)                |
|                    |               |        | 2.77           | III        | 5810                      | (25900) |                    |               |        | 3.34           | III        | 5920                      | (26300) | 01               | <b>4A12DB</b> | 809   | (a)                |
| 1.52               | 4870          | (551)  | 1.85           | II         | 5670                      | (25200) | 1.83               | 4040          | (456)  | 2.24           | III        | 5830                      | (25900) | 01               | <b>4A10DA</b> | 956   | (a)                |
|                    |               |        | 2.34           | III        | 5670                      | (25200) |                    |               |        | 2.83           | III        | 5830                      | (25900) | 01               | <b>4A12DB</b> | 956   | (a)                |
| 1.30               | 5690          | (643)  | 1.59           | II         | 5490                      | (24400) | 1.57               | 4720          | (533)  | 1.91           | II         | 5700                      | (25400) | 01               | <b>4A10DA</b> | 1117  | (a)                |
|                    |               |        | 2.00           | III        | 5490                      | (24400) |                    |               |        | 2.42           | III        | 5700                      | (25400) | 01               | <b>4A12DB</b> | 1117  | (a)                |
| 1.10               | 6730          | (760)  | 1.34           | I          | 5200                      | (23100) | 1.33               | 5580          | (630)  | 1.62           | II         | 5510                      | (24500) | 01               | <b>4A10DA</b> | 1320  | (a)                |
|                    |               |        | 1.70           | II         | 5200                      | (23100) |                    |               |        | 2.05           | III        | 5510                      | (24500) | 01               | <b>4A12DA</b> | 1320  | (a)                |
|                    |               |        | 2.82           | III        | 9710                      | (43200) |                    |               |        | 3.40           | III        | 9820                      | (43700) | 01               | <b>4B12DA</b> | 1320  | (a)                |
| 0.876              | 8440          | (954)  | 1.07           | I          | 4560                      | (20300) | 1.06               | 7000          | (791)  | 1.29           | I          | 5110                      | (22700) | 01               | <b>4A10DA</b> | 1656  | (a)                |
|                    |               |        | 1.35           | I          | 4560                      | (20300) |                    |               |        | 1.63           | II         | 5110                      | (22700) | 01               | <b>4A12DA</b> | 1656  | (a)                |
|                    |               |        | 2.25           | III        | 9510                      | (42300) |                    |               |        | 2.71           | III        | 9680                      | (43100) | 01               | <b>4B12DA</b> | 1656  | (a)                |
|                    |               |        | 2.69           | III        | 9510                      | (42300) |                    |               |        | 3.25           | III        | 9680                      | (43100) | 01               | <b>4B14DA</b> | 1656  | (a)                |
| 0.741              | 9980          | (1130) | 0.91           | -          | 3750                      | (16700) | 0.894              | 8270          | (934)  | 1.09           | I          | 4640                      | (20600) | 01               | <b>4A10DA</b> | 1957  | (a)                |
|                    |               |        | 1.14           | I          | 3750                      | (16700) |                    |               |        | 1.38           | I          | 4640                      | (20600) | 01               | <b>4A12DA</b> | 1957  | (a)                |
|                    |               |        | 1.90           | II         | 9290                      | (41300) |                    |               |        | 2.29           | III        | 9540                      | (42400) | 01               | <b>4B12DA</b> | 1957  | (a)                |
|                    |               |        | 2.28           | III        | 9290                      | (41300) |                    |               |        | 2.75           | III        | 9540                      | (42400) | 01               | <b>4B14DA</b> | 1957  | (a)                |
| 0.638              | 11600         | (1310) | 0.99           | -          | 2400                      | (10700) | 0.770              | 9600          | (1080) | 1.19           | I          | 3980                      | (17700) | 01               | <b>4A12DA</b> | 2272  | (a)                |
|                    |               |        | 1.64           | II         | 9020                      | (40100) |                    |               |        | 1.98           | II         | 9350                      | (41600) | 01               | <b>4B12DA</b> | 2272  | (a)                |
|                    |               |        | 1.96           | II         | 9020                      | (40100) |                    |               |        | 2.37           | III        | 9350                      | (41600) | 01               | <b>4B14DA</b> | 2272  | (a)                |
| 0.567              | 13000         | (1470) | 1.45           | II         | 8720                      | (38800) | 0.684              | 10800         | (1220) | 1.75           | II         | 9160                      | (40700) | 01               | <b>4B12DA</b> | 2559  | (a)                |
|                    |               |        | 1.74           | II         | 8720                      | (38800) |                    |               |        | 2.10           | III        | 9160                      | (40700) | 01               | <b>4B14DA</b> | 2559  | (a)                |
| 0.493              | 15000         | (1700) | 1.26           | I          | 8240                      | (36700) | 0.595              | 12400         | (1410) | 1.53           | II         | 8850                      | (39400) | 01               | <b>4B12DA</b> | 2944  | (a)                |
|                    |               |        | 2.75           | III        | 15500                     | (68900) |                    |               |        | 2.86           | III        | 15700                     | (69800) | 01               | <b>4C14DA</b> | 2944  | (a)                |
| 0.413              | 17900         | (2020) | 1.06           | I          | 7350                      | (32700) | 0.499              | 14800         | (1680) | 1.28           | I          | 8290                      | (36900) | 01               | <b>4B12DA</b> | 3511  | (a)                |
|                    |               |        | 2.30           | III        | 15200                     | (67600) |                    |               |        | 2.78           | III        | 15500                     | (69000) | 01               | <b>4C14DA</b> | 3511  | (a)                |
| 0.332              | 22300         | (2520) | 0.85           | -          | 5330                      | (23700) | 0.401              | 18400         | (2080) | 1.03           | I          | 7150                      | (31800) | 01               | <b>4B12DA</b> | 4365  | (a)                |
|                    |               |        | 1.85           | II         | 14700                     | (65200) |                    |               |        | 2.24           | III        | 15100                     | (67300) | 01               | <b>4C14DA</b> | 4365  | (a)                |

Gearmotors

Selection  
Tables

**Notes:** [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.

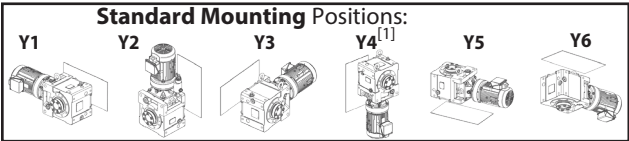
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

(\*) = AV motor required for selection (AV suffix required on model number, see page 2.4)

(a) = Both AV and non-AV motors can be used for selection.

Standard Mounting Selection Tables

1/4 HP  
(0.2 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

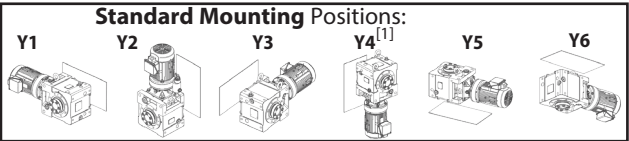
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |        |                |            |                           |         | Selection        |               |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|---------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |               |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size    | Ratio |                    |
| 8.12               | 1920          | (217)  | 2.80           | III        | 6090                      | (27100) | 9.80               | 1590          | (180)  | 2.80           | III        | 6110                      | (27200) | 02               | <b>4A100</b>  | 179   | (a)                |
| 7.02               | 2220          | (251)  | 2.58           | III        | 6070                      | (27000) | 8.47               | 1840          | (208)  | 2.58           | III        | 6090                      | (27100) | 02               | <b>4A100</b>  | 207   | (a)                |
| 5.84               | 2670          | (302)  | 2.18           | III        | 6030                      | (26800) | 7.04               | 2210          | (250)  | 2.18           | III        | 6070                      | (27000) | 02               | <b>4A100</b>  | 249   | (a)                |
|                    |               |        | 2.53           | III        | 6030                      | (26800) |                    |               |        | 2.81           | III        | 6070                      | (27000) | 02               | <b>4A105</b>  | 249   | (a)                |
| 4.76               | 3270          | (370)  | 2.17           | III        | 5960                      | (26500) | 5.75               | 2710          | (306)  | 2.17           | III        | 6020                      | (26800) | 02               | <b>4A100</b>  | 305   | (a)                |
|                    |               |        | 2.51           | III        | 5960                      | (26500) |                    |               |        | 2.83           | III        | 6020                      | (26800) | 02               | <b>4A105</b>  | 305   | (a)                |
| 3.98               | 3710          | (420)  | 2.03           | III        | 5880                      | (26100) | 4.81               | 3080          | (348)  | 2.03           | III        | 5970                      | (26500) | 02               | <b>4A10DA</b> | 364   | (a)                |
| 3.48               | 4480          | (506)  | 1.05           | I          | 5790                      | (25800) | 4.20               | 3710          | (419)  | 1.05           | I          | 5910                      | (26300) | 02               | <b>4A100</b>  | 417   | (a)                |
|                    |               |        | 1.43           | II         | 5790                      | (25800) |                    |               |        | 1.43           | II         | 5910                      | (26300) | 02               | <b>4A105</b>  | 417   | (a)                |
| 3.42               | 4320          | (488)  | 2.03           | III        | 5780                      | (25700) | 4.13               | 3580          | (404)  | 2.03           | III        | 5900                      | (26200) | 02               | <b>4A10DA</b> | 424   | (a)                |
|                    |               |        | 2.64           | III        | 5780                      | (25700) |                    |               |        | 3.19           | III        | 5900                      | (26200) | 02               | <b>4A12DB</b> | 424   | (a)                |
| 2.90               | 5110          | (577)  | 1.77           | II         | 5620                      | (25000) | 3.50               | 4230          | (478)  | 2.03           | III        | 5790                      | (25800) | 02               | <b>4A10DA</b> | 501   | (a)                |
|                    |               |        | 2.24           | III        | 5620                      | (25000) |                    |               |        | 2.70           | III        | 5790                      | (25800) | 02               | <b>4A12DB</b> | 501   | (a)                |
| 2.51               | 5890          | (666)  | 1.53           | II         | 5440                      | (24200) | 3.03               | 4880          | (552)  | 1.85           | II         | 5670                      | (25200) | 02               | <b>4A10DA</b> | 578   | (a)                |
|                    |               |        | 1.94           | II         | 5440                      | (24200) |                    |               |        | 2.34           | III        | 5670                      | (25200) | 02               | <b>4A12DB</b> | 578   | (a)                |
|                    |               |        | 3.22           | III        | 9790                      | (43600) |                    |               |        | 3.89           | III        | 9870                      | (43900) | 02               | <b>4B12DB</b> | 578   | (a)                |
| 2.12               | 6960          | (787)  | 1.30           | I          | 5120                      | (22800) | 2.56               | 5770          | (652)  | 1.57           | II         | 5470                      | (24300) | 02               | <b>4A10DA</b> | 683   | (a)                |
|                    |               |        | 1.64           | II         | 5120                      | (22800) |                    |               |        | 1.98           | II         | 5470                      | (24300) | 02               | <b>4A12DB</b> | 683   | (a)                |
|                    |               |        | 2.03           | III        | 9690                      | (43100) |                    |               |        | 2.03           | III        | 9800                      | (43600) | 02               | <b>4B12DA</b> | 683   | (a)                |
|                    |               |        | 2.73           | III        | 9690                      | (43100) |                    |               |        | 3.29           | III        | 9800                      | (43600) | 02               | <b>4B12DB</b> | 683   | (a)                |
| 1.79               | 8250          | (932)  | 1.10           | I          | 4650                      | (20700) | 2.16               | 6830          | (772)  | 1.32           | I          | 5170                      | (23000) | 02               | <b>4A10DA</b> | 809   | (a)                |
|                    |               |        | 1.38           | I          | 4650                      | (20700) |                    |               |        | 1.67           | II         | 5170                      | (23000) | 02               | <b>4A12DB</b> | 809   | (a)                |
|                    |               |        | 2.03           | III        | 9540                      | (42400) |                    |               |        | 2.03           | III        | 9700                      | (43200) | 02               | <b>4B12DA</b> | 809   | (a)                |
|                    |               |        | 2.30           | III        | 9540                      | (42400) |                    |               |        | 2.78           | III        | 9700                      | (43200) | 02               | <b>4B12DB</b> | 809   | (a)                |
|                    |               |        | 2.76           | III        | 9540                      | (42400) |                    |               |        | 3.33           | III        | 9700                      | (43200) | 02               | <b>4B14DB</b> | 809   | (a)                |
| 1.52               | 9750          | (1100) | 0.93           | -          | 3890                      | (17300) | 1.83               | 8080          | (913)  | 1.12           | I          | 4720                      | (21000) | 02               | <b>4A10DA</b> | 956   | (a)                |
|                    |               |        | 1.17           | I          | 3890                      | (17300) |                    |               |        | 1.41           | II         | 4720                      | (21000) | 02               | <b>4A12DB</b> | 956   | (a)                |
|                    |               |        | 1.95           | II         | 9330                      | (41500) |                    |               |        | 2.35           | III        | 9560                      | (42500) | 02               | <b>4B12DB</b> | 956   | (a)                |
|                    |               |        | 2.33           | III        | 9330                      | (41500) |                    |               |        | 2.82           | III        | 9560                      | (42500) | 02               | <b>4B14DB</b> | 956   | (a)                |
| 1.30               | 11400         | (1290) | 1.00           | I          | 2610                      | (11600) | 1.57               | 9440          | (1070) | 1.21           | I          | 4070                      | (18100) | 02               | <b>4A12DB</b> | 1117  | (a)                |
|                    |               |        | 1.67           | II         | 9050                      | (40300) |                    |               |        | 2.01           | III        | 9380                      | (41700) | 02               | <b>4B12DB</b> | 1117  | (a)                |
|                    |               |        | 2.00           | III        | 9050                      | (40300) |                    |               |        | 2.41           | III        | 9380                      | (41700) | 02               | <b>4B14DB</b> | 1117  | (a)                |
| 1.10               | 13500         | (1520) | 1.41           | II         | 8630                      | (38400) | 1.33               | 11200         | (1260) | 1.70           | II         | 9100                      | (40500) | 02               | <b>4B12DA</b> | 1320  | (a)                |
|                    |               |        | 1.69           | II         | 8630                      | (38400) |                    |               |        | 2.04           | III        | 9100                      | (40500) | 02               | <b>4B14DB</b> | 1320  | (a)                |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
(a) = Both AV and non-AV motors can be used for selection.

Standard Mounting Selection Tables

1/4 HP  
(0.2 kW)



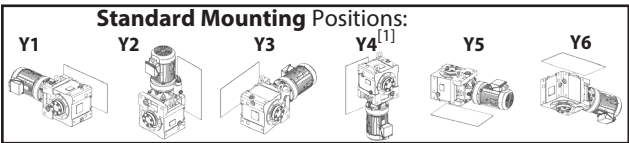
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |         |                |            |                           | 60 Hz   |                    |               |         |                |            | Selection                 |         |                  |               |       |                    |
|--------------------|---------------|---------|----------------|------------|---------------------------|---------|--------------------|---------------|---------|----------------|------------|---------------------------|---------|------------------|---------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |         | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |         | Service Factor |            | Solid Shaft Overhung Load |         | Base             |               |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N•m)   | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N•m)   | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size    | Ratio |                    |
| 0.876              | 16900         | (1910)  | 1.12           | I          | 7690                      | (34200) | 1.06               | 14000         | (1580)  | 1.36           | I          | 8500                      | (37800) | 02               | <b>4B12DA</b> | 1656  | (a)                |
|                    |               |         | 1.35           | I          | 7690                      | (34200) |                    |               |         | 1.63           | II         | 8500                      | (37800) | 02               | <b>4B14DB</b> | 1656  | (a)                |
|                    |               |         | 2.03           | III        | 15300                     | (68100) |                    |               |         | 2.03           | III        | 15600                     | (69300) | 02               | <b>4C14DA</b> | 1656  | (a)                |
|                    |               |         | 2.44           | III        | 15300                     | (68100) |                    |               |         | 2.95           | III        | 15600                     | (69300) | 02               | <b>4C14DB</b> | 1656  | (a)                |
|                    |               |         | 2.69           | III        | 15300                     | (68100) |                    |               |         | 3.25           | III        | 15600                     | (69300) | 02               | <b>4C16DA</b> | 1656  | (a)                |
| 0.741              | 20000         | (2260)  | 0.95           | -          | 6530                      | (29000) | 0.894              | 16500         | (1870)  | 1.15           | I          | 7800                      | (34700) | 02               | <b>4B12DA</b> | 1957  | (a)                |
|                    |               |         | 1.14           | I          | 6530                      | (29000) |                    |               |         | 1.38           | I          | 7800                      | (34700) | 02               | <b>4B14DB</b> | 1957  | (a)                |
|                    |               |         | 2.07           | III        | 15000                     | (66600) |                    |               |         | 2.50           | III        | 15300                     | (68200) | 02               | <b>4C14DB</b> | 1957  | (a)                |
|                    |               |         | 2.28           | III        | 15000                     | (66600) |                    |               |         | 2.75           | III        | 15300                     | (68200) | 02               | <b>4C16DA</b> | 1957  | (a)                |
| 0.638              | 23200         | (2620)  | 0.98           | -          | 4730                      | (21000) | 0.770              | 19200         | (2170)  | 1.18           | I          | 6850                      | (30500) | 02               | <b>4B14DB</b> | 2272  | (a)                |
|                    |               |         | 1.78           | II         | 14500                     | (64600) |                    |               |         | 2.15           | III        | 15100                     | (67000) | 02               | <b>4C14DB</b> | 2272  | (a)                |
|                    |               |         | 1.96           | II         | 14500                     | (64600) |                    |               |         | 2.37           | III        | 15100                     | (67000) | 02               | <b>4C16DA</b> | 2272  | (a)                |
|                    |               |         | 2.73           | III        | 21300                     | (94700) |                    |               |         | 3.29           | III        | 21500                     | (95900) | 02               | <b>4D16DA</b> | 2272  | (a)                |
| 0.567              | 26100         | (2950)  | 0.87           | -          | 1100                      | (4890)  | 0.684              | 21600         | (2440)  | 1.05           | I          | 5700                      | (25400) | 02               | <b>4B14DA</b> | 2559  | (a)                |
|                    |               |         | 1.58           | II         | 14100                     | (62600) |                    |               |         | 1.91           | II         | 14700                     | (65600) | 02               | <b>4C14DA</b> | 2559  | (a)                |
|                    |               |         | 1.74           | II         | 14100                     | (62600) |                    |               |         | 2.10           | III        | 14700                     | (65600) | 02               | <b>4C16DA</b> | 2559  | (a)                |
|                    |               |         | 2.42           | III        | 21100                     | (93700) |                    |               |         | 2.92           | III        | 21400                     | (95200) | 02               | <b>4D16DA</b> | 2559  | (a)                |
|                    |               |         | 2.96           | III        | 21100                     | (93700) |                    |               |         | 3.57           | III        | 21400                     | (95200) | 02               | <b>4D17DA</b> | 2559  | (a)                |
| 0.493              | 30000         | (3390)  | 1.37           | I          | 13300                     | (59300) | 0.595              | 24900         | (2810)  | 1.66           | II         | 14300                     | (63500) | 02               | <b>4C14DB</b> | 2944  | (a)                |
|                    |               |         | 2.11           | III        | 20700                     | (92100) |                    |               |         | 2.54           | III        | 21200                     | (94100) | 02               | <b>4D16DA</b> | 2944  | (a)                |
| 0.413              | 35800         | (4050)  | 1.15           | I          | 11900                     | (53100) | 0.499              | 29700         | (3350)  | 1.39           | I          | 13400                     | (59600) | 02               | <b>4C14DA</b> | 3511  | (a)                |
|                    |               |         | 1.77           | II         | 20100                     | (89300) |                    |               |         | 2.13           | III        | 20700                     | (92200) | 02               | <b>4D16DA</b> | 3511  | (a)                |
|                    |               |         | 2.16           | III        | 20100                     | (89300) |                    |               |         | 2.60           | III        | 20700                     | (92200) | 02               | <b>4D17DA</b> | 3511  | (a)                |
|                    |               |         | 2.65           | III        | 22000                     | (97800) |                    |               |         | 3.20           | III        | 22300                     | (99200) | 02               | <b>4E17DA</b> | 3511  | (a)                |
| 0.332              | 44500         | (5030)  | 0.93           | -          | 8830                      | (39300) | 0.401              | 36900         | (4170)  | 1.12           | I          | 11600                     | (51700) | 02               | <b>4C14DA</b> | 4365  | (a)                |
|                    |               |         | 1.73           | II         | 18900                     | (84000) |                    |               |         | 2.09           | III        | 19900                     | (88700) | 02               | <b>4D17DA</b> | 4365  | (a)                |
|                    |               |         | 2.13           | III        | 21500                     | (95900) |                    |               |         | 2.57           | III        | 21900                     | (97600) | 02               | <b>4E17DA</b> | 4365  | (a)                |
| 0.280              | 52800         | (5970)  | 1.80           | II         | 21100                     | (94000) | 0.338              | 43800         | (4940)  | 2.17           | III        | 21600                     | (96000) | 02               | <b>4E17DA</b> | 5177  | (a)                |
| 0.201              | 73700         | (8330)  | 0.86           | -          | 11200                     | (49700) | 0.242              | 61100         | (6900)  | 1.04           | I          | 15500                     | (68800) | 02               | <b>4D16DA</b> | 7228  | (a)                |
| 0.136              | 109000        | (12300) | 0.87           | -          | 15100                     | (67000) | 0.164              | 90100         | (10200) | 1.05           | I          | 19200                     | (85600) | 02               | <b>4E17DA</b> | 10658 | (a)                |

Standard Mounting Selection Tables

1/3 HP (0.25 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

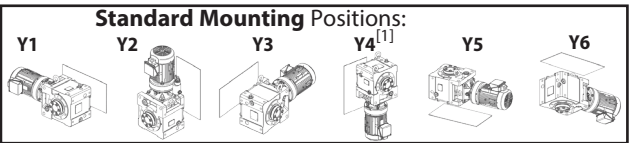
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |        |                |            |                           |         | Selection        |            |       |                    |  |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|--|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |  |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |  |
| 8.12               | 2400          | (271)  | 2.24           | III        | 6050                      | (26900) | 9.80               | 1990          | (225)  | 2.24           | III        | 6080                      | (27100) | 03               | 4A100      | 179   | (a)                |  |
| 7.02               | 2770          | (313)  | 2.06           | III        | 6020                      | (26800) | 8.47               | 2300          | (260)  | 2.06           | III        | 6060                      | (27000) | 03               | 4A100      | 207   | (a)                |  |
|                    |               |        | 2.72           | III        | 6020                      | (26800) |                    |               |        | 2.83           | III        | 6060                      | (27000) | 03               | 4A105      | 207   | (a)                |  |
| 5.84               | 3340          | (377)  | 1.74           | II         | 5950                      | (26500) | 7.04               | 2770          | (313)  | 1.74           | II         | 6020                      | (26800) | 03               | 4A100      | 249   | (a)                |  |
|                    |               |        | 2.02           | III        | 5950                      | (26500) |                    |               |        | 2.24           | III        | 6020                      | (26800) | 03               | 4A105      | 249   | (a)                |  |
|                    |               |        | 2.68           | III        | 5950                      | (26500) |                    |               |        | 2.68           | III        | 6020                      | (26800) | 03               | 4A110      | 249   | (*)                |  |
| 4.76               | 4090          | (462)  | 1.73           | II         | 5850                      | (26000) | 5.75               | 3390          | (383)  | 1.73           | II         | 5950                      | (26500) | 03               | 4A100      | 305   | (a)                |  |
|                    |               |        | 2.01           | III        | 5850                      | (26000) |                    |               |        | 2.26           | III        | 5950                      | (26500) | 03               | 4A105      | 305   | (a)                |  |
|                    |               |        | 2.64           | III        | 5850                      | (26000) |                    |               |        | 2.64           | III        | 5950                      | (26500) | 03               | 4A110      | 305   | (*)                |  |
|                    |               |        | 2.79           | III        | 5850                      | (26000) |                    |               |        | 2.79           | III        | 5950                      | (26500) | 03               | 4A115      | 305   | (*)                |  |
| 3.98               | 4640          | (524)  | 1.63           | II         | 5720                      | (25400) | 4.81               | 3850          | (435)  | 1.63           | II         | 5860                      | (26100) | 03               | 4A10DA     | 364   | (a)                |  |
|                    |               |        | 2.46           | III        | 5720                      | (25400) |                    |               |        | 2.97           | III        | 5860                      | (26100) | 03               | 4A12DB     | 364   | (a)                |  |
| 3.48               | 5600          | (632)  | 1.14           | I          | 5580                      | (24800) | 4.20               | 4640          | (524)  | 1.14           | I          | 5760                      | (25600) | 03               | 4A105      | 417   | (a)                |  |
| 3.42               | 5400          | (610)  | 1.63           | II         | 5560                      | (24700) | 4.13               | 4470          | (506)  | 1.63           | II         | 5750                      | (25600) | 03               | 4A10DA     | 424   | (a)                |  |
|                    |               |        | 2.11           | III        | 5560                      | (24700) |                    |               |        | 2.55           | III        | 5750                      | (25600) | 03               | 4A12DB     | 424   | (a)                |  |
| 2.90               | 6380          | (721)  | 1.42           | II         | 5300                      | (23600) | 3.50               | 5290          | (597)  | 1.63           | II         | 5580                      | (24800) | 03               | 4A10DA     | 501   | (a)                |  |
|                    |               |        | 1.79           | II         | 5300                      | (23600) |                    |               |        | 2.16           | III        | 5580                      | (24800) | 03               | 4A12DB     | 501   | (a)                |  |
|                    |               |        | 2.97           | III        | 9750                      | (43400) |                    |               |        | 3.59           | III        | 9840                      | (43800) | 03               | 4B12DB     | 501   | (a)                |  |
| 2.51               | 7360          | (832)  | 1.23           | I          | 4990                      | (22200) | 3.03               | 6100          | (689)  | 1.48           | II         | 5380                      | (23900) | 03               | 4A10DA     | 578   | (a)                |  |
|                    |               |        | 1.55           | II         | 4990                      | (22200) |                    |               |        | 1.87           | II         | 5380                      | (23900) | 03               | 4A12DB     | 578   | (a)                |  |
|                    |               |        | 2.58           | III        | 9640                      | (42900) |                    |               |        | 3.11           | III        | 9770                      | (43500) | 03               | 4B12DB     | 578   | (a)                |  |
| 2.12               | 8700          | (983)  | 1.04           | I          | 4440                      | (19800) | 2.56               | 7210          | (815)  | 1.25           | I          | 5040                      | (22400) | 03               | 4A10DA     | 683   | (a)                |  |
|                    |               |        | 1.31           | I          | 4440                      | (19800) |                    |               |        | 1.58           | II         | 5040                      | (22400) | 03               | 4A12DB     | 683   | (a)                |  |
|                    |               |        | 1.63           | II         | 9480                      | (42200) |                    |               |        | 1.63           | II         | 9660                      | (43000) | 03               | 4B12DA     | 683   | (a)                |  |
|                    |               |        | 2.18           | III        | 9480                      | (42200) |                    |               |        | 2.63           | III        | 9660                      | (43000) | 03               | 4B12DB     | 683   | (a)                |  |
|                    |               |        | 2.61           | III        | 9480                      | (42200) |                    |               |        | 3.15           | III        | 9660                      | (43000) | 03               | 4B14DB     | 683   | (a)                |  |
| 1.79               | 10300         | (1160) | 0.88           | -          | 3530                      | (15700) | 2.16               | 8540          | (965)  | 1.06           | I          | 4520                      | (20100) | 03               | 4A10DA     | 809   | (a)                |  |
|                    |               |        | 1.11           | I          | 3530                      | (15700) |                    |               |        | 1.34           | I          | 4520                      | (20100) | 03               | 4A12DB     | 809   | (a)                |  |
|                    |               |        | 1.63           | II         | 9240                      | (41100) |                    |               |        | 1.63           | II         | 9500                      | (42300) | 03               | 4B12DA     | 809   | (a)                |  |
|                    |               |        | 1.84           | II         | 9240                      | (41100) |                    |               |        | 2.22           | III        | 9500                      | (42300) | 03               | 4B12DB     | 809   | (a)                |  |
|                    |               |        | 2.21           | III        | 9240                      | (41100) |                    |               |        | 2.66           | III        | 9500                      | (42300) | 03               | 4B14DB     | 809   | (a)                |  |
| 1.52               | 12200         | (1380) | 0.94           | -          | 1530                      | (6830)  | 1.83               | 10100         | (1140) | 1.13           | I          | 3670                      | (16300) | 03               | 4A12DB     | 956   | (a)                |  |
|                    |               |        | 1.56           | II         | 8900                      | (39600) |                    |               |        | 1.88           | II         | 9280                      | (41300) | 03               | 4B12DB     | 956   | (a)                |  |
|                    |               |        | 1.87           | II         | 8900                      | (39600) |                    |               |        | 2.25           | III        | 9280                      | (41300) | 03               | 4B14DB     | 956   | (a)                |  |
| 1.30               | 14200         | (1610) | 1.33           | I          | 8440                      | (37600) | 1.57               | 11800         | (1330) | 1.61           | II         | 8980                      | (39900) | 03               | 4B12DB     | 1117  | (a)                |  |
|                    |               |        | 1.60           | II         | 8440                      | (37600) |                    |               |        | 1.93           | II         | 8980                      | (39900) | 03               | 4B14DB     | 1117  | (a)                |  |
|                    |               |        | 2.90           | III        | 15600                     | (69200) |                    |               |        | 3.50           | III        | 15700                     | (70000) | 03               | 4C14DB     | 1117  | (a)                |  |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
(\*) = AV motor required for selection (AV suffix required on model number, see page 2.4)  
(a) = Both AV and non-AV motors can be used for selection.

Standard Mounting Selection Tables

1/3 HP (0.25 kW)



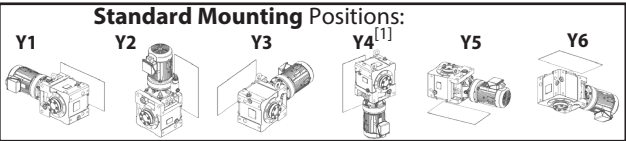
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                |            | Selection                 |          |                  |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|----------------|------------|---------------------------|----------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N•m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N•m)  | SF             | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |
| 1.10               | 16800         | (1900) | 1.13           | I          | 7710                      | (34300)  | 1.33               | 13900         | (1580) | 1.36           | I          | 8510                      | (37900)  | 03               | 4B12DA     | 1320  | (a)                |
|                    |               |        | 1.35           | I          | 7710                      | (34300)  |                    |               |        | 1.63           | II         | 8510                      | (37900)  | 03               | 4B14DB     | 1320  | (a)                |
|                    |               |        | 2.45           | III        | 15300                     | (68100)  |                    |               |        | 2.96           | III        | 15600                     | (69300)  | 03               | 4C14DB     | 1320  | (a)                |
|                    |               |        | 2.70           | III        | 15300                     | (68100)  |                    |               |        | 3.26           | III        | 15600                     | (69300)  | 03               | 4C16DA     | 1320  | (a)                |
| 0.876              | 21100         | (2390) | 0.90           | -          | 5980                      | (26600)  | 1.06               | 17500         | (1980) | 1.08           | I          | 7490                      | (33300)  | 03               | 4B12DA     | 1656  | (a)                |
|                    |               |        | 1.08           | I          | 5980                      | (26600)  |                    |               |        | 1.30           | I          | 7490                      | (33300)  | 03               | 4B14DB     | 1656  | (a)                |
|                    |               |        | 1.63           | II         | 14800                     | (65900)  |                    |               |        | 1.63           | II         | 15200                     | (67800)  | 03               | 4C14DA     | 1656  | (a)                |
|                    |               |        | 1.95           | II         | 14800                     | (65900)  |                    |               |        | 2.36           | III        | 15200                     | (67800)  | 03               | 4C14DB     | 1656  | (a)                |
|                    |               |        | 2.16           | III        | 14800                     | (65900)  |                    |               |        | 2.60           | III        | 15200                     | (67800)  | 03               | 4C16DA     | 1656  | (a)                |
|                    |               |        | 3.00           | III        | 21400                     | (95300)  |                    |               |        | 3.62           | III        | 21600                     | (96300)  | 03               | 4D16DA     | 1656  | (a)                |
| 0.741              | 24900         | (2820) | 0.91           | -          | 3130                      | (13900)  | 0.894              | 20700         | (2340) | 1.10           | I          | 6200                      | (27600)  | 03               | 4B14DB     | 1957  | (a)                |
|                    |               |        | 1.65           | II         | 14300                     | (63400)  |                    |               |        | 2.00           | III        | 14900                     | (66200)  | 03               | 4C14DB     | 1957  | (a)                |
|                    |               |        | 1.82           | II         | 14300                     | (63400)  |                    |               |        | 2.20           | III        | 14900                     | (66200)  | 03               | 4C16DA     | 1957  | (a)                |
|                    |               |        | 2.54           | III        | 21100                     | (94100)  |                    |               |        | 3.06           | III        | 21500                     | (95400)  | 03               | 4D16DA     | 1957  | (a)                |
| 0.638              | 29000         | (3270) | 1.42           | II         | 13500                     | (60200)  | 0.770              | 24000         | (2710) | 1.72           | II         | 14400                     | (64100)  | 03               | 4C14DB     | 2272  | (a)                |
|                    |               |        | 1.57           | II         | 13500                     | (60200)  |                    |               |        | 1.90           | II         | 14400                     | (64100)  | 03               | 4C16DA     | 2272  | (a)                |
|                    |               |        | 2.18           | III        | 20800                     | (92500)  |                    |               |        | 2.64           | III        | 21200                     | (94400)  | 03               | 4D16DA     | 2272  | (a)                |
|                    |               |        | 2.66           | III        | 20800                     | (92500)  |                    |               |        | 3.22           | III        | 21200                     | (94400)  | 03               | 4D17DA     | 2272  | (a)                |
| 0.567              | 32600         | (3690) | 1.26           | I          | 12700                     | (56700)  | 0.684              | 27000         | (3050) | 1.53           | II         | 13900                     | (61800)  | 03               | 4C14DA     | 2559  | (a)                |
|                    |               |        | 1.39           | I          | 12700                     | (56700)  |                    |               |        | 1.68           | II         | 13900                     | (61800)  | 03               | 4C16DA     | 2559  | (a)                |
|                    |               |        | 1.94           | II         | 20400                     | (90900)  |                    |               |        | 2.34           | III        | 21000                     | (93300)  | 03               | 4D16DA     | 2559  | (a)                |
|                    |               |        | 2.37           | III        | 20400                     | (90900)  |                    |               |        | 2.86           | III        | 21000                     | (93300)  | 03               | 4D17DA     | 2559  | (a)                |
|                    |               |        | 2.91           | III        | 22200                     | (98500)  |                    |               |        | 3.51           | III        | 22400                     | (99800)  | 03               | 4E17DA     | 2559  | (a)                |
| 0.493              | 37500         | (4240) | 1.10           | I          | 11400                     | (50900)  | 0.595              | 31100         | (3510) | 1.33           | I          | 13100                     | (58200)  | 03               | 4C14DB     | 2944  | (a)                |
|                    |               |        | 1.69           | II         | 19900                     | (88400)  |                    |               |        | 2.03           | III        | 20600                     | (91600)  | 03               | 4D16DA     | 2944  | (a)                |
|                    |               |        | 2.06           | III        | 19900                     | (88400)  |                    |               |        | 2.48           | III        | 20600                     | (91600)  | 03               | 4D17DA     | 2944  | (a)                |
|                    |               |        | 2.53           | III        | 21900                     | (97400)  |                    |               |        | 3.05           | III        | 22200                     | (98900)  | 03               | 4E17DA     | 2944  | (a)                |
|                    |               |        | 2.74           | III        | 21900                     | (97400)  |                    |               |        | 3.30           | III        | 22200                     | (98900)  | 03               | 4E18DA     | 2944  | (a)                |
| 0.413              | 44800         | (5060) | 0.92           | -          | 8720                      | (38800)  | 0.499              | 37100         | (4190) | 1.11           | I          | 11600                     | (51500)  | 03               | 4C14DA     | 3511  | (a)                |
|                    |               |        | 1.41           | II         | 18800                     | (83800)  |                    |               |        | 1.71           | II         | 19900                     | (88600)  | 03               | 4D16DA     | 3511  | (a)                |
|                    |               |        | 1.72           | II         | 18800                     | (83800)  |                    |               |        | 2.08           | III        | 19900                     | (88600)  | 03               | 4D17DA     | 3511  | (a)                |
|                    |               |        | 2.12           | III        | 21500                     | (95800)  |                    |               |        | 2.56           | III        | 21900                     | (97500)  | 03               | 4E17DA     | 3511  | (a)                |
| 0.332              | 55700         | (6290) | 1.39           | I          | 16800                     | (74600)  | 0.401              | 46100         | (5210) | 1.67           | II         | 18600                     | (82800)  | 03               | 4D17DA     | 4365  | (a)                |
|                    |               |        | 1.70           | II         | 21000                     | (93300)  |                    |               |        | 2.06           | III        | 21500                     | (95500)  | 03               | 4E17DA     | 4365  | (a)                |
|                    |               |        | 2.71           | III        | 29800                     | (132000) |                    |               |        | 3.27           | III        | 30200                     | (134000) | 03               | 4F18DA     | 4365  | (a)                |
|                    |               |        | 2.77           | III        | 29800                     | (132000) |                    |               |        | 3.34           | III        | 30200                     | (134000) | 03               | 4F19DA     | 4365  | (*)                |
| 0.280              | 66000         | (7460) | 1.44           | II         | 20500                     | (91000)  | 0.338              | 54700         | (6180) | 1.73           | II         | 21000                     | (93600)  | 03               | 4E17DA     | 5177  | (a)                |

Standard Mounting Selection Tables

1/2 HP  
(0.4 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

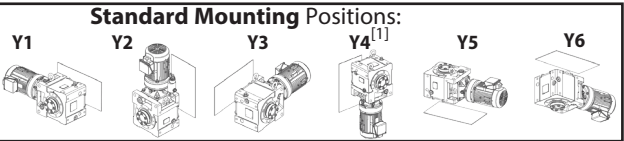
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           |         | 60 Hz              |               |       |                |            |                           |         | Selection        |               |       |                    |  |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|----------------|------------|---------------------------|---------|------------------|---------------|-------|--------------------|--|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Base             |               |       | VFD <sup>[2]</sup> |  |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size    | Ratio |                    |  |
| 12.9               | 2410          | (272) | 2.44           | III        | 6050                      | (26900) | 15.6               | 2000          | (225) | 2.44           | III        | 6080                      | (27100) | 05               | <b>4A100</b>  | 112   | (a)                |  |
|                    |               |       | 3.00           | III        | 6050                      | (26900) |                    |               |       | 3.00           | III        | 6080                      | (27100) | 05               | <b>4A105</b>  | 112   | (a)                |  |
| 11.8               | 2630          | (298) | 2.44           | III        | 6030                      | (26800) | 14.3               | 2180          | (247) | 2.44           | III        | 6070                      | (27000) | 05               | <b>4A100</b>  | 123   | (a)                |  |
|                    |               |       | 3.00           | III        | 6030                      | (26800) |                    |               |       | 3.00           | III        | 6070                      | (27000) | 05               | <b>4A105</b>  | 123   | (a)                |  |
| 9.63               | 3240          | (366) | 1.95           | II         | 5970                      | (26500) | 11.6               | 2680          | (303) | 1.95           | II         | 6020                      | (26800) | 05               | <b>4A100</b>  | 151   | (a)                |  |
|                    |               |       | 2.70           | III        | 5970                      | (26500) |                    |               |       | 2.70           | III        | 6020                      | (26800) | 05               | <b>4A105</b>  | 151   | (a)                |  |
| 8.12               | 3840          | (434) | 1.40           | II         | 5890                      | (26200) | 9.80               | 3180          | (359) | 1.40           | II         | 5970                      | (26600) | 05               | <b>4A100</b>  | 179   | (a)                |  |
|                    |               |       | 1.94           | II         | 5890                      | (26200) |                    |               |       | 1.94           | II         | 5970                      | (26600) | 05               | <b>4A105</b>  | 179   | (a)                |  |
|                    |               |       | 2.36           | III        | 5890                      | (26200) |                    |               |       | 2.36           | III        | 5970                      | (26600) | 05               | <b>4A110</b>  | 179   | (a)                |  |
|                    |               |       | 2.78           | III        | 5890                      | (26200) |                    |               |       | 2.78           | III        | 5970                      | (26600) | 05               | <b>4A115</b>  | 179   | (a)                |  |
|                    |               |       | 2.98           | III        | 5890                      | (26200) |                    |               |       | 2.98           | III        | 5970                      | (26600) | 05               | <b>4A120</b>  | 179   | (a)                |  |
| 7.02               | 4440          | (502) | 1.29           | I          | 5800                      | (25800) | 8.47               | 3680          | (416) | 1.29           | I          | 5910                      | (26300) | 05               | <b>4A100</b>  | 207   | (a)                |  |
|                    |               |       | 1.70           | II         | 5800                      | (25800) |                    |               |       | 1.77           | II         | 5910                      | (26300) | 05               | <b>4A105</b>  | 207   | (a)                |  |
|                    |               |       | 2.15           | III        | 5800                      | (25800) |                    |               |       | 2.15           | III        | 5910                      | (26300) | 05               | <b>4A110</b>  | 207   | (a)                |  |
|                    |               |       | 2.53           | III        | 5800                      | (25800) |                    |               |       | 2.53           | III        | 5910                      | (26300) | 05               | <b>4A115</b>  | 207   | (a)                |  |
|                    |               |       | 2.57           | III        | 5800                      | (25800) |                    |               |       | 2.57           | III        | 5910                      | (26300) | 05               | <b>4A120</b>  | 207   | (a)                |  |
| 5.84               | 5340          | (604) | 1.09           | I          | 5630                      | (25000) | 7.04               | 4430          | (500) | 1.09           | I          | 5800                      | (25800) | 05               | <b>4A100</b>  | 249   | (a)                |  |
|                    |               |       | 1.26           | I          | 5630                      | (25000) |                    |               |       | 1.40           | II         | 5800                      | (25800) | 05               | <b>4A105</b>  | 249   | (a)                |  |
|                    |               |       | 1.67           | II         | 5630                      | (25000) |                    |               |       | 1.67           | II         | 5800                      | (25800) | 05               | <b>4A110</b>  | 249   | (a)                |  |
|                    |               |       | 1.90           | II         | 5630                      | (25000) |                    |               |       | 1.90           | II         | 5800                      | (25800) | 05               | <b>4A115</b>  | 249   | (a)                |  |
|                    |               |       | 2.14           | III        | 5630                      | (25000) |                    |               |       | 2.14           | III        | 5800                      | (25800) | 05               | <b>4A120</b>  | 249   | (a)                |  |
|                    |               |       | 2.39           | III        | 9860                      | (43900) |                    |               |       | 2.39           | III        | 9920                      | (44100) | 05               | <b>4B120</b>  | 249   | (a)                |  |
|                    |               |       | 2.84           | III        | 9860                      | (43900) |                    |               |       | 3.00           | III        | 9920                      | (44100) | 05               | <b>4B125</b>  | 249   | (a)                |  |
| 4.76               | 6550          | (740) | 1.08           | I          | 5350                      | (23800) | 5.75               | 5420          | (613) | 1.08           | I          | 5610                      | (25000) | 05               | <b>4A100</b>  | 305   | (a)                |  |
|                    |               |       | 1.26           | I          | 5350                      | (23800) |                    |               |       | 1.41           | II         | 5610                      | (25000) | 05               | <b>4A105</b>  | 305   | (a)                |  |
|                    |               |       | 1.65           | II         | 5350                      | (23800) |                    |               |       | 1.65           | II         | 5610                      | (25000) | 05               | <b>4A110</b>  | 305   | (a)                |  |
|                    |               |       | 1.74           | II         | 5350                      | (23800) |                    |               |       | 1.74           | II         | 5610                      | (25000) | 05               | <b>4A115</b>  | 305   | (a)                |  |
|                    |               |       | 2.36           | III        | 9760                      | (43400) |                    |               |       | 2.36           | III        | 9850                      | (43800) | 05               | <b>4B120</b>  | 305   | (a)                |  |
|                    |               |       | 2.57           | III        | 9760                      | (43400) |                    |               |       | 2.83           | III        | 9850                      | (43800) | 05               | <b>4B125</b>  | 305   | (a)                |  |
| 3.98               | 7430          | (839) | 1.02           | I          | 4970                      | (22100) | 4.81               | 6150          | (695) | 1.02           | I          | 5370                      | (23900) | 05               | <b>4A10DA</b> | 364   | C.F.               |  |
|                    |               |       | 1.54           | II         | 4970                      | (22100) |                    |               |       | 1.86           | II         | 5370                      | (23900) | 05               | <b>4A12DB</b> | 364   | (a)                |  |
|                    |               |       | 2.55           | III        | 9640                      | (42900) |                    |               |       | 3.08           | III        | 9770                      | (43500) | 05               | <b>4B12DB</b> | 364   | (a)                |  |
| 3.42               | 8640          | (976) | 1.02           | I          | 4470                      | (19900) | 4.13               | 7160          | (809) | 1.02           | I          | 5060                      | (22500) | 05               | <b>4A10DA</b> | 424   | C.F.               |  |
|                    |               |       | 1.32           | I          | 4470                      | (19900) |                    |               |       | 1.59           | II         | 5060                      | (22500) | 05               | <b>4A12DB</b> | 424   | (a)                |  |
|                    |               |       | 2.17           | III        | 9490                      | (42200) |                    |               |       | 2.62           | III        | 9670                      | (43000) | 05               | <b>4B12DB</b> | 424   | (a)                |  |
|                    |               |       | 2.63           | III        | 9490                      | (42200) |                    |               |       | 3.18           | III        | 9670                      | (43000) | 05               | <b>4B14DB</b> | 424   | (a)                |  |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
C.F. = Consult Factory with ambient temperature data for VFD operation.  
(a) = Both AV and non-AV motors can be used for selection.

Standard Mounting Selection Tables

1/2 HP  
(0.4 kW)



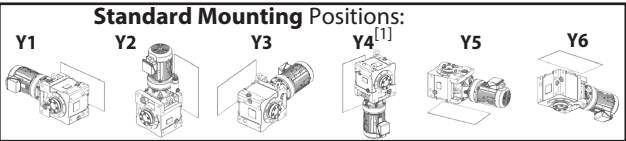
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |        |                |            |                           |         | Selection        |            |       |                    |  |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|--|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |  |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |  |
| 2.90               | 10200         | (1150) | 0.88           | -          | 3590                      | (16000) | 3.50               | 8460          | (956)  | 1.02           | I          | 4550                      | (20300) | 05               | 4A10DA     | 501   | C.F.               |  |
|                    |               |        | 1.12           | I          | 3590                      | (16000) |                    |               |        | 1.35           | I          | 4550                      | (20300) | 05               | 4A12DB     | 501   | (a)                |  |
|                    |               |        | 1.86           | II         | 9260                      | (41200) |                    |               |        | 2.24           | III        | 9510                      | (42300) | 05               | 4B12DB     | 501   | (a)                |  |
|                    |               |        | 2.23           | III        | 9260                      | (41200) |                    |               |        | 2.69           | III        | 9510                      | (42300) | 05               | 4B14DB     | 501   | (a)                |  |
| 2.51               | 11800         | (1330) | 0.97           | -          | 2160                      | (9600)  | 3.03               | 9760          | (1100) | 1.17           | I          | 3880                      | (17300) | 05               | 4A12DB     | 578   | (a)                |  |
|                    |               |        | 1.61           | II         | 8980                      | (39900) |                    |               |        | 1.94           | II         | 9330                      | (41500) | 05               | 4B12DB     | 578   | (a)                |  |
|                    |               |        | 1.93           | II         | 8980                      | (39900) |                    |               |        | 2.33           | III        | 9330                      | (41500) | 05               | 4B14DB     | 578   | (a)                |  |
| 2.12               | 13900         | (1570) | 1.02           | I          | 8520                      | (37900) | 2.56               | 11500         | (1300) | 1.02           | I          | 9030                      | (40100) | 05               | 4B12DA     | 683   | C.F.               |  |
|                    |               |        | 1.36           | I          | 8520                      | (37900) |                    |               |        | 1.64           | II         | 9030                      | (40100) | 05               | 4B12DB     | 683   | (a)                |  |
|                    |               |        | 1.63           | II         | 8520                      | (37900) |                    |               |        | 1.97           | II         | 9030                      | (40100) | 05               | 4B14DB     | 683   | (a)                |  |
|                    |               |        | 2.94           | III        | 15600                     | (69300) |                    |               |        | 3.54           | III        | 15800                     | (70100) | 05               | 4C14DB     | 683   | (a)                |  |
| 1.79               | 16500         | (1860) | 1.02           | I          | 7820                      | (34800) | 2.16               | 13700         | (1540) | 1.02           | I          | 8580                      | (38200) | 05               | 4B12DA     | 809   | C.F.               |  |
|                    |               |        | 1.15           | I          | 7820                      | (34800) |                    |               |        | 1.39           | I          | 8580                      | (38200) | 05               | 4B12DB     | 809   | (a)                |  |
|                    |               |        | 1.38           | I          | 7820                      | (34800) |                    |               |        | 1.66           | II         | 8580                      | (38200) | 05               | 4B14DB     | 809   | (a)                |  |
|                    |               |        | 2.44           | III        | 15300                     | (68300) |                    |               |        | 2.95           | III        | 15600                     | (69400) | 05               | 4C14DB     | 809   | (a)                |  |
|                    |               |        | 2.76           | III        | 15300                     | (68300) |                    |               |        | 3.33           | III        | 15600                     | (69400) | 05               | 4C16DA     | 809   | (a)                |  |
| 1.52               | 19500         | (2200) | 0.97           | -          | 6730                      | (29900) | 1.83               | 16200         | (1830) | 1.17           | I          | 7920                      | (35200) | 05               | 4B12DB     | 956   | (a)                |  |
|                    |               |        | 1.17           | I          | 6730                      | (29900) |                    |               |        | 1.41           | II         | 7920                      | (35200) | 05               | 4B14DB     | 956   | (a)                |  |
|                    |               |        | 2.07           | III        | 15000                     | (66800) |                    |               |        | 2.49           | III        | 15400                     | (68400) | 05               | 4C14DB     | 956   | (a)                |  |
|                    |               |        | 2.33           | III        | 15000                     | (66800) |                    |               |        | 2.82           | III        | 15400                     | (68400) | 05               | 4C16DA     | 956   | (a)                |  |
| 1.30               | 22800         | (2570) | 0.83           | -          | 5000                      | (22200) | 1.57               | 18900         | (2130) | 1.01           | I          | 6990                      | (31100) | 05               | 4B12DB     | 1117  | (a)                |  |
|                    |               |        | 1.00           | I          | 5000                      | (22200) |                    |               |        | 1.21           | I          | 6990                      | (31100) | 05               | 4B14DB     | 1117  | (a)                |  |
|                    |               |        | 1.81           | II         | 14600                     | (64900) |                    |               |        | 2.19           | III        | 15100                     | (67100) | 05               | 4C14DB     | 1117  | (a)                |  |
|                    |               |        | 2.00           | III        | 14600                     | (64900) |                    |               |        | 2.41           | III        | 15100                     | (67100) | 05               | 4C16DA     | 1117  | (a)                |  |
|                    |               |        | 2.78           | III        | 21300                     | (94800) |                    |               |        | 3.35           | III        | 21600                     | (95900) | 05               | 4D16DA     | 1117  | (a)                |  |
| 1.10               | 26900         | (3040) | 1.02           | I          | 13900                     | (61900) | 1.33               | 22300         | (2520) | 1.02           | I          | 14700                     | (65200) | 05               | 4C14DA     | 1320  | C.F.               |  |
|                    |               |        | 1.53           | II         | 13900                     | (61900) |                    |               |        | 1.85           | II         | 14700                     | (65200) | 05               | 4C14DB     | 1320  | (a)                |  |
|                    |               |        | 1.69           | II         | 13900                     | (61900) |                    |               |        | 2.04           | III        | 14700                     | (65200) | 05               | 4C16DA     | 1320  | (a)                |  |
|                    |               |        | 2.35           | III        | 21000                     | (93400) |                    |               |        | 2.84           | III        | 21300                     | (95000) | 05               | 4D16DA     | 1320  | (a)                |  |
|                    |               |        | 2.87           | III        | 21000                     | (93400) |                    |               |        | 3.46           | III        | 21300                     | (95000) | 05               | 4D17DA     | 1320  | (a)                |  |
| 0.876              | 33800         | (3820) | 1.02           | I          | 12500                     | (55500) | 1.06               | 28000         | (3160) | 1.02           | I          | 13700                     | (61100) | 05               | 4C14DA     | 1656  | C.F.               |  |
|                    |               |        | 1.22           | I          | 12500                     | (55500) |                    |               |        | 1.47           | II         | 13700                     | (61100) | 05               | 4C14DB     | 1656  | (a)                |  |
|                    |               |        | 1.35           | I          | 12500                     | (55500) |                    |               |        | 1.63           | II         | 13700                     | (61100) | 05               | 4C16DA     | 1656  | (a)                |  |
|                    |               |        | 1.87           | II         | 20300                     | (90400) |                    |               |        | 2.26           | III        | 20900                     | (92900) | 05               | 4D16DA     | 1656  | (a)                |  |
|                    |               |        | 2.28           | III        | 20300                     | (90400) |                    |               |        | 2.76           | III        | 20900                     | (92900) | 05               | 4D17DA     | 1656  | (a)                |  |
|                    |               |        | 2.81           | III        | 22100                     | (98300) |                    |               |        | 3.39           | III        | 22400                     | (99600) | 05               | 4E17DA     | 1656  | (a)                |  |

Standard Mounting Selection Tables

1/2 HP  
(0.4 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

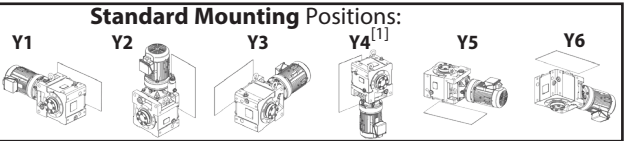
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz |                    |               |       |                |            |                           |     | Selection        |            |       |                    |
|--------------------|----------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs         | (N·m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 0.741              | 39900 (4510)   |       | 1.03           | I          | 10700 (47500)             | 0.894 | 33100 (3740)       |               |       | 1.25           | I          | 12600 (56200)             | 05  | 4C14DB           | 1957       | (a)   |                    |
|                    |                |       | 1.14           | I          | 10700 (47500)             |       |                    |               |       | 1.38           | I          | 12600 (56200)             | 05  | 4C16DA           | 1957       | (a)   |                    |
|                    |                |       | 1.58           | II         | 19600 (87000)             |       |                    |               |       | 1.91           | II         | 20400 (90700)             | 05  | 4D16DA           | 1957       | (a)   |                    |
|                    |                |       | 1.93           | II         | 19600 (87000)             |       |                    |               |       | 2.33           | III        | 20400 (90700)             | 05  | 4D17DA           | 1957       | (a)   |                    |
|                    |                |       | 2.38           | III        | 21800 (96900)             |       |                    |               |       | 2.87           | III        | 22100 (98400)             | 05  | 4E17DA           | 1957       | (a)   |                    |
|                    |                |       | 2.57           | III        | 21800 (96900)             |       |                    |               |       | 3.10           | III        | 22100 (98400)             | 05  | 4E18DA           | 1957       | (-)   |                    |
| 0.638              | 46300 (5240)   |       | 0.89           | -          | 7920 (35200)              | 0.770 | 38400 (4340)       |               |       | 1.07           | I          | 11200 (49700)             | 05  | 4C14DB           | 2272       | (a)   |                    |
|                    |                |       | 0.98           | -          | 7920 (35200)              |       |                    |               |       | 1.18           | I          | 11200 (49700)             | 05  | 4C16DA           | 2272       | (a)   |                    |
|                    |                |       | 1.36           | I          | 18600 (82600)             |       |                    |               |       | 1.65           | II         | 19800 (87900)             | 05  | 4D16DA           | 2272       | (a)   |                    |
|                    |                |       | 1.67           | II         | 18600 (82600)             |       |                    |               |       | 2.01           | III        | 19800 (87900)             | 05  | 4D17DA           | 2272       | (a)   |                    |
|                    |                |       | 2.05           | III        | 21500 (95400)             |       |                    |               |       | 2.47           | III        | 21900 (97200)             | 05  | 4E17DA           | 2272       | (a)   |                    |
|                    |                |       | 2.22           | III        | 21500 (95400)             |       |                    |               |       | 2.67           | III        | 21900 (97200)             | 05  | 4E18DA           | 2272       | (-)   |                    |
| 0.567              | 52200 (5900)   |       | 0.87           | -          | 3100 (13800)              | 0.684 | 43300 (4890)       |               |       | 1.05           | I          | 9390 (41800)              | 05  | 4C16DA           | 2559       | (a)   |                    |
|                    |                |       | 1.21           | I          | 17500 (77900)             |       |                    |               |       | 1.46           | II         | 19100 (84800)             | 05  | 4D16DA           | 2559       | (a)   |                    |
|                    |                |       | 1.48           | II         | 17500 (77900)             |       |                    |               |       | 1.78           | II         | 19100 (84800)             | 05  | 4D17DA           | 2559       | (a)   |                    |
|                    |                |       | 1.82           | II         | 21200 (94100)             |       |                    |               |       | 2.19           | III        | 21600 (96100)             | 05  | 4E17DA           | 2559       | (a)   |                    |
|                    |                |       | 1.97           | II         | 21200 (94100)             |       |                    |               |       | 2.37           | III        | 21600 (96100)             | 05  | 4E18DA           | 2559       | (a)   |                    |
|                    |                |       | 2.88           | III        | 29900 (133000)            |       |                    |               |       | 3.48           | III        | 30300 (135000)            | 05  | 4F18DA           | 2559       | (a)   |                    |
|                    |                |       | 2.95           | III        | 29900 (133000)            |       |                    |               |       | 3.56           | III        | 30300 (135000)            | 05  | 4F19DA           | 2559       | (a)   |                    |
|                    |                |       |                |            |                           |       |                    |               |       |                |            |                           |     |                  |            |       |                    |
| 0.493              | 60100 (6790)   |       | 1.05           | I          | 15700 (70000)             | 0.595 | 49800 (5620)       |               |       | 1.27           | I          | 18000 (80000)             | 05  | 4D16DA           | 2944       | (a)   |                    |
|                    |                |       | 1.29           | I          | 15700 (70000)             |       |                    |               |       | 1.55           | II         | 18000 (80000)             | 05  | 4D17DA           | 2944       | (a)   |                    |
|                    |                |       | 1.58           | II         | 20800 (92400)             |       |                    |               |       | 1.91           | II         | 21300 (94700)             | 05  | 4E17DA           | 2944       | (a)   |                    |
|                    |                |       | 1.71           | II         | 20800 (92400)             |       |                    |               |       | 2.06           | III        | 21300 (94700)             | 05  | 4E18DA           | 2944       | (a)   |                    |
|                    |                |       | 2.56           | III        | 29600 (132000)            |       |                    |               |       | 3.09           | III        | 30000 (134000)            | 05  | 4F19DA           | 2944       | (-)   |                    |
| 0.413              | 71600 (8090)   |       | 0.88           | -          | 12100 (53600)             | 0.499 | 59300 (6710)       |               |       | 1.07           | I          | 15900 (70800)             | 05  | 4D16DA           | 3511       | (a)   |                    |
|                    |                |       | 1.08           | I          | 12100 (53600)             |       |                    |               |       | 1.30           | I          | 15900 (70800)             | 05  | 4D17DA           | 3511       | (a)   |                    |
|                    |                |       | 1.32           | I          | 20200 (89700)             |       |                    |               |       | 1.60           | II         | 20800 (92500)             | 05  | 4E17DA           | 3511       | (a)   |                    |
|                    |                |       | 2.10           | III        | 29100 (129000)            |       |                    |               |       | 2.54           | III        | 29600 (132000)            | 05  | 4F18DA           | 3511       | (a)   |                    |
|                    |                |       | 2.15           | III        | 29100 (129000)            |       |                    |               |       | 2.60           | III        | 29600 (132000)            | 05  | 4F19DA           | 3511       | (a)   |                    |
| 0.332              | 89000 (10100)  |       | 1.07           | I          | 19300 (85800)             | 0.401 | 73800 (8340)       |               |       | 1.29           | I          | 20100 (89300)             | 05  | 4E17DA           | 4365       | (a)   |                    |
|                    |                |       | 1.69           | II         | 28300 (126000)            |       |                    |               |       | 2.04           | III        | 29000 (129000)            | 05  | 4F18DA           | 4365       | (a)   |                    |
|                    |                |       | 1.73           | II         | 28300 (126000)            |       |                    |               |       | 2.09           | III        | 29000 (129000)            | 05  | 4F19DA           | 4365       | (-)   |                    |
| 0.280              | 106000 (11900) |       | 0.90           | -          | 16100 (71600)             | 0.338 | 87500 (9890)       |               |       | 1.08           | I          | 19400 (86200)             | 05  | 4E17DA           | 5177       | (a)   |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.  
(a) = Both AV and non-AV motors can be used for selection.

Standard Mounting Selection Tables

3/4 HP  
(0.55 kW)



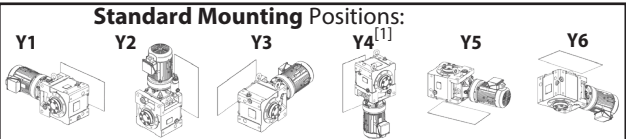
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |       |                |            |                           |         | Selection        |            |       |                    |  |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|--|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |  |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |  |
| 18.1               | 2360          | (267)  | 2.31           | III        | 6050                      | (26900) | 21.9               | 1960          | (221) | 2.31           | III        | 6080                      | (27100) | 08               | 4A100      | 80    | (a)                |  |
| 16.6               | 2590          | (292)  | 2.31           | III        | 6030                      | (26800) | 20.0               | 2140          | (242) | 2.31           | III        | 6070                      | (27000) | 08               | 4A100      | 88    | (a)                |  |
| 14.3               | 3000          | (339)  | 2.20           | III        | 5990                      | (26700) | 17.2               | 2490          | (281) | 2.20           | III        | 6040                      | (26900) | 08               | 4A100      | 102   | (a)                |  |
|                    |               |        | 2.89           | III        | 5990                      | (26700) |                    |               |       | 2.89           | III        | 6040                      | (26900) | 08               | 4A105      | 102   | (a)                |  |
| 12.9               | 3310          | (374)  | 1.77           | II         | 5960                      | (26500) | 15.6               | 2740          | (310) | 1.77           | II         | 6020                      | (26800) | 08               | 4A100      | 112   | (a)                |  |
|                    |               |        | 2.18           | III        | 5960                      | (26500) |                    |               |       | 2.18           | III        | 6020                      | (26800) | 08               | 4A105      | 112   | (a)                |  |
|                    |               |        | 2.73           | III        | 5960                      | (26500) |                    |               |       | 2.73           | III        | 6020                      | (26800) | 08               | 4A110      | 112   | (a)                |  |
| 11.8               | 3620          | (409)  | 1.77           | II         | 5920                      | (26300) | 14.3               | 3000          | (339) | 1.77           | II         | 5990                      | (26700) | 08               | 4A100      | 123   | (a)                |  |
|                    |               |        | 2.18           | III        | 5920                      | (26300) |                    |               |       | 2.18           | III        | 5990                      | (26700) | 08               | 4A105      | 123   | (a)                |  |
|                    |               |        | 2.73           | III        | 5920                      | (26300) |                    |               |       | 2.73           | III        | 5990                      | (26700) | 08               | 4A110      | 123   | (a)                |  |
| 9.63               | 4450          | (503)  | 1.42           | II         | 5800                      | (25800) | 11.6               | 3690          | (416) | 1.42           | II         | 5910                      | (26300) | 08               | 4A100      | 151   | (a)                |  |
|                    |               |        | 1.96           | II         | 5800                      | (25800) |                    |               |       | 1.96           | II         | 5910                      | (26300) | 08               | 4A105      | 151   | (a)                |  |
|                    |               |        | 2.36           | III        | 5800                      | (25800) |                    |               |       | 2.36           | III        | 5910                      | (26300) | 08               | 4A110      | 151   | (a)                |  |
|                    |               |        | 2.57           | III        | 5800                      | (25800) |                    |               |       | 2.57           | III        | 5910                      | (26300) | 08               | 4A115      | 151   | (a)                |  |
| 8.12               | 5280          | (596)  | 1.02           | I          | 5640                      | (25100) | 9.80               | 4370          | (494) | 1.02           | I          | 5810                      | (25800) | 08               | 4A100      | 179   | (a)                |  |
|                    |               |        | 1.41           | II         | 5640                      | (25100) |                    |               |       | 1.41           | II         | 5810                      | (25800) | 08               | 4A105      | 179   | (a)                |  |
|                    |               |        | 1.72           | II         | 5640                      | (25100) |                    |               |       | 1.72           | II         | 5810                      | (25800) | 08               | 4A110      | 179   | (a)                |  |
|                    |               |        | 2.02           | III        | 5640                      | (25100) |                    |               |       | 2.02           | III        | 5810                      | (25800) | 08               | 4A115      | 179   | (a)                |  |
|                    |               |        | 2.16           | III        | 5640                      | (25100) |                    |               |       | 2.16           | III        | 5810                      | (25800) | 08               | 4A120      | 179   | (a)                |  |
|                    |               |        | 2.96           | III        | 9860                      | (43900) |                    |               |       | 3.13           | III        | 9920                      | (44100) | 08               | 4B120      | 179   | (a)                |  |
| 7.02               | 6100          | (690)  | 1.24           | I          | 5460                      | (24300) | 8.47               | 5060          | (571) | 1.29           | I          | 5690                      | (25300) | 08               | 4A105      | 207   | (a)                |  |
|                    |               |        | 1.56           | II         | 5460                      | (24300) |                    |               |       | 1.56           | II         | 5690                      | (25300) | 08               | 4A110      | 207   | (a)                |  |
|                    |               |        | 1.84           | II         | 5460                      | (24300) |                    |               |       | 1.84           | II         | 5690                      | (25300) | 08               | 4A115      | 207   | (a)                |  |
|                    |               |        | 1.87           | II         | 5460                      | (24300) |                    |               |       | 1.87           | II         | 5690                      | (25300) | 08               | 4A120      | 207   | (a)                |  |
|                    |               |        | 2.36           | III        | 9800                      | (43600) |                    |               |       | 2.36           | III        | 9880                      | (43900) | 08               | 4B120      | 207   | (a)                |  |
|                    |               |        | 2.95           | III        | 9800                      | (43600) |                    |               |       | 2.95           | III        | 9880                      | (43900) | 08               | 4B125      | 207   | (a)                |  |
| 5.84               | 7350          | (830)  | 0.92           | -          | 5120                      | (22800) | 7.04               | 6090          | (688) | 1.02           | I          | 5470                      | (24300) | 08               | 4A105      | 249   | (a)                |  |
|                    |               |        | 1.22           | I          | 5120                      | (22800) |                    |               |       | 1.22           | I          | 5470                      | (24300) | 08               | 4A110      | 249   | (a)                |  |
|                    |               |        | 1.38           | I          | 5120                      | (22800) |                    |               |       | 1.38           | I          | 5470                      | (24300) | 08               | 4A115      | 249   | (a)                |  |
|                    |               |        | 1.55           | II         | 5120                      | (22800) |                    |               |       | 1.55           | II         | 5470                      | (24300) | 08               | 4A120      | 249   | (a)                |  |
|                    |               |        | 1.74           | II         | 9690                      | (43100) |                    |               |       | 1.74           | II         | 9800                      | (43600) | 08               | 4B120      | 249   | (a)                |  |
|                    |               |        | 2.07           | III        | 9690                      | (43100) |                    |               |       | 2.18           | III        | 9800                      | (43600) | 08               | 4B125      | 249   | (a)                |  |
| 4.76               | 9000          | (1020) | 0.91           | -          | 4520                      | (20100) | 5.75               | 7460          | (843) | 1.03           | I          | 5090                      | (22600) | 08               | 4A105      | 305   | (a)                |  |
|                    |               |        | 1.20           | I          | 4520                      | (20100) |                    |               |       | 1.20           | I          | 5090                      | (22600) | 08               | 4A110      | 305   | (a)                |  |
|                    |               |        | 1.27           | I          | 4520                      | (20100) |                    |               |       | 1.27           | I          | 5090                      | (22600) | 08               | 4A115      | 305   | (a)                |  |
|                    |               |        | 1.72           | II         | 9500                      | (42300) |                    |               |       | 1.72           | II         | 9680                      | (43000) | 08               | 4B120      | 305   | (a)                |  |
|                    |               |        | 1.87           | II         | 9500                      | (42300) |                    |               |       | 2.05           | III        | 9680                      | (43000) | 08               | 4B125      | 305   | (a)                |  |
|                    |               |        | 2.53           | III        | 9500                      | (42300) |                    |               |       | 2.53           | III        | 9680                      | (43000) | 08               | 4B140      | 305   | (a)                |  |

Standard Mounting Selection Tables

3/4 HP  
(0.55 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

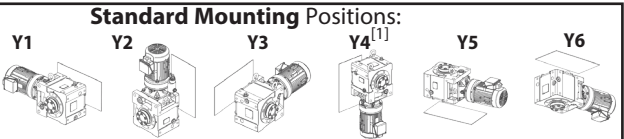
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |        |                |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 3.98               | 10200         | (1150) | 1.12           | I          | 3590                      | (16000) | 4.81               | 8460          | (956)  | 1.35           | I          | 4550                      | (20300) | 08               | 4A12DB     | 364   | (a)                |
|                    |               |        | 1.86           | II         | 9260                      | (41200) |                    |               |        | 2.24           | III        | 9510                      | (42300) | 08               | 4B12DB     | 364   | (a)                |
|                    |               |        | 2.23           | III        | 9260                      | (41200) |                    |               |        | 2.69           | III        | 9510                      | (42300) | 08               | 4B14DB     | 364   | (a)                |
|                    |               |        | 2.75           | III        | 15800                     | (70500) |                    |               |        | 2.75           | III        | 15900                     | (70900) | 08               | 4C14DB     | 364   | (a)                |
| 3.42               | 11900         | (1340) | 0.96           | -          | 2030                      | (9010)  | 4.13               | 9840          | (1110) | 1.16           | I          | 3830                      | (17000) | 08               | 4A12DB     | 424   | (a)                |
|                    |               |        | 1.58           | II         | 8960                      | (39900) |                    |               |        | 1.90           | II         | 9310                      | (41400) | 08               | 4B12DB     | 424   | (a)                |
|                    |               |        | 1.91           | II         | 8960                      | (39900) |                    |               |        | 2.31           | III        | 9310                      | (41400) | 08               | 4B14DB     | 424   | (a)                |
|                    |               |        | 2.75           | III        | 15700                     | (70000) |                    |               |        | 2.75           | III        | 15900                     | (70600) | 08               | 4C14DB     | 424   | (a)                |
| 2.90               | 14000         | (1590) | 1.35           | I          | 8490                      | (37800) | 3.50               | 11600         | (1310) | 1.63           | II         | 9010                      | (40100) | 08               | 4B12DB     | 501   | (a)                |
|                    |               |        | 1.62           | II         | 8490                      | (37800) |                    |               |        | 1.96           | II         | 9010                      | (40100) | 08               | 4B14DB     | 501   | (a)                |
|                    |               |        | 2.75           | III        | 15600                     | (69300) |                    |               |        | 2.75           | III        | 15800                     | (70100) | 08               | 4C14DB     | 501   | (a)                |
|                    |               |        | 2.94           | III        | 15600                     | (69300) |                    |               |        | 3.55           | III        | 15800                     | (70100) | 08               | 4C14DC     | 501   | (-)                |
| 2.51               | 16200         | (1830) | 1.17           | I          | 7910                      | (35200) | 3.03               | 13400         | (1520) | 1.41           | II         | 8640                      | (38400) | 08               | 4B12DB     | 578   | (a)                |
|                    |               |        | 1.40           | II         | 7910                      | (35200) |                    |               |        | 1.69           | II         | 8640                      | (38400) | 08               | 4B14DB     | 578   | (a)                |
|                    |               |        | 2.52           | III        | 15400                     | (68400) |                    |               |        | 2.75           | III        | 15600                     | (69500) | 08               | 4C14DB     | 578   | (a)                |
|                    |               |        | 2.81           | III        | 15400                     | (68400) |                    |               |        | 3.39           | III        | 15600                     | (69500) | 08               | 4C16DC     | 578   | (-)                |
| 2.12               | 19100         | (2160) | 0.99           | -          | 6880                      | (30600) | 2.56               | 15900         | (1790) | 1.20           | I          | 8010                      | (35600) | 08               | 4B12DB     | 683   | (a)                |
|                    |               |        | 1.19           | I          | 6880                      | (30600) |                    |               |        | 1.43           | II         | 8010                      | (35600) | 08               | 4B14DB     | 683   | (a)                |
|                    |               |        | 2.14           | III        | 15100                     | (67000) |                    |               |        | 2.58           | III        | 15400                     | (68500) | 08               | 4C14DB     | 683   | (a)                |
|                    |               |        | 2.38           | III        | 15100                     | (67000) |                    |               |        | 2.75           | III        | 15400                     | (68500) | 08               | 4C16DA     | 683   | (a)                |
| 1.79               | 22700         | (2560) | 0.84           | -          | 5060                      | (22500) | 2.16               | 18800         | (2120) | 1.01           | I          | 7020                      | (31200) | 08               | 4B12DB     | 809   | (a)                |
|                    |               |        | 1.00           | I          | 5060                      | (22500) |                    |               |        | 1.21           | I          | 7020                      | (31200) | 08               | 4B14DB     | 809   | (a)                |
|                    |               |        | 1.78           | II         | 14600                     | (64900) |                    |               |        | 2.14           | III        | 15100                     | (67200) | 08               | 4C14DB     | 809   | (a)                |
|                    |               |        | 2.01           | III        | 14600                     | (64900) |                    |               |        | 2.42           | III        | 15100                     | (67200) | 08               | 4C16DA     | 809   | (a)                |
|                    |               |        | 2.79           | III        | 21300                     | (94800) |                    |               |        | 3.37           | III        | 21600                     | (96000) | 08               | 4D16DB     | 809   | (-)                |
| 1.52               | 26800         | (3030) | 1.50           | II         | 13900                     | (62000) | 1.83               | 22200         | (2510) | 1.81           | II         | 14700                     | (65200) | 08               | 4C14DB     | 956   | (a)                |
|                    |               |        | 1.70           | II         | 13900                     | (62000) |                    |               |        | 2.05           | III        | 14700                     | (65200) | 08               | 4C16DA     | 956   | (a)                |
|                    |               |        | 2.36           | III        | 21000                     | (93400) |                    |               |        | 2.75           | III        | 21400                     | (95000) | 08               | 4D16DA     | 956   | (a)                |
|                    |               |        | 2.88           | III        | 21000                     | (93400) |                    |               |        | 3.47           | III        | 21400                     | (95000) | 08               | 4D17DC     | 956   | (a)                |
| 1.30               | 31300         | (3540) | 1.32           | I          | 13000                     | (58000) | 1.57               | 26000         | (2930) | 1.59           | II         | 14100                     | (62700) | 08               | 4C14DB     | 1117  | (a)                |
|                    |               |        | 1.45           | II         | 13000                     | (58000) |                    |               |        | 1.75           | II         | 14100                     | (62700) | 08               | 4C16DA     | 1117  | (a)                |
|                    |               |        | 2.02           | III        | 20600                     | (91500) |                    |               |        | 2.44           | III        | 21100                     | (93700) | 08               | 4D16DA     | 1117  | (a)                |
|                    |               |        | 2.46           | III        | 20600                     | (91500) |                    |               |        | 2.75           | III        | 21100                     | (93700) | 08               | 4D17DA     | 1117  | (a)                |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
(a) = Both AV and non-AV motors can be used for selection.

Standard Mounting Selection Tables

3/4 HP  
(0.55 kW)



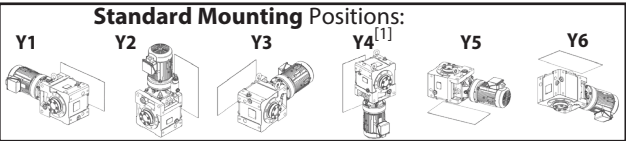
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |         |                |            |                           | 60 Hz    |                    |               |        |                |            | Selection                 |          |                  |            |       |                    |
|--------------------|---------------|---------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|----------------|------------|---------------------------|----------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |         | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)   | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |
| 1.10               | 37000         | (4180)  | 1.11           | I          | 11600                     | (51600)  | 1.33               | 30700         | (3470) | 1.35           | I          | 13200                     | (58700)  | 08               | 4C14DB     | 1320  | (a)                |
|                    |               |         | 1.23           | I          | 11600                     | (51600)  |                    |               |        | 1.48           | II         | 13200                     | (58700)  | 08               | 4C16DA     | 1320  | (a)                |
|                    |               |         | 1.71           | II         | 19900                     | (88700)  |                    |               |        | 2.06           | III        | 20600                     | (91800)  | 08               | 4D16DA     | 1320  | (a)                |
|                    |               |         | 2.08           | III        | 19900                     | (88700)  |                    |               |        | 2.52           | III        | 20600                     | (91800)  | 08               | 4D17DA     | 1320  | (a)                |
|                    |               |         | 2.56           | III        | 21900                     | (97500)  |                    |               |        | 2.75           | III        | 22300                     | (99000)  | 08               | 4E17DA     | 1320  | (a)                |
|                    |               |         | 2.77           | III        | 21900                     | (97500)  |                    |               |        | 3.35           | III        | 22300                     | (99000)  | 08               | 4E18DA     | 1320  | (a)                |
| 0.876              | 46400         | (5250)  | 0.89           | -          | 7870                      | (35000)  | 1.06               | 38500         | (4350) | 1.07           | I          | 11100                     | (49600)  | 08               | 4C14DB     | 1656  | (a)                |
|                    |               |         | 0.98           | -          | 7870                      | (35000)  |                    |               |        | 1.18           | I          | 11100                     | (49600)  | 08               | 4C16DA     | 1656  | (a)                |
|                    |               |         | 1.36           | I          | 18600                     | (82600)  |                    |               |        | 1.64           | II         | 19700                     | (87800)  | 08               | 4D16DA     | 1656  | (a)                |
|                    |               |         | 1.66           | II         | 18600                     | (82600)  |                    |               |        | 2.01           | III        | 19700                     | (87800)  | 08               | 4D17DA     | 1656  | (a)                |
|                    |               |         | 2.04           | III        | 21500                     | (95400)  |                    |               |        | 2.47           | III        | 21900                     | (97200)  | 08               | 4E17DA     | 1656  | (a)                |
|                    |               |         | 2.21           | III        | 21500                     | (95400)  |                    |               |        | 2.67           | III        | 21900                     | (97200)  | 08               | 4E18DA     | 1656  | (-)                |
| 0.741              | 54900         | (6200)  | 1.15           | I          | 16900                     | (75400)  | 0.894              | 45500         | (5140) | 1.39           | I          | 18700                     | (83300)  | 08               | 4D16DA     | 1957  | (a)                |
|                    |               |         | 1.41           | II         | 16900                     | (75400)  |                    |               |        | 1.70           | II         | 18700                     | (83300)  | 08               | 4D17DA     | 1957  | (a)                |
|                    |               |         | 1.73           | II         | 21000                     | (93500)  |                    |               |        | 2.09           | III        | 21500                     | (95600)  | 08               | 4E17DA     | 1957  | (a)                |
|                    |               |         | 1.87           | II         | 21000                     | (93500)  |                    |               |        | 2.26           | III        | 21500                     | (95600)  | 08               | 4E18DA     | 1957  | (a)                |
|                    |               |         | 2.74           | III        | 29800                     | (133000) |                    |               |        | 3.31           | III        | 30200                     | (134000) | 08               | 4F18DA     | 1957  | (a)                |
|                    |               |         | 2.81           | III        | 29800                     | (133000) |                    |               |        | 3.39           | III        | 30200                     | (134000) | 08               | 4F19DA     | 1957  | (a)                |
| 0.638              | 63700         | (7200)  | 0.99           | -          | 14700                     | (65500)  | 0.770              | 52800         | (5970) | 1.20           | I          | 17400                     | (77300)  | 08               | 4D16DA     | 2272  | (a)                |
|                    |               |         | 1.21           | I          | 14700                     | (65500)  |                    |               |        | 1.46           | II         | 17400                     | (77300)  | 08               | 4D17DA     | 2272  | (a)                |
|                    |               |         | 1.49           | II         | 20600                     | (91500)  |                    |               |        | 1.80           | II         | 21100                     | (94000)  | 08               | 4E17DA     | 2272  | (a)                |
|                    |               |         | 1.61           | II         | 20600                     | (91500)  |                    |               |        | 1.94           | II         | 21100                     | (94000)  | 08               | 4E18DA     | 2272  | (-)                |
|                    |               |         | 2.36           | III        | 29400                     | (131000) |                    |               |        | 2.85           | III        | 29900                     | (133000) | 08               | 4F18DA     | 2272  | (-)                |
|                    |               |         | 2.42           | III        | 29400                     | (131000) |                    |               |        | 2.92           | III        | 29900                     | (133000) | 08               | 4F19DA     | 2272  | (-)                |
| 0.567              | 71800         | (8110)  | 0.88           | -          | 12000                     | (53300)  | 0.684              | 59500         | (6720) | 1.06           | I          | 15900                     | (70600)  | 08               | 4D16DA     | 2559  | (a)                |
|                    |               |         | 1.08           | I          | 12000                     | (53300)  |                    |               |        | 1.30           | I          | 15900                     | (70600)  | 08               | 4D17DA     | 2559  | (a)                |
|                    |               |         | 1.32           | I          | 20200                     | (89700)  |                    |               |        | 1.60           | II         | 20800                     | (92500)  | 08               | 4E17DA     | 2559  | (a)                |
|                    |               |         | 1.43           | II         | 20200                     | (89700)  |                    |               |        | 1.73           | II         | 20800                     | (92500)  | 08               | 4E18DA     | 2559  | (a)                |
|                    |               |         | 2.10           | III        | 29100                     | (129000) |                    |               |        | 2.53           | III        | 29600                     | (132000) | 08               | 4F18DA     | 2559  | (a)                |
|                    |               |         | 2.15           | III        | 29100                     | (129000) |                    |               |        | 2.59           | III        | 29600                     | (132000) | 08               | 4F19DA     | 2559  | (a)                |
| 0.493              | 82600         | (9330)  | 0.93           | -          | 5670                      | (25200)  | 0.595              | 68400         | (7730) | 1.13           | I          | 13200                     | (58900)  | 08               | 4D17DA     | 2944  | (a)                |
|                    |               |         | 1.15           | I          | 19600                     | (87300)  |                    |               |        | 1.39           | I          | 20300                     | (90500)  | 08               | 4E17DA     | 2944  | (a)                |
|                    |               |         | 1.24           | I          | 19600                     | (87300)  |                    |               |        | 1.50           | II         | 20300                     | (90500)  | 08               | 4E18DA     | 2944  | (a)                |
|                    |               |         | 1.82           | II         | 28600                     | (127000) |                    |               |        | 2.20           | III        | 29200                     | (130000) | 08               | 4F18DA     | 2944  | (a)                |
|                    |               |         | 1.87           | II         | 28600                     | (127000) |                    |               |        | 2.25           | III        | 29200                     | (130000) | 08               | 4F19DA     | 2944  | (a)                |
| 0.413              | 98500         | (11100) | 0.96           | -          | 18200                     | (80800)  | 0.499              | 81600         | (9220) | 1.16           | I          | 19700                     | (87500)  | 08               | 4E17DA     | 3511  | (a)                |
|                    |               |         | 1.53           | II         | 27900                     | (124000) |                    |               |        | 1.85           | II         | 28600                     | (127000) | 08               | 4F18DA     | 3511  | (a)                |
|                    |               |         | 1.56           | II         | 27900                     | (124000) |                    |               |        | 1.89           | II         | 28600                     | (127000) | 08               | 4F19DA     | 3511  | (a)                |

Standard Mounting Selection Tables

3/4 HP  
(0.55 kW)



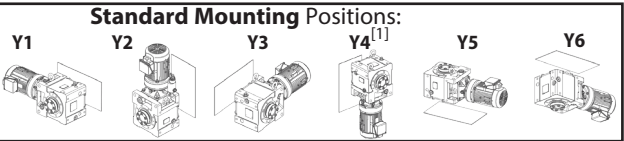
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz |                    |               |       |                |            | Selection                 |     |                  |            |       |                    |
|--------------------|----------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs         | (N·m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
|                    |                |       |                |            |                           |       |                    |               |       |                |            |                           |     |                  |            |       |                    |
| 0.332              | 122000 (13800) |       | 1.23           | I          | 26900 (120000)            | 0.401 | 101000 (11500)     |               |       | 1.48           | II         | 27800 (124000)            | 08  | 4F18DA           | 4365       | (a)   |                    |
|                    |                |       | 1.26           | I          | 26900 (120000)            |       |                    |               |       | 1.52           | II         | 27800 (124000)            | 08  | 4F19DA           | 4365       | (a)   |                    |

Standard Mounting Selection Tables

1 HP  
(0.75 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

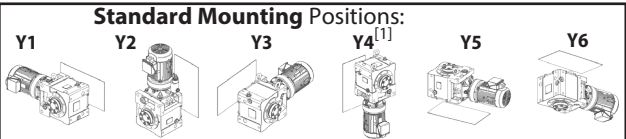
| 50Hz               |               |       |                |            |                           |         | 60 Hz              |               |       |                |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 24.4               | 2400          | (271) | 2.65           | III        | 6050                      | (26900) | 29.4               | 1990          | (225) | 2.65           | III        | 6080                      | (27100) | 1                | 4A100      | 60    |                    |
| 21.6               | 2710          | (306) | 2.54           | III        | 6020                      | (26800) | 26.0               | 2240          | (254) | 2.57           | III        | 6060                      | (27000) | 1                | 4A100      | 67    |                    |
| 19.7               | 2960          | (335) | 2.54           | III        | 6000                      | (26700) | 23.8               | 2450          | (277) | 2.57           | III        | 6050                      | (26900) | 1                | 4A100      | 74    |                    |
| 18.1               | 3220          | (364) | 1.69           | II         | 5970                      | (26500) | 21.9               | 2670          | (302) | 1.69           | II         | 6030                      | (26800) | 1                | 4A100      | 80    |                    |
|                    |               |       | 2.23           | III        | 5970                      | (26500) |                    |               |       | 2.23           | III        | 6030                      | (26800) | 1                | 4A105      | 80    |                    |
|                    |               |       | 2.55           | III        | 5970                      | (26500) |                    |               |       | 2.55           | III        | 6030                      | (26800) | 1                | 4A110      | 80    |                    |
|                    |               |       | 2.96           | III        | 5970                      | (26500) |                    |               |       | 2.96           | III        | 6030                      | (26800) | 1                | 4A115      | 80    |                    |
| 16.6               | 3530          | (399) | 1.69           | II         | 5930                      | (26400) | 20.0               | 2920          | (330) | 1.69           | II         | 6000                      | (26700) | 1                | 4A100      | 88    |                    |
|                    |               |       | 2.23           | III        | 5930                      | (26400) |                    |               |       | 2.23           | III        | 6000                      | (26700) | 1                | 4A105      | 88    |                    |
|                    |               |       | 2.55           | III        | 5930                      | (26400) |                    |               |       | 2.55           | III        | 6000                      | (26700) | 1                | 4A110      | 88    |                    |
|                    |               |       | 2.96           | III        | 5930                      | (26400) |                    |               |       | 2.96           | III        | 6000                      | (26700) | 1                | 4A115      | 88    |                    |
| 14.3               | 4090          | (462) | 1.61           | II         | 5850                      | (26000) | 17.2               | 3390          | (383) | 1.61           | II         | 5950                      | (26500) | 1                | 4A100      | 102   |                    |
|                    |               |       | 2.12           | III        | 5850                      | (26000) |                    |               |       | 2.12           | III        | 5950                      | (26500) | 1                | 4A105      | 102   |                    |
|                    |               |       | 2.53           | III        | 5850                      | (26000) |                    |               |       | 2.53           | III        | 5950                      | (26500) | 1                | 4A110      | 102   |                    |
|                    |               |       | 2.79           | III        | 5850                      | (26000) |                    |               |       | 2.79           | III        | 5950                      | (26500) | 1                | 4A115      | 102   |                    |
| 12.9               | 4510          | (510) | 1.30           | I          | 5780                      | (25700) | 15.6               | 3740          | (423) | 1.30           | I          | 5900                      | (26300) | 1                | 4A100      | 112   |                    |
|                    |               |       | 1.60           | II         | 5780                      | (25700) |                    |               |       | 1.60           | II         | 5900                      | (26300) | 1                | 4A105      | 112   |                    |
|                    |               |       | 2.00           | III        | 5780                      | (25700) |                    |               |       | 2.00           | III        | 5900                      | (26300) | 1                | 4A110      | 112   |                    |
|                    |               |       | 2.41           | III        | 5780                      | (25700) |                    |               |       | 2.41           | III        | 5900                      | (26300) | 1                | 4A115      | 112   |                    |
|                    |               |       | 2.53           | III        | 5780                      | (25700) |                    |               |       | 2.53           | III        | 5900                      | (26300) | 1                | 4A120      | 112   |                    |
| 11.8               | 4940          | (558) | 1.30           | I          | 5710                      | (25400) | 14.3               | 4090          | (462) | 1.30           | I          | 5850                      | (26000) | 1                | 4A100      | 123   |                    |
|                    |               |       | 1.60           | II         | 5710                      | (25400) |                    |               |       | 1.60           | II         | 5850                      | (26000) | 1                | 4A105      | 123   |                    |
|                    |               |       | 2.00           | III        | 5710                      | (25400) |                    |               |       | 2.00           | III        | 5850                      | (26000) | 1                | 4A110      | 123   |                    |
|                    |               |       | 2.31           | III        | 5710                      | (25400) |                    |               |       | 2.31           | III        | 5850                      | (26000) | 1                | 4A115      | 123   |                    |
| 9.63               | 6070          | (685) | 1.04           | I          | 5470                      | (24300) | 11.6               | 5030          | (568) | 1.04           | I          | 5690                      | (25300) | 1                | 4A100      | 151   |                    |
|                    |               |       | 1.44           | II         | 5470                      | (24300) |                    |               |       | 1.44           | II         | 5690                      | (25300) | 1                | 4A105      | 151   |                    |
|                    |               |       | 1.88           | II         | 5470                      | (24300) |                    |               |       | 1.88           | II         | 5690                      | (25300) | 1                | 4A115      | 151   |                    |
|                    |               |       | 2.55           | III        | 9800                      | (43600) |                    |               |       | 2.55           | III        | 9880                      | (44000) | 1                | 4B120      | 151   |                    |
| 8.12               | 7200          | (813) | 1.03           | I          | 5170                      | (23000) | 9.80               | 5960          | (674) | 1.03           | I          | 5490                      | (24400) | 1                | 4A105      | 179   |                    |
|                    |               |       | 1.26           | I          | 5170                      | (23000) |                    |               |       | 1.26           | I          | 5490                      | (24400) | 1                | 4A110      | 179   |                    |
|                    |               |       | 1.48           | II         | 5170                      | (23000) |                    |               |       | 1.48           | II         | 5490                      | (24400) | 1                | 4A115      | 179   |                    |
|                    |               |       | 1.59           | II         | 5170                      | (23000) |                    |               |       | 1.59           | II         | 5490                      | (24400) | 1                | 4A120      | 179   |                    |
|                    |               |       | 2.17           | III        | 9700                      | (43200) |                    |               |       | 2.29           | III        | 9810                      | (43600) | 1                | 4B120      | 179   |                    |
|                    |               |       | 2.63           | III        | 9700                      | (43200) |                    |               |       | 3.04           | III        | 9810                      | (43600) | 1                | 4B125      | 179   |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
(a) = Both AV and non-AV motors can be used for selection.

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

1 HP  
(0.75 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

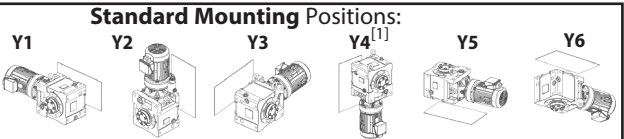
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           |     | 60 Hz              |               |       |                |            |                           |     | Selection        |               |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|-----|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|---------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |     | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |     | Base             |               |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N) |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size    | Ratio |                    |
| 7.02               | 8320 (940)    |       | 0.91           | -          | 4790 (21300)              |     | 8.47               | 6900 (779)    |       | 0.94           | -          | 5250 (23400)              |     | 1                | <b>4A105</b>  | 207   |                    |
|                    |               |       | 1.15           | I          | 4790 (21300)              |     |                    |               |       | 1.15           | I          | 5250 (23400)              |     | 1                | <b>4A110</b>  | 207   |                    |
|                    |               |       | 1.35           | I          | 4790 (21300)              |     |                    |               |       | 1.35           | I          | 5250 (23400)              |     | 1                | <b>4A115</b>  | 207   |                    |
|                    |               |       | 1.73           | II         | 9580 (42600)              |     |                    |               |       | 1.73           | II         | 9730 (43300)              |     | 1                | <b>4B120</b>  | 207   |                    |
|                    |               |       | 2.16           | III        | 9580 (42600)              |     |                    |               |       | 2.16           | III        | 9730 (43300)              |     | 1                | <b>4B125</b>  | 207   |                    |
|                    |               |       | 2.73           | III        | 9580 (42600)              |     |                    |               |       | 2.73           | III        | 9730 (43300)              |     | 1                | <b>4B140</b>  | 207   |                    |
| 5.84               | 10000 (1130)  |       | 1.01           | I          | 4030 (17900)              |     | 7.04               | 8300 (938)    |       | 1.01           | I          | 4800 (21300)              |     | 1                | <b>4A115</b>  | 249   |                    |
|                    |               |       | 1.14           | I          | 4030 (17900)              |     |                    |               |       | 1.14           | I          | 4800 (21300)              |     | 1                | <b>4A120</b>  | 249   |                    |
|                    |               |       | 1.28           | I          | 9370 (41700)              |     |                    |               |       | 1.28           | I          | 9590 (42600)              |     | 1                | <b>4B120</b>  | 249   |                    |
|                    |               |       | 1.52           | II         | 9370 (41700)              |     |                    |               |       | 1.60           | II         | 9590 (42600)              |     | 1                | <b>4B125</b>  | 249   |                    |
|                    |               |       | 2.27           | III        | 9370 (41700)              |     |                    |               |       | 2.27           | III        | 9590 (42600)              |     | 1                | <b>4B145</b>  | 249   |                    |
|                    |               |       |                |            |                           |     |                    |               |       |                |            |                           |     |                  |               |       |                    |
| 4.76               | 12300 (1390)  |       | 0.93           | -          | 2330 (10300)              |     | 5.75               | 10200 (1150)  |       | 0.93           | -          | 3950 (17600)              |     | 1                | <b>4A115</b>  | 305   |                    |
|                    |               |       | 1.26           | I          | 9000 (40100)              |     |                    |               |       | 1.26           | I          | 9340 (41600)              |     | 1                | <b>4B120</b>  | 305   |                    |
|                    |               |       | 1.37           | I          | 9000 (40100)              |     |                    |               |       | 1.51           | II         | 9340 (41600)              |     | 1                | <b>4B125</b>  | 305   |                    |
|                    |               |       | 1.85           | II         | 9000 (40100)              |     |                    |               |       | 1.85           | II         | 9340 (41600)              |     | 1                | <b>4B145</b>  | 305   |                    |
|                    |               |       | 2.64           | III        | 15700 (70100)             |     |                    |               |       | 2.64           | III        | 15900 (70600)             |     | 1                | <b>4C140</b>  | 305   |                    |
|                    |               |       |                |            |                           |     |                    |               |       |                |            |                           |     |                  |               |       |                    |
| 3.98               | 13900 (1570)  |       | 1.36           | I          | 8520 (37900)              |     | 4.81               | 11500 (1300)  |       | 1.64           | II         | 9030 (40100)              |     | 1                | <b>4B12DB</b> | 364   |                    |
|                    |               |       | 1.63           | II         | 8520 (37900)              |     |                    |               |       | 1.97           | II         | 9030 (40100)              |     | 1                | <b>4B14DB</b> | 364   |                    |
|                    |               |       | 2.02           | III        | 15600 (69300)             |     |                    |               |       | 2.02           | III        | 15800 (70100)             |     | 1                | <b>4C14DB</b> | 364   |                    |
|                    |               |       | 2.96           | III        | 15600 (69300)             |     |                    |               |       | 3.58           | III        | 15800 (70100)             |     | 1                | <b>4C14DC</b> | 364   |                    |
| 3.42               | 16200 (1830)  |       | 1.16           | I          | 7910 (35200)              |     | 4.13               | 13400 (1520)  |       | 1.40           | II         | 8640 (38400)              |     | 1                | <b>4B12DB</b> | 424   |                    |
|                    |               |       | 1.40           | II         | 7910 (35200)              |     |                    |               |       | 1.69           | II         | 8640 (38400)              |     | 1                | <b>4B14DB</b> | 424   |                    |
|                    |               |       | 2.02           | III        | 15400 (68400)             |     |                    |               |       | 2.02           | III        | 15600 (69500)             |     | 1                | <b>4C14DB</b> | 424   |                    |
|                    |               |       | 2.40           | III        | 15400 (68400)             |     |                    |               |       | 2.90           | III        | 15600 (69500)             |     | 1                | <b>4C14DC</b> | 424   |                    |
|                    |               |       | 2.81           | III        | 15400 (68400)             |     |                    |               |       | 3.39           | III        | 15600 (69500)             |     | 1                | <b>4C16DB</b> | 424   |                    |
| 2.90               | 19100 (2160)  |       | 0.99           | -          | 6880 (30600)              |     | 3.50               | 15900 (1790)  |       | 1.20           | I          | 8010 (35600)              |     | 1                | <b>4B12DB</b> | 501   |                    |
|                    |               |       | 1.19           | I          | 6880 (30600)              |     |                    |               |       | 1.43           | II         | 8010 (35600)              |     | 1                | <b>4B14DB</b> | 501   |                    |
|                    |               |       | 2.02           | III        | 15100 (67000)             |     |                    |               |       | 2.02           | III        | 15400 (68500)             |     | 1                | <b>4C14DB</b> | 501   |                    |
|                    |               |       | 2.38           | III        | 15100 (67000)             |     |                    |               |       | 2.87           | III        | 15400 (68500)             |     | 1                | <b>4C16DB</b> | 501   |                    |
| 2.51               | 22100 (2500)  |       | 0.86           | -          | 5430 (24200)              |     | 3.03               | 18300 (2070)  |       | 1.04           | I          | 7200 (32000)              |     | 1                | <b>4B12DB</b> | 578   |                    |
|                    |               |       | 1.03           | I          | 5430 (24200)              |     |                    |               |       | 1.24           | I          | 7200 (32000)              |     | 1                | <b>4B14DB</b> | 578   |                    |
|                    |               |       | 1.85           | II         | 14700 (65300)             |     |                    |               |       | 2.02           | III        | 15200 (67400)             |     | 1                | <b>4C14DB</b> | 578   |                    |
|                    |               |       | 2.06           | III        | 14700 (65300)             |     |                    |               |       | 2.49           | III        | 15200 (67400)             |     | 1                | <b>4C16DB</b> | 578   |                    |
|                    |               |       | 2.86           | III        | 21400 (95000)             |     |                    |               |       | 3.46           | III        | 21600 (96100)             |     | 1                | <b>4D16DB</b> | 578   |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

1 HP  
(0.75 kW)



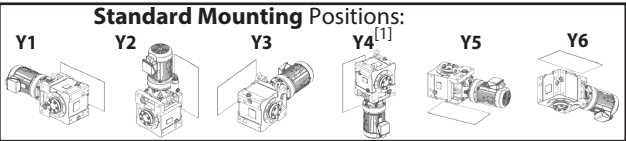
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                |            | Selection                 |          |                  |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|----------------|------------|---------------------------|----------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |
| 2.12               | 26100         | (2950) | 0.87           | -          | 1070                      | (4750)   | 2.56               | 21600         | (2440) | 1.05           | I          | 5690                      | (25300)  | 1                | 4B14DB     | 683   |                    |
|                    |               |        | 1.57           | II         | 14100                     | (62600)  |                    |               |        | 1.89           | II         | 14700                     | (65600)  | 1                | 4C14DB     | 683   |                    |
|                    |               |        | 1.74           | II         | 14100                     | (62600)  |                    |               |        | 2.02           | III        | 14700                     | (65600)  | 1                | 4C16DA     | 683   |                    |
|                    |               |        | 2.02           | III        | 21100                     | (93700)  |                    |               |        | 2.02           | III        | 21400                     | (95200)  | 1                | 4D16DA     | 683   |                    |
|                    |               |        | 2.42           | III        | 21100                     | (93700)  |                    |               |        | 2.92           | III        | 21400                     | (95200)  | 1                | 4D16DB     | 683   |                    |
|                    |               |        | 2.96           | III        | 21100                     | (93700)  |                    |               |        | 3.57           | III        | 21400                     | (95200)  | 1                | 4D17DB     | 683   |                    |
|                    |               |        | 1.79           | 30900      | (3490)                    | 1.30     |                    |               |        | I              | 13100      | (58400)                   | 2.16     | 25600            | (2900)     | 1.57  |                    |
| 2.02               | III           | 20600  |                |            |                           | (91700)  | 2.02               | III           | 21100  | (93800)        | 1          | 4D16DA                    |          |                  |            | 809   |                    |
| 2.50               | III           | 20600  |                |            |                           | (91700)  | 3.01               | III           | 21100  | (93800)        | 1          | 4D17DB                    |          |                  |            | 809   |                    |
| 1.52               | 36600         | (4130) | 1.10           | I          | 11700                     | (52200)  | 1.83               | 30300         | (3420) | 1.33           | I          | 13300                     | (59000)  | 1                | 4C14DB     | 956   |                    |
|                    |               |        | 1.24           | I          | 11700                     | (52200)  |                    |               |        | 1.50           | II         | 13300                     | (59000)  | 1                | 4C16DA     | 956   |                    |
|                    |               |        | 1.73           | II         | 20000                     | (88900)  |                    |               |        | 2.02           | III        | 20700                     | (92000)  | 1                | 4D16DA     | 956   |                    |
|                    |               |        | 2.02           | III        | 22000                     | (97700)  |                    |               |        | 2.02           | III        | 22300                     | (99100)  | 1                | 4E17DA     | 956   |                    |
|                    |               |        | 2.60           | III        | 22000                     | (97700)  |                    |               |        | 3.13           | III        | 22300                     | (99100)  | 1                | 4E17DB     | 956   |                    |
|                    |               |        | 2.81           | III        | 22000                     | (97700)  |                    |               |        | 3.39           | III        | 22300                     | (99100)  | 1                | 4E18DA     | 956   |                    |
| 1.30               | 42700         | (4830) | 0.97           | -          | 9620                      | (42800)  | 1.57               | 35400         | (4000) | 1.17           | I          | 12100                     | (53600)  | 1                | 4C14DB     | 1117  |                    |
|                    |               |        | 1.07           | I          | 9620                      | (42800)  |                    |               |        | 1.29           | I          | 12100                     | (53600)  | 1                | 4C16DA     | 1117  |                    |
|                    |               |        | 1.48           | II         | 19200                     | (85200)  |                    |               |        | 1.79           | II         | 20100                     | (89500)  | 1                | 4D16DA     | 1117  |                    |
|                    |               |        | 1.81           | II         | 19200                     | (85200)  |                    |               |        | 2.02           | III        | 20100                     | (89500)  | 1                | 4D17DA     | 1117  |                    |
|                    |               |        | 2.02           | III        | 21600                     | (96300)  |                    |               |        | 2.02           | III        | 22000                     | (97900)  | 1                | 4E17DA     | 1117  |                    |
|                    |               |        | 2.22           | III        | 21600                     | (96300)  |                    |               |        | 2.68           | III        | 22000                     | (97900)  | 1                | 4E17DB     | 1117  |                    |
|                    |               |        | 2.40           | III        | 21600                     | (96300)  |                    |               |        | 2.90           | III        | 22000                     | (97900)  | 1                | 4E18DA     | 1117  |                    |
| 1.10               | 50500         | (5700) | 0.82           | -          | 5090                      | (22600)  | 1.33               | 41800         | (4730) | 0.99           | -          | 9970                      | (44400)  | 1                | 4C14DB     | 1320  |                    |
|                    |               |        | 1.25           | I          | 17800                     | (79400)  |                    |               |        | 1.51           | II         | 19300                     | (85800)  | 1                | 4D16DA     | 1320  |                    |
|                    |               |        | 1.53           | II         | 17800                     | (79400)  |                    |               |        | 1.85           | II         | 19300                     | (85800)  | 1                | 4D17DA     | 1320  |                    |
|                    |               |        | 1.88           | II         | 21200                     | (94500)  |                    |               |        | 2.02           | III        | 21700                     | (96500)  | 1                | 4E17DA     | 1320  |                    |
|                    |               |        | 2.03           | III        | 21200                     | (94500)  |                    |               |        | 2.45           | III        | 21700                     | (96500)  | 1                | 4E18DA     | 1320  |                    |
|                    |               |        | 2.98           | III        | 30000                     | (133000) |                    |               |        | 3.60           | III        | 30400                     | (135000) | 1                | 4F18DA     | 1320  |                    |
| 0.876              | 63300         | (7160) | 1.00           | I          | 14800                     | (66000)  | 1.06               | 52500         | (5930) | 1.21           | I          | 17500                     | (77600)  | 1                | 4D16DA     | 1656  |                    |
|                    |               |        | 1.22           | I          | 14800                     | (66000)  |                    |               |        | 1.47           | II         | 17500                     | (77600)  | 1                | 4D17DA     | 1656  |                    |
|                    |               |        | 1.50           | II         | 20600                     | (91600)  |                    |               |        | 1.81           | II         | 21100                     | (94100)  | 1                | 4E17DA     | 1656  |                    |
|                    |               |        | 1.62           | II         | 20600                     | (91600)  |                    |               |        | 1.96           | II         | 21100                     | (94100)  | 1                | 4E18DA     | 1656  |                    |
|                    |               |        | 2.38           | III        | 29400                     | (131000) |                    |               |        | 2.87           | III        | 29900                     | (133000) | 1                | 4F18DA     | 1656  |                    |
|                    |               |        | 2.43           | III        | 29400                     | (131000) |                    |               |        | 2.93           | III        | 29900                     | (133000) | 1                | 4F19DA     | 1656  |                    |

Standard Mounting Selection Tables

1 HP  
(0.75 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

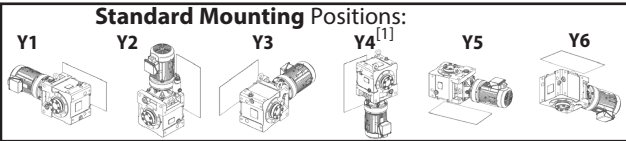
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz |                    |               |       |                |            | Selection                 |     |                  |            |       |                    |
|--------------------|----------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs         | (N·m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 0.741              | 74800 (8460)   |       | 0.85           | -          | 10700 (47400)             | 0.894 | 62000 (7010)       |               |       | 1.02           | I          | 15200 (67700)             | 1   | 4D16DA           | 1957       |       |                    |
|                    |                |       | 1.03           | I          | 10700 (47400)             |       |                    |               |       | 1.24           | I          | 15200 (67700)             | 1   | 4D17DA           | 1957       |       |                    |
|                    |                |       | 1.27           | I          | 20000 (89000)             |       |                    |               |       | 1.53           | II         | 20700 (91900)             | 1   | 4E17DA           | 1957       |       |                    |
|                    |                |       | 1.37           | I          | 20000 (89000)             |       |                    |               |       | 1.66           | II         | 20700 (91900)             | 1   | 4E18DA           | 1957       |       |                    |
|                    |                |       | 2.01           | III        | 28900 (129000)            |       |                    |               |       | 2.43           | III        | 29500 (131000)            | 1   | 4F18DA           | 1957       |       |                    |
|                    |                |       | 2.06           | III        | 28900 (129000)            |       |                    |               |       | 2.48           | III        | 29500 (131000)            | 1   | 4F19DA           | 1957       |       |                    |
| 0.638              | 86900 (9820)   |       | 1.09           | I          | 19400 (86300)             | 0.770 | 72000 (8130)       |               |       | 1.32           | I          | 20200 (89700)             | 1   | 4E17DA           | 2272       |       |                    |
|                    |                |       | 1.18           | I          | 19400 (86300)             |       |                    |               |       | 1.43           | II         | 20200 (89700)             | 1   | 4E18DA           | 2272       |       |                    |
|                    |                |       | 1.73           | II         | 28400 (126000)            |       |                    |               |       | 2.09           | III        | 29100 (129000)            | 1   | 4F18DA           | 2272       |       |                    |
|                    |                |       | 1.77           | II         | 28400 (126000)            |       |                    |               |       | 2.14           | III        | 29100 (129000)            | 1   | 4F19DA           | 2272       |       |                    |
| 0.567              | 97900 (11100)  |       | 0.97           | -          | 18300 (81500)             | 0.684 | 81100 (9160)       |               |       | 1.17           | I          | 19700 (87600)             | 1   | 4E17DA           | 2559       |       |                    |
|                    |                |       | 1.05           | I          | 18300 (81500)             |       |                    |               |       | 1.27           | I          | 19700 (87600)             | 1   | 4E18DA           | 2559       |       |                    |
|                    |                |       | 1.54           | II         | 27900 (124000)            |       |                    |               |       | 1.86           | II         | 28700 (127000)            | 1   | 4F18DA           | 2559       |       |                    |
|                    |                |       | 1.57           | II         | 27900 (124000)            |       |                    |               |       | 1.90           | II         | 28700 (127000)            | 1   | 4F19DA           | 2559       |       |                    |
| 0.493              | 113000 (12700) |       | 0.84           | -          | 13600 (60500)             | 0.595 | 93300 (10500)      |               |       | 1.02           | I          | 19100 (84900)             | 1   | 4E17DA           | 2944       |       |                    |
|                    |                |       | 0.91           | -          | 13600 (60500)             |       |                    |               |       | 1.10           | I          | 19100 (84900)             | 1   | 4E18DA           | 2944       |       |                    |
|                    |                |       | 1.34           | I          | 27300 (121000)            |       |                    |               |       | 1.61           | II         | 28100 (125000)            | 1   | 4F18DA           | 2944       |       |                    |
|                    |                |       | 1.37           | I          | 27300 (121000)            |       |                    |               |       | 1.65           | II         | 28100 (125000)            | 1   | 4F19DA           | 2944       |       |                    |
| 0.413              | 134000 (15200) |       | 1.12           | I          | 26400 (117000)            | 0.499 | 111000 (12600)     |               |       | 1.35           | I          | 27400 (122000)            | 1   | 4F18DA           | 3511       |       |                    |
|                    |                |       | 1.15           | I          | 26400 (117000)            |       |                    |               |       | 1.38           | I          | 27400 (122000)            | 1   | 4F19DA           | 3511       |       |                    |
| 0.332              | 167000 (18900) |       | 0.90           | -          | 25000 (111000)            | 0.401 | 138000 (15600)     |               |       | 1.09           | I          | 26200 (116000)            | 1   | 4F18DA           | 4365       |       |                    |
|                    |                |       | 0.92           | -          | 25000 (111000)            |       |                    |               |       | 1.11           | I          | 26200 (116000)            | 1   | 4F19DA           | 4365       |       |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

1.5 HP  
(1.1 kW)



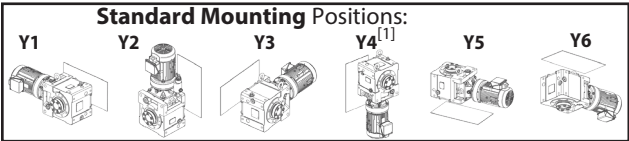
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz   |                    |               |       |                |            | Selection                 |         |                  |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in·lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                    | in·lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 138                | 621           | (70)  | 2.13           | III        | 4010                      | (17800) | 167                | 514           | (58)  | 2.13           | III        | 3800                      | (16900) | 1H               | 4A100      | 11    |                    |
|                    |               |       | 2.89           | III        | 4010                      | (17800) |                    |               |       | 2.89           | III        | 3800                      | (16900) | 1H               | 4A105      | 11    |                    |
| 113                | 757           | (86)  | 2.13           | III        | 4240                      | (18900) | 137                | 627           | (71)  | 2.13           | III        | 4020                      | (17900) | 1H               | 4A100      | 13    |                    |
|                    |               |       | 2.89           | III        | 4240                      | (18900) |                    |               |       | 2.89           | III        | 4020                      | (17900) | 1H               | 4A105      | 13    |                    |
| 104                | 828           | (94)  | 2.13           | III        | 4350                      | (19400) | 125                | 686           | (78)  | 2.13           | III        | 4130                      | (18400) | 1H               | 4A100      | 14    |                    |
|                    |               |       | 2.89           | III        | 4350                      | (19400) |                    |               |       | 2.89           | III        | 4130                      | (18400) | 1H               | 4A105      | 14    |                    |
| 90.6               | 946           | (107) | 2.13           | III        | 4520                      | (20100) | 109                | 784           | (89)  | 2.13           | III        | 4280                      | (19100) | 1H               | 4A100      | 16    |                    |
|                    |               |       | 2.89           | III        | 4520                      | (20100) |                    |               |       | 2.89           | III        | 4280                      | (19100) | 1H               | 4A105      | 16    |                    |
| 82.9               | 1030          | (117) | 2.13           | III        | 4630                      | (20600) | 100.0              | 857           | (97)  | 2.13           | III        | 4390                      | (19500) | 1H               | 4A100      | 18    |                    |
|                    |               |       | 2.89           | III        | 4630                      | (20600) |                    |               |       | 2.89           | III        | 4390                      | (19500) | 1H               | 4A105      | 18    |                    |
| 69.0               | 1240          | (140) | 2.14           | III        | 4870                      | (21700) | 83.3               | 1030          | (116) | 2.14           | III        | 4620                      | (20600) | 1H               | 4A100      | 21    |                    |
|                    |               |       | 2.89           | III        | 4870                      | (21700) |                    |               |       | 2.89           | III        | 4620                      | (20600) | 1H               | 4A105      | 21    |                    |
| 51.8               | 1660          | (187) | 2.14           | III        | 5270                      | (23400) | 62.5               | 1370          | (155) | 2.14           | III        | 5010                      | (22300) | 1H               | 4A100      | 28    |                    |
|                    |               |       | 2.89           | III        | 5270                      | (23400) |                    |               |       | 2.89           | III        | 5010                      | (22300) | 1H               | 4A105      | 28    |                    |
| 41.2               | 2080          | (235) | 2.14           | III        | 5600                      | (24900) | 49.7               | 1720          | (195) | 2.14           | III        | 5330                      | (23700) | 1H               | 4A100      | 35    |                    |
|                    |               |       | 2.89           | III        | 5600                      | (24900) |                    |               |       | 2.89           | III        | 5330                      | (23700) | 1H               | 4A105      | 35    |                    |
| 37.7               | 2280          | (257) | 2.14           | III        | 5740                      | (25500) | 45.5               | 1890          | (213) | 2.14           | III        | 5460                      | (24300) | 1H               | 4A100      | 39    |                    |
|                    |               |       | 2.89           | III        | 5740                      | (25500) |                    |               |       | 2.89           | III        | 5460                      | (24300) | 1H               | 4A105      | 39    |                    |
| 31.9               | 2690          | (304) | 2.14           | III        | 5990                      | (26600) | 38.5               | 2230          | (252) | 2.14           | III        | 5700                      | (25400) | 1H               | 4A100      | 46    |                    |
|                    |               |       | 2.89           | III        | 5990                      | (26600) |                    |               |       | 2.89           | III        | 5700                      | (25400) | 1H               | 4A105      | 46    |                    |
| 27.6               | 3100          | (351) | 2.14           | III        | 5980                      | (26600) | 33.3               | 2570          | (291) | 2.14           | III        | 5920                      | (26300) | 1H               | 4A100      | 53    |                    |
|                    |               |       | 2.89           | III        | 5980                      | (26600) |                    |               |       | 2.89           | III        | 5920                      | (26300) | 1H               | 4A105      | 53    |                    |
| 24.4               | 3520          | (397) | 1.81           | II         | 5930                      | (26400) | 29.4               | 2910          | (329) | 1.81           | II         | 6000                      | (26700) | 1H               | 4A100      | 60    |                    |
|                    |               |       | 2.24           | III        | 5930                      | (26400) |                    |               |       | 2.24           | III        | 6000                      | (26700) | 1H               | 4A105      | 60    |                    |
|                    |               |       | 2.89           | III        | 5930                      | (26400) |                    |               |       | 2.89           | III        | 6000                      | (26700) | 1H               | 4A110      | 60    |                    |
| 21.6               | 3970          | (449) | 1.73           | II         | 5870                      | (26100) | 26.0               | 3290          | (372) | 1.75           | II         | 5960                      | (26500) | 1H               | 4A100      | 67    |                    |
|                    |               |       | 2.08           | III        | 5870                      | (26100) |                    |               |       | 2.13           | III        | 5960                      | (26500) | 1H               | 4A105      | 67    |                    |
|                    |               |       | 2.47           | III        | 5870                      | (26100) |                    |               |       | 2.47           | III        | 5960                      | (26500) | 1H               | 4A110      | 67    |                    |
|                    |               |       | 2.83           | III        | 5870                      | (26100) |                    |               |       | 2.83           | III        | 5960                      | (26500) | 1H               | 4A115      | 67    |                    |
|                    |               |       | 2.87           | III        | 5870                      | (26100) |                    |               |       | 2.87           | III        | 5960                      | (26500) | 1H               | 4A120      | 67    |                    |
| 19.7               | 4350          | (491) | 1.73           | II         | 5810                      | (25900) | 23.8               | 3600          | (407) | 1.75           | II         | 5920                      | (26300) | 1H               | 4A100      | 74    |                    |
|                    |               |       | 2.08           | III        | 5810                      | (25900) |                    |               |       | 2.13           | III        | 5920                      | (26300) | 1H               | 4A105      | 74    |                    |
|                    |               |       | 2.47           | III        | 5810                      | (25900) |                    |               |       | 2.47           | III        | 5920                      | (26300) | 1H               | 4A110      | 74    |                    |
|                    |               |       | 2.63           | III        | 5810                      | (25900) |                    |               |       | 2.63           | III        | 5920                      | (26300) | 1H               | 4A120      | 74    |                    |

Standard Mounting Selection Tables

1.5 HP  
(1.1 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

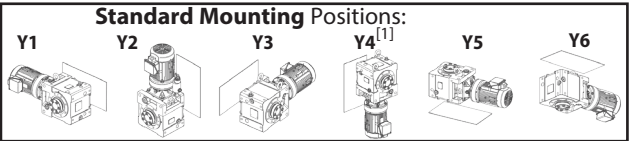
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |       |                |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 18.1               | 4730          | (534)  | 1.15           | I          | 5750                      | (25600) | 21.9               | 3920          | (443) | 1.15           | I          | 5880                      | (26100) | 1H               | 4A100      | 80    |                    |
|                    |               |        | 1.52           | II         | 5750                      | (25600) |                    |               |       | 1.52           | II         | 5880                      | (26100) | 1H               | 4A105      | 80    |                    |
|                    |               |        | 1.74           | II         | 5750                      | (25600) |                    |               |       | 1.74           | II         | 5880                      | (26100) | 1H               | 4A110      | 80    |                    |
|                    |               |        | 2.02           | III        | 5750                      | (25600) |                    |               |       | 2.02           | III        | 5880                      | (26100) | 1H               | 4A115      | 80    |                    |
|                    |               |        | 2.41           | III        | 5750                      | (25600) |                    |               |       | 2.41           | III        | 5880                      | (26100) | 1H               | 4A120      | 80    |                    |
|                    |               |        | 2.81           | III        | 9650                      | (42900) |                    |               |       | 2.81           | III        | 9180                      | (40800) | 1H               | 4B120      | 80    |                    |
| 16.6               | 5170          | (584)  | 1.15           | I          | 5660                      | (25200) | 20.0               | 4290          | (484) | 1.15           | I          | 5820                      | (25900) | 1H               | 4A100      | 88    |                    |
|                    |               |        | 1.52           | II         | 5660                      | (25200) |                    |               |       | 1.52           | II         | 5820                      | (25900) | 1H               | 4A105      | 88    |                    |
|                    |               |        | 1.74           | II         | 5660                      | (25200) |                    |               |       | 1.74           | II         | 5820                      | (25900) | 1H               | 4A110      | 88    |                    |
|                    |               |        | 2.02           | III        | 5660                      | (25200) |                    |               |       | 2.02           | III        | 5820                      | (25900) | 1H               | 4A115      | 88    |                    |
|                    |               |        | 2.21           | III        | 5660                      | (25200) |                    |               |       | 2.21           | III        | 5820                      | (25900) | 1H               | 4A120      | 88    |                    |
|                    |               |        | 2.81           | III        | 9870                      | (43900) |                    |               |       | 2.81           | III        | 9400                      | (41800) | 1H               | 4B120      | 88    |                    |
| 14.3               | 6000          | (678)  | 1.10           | I          | 5490                      | (24400) | 17.2               | 4970          | (562) | 1.10           | I          | 5700                      | (25400) | 1H               | 4A100      | 102   |                    |
|                    |               |        | 1.45           | II         | 5490                      | (24400) |                    |               |       | 1.45           | II         | 5700                      | (25400) | 1H               | 4A105      | 102   |                    |
|                    |               |        | 1.73           | II         | 5490                      | (24400) |                    |               |       | 1.73           | II         | 5700                      | (25400) | 1H               | 4A110      | 102   |                    |
|                    |               |        | 1.90           | II         | 5490                      | (24400) |                    |               |       | 1.90           | II         | 5700                      | (25400) | 1H               | 4A115      | 102   |                    |
|                    |               |        | 2.61           | III        | 9810                      | (43600) |                    |               |       | 2.72           | III        | 9770                      | (43500) | 1H               | 4B120      | 102   |                    |
|                    |               |        |                |            |                           |         |                    |               |       |                |            |                           |         |                  |            |       |                    |
| 12.9               | 6620          | (748)  | 0.89           | -          | 5330                      | (23700) | 15.6               | 5490          | (620) | 0.89           | -          | 5600                      | (24900) | 1H               | 4A100      | 112   |                    |
|                    |               |        | 1.09           | I          | 5330                      | (23700) |                    |               |       | 1.09           | I          | 5600                      | (24900) | 1H               | 4A105      | 112   |                    |
|                    |               |        | 1.36           | I          | 5330                      | (23700) |                    |               |       | 1.36           | I          | 5600                      | (24900) | 1H               | 4A110      | 112   |                    |
|                    |               |        | 1.65           | II         | 5330                      | (23700) |                    |               |       | 1.65           | II         | 5600                      | (24900) | 1H               | 4A115      | 112   |                    |
|                    |               |        | 1.72           | II         | 5330                      | (23700) |                    |               |       | 1.72           | II         | 5600                      | (24900) | 1H               | 4A120      | 112   |                    |
|                    |               |        | 2.16           | III        | 9760                      | (43400) |                    |               |       | 2.26           | III        | 9850                      | (43800) | 1H               | 4B120      | 112   |                    |
|                    |               |        | 2.61           | III        | 9760                      | (43400) |                    |               |       | 2.89           | III        | 9850                      | (43800) | 1H               | 4B125      | 112   |                    |
|                    |               |        |                |            |                           |         |                    |               |       |                |            |                           |         |                  |            |       |                    |
| 11.8               | 7240          | (818)  | 0.89           | -          | 5150                      | (22900) | 14.3               | 6000          | (678) | 0.89           | -          | 5490                      | (24400) | 1H               | 4A100      | 123   |                    |
|                    |               |        | 1.09           | I          | 5150                      | (22900) |                    |               |       | 1.09           | I          | 5490                      | (24400) | 1H               | 4A105      | 123   |                    |
|                    |               |        | 1.36           | I          | 5150                      | (22900) |                    |               |       | 1.36           | I          | 5490                      | (24400) | 1H               | 4A110      | 123   |                    |
|                    |               |        | 1.58           | II         | 5150                      | (22900) |                    |               |       | 1.58           | II         | 5490                      | (24400) | 1H               | 4A115      | 123   |                    |
|                    |               |        | 2.16           | III        | 9700                      | (43100) |                    |               |       | 2.26           | III        | 9810                      | (43600) | 1H               | 4B120      | 123   |                    |
|                    |               |        | 2.61           | III        | 9700                      | (43100) |                    |               |       | 2.89           | III        | 9810                      | (43600) | 1H               | 4B125      | 123   |                    |
| 9.63               | 8900          | (1010) | 0.98           | -          | 4560                      | (20300) | 11.6               | 7370          | (833) | 0.98           | -          | 5110                      | (22700) | 1H               | 4A105      | 151   |                    |
|                    |               |        | 1.18           | I          | 4560                      | (20300) |                    |               |       | 1.18           | I          | 5110                      | (22700) | 1H               | 4A110      | 151   |                    |
|                    |               |        | 1.28           | I          | 4560                      | (20300) |                    |               |       | 1.28           | I          | 5110                      | (22700) | 1H               | 4A115      | 151   |                    |
|                    |               |        | 1.74           | II         | 9510                      | (42300) |                    |               |       | 1.74           | II         | 9680                      | (43100) | 1H               | 4B120      | 151   |                    |
|                    |               |        | 2.13           | III        | 9510                      | (42300) |                    |               |       | 2.16           | III        | 9680                      | (43100) | 1H               | 4B125      | 151   |                    |
|                    |               |        | 2.56           | III        | 9510                      | (42300) |                    |               |       | 2.56           | III        | 9680                      | (43100) | 1H               | 4B140      | 151   |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

1.5 HP  
(1.1 kW)



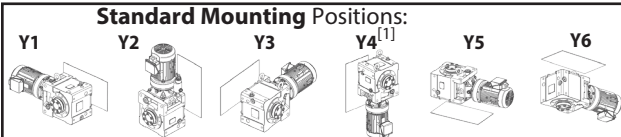
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |        |                |            |                           |          | Selection        |               |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|----------|------------------|---------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Base             |               |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size    | Ratio |                    |
| 8.12               | 10600         | (1190) | 1.01           | I          | 3720                      | (16600) | 9.80               | 8740          | (988)  | 1.01           | I          | 4620                      | (20600)  | 1H               | <b>4A115</b>  | 179   |                    |
|                    |               |        | 1.08           | I          | 3720                      | (16600) |                    |               |        | 1.08           | I          | 4620                      | (20600)  | 1H               | <b>4A120</b>  | 179   |                    |
|                    |               |        | 1.48           | II         | 9290                      | (41300) |                    |               |        | 1.56           | II         | 9530                      | (42400)  | 1H               | <b>4B120</b>  | 179   |                    |
|                    |               |        | 1.79           | II         | 9290                      | (41300) |                    |               |        | 2.07           | III        | 9530                      | (42400)  | 1H               | <b>4B125</b>  | 179   |                    |
|                    |               |        | 2.16           | III        | 9290                      | (41300) |                    |               |        | 2.16           | III        | 9530                      | (42400)  | 1H               | <b>4B140</b>  | 179   |                    |
| 7.02               | 12200         | (1380) | 0.92           | -          | 2400                      | (10700) | 8.47               | 10100         | (1140) | 0.92           | -          | 3980                      | (17700)  | 1H               | <b>4A115</b>  | 207   |                    |
|                    |               |        | 0.94           | -          | 2400                      | (10700) |                    |               |        | 0.94           | -          | 3980                      | (17700)  | 1H               | <b>4A125</b>  | 207   |                    |
|                    |               |        | 1.18           | I          | 9020                      | (40100) |                    |               |        | 1.18           | I          | 9350                      | (41600)  | 1H               | <b>4B120</b>  | 207   |                    |
|                    |               |        | 1.47           | II         | 9020                      | (40100) |                    |               |        | 1.47           | II         | 9350                      | (41600)  | 1H               | <b>4B125</b>  | 207   |                    |
|                    |               |        | 1.86           | II         | 9020                      | (40100) |                    |               |        | 1.86           | II         | 9350                      | (41600)  | 1H               | <b>4B145</b>  | 207   |                    |
|                    |               |        | 2.69           | III        | 15800                     | (70100) |                    |               |        | 2.69           | III        | 15900                     | (70600)  | 1H               | <b>4C140</b>  | 207   |                    |
|                    |               |        | 2.89           | III        | 15800                     | (70100) |                    |               |        | 3.32           | III        | 15900                     | (70600)  | 1H               | <b>4C145</b>  | 207   |                    |
| 5.84               | 14700         | (1660) | 1.03           | I          | 8510                      | (37900) | 7.04               | 12200         | (1380) | 1.09           | I          | 9020                      | (40100)  | 1H               | <b>4B125</b>  | 249   |                    |
|                    |               |        | 1.55           | II         | 8510                      | (37900) |                    |               |        | 1.55           | II         | 9020                      | (40100)  | 1H               | <b>4B145</b>  | 249   |                    |
|                    |               |        | 2.21           | III        | 15600                     | (69300) |                    |               |        | 2.21           | III        | 15800                     | (70100)  | 1H               | <b>4C140</b>  | 249   |                    |
|                    |               |        | 2.38           | III        | 15600                     | (69300) |                    |               |        | 2.75           | III        | 15800                     | (70100)  | 1H               | <b>4C145</b>  | 249   |                    |
| 4.76               | 18000         | (2030) | 0.93           | -          | 7630                      | (33900) | 5.75               | 14900         | (1690) | 1.03           | I          | 8460                      | (37600)  | 1H               | <b>4B125</b>  | 305   |                    |
|                    |               |        | 1.26           | I          | 7630                      | (33900) |                    |               |        | 1.26           | I          | 8460                      | (37600)  | 1H               | <b>4B145</b>  | 305   |                    |
|                    |               |        | 1.80           | II         | 15300                     | (68000) |                    |               |        | 1.80           | II         | 15600                     | (69200)  | 1H               | <b>4C140</b>  | 305   |                    |
|                    |               |        | 1.96           | II         | 15300                     | (68000) |                    |               |        | 2.25           | III        | 15600                     | (69200)  | 1H               | <b>4C145</b>  | 305   |                    |
|                    |               |        | 2.46           | III        | 15300                     | (68000) |                    |               |        | 2.53           | III        | 15600                     | (69200)  | 1H               | <b>4C160</b>  | 305   |                    |
| 3.98               | 20400         | (2310) | 0.93           | -          | 6320                      | (28100) | 4.81               | 16900         | (1910) | 1.12           | I          | 7680                      | (34200)  | 1H               | <b>4B12DB</b> | 364   |                    |
|                    |               |        | 1.11           | I          | 6320                      | (28100) |                    |               |        | 1.34           | I          | 7680                      | (34200)  | 1H               | <b>4B14DB</b> | 364   |                    |
|                    |               |        | 1.38           | I          | 14900                     | (66300) |                    |               |        | 1.38           | I          | 15300                     | (68100)  | 1H               | <b>4C14DB</b> | 364   |                    |
|                    |               |        | 2.02           | III        | 14900                     | (66300) |                    |               |        | 2.44           | III        | 15300                     | (68100)  | 1H               | <b>4C14DC</b> | 364   |                    |
|                    |               |        | 2.23           | III        | 14900                     | (66300) |                    |               |        | 2.69           | III        | 15300                     | (68100)  | 1H               | <b>4C16DB</b> | 364   |                    |
| 3.42               | 23800         | (2680) | 0.96           | -          | 4280                      | (19000) | 4.13               | 19700         | (2220) | 1.16           | I          | 6650                      | (29600)  | 1H               | <b>4B14DB</b> | 424   |                    |
|                    |               |        | 1.38           | I          | 14400                     | (64200) |                    |               |        | 1.38           | I          | 15000                     | (66700)  | 1H               | <b>4C14DB</b> | 424   |                    |
|                    |               |        | 1.64           | II         | 14400                     | (64200) |                    |               |        | 1.98           | II         | 15000                     | (66700)  | 1H               | <b>4C14DC</b> | 424   |                    |
|                    |               |        | 1.91           | II         | 14400                     | (64200) |                    |               |        | 2.31           | III        | 15000                     | (66700)  | 1H               | <b>4C16DB</b> | 424   |                    |
|                    |               |        | 2.66           | III        | 21200                     | (94500) |                    |               |        | 2.89           | III        | 21500                     | (95700)  | 1H               | <b>4D16DB</b> | 424   |                    |
|                    |               |        | 2.89           | III        | 21200                     | (94500) |                    |               |        | 2.89           | III        | 21500                     | (95700)  | 1H               | <b>4D17DB</b> | 424   |                    |
| 2.90               | 28100         | (3170) | 1.38           | I          | 13700                     | (61000) | 3.50               | 23300         | (2630) | 1.38           | I          | 14500                     | (64600)  | 1H               | <b>4C14DB</b> | 501   |                    |
|                    |               |        | 1.62           | II         | 13700                     | (61000) |                    |               |        | 1.96           | II         | 14500                     | (64600)  | 1H               | <b>4C16DB</b> | 501   |                    |
|                    |               |        | 2.25           | III        | 20900                     | (92900) |                    |               |        | 2.72           | III        | 21300                     | (94600)  | 1H               | <b>4D16DB</b> | 501   |                    |
|                    |               |        | 2.89           | III        | 22400                     | (99600) |                    |               |        | 2.89           | III        | 22600                     | (101000) | 1H               | <b>4E17DB</b> | 501   |                    |

## Standard Mounting Selection Tables

**1.5 HP**  
**(1.1 kW)**



|                         |             |
|-------------------------|-------------|
| <i>Dimension Pages:</i> |             |
| Single Reduction        | 2.141-2.152 |
| Single Reduction, Y2    | 2.153       |
| Double Reduction        | 2.155-2.170 |
| Double Reduction, Y2    | 2.171       |

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                |            | Selection                 |          |                  |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|----------------|------------|---------------------------|----------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |
| 2.51               | 32400         | (3660) | 1.26           | I          | 12800                     | (56900)  | 3.03               | 26800         | (3030) | 1.38           | I          | 13900                     | (62000)  | 1H               | 4C14DB     | 578   |                    |
|                    |               |        | 1.38           | I          | 12800                     | (56900)  |                    |               |        | 1.38           | I          | 13900                     | (62000)  | 1H               | 4C16DA     | 578   |                    |
|                    |               |        | 1.95           | II         | 20500                     | (91000)  |                    |               |        | 2.36           | III        | 21000                     | (93400)  | 1H               | 4D16DB     | 578   |                    |
|                    |               |        | 2.38           | III        | 20500                     | (91000)  |                    |               |        | 2.87           | III        | 21000                     | (93400)  | 1H               | 4D17DB     | 578   |                    |
|                    |               |        | 2.89           | III        | 22200                     | (98600)  |                    |               |        | 2.89           | III        | 22400                     | (99800)  | 1H               | 4E17DB     | 578   |                    |
| 2.12               | 38300         | (4330) | 1.07           | I          | 11200                     | (49800)  | 2.56               | 31700         | (3580) | 1.29           | I          | 13000                     | (57600)  | 1H               | 4C14DB     | 683   |                    |
|                    |               |        | 1.19           | I          | 11200                     | (49800)  |                    |               |        | 1.38           | I          | 13000                     | (57600)  | 1H               | 4C16DA     | 683   |                    |
|                    |               |        | 1.38           | I          | 19800                     | (87900)  |                    |               |        | 1.38           | I          | 20500                     | (91300)  | 1H               | 4D16DA     | 683   |                    |
|                    |               |        | 1.65           | II         | 19800                     | (87900)  |                    |               |        | 1.99           | II         | 20500                     | (91300)  | 1H               | 4D16DB     | 683   |                    |
|                    |               |        | 2.02           | III        | 19800                     | (87900)  |                    |               |        | 2.43           | III        | 20500                     | (91300)  | 1H               | 4D17DB     | 683   |                    |
|                    |               |        | 2.48           | III        | 21900                     | (97300)  |                    |               |        | 2.89           | III        | 22200                     | (98700)  | 1H               | 4E17DB     | 683   |                    |
|                    |               |        | 2.68           | III        | 21900                     | (97300)  |                    |               |        | 3.24           | III        | 22200                     | (98700)  | 1H               | 4E18DB     | 683   |                    |
| 1.79               | 45400         | (5130) | 0.89           | -          | 8430                      | (37500)  | 2.16               | 37600         | (4250) | 1.07           | I          | 11400                     | (50800)  | 1H               | 4C14DB     | 809   |                    |
|                    |               |        | 1.00           | I          | 8430                      | (37500)  |                    |               |        | 1.21           | I          | 11400                     | (50800)  | 1H               | 4C16DA     | 809   |                    |
|                    |               |        | 1.38           | I          | 18700                     | (83400)  |                    |               |        | 1.38           | I          | 19900                     | (88300)  | 1H               | 4D16DA     | 809   |                    |
|                    |               |        | 1.70           | II         | 18700                     | (83400)  |                    |               |        | 2.05           | III        | 19900                     | (88300)  | 1H               | 4D17DB     | 809   |                    |
|                    |               |        | 2.09           | III        | 21500                     | (95700)  |                    |               |        | 2.52           | III        | 21900                     | (97400)  | 1H               | 4E17DB     | 809   |                    |
|                    |               |        | 2.26           | III        | 21500                     | (95700)  |                    |               |        | 2.73           | III        | 21900                     | (97400)  | 1H               | 4E18DA     | 809   |                    |
|                    |               |        | 2.89           | III        | 30200                     | (134000) |                    |               |        | 2.89           | III        | 30500                     | (136000) | 1H               | 4F18DA     | 809   |                    |
| 1.52               | 53600         | (6060) | 1.18           | I          | 17200                     | (76600)  | 1.83               | 44400         | (5020) | 1.38           | I          | 18900                     | (84000)  | 1H               | 4D16DA     | 956   |                    |
|                    |               |        | 1.38           | I          | 17200                     | (76600)  |                    |               |        | 1.38           | I          | 18900                     | (84000)  | 1H               | 4D17DA     | 956   |                    |
|                    |               |        | 1.44           | II         | 17200                     | (76600)  |                    |               |        | 1.74           | II         | 18900                     | (84000)  | 1H               | 4D17DB     | 956   |                    |
|                    |               |        | 1.77           | II         | 21100                     | (93800)  |                    |               |        | 2.14           | III        | 21600                     | (95900)  | 1H               | 4E17DB     | 956   |                    |
|                    |               |        | 1.92           | II         | 21100                     | (93800)  |                    |               |        | 2.31           | III        | 21600                     | (95900)  | 1H               | 4E18DA     | 956   |                    |
|                    |               |        | 2.81           | III        | 29900                     | (133000) |                    |               |        | 2.89           | III        | 30200                     | (135000) | 1H               | 4F18DA     | 956   |                    |
|                    |               |        | 2.81           | III        | 29900                     | (133000) |                    |               |        | 3.39           | III        | 30200                     | (135000) | 1H               | 4F18DB     | 956   |                    |
|                    |               |        | 2.87           | III        | 29900                     | (133000) |                    |               |        | 3.47           | III        | 30200                     | (135000) | 1H               | 4F19DA     | 956   |                    |
| 1.30               | 62600         | (7080) | 1.01           | I          | 15000                     | (66900)  | 1.57               | 51900         | (5860) | 1.22           | I          | 17600                     | (78100)  | 1H               | 4D16DA     | 1117  |                    |
|                    |               |        | 1.23           | I          | 15000                     | (66900)  |                    |               |        | 1.38           | I          | 17600                     | (78100)  | 1H               | 4D17DA     | 1117  |                    |
|                    |               |        | 1.38           | I          | 20600                     | (91800)  |                    |               |        | 1.38           | I          | 21200                     | (94200)  | 1H               | 4E17DA     | 1117  |                    |
|                    |               |        | 1.51           | II         | 20600                     | (91800)  |                    |               |        | 1.83           | II         | 21200                     | (94200)  | 1H               | 4E17DB     | 1117  |                    |
|                    |               |        | 1.64           | II         | 20600                     | (91800)  |                    |               |        | 1.98           | II         | 21200                     | (94200)  | 1H               | 4E18DA     | 1117  |                    |
|                    |               |        | 2.40           | III        | 29500                     | (131000) |                    |               |        | 2.89           | III        | 29900                     | (133000) | 1H               | 4F18DA     | 1117  |                    |
|                    |               |        | 2.40           | III        | 29500                     | (131000) |                    |               |        | 2.90           | III        | 29900                     | (133000) | 1H               | 4F18DB     | 1117  |                    |
|                    |               |        | 2.46           | III        | 29500                     | (131000) |                    |               |        | 2.97           | III        | 29900                     | (133000) | 1H               | 4F19DA     | 1117  |                    |

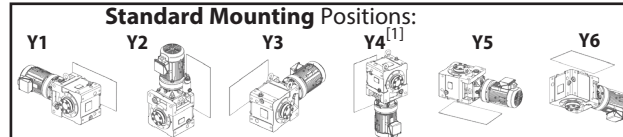
**Notes:** [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

## Standard Mounting Selection Tables

**1.5 HP**  
**(1.1 kW)**



|                         |             |
|-------------------------|-------------|
| <i>Dimension Pages:</i> |             |
| Single Reduction        | 2.141-2.152 |
| Single Reduction, Y2    | 2.153       |
| Double Reduction        | 2.155-2.170 |
| Double Reduction, Y2    | 2.171       |

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |         |                |            |                           | 60 Hz    |                    |               |         |                |            | Selection                 |          |                  |            |       |                    |
|--------------------|---------------|---------|----------------|------------|---------------------------|----------|--------------------|---------------|---------|----------------|------------|---------------------------|----------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |         | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |         | Service Factor |            | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N•m)   | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N•m)   | SF             | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |
| 1.10               | 74000         | (8360)  | 0.85           | -          | 11000                     | (49100)  | 1.33               | 61300         | (6930)  | 1.03           | I          | 15400                     | (68500)  | 1H               | 4D16DA     | 1320  |                    |
|                    |               |         | 1.04           | I          | 11000                     | (49100)  |                    |               |         | 1.26           | I          | 15400                     | (68500)  | 1H               | 4D17DA     | 1320  |                    |
|                    |               |         | 1.28           | I          | 20100                     | (89200)  |                    |               |         | 1.38           | I          | 20700                     | (92100)  | 1H               | 4E17DA     | 1320  |                    |
|                    |               |         | 1.39           | I          | 20100                     | (89200)  |                    |               |         | 1.67           | II         | 20700                     | (92100)  | 1H               | 4E18DA     | 1320  |                    |
|                    |               |         | 2.03           | III        | 29000                     | (129000) |                    |               |         | 2.45           | III        | 29500                     | (131000) | 1H               | 4F18DA     | 1320  |                    |
|                    |               |         | 2.08           | III        | 29000                     | (129000) |                    |               |         | 2.51           | III        | 29500                     | (131000) | 1H               | 4F19DA     | 1320  |                    |
| 0.876              | 92900         | (10500) | 1.02           | I          | 19100                     | (85000)  | 1.06               | 77000         | (8700)  | 1.23           | I          | 19900                     | (88500)  | 1H               | 4E17DA     | 1656  |                    |
|                    |               |         | 1.11           | I          | 19100                     | (85000)  |                    |               |         | 1.33           | I          | 19900                     | (88500)  | 1H               | 4E18DA     | 1656  |                    |
|                    |               |         | 1.62           | II         | 28200                     | (125000) |                    |               |         | 1.96           | II         | 28800                     | (128000) | 1H               | 4F18DA     | 1656  |                    |
|                    |               |         | 1.66           | II         | 28200                     | (125000) |                    |               |         | 2.00           | III        | 28800                     | (128000) | 1H               | 4F19DA     | 1656  |                    |
| 0.741              | 110000        | (12400) | 0.86           | -          | 14700                     | (65300)  | 0.894              | 91000         | (10300) | 1.04           | I          | 19200                     | (85400)  | 1H               | 4E17DA     | 1957  |                    |
|                    |               |         | 0.94           | -          | 14700                     | (65300)  |                    |               |         | 1.13           | I          | 19200                     | (85400)  | 1H               | 4E18DA     | 1957  |                    |
|                    |               |         | 1.37           | I          | 27400                     | (122000) |                    |               |         | 1.66           | II         | 28200                     | (126000) | 1H               | 4F18DA     | 1957  |                    |
|                    |               |         | 1.40           | II         | 27400                     | (122000) |                    |               |         | 1.69           | II         | 28200                     | (126000) | 1H               | 4F19DA     | 1957  |                    |
| 0.638              | 127000        | (14400) | 0.81           | -          | 3570                      | (15900)  | 0.770              | 106000        | (11900) | 0.97           | -          | 16100                     | (71600)  | 1H               | 4E18DA     | 2272  |                    |
|                    |               |         | 1.18           | I          | 26700                     | (119000) |                    |               |         | 1.43           | II         | 27600                     | (123000) | 1H               | 4F18DA     | 2272  |                    |
|                    |               |         | 1.21           | I          | 26700                     | (119000) |                    |               |         | 1.46           | II         | 27600                     | (123000) | 1H               | 4F19DA     | 2272  |                    |
| 0.567              | 144000        | (16200) | 1.05           | I          | 26000                     | (115000) | 0.684              | 119000        | (13400) | 1.27           | I          | 27000                     | (120000) | 1H               | 4F18DA     | 2559  |                    |
|                    |               |         | 1.07           | I          | 26000                     | (115000) |                    |               |         | 1.29           | I          | 27000                     | (120000) | 1H               | 4F19DA     | 2559  |                    |
| 0.493              | 165000        | (18700) | 0.91           | -          | 25000                     | (111000) | 0.595              | 137000        | (15500) | 1.10           | I          | 26300                     | (117000) | 1H               | 4F18DA     | 2944  |                    |
|                    |               |         | 0.93           | -          | 25000                     | (111000) |                    |               |         | 1.13           | I          | 26300                     | (117000) | 1H               | 4F19DA     | 2944  |                    |

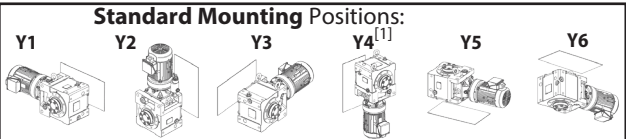
**Notes:** [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

2 HP  
(1.5 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

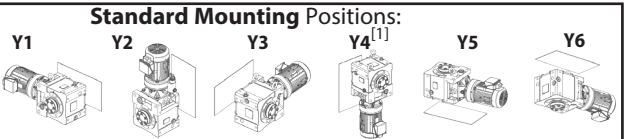
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           |         | 60 Hz              |               |       |                |            |                           |         | Selection        |              |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|----------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Base             |              |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size   | Ratio |                    |
| 138                | 847           | (96)  | 1.56           | II         | 3980                      | (17700) | 167                | 701           | (79)  | 1.56           | II         | 3770                      | (16800) | 2                | <b>4A100</b> | 11    |                    |
|                    |               |       | 2.12           | III        | 3980                      | (17700) |                    |               |       | 2.12           | III        | 3770                      | (16800) | 2                | <b>4A105</b> | 11    |                    |
| 113                | 1030          | (117) | 1.56           | II         | 4200                      | (18700) | 137                | 855           | (97)  | 1.56           | II         | 3990                      | (17800) | 2                | <b>4A100</b> | 13    |                    |
|                    |               |       | 2.12           | III        | 4200                      | (18700) |                    |               |       | 2.12           | III        | 3990                      | (17800) | 2                | <b>4A105</b> | 13    |                    |
| 104                | 1130          | (128) | 1.56           | II         | 4310                      | (19200) | 125                | 935           | (106) | 1.56           | II         | 4090                      | (18200) | 2                | <b>4A100</b> | 14    |                    |
|                    |               |       | 2.12           | III        | 4310                      | (19200) |                    |               |       | 2.12           | III        | 4090                      | (18200) | 2                | <b>4A105</b> | 14    |                    |
| 90.6               | 1290          | (146) | 1.56           | II         | 4470                      | (19900) | 109                | 1070          | (121) | 1.56           | II         | 4250                      | (18900) | 2                | <b>4A100</b> | 16    |                    |
|                    |               |       | 2.12           | III        | 4470                      | (19900) |                    |               |       | 2.12           | III        | 4250                      | (18900) | 2                | <b>4A105</b> | 16    |                    |
| 82.9               | 1410          | (159) | 1.56           | II         | 4580                      | (20400) | 100.0              | 1170          | (132) | 1.56           | II         | 4350                      | (19400) | 2                | <b>4A100</b> | 18    |                    |
|                    |               |       | 2.12           | III        | 4580                      | (20400) |                    |               |       | 2.12           | III        | 4350                      | (19400) | 2                | <b>4A105</b> | 18    |                    |
| 69.0               | 1690          | (191) | 1.57           | II         | 4810                      | (21400) | 83.3               | 1400          | (158) | 1.57           | II         | 4570                      | (20300) | 2                | <b>4A100</b> | 21    |                    |
|                    |               |       | 2.12           | III        | 4810                      | (21400) |                    |               |       | 2.12           | III        | 4570                      | (20300) | 2                | <b>4A105</b> | 21    |                    |
|                    |               |       | 2.61           | III        | 4810                      | (21400) |                    |               |       | 2.61           | III        | 4570                      | (20300) | 2                | <b>4A115</b> | 21    |                    |
|                    |               |       |                |            |                           |         |                    |               |       |                |            |                           |         |                  |              |       |                    |
| 51.8               | 2260          | (255) | 1.57           | II         | 5190                      | (23100) | 62.5               | 1870          | (211) | 1.57           | II         | 4940                      | (22000) | 2                | <b>4A100</b> | 28    |                    |
|                    |               |       | 2.12           | III        | 5190                      | (23100) |                    |               |       | 2.12           | III        | 4940                      | (22000) | 2                | <b>4A105</b> | 28    |                    |
|                    |               |       | 2.61           | III        | 5190                      | (23100) |                    |               |       | 2.61           | III        | 4940                      | (22000) | 2                | <b>4A115</b> | 28    |                    |
|                    |               |       |                |            |                           |         |                    |               |       |                |            |                           |         |                  |              |       |                    |
| 41.2               | 2840          | (321) | 1.57           | II         | 5500                      | (24500) | 49.7               | 2350          | (266) | 1.57           | II         | 5240                      | (23300) | 2                | <b>4A100</b> | 35    |                    |
|                    |               |       | 2.12           | III        | 5500                      | (24500) |                    |               |       | 2.12           | III        | 5240                      | (23300) | 2                | <b>4A105</b> | 35    |                    |
|                    |               |       | 2.61           | III        | 5500                      | (24500) |                    |               |       | 2.61           | III        | 5240                      | (23300) | 2                | <b>4A115</b> | 35    |                    |
|                    |               |       |                |            |                           |         |                    |               |       |                |            |                           |         |                  |              |       |                    |
| 37.7               | 3100          | (351) | 1.57           | II         | 5620                      | (25000) | 45.5               | 2570          | (291) | 1.57           | II         | 5360                      | (23900) | 2                | <b>4A100</b> | 39    |                    |
|                    |               |       | 2.12           | III        | 5620                      | (25000) |                    |               |       | 2.12           | III        | 5360                      | (23900) | 2                | <b>4A105</b> | 39    |                    |
|                    |               |       | 2.61           | III        | 5620                      | (25000) |                    |               |       | 2.61           | III        | 5360                      | (23900) | 2                | <b>4A115</b> | 39    |                    |
|                    |               |       |                |            |                           |         |                    |               |       |                |            |                           |         |                  |              |       |                    |
| 31.9               | 3670          | (414) | 1.57           | II         | 5860                      | (26000) | 38.5               | 3040          | (343) | 1.57           | II         | 5590                      | (24900) | 2                | <b>4A100</b> | 46    |                    |
|                    |               |       | 2.12           | III        | 5860                      | (26000) |                    |               |       | 2.12           | III        | 5590                      | (24900) | 2                | <b>4A105</b> | 46    |                    |
|                    |               |       | 2.60           | III        | 5860                      | (26000) |                    |               |       | 2.60           | III        | 5590                      | (24900) | 2                | <b>4A115</b> | 46    |                    |
|                    |               |       |                |            |                           |         |                    |               |       |                |            |                           |         |                  |              |       |                    |
| 27.6               | 4230          | (478) | 1.57           | II         | 5830                      | (25900) | 33.3               | 3510          | (396) | 1.57           | II         | 5790                      | (25800) | 2                | <b>4A100</b> | 53    |                    |
|                    |               |       | 2.12           | III        | 5830                      | (25900) |                    |               |       | 2.12           | III        | 5790                      | (25800) | 2                | <b>4A105</b> | 53    |                    |
|                    |               |       | 2.60           | III        | 5830                      | (25900) |                    |               |       | 2.60           | III        | 5790                      | (25800) | 2                | <b>4A115</b> | 53    |                    |
|                    |               |       | 2.70           | III        | 5830                      | (25900) |                    |               |       | 2.70           | III        | 5790                      | (25800) | 2                | <b>4A120</b> | 53    |                    |
| 24.4               | 4800          | (542) | 1.33           | I          | 5740                      | (25500) | 29.4               | 3970          | (449) | 1.33           | I          | 5870                      | (26100) | 2                | <b>4A100</b> | 60    |                    |
|                    |               |       | 1.64           | II         | 5740                      | (25500) |                    |               |       | 1.64           | II         | 5870                      | (26100) | 2                | <b>4A105</b> | 60    |                    |
|                    |               |       | 2.38           | III        | 5740                      | (25500) |                    |               |       | 2.38           | III        | 5870                      | (26100) | 2                | <b>4A115</b> | 60    |                    |
|                    |               |       |                |            |                           |         |                    |               |       |                |            |                           |         |                  |              |       |                    |
| 21.6               | 5420          | (612) | 1.27           | I          | 5610                      | (25000) | 26.0               | 4490          | (507) | 1.29           | I          | 5790                      | (25700) | 2                | <b>4A100</b> | 67    |                    |
|                    |               |       | 1.52           | II         | 5610                      | (25000) |                    |               |       | 1.56           | II         | 5790                      | (25700) | 2                | <b>4A105</b> | 67    |                    |
|                    |               |       | 2.07           | III        | 5610                      | (25000) |                    |               |       | 2.07           | III        | 5790                      | (25700) | 2                | <b>4A115</b> | 67    |                    |
|                    |               |       | 2.11           | III        | 5610                      | (25000) |                    |               |       | 2.11           | III        | 5790                      | (25700) | 2                | <b>4A120</b> | 67    |                    |
|                    |               |       | 2.64           | III        | 9050                      | (40300) |                    |               |       | 2.64           | III        | 8630                      | (38400) | 2                | <b>4B120</b> | 67    |                    |
|                    |               |       |                |            |                           |         |                    |               |       |                |            |                           |         |                  |              |       |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

2 HP  
(1.5 kW)



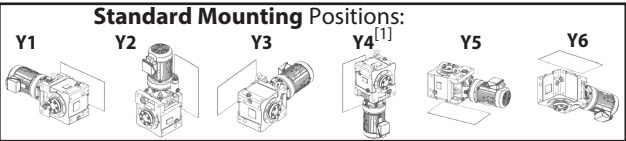
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |        |                |            |                           |         | Selection        |              |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |              |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size   | Ratio |                    |
| 19.7               | 5930          | (669)  | 1.27           | I          | 5500                      | (24500) | 23.8               | 4910          | (555)  | 1.29           | I          | 5710                      | (25400) | 2                | <b>4A100</b> | 74    |                    |
|                    |               |        | 1.52           | II         | 5500                      | (24500) |                    |               |        | 1.56           | II         | 5710                      | (25400) | 2                | <b>4A105</b> | 74    |                    |
|                    |               |        | 1.93           | II         | 5500                      | (24500) |                    |               |        | 1.93           | II         | 5710                      | (25400) | 2                | <b>4A115</b> | 74    |                    |
|                    |               |        | 2.64           | III        | 9260                      | (41200) |                    |               |        | 2.64           | III        | 8830                      | (39300) | 2                | <b>4B120</b> | 74    |                    |
| 18.1               | 6450          | (729)  | 1.11           | I          | 5370                      | (23900) | 21.9               | 5340          | (604)  | 1.11           | I          | 5630                      | (25000) | 2                | <b>4A105</b> | 80    |                    |
|                    |               |        | 1.48           | II         | 5370                      | (23900) |                    |               |        | 1.48           | II         | 5630                      | (25000) | 2                | <b>4A115</b> | 80    |                    |
|                    |               |        | 1.77           | II         | 5370                      | (23900) |                    |               |        | 1.77           | II         | 5630                      | (25000) | 2                | <b>4A120</b> | 80    |                    |
|                    |               |        | 2.06           | III        | 9460                      | (42100) |                    |               |        | 2.06           | III        | 9020                      | (40100) | 2                | <b>4B120</b> | 80    |                    |
|                    |               |        | 2.64           | III        | 9460                      | (42100) |                    |               |        | 2.64           | III        | 9020                      | (40100) | 2                | <b>4B125</b> | 80    |                    |
| 16.6               | 7050          | (797)  | 1.11           | I          | 5210                      | (23200) | 20.0               | 5840          | (660)  | 1.11           | I          | 5520                      | (24600) | 2                | <b>4A105</b> | 88    |                    |
|                    |               |        | 1.48           | II         | 5210                      | (23200) |                    |               |        | 1.48           | II         | 5520                      | (24600) | 2                | <b>4A115</b> | 88    |                    |
|                    |               |        | 1.62           | II         | 5210                      | (23200) |                    |               |        | 1.62           | II         | 5520                      | (24600) | 2                | <b>4A120</b> | 88    |                    |
|                    |               |        | 2.06           | III        | 9670                      | (43000) |                    |               |        | 2.06           | III        | 9230                      | (41100) | 2                | <b>4B120</b> | 88    |                    |
|                    |               |        | 2.64           | III        | 9670                      | (43000) |                    |               |        | 2.64           | III        | 9230                      | (41100) | 2                | <b>4B125</b> | 88    |                    |
| 14.3               | 8180          | (925)  | 1.06           | I          | 4840                      | (21500) | 17.2               | 6780          | (766)  | 1.06           | I          | 5290                      | (23500) | 2                | <b>4A105</b> | 102   |                    |
|                    |               |        | 1.40           | II         | 4840                      | (21500) |                    |               |        | 1.40           | II         | 5290                      | (23500) | 2                | <b>4A115</b> | 102   |                    |
|                    |               |        | 1.91           | II         | 9600                      | (42700) |                    |               |        | 1.99           | II         | 9580                      | (42600) | 2                | <b>4B120</b> | 102   |                    |
|                    |               |        | 2.31           | III        | 9600                      | (42700) |                    |               |        | 2.51           | III        | 9580                      | (42600) | 2                | <b>4B125</b> | 102   |                    |
|                    |               |        | 2.78           | III        | 9600                      | (42700) |                    |               |        | 2.78           | III        | 9580                      | (42600) | 2                | <b>4B140</b> | 102   |                    |
| 12.9               | 9030          | (1020) | 1.00           | I          | 4500                      | (20000) | 15.6               | 7480          | (845)  | 1.00           | I          | 5080                      | (22600) | 2                | <b>4A110</b> | 112   |                    |
|                    |               |        | 1.26           | I          | 4500                      | (20000) |                    |               |        | 1.26           | I          | 5080                      | (22600) | 2                | <b>4A120</b> | 112   |                    |
|                    |               |        | 1.58           | II         | 9500                      | (42200) |                    |               |        | 1.66           | II         | 9670                      | (43000) | 2                | <b>4B120</b> | 112   |                    |
|                    |               |        | 1.92           | II         | 9500                      | (42200) |                    |               |        | 2.12           | III        | 9670                      | (43000) | 2                | <b>4B125</b> | 112   |                    |
|                    |               |        | 2.52           | III        | 9500                      | (42200) |                    |               |        | 2.52           | III        | 9670                      | (43000) | 2                | <b>4B140</b> | 112   |                    |
| 11.8               | 9880          | (1120) | 0.80           | -          | 4100                      | (18300) | 14.3               | 8180          | (925)  | 0.80           | -          | 4840                      | (21500) | 2                | <b>4A105</b> | 123   |                    |
|                    |               |        | 1.00           | I          | 4100                      | (18300) |                    |               |        | 1.00           | I          | 4840                      | (21500) | 2                | <b>4A110</b> | 123   |                    |
|                    |               |        | 1.16           | I          | 4100                      | (18300) |                    |               |        | 1.16           | I          | 4840                      | (21500) | 2                | <b>4A115</b> | 123   |                    |
|                    |               |        | 1.58           | II         | 9390                      | (41800) |                    |               |        | 1.66           | II         | 9600                      | (42700) | 2                | <b>4B120</b> | 123   |                    |
|                    |               |        | 1.92           | II         | 9390                      | (41800) |                    |               |        | 2.12           | III        | 9600                      | (42700) | 2                | <b>4B125</b> | 123   |                    |
|                    |               |        | 2.30           | III        | 9390                      | (41800) |                    |               |        | 2.30           | III        | 9600                      | (42700) | 2                | <b>4B140</b> | 123   |                    |
| 9.63               | 12100         | (1370) | 0.94           | -          | 2480                      | (11000) | 11.6               | 10100         | (1140) | 0.94           | -          | 4010                      | (17800) | 2                | <b>4A115</b> | 151   |                    |
|                    |               |        | 1.27           | I          | 9030                      | (40200) |                    |               |        | 1.27           | I          | 9360                      | (41600) | 2                | <b>4B120</b> | 151   |                    |
|                    |               |        | 1.56           | II         | 9030                      | (40200) |                    |               |        | 1.59           | II         | 9360                      | (41600) | 2                | <b>4B125</b> | 151   |                    |
|                    |               |        | 1.87           | II         | 9030                      | (40200) |                    |               |        | 1.87           | II         | 9360                      | (41600) | 2                | <b>4B140</b> | 151   |                    |
|                    |               |        | 2.63           | III        | 15700                     | (69900) |                    |               |        | 2.63           | III        | 15000                     | (66700) | 2                | <b>4C140</b> | 151   |                    |

Standard Mounting Selection Tables

2 HP  
(1.5 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

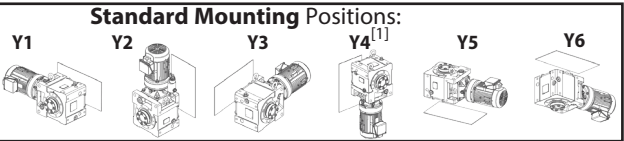
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz   |                    |               |        |                |            | Selection                 |         |                  |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 8.12               | 14400         | (1630) | 1.09           | I          | 8580                      | (38200) | 9.80               | 11900         | (1350) | 1.15           | I          | 9070                      | (40300) | 2                | 4B120      | 179   |                    |
|                    |               |        | 1.32           | I          | 8580                      | (38200) |                    |               |        | 1.52           | II         | 9070                      | (40300) | 2                | 4B125      | 179   |                    |
|                    |               |        | 1.58           | II         | 8580                      | (38200) |                    |               |        | 1.58           | II         | 9070                      | (40300) | 2                | 4B140      | 179   |                    |
|                    |               |        | 2.29           | III        | 15600                     | (69400) |                    |               |        | 2.29           | III        | 15700                     | (69600) | 2                | 4C140      | 179   |                    |
|                    |               |        | 2.47           | III        | 15600                     | (69400) |                    |               |        | 2.81           | III        | 15700                     | (69600) | 2                | 4C145      | 179   |                    |
| 7.02               | 16600         | (1880) | 1.08           | I          | 8030                      | (35700) | 8.47               | 13800         | (1560) | 1.08           | I          | 8710                      | (38700) | 2                | 4B125      | 207   |                    |
|                    |               |        | 1.37           | I          | 8030                      | (35700) |                    |               |        | 1.37           | I          | 8710                      | (38700) | 2                | 4B140      | 207   |                    |
|                    |               |        | 1.97           | II         | 15400                     | (68600) |                    |               |        | 1.97           | II         | 15600                     | (69600) | 2                | 4C140      | 207   |                    |
|                    |               |        | 2.12           | III        | 15400                     | (68600) |                    |               |        | 2.43           | III        | 15600                     | (69600) | 2                | 4C145      | 207   |                    |
|                    |               |        | 2.66           | III        | 15400                     | (68600) |                    |               |        | 2.73           | III        | 15600                     | (69600) | 2                | 4C160      | 207   |                    |
|                    |               |        | 2.95           | III        | 21700                     | (96700) |                    |               |        | 2.95           | III        | 21900                     | (97200) | 2                | 4D160      | 207   |                    |
| 5.84               | 20000         | (2260) | 1.14           | I          | 6930                      | (30800) | 7.04               | 16600         | (1880) | 1.14           | I          | 8040                      | (35800) | 2                | 4B140      | 249   |                    |
|                    |               |        | 1.62           | II         | 15100                     | (67100) |                    |               |        | 1.62           | II         | 15400                     | (68600) | 2                | 4C140      | 249   |                    |
|                    |               |        | 1.75           | II         | 15100                     | (67100) |                    |               |        | 2.02           | III        | 15400                     | (68600) | 2                | 4C145      | 249   |                    |
|                    |               |        | 2.21           | III        | 15100                     | (67100) |                    |               |        | 2.27           | III        | 15400                     | (68600) | 2                | 4C160      | 249   |                    |
|                    |               |        | 2.31           | III        | 21600                     | (95900) |                    |               |        | 2.31           | III        | 21700                     | (96700) | 2                | 4D160      | 249   |                    |
| 4.76               | 24500         | (2770) | 0.93           | -          | 4640                      | (20600) | 5.75               | 20300         | (2300) | 0.93           | -          | 6810                      | (30300) | 2                | 4B140      | 305   |                    |
|                    |               |        | 1.44           | II         | 14500                     | (64500) |                    |               |        | 1.65           | II         | 15000                     | (66900) | 2                | 4C145      | 305   |                    |
|                    |               |        | 1.81           | II         | 14500                     | (64500) |                    |               |        | 1.85           | II         | 15000                     | (66900) | 2                | 4C160      | 305   |                    |
|                    |               |        | 2.15           | III        | 21300                     | (94600) |                    |               |        | 2.31           | III        | 21500                     | (95800) | 2                | 4D160      | 305   |                    |
|                    |               |        | 2.51           | III        | 21300                     | (94600) |                    |               |        | 2.60           | III        | 21500                     | (95800) | 2                | 4D165      | 305   |                    |
| 3.98               | 27800         | (3150) | 1.01           | I          | 13800                     | (61200) | 4.81               | 23100         | (2610) | 1.01           | I          | 14500                     | (64700) | 2                | 4C14DB     | 364   |                    |
|                    |               |        | 1.48           | II         | 13800                     | (61200) |                    |               |        | 1.79           | II         | 14500                     | (64700) | 2                | 4C14DC     | 364   |                    |
|                    |               |        | 1.63           | II         | 13800                     | (61200) |                    |               |        | 1.97           | II         | 14500                     | (64700) | 2                | 4C16DB     | 364   |                    |
|                    |               |        | 2.12           | III        | 20900                     | (93000) |                    |               |        | 2.12           | III        | 21300                     | (94700) | 2                | 4D16DB     | 364   |                    |
|                    |               |        | 2.27           | III        | 20900                     | (93000) |                    |               |        | 2.74           | III        | 21300                     | (94700) | 2                | 4D16DC     | 364   |                    |
|                    |               |        | 2.77           | III        | 20900                     | (93000) |                    |               |        | 3.34           | III        | 21300                     | (94700) | 2                | 4D17DC     | 364   |                    |
| 3.42               | 32400         | (3660) | 1.01           | I          | 12800                     | (56900) | 4.13               | 26800         | (3030) | 1.01           | I          | 13900                     | (62000) | 2                | 4C14DB     | 424   |                    |
|                    |               |        | 1.40           | II         | 12800                     | (56900) |                    |               |        | 1.69           | II         | 13900                     | (62000) | 2                | 4C16DB     | 424   |                    |
|                    |               |        | 1.95           | II         | 20500                     | (91000) |                    |               |        | 2.12           | III        | 21000                     | (93400) | 2                | 4D16DB     | 424   |                    |
|                    |               |        | 2.12           | III        | 20500                     | (91000) |                    |               |        | 2.12           | III        | 21000                     | (93400) | 2                | 4D17DB     | 424   |                    |
|                    |               |        | 2.93           | III        | 22200                     | (98600) |                    |               |        | 3.53           | III        | 22400                     | (99800) | 2                | 4E17DC     | 424   |                    |
| 2.90               | 38300         | (4330) | 1.01           | I          | 11200                     | (49800) | 3.50               | 31700         | (3580) | 1.01           | I          | 13000                     | (57600) | 2                | 4C14DB     | 501   |                    |
|                    |               |        | 1.19           | I          | 11200                     | (49800) |                    |               |        | 1.43           | II         | 13000                     | (57600) | 2                | 4C16DB     | 501   |                    |
|                    |               |        | 1.65           | II         | 19800                     | (87900) |                    |               |        | 1.99           | II         | 20500                     | (91300) | 2                | 4D16DB     | 501   |                    |
|                    |               |        | 2.02           | III        | 19800                     | (87900) |                    |               |        | 2.12           | III        | 20500                     | (91300) | 2                | 4D17DB     | 501   |                    |
|                    |               |        | 2.48           | III        | 21900                     | (97300) |                    |               |        | 2.99           | III        | 22200                     | (98700) | 2                | 4E17DC     | 501   |                    |
|                    |               |        | 2.68           | III        | 21900                     | (97300) |                    |               |        | 3.24           | III        | 22200                     | (98700) | 2                | 4E18DB     | 501   |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

2 HP  
(1.5 kW)



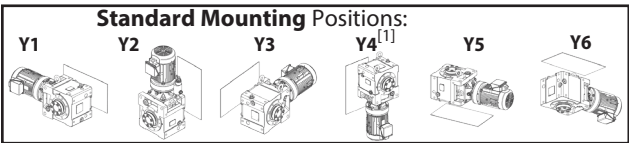
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz |                    |               |       |                |                | Selection                 |        |                  |            |       |                    |
|--------------------|----------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|----------------|---------------------------|--------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |                | Solid Shaft Overhung Load |        | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs         | (N•m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N•m) | SF             | AGMA Class     | lbs                       | (N)    | Motor Power Code | Frame Size | Ratio |                    |
| 2.51               | 44200 (4990)   |       | 0.93           | -          | 8990 (40000)              | 3.03  | 36600 (4140)       |               | 1.01  | I              | 11700 (52100)  | 2                         | 4C14DB | 578              |            |       |                    |
|                    |                |       | 1.01           | I          | 8990 (40000)              |       |                    |               | 1.01  | I              | 11700 (52100)  | 2                         | 4C16DA | 578              |            |       |                    |
|                    |                |       | 1.43           | II         | 18900 (84200)             |       |                    |               | 1.73  | II             | 20000 (88900)  | 2                         | 4D16DB | 578              |            |       |                    |
|                    |                |       | 1.75           | II         | 18900 (84200)             |       |                    |               | 2.11  | III            | 20000 (88900)  | 2                         | 4D17DB | 578              |            |       |                    |
|                    |                |       | 2.15           | III        | 21600 (95900)             |       |                    |               | 2.59  | III            | 22000 (97600)  | 2                         | 4E17DC | 578              |            |       |                    |
|                    |                |       | 2.32           | III        | 21600 (95900)             |       |                    |               | 2.80  | III            | 22000 (97600)  | 2                         | 4E18DB | 578              |            |       |                    |
| 2.12               | 52200 (5900)   |       | 0.87           | -          | 3070 (13700)              | 2.56  | 43300 (4890)       |               | 1.01  | I              | 9390 (41800)   | 2                         | 4C16DA | 683              |            |       |                    |
|                    |                |       | 1.01           | I          | 17500 (77900)             |       |                    |               | 1.01  | I              | 19100 (84800)  | 2                         | 4D16DA | 683              |            |       |                    |
|                    |                |       | 1.48           | II         | 17500 (77900)             |       |                    |               | 1.78  | II             | 19100 (84800)  | 2                         | 4D17DB | 683              |            |       |                    |
|                    |                |       | 1.82           | II         | 21200 (94100)             |       |                    |               | 2.12  | III            | 21600 (96100)  | 2                         | 4E17DB | 683              |            |       |                    |
|                    |                |       | 1.97           | II         | 21200 (94100)             |       |                    |               | 2.37  | III            | 21600 (96100)  | 2                         | 4E18DB | 683              |            |       |                    |
|                    |                |       | 2.84           | III        | 29900 (133000)            |       |                    |               | 3.43  | III            | 30300 (135000) | 2                         | 4F18DB | 683              |            |       |                    |
|                    |                |       | 2.95           | III        | 29900 (133000)            |       |                    |               | 3.56  | III            | 30300 (135000) | 2                         | 4F19DA | 683              |            |       |                    |
| 1.79               | 61900 (6990)   |       | 1.01           | I          | 15300 (67800)             | 2.16  | 51300 (5790)       |               | 1.01  | I              | 17700 (78700)  | 2                         | 4D16DA | 809              |            |       |                    |
|                    |                |       | 1.25           | I          | 15300 (67800)             |       |                    |               | 1.51  | II             | 17700 (78700)  | 2                         | 4D17DB | 809              |            |       |                    |
|                    |                |       | 1.53           | II         | 20700 (91900)             |       |                    |               | 1.85  | II             | 21200 (94300)  | 2                         | 4E17DB | 809              |            |       |                    |
|                    |                |       | 1.66           | II         | 20700 (91900)             |       |                    |               | 2.00  | III            | 21200 (94300)  | 2                         | 4E18DA | 809              |            |       |                    |
|                    |                |       | 2.12           | III        | 29500 (131000)            |       |                    |               | 2.12  | III            | 30000 (133000) | 2                         | 4F18DA | 809              |            |       |                    |
|                    |                |       | 2.43           | III        | 29500 (131000)            |       |                    |               | 2.94  | III            | 30000 (133000) | 2                         | 4F18DB | 809              |            |       |                    |
|                    |                |       | 2.49           | III        | 29500 (131000)            |       |                    |               | 3.00  | III            | 30000 (133000) | 2                         | 4F19DA | 809              |            |       |                    |
| 1.52               | 73100 (8260)   |       | 0.87           | -          | 11400 (50900)             | 1.83  | 60600 (6840)       |               | 1.01  | I              | 15600 (69400)  | 2                         | 4D16DA | 956              |            |       |                    |
|                    |                |       | 1.01           | I          | 11400 (50900)             |       |                    |               | 1.01  | I              | 15600 (69400)  | 2                         | 4D17DA | 956              |            |       |                    |
|                    |                |       | 1.30           | I          | 20100 (89400)             |       |                    |               | 1.57  | II             | 20700 (92200)  | 2                         | 4E17DB | 956              |            |       |                    |
|                    |                |       | 1.40           | II         | 20100 (89400)             |       |                    |               | 1.69  | II             | 20700 (92200)  | 2                         | 4E18DA | 956              |            |       |                    |
|                    |                |       | 2.06           | III        | 29000 (129000)            |       |                    |               | 2.12  | III            | 29500 (131000) | 2                         | 4F18DA | 956              |            |       |                    |
|                    |                |       | 2.06           | III        | 29000 (129000)            |       |                    |               | 2.49  | III            | 29500 (131000) | 2                         | 4F18DB | 956              |            |       |                    |
|                    |                |       | 2.11           | III        | 29000 (129000)            |       |                    |               | 2.54  | III            | 29500 (131000) | 2                         | 4F19DA | 956              |            |       |                    |
| 1.30               | 85400 (9650)   |       | 0.90           | -          | 272 (1210)                | 1.57  | 70800 (8000)       |               | 1.01  | I              | 12400 (55100)  | 2                         | 4D17DA | 1117             |            |       |                    |
|                    |                |       | 1.01           | I          | 19500 (86600)             |       |                    |               | 1.01  | I              | 20200 (89900)  | 2                         | 4E17DA | 1117             |            |       |                    |
|                    |                |       | 1.11           | I          | 19500 (86600)             |       |                    |               | 1.34  | I              | 20200 (89900)  | 2                         | 4E17DB | 1117             |            |       |                    |
|                    |                |       | 1.20           | I          | 19500 (86600)             |       |                    |               | 1.45  | II             | 20200 (89900)  | 2                         | 4E18DA | 1117             |            |       |                    |
|                    |                |       | 1.76           | II         | 28500 (127000)            |       |                    |               | 2.12  | III            | 29100 (129000) | 2                         | 4F18DA | 1117             |            |       |                    |
|                    |                |       | 1.76           | II         | 28500 (127000)            |       |                    |               | 2.13  | III            | 29100 (129000) | 2                         | 4F18DB | 1117             |            |       |                    |
|                    |                |       | 1.80           | II         | 28500 (127000)            |       |                    |               | 2.18  | III            | 29100 (129000) | 2                         | 4F19DA | 1117             |            |       |                    |
| 1.10               | 101000 (11400) |       | 0.94           | -          | 17500 (77800)             | 1.33  | 83600 (9450)       |               | 1.01  | I              | 19600 (87000)  | 2                         | 4E17DA | 1320             |            |       |                    |
|                    |                |       | 1.02           | I          | 17500 (77800)             |       |                    |               | 1.23  | I              | 19600 (87000)  | 2                         | 4E18DA | 1320             |            |       |                    |
|                    |                |       | 1.49           | II         | 27800 (124000)            |       |                    |               | 1.80  | II             | 28600 (127000) | 2                         | 4F18DA | 1320             |            |       |                    |
|                    |                |       | 1.53           | II         | 27800 (124000)            |       |                    |               | 1.84  | II             | 28600 (127000) | 2                         | 4F19DA | 1320             |            |       |                    |

Standard Mounting Selection Tables

2 HP  
(1.5 kW)



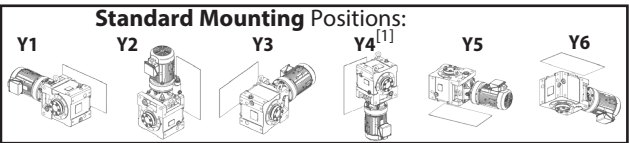
|                      |             |
|----------------------|-------------|
| Dimension Pages:     |             |
| Single Reduction     | 2.141-2.152 |
| Single Reduction, Y2 | 2.153       |
| Double Reduction     | 2.155-2.170 |
| Double Reduction, Y2 | 2.171       |

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz              |                |       |                |            |                           | Selection        |            |       |                    |
|--------------------|----------------|-------|----------------|------------|---------------------------|--------------------|----------------|-------|----------------|------------|---------------------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs         | (N·m) | SF             | AGMA Class |                           |                    | in-lbs         | (N·m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size | Ratio |                    |
| 0.876              | 127000 (14300) |       | 0.81           | -          | 4740 (21100)              | 1.06               | 105000 (11900) |       | 0.98           | -          | 16300 (72500)             | 2                | 4E18DA     | 1656  |                    |
|                    |                |       | 1.19           | I          |                           |                    |                |       | 1.43           | II         |                           | 2                | 4F18DA     | 1656  |                    |
|                    |                |       | 1.22           | I          |                           |                    |                |       | 1.47           | II         |                           | 2                | 4F19DA     | 1656  |                    |
| 0.741              | 150000 (16900) |       | 1.01           | I          | 25700 (114000)            | 0.894              | 124000 (14000) |       | 1.21           | I          | 26800 (119000)            | 2                | 4F18DA     | 1957  |                    |
|                    |                |       | 1.03           | I          |                           |                    |                |       | 1.24           | I          |                           | 2                | 4F19DA     | 1957  |                    |
| 0.638              | 174000 (19600) |       | 0.87           | -          | 24500 (109000)            | 0.770              | 144000 (16300) |       | 1.05           | I          | 25900 (115000)            | 2                | 4F18DA     | 2272  |                    |
|                    |                |       | 0.89           | -          |                           |                    |                |       | 1.07           | I          |                           | 2                | 4F19DA     | 2272  |                    |

Standard Mounting Selection Tables

3 HP  
(2.2 kW)



|                      |             |
|----------------------|-------------|
| Dimension Pages:     |             |
| Single Reduction     | 2.141-2.152 |
| Single Reduction, Y2 | 2.153       |
| Double Reduction     | 2.155-2.170 |
| Double Reduction, Y2 | 2.171       |

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

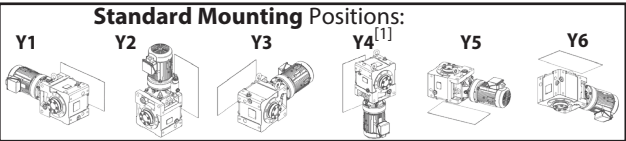
| 50Hz               |               |       |                |            |                           | 60 Hz              |               |       |                |            |                           | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|--------------------|---------------|-------|----------------|------------|---------------------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class |                           |                    | in-lbs        | (N·m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size | Ratio |                    |
| 138                | 1240 (140)    |       | 1.07           | I          | 3930 (17500)              | 167                | 1030 (116)    |       | 1.07           | I          | 3730 (16600)              | 3                | 4A100      | 11    |                    |
|                    |               |       | 1.45           | II         |                           |                    |               |       | 1.45           | II         |                           | 3                | 4A105      | 11    |                    |
|                    |               |       | 4.36           | III        |                           |                    |               |       | 4.36           | III        |                           | 3                | 4A120      | 11    |                    |
| 113                | 1510 (171)    |       | 1.07           | I          | 4140 (18400)              | 137                | 1250 (142)    |       | 1.07           | I          | 3940 (17500)              | 3                | 4A100      | 13    |                    |
|                    |               |       | 1.45           | II         |                           |                    |               |       | 1.45           | II         |                           | 3                | 4A105      | 13    |                    |
|                    |               |       | 4.36           | III        |                           |                    |               |       | 4.36           | III        |                           | 3                | 4A120      | 13    |                    |
| 104                | 1660 (187)    |       | 1.07           | I          | 4240 (18900)              | 125                | 1370 (155)    |       | 1.07           | I          | 4030 (17900)              | 3                | 4A100      | 14    |                    |
|                    |               |       | 1.45           | II         |                           |                    |               |       | 1.45           | II         |                           | 3                | 4A105      | 14    |                    |
|                    |               |       | 4.36           | III        |                           |                    |               |       | 4.36           | III        |                           | 3                | 4A120      | 14    |                    |
| 90.6               | 1890 (214)    |       | 1.07           | I          | 4390 (19500)              | 109                | 1570 (177)    |       | 1.07           | I          | 4180 (18600)              | 3                | 4A100      | 16    |                    |
|                    |               |       | 1.45           | II         |                           |                    |               |       | 1.45           | II         |                           | 3                | 4A105      | 16    |                    |
|                    |               |       | 4.36           | III        |                           |                    |               |       | 4.36           | III        |                           | 3                | 4A120      | 16    |                    |
| 82.9               | 2070 (234)    |       | 1.07           | I          | 4490 (20000)              | 100.0              | 1710 (194)    |       | 1.07           | I          | 4280 (19000)              | 3                | 4A100      | 18    |                    |
|                    |               |       | 1.45           | II         |                           |                    |               |       | 1.45           | II         |                           | 3                | 4A105      | 18    |                    |
|                    |               |       | 4.36           | III        |                           |                    |               |       | 4.36           | III        |                           | 3                | 4A120      | 18    |                    |
| 69.0               | 2480 (281)    |       | 1.07           | I          | 4700 (20900)              | 83.3               | 2060 (232)    |       | 1.07           | I          | 4480 (19900)              | 3                | 4A100      | 21    |                    |
|                    |               |       | 1.45           | II         |                           |                    |               |       | 1.45           | II         |                           | 3                | 4A105      | 21    |                    |
|                    |               |       | 1.61           | II         |                           |                    |               |       | 1.61           | II         |                           | 3                | 4A110      | 21    |                    |
|                    |               |       | 1.78           | II         |                           |                    |               |       | 1.78           | II         |                           | 3                | 4A115      | 21    |                    |
|                    |               |       | 2.97           | III        |                           |                    |               |       | 2.97           | III        |                           | 3                | 4A120      | 21    |                    |
| 64.7               | 2650 (299)    |       | 2.97           | III        | 4780 (21200)              | 78.1               | 2190 (248)    |       | 2.97           | III        | 4560 (20300)              | 3                | 4A120      | 22    |                    |
| 59.2               | 2900 (327)    |       | 2.97           | III        | 4880 (21700)              | 71.4               | 2400 (271)    |       | 2.97           | III        | 4660 (20700)              | 3                | 4A120      | 25    |                    |
| 51.8               | 3310 (374)    |       | 1.07           | I          | 5040 (22400)              | 62.5               | 2740 (310)    |       | 1.07           | I          | 4820 (21400)              | 3                | 4A100      | 28    |                    |
|                    |               |       | 1.45           | II         |                           |                    |               |       | 1.45           | II         |                           | 3                | 4A105      | 28    |                    |
|                    |               |       | 1.61           | II         |                           |                    |               |       | 1.61           | II         |                           | 3                | 4A110      | 28    |                    |
|                    |               |       | 1.78           | II         |                           |                    |               |       | 1.78           | II         |                           | 3                | 4A115      | 28    |                    |
|                    |               |       | 2.97           | III        |                           |                    |               |       | 2.97           | III        |                           | 3                | 4A120      | 28    |                    |
| 41.2               | 4160 (470)    |       | 1.07           | I          | 5320 (23600)              | 49.7               | 3450 (390)    |       | 1.07           | I          | 5090 (22600)              | 3                | 4A100      | 35    |                    |
|                    |               |       | 1.45           | II         |                           |                    |               |       | 1.45           | II         |                           | 3                | 4A105      | 35    |                    |
|                    |               |       | 1.61           | II         |                           |                    |               |       | 1.61           | II         |                           | 3                | 4A110      | 35    |                    |
|                    |               |       | 1.78           | II         |                           |                    |               |       | 1.78           | II         |                           | 3                | 4A115      | 35    |                    |
|                    |               |       | 2.30           | III        |                           |                    |               |       | 2.30           | III        |                           | 3                | 4A120      | 35    |                    |
|                    |               |       | 2.69           | III        |                           |                    |               |       | 2.69           | III        |                           | 3                | 4A125      | 35    |                    |
|                    |               |       | 2.74           | III        |                           |                    |               |       | 2.74           | III        |                           | 3                | 4A140      | 35    |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
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Standard Mounting Selection Tables

3 HP  
(2.2 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

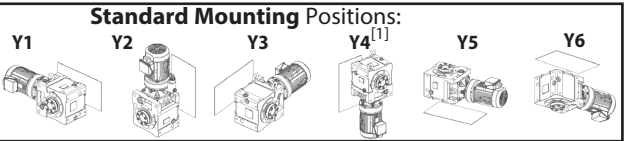
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           |         | 60 Hz              |               |       |                |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 37.7               | 4550          | (514) | 1.07           | I          | 5420                      | (24100) | 45.5               | 3770          | (426) | 1.07           | I          | 5200                      | (23100) | 3                | 4A100      | 39    |                    |
|                    |               |       | 1.45           | II         | 5420                      | (24100) |                    |               |       | 1.45           | II         | 5200                      | (23100) | 3                | 4A105      | 39    |                    |
|                    |               |       | 1.61           | II         | 5420                      | (24100) |                    |               |       | 1.61           | II         | 5200                      | (23100) | 3                | 4A110      | 39    |                    |
|                    |               |       | 1.78           | II         | 5420                      | (24100) |                    |               |       | 1.78           | II         | 5200                      | (23100) | 3                | 4A115      | 39    |                    |
|                    |               |       | 2.30           | III        | 5420                      | (24100) |                    |               |       | 2.30           | III        | 5200                      | (23100) | 3                | 4A120      | 39    |                    |
|                    |               |       | 2.51           | III        | 5420                      | (24100) |                    |               |       | 2.51           | III        | 5200                      | (23100) | 3                | 4A125      | 39    |                    |
|                    |               |       | 2.69           | III        | 7660                      | (34100) |                    |               |       | 2.69           | III        | 7300                      | (32500) | 3                | 4B125      | 39    |                    |
| 31.9               | 5380          | (608) | 1.07           | I          | 5620                      | (25000) | 38.5               | 4460          | (504) | 1.07           | I          | 5400                      | (24000) | 3                | 4A100      | 46    |                    |
|                    |               |       | 1.45           | II         | 5620                      | (25000) |                    |               |       | 1.45           | II         | 5400                      | (24000) | 3                | 4A105      | 46    |                    |
|                    |               |       | 1.61           | II         | 5620                      | (25000) |                    |               |       | 1.61           | II         | 5400                      | (24000) | 3                | 4A110      | 46    |                    |
|                    |               |       | 1.77           | II         | 5620                      | (25000) |                    |               |       | 1.77           | II         | 5400                      | (24000) | 3                | 4A115      | 46    |                    |
|                    |               |       | 2.12           | III        | 5620                      | (25000) |                    |               |       | 2.12           | III        | 5400                      | (24000) | 3                | 4A120      | 46    |                    |
|                    |               |       | 2.30           | III        | 7990                      | (35600) |                    |               |       | 2.30           | III        | 7620                      | (33900) | 3                | 4B120      | 46    |                    |
|                    |               |       | 2.69           | III        | 7990                      | (35600) |                    |               |       | 2.69           | III        | 7620                      | (33900) | 3                | 4B125      | 46    |                    |
| 27.6               | 6210          | (701) | 1.07           | I          | 5440                      | (24200) | 33.3               | 5140          | (581) | 1.07           | I          | 5570                      | (24800) | 3                | 4A100      | 53    |                    |
|                    |               |       | 1.45           | II         | 5440                      | (24200) |                    |               |       | 1.45           | II         | 5570                      | (24800) | 3                | 4A105      | 53    |                    |
|                    |               |       | 1.61           | II         | 5440                      | (24200) |                    |               |       | 1.61           | II         | 5570                      | (24800) | 3                | 4A110      | 53    |                    |
|                    |               |       | 1.77           | II         | 5440                      | (24200) |                    |               |       | 1.77           | II         | 5570                      | (24800) | 3                | 4A115      | 53    |                    |
|                    |               |       | 1.84           | II         | 5440                      | (24200) |                    |               |       | 1.84           | II         | 5570                      | (24800) | 3                | 4A120      | 53    |                    |
|                    |               |       | 2.30           | III        | 8280                      | (36800) |                    |               |       | 2.30           | III        | 7900                      | (35200) | 3                | 4B120      | 53    |                    |
|                    |               |       | 2.69           | III        | 8280                      | (36800) |                    |               |       | 2.69           | III        | 7900                      | (35200) | 3                | 4B125      | 53    |                    |
| 24.4               | 7040          | (795) | 1.12           | I          | 5210                      | (23200) | 29.4               | 5830          | (659) | 1.12           | I          | 5530                      | (24600) | 3                | 4A105      | 60    |                    |
|                    |               |       | 1.45           | II         | 5210                      | (23200) |                    |               |       | 1.45           | II         | 5530                      | (24600) | 3                | 4A110      | 60    |                    |
|                    |               |       | 1.62           | II         | 5210                      | (23200) |                    |               |       | 1.62           | II         | 5530                      | (24600) | 3                | 4A115      | 60    |                    |
|                    |               |       | 2.22           | III        | 8530                      | (38000) |                    |               |       | 2.30           | III        | 8150                      | (36300) | 3                | 4B120      | 60    |                    |
|                    |               |       | 2.57           | III        | 8530                      | (38000) |                    |               |       | 2.57           | III        | 8150                      | (36300) | 3                | 4B125      | 60    |                    |
| 21.6               | 7950          | (898) | 1.04           | I          | 4920                      | (21900) | 26.0               | 6580          | (744) | 1.06           | I          | 5340                      | (23800) | 3                | 4A105      | 67    |                    |
|                    |               |       | 1.24           | I          | 4920                      | (21900) |                    |               |       | 1.24           | I          | 5340                      | (23800) | 3                | 4A110      | 67    |                    |
|                    |               |       | 1.44           | II         | 4920                      | (21900) |                    |               |       | 1.44           | II         | 5340                      | (23800) | 3                | 4A120      | 67    |                    |
|                    |               |       | 1.80           | II         | 8780                      | (39100) |                    |               |       | 1.80           | II         | 8400                      | (37400) | 3                | 4B120      | 67    |                    |
|                    |               |       | 2.18           | III        | 8780                      | (39100) |                    |               |       | 2.22           | III        | 8400                      | (37400) | 3                | 4B125      | 67    |                    |
|                    |               |       | 2.86           | III        | 8780                      | (39100) |                    |               |       | 2.86           | III        | 8400                      | (37400) | 3                | 4B140      | 67    |                    |
| 19.7               | 8690          | (982) | 1.04           | I          | 4650                      | (20700) | 23.8               | 7200          | (814) | 1.06           | I          | 5170                      | (23000) | 3                | 4A105      | 74    |                    |
|                    |               |       | 1.31           | I          | 4650                      | (20700) |                    |               |       | 1.31           | I          | 5170                      | (23000) | 3                | 4A115      | 74    |                    |
|                    |               |       | 2.18           | III        | 8960                      | (39900) |                    |               |       | 2.22           | III        | 8580                      | (38200) | 3                | 4B125      | 74    |                    |
|                    |               |       | 2.62           | III        | 8960                      | (39900) |                    |               |       | 2.62           | III        | 8580                      | (38200) | 3                | 4B140      | 74    |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

3 HP  
(2.2 kW)



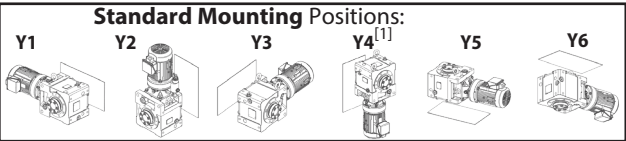
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz   |                    |               |        |                |            | Selection                 |         |                  |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 18.1               | 9460          | (1070) | 0.87           | -          | 4310                      | (19200) | 21.9               | 7840          | (886)  | 0.87           | -          | 4960                      | (22100) | 3                | 4A110      | 80    |                    |
|                    |               |        | 1.01           | I          | 4310                      | (19200) |                    |               |        | 1.01           | I          | 4960                      | (22100) | 3                | 4A115      | 80    |                    |
|                    |               |        | 1.21           | I          | 4310                      | (19200) |                    |               |        | 1.21           | I          | 4960                      | (22100) | 3                | 4A120      | 80    |                    |
|                    |               |        | 1.40           | II         | 9140                      | (40600) |                    |               |        | 1.40           | II         | 8750                      | (38900) | 3                | 4B120      | 80    |                    |
|                    |               |        | 1.80           | II         | 9140                      | (40600) |                    |               |        | 1.80           | II         | 8750                      | (38900) | 3                | 4B125      | 80    |                    |
|                    |               |        | 2.40           | III        | 9140                      | (40600) |                    |               |        | 2.40           | III        | 8750                      | (38900) | 3                | 4B140      | 80    |                    |
| 16.6               | 10300         | (1170) | 0.87           | -          | 3850                      | (17100) | 20.0               | 8570          | (969)  | 0.87           | -          | 4690                      | (20900) | 3                | 4A110      | 88    |                    |
|                    |               |        | 1.01           | I          | 3850                      | (17100) |                    |               |        | 1.01           | I          | 4690                      | (20900) | 3                | 4A115      | 88    |                    |
|                    |               |        | 1.10           | I          | 3850                      | (17100) |                    |               |        | 1.10           | I          | 4690                      | (20900) | 3                | 4A120      | 88    |                    |
|                    |               |        | 1.40           | II         | 9320                      | (41400) |                    |               |        | 1.40           | II         | 8940                      | (39800) | 3                | 4B120      | 88    |                    |
|                    |               |        | 1.80           | II         | 9320                      | (41400) |                    |               |        | 1.80           | II         | 8940                      | (39800) | 3                | 4B125      | 88    |                    |
|                    |               |        | 2.20           | III        | 9320                      | (41400) |                    |               |        | 2.20           | III        | 8940                      | (39800) | 3                | 4B140      | 88    |                    |
| 14.3               | 12000         | (1360) | 0.95           | -          | 2610                      | (11600) | 17.2               | 9940          | (1120) | 0.95           | -          | 4070                      | (18100) | 3                | 4A115      | 102   |                    |
|                    |               |        | 1.30           | I          | 9050                      | (40300) |                    |               |        | 1.36           | I          | 9240                      | (41100) | 3                | 4B120      | 102   |                    |
|                    |               |        | 1.58           | II         | 9050                      | (40300) |                    |               |        | 1.71           | II         | 9240                      | (41100) | 3                | 4B125      | 102   |                    |
|                    |               |        | 1.90           | II         | 9050                      | (40300) |                    |               |        | 1.90           | II         | 9240                      | (41100) | 3                | 4B140      | 102   |                    |
|                    |               |        | 2.70           | III        | 13900                     | (61600) |                    |               |        | 2.70           | III        | 13200                     | (58800) | 3                | 4C140      | 102   |                    |
|                    |               |        | 12.9           | 13200      | (1500)                    | 1.08    |                    |               |        | I              | 8820       | (39200)                   | 15.6    | 11000            | (1240)     | 1.13  |                    |
| 1.31               | I             | 8820   |                |            |                           | (39200) | 1.45               | II            | 9220   | (41000)        | 3          | 4B125                     |         |                  |            | 112   |                    |
| 1.72               | II            | 8820   |                |            |                           | (39200) | 1.72               | II            | 9220   | (41000)        | 3          | 4B140                     |         |                  |            | 112   |                    |
| 2.84               | III           | 14200  |                |            |                           | (63100) | 3.42               | III           | 13600  | (60300)        | 3          | 4C145                     |         |                  |            | 112   |                    |
| 11.8               | 14500         | (1640) | 1.08           | I          | 8560                      | (38100) | 14.3               | 12000         | (1360) | 1.13           | I          | 9050                      | (40300) | 3                | 4B120      | 123   |                    |
|                    |               |        | 1.31           | I          | 8560                      | (38100) |                    |               |        | 1.45           | II         | 9050                      | (40300) | 3                | 4B125      | 123   |                    |
|                    |               |        | 1.57           | II         | 8560                      | (38100) |                    |               |        | 1.57           | II         | 9050                      | (40300) | 3                | 4B140      | 123   |                    |
|                    |               |        | 2.37           | III        | 14500                     | (64500) |                    |               |        | 2.37           | III        | 13900                     | (61600) | 3                | 4C140      | 123   |                    |
|                    |               |        | 2.84           | III        | 14500                     | (64500) |                    |               |        | 3.14           | III        | 13900                     | (61600) | 3                | 4C145      | 123   |                    |
|                    |               |        | 9.63           | 17800      | (2010)                    | 1.06    |                    |               |        | I              | 7690       | (34200)                   | 11.6    | 14700            | (1670)     | 1.08  |                    |
| 1.28               | I             | 7690   |                |            |                           | (34200) | 1.28               | I             | 8500   | (37800)        | 3          | 4B140                     |         |                  |            | 151   |                    |
| 1.79               | II            | 15200  |                |            |                           | (67600) | 1.79               | II            | 14600  | (64700)        | 3          | 4C140                     |         |                  |            | 151   |                    |
| 2.12               | III           | 15200  |                |            |                           | (67600) | 2.45               | III           | 14600  | (64700)        | 3          | 4C145                     |         |                  |            | 151   |                    |
| 2.49               | III           | 15200  |                |            |                           | (67600) | 2.56               | III           | 14600  | (64700)        | 3          | 4C160                     |         |                  |            | 151   |                    |
| 2.93               | III           | 21700  |                |            |                           | (96400) | 3.39               | III           | 21800  | (97000)        | 3          | 4D160                     |         |                  |            | 151   |                    |
| 8.12               | 21100         | (2380) | 0.90           | -          | 6500                      | (28900) | 9.80               | 17500         | (1980) | 1.04           | I          | 7790                      | (34600) | 3                | 4B125      | 179   |                    |
|                    |               |        | 1.08           | I          | 6500                      | (28900) |                    |               |        | 1.08           | I          | 7790                      | (34600) | 3                | 4B140      | 179   |                    |
|                    |               |        | 1.56           | II         | 15000                     | (66500) |                    |               |        | 1.56           | II         | 15100                     | (67300) | 3                | 4C140      | 179   |                    |
|                    |               |        | 1.68           | II         | 15000                     | (66500) |                    |               |        | 1.92           | II         | 15100                     | (67300) | 3                | 4C145      | 179   |                    |
|                    |               |        | 2.10           | III        | 15000                     | (66500) |                    |               |        | 2.16           | III        | 15100                     | (67300) | 3                | 4C160      | 179   |                    |
|                    |               |        | 2.99           | III        | 21500                     | (95600) |                    |               |        | 3.42           | III        | 21700                     | (96500) | 3                | 4D165      | 179   |                    |

Standard Mounting Selection Tables

3 HP  
(2.2 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

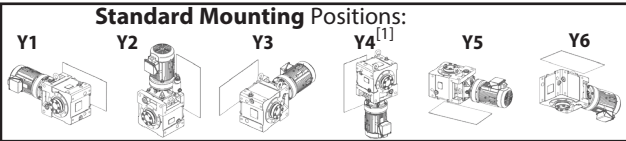
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz              |               |       |                |            |                           | Selection        |               |       |
|--------------------|---------------|-------|----------------|------------|---------------------------|--------------------|---------------|-------|----------------|------------|---------------------------|------------------|---------------|-------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Base             |               |       |
|                    | in-lbs        | (N•m) | SF             | AGMA Class |                           |                    | in-lbs        | (N•m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size    | Ratio |
| 7.02               | 24400 (2760)  |       | 0.93           | -          | 4730 (21000)              | 8.47               | 20200 (2290)  |       | 0.93           | -          | 6850 (30500)              | 3                | <b>4B140</b>  | 207   |
|                    |               |       | 1.35           | I          | 14500 (64600)             |                    |               |       | 1.35           | I          | 15100 (67000)             | 3                | <b>4C140</b>  | 207   |
|                    |               |       | 1.45           | II         | 14500 (64600)             |                    |               |       | 1.66           | II         | 15100 (67000)             | 3                | <b>4C145</b>  | 207   |
|                    |               |       | 1.82           | II         | 14500 (64600)             |                    |               |       | 1.86           | II         | 15100 (67000)             | 3                | <b>4C160</b>  | 207   |
|                    |               |       | 2.01           | III        | 21300 (94700)             |                    |               |       | 2.01           | III        | 21500 (95900)             | 3                | <b>4D160</b>  | 207   |
|                    |               |       | 2.59           | III        | 21300 (94700)             |                    |               |       | 2.61           | III        | 21500 (95900)             | 3                | <b>4D165</b>  | 207   |
| 5.84               | 29400 (3320)  |       | 1.10           | I          | 13700 (61100)             | 7.04               | 24300 (2750)  |       | 1.10           | I          | 14500 (64700)             | 3                | <b>4C140</b>  | 249   |
|                    |               |       | 1.19           | I          | 13700 (61100)             |                    |               |       | 1.38           | I          | 14500 (64700)             | 3                | <b>4C145</b>  | 249   |
|                    |               |       | 1.51           | II         | 13700 (61100)             |                    |               |       | 1.55           | II         | 14500 (64700)             | 3                | <b>4C160</b>  | 249   |
|                    |               |       | 2.15           | III        | 20900 (93000)             |                    |               |       | 2.57           | III        | 21300 (94700)             | 3                | <b>4D165</b>  | 249   |
| 4.76               | 36000 (4070)  |       | 0.90           | -          | 12400 (55000)             | 5.75               | 29800 (3370)  |       | 0.90           | -          | 13700 (60800)             | 3                | <b>4C140</b>  | 305   |
|                    |               |       | 0.98           | -          | 12400 (55000)             |                    |               |       | 1.13           | I          | 13700 (60800)             | 3                | <b>4C145</b>  | 305   |
|                    |               |       | 1.23           | I          | 12400 (55000)             |                    |               |       | 1.26           | I          | 13700 (60800)             | 3                | <b>4C160</b>  | 305   |
|                    |               |       | 1.47           | II         | 20300 (90200)             |                    |               |       | 1.58           | II         | 20900 (92800)             | 3                | <b>4D160</b>  | 305   |
|                    |               |       | 1.71           | II         | 20300 (90200)             |                    |               |       | 1.77           | II         | 20900 (92800)             | 3                | <b>4D165</b>  | 305   |
| 3.98               | 40800 (4610)  |       | 1.01           | I          | 10300 (46000)             | 4.81               | 33800 (3820)  |       | 1.22           | I          | 12500 (55400)             | 3                | <b>4C14DC</b> | 364   |
|                    |               |       | 1.11           | I          | 10300 (46000)             |                    |               |       | 1.34           | I          | 12500 (55400)             | 3                | <b>4C16DB</b> | 364   |
|                    |               |       | 1.89           | II         | 19400 (86400)             |                    |               |       | 2.28           | III        | 20300 (90300)             | 3                | <b>4D17DC</b> | 364   |
|                    |               |       | 2.32           | III        | 21700 (96700)             |                    |               |       | 2.80           | III        | 22100 (98300)             | 3                | <b>4E17DC</b> | 364   |
|                    |               |       | 2.51           | III        | 21700 (96700)             |                    |               |       | 3.03           | III        | 22100 (98300)             | 3                | <b>4E18DB</b> | 364   |
| 3.42               | 47500 (5370)  |       | 0.82           | -          | 7250 (32200)              | 4.13               | 39400 (4450)  |       | 0.99           | -          | 10900 (48300)             | 3                | <b>4C14DC</b> | 424   |
|                    |               |       | 0.96           | -          | 7250 (32200)              |                    |               |       | 1.16           | I          | 10900 (48300)             | 3                | <b>4C16DB</b> | 424   |
|                    |               |       | 1.33           | I          | 18400 (81700)             |                    |               |       | 1.45           | II         | 19600 (87300)             | 3                | <b>4D16DB</b> | 424   |
|                    |               |       | 1.62           | II         | 18400 (81700)             |                    |               |       | 1.96           | II         | 19600 (87300)             | 3                | <b>4D17DC</b> | 424   |
|                    |               |       | 2.00           | III        | 21400 (95200)             |                    |               |       | 2.41           | III        | 21800 (97000)             | 3                | <b>4E17DC</b> | 424   |
|                    |               |       | 2.16           | III        | 21400 (95200)             |                    |               |       | 2.61           | III        | 21800 (97000)             | 3                | <b>4E18DB</b> | 424   |
| 2.90               | 56200 (6350)  |       | 1.13           | I          | 16700 (74100)             | 3.50               | 46500 (5260)  |       | 1.36           | I          | 18500 (82500)             | 3                | <b>4D16DB</b> | 501   |
|                    |               |       | 1.37           | I          | 16700 (74100)             |                    |               |       | 1.45           | II         | 18500 (82500)             | 3                | <b>4D17DB</b> | 501   |
|                    |               |       | 1.45           | II         | 21000 (93200)             |                    |               |       | 1.45           | II         | 21400 (95400)             | 3                | <b>4E17DB</b> | 501   |
|                    |               |       | 1.69           | II         | 21000 (93200)             |                    |               |       | 2.04           | III        | 21400 (95400)             | 3                | <b>4E17DC</b> | 501   |
|                    |               |       | 1.83           | II         | 21000 (93200)             |                    |               |       | 2.21           | III        | 21400 (95400)             | 3                | <b>4E18DB</b> | 501   |
|                    |               |       | 2.63           | III        | 29700 (132000)            |                    |               |       | 3.17           | III        | 30200 (134000)            | 3                | <b>4F18DB</b> | 501   |
|                    |               |       | 2.74           | III        | 29700 (132000)            |                    |               |       | 3.31           | III        | 30200 (134000)            | 3                | <b>4F19DB</b> | 501   |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |               |       |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

3 HP  
(2.2 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

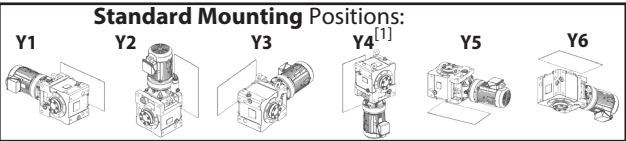
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz              |                |       |                |            |                           | Selection        |               |       |
|--------------------|----------------|-------|----------------|------------|---------------------------|--------------------|----------------|-------|----------------|------------|---------------------------|------------------|---------------|-------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Base             |               |       |
|                    | in-lbs         | (N•m) | SF             | AGMA Class |                           |                    | in-lbs         | (N•m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size    | Ratio |
| 2.51               | 64800 (7320)   |       | 0.98           | -          | 14400 (64100)             | 3.03               | 53700 (6070)   |       | 1.18           | I          | 17200 (76500)             | 3                | <b>4D16DB</b> | 578   |
|                    |                |       | 1.19           | I          | 14400 (64100)             |                    |                |       | 1.44           | II         | 17200 (76500)             | 3                | <b>4D17DB</b> | 578   |
|                    |                |       | 1.45           | II         | 20500 (91300)             |                    |                |       | 1.45           | II         | 21100 (93800)             | 3                | <b>4E17DB</b> | 578   |
|                    |                |       | 1.58           | II         | 20500 (91300)             |                    |                |       | 1.91           | II         | 21100 (93800)             | 3                | <b>4E18DB</b> | 578   |
|                    |                |       | 2.29           | III        | 29400 (131000)            |                    |                |       | 2.76           | III        | 29800 (133000)            | 3                | <b>4F18DB</b> | 578   |
|                    |                |       | 2.38           | III        | 29400 (131000)            |                    |                |       | 2.87           | III        | 29800 (133000)            | 3                | <b>4F19DB</b> | 578   |
|                    |                |       |                |            |                           |                    |                |       |                |            |                           |                  |               |       |
|                    |                |       |                |            |                           |                    |                |       |                |            |                           |                  |               |       |
| 2.12               | 76600 (8650)   |       | 0.83           | -          | 9800 (43600)              | 2.56               | 63500 (7170)   |       | 1.00           | I          | 14800 (65900)             | 3                | <b>4D16DB</b> | 683   |
|                    |                |       | 1.01           | I          | 9800 (43600)              |                    |                |       | 1.22           | I          | 14800 (65900)             | 3                | <b>4D17DB</b> | 683   |
|                    |                |       | 1.24           | I          | 19900 (88600)             |                    |                |       | 1.45           | II         | 20600 (91600)             | 3                | <b>4E17DB</b> | 683   |
|                    |                |       | 1.34           | I          | 19900 (88600)             |                    |                |       | 1.62           | II         | 20600 (91600)             | 3                | <b>4E18DB</b> | 683   |
|                    |                |       | 1.94           | II         | 28900 (128000)            |                    |                |       | 2.34           | III        | 29400 (131000)            | 3                | <b>4F18DB</b> | 683   |
|                    |                |       | 2.01           | III        | 28900 (128000)            |                    |                |       | 2.43           | III        | 29400 (131000)            | 3                | <b>4F19DB</b> | 683   |
| 1.79               | 90700 (10300)  |       | 1.05           | I          | 19200 (85400)             | 2.16               | 75200 (8490)   |       | 1.26           | I          | 20000 (88900)             | 3                | <b>4E17DB</b> | 809   |
|                    |                |       | 1.13           | I          | 19200 (85400)             |                    |                |       | 1.37           | I          | 20000 (88900)             | 3                | <b>4E18DA</b> | 809   |
|                    |                |       | 1.45           | II         | 28200 (126000)            |                    |                |       | 1.45           | II         | 28900 (129000)            | 3                | <b>4F18DA</b> | 809   |
|                    |                |       | 1.66           | II         | 28200 (126000)            |                    |                |       | 2.00           | III        | 28900 (129000)            | 3                | <b>4F18DB</b> | 809   |
|                    |                |       | 1.70           | II         | 28200 (126000)            |                    |                |       | 2.05           | III        | 28900 (129000)            | 3                | <b>4F19DA</b> | 809   |
| 1.52               | 107000 (12100) |       | 0.88           | -          | 15600 (69300)             | 1.83               | 88800 (10000)  |       | 1.07           | I          | 19300 (85900)             | 3                | <b>4E17DB</b> | 956   |
|                    |                |       | 0.96           | -          | 15600 (69300)             |                    |                |       | 1.16           | I          | 19300 (85900)             | 3                | <b>4E18DA</b> | 956   |
|                    |                |       | 1.40           | II         | 27500 (122000)            |                    |                |       | 1.45           | II         | 28300 (126000)            | 3                | <b>4F18DA</b> | 956   |
|                    |                |       | 1.40           | II         | 27500 (122000)            |                    |                |       | 1.70           | II         | 28300 (126000)            | 3                | <b>4F18DB</b> | 956   |
|                    |                |       | 1.44           | II         | 27500 (122000)            |                    |                |       | 1.73           | II         | 28300 (126000)            | 3                | <b>4F19DA</b> | 956   |
| 1.30               | 125000 (14200) |       | 0.82           | -          | 6260 (27800)              | 1.57               | 104000 (11700) |       | 0.99           | -          | 16700 (74100)             | 3                | <b>4E18DA</b> | 1117  |
|                    |                |       | 1.20           | I          | 26800 (119000)            |                    |                |       | 1.45           | II         | 27700 (123000)            | 3                | <b>4F18DA</b> | 1117  |
|                    |                |       | 1.20           | I          | 26800 (119000)            |                    |                |       | 1.45           | II         | 27700 (123000)            | 3                | <b>4F18DB</b> | 1117  |
|                    |                |       | 1.23           | I          | 26800 (119000)            |                    |                |       | 1.48           | II         | 27700 (123000)            | 3                | <b>4F19DA</b> | 1117  |
|                    |                |       |                |            |                           |                    |                |       |                |            |                           |                  |               |       |
| 1.10               | 148000 (16700) |       | 1.02           | I          | 25800 (115000)            | 1.33               | 123000 (13900) |       | 1.23           | I          | 26900 (120000)            | 3                | <b>4F18DA</b> | 1320  |
|                    |                |       | 1.04           | I          | 25800 (115000)            |                    |                |       | 1.26           | I          | 26900 (120000)            | 3                | <b>4F19DA</b> | 1320  |
| 0.876              | 186000 (21000) |       | 0.81           | -          | 20300 (90200)             | 1.06               | 154000 (17400) |       | 0.98           | -          | 25500 (113000)            | 3                | <b>4F18DA</b> | 1656  |
|                    |                |       | 0.83           | -          | 20300 (90200)             |                    |                |       | 1.00           | I          | 25500 (113000)            | 3                | <b>4F19DA</b> | 1656  |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

5 HP  
(3.7 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

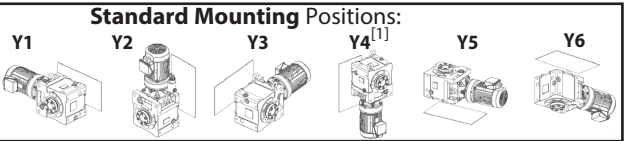
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |       |                |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 138                | 2090          | (236)  | 2.59           | III        | 3810                      | (16900) | 167                | 1730          | (195) | 2.59           | III        | 3630                      | (16200) | 5                | 4A120      | 11    |                    |
|                    |               |        | 2.98           | III        | 3810                      | (16900) |                    |               |       | 2.98           | III        | 3630                      | (16200) | 5                | 4A125      | 11    |                    |
| 113                | 2550          | (288)  | 2.59           | III        | 4000                      | (17800) | 137                | 2110          | (238) | 2.59           | III        | 3820                      | (17000) | 5                | 4A120      | 13    |                    |
|                    |               |        | 2.98           | III        | 4000                      | (17800) |                    |               |       | 2.98           | III        | 3820                      | (17000) | 5                | 4A125      | 13    |                    |
| 104                | 2780          | (315)  | 2.59           | III        | 4080                      | (18200) | 125                | 2310          | (261) | 2.59           | III        | 3900                      | (17400) | 5                | 4A120      | 14    |                    |
|                    |               |        | 2.98           | III        | 4080                      | (18200) |                    |               |       | 2.98           | III        | 3900                      | (17400) | 5                | 4A125      | 14    |                    |
| 90.6               | 3180          | (359)  | 2.59           | III        | 4190                      | (18600) | 109                | 2640          | (298) | 2.59           | III        | 4010                      | (17800) | 5                | 4A120      | 16    |                    |
|                    |               |        | 2.98           | III        | 4190                      | (18600) |                    |               |       | 2.98           | III        | 4010                      | (17800) | 5                | 4A125      | 16    |                    |
| 82.9               | 3480          | (393)  | 2.59           | III        | 4280                      | (19000) | 100.0              | 2880          | (326) | 2.59           | III        | 4100                      | (18200) | 5                | 4A120      | 18    |                    |
|                    |               |        | 2.98           | III        | 4280                      | (19000) |                    |               |       | 2.98           | III        | 4100                      | (18200) | 5                | 4A125      | 18    |                    |
| 69.0               | 4180          | (472)  | 1.06           | I          | 4470                      | (19900) | 83.3               | 3460          | (391) | 1.06           | I          | 4290                      | (19100) | 5                | 4A115      | 21    |                    |
|                    |               |        | 1.77           | II         | 4470                      | (19900) |                    |               |       | 1.77           | II         | 4290                      | (19100) | 5                | 4A120      | 21    |                    |
|                    |               |        | 2.03           | III        | 4470                      | (19900) |                    |               |       | 2.03           | III        | 4290                      | (19100) | 5                | 4A125      | 21    |                    |
|                    |               |        | 2.73           | III        | 4470                      | (19900) |                    |               |       | 2.73           | III        | 4290                      | (19100) | 5                | 4A140      | 21    |                    |
| 64.7               | 4450          | (503)  | 1.77           | II         | 4530                      | (20100) | 78.1               | 3690          | (417) | 1.77           | II         | 4350                      | (19400) | 5                | 4A120      | 22    |                    |
|                    |               |        | 2.03           | III        | 4530                      | (20100) |                    |               |       | 2.03           | III        | 4350                      | (19400) | 5                | 4A125      | 22    |                    |
|                    |               |        | 2.56           | III        | 4530                      | (20100) |                    |               |       | 2.56           | III        | 4350                      | (19400) | 5                | 4A140      | 22    |                    |
| 59.2               | 4870          | (550)  | 1.77           | II         | 4610                      | (20500) | 71.4               | 4040          | (456) | 1.77           | II         | 4440                      | (19700) | 5                | 4A120      | 25    |                    |
|                    |               |        | 2.03           | III        | 4610                      | (20500) |                    |               |       | 2.03           | III        | 4440                      | (19700) | 5                | 4A125      | 25    |                    |
|                    |               |        | 2.34           | III        | 4610                      | (20500) |                    |               |       | 2.34           | III        | 4440                      | (19700) | 5                | 4A140      | 25    |                    |
| 51.8               | 5570          | (629)  | 1.06           | I          | 4730                      | (21100) | 62.5               | 4610          | (521) | 1.06           | I          | 4560                      | (20300) | 5                | 4A115      | 28    |                    |
|                    |               |        | 1.77           | II         | 4730                      | (21100) |                    |               |       | 1.77           | II         | 4560                      | (20300) | 5                | 4A120      | 28    |                    |
|                    |               |        | 2.03           | III        | 4730                      | (21100) |                    |               |       | 2.03           | III        | 4560                      | (20300) | 5                | 4A125      | 28    |                    |
| 41.2               | 7000          | (791)  | 1.06           | I          | 4930                      | (21900) | 49.7               | 5800          | (655) | 1.06           | I          | 4770                      | (21200) | 5                | 4A115      | 35    |                    |
|                    |               |        | 1.37           | I          | 4930                      | (21900) |                    |               |       | 1.37           | I          | 4770                      | (21200) | 5                | 4A120      | 35    |                    |
|                    |               |        | 1.60           | II         | 4930                      | (21900) |                    |               |       | 1.60           | II         | 4770                      | (21200) | 5                | 4A125      | 35    |                    |
|                    |               |        | 1.63           | II         | 4930                      | (21900) |                    |               |       | 1.63           | II         | 4770                      | (21200) | 5                | 4A140      | 35    |                    |
|                    |               |        | 3.25           | III        | 7180                      | (32000) |                    |               |       | 3.25           | III        | 6880                      | (30600) | 5                | 4B140      | 35    |                    |
| 37.7               | 7660          | (865)  | 1.06           | I          | 5000                      | (22200) | 45.5               | 6340          | (717) | 1.06           | I          | 4850                      | (21600) | 5                | 4A115      | 39    |                    |
|                    |               |        | 1.37           | I          | 5000                      | (22200) |                    |               |       | 1.37           | I          | 4850                      | (21600) | 5                | 4A120      | 39    |                    |
|                    |               |        | 1.49           | II         | 5000                      | (22200) |                    |               |       | 1.49           | II         | 4850                      | (21600) | 5                | 4A125      | 39    |                    |
|                    |               |        | 1.60           | II         | 7330                      | (32600) |                    |               |       | 1.60           | II         | 7020                      | (31200) | 5                | 4B125      | 39    |                    |
|                    |               |        | 2.97           | III        | 7330                      | (32600) |                    |               |       | 2.97           | III        | 7020                      | (31200) | 5                | 4B140      | 39    |                    |
| 31.9               | 9050          | (1020) | 1.05           | I          | 4500                      | (20000) | 38.5               | 7500          | (847) | 1.05           | I          | 4980                      | (22200) | 5                | 4A115      | 46    |                    |
|                    |               |        | 1.26           | I          | 4500                      | (20000) |                    |               |       | 1.26           | I          | 4980                      | (22200) | 5                | 4A120      | 46    |                    |
|                    |               |        | 1.37           | I          | 7600                      | (33800) |                    |               |       | 1.37           | I          | 7300                      | (32500) | 5                | 4B120      | 46    |                    |
|                    |               |        | 1.60           | II         | 7600                      | (33800) |                    |               |       | 1.60           | II         | 7300                      | (32500) | 5                | 4B125      | 46    |                    |
|                    |               |        | 2.51           | III        | 7600                      | (33800) |                    |               |       | 2.51           | III        | 7300                      | (32500) | 5                | 4B140      | 46    |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

5 HP  
(3.7 kW)



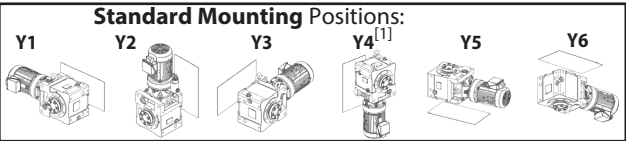
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |        |                |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 27.6               | 10400         | (1180) | 1.05           | I          | 3790                      | (16900) | 33.3               | 8650          | (977)  | 1.05           | I          | 4660                      | (20700) | 5                | 4A115      | 53    |                    |
|                    |               |        | 1.09           | I          | 3790                      | (16900) |                    |               |        | 1.09           | I          | 4660                      | (20700) | 5                | 4A120      | 53    |                    |
|                    |               |        | 1.37           | I          | 7820                      | (34800) |                    |               |        | 1.37           | I          | 7530                      | (33500) | 5                | 4B120      | 53    |                    |
|                    |               |        | 1.60           | II         | 7820                      | (34800) |                    |               |        | 1.60           | II         | 7530                      | (33500) | 5                | 4B125      | 53    |                    |
|                    |               |        | 2.18           | III        | 7820                      | (34800) |                    |               |        | 2.18           | III        | 7530                      | (33500) | 5                | 4B140      | 53    |                    |
| 24.4               | 11800         | (1340) | 0.96           | -          | 2780                      | (12300) | 29.4               | 9800          | (1110) | 0.96           | -          | 4140                      | (18400) | 5                | 4A115      | 60    |                    |
|                    |               |        | 1.32           | I          | 8020                      | (35700) |                    |               |        | 1.37           | I          | 7730                      | (34400) | 5                | 4B120      | 60    |                    |
|                    |               |        | 1.53           | II         | 8020                      | (35700) |                    |               |        | 1.53           | II         | 7730                      | (34400) | 5                | 4B125      | 60    |                    |
|                    |               |        | 1.92           | II         | 8020                      | (35700) |                    |               |        | 1.92           | II         | 7730                      | (34400) | 5                | 4B140      | 60    |                    |
|                    |               |        | 2.73           | III        | 11700                     | (51800) |                    |               |        | 2.73           | III        | 11100                     | (49600) | 5                | 4C140      | 60    |                    |
| 21.6               | 13400         | (1510) | 1.07           | I          | 8200                      | (36500) | 26.0               | 11100         | (1250) | 1.07           | I          | 7910                      | (35200) | 5                | 4B120      | 67    |                    |
|                    |               |        | 1.30           | I          | 8200                      | (36500) |                    |               |        | 1.32           | I          | 7910                      | (35200) | 5                | 4B125      | 67    |                    |
|                    |               |        | 1.70           | II         | 8200                      | (36500) |                    |               |        | 1.70           | II         | 7910                      | (35200) | 5                | 4B140      | 67    |                    |
|                    |               |        | 2.34           | III        | 12000                     | (53300) |                    |               |        | 2.34           | III        | 11500                     | (51000) | 5                | 4C140      | 67    |                    |
|                    |               |        | 2.56           | III        | 12000                     | (53300) |                    |               |        | 2.96           | III        | 11500                     | (51000) | 5                | 4C145      | 67    |                    |
| 19.7               | 14600         | (1650) | 1.07           | I          | 8320                      | (37000) | 23.8               | 12100         | (1370) | 1.07           | I          | 8050                      | (35800) | 5                | 4B120      | 74    |                    |
|                    |               |        | 1.30           | I          | 8320                      | (37000) |                    |               |        | 1.32           | I          | 8050                      | (35800) | 5                | 4B125      | 74    |                    |
|                    |               |        | 1.56           | II         | 8320                      | (37000) |                    |               |        | 1.56           | II         | 8050                      | (35800) | 5                | 4B140      | 74    |                    |
|                    |               |        | 2.34           | III        | 12200                     | (54400) |                    |               |        | 2.34           | III        | 11700                     | (52100) | 5                | 4C140      | 74    |                    |
|                    |               |        | 2.56           | III        | 12200                     | (54400) |                    |               |        | 2.96           | III        | 11700                     | (52100) | 5                | 4C145      | 74    |                    |
| 18.1               | 15900         | (1800) | 1.07           | I          | 8220                      | (36600) | 21.9               | 13200         | (1490) | 1.07           | I          | 8180                      | (36400) | 5                | 4B125      | 80    |                    |
|                    |               |        | 1.43           | II         | 8220                      | (36600) |                    |               |        | 1.43           | II         | 8180                      | (36400) | 5                | 4B140      | 80    |                    |
|                    |               |        | 1.86           | II         | 12500                     | (55400) |                    |               |        | 1.86           | II         | 11900                     | (53100) | 5                | 4C140      | 80    |                    |
|                    |               |        | 2.14           | III        | 12500                     | (55400) |                    |               |        | 2.14           | III        | 11900                     | (53100) | 5                | 4C145      | 80    |                    |
|                    |               |        | 2.66           | III        | 12500                     | (55400) |                    |               |        | 2.66           | III        | 11900                     | (53100) | 5                | 4C160      | 80    |                    |
|                    |               |        | 2.86           | III        | 12500                     | (55400) |                    |               |        | 2.86           | III        | 11900                     | (53100) | 5                | 4C165      | 80    |                    |
| 16.6               | 17400         | (1970) | 1.07           | I          | 7810                      | (34700) | 20.0               | 14400         | (1630) | 1.07           | I          | 8310                      | (36900) | 5                | 4B125      | 88    |                    |
|                    |               |        | 1.31           | I          | 7810                      | (34700) |                    |               |        | 1.31           | I          | 8310                      | (36900) | 5                | 4B140      | 88    |                    |
|                    |               |        | 1.86           | II         | 12700                     | (56500) |                    |               |        | 1.86           | II         | 12200                     | (54200) | 5                | 4C140      | 88    |                    |
|                    |               |        | 2.14           | III        | 12700                     | (56500) |                    |               |        | 2.14           | III        | 12200                     | (54200) | 5                | 4C145      | 88    |                    |
|                    |               |        | 2.55           | III        | 12700                     | (56500) |                    |               |        | 2.61           | III        | 12200                     | (54200) | 5                | 4C160      | 88    |                    |
|                    |               |        | 2.66           | III        | 19300                     | (85800) |                    |               |        | 2.66           | III        | 18400                     | (81900) | 5                | 4D160      | 88    |                    |
| 14.3               | 20200         | (2280) | 0.94           | -          | 6870                      | (30600) | 17.2               | 16700         | (1890) | 1.02           | I          | 8000                      | (35600) | 5                | 4B125      | 102   |                    |
|                    |               |        | 1.13           | I          | 6870                      | (30600) |                    |               |        | 1.13           | I          | 8000                      | (35600) | 5                | 4B140      | 102   |                    |
|                    |               |        | 1.61           | II         | 13100                     | (58200) |                    |               |        | 1.61           | II         | 12600                     | (56000) | 5                | 4C140      | 102   |                    |
|                    |               |        | 2.04           | III        | 13100                     | (58200) |                    |               |        | 2.04           | III        | 12600                     | (56000) | 5                | 4C145      | 102   |                    |
|                    |               |        | 2.20           | III        | 13100                     | (58200) |                    |               |        | 2.25           | III        | 12600                     | (56000) | 5                | 4C160      | 102   |                    |
|                    |               |        | 2.58           | III        | 20000                     | (89000) |                    |               |        | 2.84           | III        | 19100                     | (85000) | 5                | 4D160      | 102   |                    |

Standard Mounting Selection Tables

5 HP  
(3.7 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

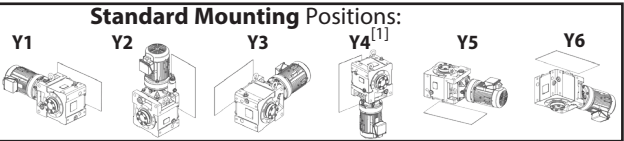
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |        |                |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 12.9               | 22300         | (2520) | 1.02           | I          | 5960                      | (26500) | 15.6               | 18500         | (2090) | 1.02           | I          | 7490                      | (33300) | 5                | 4B140      | 112   |                    |
|                    |               |        | 1.41           | II         | 13300                     | (59300) |                    |               |        | 1.41           | II         | 12800                     | (57100) | 5                | 4C140      | 112   |                    |
|                    |               |        | 1.69           | II         | 13300                     | (59300) |                    |               |        | 2.04           | III        | 12800                     | (57100) | 5                | 4C145      | 112   |                    |
|                    |               |        | 2.04           | III        | 13300                     | (59300) |                    |               |        | 2.04           | III        | 12800                     | (57100) | 5                | 4C160      | 112   |                    |
|                    |               |        | 2.17           | III        | 20500                     | (91200) |                    |               |        | 2.61           | III        | 19600                     | (87100) | 5                | 4D160      | 112   |                    |
|                    |               |        | 2.59           | III        | 20500                     | (91200) |                    |               |        | 3.08           | III        | 19600                     | (87100) | 5                | 4D165      | 112   |                    |
| 11.8               | 24400         | (2750) | 0.93           | -          | 4760                      | (21200) | 14.3               | 20200         | (2280) | 0.93           | -          | 6870                      | (30600) | 5                | 4B140      | 123   |                    |
|                    |               |        | 1.41           | II         | 13600                     | (60300) |                    |               |        | 1.41           | II         | 13100                     | (58200) | 5                | 4C140      | 123   |                    |
|                    |               |        | 1.69           | II         | 13600                     | (60300) |                    |               |        | 1.87           | II         | 13100                     | (58200) | 5                | 4C145      | 123   |                    |
|                    |               |        | 1.82           | II         | 13600                     | (60300) |                    |               |        | 1.87           | II         | 13100                     | (58200) | 5                | 4C160      | 123   |                    |
|                    |               |        | 2.17           | III        | 20900                     | (93100) |                    |               |        | 2.61           | III        | 20000                     | (89000) | 5                | 4D160      | 123   |                    |
|                    |               |        | 2.59           | III        | 20900                     | (93100) |                    |               |        | 3.08           | III        | 20000                     | (89000) | 5                | 4D165      | 123   |                    |
| 9.63               | 29900         | (3380) | 1.06           | I          | 13600                     | (60700) | 11.6               | 24800         | (2800) | 1.06           | I          | 13600                     | (60500) | 5                | 4C140      | 151   |                    |
|                    |               |        | 1.26           | I          | 13600                     | (60700) |                    |               |        | 1.46           | II         | 13600                     | (60500) | 5                | 4C145      | 151   |                    |
|                    |               |        | 1.48           | II         | 13600                     | (60700) |                    |               |        | 1.52           | II         | 13600                     | (60500) | 5                | 4C160      | 151   |                    |
|                    |               |        | 1.74           | II         | 20900                     | (92800) |                    |               |        | 2.01           | III        | 21000                     | (93500) | 5                | 4D160      | 151   |                    |
|                    |               |        | 2.11           | III        | 20900                     | (92800) |                    |               |        | 2.14           | III        | 21000                     | (93500) | 5                | 4D165      | 151   |                    |
|                    |               |        | 2.45           | III        | 20900                     | (92800) |                    |               |        | 2.58           | III        | 21000                     | (93500) | 5                | 4D170      | 151   |                    |
|                    |               |        | 2.58           | III        | 20900                     | (92800) |                    |               |        | 2.58           | III        | 21000                     | (93500) | 5                | 4D175      | 151   |                    |
|                    |               |        | 2.58           | III        | 20900                     | (92800) |                    |               |        | 3.11           | III        | 21000                     | (93500) | 5                | 4D180      | 151   |                    |
|                    |               |        |                |            |                           |         |                    |               |        |                |            |                           |         |                  |            |       |                    |
| 8.12               | 35500         | (4010) | 1.00           | I          | 12500                     | (55600) | 9.80               | 29400         | (3320) | 1.14           | I          | 13700                     | (61100) | 5                | 4C145      | 179   |                    |
|                    |               |        | 1.25           | I          | 12500                     | (55600) |                    |               |        | 1.28           | I          | 13700                     | (61100) | 5                | 4C160      | 179   |                    |
|                    |               |        | 1.49           | II         | 20300                     | (90400) |                    |               |        | 1.55           | II         | 20900                     | (93000) | 5                | 4D160      | 179   |                    |
|                    |               |        | 1.78           | II         | 20300                     | (90400) |                    |               |        | 2.04           | III        | 20900                     | (93000) | 5                | 4D165      | 179   |                    |
|                    |               |        | 2.07           | III        | 20300                     | (90400) |                    |               |        | 2.17           | III        | 20900                     | (93000) | 5                | 4D170      | 179   |                    |
|                    |               |        | 2.17           | III        | 20300                     | (90400) |                    |               |        | 2.17           | III        | 20900                     | (93000) | 5                | 4D175      | 179   |                    |
|                    |               |        | 2.17           | III        | 20300                     | (90400) |                    |               |        | 2.62           | III        | 20900                     | (93000) | 5                | 4D180      | 179   |                    |
|                    |               |        | 2.67           | III        | 22000                     | (97900) |                    |               |        | 2.89           | III        | 22300                     | (99300) | 5                | 4E175      | 179   |                    |
|                    |               |        | 2.89           | III        | 22000                     | (97900) |                    |               |        | 3.24           | III        | 22300                     | (99300) | 5                | 4E180      | 179   |                    |
|                    |               |        | 2.89           | III        | 22000                     | (97900) |                    |               |        | 3.49           | III        | 22300                     | (99300) | 5                | 4E185      | 179   |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

5 HP  
(3.7 kW)



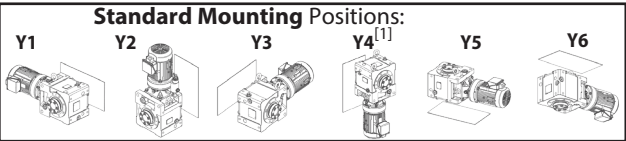
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |                |                |              |                           | 60 Hz |                    |                |       |                |            | Selection                 |      |                  |            |       |                    |      |               |               |        |       |     |  |
|--------------------|---------------|----------------|----------------|--------------|---------------------------|-------|--------------------|----------------|-------|----------------|------------|---------------------------|------|------------------|------------|-------|--------------------|------|---------------|---------------|--------|-------|-----|--|
| Output Speed (RPM) | Output Torque |                | Service Factor |              | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load |      | Base             |            |       | VFD <sup>[2]</sup> |      |               |               |        |       |     |  |
|                    | in-lbs        | (N·m)          | SF             | AGMA Class   | lbs                       | (N)   |                    | in-lbs         | (N·m) | SF             | AGMA Class | lbs                       | (N)  | Motor Power Code | Frame Size | Ratio |                    |      |               |               |        |       |     |  |
| 7.02               | 41100 (4640)  |                | 0.86           | -            | 11000 (48900)             | 8.47  | 34000 (3840)       |                |       | 0.99           | -          | 12800 (57100)             | 5    | 4C145            | 207        |       |                    |      |               |               |        |       |     |  |
|                    |               |                | 1.08           | I            | 11000 (48900)             |       |                    |                |       | 1.11           | I          | 12800 (57100)             | 5    | 4C160            | 207        |       |                    |      |               |               |        |       |     |  |
|                    |               |                | 1.19           | I            | 19700 (87500)             |       |                    |                |       | 1.19           | I          | 20500 (91100)             | 5    | 4D160            | 207        |       |                    |      |               |               |        |       |     |  |
|                    |               |                | 1.54           | II           | 19700 (87500)             |       |                    |                |       | 1.55           | II         | 20500 (91100)             | 5    | 4D165            | 207        |       |                    |      |               |               |        |       |     |  |
|                    |               |                | 1.79           | II           | 19700 (87500)             |       |                    |                |       | 1.88           | II         | 20500 (91100)             | 5    | 4D170            | 207        |       |                    |      |               |               |        |       |     |  |
|                    |               |                | 1.88           | II           | 19700 (87500)             |       |                    |                |       | 1.88           | II         | 20500 (91100)             | 5    | 4D175            | 207        |       |                    |      |               |               |        |       |     |  |
|                    |               |                | 1.88           | II           | 19700 (87500)             |       |                    |                |       | 2.27           | III        | 20500 (91100)             | 5    | 4D180            | 207        |       | (-)                |      |               |               |        |       |     |  |
|                    |               |                | 2.24           | III          | 21700 (96600)             |       |                    |                |       | 2.24           | III        | 22100 (98200)             | 5    | 4E175            | 207        |       |                    |      |               |               |        |       |     |  |
|                    |               |                | 2.50           | III          | 21700 (96600)             |       |                    |                |       | 2.64           | III        | 22100 (98200)             | 5    | 4E180            | 207        |       | (-)                |      |               |               |        |       |     |  |
|                    |               |                | 2.50           | III          | 21700 (96600)             |       |                    |                |       | 3.02           | III        | 22100 (98200)             | 5    | 4E185            | 207        |       | (-)                |      |               |               |        |       |     |  |
|                    |               |                | 2.64           | III          | 30400 (135000)            |       |                    |                |       | 2.64           | III        | 30700 (137000)            | 5    | 4F180            | 207        |       | (-)                |      |               |               |        |       |     |  |
|                    |               |                | 5.84           | 49400 (5580) |                           |       |                    |                |       | 0.90           | -          | 7610 (33900)              | 7.04 | 40900 (4630)     |            |       |                    | 0.92 | -             | 11000 (49000) | 5      | 4C160 | 249 |  |
| 1.28               | I             | 18500 (82200)  |                |              |                           | 1.53  | II                 | 19700 (87600)  | 5     | 4D165          | 249        |                           |      |                  |            |       |                    |      |               |               |        |       |     |  |
| 1.49               | II            | 18500 (82200)  |                |              |                           | 1.56  | II                 | 19700 (87600)  | 5     | 4D170          | 249        |                           |      |                  |            |       |                    |      |               |               |        |       |     |  |
| 1.56               | II            | 18500 (82200)  |                |              |                           | 1.56  | II                 | 19700 (87600)  | 5     | 4D175          | 249        |                           |      |                  |            |       |                    |      |               |               |        |       |     |  |
| 1.56               | II            | 18500 (82200)  |                |              |                           | 1.88  | II                 | 19700 (87600)  | 5     | 4D180          | 249        | (-)                       |      |                  |            |       |                    |      |               |               |        |       |     |  |
| 1.89               | II            | 21300 (94800)  |                |              |                           | 1.93  | II                 | 21700 (96700)  | 5     | 4E175          | 249        |                           |      |                  |            |       |                    |      |               |               |        |       |     |  |
| 2.08               | III           | 21300 (94800)  |                |              |                           | 2.38  | III                | 21700 (96700)  | 5     | 4E180          | 249        | (-)                       |      |                  |            |       |                    |      |               |               |        |       |     |  |
| 2.08               | III           | 21300 (94800)  |                |              |                           | 2.51  | III                | 21700 (96700)  | 5     | 4E185          | 249        | (-)                       |      |                  |            |       |                    |      |               |               |        |       |     |  |
| 2.38               | III           | 30000 (134000) |                |              |                           | 2.38  | III                | 30400 (135000) | 5     | 4F180          | 249        | (-)                       |      |                  |            |       |                    |      |               |               |        |       |     |  |
| 2.65               | III           | 30000 (134000) |                |              |                           | 2.65  | III                | 30400 (135000) | 5     | 4F185          | 249        | (-)                       |      |                  |            |       |                    |      |               |               |        |       |     |  |
| 4.76               | 60600 (6840)  |                |                |              |                           | 0.87  | -                  | 16400 (72800)  | 5.75  | 50200 (5670)   |            |                           |      |                  |            | 0.94  |                    | -    | 18400 (81700) | 5             | 4D160  | 305   |     |  |
|                    |               |                |                |              |                           | 1.02  | I                  | 16400 (72800)  |       |                |            |                           |      |                  |            | 1.05  |                    | I    | 18400 (81700) | 5             | 4D165  | 305   |     |  |
|                    |               |                | 1.27           | I            | 16400 (72800)             | 1.27  | I                  | 18400 (81700)  |       |                |            |                           | 5    | 4D175            | 305        |       |                    |      |               |               |        |       |     |  |
|                    |               |                | 1.27           | I            | 16400 (72800)             | 1.54  | II                 | 18400 (81700)  |       |                |            |                           | 5    | 4D180            | 305        | (-)   |                    |      |               |               |        |       |     |  |
|                    |               |                | 1.52           | II           | 20700 (92200)             | 1.52  | II                 | 21300 (94600)  |       |                |            |                           | 5    | 4E175            | 305        |       |                    |      |               |               |        |       |     |  |
|                    |               |                | 1.70           | II           | 20700 (92200)             | 1.93  | II                 | 21300 (94600)  |       |                |            |                           | 5    | 4E180            | 305        | (-)   |                    |      |               |               |        |       |     |  |
|                    |               |                | 1.70           | II           | 20700 (92200)             | 2.05  | III                | 21300 (94600)  |       |                |            |                           | 5    | 4E185            | 305        | (-)   |                    |      |               |               |        |       |     |  |
|                    |               |                | 1.93           | II           | 29600 (131000)            | 1.93  | II                 | 30000 (133000) |       |                |            |                           | 5    | 4F180            | 305        | (-)   |                    |      |               |               |        |       |     |  |
|                    |               |                | 2.32           | III          | 29600 (131000)            | 2.32  | III                | 30000 (133000) |       |                |            |                           | 5    | 4F185            | 305        | (-)   |                    |      |               |               |        |       |     |  |
|                    |               |                | 2.63           | III          | 29600 (131000)            | 3.18  | III                | 30000 (133000) |       |                |            |                           | 5    | 4F190            | 305        | (-)   |                    |      |               |               |        |       |     |  |
|                    |               |                | 3.98           | 68700 (7760) |                           | 0.92  | -                  | 13100 (58500)  |       |                |            |                           | 4.81 | 56900 (6430)     |            |       | 1.11               | I    | 16500 (73400) | 5             | 4D16DC | 364   |     |  |
|                    |               |                |                |              |                           | 1.12  | I                  | 13100 (58500)  |       |                |            |                           |      |                  |            |       | 1.36               | I    | 16500 (73400) | 5             | 4D17DC | 364   |     |  |
| 1.38               | I             | 20300 (90400)  |                |              |                           | 1.67  | II                 | 20900 (93100)  | 5     | 4E17DC         | 364        |                           |      |                  |            |       |                    |      |               |               |        |       |     |  |
| 1.49               | II            | 20300 (90400)  |                |              |                           | 1.80  | II                 | 20900 (93100)  | 5     | 4E18DB         | 364        |                           |      |                  |            |       |                    |      |               |               |        |       |     |  |
| 2.15               | III           | 29200 (130000) |                |              |                           | 2.59  | III                | 29700 (132000) | 5     | 4F18DB         | 364        |                           |      |                  |            |       |                    |      |               |               |        |       |     |  |
| 2.24               | III           | 29200 (130000) |                |              |                           | 2.71  | III                | 29700 (132000) | 5     | 4F19DB         | 364        |                           |      |                  |            |       |                    |      |               |               |        |       |     |  |

Standard Mounting Selection Tables

5 HP  
(3.7 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz              |                |       |                |            |                           | Selection        |            |       |                    |
|--------------------|----------------|-------|----------------|------------|---------------------------|--------------------|----------------|-------|----------------|------------|---------------------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs         | (N·m) | SF             | AGMA Class |                           |                    | in-lbs         | (N·m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size | Ratio |                    |
| 3.42               | 79900 (9030)   |       | 0.97           | -          | 7810 (34700)              | 4.13               | 66200 (7480)   |       | 1.17           | I          | 14000 (62100)             | 5                | 4D17DC     | 424   |                    |
|                    |                |       | 1.19           | I          |                           |                    |                |       | 1.43           | II         |                           | 5                | 4E17DC     | 424   |                    |
|                    |                |       | 1.28           | I          |                           |                    |                |       | 1.55           | II         |                           | 5                | 4E18DB     | 424   |                    |
|                    |                |       | 1.81           | II         |                           |                    |                |       | 2.19           | III        |                           | 5                | 4F18DB     | 424   |                    |
|                    |                |       | 1.93           | II         |                           |                    |                |       | 2.33           | III        |                           | 5                | 4F19DB     | 424   |                    |
| 2.90               | 94500 (10700)  |       | 1.00           | I          | 19000 (84600)             | 3.50               | 78300 (8840)   |       | 1.21           | I          | 19800 (88200)             | 5                | 4E17DC     | 501   |                    |
|                    |                |       | 1.09           | I          |                           |                    |                |       | 1.31           | I          |                           | 5                | 4E18DB     | 501   |                    |
|                    |                |       | 1.56           | II         |                           |                    |                |       | 1.89           | II         |                           | 5                | 4F18DB     | 501   |                    |
|                    |                |       | 1.63           | II         |                           |                    |                |       | 1.97           | II         |                           | 5                | 4F19DB     | 501   |                    |
| 2.51               | 109000 (12300) |       | 0.87           | -          | 15000 (66600)             | 3.03               | 90300 (10200)  |       | 1.05           | I          | 19200 (85500)             | 5                | 4E17DC     | 578   |                    |
|                    |                |       | 0.94           | -          |                           |                    |                |       | 1.14           | I          |                           | 5                | 4E18DB     | 578   |                    |
|                    |                |       | 1.36           | I          |                           |                    |                |       | 1.64           | II         |                           | 5                | 4F18DB     | 578   |                    |
|                    |                |       | 1.41           | II         |                           |                    |                |       | 1.71           | II         |                           | 5                | 4F19DB     | 578   |                    |
| 2.12               | 129000 (14600) |       | 1.15           | I          | 26600 (118000)            | 2.56               | 107000 (12100) |       | 1.39           | I          | 27600 (123000)            | 5                | 4F18DB     | 683   |                    |
|                    |                |       | 1.20           | I          |                           |                    |                |       | 1.44           | II         |                           | 5                | 4F19DA     | 683   |                    |
| 1.79               | 153000 (17200) |       | 0.99           | -          | 25600 (114000)            | 2.16               | 126000 (14300) |       | 1.19           | I          | 26700 (119000)            | 5                | 4F18DB     | 809   |                    |
|                    |                |       | 1.01           | I          |                           |                    |                |       | 1.22           | I          |                           | 5                | 4F19DA     | 809   |                    |
| 1.52               | 180000 (20400) |       | 0.84           | -          | 22300 (99400)             | 1.83               | 149000 (16900) |       | 1.01           | I          | 25700 (114000)            | 5                | 4F18DB     | 956   |                    |
|                    |                |       | 0.85           | -          |                           |                    |                |       | 1.03           | I          |                           | 5                | 4F19DA     | 956   |                    |

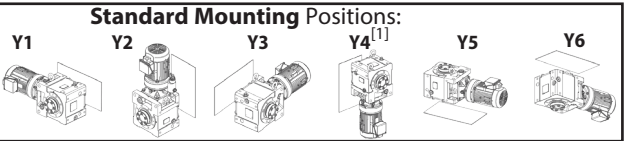
Selection Tables

Gearmotors

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

7.5 HP  
(5.5 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz              |               |       |                |            |                           | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|--------------------|---------------|-------|----------------|------------|---------------------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class |                           |                    | in-lbs        | (N·m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size | Ratio |                    |
| 138                | 3100 (351)    |       | 1.75           | II         | 3670 (16300)              | 167                | 2570 (291)    |       | 1.75           | II         | 3520 (15600)              | 8                | 4A120      | 11    |                    |
|                    |               |       | 2.00           | III        |                           |                    |               |       | 2.00           | III        |                           | 8                | 4A125      | 11    |                    |
|                    |               |       | 3.33           | III        |                           |                    |               |       | 3.68           | III        |                           | 8                | 4A145      | 11    |                    |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |            |       |                    |
| 113                | 3780 (428)    |       | 1.75           | II         | 3830 (17000)              | 137                | 3140 (354)    |       | 1.75           | II         | 3680 (16400)              | 8                | 4A120      | 13    |                    |
|                    |               |       | 2.00           | III        |                           |                    |               |       | 2.00           | III        |                           | 8                | 4A125      | 13    |                    |
| 104                | 4140 (468)    |       | 1.75           | II         | 3900 (17300)              | 125                | 3430 (387)    |       | 1.75           | II         | 3750 (16700)              | 8                | 4A120      | 14    |                    |
|                    |               |       | 2.00           | III        |                           |                    |               |       | 2.00           | III        |                           | 8                | 4A125      | 14    |                    |
|                    |               |       | 2.76           | III        |                           |                    |               |       | 2.76           | III        |                           | 8                | 4A140      | 14    |                    |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |            |       |                    |
| 90.6               | 4730 (534)    |       | 1.75           | II         | 3980 (17700)              | 109                | 3920 (443)    |       | 1.75           | II         | 3840 (17100)              | 8                | 4A120      | 16    |                    |
|                    |               |       | 2.00           | III        |                           |                    |               |       | 2.00           | III        |                           | 8                | 4A125      | 16    |                    |
|                    |               |       | 2.41           | III        |                           |                    |               |       | 2.41           | III        |                           | 8                | 4A140      | 16    |                    |
| 82.9               | 5170 (584)    |       | 1.75           | II         | 4050 (18000)              | 100.0              | 4290 (484)    |       | 1.75           | II         | 3910 (17400)              | 8                | 4A120      | 18    |                    |
|                    |               |       | 2.00           | III        |                           |                    |               |       | 2.00           | III        |                           | 8                | 4A125      | 18    |                    |
|                    |               |       | 2.21           | III        |                           |                    |               |       | 2.21           | III        |                           | 8                | 4A140      | 18    |                    |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |            |       |                    |
| 69.0               | 6210 (701)    |       | 1.19           | I          | 4190 (18600)              | 83.3               | 5140 (581)    |       | 1.19           | I          | 4060 (18100)              | 8                | 4A120      | 21    |                    |
|                    |               |       | 1.37           | I          |                           |                    |               |       | 1.37           | I          |                           | 8                | 4A125      | 21    |                    |
|                    |               |       | 1.84           | II         |                           |                    |               |       | 1.84           | II         |                           | 8                | 4A140      | 21    |                    |
|                    |               |       | 2.36           | III        |                           |                    |               |       | 2.36           | III        |                           | 8                | 4B140      | 21    |                    |
|                    |               |       | 2.75           | III        |                           |                    |               |       | 2.75           | III        |                           | 8                | 4B145      | 21    |                    |
| 64.7               | 6620 (748)    |       | 1.19           | I          | 4230 (18800)              | 78.1               | 5490 (620)    |       | 1.19           | I          | 4110 (18300)              | 8                | 4A120      | 22    |                    |
|                    |               |       | 1.37           | I          |                           |                    |               |       | 1.37           | I          |                           | 8                | 4A125      | 22    |                    |
|                    |               |       | 1.72           | II         |                           |                    |               |       | 1.72           | II         |                           | 8                | 4A140      | 22    |                    |
|                    |               |       | 2.36           | III        |                           |                    |               |       | 2.36           | III        |                           | 8                | 4B140      | 22    |                    |
|                    |               |       | 2.75           | III        |                           |                    |               |       | 2.75           | III        |                           | 8                | 4B145      | 22    |                    |
| 59.2               | 7240 (818)    |       | 1.19           | I          | 4290 (19100)              | 71.4               | 6000 (678)    |       | 1.19           | I          | 4170 (18500)              | 8                | 4A120      | 25    |                    |
|                    |               |       | 1.37           | I          |                           |                    |               |       | 1.37           | I          |                           | 8                | 4A125      | 25    |                    |
|                    |               |       | 1.58           | II         |                           |                    |               |       | 1.58           | II         |                           | 8                | 4A140      | 25    |                    |
|                    |               |       | 2.36           | III        |                           |                    |               |       | 2.36           | III        |                           | 8                | 4B140      | 25    |                    |
|                    |               |       | 2.75           | III        |                           |                    |               |       | 2.75           | III        |                           | 8                | 4B145      | 25    |                    |
| 51.8               | 8280 (935)    |       | 1.19           | I          | 4360 (19400)              | 62.5               | 6860 (775)    |       | 1.19           | I          | 4250 (18900)              | 8                | 4A120      | 28    |                    |
|                    |               |       | 1.37           | I          |                           |                    |               |       | 1.37           | I          |                           | 8                | 4A125      | 28    |                    |
|                    |               |       | 2.36           | III        |                           |                    |               |       | 2.36           | III        |                           | 8                | 4B140      | 28    |                    |
|                    |               |       | 2.75           | III        |                           |                    |               |       | 2.75           | III        |                           | 8                | 4B145      | 28    |                    |
| 41.2               | 10400 (1180)  |       | 1.08           | I          | 3810 (17000)              | 49.7               | 8620 (974)    |       | 1.08           | I          | 4380 (19500)              | 8                | 4A125      | 35    |                    |
|                    |               |       | 1.10           | I          |                           |                    |               |       | 1.10           | I          |                           | 8                | 4A140      | 35    |                    |
|                    |               |       | 2.19           | III        |                           |                    |               |       | 2.19           | III        |                           | 8                | 4B140      | 35    |                    |
|                    |               |       | 2.36           | III        |                           |                    |               |       | 2.36           | III        |                           | 8                | 4C140      | 35    |                    |
|                    |               |       | 2.75           | III        |                           |                    |               |       | 2.75           | III        |                           | 8                | 4C145      | 35    |                    |

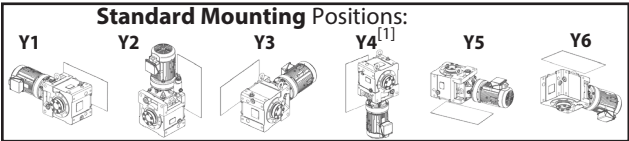
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Selection Tables

Gearmotors

Standard Mounting Selection Tables

7.5 HP  
(5.5 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

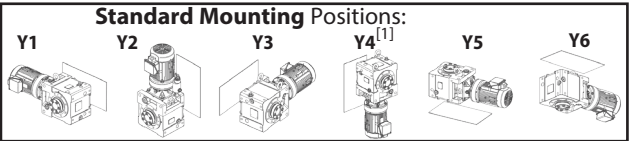
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz   |                    |               |        |                |            | Selection                 |         |                  |              |       |                    |  |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|--|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |              |       | VFD <sup>[2]</sup> |  |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size   | Ratio |                    |  |
| 37.7               | 11400         | (1290) | 1.00           | I          | 3160                      | (14000) | 45.5               | 9430          | (1070) | 1.00           | I          | 4320                      | (19200) | 8                | <b>4A125</b> | 39    |                    |  |
|                    |               |        | 1.08           | I          | 6930                      | (30800) |                    |               |        | 1.08           | I          | 6690                      | (29800) | 8                | <b>4B125</b> | 39    |                    |  |
|                    |               |        | 2.00           | III        | 6930                      | (30800) |                    |               |        | 2.00           | III        | 6690                      | (29800) | 8                | <b>4B140</b> | 39    |                    |  |
|                    |               |        | 2.36           | III        | 10100                     | (45100) |                    |               |        | 2.36           | III        | 9700                      | (43200) | 8                | <b>4C140</b> | 39    |                    |  |
|                    |               |        | 2.75           | III        | 10100                     | (45100) |                    |               |        | 2.75           | III        | 9700                      | (43200) | 8                | <b>4C145</b> | 39    |                    |  |
| 31.9               | 13400         | (1520) | 1.08           | I          | 7120                      | (31700) | 38.5               | 11100         | (1260) | 1.08           | I          | 6900                      | (30700) | 8                | <b>4B125</b> | 46    |                    |  |
|                    |               |        | 1.69           | II         | 7120                      | (31700) |                    |               |        | 1.69           | II         | 6900                      | (30700) | 8                | <b>4B140</b> | 46    |                    |  |
|                    |               |        | 2.36           | III        | 10500                     | (46800) |                    |               |        | 2.36           | III        | 10100                     | (44900) | 8                | <b>4C140</b> | 46    |                    |  |
|                    |               |        | 2.75           | III        | 10500                     | (46800) |                    |               |        | 2.75           | III        | 10100                     | (44900) | 8                | <b>4C145</b> | 46    |                    |  |
|                    |               |        |                |            |                           |         |                    |               |        |                |            |                           |         |                  |              |       |                    |  |
| 27.6               | 15500         | (1750) | 1.08           | I          | 7280                      | (32400) | 33.3               | 12900         | (1450) | 1.08           | I          | 7070                      | (31500) | 8                | <b>4B125</b> | 53    |                    |  |
|                    |               |        | 1.47           | II         | 7280                      | (32400) |                    |               |        | 1.47           | II         | 7070                      | (31500) | 8                | <b>4B140</b> | 53    |                    |  |
|                    |               |        | 2.18           | III        | 10800                     | (48200) |                    |               |        | 2.18           | III        | 10400                     | (46300) | 8                | <b>4C140</b> | 53    |                    |  |
|                    |               |        | 2.63           | III        | 10800                     | (48200) |                    |               |        | 2.65           | III        | 10400                     | (46300) | 8                | <b>4C145</b> | 53    |                    |  |
|                    |               |        | 2.86           | III        | 10800                     | (48200) |                    |               |        | 2.93           | III        | 10400                     | (46300) | 8                | <b>4C160</b> | 53    |                    |  |
|                    |               |        |                |            |                           |         |                    |               |        |                |            |                           |         |                  |              |       |                    |  |
| 24.4               | 17600         | (1990) | 1.03           | I          | 7400                      | (32900) | 29.4               | 14600         | (1650) | 1.03           | I          | 7210                      | (32100) | 8                | <b>4B125</b> | 60    |                    |  |
|                    |               |        | 1.29           | I          | 7400                      | (32900) |                    |               |        | 1.29           | I          | 7210                      | (32100) | 8                | <b>4B140</b> | 60    |                    |  |
|                    |               |        | 1.84           | II         | 11100                     | (49400) |                    |               |        | 1.84           | II         | 10700                     | (47600) | 8                | <b>4C140</b> | 60    |                    |  |
|                    |               |        | 2.18           | III        | 11100                     | (49400) |                    |               |        | 2.18           | III        | 10700                     | (47600) | 8                | <b>4C145</b> | 60    |                    |  |
|                    |               |        | 2.38           | III        | 11100                     | (49400) |                    |               |        | 2.38           | III        | 10700                     | (47600) | 8                | <b>4C160</b> | 60    |                    |  |
|                    |               |        | 2.52           | III        | 11100                     | (49400) |                    |               |        | 2.59           | III        | 10700                     | (47600) | 8                | <b>4C165</b> | 60    |                    |  |
|                    |               |        |                |            |                           |         |                    |               |        |                |            |                           |         |                  |              |       |                    |  |
| 21.6               | 19900         | (2240) | 1.15           | I          | 6990                      | (31100) | 26.0               | 16500         | (1860) | 1.15           | I          | 7330                      | (32600) | 8                | <b>4B140</b> | 67    |                    |  |
|                    |               |        | 1.57           | II         | 11400                     | (50600) |                    |               |        | 1.57           | II         | 11000                     | (48800) | 8                | <b>4C140</b> | 67    |                    |  |
|                    |               |        | 1.72           | II         | 11400                     | (50600) |                    |               |        | 1.99           | II         | 11000                     | (48800) | 8                | <b>4C145</b> | 67    |                    |  |
|                    |               |        | 2.29           | III        | 11400                     | (50600) |                    |               |        | 2.29           | III        | 11000                     | (48800) | 8                | <b>4C160</b> | 67    |                    |  |
|                    |               |        | 2.35           | III        | 17500                     | (77900) |                    |               |        | 2.35           | III        | 16700                     | (74500) | 8                | <b>4D160</b> | 67    |                    |  |
|                    |               |        | 2.91           | III        | 17500                     | (77900) |                    |               |        | 2.93           | III        | 16700                     | (74500) | 8                | <b>4D165</b> | 67    |                    |  |
|                    |               |        |                |            |                           |         |                    |               |        |                |            |                           |         |                  |              |       |                    |  |
| 19.7               | 21700         | (2450) | 0.87           | -          | 6220                      | (27700) | 23.8               | 18000         | (2030) | 0.89           | -          | 7420                      | (33000) | 8                | <b>4B125</b> | 74    |                    |  |
|                    |               |        | 1.05           | I          | 6220                      | (27700) |                    |               |        | 1.05           | I          | 7420                      | (33000) | 8                | <b>4B140</b> | 74    |                    |  |
|                    |               |        | 1.57           | II         | 11600                     | (51400) |                    |               |        | 1.57           | II         | 11200                     | (49600) | 8                | <b>4C140</b> | 74    |                    |  |
|                    |               |        | 1.72           | II         | 11600                     | (51400) |                    |               |        | 1.99           | II         | 11200                     | (49600) | 8                | <b>4C145</b> | 74    |                    |  |
|                    |               |        | 2.04           | III        | 11600                     | (51400) |                    |               |        | 2.09           | III        | 11200                     | (49600) | 8                | <b>4C160</b> | 74    |                    |  |
|                    |               |        | 2.35           | III        | 17900                     | (79600) |                    |               |        | 2.35           | III        | 17100                     | (76100) | 8                | <b>4D160</b> | 74    |                    |  |
|                    |               |        | 2.91           | III        | 17900                     | (79600) |                    |               |        | 2.93           | III        | 17100                     | (76100) | 8                | <b>4D165</b> | 74    |                    |  |
|                    |               |        |                |            |                           |         |                    |               |        |                |            |                           |         |                  |              |       |                    |  |
|                    |               |        |                |            |                           |         |                    |               |        |                |            |                           |         |                  |              |       |                    |  |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

7.5 HP  
(5.5 kW)



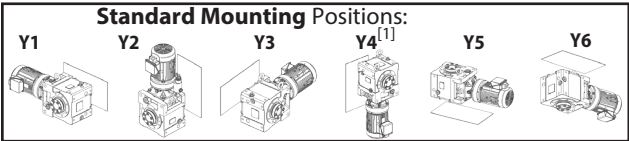
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz |                    |               |       |                |            | Selection                 |     |                  |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 18.1               | 23600 (2670)  |       | 1.25           | I          | 11700 (52100)             |       | 21.9               | 19600 (2210)  |       | 1.25           | I          | 11300 (50400)             | 8   | 4C140            | 80         |       |                    |
|                    |               |       | 1.44           | II         | 11700 (52100)             |       |                    |               |       | 1.44           | II         | 11300 (50400)             | 8   | 4C145            | 80         |       |                    |
|                    |               |       | 1.79           | II         | 11700 (52100)             |       |                    |               |       | 1.79           | II         | 11300 (50400)             | 8   | 4C160            | 80         |       |                    |
|                    |               |       | 1.92           | II         | 11700 (52100)             |       |                    |               |       | 1.92           | II         | 11300 (50400)             | 8   | 4C165            | 80         |       |                    |
|                    |               |       | 2.44           | III        | 18200 (81200)             |       |                    |               |       | 2.75           | III        | 17500 (77700)             | 8   | 4D165            | 80         |       |                    |
|                    |               |       | 2.83           | III        | 18200 (81200)             |       |                    |               |       | 2.87           | III        | 17500 (77700)             | 8   | 4D170            | 80         |       |                    |
| 16.6               | 25900 (2920)  |       | 0.88           | -          | 3570 (15900)              |       | 20.0               | 21400 (2420)  |       | 0.88           | -          | 6350 (28300)              | 8   | 4B140            | 88         |       |                    |
|                    |               |       | 1.25           | I          | 11900 (52900)             |       |                    |               |       | 1.25           | I          | 11500 (51300)             | 8   | 4C140            | 88         |       |                    |
|                    |               |       | 1.44           | II         | 11900 (52900)             |       |                    |               |       | 1.44           | II         | 11500 (51300)             | 8   | 4C145            | 88         |       |                    |
|                    |               |       | 1.72           | II         | 11900 (52900)             |       |                    |               |       | 1.76           | II         | 11500 (51300)             | 8   | 4C160            | 88         |       |                    |
|                    |               |       | 1.79           | II         | 18600 (82800)             |       |                    |               |       | 1.79           | II         | 17800 (79300)             | 8   | 4D160            | 88         |       |                    |
|                    |               |       | 2.44           | III        | 18600 (82800)             |       |                    |               |       | 2.75           | III        | 17800 (79300)             | 8   | 4D165            | 88         |       |                    |
|                    |               |       | 2.83           | III        | 18600 (82800)             |       |                    |               |       | 2.87           | III        | 17800 (79300)             | 8   | 4D170            | 88         |       |                    |
|                    |               |       | 2.98           | III        | 18600 (82800)             |       |                    |               |       | 2.98           | III        | 17800 (79300)             | 8   | 4D175            | 88         |       |                    |
|                    |               |       | 2.98           | III        | 18600 (82800)             |       |                    |               |       | 3.60           | III        | 17800 (79300)             | 8   | 4D180            | 88         |       |                    |
|                    |               |       |                |            |                           |       |                    |               |       |                |            |                           |     |                  |            |       |                    |
| 14.3               | 30000 (3390)  |       | 1.08           | I          | 12200 (54000)             |       | 17.2               | 24900 (2810)  |       | 1.08           | I          | 11800 (52600)             | 8   | 4C140            | 102        |       |                    |
|                    |               |       | 1.37           | I          | 12200 (54000)             |       |                    |               |       | 1.37           | I          | 11800 (52600)             | 8   | 4C145            | 102        |       |                    |
|                    |               |       | 1.48           | II         | 12200 (54000)             |       |                    |               |       | 1.52           | II         | 11800 (52600)             | 8   | 4C160            | 102        |       |                    |
|                    |               |       | 1.74           | II         | 19200 (85500)             |       |                    |               |       | 1.91           | II         | 18500 (82100)             | 8   | 4D160            | 102        |       |                    |
|                    |               |       | 2.07           | III        | 19200 (85500)             |       |                    |               |       | 2.07           | III        | 18500 (82100)             | 8   | 4D165            | 102        |       |                    |
|                    |               |       | 2.45           | III        | 19200 (85500)             |       |                    |               |       | 2.57           | III        | 18500 (82100)             | 8   | 4D170            | 102        |       |                    |
|                    |               |       | 2.57           | III        | 19200 (85500)             |       |                    |               |       | 2.57           | III        | 18500 (82100)             | 8   | 4D175            | 102        |       |                    |
|                    |               |       | 2.57           | III        | 19200 (85500)             |       |                    |               |       | 3.10           | III        | 18500 (82100)             | 8   | 4D180            | 102        |       |                    |
|                    |               |       | 2.90           | III        | 22300 (99100)             |       |                    |               |       | 2.90           | III        | 22500 (100000)            | 8   | 4E175            | 102        |       |                    |
|                    |               |       | 2.90           | III        | 22300 (99100)             |       |                    |               |       | 3.50           | III        | 22500 (100000)            | 8   | 4E180            | 102        |       |                    |
|                    |               |       |                |            |                           |       |                    |               |       |                |            |                           |     |                  |            |       |                    |
| 12.9               | 33100 (3740)  |       | 1.14           | I          | 12300 (54700)             |       | 15.6               | 27400 (3100)  |       | 1.37           | I          | 12000 (53300)             | 8   | 4C145            | 112        |       |                    |
|                    |               |       | 1.37           | I          | 12300 (54700)             |       |                    |               |       | 1.37           | I          | 12000 (53300)             | 8   | 4C160            | 112        |       |                    |
|                    |               |       | 1.46           | II         | 19600 (87300)             |       |                    |               |       | 1.76           | II         | 18900 (83900)             | 8   | 4D160            | 112        |       |                    |
|                    |               |       | 1.74           | II         | 19600 (87300)             |       |                    |               |       | 2.07           | III        | 18900 (83900)             | 8   | 4D165            | 112        |       |                    |
|                    |               |       | 2.03           | III        | 19600 (87300)             |       |                    |               |       | 2.18           | III        | 18900 (83900)             | 8   | 4D170            | 112        |       |                    |
|                    |               |       | 2.33           | III        | 19600 (87300)             |       |                    |               |       | 2.33           | III        | 18900 (83900)             | 8   | 4D175            | 112        |       |                    |
|                    |               |       | 2.33           | III        | 19600 (87300)             |       |                    |               |       | 2.81           | III        | 18900 (83900)             | 8   | 4D180            | 112        |       |                    |
|                    |               |       | 2.62           | III        | 22100 (98400)             |       |                    |               |       | 2.75           | III        | 22400 (99700)             | 8   | 4E175            | 112        |       |                    |

Standard Mounting Selection Tables

7.5 HP  
(5.5 kW)



Dimension Pages:  
Single Reduction, Y2 2.141-2.152  
Double Reduction, Y2 2.153  
Single Reduction, Y2 2.155-2.170  
Double Reduction, Y2 2.171

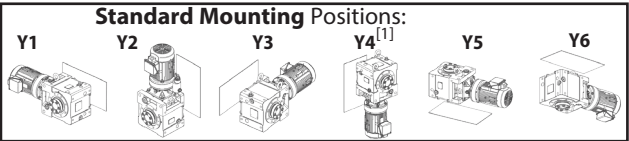
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |                |                |              |                           | 60 Hz |                    |               |                |                |              | Selection                 |      |                  |            |       |                    |     |
|--------------------|---------------|----------------|----------------|--------------|---------------------------|-------|--------------------|---------------|----------------|----------------|--------------|---------------------------|------|------------------|------------|-------|--------------------|-----|
| Output Speed (RPM) | Output Torque |                | Service Factor |              | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |                | Service Factor |              | Solid Shaft Overhung Load |      | Base             |            |       | VFD <sup>[2]</sup> |     |
|                    | in-lbs        | (N·m)          | SF             | AGMA Class   | lbs                       | (N)   |                    | in-lbs        | (N·m)          | SF             | AGMA Class   | lbs                       | (N)  | Motor Power Code | Frame Size | Ratio |                    |     |
| 11.8               | 36200 (4090)  |                | 0.95           | -            | 12300 (54800)             |       | 14.3               | 30000 (3390)  |                | 0.95           | -            | 12200 (54000)             |      | 8                | 4C140      | 123   |                    |     |
|                    |               |                | 1.14           | I            | 12300 (54800)             |       |                    |               |                | 1.26           | I            | 12200 (54000)             |      | 8                | 4C145      | 123   |                    |     |
|                    |               |                | 1.46           | II           | 20000 (88900)             |       |                    |               |                | 1.76           | II           | 19200 (85500)             |      | 8                | 4D160      | 123   |                    |     |
|                    |               |                | 1.74           | II           | 20000 (88900)             |       |                    |               |                | 2.07           | III          | 19200 (85500)             |      | 8                | 4D165      | 123   |                    |     |
|                    |               |                | 2.03           | III          | 20000 (88900)             |       |                    |               |                | 2.13           | III          | 19200 (85500)             |      | 8                | 4D170      | 123   |                    |     |
|                    |               |                | 2.13           | III          | 20000 (88900)             |       |                    |               |                | 2.13           | III          | 19200 (85500)             |      | 8                | 4D175      | 123   |                    |     |
|                    |               |                | 2.13           | III          | 20000 (88900)             |       |                    |               |                | 2.57           | III          | 19200 (85500)             |      | 8                | 4D180      | 123   |                    | (-) |
|                    |               |                | 2.62           | III          | 22000 (97700)             |       |                    |               |                | 2.75           | III          | 22300 (99100)             |      | 8                | 4E175      | 123   |                    |     |
|                    |               |                | 2.84           | III          | 22000 (97700)             |       |                    |               |                | 3.42           | III          | 22300 (99100)             |      | 8                | 4E180      | 123   |                    | (-) |
|                    |               |                | 2.84           | III          | 22000 (97700)             |       |                    |               |                | 3.42           | III          | 22300 (99100)             |      | 8                | 4E185      | 123   |                    | (-) |
| 9.63               | 44500 (5030)  |                | 0.85           | -            | 9820 (43700)              |       | 11.6               | 36900 (4160)  |                | 0.98           | -            | 12200 (54100)             |      | 8                | 4C145      | 151   |                    |     |
|                    |               |                | 1.00           | I            | 9820 (43700)              |       |                    |               |                | 1.02           | I            | 12200 (54100)             |      | 8                | 4C160      | 151   |                    |     |
|                    |               |                | 1.17           | I            | 19200 (85500)             |       |                    |               |                | 1.35           | I            | 20100 (89200)             |      | 8                | 4D160      | 151   |                    |     |
|                    |               |                | 1.42           | II           | 19200 (85500)             |       |                    |               |                | 1.44           | II           | 20100 (89200)             |      | 8                | 4D165      | 151   |                    |     |
|                    |               |                | 1.65           | II           | 19200 (85500)             |       |                    |               |                | 1.73           | II           | 20100 (89200)             |      | 8                | 4D170      | 151   |                    |     |
|                    |               |                | 1.73           | II           | 19200 (85500)             |       |                    |               |                | 1.73           | II           | 20100 (89200)             |      | 8                | 4D175      | 151   |                    |     |
|                    |               |                | 1.73           | II           | 19200 (85500)             |       |                    |               |                | 2.09           | III          | 20100 (89200)             |      | 8                | 4D180      | 151   |                    | (-) |
|                    |               |                | 2.05           | III          | 21600 (95900)             |       |                    |               |                | 2.05           | III          | 21900 (97600)             |      | 8                | 4E175      | 151   |                    |     |
|                    |               |                | 2.31           | III          | 21600 (95900)             |       |                    |               |                | 2.75           | III          | 21900 (97600)             |      | 8                | 4E180      | 151   |                    | (-) |
|                    |               |                | 2.31           | III          | 21600 (95900)             |       |                    |               |                | 2.79           | III          | 21900 (97600)             |      | 8                | 4E185      | 151   |                    | (-) |
|                    |               |                | 2.74           | III          | 30200 (135000)            |       |                    |               |                | 2.75           | III          | 30600 (136000)            |      | 8                | 4F180      | 151   |                    | (-) |
|                    |               |                | 8.12           | 52800 (5960) |                           | 0.84  |                    |               |                | -              | 5440 (24200) |                           | 9.80 | 43700 (4940)     |            | 0.86  |                    | -   |
| 1.00               | I             | 17900 (79700)  |                |              |                           |       | 1.05               | I             | 19300 (86000)  |                | 8            | 4D160                     |      |                  |            | 179   |                    |     |
| 1.20               | I             | 17900 (79700)  |                |              |                           |       | 1.37               | I             | 19300 (86000)  |                | 8            | 4D165                     |      |                  |            | 179   |                    |     |
| 1.39               | I             | 17900 (79700)  |                |              |                           |       | 1.46               | II            | 19300 (86000)  |                | 8            | 4D170                     |      |                  |            | 179   |                    |     |
| 1.46               | II            | 17900 (79700)  |                |              |                           |       | 1.46               | II            | 19300 (86000)  |                | 8            | 4D175                     |      |                  |            | 179   |                    |     |
| 1.46               | II            | 17900 (79700)  |                |              |                           |       | 1.77               | II            | 19300 (86000)  |                | 8            | 4D180                     |      |                  |            | 179   |                    |     |
| 1.79               | II            | 21100 (94000)  |                |              |                           |       | 1.95               | II            | 21600 (96000)  |                | 8            | 4E175                     |      |                  |            | 179   |                    |     |
| 1.95               | II            | 21100 (94000)  |                |              |                           |       | 2.18               | III           | 21600 (96000)  |                | 8            | 4E180                     |      |                  |            | 179   |                    |     |
| 1.95               | II            | 21100 (94000)  |                |              |                           |       | 2.35               | III           | 21600 (96000)  |                | 8            | 4E185                     |      |                  |            | 179   |                    |     |
| 2.18               | III           | 29900 (133000) |                |              |                           |       | 2.18               | III           | 30300 (135000) |                | 8            | 4F180                     |      |                  |            | 179   |                    |     |
| 2.75               | III           | 29900 (133000) |                |              |                           |       | 2.75               | III           | 30300 (135000) |                | 8            | 4F185                     |      |                  |            | 179   |                    |     |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

7.5 HP  
(5.5 kW)



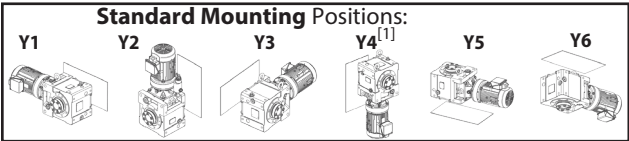
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction, Y2 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |                |                |               |                           | 60 Hz |                    |                |       |                |                | Selection                 |              |                  |            |       |                    |               |   |       |     |  |
|--------------------|----------------|----------------|----------------|---------------|---------------------------|-------|--------------------|----------------|-------|----------------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|---------------|---|-------|-----|--|
| Output Speed (RPM) | Output Torque  |                | Service Factor |               | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque  |       | Service Factor |                | Solid Shaft Overhung Load |              | Base             |            |       | VFD <sup>[2]</sup> |               |   |       |     |  |
|                    | in-lbs         | (N·m)          | SF             | AGMA Class    | lbs                       | (N)   |                    | in-lbs         | (N·m) | SF             | AGMA Class     | lbs                       | (N)          | Motor Power Code | Frame Size | Ratio |                    |               |   |       |     |  |
| 7.02               | 61000 (6900)   |                | 0.80           | -             | 16300 (72300)             | 8.47  | 50600 (5710)       |                | 0.80  | -              | 18300 (81400)  | 8                         | 4D160        | 207              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.03           | I             | 16300 (72300)             |       |                    |                | 1.05  | I              | 18300 (81400)  | 8                         | 4D165        | 207              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.20           | I             | 16300 (72300)             |       |                    |                | 1.26  | I              | 18300 (81400)  | 8                         | 4D170        | 207              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.26           | I             | 16300 (72300)             |       |                    |                | 1.26  | I              | 18300 (81400)  | 8                         | 4D175        | 207              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.26           | I             | 16300 (72300)             |       |                    |                | 1.53  | II             | 18300 (81400)  | 8                         | 4D180        | 207              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.51           | II            | 20700 (92100)             |       |                    |                | 1.51  | II             | 21200 (94500)  | 8                         | 4E175        | 207              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.68           | II            | 20700 (92100)             |       |                    |                | 1.77  | II             | 21200 (94500)  | 8                         | 4E180        | 207              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.68           | II            | 20700 (92100)             |       |                    |                | 2.03  | III            | 21200 (94500)  | 8                         | 4E185        | 207              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.77           | II            | 29500 (131000)            |       |                    |                | 1.77  | II             | 30000 (133000) | 8                         | 4F180        | 207              |            |       |                    |               |   |       |     |  |
|                    |                |                | 2.18           | III           | 29500 (131000)            |       |                    |                | 2.18  | III            | 30000 (133000) | 8                         | 4F185        | 207              |            |       |                    |               |   |       |     |  |
|                    |                |                | 2.61           | III           | 29500 (131000)            |       |                    |                | 2.78  | III            | 30000 (133000) | 8                         | 4F190        | 207              |            |       |                    |               |   |       |     |  |
|                    |                |                | 2.61           | III           | 29500 (131000)            |       |                    |                | 3.15  | III            | 30000 (133000) | 8                         | 4F195        | 207              |            |       |                    |               |   |       |     |  |
| 5.84               | 73500 (8300)   |                | 0.86           | -             | 12800 (56900)             | 7.04  | 60900 (6880)       |                | 1.03  | I              | 16300 (72500)  | 8                         | 4D165        | 249              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.05           | I             | 12800 (56900)             |       |                    |                | 1.05  | I              | 16300 (72500)  | 8                         | 4D175        | 249              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.05           | I             | 12800 (56900)             |       |                    |                | 1.27  | I              | 16300 (72500)  | 8                         | 4D180        | 249              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.27           | I             | 20100 (89300)             |       |                    |                | 1.30  | I              | 20700 (92200)  | 8                         | 4E175        | 249              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.40           | II            | 20100 (89300)             |       |                    |                | 1.60  | II             | 20700 (92200)  | 8                         | 4E180        | 249              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.40           | II            | 20100 (89300)             |       |                    |                | 1.69  | II             | 20700 (92200)  | 8                         | 4E185        | 249              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.60           | II            | 29000 (129000)            |       |                    |                | 1.60  | II             | 29500 (131000) | 8                         | 4F180        | 249              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.78           | II            | 29000 (129000)            |       |                    |                | 1.78  | II             | 29500 (131000) | 8                         | 4F185        | 249              |            |       |                    |               |   |       |     |  |
|                    |                |                | 2.17           | III           | 29000 (129000)            |       |                    |                | 2.45  | III            | 29500 (131000) | 8                         | 4F190        | 249              |            |       |                    |               |   |       |     |  |
|                    |                |                | 2.17           | III           | 29000 (129000)            |       |                    |                | 2.62  | III            | 29500 (131000) | 8                         | 4F195        | 249              |            |       |                    |               |   |       |     |  |
|                    |                |                | 4.76           | 90000 (10200) |                           |       |                    |                | 0.86  | -              | 272 (1210)     | 5.75                      | 74600 (8430) |                  |            | 0.86  | -                  | 12400 (55100) | 8 | 4D175 | 305 |  |
|                    |                |                |                |               |                           |       |                    |                | 0.86  | -              | 272 (1210)     |                           |              |                  |            | 1.03  | I                  | 12400 (55100) | 8 | 4D180 | 305 |  |
| 1.02               | I              | 19200 (85600)  |                |               |                           | 1.02  | I                  | 20000 (89100)  | 8     | 4E175          | 305            |                           |              |                  |            |       |                    |               |   |       |     |  |
| 1.14               | I              | 19200 (85600)  |                |               |                           | 1.30  | I                  | 20000 (89100)  | 8     | 4E180          | 305            |                           |              |                  |            |       |                    |               |   |       |     |  |
| 1.14               | I              | 19200 (85600)  |                |               |                           | 1.38  | I                  | 20000 (89100)  | 8     | 4E185          | 305            |                           |              |                  |            |       |                    |               |   |       |     |  |
| 1.30               | I              | 28300 (126000) |                |               |                           | 1.30  | I                  | 28900 (129000) | 8     | 4F180          | 305            |                           |              |                  |            |       |                    |               |   |       |     |  |
| 1.56               | II             | 28300 (126000) |                |               |                           | 1.56  | II                 | 28900 (129000) | 8     | 4F185          | 305            |                           |              |                  |            |       |                    |               |   |       |     |  |
| 1.77               | II             | 28300 (126000) |                |               |                           | 2.14  | III                | 28900 (129000) | 8     | 4F190          | 305            |                           |              |                  |            |       |                    |               |   |       |     |  |
| 3.98               | 102000 (11500) |                | 0.93           | -             | 17200 (76300)             | 4.81  | 84600 (9560)       |                | 1.12  | I              | 19500 (86800)  | 8                         | 4E17DC       | 364              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.01           | I             | 17200 (76300)             |       |                    |                | 1.21  | I              | 19500 (86800)  | 8                         | 4E18DB       | 364              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.45           | II            | 27800 (123000)            |       |                    |                | 1.74  | II             | 28500 (127000) | 8                         | 4F18DB       | 364              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.51           | II            | 27800 (123000)            |       |                    |                | 1.82  | II             | 28500 (127000) | 8                         | 4F19DB       | 364              |            |       |                    |               |   |       |     |  |
| 3.42               | 119000 (13400) |                | 0.86           | -             | 10800 (47900)             | 4.13  | 98400 (11100)      |                | 1.04  | I              | 18200 (80800)  | 8                         | 4E18DB       | 424              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.22           | I             | 27000 (120000)            |       |                    |                | 1.47  | II             | 27900 (124000) | 8                         | 4F18DB       | 424              |            |       |                    |               |   |       |     |  |
|                    |                |                | 1.30           | I             | 27000 (120000)            |       |                    |                | 1.56  | II             | 27900 (124000) | 8                         | 4F19DB       | 424              |            |       |                    |               |   |       |     |  |

Standard Mounting Selection Tables

7.5 HP  
(5.5 kW)



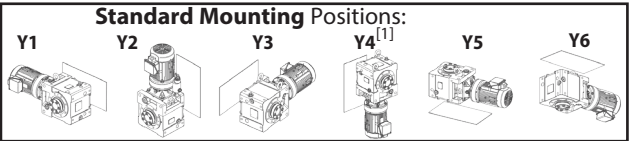
|                      |             |
|----------------------|-------------|
| Dimension Pages:     |             |
| Single Reduction     | 2.141-2.152 |
| Single Reduction, Y2 | 2.153       |
| Double Reduction     | 2.155-2.170 |
| Double Reduction, Y2 | 2.171       |

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz              |                |       |                |            |                           | Selection        |            |       |                    |
|--------------------|----------------|-------|----------------|------------|---------------------------|--------------------|----------------|-------|----------------|------------|---------------------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs         | (N·m) | SF             | AGMA Class |                           |                    | in-lbs         | (N·m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size | Ratio |                    |
| 2.90               | 140000 (15900) |       | 1.05           | I          | 26100 (116000)            | 3.50               | 116000 (13100) |       | 1.27           | I          | 27100 (121000)            | 8                | 4F18DB     | 501   |                    |
|                    |                |       | 1.10           | I          |                           |                    |                |       | 1.32           | I          |                           |                  | 4F19DB     |       |                    |
| 2.51               | 162000 (18300) |       | 0.92           | -          | 25200 (112000)            | 3.03               | 134000 (15200) |       | 1.10           | I          | 26400 (117000)            | 8                | 4F18DB     | 578   |                    |
|                    |                |       | 0.95           | -          |                           |                    |                |       | 1.15           | I          |                           |                  | 4F19DB     |       |                    |
| 2.12               | 191000 (21600) |       | 0.80           | -          | 17800 (79200)             | 2.56               | 159000 (17900) |       | 0.97           | -          | 25300 (113000)            | 8                | 4F19DA     | 683   |                    |

Standard Mounting Selection Tables

10 HP  
(7.5 kW)



|                      |             |
|----------------------|-------------|
| Dimension Pages:     |             |
| Single Reduction     | 2.141-2.152 |
| Single Reduction, Y2 | 2.153       |
| Double Reduction     | 2.155-2.170 |
| Double Reduction, Y2 | 2.171       |

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

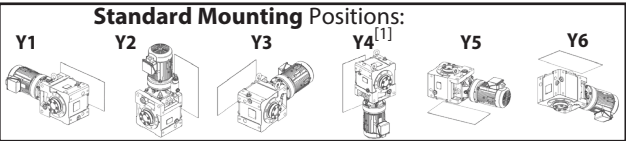
| 50Hz               |               |       |                |            |                           | 60 Hz              |               |       |                |            |                           | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|--------------------|---------------|-------|----------------|------------|---------------------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class |                           |                    | in-lbs        | (N·m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size | Ratio |                    |
| 138                | 4230 (478)    |       | 2.44           | III        | 3540 (15700)              | 167                | 3510 (396)    |       | 2.53           | III        | 3410 (15200)              | 10               | 4A140      | 11    |                    |
|                    |               |       | 2.53           | III        |                           |                    |               |       | 2.53           | III        |                           | 10               | 4B140      | 11    |                    |
|                    |               |       | 2.93           | III        |                           |                    |               |       | 2.93           | III        |                           | 10               | 4B145      | 11    |                    |
| 113                | 5160 (583)    |       | 2.21           | III        | 3640 (16200)              | 137                | 4280 (483)    |       | 2.21           | III        | 3530 (15700)              | 10               | 4A140      | 13    |                    |
|                    |               |       | 2.53           | III        |                           |                    |               |       | 2.53           | III        |                           | 10               | 4B140      | 13    |                    |
|                    |               |       | 2.93           | III        |                           |                    |               |       | 2.93           | III        |                           | 10               | 4B145      | 13    |                    |
| 104                | 5640 (638)    |       | 2.02           | III        | 3700 (16400)              | 125                | 4680 (528)    |       | 2.02           | III        | 3590 (15900)              | 10               | 4A140      | 14    |                    |
|                    |               |       | 2.53           | III        |                           |                    |               |       | 2.53           | III        |                           | 10               | 4B140      | 14    |                    |
|                    |               |       | 2.93           | III        |                           |                    |               |       | 2.93           | III        |                           | 10               | 4B145      | 14    |                    |
| 90.6               | 6450 (729)    |       | 1.77           | II         | 3760 (16700)              | 109                | 5340 (604)    |       | 1.77           | II         | 3660 (16300)              | 10               | 4A140      | 16    |                    |
|                    |               |       | 2.53           | III        |                           |                    |               |       | 2.53           | III        |                           | 10               | 4B140      | 16    |                    |
|                    |               |       | 2.93           | III        |                           |                    |               |       | 2.93           | III        |                           | 10               | 4B145      | 16    |                    |
| 82.9               | 7050 (797)    |       | 1.62           | II         | 3810 (16900)              | 100.0              | 5840 (660)    |       | 1.62           | II         | 3710 (16500)              | 10               | 4A140      | 18    |                    |
|                    |               |       | 2.53           | III        |                           |                    |               |       | 2.53           | III        |                           | 10               | 4B140      | 18    |                    |
|                    |               |       | 2.93           | III        |                           |                    |               |       | 2.93           | III        |                           | 10               | 4B145      | 18    |                    |
| 69.0               | 8470 (956)    |       | 1.35           | I          | 3880 (17300)              | 83.3               | 7010 (792)    |       | 1.35           | I          | 3800 (16900)              | 10               | 4A140      | 21    |                    |
|                    |               |       | 1.73           | II         |                           |                    |               |       | 1.73           | II         |                           | 10               | 4B140      | 21    |                    |
|                    |               |       | 2.01           | III        |                           |                    |               |       | 2.01           | III        |                           | 10               | 4B145      | 21    |                    |
|                    |               |       | 2.69           | III        |                           |                    |               |       | 2.69           | III        |                           | 10               | 4B160      | 21    |                    |
| 64.7               | 9030 (1020)   |       | 1.26           | I          | 3900 (17400)              | 78.1               | 7480 (845)    |       | 1.26           | I          | 3830 (17000)              | 10               | 4A140      | 22    |                    |
|                    |               |       | 1.73           | II         |                           |                    |               |       | 1.73           | II         |                           | 10               | 4B140      | 22    |                    |
|                    |               |       | 2.01           | III        |                           |                    |               |       | 2.01           | III        |                           | 10               | 4B145      | 22    |                    |
|                    |               |       | 2.52           | III        |                           |                    |               |       | 2.52           | III        |                           | 10               | 4B160      | 22    |                    |
|                    |               |       | 2.71           | III        |                           |                    |               |       | 2.71           | III        |                           | 10               | 4C160      | 22    |                    |
| 59.2               | 9880 (1120)   |       | 1.16           | I          | 3930 (17500)              | 71.4               | 8180 (925)    |       | 1.16           | I          | 3870 (17200)              | 10               | 4A140      | 25    |                    |
|                    |               |       | 1.73           | II         |                           |                    |               |       | 1.73           | II         |                           | 10               | 4B140      | 25    |                    |
|                    |               |       | 2.01           | III        |                           |                    |               |       | 2.01           | III        |                           | 10               | 4B145      | 25    |                    |
|                    |               |       | 2.30           | III        |                           |                    |               |       | 2.30           | III        |                           | 10               | 4B160      | 25    |                    |
|                    |               |       | 2.71           | III        |                           |                    |               |       | 2.71           | III        |                           | 10               | 4C160      | 25    |                    |
| 51.8               | 11300 (1280)  |       | 1.01           | I          | 3230 (14400)              | 62.5               | 9350 (1060)   |       | 1.01           | I          | 3910 (17400)              | 10               | 4A140      | 28    |                    |
|                    |               |       | 1.73           | II         |                           |                    |               |       | 1.73           | II         |                           | 10               | 4B140      | 28    |                    |
|                    |               |       | 2.01           | III        |                           |                    |               |       | 2.01           | III        |                           | 10               | 4B145      | 28    |                    |
|                    |               |       | 2.63           | III        |                           |                    |               |       | 2.63           | III        |                           | 10               | 4C160      | 28    |                    |
| 41.2               | 14200 (1600)  |       | 1.60           | II         | 6410 (28500)              | 49.7               | 11800 (1330)  |       | 1.60           | II         | 6230 (27700)              | 10               | 4B140      | 35    |                    |
|                    |               |       | 1.73           | II         |                           |                    |               |       | 1.73           | II         |                           | 10               | 4C140      | 35    |                    |
|                    |               |       | 2.01           | III        |                           |                    |               |       | 2.01           | III        |                           | 10               | 4C145      | 35    |                    |
|                    |               |       | 2.63           | III        |                           |                    |               |       | 2.63           | III        |                           | 10               | 4C160      | 35    |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

10 HP  
(7.5 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

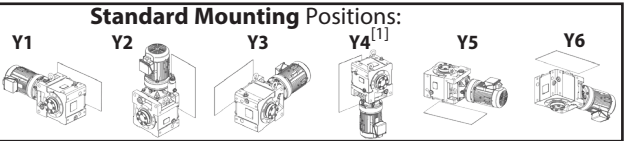
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz   |                    |               |        |                |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 37.7               | 15500         | (1750) | 1.47           | II         | 6480                      | (28800) | 45.5               | 12900         | (1450) | 1.47           | II         | 6320                      | (28100) | 10               | 4B140      | 39    |                    |
|                    |               |        | 1.73           | II         | 9740                      | (43300) |                    |               |        | 1.73           | II         | 9380                      | (41700) | 10               | 4C140      | 39    |                    |
|                    |               |        | 2.01           | III        | 9740                      | (43300) |                    |               |        | 2.01           | III        | 9380                      | (41700) | 10               | 4C145      | 39    |                    |
|                    |               |        | 2.63           | III        | 9740                      | (43300) |                    |               |        | 2.63           | III        | 9380                      | (41700) | 10               | 4C160      | 39    |                    |
|                    |               |        | 2.86           | III        | 9740                      | (43300) |                    |               |        | 2.93           | III        | 9380                      | (41700) | 10               | 4C165      | 39    |                    |
| 31.9               | 18300         | (2070) | 1.24           | I          | 6600                      | (29300) | 38.5               | 15200         | (1720) | 1.24           | I          | 6470                      | (28800) | 10               | 4B140      | 46    |                    |
|                    |               |        | 1.73           | II         | 10000                     | (44700) |                    |               |        | 1.73           | II         | 9700                      | (43100) | 10               | 4C140      | 46    |                    |
|                    |               |        | 2.01           | III        | 10000                     | (44700) |                    |               |        | 2.01           | III        | 9700                      | (43100) | 10               | 4C145      | 46    |                    |
|                    |               |        | 2.42           | III        | 10000                     | (44700) |                    |               |        | 2.48           | III        | 9700                      | (43100) | 10               | 4C160      | 46    |                    |
|                    |               |        | 2.63           | III        | 15500                     | (69100) |                    |               |        | 2.63           | III        | 14900                     | (66100) | 10               | 4D160      | 46    |                    |
| 27.6               | 21200         | (2390) | 1.07           | I          | 6470                      | (28800) | 33.3               | 17500         | (1980) | 1.07           | I          | 6570                      | (29200) | 10               | 4B140      | 53    |                    |
|                    |               |        | 1.60           | II         | 10300                     | (45800) |                    |               |        | 1.60           | II         | 9970                      | (44300) | 10               | 4C140      | 53    |                    |
|                    |               |        | 1.93           | II         | 10300                     | (45800) |                    |               |        | 1.94           | II         | 9970                      | (44300) | 10               | 4C145      | 53    |                    |
|                    |               |        | 2.10           | III        | 10300                     | (45800) |                    |               |        | 2.15           | III        | 9970                      | (44300) | 10               | 4C160      | 53    |                    |
|                    |               |        | 2.49           | III        | 16100                     | (71400) |                    |               |        | 2.49           | III        | 15400                     | (68400) | 10               | 4D160      | 53    |                    |
|                    |               |        | 2.98           | III        | 16100                     | (71400) |                    |               |        | 3.01           | III        | 15400                     | (68400) | 10               | 4D165      | 53    |                    |
| 24.4               | 24000         | (2710) | 0.95           | -          | 5010                      | (22300) | 29.4               | 19900         | (2250) | 0.95           | -          | 6640                      | (29500) | 10               | 4B140      | 60    |                    |
|                    |               |        | 1.35           | I          | 10500                     | (46700) |                    |               |        | 1.35           | I          | 10200                     | (45300) | 10               | 4C140      | 60    |                    |
|                    |               |        | 1.60           | II         | 10500                     | (46700) |                    |               |        | 1.60           | II         | 10200                     | (45300) | 10               | 4C145      | 60    |                    |
|                    |               |        | 1.75           | II         | 10500                     | (46700) |                    |               |        | 1.75           | II         | 10200                     | (45300) | 10               | 4C160      | 60    |                    |
|                    |               |        | 1.85           | II         | 10500                     | (46700) |                    |               |        | 1.90           | II         | 10200                     | (45300) | 10               | 4C165      | 60    |                    |
|                    |               |        | 2.51           | III        | 16500                     | (73400) |                    |               |        | 2.51           | III        | 15800                     | (70400) | 10               | 4D165      | 60    |                    |
| 21.6               | 27100         | (3060) | 1.15           | I          | 10700                     | (47500) | 26.0               | 22400         | (2540) | 1.15           | I          | 10400                     | (46200) | 10               | 4C140      | 67    |                    |
|                    |               |        | 1.26           | I          | 10700                     | (47500) |                    |               |        | 1.46           | II         | 10400                     | (46200) | 10               | 4C145      | 67    |                    |
|                    |               |        | 1.68           | II         | 10700                     | (47500) |                    |               |        | 1.68           | II         | 10400                     | (46200) | 10               | 4C160      | 67    |                    |
|                    |               |        | 1.72           | II         | 16900                     | (75400) |                    |               |        | 1.72           | II         | 16300                     | (72400) | 10               | 4D160      | 67    |                    |
|                    |               |        | 2.13           | III        | 16900                     | (75400) |                    |               |        | 2.15           | III        | 16300                     | (72400) | 10               | 4D165      | 67    |                    |
|                    |               |        | 2.48           | III        | 16900                     | (75400) |                    |               |        | 2.60           | III        | 16300                     | (72400) | 10               | 4D170      | 67    |                    |
|                    |               |        | 2.85           | III        | 16900                     | (75400) |                    |               |        | 2.85           | III        | 16300                     | (72400) | 10               | 4D175      | 67    |                    |
|                    |               |        | 2.85           | III        | 16900                     | (75400) |                    |               |        | 3.44           | III        | 16300                     | (72400) | 10               | 4D180      | 67    |                    |
|                    |               |        |                |            |                           |         |                    |               |        |                |            |                           |         |                  |            |       |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

10 HP  
(7.5 kW)



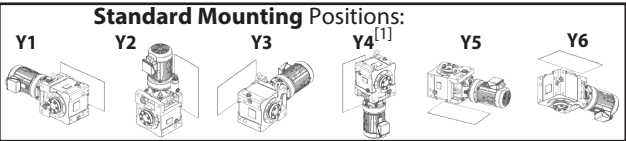
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz   |                    |               |        |                |            | Selection                 |         |                  |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N•m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N•m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 19.7               | 29600         | (3350) | 1.15           | I          | 10800                     | (48100) | 23.8               | 24500         | (2770) | 1.15           | I          | 10500                     | (46900) | 10               | 4C140      | 74    | (-)                |
|                    |               |        | 1.26           | I          | 10800                     | (48100) |                    |               |        | 1.46           | II         | 10500                     | (46900) | 10               | 4C145      | 74    |                    |
|                    |               |        | 1.50           | II         | 10800                     | (48100) |                    |               |        | 1.54           | II         | 10500                     | (46900) | 10               | 4C160      | 74    |                    |
|                    |               |        | 1.72           | II         | 17300                     | (76800) |                    |               |        | 1.72           | II         | 16600                     | (73800) | 10               | 4D160      | 74    |                    |
|                    |               |        | 2.13           | III        | 17300                     | (76800) |                    |               |        | 2.15           | III        | 16600                     | (73800) | 10               | 4D165      | 74    |                    |
|                    |               |        | 2.48           | III        | 17300                     | (76800) |                    |               |        | 2.60           | III        | 16600                     | (73800) | 10               | 4D170      | 74    |                    |
|                    |               |        | 2.60           | III        | 17300                     | (76800) |                    |               |        | 2.60           | III        | 16600                     | (73800) | 10               | 4D175      | 74    |                    |
|                    |               |        | 2.60           | III        | 17300                     | (76800) |                    |               |        | 3.14           | III        | 16600                     | (73800) | 10               | 4D180      | 74    |                    |
|                    |               |        | 2.94           | III        | 22300                     | (99200) |                    |               |        | 2.94           | III        | 22000                     | (98000) | 10               | 4E175      | 74    |                    |
|                    |               |        | 2.94           | III        | 22300                     | (99200) |                    |               |        | 3.54           | III        | 22000                     | (98000) | 10               | 4E180      | 74    |                    |
| 18.1               | 32200         | (3640) | 1.05           | I          | 10900                     | (48500) | 21.9               | 26700         | (3020) | 1.05           | I          | 10700                     | (47400) | 10               | 4C145      | 80    | (-)                |
|                    |               |        | 1.31           | I          | 10900                     | (48500) |                    |               |        | 1.31           | I          | 10700                     | (47400) | 10               | 4C160      | 80    |                    |
|                    |               |        | 1.41           | II         | 10900                     | (48500) |                    |               |        | 1.41           | II         | 10700                     | (47400) | 10               | 4C165      | 80    |                    |
|                    |               |        | 1.79           | II         | 17600                     | (78100) |                    |               |        | 2.01           | III        | 16900                     | (75100) | 10               | 4D165      | 80    |                    |
|                    |               |        | 2.08           | III        | 17600                     | (78100) |                    |               |        | 2.11           | III        | 16900                     | (75100) | 10               | 4D170      | 80    |                    |
|                    |               |        | 2.39           | III        | 17600                     | (78100) |                    |               |        | 2.39           | III        | 16900                     | (75100) | 10               | 4D175      | 80    |                    |
|                    |               |        | 2.39           | III        | 17600                     | (78100) |                    |               |        | 2.89           | III        | 16900                     | (75100) | 10               | 4D180      | 80    |                    |
|                    |               |        | 2.60           | III        | 22200                     | (98600) |                    |               |        | 2.60           | III        | 22500                     | (99900) | 10               | 4E175      | 80    |                    |
|                    |               |        | 2.70           | III        | 22200                     | (98600) |                    |               |        | 3.21           | III        | 22500                     | (99900) | 10               | 4E180      | 80    |                    |
|                    |               |        | 2.70           | III        | 22200                     | (98600) |                    |               |        | 3.26           | III        | 22500                     | (99900) | 10               | 4E185      | 80    |                    |
| 16.6               | 35300         | (3990) | 1.05           | I          | 11000                     | (48900) | 20.0               | 29200         | (3300) | 1.05           | I          | 10800                     | (48000) | 10               | 4C145      | 88    | (-)                |
|                    |               |        | 1.26           | I          | 11000                     | (48900) |                    |               |        | 1.29           | I          | 10800                     | (48000) | 10               | 4C160      | 88    |                    |
|                    |               |        | 1.31           | I          | 17900                     | (79400) |                    |               |        | 1.31           | I          | 17200                     | (76600) | 10               | 4D160      | 88    |                    |
|                    |               |        | 1.79           | II         | 17900                     | (79400) |                    |               |        | 2.01           | III        | 17200                     | (76600) | 10               | 4D165      | 88    |                    |
|                    |               |        | 2.08           | III        | 17900                     | (79400) |                    |               |        | 2.11           | III        | 17200                     | (76600) | 10               | 4D170      | 88    |                    |
|                    |               |        | 2.19           | III        | 17900                     | (79400) |                    |               |        | 2.19           | III        | 17200                     | (76600) | 10               | 4D175      | 88    |                    |
|                    |               |        | 2.19           | III        | 17900                     | (79400) |                    |               |        | 2.64           | III        | 17200                     | (76600) | 10               | 4D180      | 88    |                    |
|                    |               |        | 2.47           | III        | 22000                     | (97900) |                    |               |        | 2.47           | III        | 22300                     | (99300) | 10               | 4E175      | 88    |                    |
|                    |               |        | 2.47           | III        | 22000                     | (97900) |                    |               |        | 2.98           | III        | 22300                     | (99300) | 10               | 4E180      | 88    |                    |
|                    |               |        | 2.47           | III        | 22000                     | (97900) |                    |               |        | 2.98           | III        | 22300                     | (99300) | 10               | 4E185      | 88    |                    |
|                    |               |        | 2.47           | III        | 22000                     | (97900) |                    |               |        | 2.98           | III        | 22300                     | (99300) | 10               | 4E190      | 88    |                    |
|                    |               |        | 2.47           | III        | 22000                     | (97900) |                    |               |        | 2.98           | III        | 22300                     | (99300) | 10               | 4E195      | 88    |                    |

Standard Mounting Selection Tables

10 HP  
(7.5 kW)



Dimension Pages:  
Single Reduction, Y2 2.141-2.152  
Double Reduction, Y2 2.153  
Single Reduction, Y2 2.155-2.170  
Double Reduction, Y2 2.171

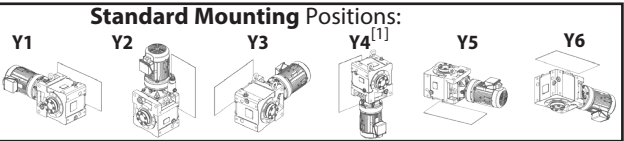
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz |                    |               |       |                |            | Selection                 |     |                  |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 14.3               | 40900 (4620)  |       | 1.00           | I          | 11000 (49100)             | 17.2  | 33900 (3830)       |               |       | 1.00           | I          | 11000 (48700)             | 10  | <b>4C145</b>     | 102        | (-)   |                    |
|                    |               |       | 1.08           | I          | 11000 (49100)             |       |                    |               |       | 1.11           | I          | 11000 (48700)             | 10  | <b>4C160</b>     | 102        |       |                    |
|                    |               |       | 1.27           | I          | 18300 (81600)             |       |                    |               |       | 1.40           | II         | 17700 (78800)             | 10  | <b>4D160</b>     | 102        |       |                    |
|                    |               |       | 1.52           | II         | 18300 (81600)             |       |                    |               |       | 1.52           | II         | 17700 (78800)             | 10  | <b>4D165</b>     | 102        |       |                    |
|                    |               |       | 1.79           | II         | 18300 (81600)             |       |                    |               |       | 1.89           | II         | 17700 (78800)             | 10  | <b>4D170</b>     | 102        |       |                    |
|                    |               |       | 1.89           | II         | 18300 (81600)             |       |                    |               |       | 1.89           | II         | 17700 (78800)             | 10  | <b>4D175</b>     | 102        |       |                    |
|                    |               |       | 1.89           | II         | 18300 (81600)             |       |                    |               |       | 2.28           | III        | 17700 (78800)             | 10  | <b>4D180</b>     | 102        |       |                    |
|                    |               |       | 2.13           | III        | 21700 (96700)             |       |                    |               |       | 2.13           | III        | 22100 (98300)             | 10  | <b>4E175</b>     | 102        |       |                    |
|                    |               |       | 2.13           | III        | 21700 (96700)             |       |                    |               |       | 2.57           | III        | 22100 (98300)             | 10  | <b>4E180</b>     | 102        |       |                    |
|                    |               |       | 2.13           | III        | 21700 (96700)             |       |                    |               |       | 2.57           | III        | 22100 (98300)             | 10  | <b>4E185</b>     | 102        |       |                    |
|                    |               |       | 2.13           | III        | 21700 (96700)             |       |                    |               |       | 2.57           | III        | 22100 (98300)             | 10  | <b>4E190</b>     | 102        |       |                    |
|                    |               |       | 2.13           | III        | 21700 (96700)             |       |                    |               |       | 2.57           | III        | 22100 (98300)             | 10  | <b>4E195</b>     | 102        |       |                    |
|                    |               |       | 2.60           | III        | 30400 (135000)            |       |                    |               |       | 2.60           | III        | 30700 (137000)            | 10  | <b>4F180</b>     | 102        |       |                    |
| 12.9               | 45100 (5100)  |       | 1.01           | I          | 9560 (42500)              | 15.6  | 37400 (4230)       |               |       | 1.01           | I          | 11000 (49100)             | 10  | <b>4C160</b>     | 112        | (-)   |                    |
|                    |               |       | 1.07           | I          | 18700 (83000)             |       |                    |               |       | 1.29           | I          | 18100 (80300)             | 10  | <b>4D160</b>     | 112        |       |                    |
|                    |               |       | 1.28           | I          | 18700 (83000)             |       |                    |               |       | 1.52           | II         | 18100 (80300)             | 10  | <b>4D165</b>     | 112        |       |                    |
|                    |               |       | 1.49           | II         | 18700 (83000)             |       |                    |               |       | 1.60           | II         | 18100 (80300)             | 10  | <b>4D170</b>     | 112        |       |                    |
|                    |               |       | 1.71           | II         | 18700 (83000)             |       |                    |               |       | 1.71           | II         | 18100 (80300)             | 10  | <b>4D175</b>     | 112        |       |                    |
|                    |               |       | 1.71           | II         | 18700 (83000)             |       |                    |               |       | 2.06           | III        | 18100 (80300)             | 10  | <b>4D180</b>     | 112        |       |                    |
|                    |               |       | 1.92           | II         | 21500 (95700)             |       |                    |               |       | 2.01           | III        | 21900 (97500)             | 10  | <b>4E175</b>     | 112        |       |                    |
|                    |               |       | 2.27           | III        | 21500 (95700)             |       |                    |               |       | 2.51           | III        | 21900 (97500)             | 10  | <b>4E180</b>     | 112        |       |                    |
|                    |               |       | 2.27           | III        | 21500 (95700)             |       |                    |               |       | 2.74           | III        | 21900 (97500)             | 10  | <b>4E185</b>     | 112        |       |                    |
|                    |               |       | 2.47           | III        | 30200 (134000)            |       |                    |               |       | 2.51           | III        | 30600 (136000)            | 10  | <b>4F180</b>     | 112        |       |                    |
| 11.8               | 49400 (5580)  |       | 0.83           | -          | 7640 (34000)              | 14.3  | 40900 (4620)       |               |       | 0.92           | -          | 11000 (49100)             | 10  | <b>4C145</b>     | 123        | (-)   |                    |
|                    |               |       | 1.07           | I          | 18500 (82200)             |       |                    |               |       | 1.29           | I          | 18300 (81600)             | 10  | <b>4D160</b>     | 123        |       |                    |
|                    |               |       | 1.28           | I          | 18500 (82200)             |       |                    |               |       | 1.52           | II         | 18300 (81600)             | 10  | <b>4D165</b>     | 123        |       |                    |
|                    |               |       | 1.49           | II         | 18500 (82200)             |       |                    |               |       | 1.56           | II         | 18300 (81600)             | 10  | <b>4D170</b>     | 123        |       |                    |
|                    |               |       | 1.56           | II         | 18500 (82200)             |       |                    |               |       | 1.56           | II         | 18300 (81600)             | 10  | <b>4D175</b>     | 123        |       |                    |
|                    |               |       | 1.56           | II         | 18500 (82200)             |       |                    |               |       | 1.89           | II         | 18300 (81600)             | 10  | <b>4D180</b>     | 123        |       |                    |
|                    |               |       | 1.92           | II         | 21300 (94800)             |       |                    |               |       | 2.01           | III        | 21700 (96700)             | 10  | <b>4E175</b>     | 123        |       |                    |
|                    |               |       | 2.08           | III        | 21300 (94800)             |       |                    |               |       | 2.51           | III        | 21700 (96700)             | 10  | <b>4E180</b>     | 123        |       |                    |
|                    |               |       | 2.08           | III        | 21300 (94800)             |       |                    |               |       | 2.51           | III        | 21700 (96700)             | 10  | <b>4E185</b>     | 123        |       |                    |
|                    |               |       | 2.47           | III        | 30000 (134000)            |       |                    |               |       | 2.51           | III        | 30400 (135000)            | 10  | <b>4F180</b>     | 123        |       |                    |
|                    |               |       |                |            |                           |       |                    |               |       |                |            |                           |     |                  |            |       |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

10 HP  
(7.5 kW)



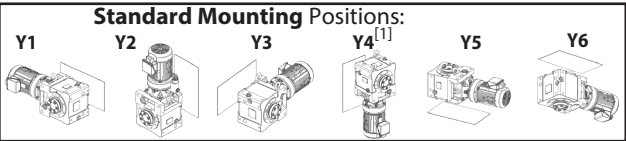
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction, Y2 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                |            |                           |          | Selection        |              |       |                    |     |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|----------------|------------|---------------------------|----------|------------------|--------------|-------|--------------------|-----|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Base             |              |       | VFD <sup>[2]</sup> |     |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size   | Ratio |                    |     |
| 9.63               | 60700         | (6850) | 0.86           | -          | 16300                     | (72700)  | 11.6               | 50300         | (5680) | 0.99           | -          | 18300                     | (81600)  | 10               | <b>4D160</b> | 151   |                    |     |
|                    |               |        | 1.04           | I          | 16300                     | (72700)  |                    |               |        | 1.05           | I          | 18300                     | (81600)  | 10               | <b>4D165</b> | 151   |                    |     |
|                    |               |        | 1.21           | I          | 16300                     | (72700)  |                    |               |        | 1.27           | I          | 18300                     | (81600)  | 10               | <b>4D170</b> | 151   |                    |     |
|                    |               |        | 1.27           | I          | 16300                     | (72700)  |                    |               |        | 1.27           | I          | 18300                     | (81600)  | 10               | <b>4D175</b> | 151   |                    |     |
|                    |               |        | 1.27           | I          | 16300                     | (72700)  |                    |               |        | 1.54           | II         | 18300                     | (81600)  | 10               | <b>4D180</b> | 151   |                    | (-) |
|                    |               |        | 1.51           | II         | 20700                     | (92200)  |                    |               |        | 1.51           | II         | 21300                     | (94600)  | 10               | <b>4E175</b> | 151   |                    |     |
|                    |               |        | 1.69           | II         | 20700                     | (92200)  |                    |               |        | 2.01           | III        | 21300                     | (94600)  | 10               | <b>4E180</b> | 151   |                    | (-) |
|                    |               |        | 1.69           | II         | 20700                     | (92200)  |                    |               |        | 2.04           | III        | 21300                     | (94600)  | 10               | <b>4E185</b> | 151   |                    | (-) |
|                    |               |        | 2.01           | III        | 29500                     | (131000) |                    |               |        | 2.01           | III        | 30000                     | (133000) | 10               | <b>4F180</b> | 151   |                    | (-) |
|                    |               |        | 2.48           | III        | 29500                     | (131000) |                    |               |        | 2.51           | III        | 30000                     | (133000) | 10               | <b>4F185</b> | 151   |                    | (-) |
|                    |               |        | 2.63           | III        | 29500                     | (131000) |                    |               |        | 2.79           | III        | 30000                     | (133000) | 10               | <b>4F190</b> | 151   |                    | (-) |
|                    |               |        | 2.63           | III        | 29500                     | (131000) |                    |               |        | 3.17           | III        | 30000                     | (133000) | 10               | <b>4F195</b> | 151   |                    | (-) |
| 8.12               | 72000         | (8130) | 0.88           | -          | 13300                     | (59100)  | 9.80               | 59600         | (6740) | 1.00           | I          | 16600                     | (73700)  | 10               | <b>4D165</b> | 179   |                    |     |
|                    |               |        | 1.02           | I          | 13300                     | (59100)  |                    |               |        | 1.07           | I          | 16600                     | (73700)  | 10               | <b>4D170</b> | 179   |                    |     |
|                    |               |        | 1.07           | I          | 13300                     | (59100)  |                    |               |        | 1.07           | I          | 16600                     | (73700)  | 10               | <b>4D175</b> | 179   |                    |     |
|                    |               |        | 1.07           | I          | 13300                     | (59100)  |                    |               |        | 1.29           | I          | 16600                     | (73700)  | 10               | <b>4D180</b> | 179   |                    | (-) |
|                    |               |        | 1.32           | I          | 20200                     | (89700)  |                    |               |        | 1.43           | II         | 20800                     | (92500)  | 10               | <b>4E175</b> | 179   |                    |     |
|                    |               |        | 1.43           | II         | 20200                     | (89700)  |                    |               |        | 1.60           | II         | 20800                     | (92500)  | 10               | <b>4E180</b> | 179   |                    | (-) |
|                    |               |        | 1.43           | II         | 20200                     | (89700)  |                    |               |        | 1.72           | II         | 20800                     | (92500)  | 10               | <b>4E185</b> | 179   |                    | (-) |
|                    |               |        | 1.60           | II         | 29100                     | (129000) |                    |               |        | 1.60           | II         | 29600                     | (132000) | 10               | <b>4F180</b> | 179   |                    | (-) |
|                    |               |        | 2.01           | III        | 29100                     | (129000) |                    |               |        | 2.01           | III        | 29600                     | (132000) | 10               | <b>4F185</b> | 179   |                    | (-) |
|                    |               |        | 2.21           | III        | 29100                     | (129000) |                    |               |        | 2.43           | III        | 29600                     | (132000) | 10               | <b>4F190</b> | 179   |                    | (-) |
|                    |               |        | 2.21           | III        | 29100                     | (129000) |                    |               |        | 2.67           | III        | 29600                     | (132000) | 10               | <b>4F195</b> | 179   |                    | (-) |
|                    |               |        | 7.02           | 83200      | (9400)                    | 0.88     |                    |               |        | -              | 8420       | (37500)                   | 8.47     | 69000            | (7790)       | 0.93  |                    | -   |
| 0.93               | -             | 8420   |                |            |                           | (37500)  | 0.93               | -             | 14200  | (63200)        | 10         | <b>4D175</b>              |          |                  |              | 207   |                    |     |
| 0.93               | -             | 8420   |                |            |                           | (37500)  | 1.12               | I             | 14200  | (63200)        | 10         | <b>4D180</b>              |          |                  |              | 207   |                    |     |
| 1.11               | I             | 19600  |                |            |                           | (87100)  | 1.11               | I             | 20300  | (90300)        | 10         | <b>4E175</b>              |          |                  |              | 207   |                    |     |
| 1.23               | I             | 19600  |                |            |                           | (87100)  | 1.30               | I             | 20300  | (90300)        | 10         | <b>4E180</b>              |          |                  |              | 207   | (-)                |     |
| 1.23               | I             | 19600  |                |            |                           | (87100)  | 1.49               | II            | 20300  | (90300)        | 10         | <b>4E185</b>              |          |                  |              | 207   | (-)                |     |
| 1.30               | I             | 28600  |                |            |                           | (127000) | 1.30               | I             | 29200  | (130000)       | 10         | <b>4F180</b>              |          |                  |              | 207   | (-)                |     |
| 1.60               | II            | 28600  |                |            |                           | (127000) | 1.60               | II            | 29200  | (130000)       | 10         | <b>4F185</b>              |          |                  |              | 207   | (-)                |     |
| 1.91               | II            | 28600  |                |            |                           | (127000) | 2.04               | III           | 29200  | (130000)       | 10         | <b>4F190</b>              |          |                  |              | 207   | (-)                |     |
| 1.91               | II            | 28600  |                |            |                           | (127000) | 2.31               | III           | 29200  | (130000)       | 10         | <b>4F195</b>              |          |                  |              | 207   | (-)                |     |

Standard Mounting Selection Tables

10 HP  
(7.5 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

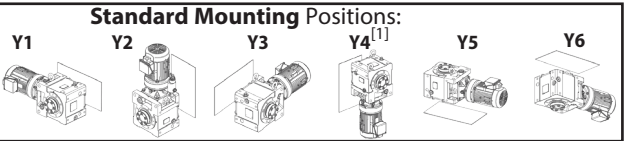
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz              |                |       |                |            |                           | Selection        |            |       |                    |
|--------------------|----------------|-------|----------------|------------|---------------------------|--------------------|----------------|-------|----------------|------------|---------------------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in·lbs         | (N·m) | SF             | AGMA Class |                           |                    | in·lbs         | (N·m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size | Ratio |                    |
| 5.84               | 100000 (11300) |       | 0.93           | -          | 18700 (83300)             | 7.04               | 83000 (9380)   |       | 0.95           | -          | 19600 (87200)             | 10               | 4E175      | 249   |                    |
|                    |                |       | 1.02           | I          | 18700 (83300)             |                    |                |       | 1.17           | I          | 19600 (87200)             | 10               | 4E180      | 249   | (-)                |
|                    |                |       | 1.02           | I          | 18700 (83300)             |                    |                |       | 1.24           | I          | 19600 (87200)             | 10               | 4E185      | 249   | (-)                |
|                    |                |       | 1.17           | I          | 27800 (124000)            |                    |                |       | 1.17           | I          | 28600 (127000)            | 10               | 4F180      | 249   | (-)                |
|                    |                |       | 1.31           | I          | 27800 (124000)            |                    |                |       | 1.31           | I          | 28600 (127000)            | 10               | 4F185      | 249   | (-)                |
|                    |                |       | 1.59           | II         | 27800 (124000)            |                    |                |       | 1.80           | II         | 28600 (127000)            | 10               | 4F190      | 249   | (-)                |
|                    |                |       | 1.59           | II         | 27800 (124000)            |                    |                |       | 1.92           | II         | 28600 (127000)            | 10               | 4F195      | 249   | (-)                |
|                    |                |       |                |            |                           |                    |                |       |                |            |                           |                  |            |       |                    |
| 4.76               | 123000 (13900) |       | 0.84           | -          | 11900 (53000)             | 5.75               | 102000 (11500) |       | 0.95           | -          | 18700 (83000)             | 10               | 4E180      | 305   |                    |
|                    |                |       | 0.84           | -          | 11900 (53000)             |                    |                |       | 1.01           | I          | 18700 (83000)             | 10               | 4E185      | 305   |                    |
|                    |                |       | 0.95           | -          | 26900 (119000)            |                    |                |       | 0.95           | -          | 27800 (124000)            | 10               | 4F180      | 305   |                    |
|                    |                |       | 1.15           | I          | 26900 (119000)            |                    |                |       | 1.15           | I          | 27800 (124000)            | 10               | 4F185      | 305   | (-)                |
|                    |                |       | 1.30           | I          | 26900 (119000)            |                    |                |       | 1.57           | II         | 27800 (124000)            | 10               | 4F190      | 305   | (-)                |
| 3.98               | 139000 (15700) |       | 1.06           | I          | 26100 (116000)            | 4.81               | 115000 (13000) |       | 1.28           | I          | 27200 (121000)            | 10               | 4F18DB     | 364   | (-)                |
|                    |                |       | 1.11           | I          | 26100 (116000)            |                    |                |       | 1.33           | I          | 27200 (121000)            | 10               | 4F19DB     | 364   | (-)                |
| 3.42               | 162000 (18300) |       | 0.89           | -          | 25200 (112000)            | 4.13               | 134000 (15200) |       | 1.08           | I          | 26400 (117000)            | 10               | 4F18DB     | 424   |                    |
|                    |                |       | 0.95           | -          | 25200 (112000)            |                    |                |       | 1.15           | I          | 26400 (117000)            | 10               | 4F19DB     | 424   |                    |
| 2.90               | 191000 (21600) |       | 0.80           | -          | 17800 (79200)             | 3.50               | 159000 (17900) |       | 0.97           | -          | 25300 (113000)            | 10               | 4F19DB     | 501   |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

15 HP  
(11 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

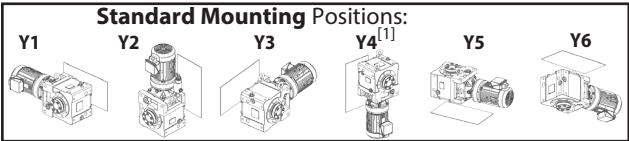
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz              |               |       |                |            |                           | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|--------------------|---------------|-------|----------------|------------|---------------------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in·lbs        | (N·m) | SF             | AGMA Class |                           |                    | in·lbs        | (N·m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size | Ratio |                    |
| 138                | 6210 (701)    |       | 1.66           | II         | 3260 (14500)              | 167                | 5140 (581)    |       | 1.84           | II         | 3180 (14200)              | 15               | 4A145      | 11    |                    |
|                    |               |       | 2.00           | III        | 4890 (21700)              |                    |               |       | 2.00           | III        | 4700 (20900)              | 15               | 4B145      | 11    |                    |
|                    |               |       | 2.30           | III        | 4890 (21700)              |                    |               |       | 2.30           | III        | 4700 (20900)              | 15               | 4B160      | 11    |                    |
|                    |               |       | 2.64           | III        | 4890 (21700)              |                    |               |       | 2.64           | III        | 4700 (20900)              | 15               | 4B165      | 11    |                    |
|                    |               |       | 2.73           | III        | 7060 (31400)              |                    |               |       | 2.73           | III        | 6740 (30000)              | 15               | 4C165      | 11    |                    |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |            |       |                    |
| 113                | 7570 (855)    |       | 1.50           | II         | 3310 (14700)              | 137                | 6270 (708)    |       | 1.51           | II         | 3250 (14500)              | 15               | 4A140      | 13    |                    |
|                    |               |       | 1.73           | II         | 5050 (22500)              |                    |               |       | 1.73           | II         | 4870 (21700)              | 15               | 4B140      | 13    |                    |
|                    |               |       | 2.00           | III        | 5050 (22500)              |                    |               |       | 2.00           | III        | 4870 (21700)              | 15               | 4B145      | 13    |                    |
|                    |               |       | 2.30           | III        | 5040 (22400)              |                    |               |       | 2.30           | III        | 4860 (21600)              | 15               | 4B160      | 13    |                    |
|                    |               |       | 2.64           | III        | 5040 (22400)              |                    |               |       | 2.64           | III        | 4860 (21600)              | 15               | 4B165      | 13    |                    |
| 104                | 8280 (935)    |       | 1.38           | I          | 3330 (14800)              | 125                | 6860 (775)    |       | 1.38           | I          | 3280 (14600)              | 15               | 4A140      | 14    |                    |
|                    |               |       | 1.73           | II         | 5140 (22900)              |                    |               |       | 1.73           | II         | 4960 (22100)              | 15               | 4B140      | 14    |                    |
|                    |               |       | 2.00           | III        | 5140 (22900)              |                    |               |       | 2.00           | III        | 4960 (22100)              | 15               | 4B145      | 14    |                    |
|                    |               |       | 2.30           | III        | 5130 (22800)              |                    |               |       | 2.30           | III        | 4950 (22000)              | 15               | 4B160      | 14    |                    |
|                    |               |       | 2.54           | III        | 5130 (22800)              |                    |               |       | 2.64           | III        | 4950 (22000)              | 15               | 4B165      | 14    |                    |
| 90.6               | 9460 (1070)   |       | 1.21           | I          | 3350 (14900)              | 109                | 7840 (886)    |       | 1.21           | I          | 3320 (14700)              | 15               | 4A140      | 16    |                    |
|                    |               |       | 1.73           | II         | 5250 (23300)              |                    |               |       | 1.73           | II         | 5080 (22600)              | 15               | 4B140      | 16    |                    |
|                    |               |       | 2.00           | III        | 5250 (23300)              |                    |               |       | 2.00           | III        | 5080 (22600)              | 15               | 4B145      | 16    |                    |
|                    |               |       | 2.27           | III        | 5260 (23400)              |                    |               |       | 2.30           | III        | 5090 (22600)              | 15               | 4B160      | 16    |                    |
|                    |               |       | 2.27           | III        | 5260 (23400)              |                    |               |       | 2.40           | III        | 5090 (22600)              | 15               | 4B165      | 16    |                    |
|                    |               |       | 2.30           | III        | 7740 (34400)              |                    |               |       | 2.30           | III        | 7420 (33000)              | 15               | 4C160      | 16    |                    |
| 82.9               | 10300 (1170)  |       | 1.10           | I          | 3350 (14900)              | 100.0              | 8570 (969)    |       | 1.10           | I          | 3340 (14800)              | 15               | 4A140      | 18    |                    |
|                    |               |       | 1.73           | II         | 5320 (23700)              |                    |               |       | 1.73           | II         | 5160 (23000)              | 15               | 4B140      | 18    |                    |
|                    |               |       | 2.00           | III        | 5320 (23700)              |                    |               |       | 2.00           | III        | 5160 (23000)              | 15               | 4B145      | 18    |                    |
|                    |               |       | 2.15           | III        | 5330 (23700)              |                    |               |       | 2.20           | III        | 5170 (23000)              | 15               | 4B160      | 18    |                    |
|                    |               |       | 2.30           | III        | 7890 (35100)              |                    |               |       | 2.30           | III        | 7580 (33700)              | 15               | 4C160      | 18    |                    |
|                    |               |       | 2.73           | III        | 7890 (35100)              |                    |               |       | 2.73           | III        | 7580 (33700)              | 15               | 4C165      | 18    |                    |
| 69.0               | 12400 (1400)  |       | 0.92           | -          | 2160 (9600)               | 83.3               | 10300 (1160)  |       | 0.92           | -          | 3350 (14900)              | 15               | 4A140      | 21    |                    |
|                    |               |       | 1.18           | I          | 5460 (24300)              |                    |               |       | 1.18           | I          | 5320 (23700)              | 15               | 4B140      | 21    |                    |
|                    |               |       | 1.37           | I          | 5460 (24300)              |                    |               |       | 1.37           | I          | 5320 (23700)              | 15               | 4B145      | 21    |                    |
|                    |               |       | 1.83           | II         | 5460 (24300)              |                    |               |       | 1.83           | II         | 5320 (23700)              | 15               | 4B160      | 21    |                    |
|                    |               |       | 2.30           | III        | 8170 (36300)              |                    |               |       | 2.30           | III        | 7860 (35000)              | 15               | 4C160      | 21    |                    |
|                    |               |       | 2.73           | III        | 8170 (36300)              |                    |               |       | 2.73           | III        | 7860 (35000)              | 15               | 4C165      | 21    |                    |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |            |       |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

15 HP  
(11 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

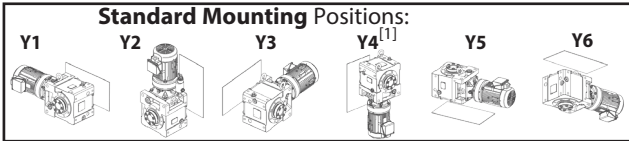
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |        |                |            |                           |         | Selection        |              |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |              |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size   | Ratio |                    |
| 64.7               | 13200         | (1500) | 0.86           | -          | 290                       | (1290)  | 78.1               | 11000         | (1240) | 0.86           | -          | 3350                      | (14900) | 15               | <b>4A140</b> | 22    |                    |
|                    |               |        | 1.18           | I          | 5500                      | (24500) |                    |               |        | 1.18           | I          | 5370                      | (23900) | 15               | <b>4B140</b> | 22    |                    |
|                    |               |        | 1.37           | I          | 5500                      | (24500) |                    |               |        | 1.37           | I          | 5370                      | (23900) | 15               | <b>4B145</b> | 22    |                    |
|                    |               |        | 1.72           | II         | 5500                      | (24500) |                    |               |        | 1.72           | II         | 5370                      | (23900) | 15               | <b>4B160</b> | 22    |                    |
|                    |               |        | 1.85           | II         | 8270                      | (36800) |                    |               |        | 1.85           | II         | 7970                      | (35400) | 15               | <b>4C160</b> | 22    |                    |
|                    |               |        | 2.19           | III        | 8270                      | (36800) |                    |               |        | 2.19           | III        | 7970                      | (35400) | 15               | <b>4C165</b> | 22    |                    |
| 59.2               | 14500         | (1640) | 1.18           | I          | 5560                      | (24700) | 71.4               | 12000         | (1360) | 1.18           | I          | 5440                      | (24200) | 15               | <b>4B140</b> | 25    |                    |
|                    |               |        | 1.37           | I          | 5560                      | (24700) |                    |               |        | 1.37           | I          | 5440                      | (24200) | 15               | <b>4B145</b> | 25    |                    |
|                    |               |        | 1.57           | II         | 5560                      | (24700) |                    |               |        | 1.57           | II         | 5440                      | (24200) | 15               | <b>4B160</b> | 25    |                    |
|                    |               |        | 1.85           | II         | 8420                      | (37400) |                    |               |        | 1.85           | II         | 8110                      | (36100) | 15               | <b>4C160</b> | 25    |                    |
|                    |               |        | 2.19           | III        | 8420                      | (37400) |                    |               |        | 2.19           | III        | 8110                      | (36100) | 15               | <b>4C165</b> | 25    |                    |
|                    |               |        | 2.94           | III        | 8420                      | (37400) |                    |               |        | 3.14           | III        | 8110                      | (36100) | 15               | <b>4C175</b> | 25    |                    |
| 51.8               | 16600         | (1870) | 1.18           | I          | 5630                      | (25000) | 62.5               | 13700         | (1550) | 1.18           | I          | 5530                      | (24600) | 15               | <b>4B140</b> | 28    |                    |
|                    |               |        | 1.37           | I          | 5630                      | (25000) |                    |               |        | 1.37           | I          | 5530                      | (24600) | 15               | <b>4B145</b> | 28    |                    |
|                    |               |        | 1.79           | II         | 8620                      | (38300) |                    |               |        | 1.79           | II         | 8330                      | (37100) | 15               | <b>4C160</b> | 28    |                    |
|                    |               |        | 2.19           | III        | 8620                      | (38300) |                    |               |        | 2.19           | III        | 8330                      | (37100) | 15               | <b>4C165</b> | 28    |                    |
|                    |               |        | 2.67           | III        | 8620                      | (38300) |                    |               |        | 2.75           | III        | 8330                      | (37100) | 15               | <b>4C170</b> | 28    |                    |
|                    |               |        |                |            |                           |         |                    |               |        |                |            |                           |         |                  |              |       |                    |
| 41.2               | 20800         | (2350) | 1.09           | I          | 5690                      | (25300) | 49.7               | 17200         | (1950) | 1.09           | I          | 5640                      | (25100) | 15               | <b>4B140</b> | 35    |                    |
|                    |               |        | 1.18           | I          | 8940                      | (39800) |                    |               |        | 1.18           | I          | 8680                      | (38600) | 15               | <b>4C140</b> | 35    |                    |
|                    |               |        | 1.37           | I          | 8940                      | (39800) |                    |               |        | 1.37           | I          | 8680                      | (38600) | 15               | <b>4C145</b> | 35    |                    |
|                    |               |        | 1.79           | II         | 8940                      | (39800) |                    |               |        | 1.79           | II         | 8680                      | (38600) | 15               | <b>4C160</b> | 35    |                    |
|                    |               |        | 2.19           | III        | 14100                     | (62600) |                    |               |        | 2.19           | III        | 13500                     | (60000) | 15               | <b>4D165</b> | 35    |                    |
|                    |               |        | 2.51           | III        | 14100                     | (62600) |                    |               |        | 2.51           | III        | 13500                     | (60000) | 15               | <b>4D170</b> | 35    |                    |
|                    |               |        | 2.74           | III        | 14100                     | (62600) |                    |               |        | 2.74           | III        | 13500                     | (60000) | 15               | <b>4D175</b> | 35    |                    |
|                    |               |        |                |            |                           |         |                    |               |        |                |            |                           |         |                  |              |       |                    |
| 37.7               | 22800         | (2570) | 1.00           | I          | 5700                      | (25400) | 45.5               | 18900         | (2130) | 1.00           | I          | 5670                      | (25200) | 15               | <b>4B140</b> | 39    |                    |
|                    |               |        | 1.18           | I          | 9050                      | (40300) |                    |               |        | 1.18           | I          | 8810                      | (39200) | 15               | <b>4C140</b> | 39    |                    |
|                    |               |        | 1.37           | I          | 9050                      | (40300) |                    |               |        | 1.37           | I          | 8810                      | (39200) | 15               | <b>4C145</b> | 39    |                    |
|                    |               |        | 1.79           | II         | 9050                      | (40300) |                    |               |        | 1.79           | II         | 8810                      | (39200) | 15               | <b>4C160</b> | 39    |                    |
|                    |               |        | 1.95           | II         | 9050                      | (40300) |                    |               |        | 2.00           | III        | 8810                      | (39200) | 15               | <b>4C165</b> | 39    |                    |
|                    |               |        | 2.19           | III        | 14300                     | (63800) |                    |               |        | 2.19           | III        | 13800                     | (61300) | 15               | <b>4D165</b> | 39    |                    |
|                    |               |        | 2.51           | III        | 14300                     | (63800) |                    |               |        | 2.51           | III        | 13800                     | (61300) | 15               | <b>4D170</b> | 39    |                    |
|                    |               |        | 2.74           | III        | 14300                     | (63800) |                    |               |        | 2.74           | III        | 13800                     | (61300) | 15               | <b>4D175</b> | 39    |                    |
|                    |               |        |                |            |                           |         |                    |               |        |                |            |                           |         |                  |              |       |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

15 HP  
(11 kW)



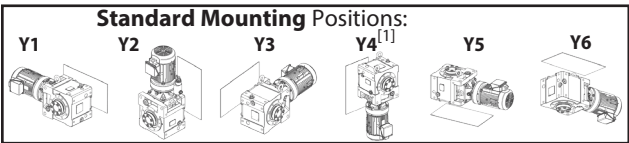
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                |            |                           |          | Selection        |              |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|----------------|------------|---------------------------|----------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Base             |              |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N•m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N•m)  | SF             | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size   | Ratio |                    |
| 31.9               | 26900         | (3040) | 0.85           | -          | 2350                      | (10500)  | 38.5               | 22300         | (2520) | 0.85           | -          | 5700                      | (25400)  | 15               | <b>4B140</b> | 46    |                    |
|                    |               |        | 1.18           | I          | 9240                      | (41100)  |                    |               |        | 1.18           | I          | 9030                      | (40200)  | 15               | <b>4C140</b> | 46    |                    |
|                    |               |        | 1.37           | I          | 9240                      | (41100)  |                    |               |        | 1.37           | I          | 9030                      | (40200)  | 15               | <b>4C145</b> | 46    |                    |
|                    |               |        | 1.65           | II         | 9240                      | (41100)  |                    |               |        | 1.69           | II         | 9030                      | (40200)  | 15               | <b>4C160</b> | 46    |                    |
|                    |               |        | 1.79           | II         | 14800                     | (66000)  |                    |               |        | 1.79           | II         | 14300                     | (63500)  | 15               | <b>4D160</b> | 46    |                    |
|                    |               |        | 2.05           | III        | 14800                     | (66000)  |                    |               |        | 2.05           | III        | 14300                     | (63500)  | 15               | <b>4D165</b> | 46    |                    |
|                    |               |        | 2.48           | III        | 14800                     | (66000)  |                    |               |        | 2.48           | III        | 14300                     | (63500)  | 15               | <b>4D170</b> | 46    |                    |
|                    |               |        | 2.74           | III        | 14800                     | (66000)  |                    |               |        | 2.74           | III        | 14300                     | (63500)  | 15               | <b>4D175</b> | 46    |                    |
|                    |               |        | 2.87           | III        | 14800                     | (66000)  |                    |               |        | 3.38           | III        | 14300                     | (63500)  | 15               | <b>4D180</b> | 46    |                    |
| 27.6               | 31000         | (3510) | 1.09           | I          | 9360                      | (41600)  | 33.3               | 25700         | (2910) | 1.09           | I          | 9190                      | (40900)  | 15               | <b>4C140</b> | 53    |                    |
|                    |               |        | 1.32           | I          | 9360                      | (41600)  |                    |               |        | 1.33           | I          | 9190                      | (40900)  | 15               | <b>4C145</b> | 53    |                    |
|                    |               |        | 1.43           | II         | 9360                      | (41600)  |                    |               |        | 1.47           | II         | 9190                      | (40900)  | 15               | <b>4C160</b> | 53    |                    |
|                    |               |        | 1.70           | II         | 15300                     | (67900)  |                    |               |        | 1.70           | II         | 14700                     | (65500)  | 15               | <b>4D160</b> | 53    |                    |
|                    |               |        | 2.03           | III        | 15300                     | (67900)  |                    |               |        | 2.05           | III        | 14700                     | (65500)  | 15               | <b>4D165</b> | 53    |                    |
|                    |               |        | 2.32           | III        | 15300                     | (67900)  |                    |               |        | 2.32           | III        | 14700                     | (65500)  | 15               | <b>4D170</b> | 53    |                    |
|                    |               |        | 2.49           | III        | 15300                     | (67900)  |                    |               |        | 2.49           | III        | 14700                     | (65500)  | 15               | <b>4D175</b> | 53    |                    |
|                    |               |        | 2.49           | III        | 15300                     | (67900)  |                    |               |        | 2.95           | III        | 14700                     | (65500)  | 15               | <b>4D180</b> | 53    |                    |
|                    |               |        | 2.73           | III        | 20500                     | (91200)  |                    |               |        | 2.74           | III        | 19700                     | (87400)  | 15               | <b>4E175</b> | 53    |                    |
|                    |               |        | 2.80           | III        | 20500                     | (91200)  |                    |               |        | 2.95           | III        | 19700                     | (87400)  | 15               | <b>4E180</b> | 53    |                    |
|                    |               |        | 2.80           | III        | 20500                     | (91200)  |                    |               |        | 3.38           | III        | 19700                     | (87400)  | 15               | <b>4E185</b> | 53    |                    |
|                    |               |        | 2.95           | III        | 30800                     | (137000) |                    |               |        | 2.95           | III        | 31100                     | (138000) | 15               | <b>4F180</b> | 53    |                    |
|                    |               |        | 24.4           | 35200      | (3970)                    | 1.09     |                    |               |        | I              | 9440       | (42000)                   | 29.4     | 29100            | (3290)       | 1.09  |                    |
| 1.19               | I             | 9440   |                |            |                           | (42000)  | 1.19               | I             | 9310   | (41400)        | 15         | <b>4C160</b>              |          |                  |              | 60    |                    |
| 1.26               | I             | 9440   |                |            |                           | (42000)  | 1.29               | I             | 9310   | (41400)        | 15         | <b>4C165</b>              |          |                  |              | 60    |                    |
| 1.71               | II            | 15600  |                |            |                           | (69400)  | 1.71               | II            | 15100  | (67100)        | 15         | <b>4D165</b>              |          |                  |              | 60    |                    |
| 1.79               | II            | 15600  |                |            |                           | (69400)  | 1.79               | II            | 15100  | (67100)        | 15         | <b>4D170</b>              |          |                  |              | 60    |                    |
| 2.19               | III           | 15600  |                |            |                           | (69400)  | 2.19               | III           | 15100  | (67100)        | 15         | <b>4D175</b>              |          |                  |              | 60    |                    |
| 2.19               | III           | 15600  |                |            |                           | (69400)  | 2.65               | III           | 15100  | (67100)        | 15         | <b>4D180</b>              |          |                  |              | 60    |                    |
| 2.47               | III           | 21100  |                |            |                           | (93800)  | 2.78               | III           | 20200  | (90000)        | 15         | <b>4E180</b>              |          |                  |              | 60    |                    |
| 2.47               | III           | 21100  |                |            |                           | (93800)  | 2.99               | III           | 20200  | (90000)        | 15         | <b>4E185</b>              |          |                  |              | 60    |                    |
| 2.47               | III           | 21100  |                |            |                           | (93800)  | 2.99               | III           | 20200  | (90000)        | 15         | <b>4E190</b>              |          |                  |              | 60    |                    |
| 2.47               | III           | 21100  |                |            |                           | (93800)  | 2.99               | III           | 20200  | (90000)        | 15         | <b>4E195</b>              |          |                  |              | 60    |                    |
| 2.78               | III           | 30600  |                |            |                           | (136000) | 2.78               | III           | 30900  | (137000)       | 15         | <b>4F180</b>              |          |                  |              | 60    |                    |

Standard Mounting Selection Tables

15 HP  
(11 kW)



Dimension Pages:  
Single Reduction, Y2 2.141-2.152  
Double Reduction, Y2 2.153  
Double Reduction, Y2 2.155-2.170  
Double Reduction, Y2 2.171

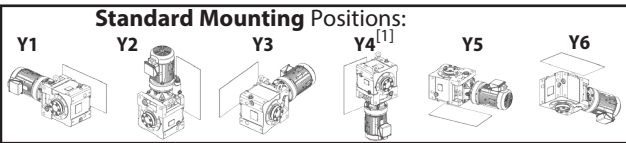
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           |      | 60 Hz              |               |       |                |                |                           |       | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|----------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |      | Output Speed (RPM) | Output Torque |       | Service Factor |                | Solid Shaft Overhung Load |       | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N•m) | SF             | AGMA Class | lbs                       | (N)  |                    | in-lbs        | (N•m) | SF             | AGMA Class     | lbs                       | (N)   | Motor Power Code | Frame Size | Ratio |                    |
| 21.6               | 39700 (4490)  |       | 1.15           | I          | 9480 (42200)              | 26.0 | 32900 (3720)       |               | 1.15  | I              | 9400 (41800)   | 15                        | 4C160 | 67               | (-)        |       |                    |
|                    |               |       | 1.45           | II         | 15900 (70800)             |      |                    |               | 1.46  | II             | 15400 (68600)  | 15                        | 4D165 | 67               |            |       |                    |
|                    |               |       | 1.69           | II         | 15900 (70800)             |      |                    |               | 1.77  | II             | 15400 (68600)  | 15                        | 4D170 | 67               |            |       |                    |
|                    |               |       | 1.94           | II         | 15900 (70800)             |      |                    |               | 1.94  | II             | 15400 (68600)  | 15                        | 4D175 | 67               |            |       |                    |
|                    |               |       | 1.94           | II         | 15900 (70800)             |      |                    |               | 2.34  | III            | 15400 (68600)  | 15                        | 4D180 | 67               |            |       |                    |
|                    |               |       | 2.14           | III        | 21600 (96200)             |      |                    |               | 2.19  | III            | 20800 (92400)  | 15                        | 4E175 | 67               |            |       |                    |
|                    |               |       | 2.19           | III        | 21600 (96200)             |      |                    |               | 2.64  | III            | 20800 (92400)  | 15                        | 4E180 | 67               |            |       |                    |
|                    |               |       | 2.19           | III        | 21600 (96200)             |      |                    |               | 2.64  | III            | 20800 (92400)  | 15                        | 4E185 | 67               |            |       |                    |
|                    |               |       | 2.19           | III        | 21600 (96200)             |      |                    |               | 2.64  | III            | 20800 (92400)  | 15                        | 4E190 | 67               |            |       |                    |
|                    |               |       | 2.19           | III        | 21600 (96200)             |      |                    |               | 2.64  | III            | 20800 (92400)  | 15                        | 4E195 | 67               |            |       |                    |
|                    |               |       | 2.73           | III        | 30500 (135000)            |      |                    |               | 2.73  | III            | 30700 (137000) | 15                        | 4F180 | 67               |            |       |                    |
| 19.7               | 43500 (4910)  |       | 0.86           | -          | 9490 (42200)              | 23.8 | 36000 (4070)       |               | 1.00  | I              | 9450 (42000)   | 15                        | 4C145 | 74               | (-)        |       |                    |
|                    |               |       | 1.02           | I          | 9490 (42200)              |      |                    |               | 1.05  | I              | 9450 (42000)   | 15                        | 4C160 | 74               |            |       |                    |
|                    |               |       | 1.17           | I          | 16100 (71800)             |      |                    |               | 1.17  | I              | 15700 (69700)  | 15                        | 4D160 | 74               |            |       |                    |
|                    |               |       | 1.45           | II         | 16100 (71800)             |      |                    |               | 1.46  | II             | 15700 (69700)  | 15                        | 4D165 | 74               |            |       |                    |
|                    |               |       | 1.69           | II         | 16100 (71800)             |      |                    |               | 1.77  | II             | 15700 (69700)  | 15                        | 4D170 | 74               |            |       |                    |
|                    |               |       | 1.78           | II         | 16100 (71800)             |      |                    |               | 1.78  | II             | 15700 (69700)  | 15                        | 4D175 | 74               |            |       |                    |
|                    |               |       | 1.78           | II         | 16100 (71800)             |      |                    |               | 2.14  | III            | 15700 (69700)  | 15                        | 4D180 | 74               |            |       |                    |
|                    |               |       | 2.00           | III        | 21600 (96100)             |      |                    |               | 2.00  | III            | 21200 (94200)  | 15                        | 4E175 | 74               |            |       |                    |
|                    |               |       | 2.00           | III        | 21600 (96100)             |      |                    |               | 2.42  | III            | 21200 (94200)  | 15                        | 4E180 | 74               |            |       |                    |
|                    |               |       | 2.00           | III        | 21600 (96100)             |      |                    |               | 2.42  | III            | 21200 (94200)  | 15                        | 4E185 | 74               |            |       |                    |
|                    |               |       | 2.00           | III        | 21600 (96100)             |      |                    |               | 2.42  | III            | 21200 (94200)  | 15                        | 4E190 | 74               |            |       |                    |
|                    |               |       | 2.00           | III        | 21600 (96100)             |      |                    |               | 2.42  | III            | 21200 (94200)  | 15                        | 4E195 | 74               |            |       |                    |
|                    |               |       | 2.73           | III        | 30300 (135000)            |      |                    |               | 2.73  | III            | 30600 (136000) | 15                        | 4F180 | 74               |            |       |                    |
| 18.1               | 47300 (5340)  |       | 0.96           | -          | 8660 (38500)              | 21.9 | 39200 (4430)       |               | 0.96  | -              | 9480 (42200)   | 15                        | 4C165 | 80               | (-)        |       |                    |
|                    |               |       | 1.22           | I          | 16300 (72700)             |      |                    |               | 1.37  | I              | 15900 (70700)  | 15                        | 4D165 | 80               |            |       |                    |
|                    |               |       | 1.42           | II         | 16300 (72700)             |      |                    |               | 1.44  | II             | 15900 (70700)  | 15                        | 4D170 | 80               |            |       |                    |
|                    |               |       | 1.63           | II         | 16300 (72700)             |      |                    |               | 1.63  | II             | 15900 (70700)  | 15                        | 4D175 | 80               |            |       |                    |
|                    |               |       | 1.63           | II         | 16300 (72700)             |      |                    |               | 1.97  | II             | 15900 (70700)  | 15                        | 4D180 | 80               |            |       |                    |
|                    |               |       | 1.77           | II         | 21400 (95200)             |      |                    |               | 1.77  | II             | 21600 (95900)  | 15                        | 4E175 | 80               |            |       |                    |
|                    |               |       | 1.84           | II         | 21400 (95200)             |      |                    |               | 2.19  | III            | 21600 (95900)  | 15                        | 4E180 | 80               |            |       |                    |
|                    |               |       | 1.84           | II         | 21400 (95200)             |      |                    |               | 2.22  | III            | 21600 (95900)  | 15                        | 4E185 | 80               |            |       |                    |
|                    |               |       | 1.84           | II         | 21400 (95200)             |      |                    |               | 2.22  | III            | 21600 (95900)  | 15                        | 4E190 | 80               |            |       |                    |
|                    |               |       | 1.84           | II         | 21400 (95200)             |      |                    |               | 2.22  | III            | 21600 (95900)  | 15                        | 4E195 | 80               |            |       |                    |
|                    |               |       | 2.19           | III        | 30100 (134000)            |      |                    |               | 2.19  | III            | 30500 (136000) | 15                        | 4F180 | 80               |            |       |                    |
|                    |               |       | 2.74           | III        | 30100 (134000)            |      |                    |               | 2.74  | III            | 30500 (136000) | 15                        | 4F185 | 80               |            |       |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

15 HP  
(11 kW)



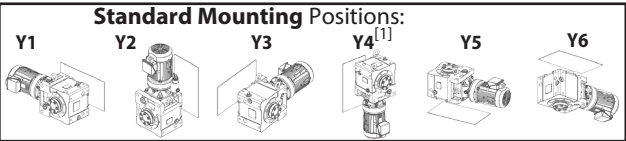
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz |                    |               |       |                |                | Selection                 |       |                  |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |                | Solid Shaft Overhung Load |       | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N•m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N•m) | SF             | AGMA Class     | lbs                       | (N)   | Motor Power Code | Frame Size | Ratio |                    |
| 16.6               | 51700 (5840)  |       | 0.86           | -          | 6210 (27600)              | 20.0  | 42900 (4840)       |               | 0.88  | -              | 9490 (42200)   | 15                        | 4C160 | 88               | (-)        |       |                    |
|                    |               |       | 1.22           | I          | 16500 (73600)             |       |                    |               | 1.37  | I              | 16100 (71700)  | 15                        | 4D165 | 88               |            |       |                    |
|                    |               |       | 1.42           | II         | 16500 (73600)             |       |                    |               | 1.44  | II             | 16100 (71700)  | 15                        | 4D170 | 88               |            |       |                    |
|                    |               |       | 1.49           | II         | 16500 (73600)             |       |                    |               | 1.49  | II             | 16100 (71700)  | 15                        | 4D175 | 88               |            |       |                    |
|                    |               |       | 1.49           | II         | 16500 (73600)             |       |                    |               | 1.80  | II             | 16100 (71700)  | 15                        | 4D180 | 88               |            |       |                    |
|                    |               |       | 1.68           | II         | 21200 (94200)             |       |                    |               | 1.68  | II             | 21600 (96200)  | 15                        | 4E175 | 88               |            |       |                    |
|                    |               |       | 1.68           | II         | 21200 (94200)             |       |                    |               | 2.03  | III            | 21600 (96200)  | 15                        | 4E180 | 88               |            |       |                    |
|                    |               |       | 1.68           | II         | 21200 (94200)             |       |                    |               | 2.03  | III            | 21600 (96200)  | 15                        | 4E185 | 88               |            |       |                    |
|                    |               |       | 1.68           | II         | 21200 (94200)             |       |                    |               | 2.03  | III            | 21600 (96200)  | 15                        | 4E190 | 88               |            |       |                    |
|                    |               |       | 1.68           | II         | 21200 (94200)             |       |                    |               | 2.03  | III            | 21600 (96200)  | 15                        | 4E195 | 88               |            |       |                    |
|                    |               |       | 2.19           | III        | 29900 (133000)            |       |                    |               | 2.19  | III            | 30300 (135000) | 15                        | 4F180 | 88               |            |       |                    |
|                    |               |       | 2.74           | III        | 29900 (133000)            |       |                    |               | 2.74  | III            | 30300 (135000) | 15                        | 4F185 | 88               |            |       |                    |
| 14.3               | 60000 (6780)  |       | 1.04           | I          | 16500 (73300)             | 17.2  | 49700 (5620)       |               | 1.04  | I              | 16500 (73200)  | 15                        | 4D165 | 102              | (-)        |       |                    |
|                    |               |       | 1.22           | I          | 16500 (73300)             |       |                    |               | 1.29  | I              | 16500 (73200)  | 15                        | 4D170 | 102              |            |       |                    |
|                    |               |       | 1.29           | I          | 16500 (73300)             |       |                    |               | 1.29  | I              | 16500 (73200)  | 15                        | 4D175 | 102              |            |       |                    |
|                    |               |       | 1.29           | I          | 16500 (73300)             |       |                    |               | 1.55  | II             | 16500 (73200)  | 15                        | 4D180 | 102              |            |       |                    |
|                    |               |       | 1.45           | II         | 20800 (92400)             |       |                    |               | 1.45  | II             | 21300 (94700)  | 15                        | 4E175 | 102              |            |       |                    |
|                    |               |       | 1.45           | II         | 20800 (92400)             |       |                    |               | 1.75  | II             | 21300 (94700)  | 15                        | 4E180 | 102              |            |       |                    |
|                    |               |       | 1.45           | II         | 20800 (92400)             |       |                    |               | 1.75  | II             | 21300 (94700)  | 15                        | 4E185 | 102              |            |       |                    |
|                    |               |       | 1.45           | II         | 20800 (92400)             |       |                    |               | 1.75  | II             | 21300 (94700)  | 15                        | 4E190 | 102              |            |       |                    |
|                    |               |       | 1.45           | II         | 20800 (92400)             |       |                    |               | 1.75  | II             | 21300 (94700)  | 15                        | 4E195 | 102              |            |       |                    |
|                    |               |       | 1.77           | II         | 29600 (132000)            |       |                    |               | 1.77  | II             | 30000 (134000) | 15                        | 4F180 | 102              |            |       |                    |
|                    |               |       | 2.19           | III        | 29600 (132000)            |       |                    |               | 2.19  | III            | 30000 (134000) | 15                        | 4F185 | 102              |            |       |                    |
|                    |               |       | 2.65           | III        | 29600 (132000)            |       |                    |               | 2.79  | III            | 30000 (134000) | 15                        | 4F190 | 102              |            |       |                    |
|                    |               |       | 2.65           | III        | 29600 (132000)            |       |                    |               | 3.20  | III            | 30000 (134000) | 15                        | 4F195 | 102              |            |       |                    |
| 12.9               | 66200 (7480)  |       | 0.87           | -          | 15000 (66600)             | 15.6  | 54900 (6200)       |               | 1.04  | I              | 16600 (74100)  | 15                        | 4D165 | 112              | (-)        |       |                    |
|                    |               |       | 1.01           | I          | 15000 (66600)             |       |                    |               | 1.09  | I              | 16600 (74100)  | 15                        | 4D170 | 112              |            |       |                    |
|                    |               |       | 1.17           | I          | 15000 (66600)             |       |                    |               | 1.17  | I              | 16600 (74100)  | 15                        | 4D175 | 112              |            |       |                    |
|                    |               |       | 1.17           | I          | 15000 (66600)             |       |                    |               | 1.41  | II             | 16600 (74100)  | 15                        | 4D180 | 112              |            |       |                    |
|                    |               |       | 1.31           | I          | 20400 (91000)             |       |                    |               | 1.37  | I              | 21000 (93500)  | 15                        | 4E175 | 112              |            |       |                    |
|                    |               |       | 1.55           | II         | 20400 (91000)             |       |                    |               | 1.71  | II             | 21000 (93500)  | 15                        | 4E180 | 112              |            |       |                    |
|                    |               |       | 1.55           | II         | 20400 (91000)             |       |                    |               | 1.87  | II             | 21000 (93500)  | 15                        | 4E185 | 112              |            |       |                    |
|                    |               |       | 1.68           | II         | 29300 (130000)            |       |                    |               | 1.71  | II             | 29800 (133000) | 15                        | 4F180 | 112              |            |       |                    |
|                    |               |       | 2.05           | III        | 29300 (130000)            |       |                    |               | 2.05  | III            | 29800 (133000) | 15                        | 4F185 | 112              |            |       |                    |
|                    |               |       | 2.21           | III        | 29300 (130000)            |       |                    |               | 2.21  | III            | 29800 (133000) | 15                        | 4F190 | 112              |            |       |                    |
|                    |               |       | 2.41           | III        | 29300 (130000)            |       |                    |               | 2.74  | III            | 29800 (133000) | 15                        | 4F195 | 112              |            |       |                    |

Standard Mounting Selection Tables

15 HP  
(11 kW)



Dimension Pages:  
Single Reduction, Y2 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

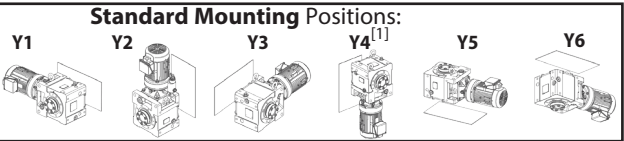
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |                |                |                |                           | 60 Hz |                    |                |       |                |                | Selection                 |              |                  |            |       |                    |
|--------------------|----------------|----------------|----------------|----------------|---------------------------|-------|--------------------|----------------|-------|----------------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |                | Service Factor |                | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque  |       | Service Factor |                | Solid Shaft Overhung Load |              | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs         | (N·m)          | SF             | AGMA Class     | lbs                       | (N)   |                    | in-lbs         | (N·m) | SF             | AGMA Class     | lbs                       | (N)          | Motor Power Code | Frame Size | Ratio |                    |
| 11.8               | 72400 (8180)   |                | 0.87           | -              | 13100 (58400)             | 14.3  | 60000 (6780)       |                | 1.04  | I              | 16500 (73300)  | 15                        | 4D165        | 123              |            |       |                    |
|                    |                |                | 1.01           | I              | 13100 (58400)             |       |                    |                | 1.07  | I              | 16500 (73300)  | 15                        | 4D170        | 123              |            |       |                    |
|                    |                |                | 1.07           | I              | 13100 (58400)             |       |                    |                | 1.07  | I              | 16500 (73300)  | 15                        | 4D175        | 123              |            |       |                    |
|                    |                |                | 1.07           | I              | 13100 (58400)             |       |                    |                | 1.29  | I              | 16500 (73300)  | 15                        | 4D180        | 123              |            |       |                    |
|                    |                |                | 1.31           | I              | 20100 (89600)             |       |                    |                | 1.37  | I              | 20800 (92400)  | 15                        | 4E175        | 123              |            |       |                    |
|                    |                |                | 1.42           | II             | 20100 (89600)             |       |                    |                | 1.71  | II             | 20800 (92400)  | 15                        | 4E180        | 123              |            |       |                    |
|                    |                |                | 1.42           | II             | 20100 (89600)             |       |                    |                | 1.71  | II             | 20800 (92400)  | 15                        | 4E185        | 123              |            |       |                    |
|                    |                |                | 1.68           | II             | 29000 (129000)            |       |                    |                | 1.71  | II             | 29600 (132000) | 15                        | 4F180        | 123              |            |       |                    |
|                    |                |                | 2.05           | III            | 29000 (129000)            |       |                    |                | 2.05  | III            | 29600 (132000) | 15                        | 4F185        | 123              |            |       |                    |
|                    |                |                | 2.20           | III            | 29000 (129000)            |       |                    |                | 2.21  | III            | 29600 (132000) | 15                        | 4F190        | 123              |            | (-)   |                    |
|                    |                |                | 2.20           | III            | 29000 (129000)            |       |                    |                | 2.65  | III            | 29600 (132000) | 15                        | 4F195        | 123              |            | (-)   |                    |
| 9.63               | 89000 (10100)  |                | 0.87           | -              | 3350 (14900)              | 11.6  | 73700 (8330)       |                | 0.87  | -              | 12700 (56400)  | 15                        | 4D175        | 151              |            |       |                    |
|                    |                |                | 0.87           | -              | 3350 (14900)              |       |                    |                | 1.05  | I              | 12700 (56400)  | 15                        | 4D180        | 151              |            |       |                    |
|                    |                |                | 1.03           | I              | 19300 (85800)             |       |                    |                | 1.03  | I              | 20100 (89300)  | 15                        | 4E175        | 151              |            |       |                    |
|                    |                |                | 1.15           | I              | 19300 (85800)             |       |                    |                | 1.37  | I              | 20100 (89300)  | 15                        | 4E180        | 151              |            |       |                    |
|                    |                |                | 1.15           | I              | 19300 (85800)             |       |                    |                | 1.39  | I              | 20100 (89300)  | 15                        | 4E185        | 151              |            |       |                    |
|                    |                |                | 1.37           | I              | 28300 (126000)            |       |                    |                | 1.37  | I              | 29000 (129000) | 15                        | 4F180        | 151              |            |       |                    |
|                    |                |                | 1.69           | II             | 28300 (126000)            |       |                    |                | 1.71  | II             | 29000 (129000) | 15                        | 4F185        | 151              |            |       |                    |
|                    |                |                | 1.79           | II             | 28300 (126000)            |       |                    |                | 1.90  | II             | 29000 (129000) | 15                        | 4F190        | 151              |            | (-)   |                    |
|                    |                |                | 1.79           | II             | 28300 (126000)            |       |                    |                | 2.16  | III            | 29000 (129000) | 15                        | 4F195        | 151              |            | (-)   |                    |
|                    |                |                | 8.12           | 106000 (11900) |                           |       |                    |                | 0.90  | -              | 17700 (78800)  | 9.80                      | 87400 (9880) |                  |            | 0.97  | -                  |
| 0.97               | -              | 17700 (78800)  |                |                |                           | 1.09  | I                  | 19400 (86200)  | 15    | 4E180          | 179            |                           |              |                  |            |       |                    |
| 0.97               | -              | 17700 (78800)  |                |                |                           | 1.17  | I                  | 19400 (86200)  | 15    | 4E185          | 179            |                           |              |                  |            |       |                    |
| 1.09               | I              | 27600 (123000) |                |                |                           | 1.09  | I                  | 28400 (126000) | 15    | 4F180          | 179            |                           |              |                  |            |       |                    |
| 1.37               | I              | 27600 (123000) |                |                |                           | 1.37  | I                  | 28400 (126000) | 15    | 4F185          | 179            |                           |              |                  |            |       |                    |
| 1.51               | II             | 27600 (123000) |                |                |                           | 1.65  | II                 | 28400 (126000) | 15    | 4F190          | 179            |                           |              |                  |            |       |                    |
| 1.51               | II             | 27600 (123000) |                |                |                           | 1.82  | II                 | 28400 (126000) | 15    | 4F195          | 179            |                           |              |                  |            |       |                    |
| 7.02               | 122000 (13800) |                | 0.84           | -              | 12200 (54300)             | 8.47  | 101000 (11400)     |                | 0.89  | -              | 18700 (83100)  | 15                        | 4E180        | 207              |            |       |                    |
|                    |                |                | 0.84           | -              | 12200 (54300)             |       |                    |                | 1.01  | I              | 18700 (83100)  | 15                        | 4E185        | 207              |            |       |                    |
|                    |                |                | 0.89           | -              | 26900 (120000)            |       |                    |                | 0.89  | -              | 27800 (124000) | 15                        | 4F180        | 207              |            |       |                    |
|                    |                |                | 1.09           | I              | 26900 (120000)            |       |                    |                | 1.09  | I              | 27800 (124000) | 15                        | 4F185        | 207              |            |       |                    |
|                    |                |                | 1.30           | I              | 26900 (120000)            |       |                    |                | 1.39  | I              | 27800 (124000) | 15                        | 4F190        | 207              |            |       |                    |
|                    |                |                | 1.30           | I              | 26900 (120000)            |       |                    |                | 1.57  | II             | 27800 (124000) | 15                        | 4F195        | 207              |            |       |                    |
| 5.84               | 147000 (16600) |                | 0.89           | -              | 25800 (115000)            | 7.04  | 122000 (13800)     |                | 0.89  | -              | 26900 (120000) | 15                        | 4F185        | 249              |            |       |                    |
|                    |                |                | 1.08           | I              | 25800 (115000)            |       |                    |                | 1.23  | I              | 26900 (120000) | 15                        | 4F190        | 249              |            |       |                    |
|                    |                |                | 1.08           | I              | 25800 (115000)            |       |                    |                | 1.31  | I              | 26900 (120000) | 15                        | 4F195        | 249              |            |       |                    |
| 4.76               | 180000 (20300) |                | 0.88           | -              | 24400 (108000)            | 5.75  | 149000 (16900)     |                | 1.07  | I              | 25700 (114000) | 15                        | 4F190        | 305              |            |       |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

20 HP  
(15 kW)



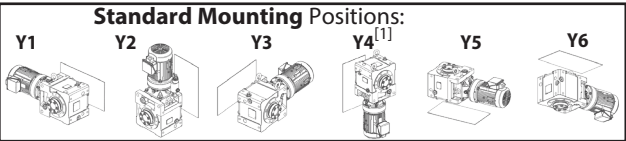
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |               |                |            |                           | 60 Hz |                    |               |       |                |            | Selection                 |     |                  |            |       |                    |
|--------------------|---------------|---------------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |               | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)         | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 138                | 8470 (956)    |               | 1.22           | I          | 2940 (13100)              | 167   | 7010 (792)         |               |       | 1.35           | I          | 2920 (13000)              | 20  | 4A145            | 11         |       |                    |
|                    |               |               | 1.47           | II         | 4640 (20600)              |       |                    |               |       | 1.47           | II         | 4490 (20000)              | 20  | 4B145            | 11         |       |                    |
|                    |               |               | 1.69           | II         | 4630 (20600)              |       |                    |               |       | 1.69           | II         | 4490 (20000)              | 20  | 4B160            | 11         |       |                    |
|                    |               |               | 1.93           | II         | 4630 (20600)              |       |                    |               |       | 1.93           | II         | 4490 (20000)              | 20  | 4B165            | 11         |       |                    |
|                    |               |               | 2.00           | III        | 6840 (30400)              |       |                    |               |       | 2.00           | III        | 6560 (29200)              | 20  | 4C165            | 11         |       |                    |
|                    |               |               | 2.77           | III        | 6840 (30400)              |       |                    |               |       | 2.77           | III        | 6560 (29200)              | 20  | 4C170            | 11         |       | (#)                |
|                    |               |               | 2.77           | III        | 10400 (46100)             |       |                    |               |       | 2.77           | III        | 9880 (43900)              | 20  | 4D170            | 11         |       | (#)                |
| 113                | 10300 (1170)  |               | 1.10           | I          | 2930 (13000)              | 137   | 8550 (966)         |               |       | 1.11           | I          | 2930 (13100)              | 20  | 4A140            | 13         |       |                    |
|                    |               |               | 1.27           | I          | 4750 (21100)              |       |                    |               |       | 1.27           | I          | 4620 (20600)              | 20  | 4B140            | 13         |       |                    |
|                    |               |               | 1.47           | II         | 4750 (21100)              |       |                    |               |       | 1.47           | II         | 4620 (20600)              | 20  | 4B145            | 13         |       |                    |
|                    |               |               | 1.69           | II         | 4750 (21100)              |       |                    |               |       | 1.69           | II         | 4620 (20500)              | 20  | 4B160            | 13         |       |                    |
|                    |               |               | 1.93           | II         | 4750 (21100)              |       |                    |               |       | 1.93           | II         | 4620 (20500)              | 20  | 4B165            | 13         |       |                    |
|                    |               |               | 2.00           | III        | 7080 (31500)              |       |                    |               |       | 2.00           | III        | 6800 (30300)              | 20  | 4C165            | 13         |       |                    |
|                    |               |               | 2.77           | III        | 7110 (31600)              |       |                    |               |       | 2.77           | III        | 6840 (30400)              | 20  | 4C170            | 13         |       | (#)                |
| 2.77               | III           | 10900 (48300) | 2.77           | III        | 10400 (46100)             | 20    | 4D170              | 13            | (#)   |                |            |                           |     |                  |            |       |                    |
| 104                | 11300 (1280)  |               | 1.01           | I          | 2910 (13000)              | 125   | 9350 (1060)        |               |       | 1.01           | I          | 2940 (13100)              | 20  | 4A140            | 14         |       |                    |
|                    |               |               | 1.27           | I          | 4810 (21400)              |       |                    |               |       | 1.27           | I          | 4690 (20900)              | 20  | 4B140            | 14         |       |                    |
|                    |               |               | 1.47           | II         | 4810 (21400)              |       |                    |               |       | 1.47           | II         | 4690 (20900)              | 20  | 4B145            | 14         |       |                    |
|                    |               |               | 1.69           | II         | 4800 (21400)              |       |                    |               |       | 1.69           | II         | 4680 (20800)              | 20  | 4B160            | 14         |       |                    |
|                    |               |               | 1.86           | II         | 4800 (21400)              |       |                    |               |       | 1.93           | II         | 4680 (20800)              | 20  | 4B165            | 14         |       |                    |
|                    |               |               | 2.00           | III        | 7210 (32100)              |       |                    |               |       | 2.00           | III        | 6940 (30900)              | 20  | 4C165            | 14         |       |                    |
|                    |               |               | 2.77           | III        | 7240 (32200)              |       |                    |               |       | 2.77           | III        | 6970 (31000)              | 20  | 4C170            | 14         |       | (#)                |
| 2.77               | III           | 11100 (49400) | 2.77           | III        | 10600 (47100)             | 20    | 4D170              | 14            | (#)   |                |            |                           |     |                  |            |       |                    |
| 90.6               | 12900 (1460)  |               | 1.27           | I          | 4870 (21700)              | 109   | 10700 (1210)       |               |       | 1.27           | I          | 4770 (21200)              | 20  | 4B140            | 16         |       |                    |
|                    |               |               | 1.47           | II         | 4870 (21700)              |       |                    |               |       | 1.47           | II         | 4770 (21200)              | 20  | 4B145            | 16         |       |                    |
|                    |               |               | 1.67           | II         | 4880 (21700)              |       |                    |               |       | 1.76           | II         | 4780 (21300)              | 20  | 4B165            | 16         |       |                    |
|                    |               |               | 2.00           | III        | 7410 (33000)              |       |                    |               |       | 2.00           | III        | 7150 (31800)              | 20  | 4C165            | 16         |       |                    |
|                    |               |               | 2.77           | III        | 7400 (32900)              |       |                    |               |       | 2.77           | III        | 7140 (31800)              | 20  | 4C170            | 16         |       | (#)                |
|                    |               |               | 2.95           | III        | 7400 (32900)              |       |                    |               |       | 3.00           | III        | 7140 (31800)              | 20  | 4C175            | 16         |       | (#)                |
|                    |               |               | 2.77           | III        | 11400 (50800)             |       |                    |               |       | 2.77           | III        | 10900 (48600)             | 20  | 4D170            | 16         |       | (#)                |
| 82.9               | 14100 (1590)  |               | 1.27           | I          | 4920 (21900)              | 100.0 | 11700 (1320)       |               |       | 1.27           | I          | 4820 (21500)              | 20  | 4B140            | 18         |       |                    |
|                    |               |               | 1.47           | II         | 4920 (21900)              |       |                    |               |       | 1.47           | II         | 4820 (21500)              | 20  | 4B145            | 18         |       |                    |
|                    |               |               | 1.58           | II         | 4920 (21900)              |       |                    |               |       | 1.61           | II         | 4830 (21500)              | 20  | 4B160            | 18         |       |                    |
|                    |               |               | 1.69           | II         | 7530 (33500)              |       |                    |               |       | 1.69           | II         | 7280 (32400)              | 20  | 4C160            | 18         |       |                    |
|                    |               |               | 2.00           | III        | 7530 (33500)              |       |                    |               |       | 2.00           | III        | 7280 (32400)              | 20  | 4C165            | 18         |       |                    |
|                    |               |               | 2.76           | III        | 7530 (33500)              |       |                    |               |       | 2.77           | III        | 7270 (32300)              | 20  | 4C170            | 18         |       | (#)                |
|                    |               |               | 2.76           | III        | 7530 (33500)              |       |                    |               |       | 3.00           | III        | 7270 (32300)              | 20  | 4C175            | 18         |       | (#)                |
| 2.77               | III           | 11700 (51900) | 2.77           | III        | 11200 (49600)             | 20    | 4D170              | 18            | (#)   |                |            |                           |     |                  |            |       |                    |

Standard Mounting Selection Tables

20 HP (15 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

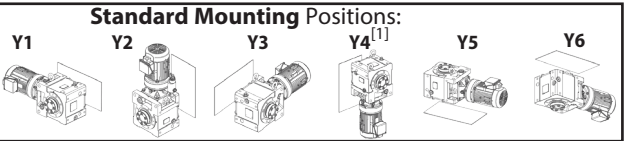
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz   |                    |               |        |                |            | Selection                 |         |                  |            |       |                    |         |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|---------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |         |
|                    | in-lbs        | (N•m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N•m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |         |
| 69.0               | 16900         | (1910) | 1.01           | I          | 4970                      | (22100) | 83.3               | 14000         | (1580) | 1.01           | I          | 4910                      | (21900) | 20               | 4B145      | 21    |                    |         |
|                    |               |        | 1.34           | I          | 4970                      | (22100) |                    |               |        | 1.34           | I          | 4910                      | (21900) | 20               | 4B160      | 21    |                    |         |
|                    |               |        | 1.69           | II         | 7740                      | (34400) |                    |               |        | 1.69           | II         | 7500                      | (33400) | 20               | 4C160      | 21    |                    |         |
|                    |               |        | 2.00           | III        | 7740                      | (34400) |                    |               |        | 2.00           | III        | 7500                      | (33400) | 20               | 4C165      | 21    |                    |         |
|                    |               |        | 2.26           | III        | 7740                      | (34400) |                    |               |        | 2.26           | III        | 7500                      | (33400) | 20               | 4C170      | 21    |                    |         |
|                    |               |        | 2.40           | III        | 7740                      | (34400) |                    |               |        | 2.40           | III        | 7500                      | (33400) | 20               | 4C175      | 21    |                    |         |
|                    |               |        | 2.77           | III        | 12100                     | (53900) |                    |               |        | 2.77           | III        | 11600                     | (51700) | 20               | 4D180      | 21    |                    | (-),(#) |
| 64.7               | 18100         | (2040) | 1.01           | I          | 4980                      | (22200) | 78.1               | 15000         | (1690) | 1.01           | I          | 4940                      | (22000) | 20               | 4B145      | 22    |                    |         |
|                    |               |        | 1.26           | I          | 4980                      | (22200) |                    |               |        | 1.26           | I          | 4940                      | (22000) | 20               | 4B160      | 22    |                    |         |
|                    |               |        | 1.35           | I          | 7820                      | (34800) |                    |               |        | 1.35           | I          | 7590                      | (33700) | 20               | 4C160      | 22    |                    |         |
|                    |               |        | 2.26           | III        | 7820                      | (34800) |                    |               |        | 2.26           | III        | 7590                      | (33700) | 20               | 4C170      | 22    |                    |         |
|                    |               |        | 2.34           | III        | 7820                      | (34800) |                    |               |        | 2.40           | III        | 7590                      | (33700) | 20               | 4C175      | 22    |                    |         |
|                    |               |        | 2.47           | III        | 12300                     | (54700) |                    |               |        | 2.47           | III        | 11800                     | (52500) | 20               | 4D175      | 22    |                    |         |
|                    |               |        | 2.77           | III        | 12300                     | (54700) |                    |               |        | 2.77           | III        | 11800                     | (52500) | 20               | 4D180      | 22    |                    | (-),(#) |
| 59.2               | 19800         | (2230) | 1.01           | I          | 4990                      | (22200) | 71.4               | 16400         | (1850) | 1.01           | I          | 4970                      | (22100) | 20               | 4B145      | 25    |                    |         |
|                    |               |        | 1.15           | I          | 4990                      | (22200) |                    |               |        | 1.15           | I          | 4970                      | (22100) | 20               | 4B160      | 25    |                    |         |
|                    |               |        | 1.35           | I          | 7920                      | (35200) |                    |               |        | 1.35           | I          | 7700                      | (34300) | 20               | 4C160      | 25    |                    |         |
|                    |               |        | 1.61           | II         | 7920                      | (35200) |                    |               |        | 1.61           | II         | 7700                      | (34300) | 20               | 4C165      | 25    |                    |         |
|                    |               |        | 2.15           | III        | 7920                      | (35200) |                    |               |        | 2.30           | III        | 7700                      | (34300) | 20               | 4C175      | 25    |                    |         |
|                    |               |        | 2.26           | III        | 12500                     | (55800) |                    |               |        | 2.26           | III        | 12000                     | (53500) | 20               | 4D170      | 25    |                    |         |
|                    |               |        | 2.47           | III        | 12500                     | (55800) |                    |               |        | 2.47           | III        | 12000                     | (53500) | 20               | 4D175      | 25    |                    | (-),(#) |
| 2.77               | III           | 12500  | (55800)        | 2.77       | III                       | 12000   | (53500)            | 20            | 4D180  | 25             | (-),(#)    |                           |         |                  |            |       |                    |         |
| 51.8               | 22600         | (2550) | 1.01           | I          | 4980                      | (22100) | 62.5               | 18700         | (2110) | 1.01           | I          | 4990                      | (22200) | 20               | 4B145      | 28    |                    |         |
|                    |               |        | 1.31           | I          | 8050                      | (35800) |                    |               |        | 1.31           | I          | 7860                      | (35000) | 20               | 4C160      | 28    |                    |         |
|                    |               |        | 1.61           | II         | 8050                      | (35800) |                    |               |        | 1.61           | II         | 7860                      | (35000) | 20               | 4C165      | 28    |                    |         |
|                    |               |        | 1.96           | II         | 8050                      | (35800) |                    |               |        | 2.02           | III        | 7860                      | (35000) | 20               | 4C170      | 28    |                    |         |
|                    |               |        | 2.26           | III        | 12900                     | (57300) |                    |               |        | 2.26           | III        | 12400                     | (55100) | 20               | 4D170      | 28    |                    |         |
|                    |               |        | 2.47           | III        | 12900                     | (57300) |                    |               |        | 2.47           | III        | 12400                     | (55100) | 20               | 4D175      | 28    |                    |         |
|                    |               |        | 2.77           | III        | 12900                     | (57300) |                    |               |        | 2.77           | III        | 12400                     | (55100) | 20               | 4D180      | 28    |                    | (-),(#) |
| 2.77               | III           | 17200  | (76600)        | 2.77       | III                       | 16500   | (73200)            | 20            | 4E180  | 28             | (-),(#)    |                           |         |                  |            |       |                    |         |
| 41.2               | 28400         | (3210) | 1.01           | I          | 8220                      | (36600) | 49.7               | 23500         | (2660) | 1.01           | I          | 8080                      | (36000) | 20               | 4C145      | 35    |                    |         |
|                    |               |        | 1.31           | I          | 8220                      | (36600) |                    |               |        | 1.31           | I          | 8080                      | (36000) | 20               | 4C160      | 35    |                    |         |
|                    |               |        | 1.60           | II         | 8220                      | (36600) |                    |               |        | 1.60           | II         | 8080                      | (36000) | 20               | 4C165      | 35    |                    |         |
|                    |               |        | 1.84           | II         | 13500                     | (59900) |                    |               |        | 1.84           | II         | 13000                     | (57800) | 20               | 4D170      | 35    |                    |         |
|                    |               |        | 2.01           | III        | 13500                     | (59900) |                    |               |        | 2.01           | III        | 13000                     | (57800) | 20               | 4D175      | 35    |                    |         |
|                    |               |        | 2.65           | III        | 13500                     | (59900) |                    |               |        | 2.77           | III        | 13000                     | (57800) | 20               | 4D180      | 35    |                    | (-),(#) |
|                    |               |        | 2.77           | III        | 18100                     | (80700) |                    |               |        | 2.77           | III        | 17400                     | (77300) | 20               | 4E180      | 35    |                    | (-),(#) |

**Notes:** [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.  
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

20 HP (15 kW)



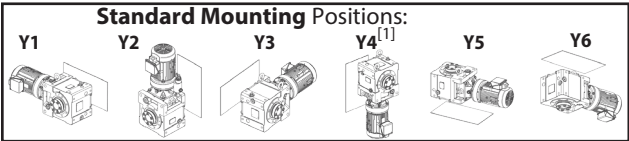
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz |                    |               |       |                |                |                           |       | Selection        |            |       |                    |    |     |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|----|-----|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |                | Solid Shaft Overhung Load |       | Base             |            |       | VFD <sup>[2]</sup> |    |     |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N·m) | SF             | AGMA Class     | lbs                       | (N)   | Motor Power Code | Frame Size | Ratio |                    |    |     |
| 37.7               | 31000 (3510)  |       | 1.01           | I          | 8270 (36800)              | 45.5  | 25700 (2910)       |               | 1.01  | I              | 8160 (36300)   | 20                        | 4C145 | 39               |            |       |                    |    |     |
|                    |               |       | 1.31           | I          | 8270 (36800)              |       |                    |               | 1.31  | I              | 8160 (36300)   |                           |       |                  |            | 20    | 4C160              | 39 |     |
|                    |               |       | 1.43           | II         | 8270 (36800)              |       |                    |               | 1.47  | II             | 8160 (36300)   |                           |       |                  |            | 20    | 4C165              | 39 |     |
|                    |               |       | 1.61           | II         | 13700 (60900)             |       |                    |               | 1.61  | II             | 13200 (58800)  |                           |       |                  |            | 20    | 4D165              | 39 |     |
|                    |               |       | 1.84           | II         | 13700 (60900)             |       |                    |               | 1.84  | II             | 13200 (58800)  |                           |       |                  |            | 20    | 4D170              | 39 |     |
|                    |               |       | 2.01           | III        | 13700 (60900)             |       |                    |               | 2.01  | III            | 13200 (58800)  |                           |       |                  |            | 20    | 4D175              | 39 |     |
|                    |               |       | 2.44           | III        | 13700 (60900)             |       |                    |               | 2.77  | III            | 13200 (58800)  |                           |       |                  |            | 20    | 4D180              | 39 | (-) |
|                    |               |       | 2.77           | III        | 18500 (82200)             |       |                    |               | 2.77  | III            | 17700 (78900)  |                           |       |                  |            | 20    | 4E180              | 39 | (-) |
|                    |               |       | 2.80           | III        | 18500 (82200)             |       |                    |               | 3.00  | III            | 17700 (78900)  |                           |       |                  |            | 20    | 4E185              | 39 | (-) |
|                    |               |       | 2.80           | III        | 18500 (82200)             |       |                    |               | 3.37  | III            | 17700 (78900)  |                           |       |                  |            | 20    | 4E190              | 39 | (-) |
|                    |               |       | 2.80           | III        | 18500 (82200)             |       |                    |               | 3.38  | III            | 17700 (78900)  |                           |       |                  |            | 20    | 4E195              | 39 | (-) |
|                    |               |       | 2.77           | III        | 30800 (137000)            |       |                    |               | 2.77  | III            | 30800 (137000) |                           |       |                  |            | 20    | 4F180              | 39 | (-) |
| 31.9               | 36700 (4140)  |       | 1.01           | I          | 8310 (37000)              | 38.5  | 30400 (3430)       |               | 1.01  | I              | 8260 (36700)   | 20                        | 4C145 | 46               |            |       |                    |    |     |
|                    |               |       | 1.21           | I          | 8310 (37000)              |       |                    |               | 1.24  | I              | 8260 (36700)   |                           |       |                  |            | 20    | 4C160              | 46 |     |
|                    |               |       | 1.31           | I          | 14100 (62500)             |       |                    |               | 1.31  | I              | 13600 (60600)  |                           |       |                  |            | 20    | 4D160              | 46 |     |
|                    |               |       | 1.51           | II         | 14100 (62500)             |       |                    |               | 1.51  | II             | 13600 (60600)  |                           |       |                  |            | 20    | 4D165              | 46 |     |
|                    |               |       | 1.82           | II         | 14100 (62500)             |       |                    |               | 1.82  | II             | 13600 (60600)  |                           |       |                  |            | 20    | 4D170              | 46 |     |
|                    |               |       | 2.01           | III        | 14100 (62500)             |       |                    |               | 2.01  | III            | 13600 (60600)  |                           |       |                  |            | 20    | 4D175              | 46 |     |
|                    |               |       | 2.10           | III        | 14100 (62500)             |       |                    |               | 2.48  | III            | 13600 (60600)  |                           |       |                  |            | 20    | 4D180              | 46 | (-) |
|                    |               |       | 2.37           | III        | 19100 (85200)             |       |                    |               | 2.77  | III            | 18400 (81900)  |                           |       |                  |            | 20    | 4E180              | 46 | (-) |
|                    |               |       | 2.37           | III        | 19100 (85200)             |       |                    |               | 2.86  | III            | 18400 (81900)  |                           |       |                  |            | 20    | 4E185              | 46 | (-) |
|                    |               |       | 2.37           | III        | 19100 (85200)             |       |                    |               | 2.86  | III            | 18400 (81900)  |                           |       |                  |            | 20    | 4E190              | 46 | (-) |
|                    |               |       | 2.37           | III        | 19100 (85200)             |       |                    |               | 2.86  | III            | 18400 (81900)  |                           |       |                  |            | 20    | 4E195              | 46 | (-) |
|                    |               |       | 2.77           | III        | 30600 (136000)            |       |                    |               | 2.77  | III            | 30900 (137000) |                           |       |                  |            | 20    | 4F180              | 46 | (-) |
| 27.6               | 42300 (4780)  |       | 0.96           | -          | 8290 (36900)              | 33.3  | 35100 (3960)       |               | 0.97  | -              | 8300 (36900)   | 20                        | 4C145 | 53               |            |       |                    |    |     |
|                    |               |       | 1.05           | I          | 8290 (36900)              |       |                    |               | 1.07  | I              | 8300 (36900)   |                           |       |                  |            | 20    | 4C160              | 53 |     |
|                    |               |       | 1.25           | I          | 14400 (63800)             |       |                    |               | 1.25  | I              | 14000 (62100)  |                           |       |                  |            | 20    | 4D160              | 53 |     |
|                    |               |       | 1.49           | II         | 14400 (63800)             |       |                    |               | 1.51  | II             | 14000 (62100)  |                           |       |                  |            | 20    | 4D165              | 53 |     |
|                    |               |       | 1.70           | II         | 14400 (63800)             |       |                    |               | 1.70  | II             | 14000 (62100)  |                           |       |                  |            | 20    | 4D170              | 53 |     |
|                    |               |       | 1.82           | II         | 14400 (63800)             |       |                    |               | 1.82  | II             | 14000 (62100)  |                           |       |                  |            | 20    | 4D175              | 53 |     |
|                    |               |       | 1.82           | II         | 14400 (63800)             |       |                    |               | 2.16  | III            | 14000 (62100)  |                           |       |                  |            | 20    | 4D180              | 53 | (-) |
|                    |               |       | 2.01           | III        | 19700 (87600)             |       |                    |               | 2.01  | III            | 19000 (84400)  |                           |       |                  |            | 20    | 4E175              | 53 |     |
|                    |               |       | 2.06           | III        | 19700 (87600)             |       |                    |               | 2.16  | III            | 19000 (84400)  |                           |       |                  |            | 20    | 4E180              | 53 | (-) |
|                    |               |       | 2.06           | III        | 19700 (87600)             |       |                    |               | 2.48  | III            | 19000 (84400)  |                           |       |                  |            | 20    | 4E185              | 53 | (-) |
|                    |               |       | 2.06           | III        | 19700 (87600)             |       |                    |               | 2.48  | III            | 19000 (84400)  |                           |       |                  |            | 20    | 4E190              | 53 | (-) |
|                    |               |       | 2.06           | III        | 19700 (87600)             |       |                    |               | 2.48  | III            | 19000 (84400)  |                           |       |                  |            | 20    | 4E195              | 53 | (-) |
|                    |               |       | 2.16           | III        | 30300 (135000)            |       |                    |               | 2.16  | III            | 30700 (136000) |                           |       |                  |            | 20    | 4F180              | 53 | (-) |
|                    |               |       | 2.60           | III        | 30300 (135000)            |       |                    |               | 2.60  | III            | 30700 (136000) |                           |       |                  |            | 20    | 4F185              | 53 | (-) |

Standard Mounting Selection Tables

20 HP (15 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

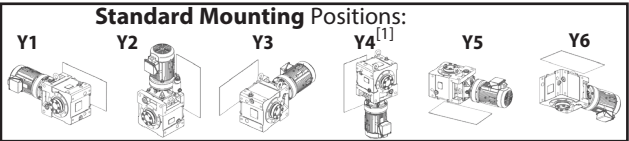
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz |                    |               |       |                |            |                           |     | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N•m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N•m) | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 24.4               | 48000 (5420)  |       | 1.25           | I          | 14600 (64800)             | 29.4  | 39700 (4490)       |               |       | 1.25           | I          | 14200 (63300)             | 20  | 4D165            | 60         |       |                    |
|                    |               |       | 1.31           | I          | 14600 (64800)             |       |                    |               |       | 1.31           | I          | 14200 (63300)             | 20  | 4D170            | 60         |       |                    |
|                    |               |       | 1.61           | II         | 14600 (64800)             |       |                    |               |       | 1.61           | II         | 14200 (63300)             | 20  | 4D175            | 60         |       |                    |
|                    |               |       | 1.61           | II         | 14600 (64800)             |       |                    |               |       | 1.94           | II         | 14200 (63300)             | 20  | 4D180            | 60         |       |                    |
|                    |               |       | 1.81           | II         | 20100 (89600)             |       |                    |               |       | 2.04           | III        | 19400 (86500)             | 20  | 4E180            | 60         |       |                    |
|                    |               |       | 1.81           | II         | 20100 (89600)             |       |                    |               |       | 2.19           | III        | 19400 (86500)             | 20  | 4E185            | 60         |       |                    |
|                    |               |       | 1.81           | II         | 20100 (89600)             |       |                    |               |       | 2.19           | III        | 19400 (86500)             | 20  | 4E190            | 60         |       | (-)                |
|                    |               |       | 1.81           | II         | 20100 (89600)             |       |                    |               |       | 2.19           | III        | 19400 (86500)             | 20  | 4E195            | 60         |       | (-)                |
|                    |               |       | 2.04           | III        | 30100 (134000)            |       |                    |               |       | 2.04           | III        | 30400 (135000)            | 20  | 4F180            | 60         |       |                    |
|                    |               |       | 2.55           | III        | 30100 (134000)            |       |                    |               |       | 2.60           | III        | 30400 (135000)            | 20  | 4F185            | 60         |       |                    |
| 21.6               | 54200 (6120)  |       | 1.07           | I          | 14800 (65700)             | 26.0  | 44900 (5070)       |               |       | 1.07           | I          | 14500 (64300)             | 20  | 4D165            | 67         |       |                    |
|                    |               |       | 1.24           | I          | 14800 (65700)             |       |                    |               |       | 1.30           | I          | 14500 (64300)             | 20  | 4D170            | 67         |       |                    |
|                    |               |       | 1.42           | II         | 14800 (65700)             |       |                    |               |       | 1.42           | II         | 14500 (64300)             | 20  | 4D175            | 67         |       |                    |
|                    |               |       | 1.42           | II         | 14800 (65700)             |       |                    |               |       | 1.72           | II         | 14500 (64300)             | 20  | 4D180            | 67         |       |                    |
|                    |               |       | 1.57           | II         | 20600 (91500)             |       |                    |               |       | 1.61           | II         | 19900 (88500)             | 20  | 4E175            | 67         |       |                    |
|                    |               |       | 1.61           | II         | 20600 (91500)             |       |                    |               |       | 1.94           | II         | 19900 (88500)             | 20  | 4E180            | 67         |       |                    |
|                    |               |       | 1.61           | II         | 20600 (91500)             |       |                    |               |       | 1.94           | II         | 19900 (88500)             | 20  | 4E185            | 67         |       |                    |
|                    |               |       | 1.61           | II         | 20600 (91500)             |       |                    |               |       | 1.94           | II         | 19900 (88500)             | 20  | 4E190            | 67         |       | (-)                |
|                    |               |       | 1.61           | II         | 20600 (91500)             |       |                    |               |       | 1.94           | II         | 19900 (88500)             | 20  | 4E195            | 67         |       | (-)                |
|                    |               |       | 2.00           | III        | 29800 (133000)            |       |                    |               |       | 2.00           | III        | 30200 (134000)            | 20  | 4F180            | 67         |       |                    |
|                    |               |       | 2.54           | III        | 29800 (133000)            |       |                    |               |       | 2.60           | III        | 30200 (134000)            | 20  | 4F185            | 67         |       |                    |
|                    |               |       | 2.73           | III        | 29800 (133000)            |       |                    |               |       | 2.73           | III        | 30200 (134000)            | 20  | 4F190            | 67         |       | (-)                |
|                    |               |       | 2.94           | III        | 29800 (133000)            |       |                    |               |       | 3.21           | III        | 30200 (134000)            | 20  | 4F195            | 67         |       | (-)                |
| 19.7               | 59300 (6690)  |       | 1.07           | I          | 14900 (66200)             | 23.8  | 49100 (5550)       |               |       | 1.07           | I          | 14600 (65000)             | 20  | 4D165            | 74         |       |                    |
|                    |               |       | 1.24           | I          | 14900 (66200)             |       |                    |               |       | 1.30           | I          | 14600 (65000)             | 20  | 4D170            | 74         |       |                    |
|                    |               |       | 1.30           | I          | 14900 (66200)             |       |                    |               |       | 1.30           | I          | 14600 (65000)             | 20  | 4D175            | 74         |       |                    |
|                    |               |       | 1.30           | I          | 14900 (66200)             |       |                    |               |       | 1.57           | II         | 14600 (65000)             | 20  | 4D180            | 74         |       |                    |
|                    |               |       | 1.47           | II         | 20800 (92500)             |       |                    |               |       | 1.47           | II         | 20200 (90000)             | 20  | 4E175            | 74         |       |                    |
|                    |               |       | 1.47           | II         | 20800 (92500)             |       |                    |               |       | 1.77           | II         | 20200 (90000)             | 20  | 4E180            | 74         |       |                    |
|                    |               |       | 1.47           | II         | 20800 (92500)             |       |                    |               |       | 1.77           | II         | 20200 (90000)             | 20  | 4E185            | 74         |       |                    |
|                    |               |       | 1.47           | II         | 20800 (92500)             |       |                    |               |       | 1.77           | II         | 20200 (90000)             | 20  | 4E190            | 74         |       | (-)                |
|                    |               |       | 1.47           | II         | 20800 (92500)             |       |                    |               |       | 1.77           | II         | 20200 (90000)             | 20  | 4E195            | 74         |       | (-)                |
|                    |               |       | 2.00           | III        | 29600 (132000)            |       |                    |               |       | 2.00           | III        | 30000 (134000)            | 20  | 4F180            | 74         |       |                    |
|                    |               |       | 2.54           | III        | 29600 (132000)            |       |                    |               |       | 2.60           | III        | 30000 (134000)            | 20  | 4F185            | 74         |       |                    |
|                    |               |       | 2.69           | III        | 29600 (132000)            |       |                    |               |       | 2.73           | III        | 30000 (134000)            | 20  | 4F190            | 74         |       | (-)                |
|                    |               |       | 2.69           | III        | 29600 (132000)            |       |                    |               |       | 3.21           | III        | 30000 (134000)            | 20  | 4F195            | 74         |       | (-)                |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

20 HP (15 kW)



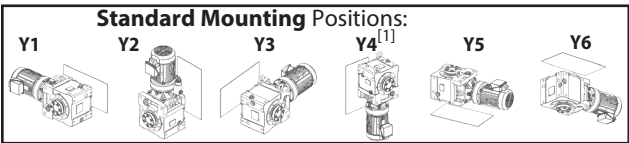
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |                |                |            |                           | 60 Hz |                    |               |       |                |                | Selection                 |       |                  |            |       |                    |
|--------------------|---------------|----------------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |                | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |                | Solid Shaft Overhung Load |       | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)          | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N·m) | SF             | AGMA Class     | lbs                       | (N)   | Motor Power Code | Frame Size | Ratio |                    |
| 18.1               | 64500 (7290)  |                | 1.04           | I          | 15000 (66500)             | 21.9  | 53400 (6040)       |               | 1.05  | I              | 14700 (65600)  | 20                        | 4D170 | 80               |            |       |                    |
|                    |               |                | 1.20           | I          | 15000 (66500)             |       |                    |               | 1.20  | I              | 14700 (65600)  | 20                        | 4D175 | 80               |            |       |                    |
|                    |               |                | 1.20           | I          | 15000 (66500)             |       |                    |               | 1.44  | II             | 14700 (65600)  | 20                        | 4D180 | 80               |            |       |                    |
|                    |               |                | 1.30           | I          | 20500 (91400)             |       |                    |               | 1.30  | I              | 20500 (91300)  | 20                        | 4E175 | 80               |            |       |                    |
|                    |               |                | 1.35           | I          | 20500 (91400)             |       |                    |               | 1.61  | II             | 20500 (91300)  | 20                        | 4E180 | 80               |            |       |                    |
|                    |               |                | 1.35           | I          | 20500 (91400)             |       |                    |               | 1.63  | II             | 20500 (91300)  | 20                        | 4E185 | 80               |            |       |                    |
|                    |               |                | 1.35           | I          | 20500 (91400)             |       |                    |               | 1.63  | II             | 20500 (91300)  | 20                        | 4E190 | 80               |            | (-)   |                    |
|                    |               |                | 1.35           | I          | 20500 (91400)             |       |                    |               | 1.63  | II             | 20500 (91300)  | 20                        | 4E195 | 80               |            | (-)   |                    |
|                    |               |                | 1.61           | II         | 29400 (131000)            |       |                    |               | 1.61  | II             | 29900 (133000) | 20                        | 4F180 | 80               |            |       |                    |
|                    |               |                | 2.01           | III        | 29400 (131000)            |       |                    |               | 2.01  | III            | 29900 (133000) | 20                        | 4F185 | 80               |            |       |                    |
|                    |               |                | 2.35           | III        | 29400 (131000)            |       |                    |               | 2.35  | III            | 29900 (133000) | 20                        | 4F190 | 80               |            | (-)   |                    |
|                    |               |                | 2.47           | III        | 29400 (131000)            |       |                    |               | 2.70  | III            | 29900 (133000) | 20                        | 4F195 | 80               |            | (-)   |                    |
| 16.6               | 70500 (7970)  |                | 0.90           | -          | 13700 (61100)             | 20.0  | 58400 (6600)       |               | 1.01  | I              | 14900 (66100)  | 20                        | 4D165 | 88               |            |       |                    |
|                    |               |                | 1.04           | I          | 13700 (61100)             |       |                    |               | 1.05  | I              | 14900 (66100)  | 20                        | 4D170 | 88               |            |       |                    |
|                    |               |                | 1.09           | I          | 13700 (61100)             |       |                    |               | 1.09  | I              | 14900 (66100)  | 20                        | 4D175 | 88               |            |       |                    |
|                    |               |                | 1.09           | I          | 13700 (61100)             |       |                    |               | 1.32  | I              | 14900 (66100)  | 20                        | 4D180 | 88               |            |       |                    |
|                    |               |                | 1.23           | I          | 20200 (90000)             |       |                    |               | 1.23  | I              | 20800 (92600)  | 20                        | 4E175 | 88               |            |       |                    |
|                    |               |                | 1.23           | I          | 20200 (90000)             |       |                    |               | 1.49  | II             | 20800 (92600)  | 20                        | 4E180 | 88               |            |       |                    |
|                    |               |                | 1.23           | I          | 20200 (90000)             |       |                    |               | 1.49  | II             | 20800 (92600)  | 20                        | 4E185 | 88               |            |       |                    |
|                    |               |                | 1.23           | I          | 20200 (90000)             |       |                    |               | 1.49  | II             | 20800 (92600)  | 20                        | 4E190 | 88               |            | (-)   |                    |
|                    |               |                | 1.23           | I          | 20200 (90000)             |       |                    |               | 1.49  | II             | 20800 (92600)  | 20                        | 4E195 | 88               |            | (-)   |                    |
|                    |               |                | 1.61           | II         | 29100 (130000)            |       |                    |               | 1.61  | II             | 29600 (132000) | 20                        | 4F180 | 88               |            |       |                    |
|                    |               |                | 2.01           | III        | 29100 (130000)            |       |                    |               | 2.01  | III            | 29600 (132000) | 20                        | 4F185 | 88               |            |       |                    |
|                    |               |                | 2.26           | III        | 29100 (130000)            |       |                    |               | 2.35  | III            | 29600 (132000) | 20                        | 4F190 | 88               |            | (-)   |                    |
| 2.26               | III           | 29100 (130000) | 2.70           | III        | 29600 (132000)            | 20    | 4F195              | 88            | (-)   |                |                |                           |       |                  |            |       |                    |
| 14.3               | 81800 (9250)  |                | 0.94           | -          | 9220 (41000)              | 17.2  | 67800 (7660)       |               | 0.94  | -              | 14500 (64700)  | 20                        | 4D175 | 102              |            |       |                    |
|                    |               |                | 0.94           | -          | 9220 (41000)              |       |                    |               | 1.14  | I              | 14500 (64700)  | 20                        | 4D180 | 102              |            |       |                    |
|                    |               |                | 1.06           | I          | 19700 (87400)             |       |                    |               | 1.06  | I              | 20400 (90600)  | 20                        | 4E175 | 102              |            |       |                    |
|                    |               |                | 1.06           | I          | 19700 (87400)             |       |                    |               | 1.28  | I              | 20400 (90600)  | 20                        | 4E180 | 102              |            |       |                    |
|                    |               |                | 1.06           | I          | 19700 (87400)             |       |                    |               | 1.28  | I              | 20400 (90600)  | 20                        | 4E185 | 102              |            |       |                    |
|                    |               |                | 1.06           | I          | 19700 (87400)             |       |                    |               | 1.28  | I              | 20400 (90600)  | 20                        | 4E190 | 102              |            |       |                    |
|                    |               |                | 1.06           | I          | 19700 (87400)             |       |                    |               | 1.28  | I              | 20400 (90600)  | 20                        | 4E195 | 102              |            |       |                    |
|                    |               |                | 1.30           | I          | 28600 (127000)            |       |                    |               | 1.30  | I              | 29200 (130000) | 20                        | 4F180 | 102              |            |       |                    |
|                    |               |                | 1.61           | II         | 28600 (127000)            |       |                    |               | 1.61  | II             | 29200 (130000) | 20                        | 4F185 | 102              |            |       |                    |
|                    |               |                | 1.95           | II         | 28600 (127000)            |       |                    |               | 2.05  | III            | 29200 (130000) | 20                        | 4F190 | 102              |            |       |                    |
|                    |               |                | 1.95           | II         | 28600 (127000)            |       |                    |               | 2.35  | III            | 29200 (130000) | 20                        | 4F195 | 102              |            |       |                    |

Standard Mounting Selection Tables

20 HP  
(15 kW)



Dimension Pages:  
Single Reduction, Y2 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

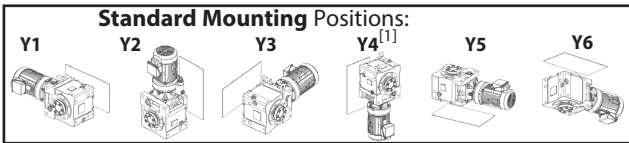
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz              |                |       |                |            |                           | Selection        |            |       |
|--------------------|----------------|-------|----------------|------------|---------------------------|--------------------|----------------|-------|----------------|------------|---------------------------|------------------|------------|-------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Base             |            |       |
|                    | in·lbs         | (N·m) | SF             | AGMA Class |                           |                    | in·lbs         | (N·m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size | Ratio |
| 12.9               | 90300 (10200)  |       | 0.85           | -          | -                         | 15.6               | 74800 (8450)   |       | 1.03           | I          | 12300 (54700)             | 20               | 4D180      | 112   |
|                    |                |       | 0.96           | -          | 19200 (85500)             |                    |                |       | 1.01           | I          | 20000 (89000)             | 20               | 4E175      | 112   |
|                    |                |       | 1.14           | I          | 19200 (85500)             |                    |                |       | 1.25           | I          | 20000 (89000)             | 20               | 4E180      | 112   |
|                    |                |       | 1.14           | I          | 19200 (85500)             |                    |                |       | 1.37           | I          | 20000 (89000)             | 20               | 4E185      | 112   |
|                    |                |       | 1.23           | I          | 28300 (126000)            |                    |                |       | 1.25           | I          | 28900 (129000)            | 20               | 4F180      | 112   |
|                    |                |       | 1.51           | II         | 28300 (126000)            |                    |                |       | 1.51           | II         | 28900 (129000)            | 20               | 4F185      | 112   |
|                    |                |       | 1.62           | II         | 28300 (126000)            |                    |                |       | 1.62           | II         | 28900 (129000)            | 20               | 4F190      | 112   |
|                    |                |       | 1.76           | II         | 28300 (126000)            |                    |                |       | 2.01           | III        | 28900 (129000)            | 20               | 4F195      | 112   |
|                    |                |       |                |            |                           |                    |                |       |                |            |                           |                  |            |       |
| 11.8               | 98800 (11200)  |       | 0.96           | -          | 18800 (83600)             | 14.3               | 81800 (9250)   |       | 1.01           | I          | 19700 (87400)             | 20               | 4E175      | 123   |
|                    |                |       | 1.04           | I          | 18800 (83600)             |                    |                |       | 1.25           | I          | 19700 (87400)             | 20               | 4E180      | 123   |
|                    |                |       | 1.04           | I          | 18800 (83600)             |                    |                |       | 1.25           | I          | 19700 (87400)             | 20               | 4E185      | 123   |
|                    |                |       | 1.23           | I          | 27900 (124000)            |                    |                |       | 1.25           | I          | 28600 (127000)            | 20               | 4F180      | 123   |
|                    |                |       | 1.51           | II         | 27900 (124000)            |                    |                |       | 1.51           | II         | 28600 (127000)            | 20               | 4F185      | 123   |
|                    |                |       | 1.61           | II         | 27900 (124000)            |                    |                |       | 1.62           | II         | 28600 (127000)            | 20               | 4F190      | 123   |
|                    |                |       | 1.61           | II         | 27900 (124000)            |                    |                |       | 1.95           | II         | 28600 (127000)            | 20               | 4F195      | 123   |
|                    |                |       |                |            |                           |                    |                |       |                |            |                           |                  |            |       |
| 9.63               | 121000 (13700) |       | 0.85           | -          | 12500 (55800)             | 11.6               | 101000 (11400) |       | 1.01           | I          | 18700 (83200)             | 20               | 4E180      | 151   |
|                    |                |       | 0.85           | -          | 12500 (55800)             |                    |                |       | 1.02           | I          | 18700 (83200)             | 20               | 4E185      | 151   |
|                    |                |       | 1.00           | I          | 26900 (120000)            |                    |                |       | 1.01           | I          | 27800 (124000)            | 20               | 4F180      | 151   |
|                    |                |       | 1.24           | I          | 26900 (120000)            |                    |                |       | 1.25           | I          | 27800 (124000)            | 20               | 4F185      | 151   |
|                    |                |       | 1.31           | I          | 26900 (120000)            |                    |                |       | 1.39           | I          | 27800 (124000)            | 20               | 4F190      | 151   |
|                    |                |       | 1.31           | I          | 26900 (120000)            |                    |                |       | 1.58           | II         | 27800 (124000)            | 20               | 4F195      | 151   |
| 8.12               | 144000 (16300) |       | 1.01           | I          | 25900 (115000)            | 9.80               | 119000 (13500) |       | 1.01           | I          | 27000 (120000)            | 20               | 4F185      | 179   |
|                    |                |       | 1.11           | I          | 25900 (115000)            |                    |                |       | 1.21           | I          | 27000 (120000)            | 20               | 4F190      | 179   |
|                    |                |       | 1.11           | I          | 25900 (115000)            |                    |                |       | 1.34           | I          | 27000 (120000)            | 20               | 4F195      | 179   |
|                    |                |       |                |            |                           |                    |                |       |                |            |                           |                  |            |       |
| 7.02               | 166000 (18800) |       | 0.96           | -          | 25000 (111000)            | 8.47               | 138000 (15600) |       | 1.02           | I          | 26200 (117000)            | 20               | 4F190      | 207   |
|                    |                |       | 0.96           | -          | 25000 (111000)            |                    |                |       | 1.15           | I          | 26200 (117000)            | 20               | 4F195      | 207   |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

25 HP  
(18.5 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

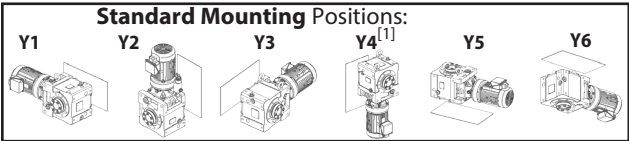
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz              |               |       |                |            |                           | Selection        |            |          |
|--------------------|---------------|-------|----------------|------------|---------------------------|--------------------|---------------|-------|----------------|------------|---------------------------|------------------|------------|----------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Base             |            |          |
|                    | in·lbs        | (N·m) | SF             | AGMA Class |                           |                    | in·lbs        | (N·m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size | Ratio    |
| 138                | 10400 (1180)  |       | 1.37           | I          | 4410 (19600)              | 167                | 8650 (977)    |       | 1.37           | I          | 4310 (19200)              | 25               | 4B160      | 11       |
|                    |               |       | 1.57           | II         | 4410 (19600)              |                    |               |       | 1.57           | II         | 4310 (19200)              | 25               | 4B165      | 11       |
|                    |               |       | 1.62           | II         | 6640 (29600)              |                    |               |       | 1.62           | II         | 6400 (28500)              | 25               | 4C165      | 11       |
|                    |               |       | 2.24           | III        | 6650 (29600)              |                    |               |       | 2.24           | III        | 6400 (28500)              | 25               | 4C170      | 11       |
|                    |               |       | 2.43           | III        | 6650 (29600)              |                    |               |       | 2.43           | III        | 6400 (28500)              | 25               | 4C175      | 11       |
|                    |               |       | 2.24           | III        | 10200 (45400)             |                    |               |       | 2.24           | III        | 9740 (43300)              | 25               | 4D170      | 11       |
|                    |               |       | 2.43           | III        | 10200 (45400)             |                    |               |       | 2.43           | III        | 9740 (43300)              | 25               | 4D175      | 11       |
|                    |               |       | 2.89           | III        | 10100 (45000)             |                    |               |       | 2.89           | III        | 9660 (43000)              | 25               | 4D180      | 11       |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |            | (-), (#) |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |            |          |
| 113                | 12700 (1440)  |       | 1.37           | I          | 4490 (20000)              | 137                | 10500 (1190)  |       | 1.37           | I          | 4400 (19600)              | 25               | 4B160      | 13       |
|                    |               |       | 1.57           | II         | 4490 (20000)              |                    |               |       | 1.57           | II         | 4400 (19600)              | 25               | 4B165      | 13       |
|                    |               |       | 1.62           | II         | 6850 (30500)              |                    |               |       | 1.62           | II         | 6610 (29400)              | 25               | 4C165      | 13       |
|                    |               |       | 2.24           | III        | 6880 (30600)              |                    |               |       | 2.24           | III        | 6640 (29500)              | 25               | 4C170      | 13       |
|                    |               |       | 2.43           | III        | 6880 (30600)              |                    |               |       | 2.43           | III        | 6640 (29500)              | 25               | 4C175      | 13       |
|                    |               |       | 2.24           | III        | 10700 (47400)             |                    |               |       | 2.24           | III        | 10200 (45400)             | 25               | 4D170      | 13       |
|                    |               |       | 2.43           | III        | 10700 (47400)             |                    |               |       | 2.43           | III        | 10200 (45400)             | 25               | 4D175      | 13       |
|                    |               |       | 2.89           | III        | 10700 (47400)             |                    |               |       | 2.89           | III        | 10200 (45400)             | 25               | 4D180      | 13       |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |            | (-), (#) |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |            |          |
| 104                | 13900 (1570)  |       | 1.37           | I          | 4520 (20100)              | 125                | 11500 (1300)  |       | 1.37           | I          | 4450 (19800)              | 25               | 4B160      | 14       |
|                    |               |       | 1.51           | II         | 4520 (20100)              |                    |               |       | 1.57           | II         | 4450 (19800)              | 25               | 4B165      | 14       |
|                    |               |       | 1.62           | II         | 6960 (30900)              |                    |               |       | 1.62           | II         | 6730 (29900)              | 25               | 4C165      | 14       |
|                    |               |       | 2.24           | III        | 6980 (31100)              |                    |               |       | 2.24           | III        | 6760 (30100)              | 25               | 4C170      | 14       |
|                    |               |       | 2.43           | III        | 6980 (31100)              |                    |               |       | 2.43           | III        | 6760 (30100)              | 25               | 4C175      | 14       |
|                    |               |       | 2.24           | III        | 10900 (48400)             |                    |               |       | 2.24           | III        | 10400 (46300)             | 25               | 4D170      | 14       |
|                    |               |       | 2.43           | III        | 10900 (48400)             |                    |               |       | 2.43           | III        | 10400 (46300)             | 25               | 4D175      | 14       |
|                    |               |       | 2.89           | III        | 10900 (48400)             |                    |               |       | 2.89           | III        | 10400 (46300)             | 25               | 4D180      | 14       |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |            | (-), (#) |
| 90.6               | 15900 (1800)  |       | 1.35           | I          | 4550 (20200)              | 109                | 13200 (1490)  |       | 1.43           | II         | 4510 (20000)              | 25               | 4B165      | 16       |
|                    |               |       | 1.62           | II         | 7120 (31700)              |                    |               |       | 1.62           | II         | 6910 (30700)              | 25               | 4C165      | 16       |
|                    |               |       | 2.24           | III        | 7120 (31700)              |                    |               |       | 2.24           | III        | 6900 (30700)              | 25               | 4C170      | 16       |
|                    |               |       | 2.39           | III        | 7120 (31700)              |                    |               |       | 2.43           | III        | 6900 (30700)              | 25               | 4C175      | 16       |
|                    |               |       | 2.24           | III        | 11200 (49700)             |                    |               |       | 2.24           | III        | 10700 (47700)             | 25               | 4D170      | 16       |
|                    |               |       | 2.43           | III        | 11200 (49700)             |                    |               |       | 2.43           | III        | 10700 (47700)             | 25               | 4D175      | 16       |
|                    |               |       | 2.89           | III        | 11100 (49400)             |                    |               |       | 2.89           | III        | 10600 (47300)             | 25               | 4D180      | 16       |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |            | (-), (#) |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |            |          |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.  
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

25 HP (18.5 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

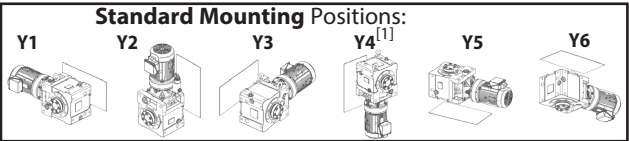
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |        |                |            |                           |         | Selection        |              |       |                    |         |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|---------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |              |       | VFD <sup>[2]</sup> |         |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size   | Ratio |                    |         |
| 82.9               | 17400         | (1970) | 1.28           | I          | 4560                      | (20300) | 100.0              | 14400         | (1630) | 1.31           | I          | 4530                      | (20200) | 25               | <b>4B160</b> | 18    |                    |         |
|                    |               |        | 1.37           | I          | 7220                      | (32100) |                    |               |        | 1.37           | I          | 7010                      | (31200) | 25               | <b>4C160</b> | 18    |                    |         |
|                    |               |        | 1.62           | II         | 7220                      | (32100) |                    |               |        | 1.62           | II         | 7010                      | (31200) | 25               | <b>4C165</b> | 18    |                    |         |
|                    |               |        | 2.24           | III        | 7210                      | (32100) |                    |               |        | 2.24           | III        | 7010                      | (31200) | 25               | <b>4C170</b> | 18    |                    | (#)     |
|                    |               |        | 2.24           | III        | 7210                      | (32100) |                    |               |        | 2.43           | III        | 7010                      | (31200) | 25               | <b>4C175</b> | 18    |                    | (#)     |
|                    |               |        | 2.24           | III        | 11400                     | (50700) |                    |               |        | 2.24           | III        | 10900                     | (48600) | 25               | <b>4D170</b> | 18    |                    | (#)     |
|                    |               |        | 2.43           | III        | 11400                     | (50700) |                    |               |        | 2.43           | III        | 10900                     | (48600) | 25               | <b>4D175</b> | 18    |                    | (#)     |
|                    |               |        | 2.89           | III        | 11300                     | (50300) |                    |               |        | 2.89           | III        | 10900                     | (48300) | 25               | <b>4D180</b> | 18    |                    | (-),(#) |
| 69.0               | 20900         | (2360) | 1.09           | I          | 4550                      | (20200) | 83.3               | 17300         | (1950) | 1.09           | I          | 4560                      | (20300) | 25               | <b>4B160</b> | 21    |                    |         |
|                    |               |        | 1.37           | I          | 7370                      | (32800) |                    |               |        | 1.37           | I          | 7190                      | (32000) | 25               | <b>4C160</b> | 21    |                    |         |
|                    |               |        | 1.62           | II         | 7370                      | (32800) |                    |               |        | 1.62           | II         | 7190                      | (32000) | 25               | <b>4C165</b> | 21    |                    |         |
|                    |               |        | 1.83           | II         | 7370                      | (32800) |                    |               |        | 1.83           | II         | 7190                      | (32000) | 25               | <b>4C170</b> | 21    |                    |         |
|                    |               |        | 1.95           | II         | 7370                      | (32800) |                    |               |        | 1.95           | II         | 7190                      | (32000) | 25               | <b>4C175</b> | 21    |                    |         |
|                    |               |        | 2.00           | III        | 11800                     | (52500) |                    |               |        | 2.00           | III        | 11400                     | (50500) | 25               | <b>4D175</b> | 21    |                    |         |
|                    |               |        | 2.24           | III        | 11800                     | (52500) |                    |               |        | 2.24           | III        | 11400                     | (50500) | 25               | <b>4D180</b> | 21    |                    | (-),(#) |
|                    |               |        | 2.43           | III        | 11800                     | (52500) |                    |               |        | 2.43           | III        | 11400                     | (50500) | 25               | <b>4D185</b> | 21    |                    | (-),(#) |
|                    |               |        | 2.74           | III        | 15800                     | (70200) |                    |               |        | 2.74           | III        | 15100                     | (67100) | 25               | <b>4E190</b> | 21    |                    | (-),(#) |
|                    |               |        | 2.97           | III        | 15800                     | (70200) |                    |               |        | 2.97           | III        | 15100                     | (67100) | 25               | <b>4E195</b> | 21    |                    | (-),(#) |
| 64.7               | 22300         | (2520) | 1.02           | I          | 4530                      | (20100) | 78.1               | 18500         | (2090) | 1.02           | I          | 4560                      | (20300) | 25               | <b>4B160</b> | 22    |                    |         |
|                    |               |        | 1.10           | I          | 7420                      | (33000) |                    |               |        | 1.10           | I          | 7260                      | (32300) | 25               | <b>4C160</b> | 22    |                    |         |
|                    |               |        | 1.30           | I          | 7420                      | (33000) |                    |               |        | 1.30           | I          | 7260                      | (32300) | 25               | <b>4C165</b> | 22    |                    |         |
|                    |               |        | 1.83           | II         | 7420                      | (33000) |                    |               |        | 1.83           | II         | 7260                      | (32300) | 25               | <b>4C170</b> | 22    |                    |         |
|                    |               |        | 2.00           | III        | 12000                     | (53200) |                    |               |        | 2.00           | III        | 11500                     | (51200) | 25               | <b>4D175</b> | 22    |                    |         |
|                    |               |        | 2.24           | III        | 12000                     | (53200) |                    |               |        | 2.24           | III        | 11500                     | (51200) | 25               | <b>4D180</b> | 22    |                    | (-),(#) |
|                    |               |        | 2.43           | III        | 12000                     | (53200) |                    |               |        | 2.43           | III        | 11500                     | (51200) | 25               | <b>4D185</b> | 22    |                    | (-),(#) |
|                    |               |        | 2.74           | III        | 16000                     | (71200) |                    |               |        | 2.74           | III        | 15300                     | (68200) | 25               | <b>4E190</b> | 22    |                    | (-),(#) |
|                    |               |        | 2.97           | III        | 16000                     | (71200) |                    |               |        | 2.97           | III        | 15300                     | (68200) | 25               | <b>4E195</b> | 22    |                    | (-),(#) |
|                    |               |        | 59.2           | 24400      | (2750)                    | 0.93    |                    |               |        | -              | 4490       | (20000)                   | 71.4    | 20200            | (2280)       | 0.93  |                    | -       |
| 1.10               | I             | 7480   |                |            |                           | (33300) | 1.10               | I             | 7340   | (32600)        | 25         | <b>4C160</b>              |         |                  |              | 25    |                    |         |
| 1.30               | I             | 7480   |                |            |                           | (33300) | 1.30               | I             | 7340   | (32600)        | 25         | <b>4C165</b>              |         |                  |              | 25    |                    |         |
| 1.75               | II            | 7480   |                |            |                           | (33300) | 1.87               | II            | 7340   | (32600)        | 25         | <b>4C175</b>              |         |                  |              | 25    |                    |         |
| 1.83               | II            | 12200  |                |            |                           | (54100) | 1.83               | II            | 11700  | (52200)        | 25         | <b>4D170</b>              |         |                  |              | 25    |                    |         |
| 2.00               | III           | 12200  |                |            |                           | (54100) | 2.00               | III           | 11700  | (52200)        | 25         | <b>4D175</b>              |         |                  |              | 25    |                    |         |
| 2.24               | III           | 12200  |                |            |                           | (54100) | 2.24               | III           | 11700  | (52200)        | 25         | <b>4D180</b>              |         |                  |              | 25    | (-),(#)            |         |
| 2.43               | III           | 12200  |                |            |                           | (54100) | 2.43               | III           | 11700  | (52200)        | 25         | <b>4D185</b>              |         |                  |              | 25    | (-),(#)            |         |
| 2.43               | III           | 16300  |                |            |                           | (72700) | 2.43               | III           | 15700  | (69600)        | 25         | <b>4E185</b>              |         |                  |              | 25    | (-),(#)            |         |
| 2.74               | III           | 16300  |                |            |                           | (72700) | 2.74               | III           | 15700  | (69600)        | 25         | <b>4E190</b>              |         |                  |              | 25    | (-),(#)            |         |
| 2.97               | III           | 16300  |                |            |                           | (72700) | 2.97               | III           | 15700  | (69600)        | 25         | <b>4E195</b>              |         |                  |              | 25    | (-),(#)            |         |

**Notes:** [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.  
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

25 HP (18.5 kW)



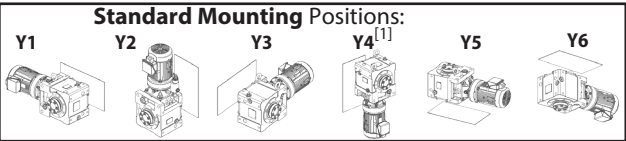
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |                |                |                |                           | 60 Hz        |                    |               |                |                |            | Selection                 |     |                  |            |       |                    |
|--------------------|---------------|----------------|----------------|----------------|---------------------------|--------------|--------------------|---------------|----------------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |                | Service Factor |                | Solid Shaft Overhung Load |              | Output Speed (RPM) | Output Torque |                | Service Factor |            | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)          | SF             | AGMA Class     | lbs                       | (N)          |                    | in-lbs        | (N·m)          | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 51.8               | 27800 (3150)  | 1.06           | I              | 7550 (33600)   | 62.5                      | 23100 (2610) | 1.06               | I             | 7440 (33100)   | 25             | 4C160      | 28                        |     |                  |            |       |                    |
|                    |               | 1.30           | I              | 7550 (33600)   |                           |              | 1.30               | I             | 7440 (33100)   | 25             | 4C165      | 28                        |     |                  |            |       |                    |
|                    |               | 1.59           | II             | 7550 (33600)   |                           |              | 1.63               | II            | 7440 (33100)   | 25             | 4C170      | 28                        |     |                  |            |       |                    |
|                    |               | 1.83           | II             | 12500 (55400)  |                           |              | 1.83               | II            | 12000 (53600)  | 25             | 4D170      | 28                        |     |                  |            |       |                    |
|                    |               | 2.00           | III            | 12500 (55400)  |                           |              | 2.00               | III           | 12000 (53600)  | 25             | 4D175      | 28                        |     |                  |            |       |                    |
|                    |               | 2.24           | III            | 12500 (55400)  |                           |              | 2.24               | III           | 12000 (53600)  | 25             | 4D180      | 28                        |     | (-),(#)          |            |       |                    |
|                    |               | 2.43           | III            | 12500 (55400)  |                           |              | 2.43               | III           | 12000 (53600)  | 25             | 4D185      | 28                        |     | (-),(#)          |            |       |                    |
|                    |               | 2.24           | III            | 16800 (74900)  |                           |              | 2.24               | III           | 16100 (71800)  | 25             | 4E180      | 28                        |     | (-),(#)          |            |       |                    |
|                    |               | 2.43           | III            | 16800 (74900)  |                           |              | 2.43               | III           | 16100 (71800)  | 25             | 4E185      | 28                        |     | (-),(#)          |            |       |                    |
|                    |               | 2.74           | III            | 16800 (74900)  |                           |              | 2.74               | III           | 16100 (71800)  | 25             | 4E190      | 28                        |     | (-),(#)          |            |       |                    |
|                    |               | 2.97           | III            | 16800 (74900)  |                           |              | 2.97               | III           | 16100 (71800)  | 25             | 4E195      | 28                        |     | (-),(#)          |            |       |                    |
|                    |               | 2.97           | III            | 29400 (131000) |                           |              | 2.97               | III           | 28000 (124000) | 25             | 4F195      | 28                        |     | (-),(#)          |            |       |                    |
| 41.2               | 35000 (3950)  | 1.06           | I              | 7590 (33800)   | 49.7                      | 29000 (3280) | 1.06               | I             | 7560 (33600)   | 25             | 4C160      | 35                        |     |                  |            |       |                    |
|                    |               | 1.30           | I              | 7590 (33800)   |                           |              | 1.30               | I             | 7560 (33600)   | 25             | 4C165      | 35                        |     |                  |            |       |                    |
|                    |               | 1.49           | II             | 12900 (57500)  |                           |              | 1.49               | II            | 12600 (55800)  | 25             | 4D170      | 35                        |     |                  |            |       |                    |
|                    |               | 1.63           | II             | 12900 (57500)  |                           |              | 1.63               | II            | 12600 (55800)  | 25             | 4D175      | 35                        |     |                  |            |       |                    |
|                    |               | 2.15           | III            | 12900 (57500)  |                           |              | 2.24               | III           | 12600 (55800)  | 25             | 4D180      | 35                        |     | (#)              |            |       |                    |
|                    |               | 2.24           | III            | 17600 (78500)  |                           |              | 2.24               | III           | 17000 (75500)  | 25             | 4E180      | 35                        |     | (#)              |            |       |                    |
|                    |               | 2.43           | III            | 17600 (78500)  |                           |              | 2.43               | III           | 17000 (75500)  | 25             | 4E185      | 35                        |     | (#)              |            |       |                    |
|                    |               | 2.49           | III            | 17600 (78500)  |                           |              | 2.74               | III           | 17000 (75500)  | 25             | 4E190      | 35                        |     | (-),(#)          |            |       |                    |
|                    |               | 2.49           | III            | 17600 (78500)  |                           |              | 2.97               | III           | 17000 (75500)  | 25             | 4E195      | 35                        |     | (-),(#)          |            |       |                    |
|                    |               | 2.43           | III            | 30700 (136000) |                           |              | 2.43               | III           | 29700 (132000) | 25             | 4F185      | 35                        |     | (#)              |            |       |                    |
|                    |               | 2.74           | III            | 30700 (136000) |                           |              | 2.74               | III           | 29700 (132000) | 25             | 4F190      | 35                        |     | (#)              |            |       |                    |
|                    |               | 2.97           | III            | 30700 (136000) |                           |              | 2.97               | III           | 29700 (132000) | 25             | 4F195      | 35                        |     | (#)              |            |       |                    |
| 37.7               | 38300 (4330)  | 1.06           | I              | 7580 (33700)   | 45.5                      | 31700 (3580) | 1.06               | I             | 7590 (33800)   | 25             | 4C160      | 39                        |     |                  |            |       |                    |
|                    |               | 1.16           | I              | 7580 (33700)   |                           |              | 1.19               | I             | 7590 (33800)   | 25             | 4C165      | 39                        |     |                  |            |       |                    |
|                    |               | 1.30           | I              | 13100 (58300)  |                           |              | 1.30               | I             | 12700 (56700)  | 25             | 4D165      | 39                        |     |                  |            |       |                    |
|                    |               | 1.49           | II             | 13100 (58300)  |                           |              | 1.49               | II            | 12700 (56700)  | 25             | 4D170      | 39                        |     |                  |            |       |                    |
|                    |               | 1.63           | II             | 13100 (58300)  |                           |              | 1.63               | II            | 12700 (56700)  | 25             | 4D175      | 39                        |     |                  |            |       |                    |
|                    |               | 1.98           | II             | 13100 (58300)  |                           |              | 2.24               | III           | 12700 (56700)  | 25             | 4D180      | 39                        |     |                  |            |       |                    |
|                    |               | 2.24           | III            | 18000 (79900)  |                           |              | 2.24               | III           | 17300 (77000)  | 25             | 4E180      | 39                        |     |                  |            |       |                    |
|                    |               | 2.27           | III            | 18000 (79900)  |                           |              | 2.43               | III           | 17300 (77000)  | 25             | 4E185      | 39                        |     |                  |            |       |                    |
|                    |               | 2.27           | III            | 18000 (79900)  |                           |              | 2.74               | III           | 17300 (77000)  | 25             | 4E190      | 39                        |     | (-)              |            |       |                    |
|                    |               | 2.27           | III            | 18000 (79900)  |                           |              | 2.74               | III           | 17300 (77000)  | 25             | 4E195      | 39                        |     | (-)              |            |       |                    |
|                    |               | 2.24           | III            | 30500 (136000) |                           |              | 2.24               | III           | 30400 (135000) | 25             | 4F180      | 39                        |     |                  |            |       |                    |
|                    |               | 2.43           | III            | 30500 (136000) |                           |              | 2.43               | III           | 30400 (135000) | 25             | 4F185      | 39                        |     |                  |            |       |                    |
| 2.74               | III           | 30500 (136000) | 2.74           | III            | 30400 (135000)            | 25           | 4F190              | 39            | (-)            |                |            |                           |     |                  |            |       |                    |
| 2.97               | III           | 30500 (136000) | 2.97           | III            | 30400 (135000)            | 25           | 4F195              | 39            | (-)            |                |            |                           |     |                  |            |       |                    |

Standard Mounting Selection Tables

25 HP  
(18.5 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

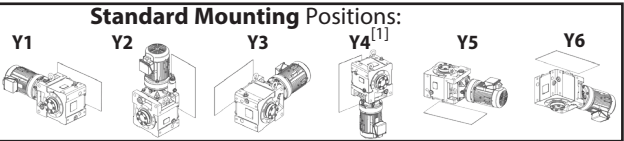
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                |            | Selection                 |          |                  |              |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|----------------|------------|---------------------------|----------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Base             |              |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N•m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N•m)  | SF             | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size   | Ratio |                    |
| 31.9               | 45200         | (5110) | 0.98           | -          | 7500                      | (33400)  | 38.5               | 37500         | (4240) | 1.01           | I          | 7590                      | (33800)  | 25               | <b>4C160</b> | 46    | (-)                |
|                    |               |        | 1.22           | I          | 13400                     | (59500)  |                    |               |        | 1.22           | I          | 13100                     | (58100)  | 25               | <b>4D165</b> | 46    |                    |
|                    |               |        | 1.48           | II         | 13400                     | (59500)  |                    |               |        | 1.48           | II         | 13100                     | (58100)  | 25               | <b>4D170</b> | 46    |                    |
|                    |               |        | 1.63           | II         | 13400                     | (59500)  |                    |               |        | 1.63           | II         | 13100                     | (58100)  | 25               | <b>4D175</b> | 46    |                    |
|                    |               |        | 1.71           | II         | 13400                     | (59500)  |                    |               |        | 2.01           | III        | 13100                     | (58100)  | 25               | <b>4D180</b> | 46    |                    |
|                    |               |        | 1.92           | II         | 18500                     | (82400)  |                    |               |        | 2.24           | III        | 17900                     | (79600)  | 25               | <b>4E180</b> | 46    |                    |
|                    |               |        | 1.92           | II         | 18500                     | (82400)  |                    |               |        | 2.32           | III        | 17900                     | (79600)  | 25               | <b>4E185</b> | 46    |                    |
|                    |               |        | 1.92           | II         | 18500                     | (82400)  |                    |               |        | 2.32           | III        | 17900                     | (79600)  | 25               | <b>4E190</b> | 46    |                    |
|                    |               |        | 1.92           | II         | 18500                     | (82400)  |                    |               |        | 2.32           | III        | 17900                     | (79600)  | 25               | <b>4E195</b> | 46    |                    |
|                    |               |        | 2.24           | III        | 30200                     | (134000) |                    |               |        | 2.24           | III        | 30500                     | (136000) | 25               | <b>4F180</b> | 46    |                    |
|                    |               |        | 2.43           | III        | 30200                     | (134000) |                    |               |        | 2.43           | III        | 30500                     | (136000) | 25               | <b>4F185</b> | 46    |                    |
|                    |               |        | 2.74           | III        | 30200                     | (134000) |                    |               |        | 2.74           | III        | 30500                     | (136000) | 25               | <b>4F190</b> | 46    |                    |
|                    |               |        | 2.97           | III        | 30200                     | (134000) |                    |               |        | 2.97           | III        | 30500                     | (136000) | 25               | <b>4F195</b> | 46    |                    |
| 27.6               | 52200         | (5900) | 0.85           | -          | 5880                      | (26100)  | 33.3               | 43300         | (4890) | 0.87           | -          | 7530                      | (33500)  | 25               | <b>4C160</b> | 53    | (-)                |
|                    |               |        | 1.01           | I          | 13600                     | (60300)  |                    |               |        | 1.01           | I          | 13300                     | (59200)  | 25               | <b>4D160</b> | 53    |                    |
|                    |               |        | 1.21           | I          | 13600                     | (60300)  |                    |               |        | 1.22           | I          | 13300                     | (59200)  | 25               | <b>4D165</b> | 53    |                    |
|                    |               |        | 1.38           | I          | 13600                     | (60300)  |                    |               |        | 1.38           | I          | 13300                     | (59200)  | 25               | <b>4D170</b> | 53    |                    |
|                    |               |        | 1.48           | II         | 13600                     | (60300)  |                    |               |        | 1.48           | II         | 13300                     | (59200)  | 25               | <b>4D175</b> | 53    |                    |
|                    |               |        | 1.48           | II         | 13600                     | (60300)  |                    |               |        | 1.75           | II         | 13300                     | (59200)  | 25               | <b>4D180</b> | 53    |                    |
|                    |               |        | 1.63           | II         | 19000                     | (84400)  |                    |               |        | 1.63           | II         | 18400                     | (81700)  | 25               | <b>4E175</b> | 53    |                    |
|                    |               |        | 1.67           | II         | 19000                     | (84400)  |                    |               |        | 1.75           | II         | 18400                     | (81700)  | 25               | <b>4E180</b> | 53    |                    |
|                    |               |        | 1.67           | II         | 19000                     | (84400)  |                    |               |        | 2.01           | III        | 18400                     | (81700)  | 25               | <b>4E185</b> | 53    |                    |
|                    |               |        | 1.67           | II         | 19000                     | (84400)  |                    |               |        | 2.01           | III        | 18400                     | (81700)  | 25               | <b>4E190</b> | 53    |                    |
|                    |               |        | 1.67           | II         | 19000                     | (84400)  |                    |               |        | 2.01           | III        | 18400                     | (81700)  | 25               | <b>4E195</b> | 53    |                    |
|                    |               |        | 1.75           | II         | 29900                     | (133000) |                    |               |        | 1.75           | II         | 30300                     | (135000) | 25               | <b>4F180</b> | 53    |                    |
|                    |               |        | 2.11           | III        | 29900                     | (133000) |                    |               |        | 2.11           | III        | 30300                     | (135000) | 25               | <b>4F185</b> | 53    |                    |
|                    |               |        | 2.74           | III        | 29900                     | (133000) |                    |               |        | 2.74           | III        | 30300                     | (135000) | 25               | <b>4F190</b> | 53    |                    |
|                    |               |        | 2.97           | III        | 29900                     | (133000) |                    |               |        | 2.97           | III        | 30300                     | (135000) | 25               | <b>4F195</b> | 53    |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

25 HP  
(18.5 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                |            | Selection                 |          |                  |            |       |                    |     |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|----------------|------------|---------------------------|----------|------------------|------------|-------|--------------------|-----|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[2]</sup> |     |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |     |
| 24.4               | 59200         | (6680) | 1.02           | I          | 13700                     | (60800)  | 29.4               | 49000         | (5540) | 1.02           | I          | 13500                     | (60000)  | 25               | 4D165      | 60    |                    |     |
|                    |               |        | 1.06           | I          | 13700                     | (60800)  |                    |               |        | 1.06           | I          | 13500                     | (60000)  | 25               | 4D170      | 60    |                    |     |
|                    |               |        | 1.30           | I          | 13700                     | (60800)  |                    |               |        | 1.30           | I          | 13500                     | (60000)  | 25               | 4D175      | 60    |                    |     |
|                    |               |        | 1.30           | I          | 13700                     | (60800)  |                    |               |        | 1.57           | II         | 13500                     | (60000)  | 25               | 4D180      | 60    |                    |     |
|                    |               |        | 1.47           | II         | 19300                     | (86000)  |                    |               |        | 1.65           | II         | 18800                     | (83500)  | 25               | 4E180      | 60    |                    |     |
|                    |               |        | 1.47           | II         | 19300                     | (86000)  |                    |               |        | 1.77           | II         | 18800                     | (83500)  | 25               | 4E185      | 60    |                    |     |
|                    |               |        | 1.47           | II         | 19300                     | (86000)  |                    |               |        | 1.77           | II         | 18800                     | (83500)  | 25               | 4E190      | 60    |                    | (-) |
|                    |               |        | 1.47           | II         | 19300                     | (86000)  |                    |               |        | 1.77           | II         | 18800                     | (83500)  | 25               | 4E195      | 60    |                    | (-) |
|                    |               |        | 1.65           | II         | 29600                     | (132000) |                    |               |        | 1.65           | II         | 30000                     | (134000) | 25               | 4F180      | 60    |                    |     |
|                    |               |        | 2.06           | III        | 29600                     | (132000) |                    |               |        | 2.11           | III        | 30000                     | (134000) | 25               | 4F185      | 60    |                    |     |
|                    |               |        | 2.69           | III        | 29600                     | (132000) |                    |               |        | 2.74           | III        | 30000                     | (134000) | 25               | 4F190      | 60    |                    | (-) |
|                    |               |        | 2.69           | III        | 29600                     | (132000) |                    |               |        | 2.97           | III        | 30000                     | (134000) | 25               | 4F195      | 60    |                    | (-) |
| 21.6               | 66800         | (7550) | 1.00           | I          | 13700                     | (61100)  | 26.0               | 55400         | (6260) | 1.05           | I          | 13600                     | (60600)  | 25               | 4D170      | 67    |                    |     |
|                    |               |        | 1.16           | I          | 13700                     | (61100)  |                    |               |        | 1.16           | I          | 13600                     | (60600)  | 25               | 4D175      | 67    |                    |     |
|                    |               |        | 1.16           | I          | 13700                     | (61100)  |                    |               |        | 1.39           | I          | 13600                     | (60600)  | 25               | 4D180      | 67    |                    |     |
|                    |               |        | 1.27           | I          | 19600                     | (87400)  |                    |               |        | 1.30           | I          | 19100                     | (85100)  | 25               | 4E175      | 67    |                    |     |
|                    |               |        | 1.30           | I          | 19600                     | (87400)  |                    |               |        | 1.57           | II         | 19100                     | (85100)  | 25               | 4E180      | 67    |                    |     |
|                    |               |        | 1.30           | I          | 19600                     | (87400)  |                    |               |        | 1.57           | II         | 19100                     | (85100)  | 25               | 4E185      | 67    |                    |     |
|                    |               |        | 1.30           | I          | 19600                     | (87400)  |                    |               |        | 1.57           | II         | 19100                     | (85100)  | 25               | 4E190      | 67    |                    | (-) |
|                    |               |        | 1.30           | I          | 19600                     | (87400)  |                    |               |        | 1.57           | II         | 19100                     | (85100)  | 25               | 4E195      | 67    |                    | (-) |
|                    |               |        | 1.62           | II         | 29300                     | (130000) |                    |               |        | 1.62           | II         | 29800                     | (132000) | 25               | 4F180      | 67    |                    |     |
|                    |               |        | 2.06           | III        | 29300                     | (130000) |                    |               |        | 2.11           | III        | 29800                     | (132000) | 25               | 4F185      | 67    |                    |     |
|                    |               |        | 2.22           | III        | 29300                     | (130000) |                    |               |        | 2.22           | III        | 29800                     | (132000) | 25               | 4F190      | 67    |                    | (-) |
|                    |               |        | 2.38           | III        | 29300                     | (130000) |                    |               |        | 2.60           | III        | 29800                     | (132000) | 25               | 4F195      | 67    |                    | (-) |
| 19.7               | 73100         | (8260) | 0.86           | -          | 12900                     | (57400)  | 23.8               | 60600         | (6840) | 0.87           | -          | 13700                     | (60900)  | 25               | 4D165      | 74    |                    |     |
|                    |               |        | 1.00           | I          | 12900                     | (57400)  |                    |               |        | 1.05           | I          | 13700                     | (60900)  | 25               | 4D170      | 74    |                    |     |
|                    |               |        | 1.06           | I          | 12900                     | (57400)  |                    |               |        | 1.06           | I          | 13700                     | (60900)  | 25               | 4D175      | 74    |                    |     |
|                    |               |        | 1.06           | I          | 12900                     | (57400)  |                    |               |        | 1.27           | I          | 13700                     | (60900)  | 25               | 4D180      | 74    |                    |     |
|                    |               |        | 1.19           | I          | 19900                     | (88300)  |                    |               |        | 1.19           | I          | 19400                     | (86200)  | 25               | 4E175      | 74    |                    |     |
|                    |               |        | 1.19           | I          | 19900                     | (88300)  |                    |               |        | 1.44           | II         | 19400                     | (86200)  | 25               | 4E180      | 74    |                    |     |
|                    |               |        | 1.19           | I          | 19900                     | (88300)  |                    |               |        | 1.44           | II         | 19400                     | (86200)  | 25               | 4E185      | 74    |                    |     |
|                    |               |        | 1.19           | I          | 19900                     | (88300)  |                    |               |        | 1.44           | II         | 19400                     | (86200)  | 25               | 4E190      | 74    |                    |     |
|                    |               |        | 1.19           | I          | 19900                     | (88300)  |                    |               |        | 1.44           | II         | 19400                     | (86200)  | 25               | 4E195      | 74    |                    |     |
|                    |               |        | 1.62           | II         | 29000                     | (129000) |                    |               |        | 1.62           | II         | 29600                     | (131000) | 25               | 4F180      | 74    |                    |     |
|                    |               |        | 2.06           | III        | 29000                     | (129000) |                    |               |        | 2.11           | III        | 29600                     | (131000) | 25               | 4F185      | 74    |                    |     |
|                    |               |        | 2.18           | III        | 29000                     | (129000) |                    |               |        | 2.22           | III        | 29600                     | (131000) | 25               | 4F190      | 74    |                    |     |
| 2.18               | III           | 29000  | (129000)       | 2.60       | III                       | 29600    | (131000)           | 25            | 4F195  | 74             |            |                           |          |                  |            |       |                    |     |

Standard Mounting Selection Tables

25 HP  
(18.5 kW)

Standard Mounting Positions:

Y1

Y2

Y3

Y4<sup>[1]</sup>

Y5

Y6

Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |                |                |                |                           | 60 Hz |                    |                |       |                |                | Selection                 |              |                  |            |       |                    |
|--------------------|----------------|----------------|----------------|----------------|---------------------------|-------|--------------------|----------------|-------|----------------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |                | Service Factor |                | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque  |       | Service Factor |                | Solid Shaft Overhung Load |              | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs         | (N·m)          | SF             | AGMA Class     | lbs                       | (N)   |                    | in-lbs         | (N·m) | SF             | AGMA Class     | lbs                       | (N)          | Motor Power Code | Frame Size | Ratio |                    |
| 18.1               | 79500 (8990)   |                | 0.97           | -              | 10400 (46100)             | 21.9  | 65900 (7450)       |                | 0.97  | -              | 13700 (61100)  | 25                        | 4D175        | 80               |            |       |                    |
|                    |                |                | 0.97           | -              | 10400 (46100)             |       |                    |                | 1.17  | I              | 13700 (61100)  | 25                        | 4D180        | 80               |            |       |                    |
|                    |                |                | 1.05           | I              | 19800 (88000)             |       |                    |                | 1.05  | I              | 19600 (87200)  | 25                        | 4E175        | 80               |            |       |                    |
|                    |                |                | 1.09           | I              | 19800 (88000)             |       |                    |                | 1.30  | I              | 19600 (87200)  | 25                        | 4E180        | 80               |            |       |                    |
|                    |                |                | 1.09           | I              | 19800 (88000)             |       |                    |                | 1.32  | I              | 19600 (87200)  | 25                        | 4E185        | 80               |            |       |                    |
|                    |                |                | 1.09           | I              | 19800 (88000)             |       |                    |                | 1.32  | I              | 19600 (87200)  | 25                        | 4E190        | 80               |            |       |                    |
|                    |                |                | 1.09           | I              | 19800 (88000)             |       |                    |                | 1.32  | I              | 19600 (87200)  | 25                        | 4E195        | 80               |            |       |                    |
|                    |                |                | 1.30           | I              | 28700 (128000)            |       |                    |                | 1.30  | I              | 29300 (130000) | 25                        | 4F180        | 80               |            |       |                    |
|                    |                |                | 1.63           | II             | 28700 (128000)            |       |                    |                | 1.63  | II             | 29300 (130000) | 25                        | 4F185        | 80               |            |       |                    |
|                    |                |                | 1.90           | II             | 28700 (128000)            |       |                    |                | 1.90  | II             | 29300 (130000) | 25                        | 4F190        | 80               |            |       |                    |
|                    |                |                | 2.00           | III            | 28700 (128000)            |       |                    |                | 2.19  | III            | 29300 (130000) | 25                        | 4F195        | 80               |            |       |                    |
| 16.6               | 87000 (9830)   |                | 0.89           | -              | 5680 (25300)              | 20.0  | 72100 (8140)       |                | 1.07  | I              | 13200 (58900)  | 25                        | 4D180        | 88               |            |       |                    |
|                    |                |                | 1.00           | I              | 19400 (86300)             |       |                    |                | 1.00  | I              | 19800 (88200)  | 25                        | 4E175        | 88               |            |       |                    |
|                    |                |                | 1.00           | I              | 19400 (86300)             |       |                    |                | 1.21  | I              | 19800 (88200)  | 25                        | 4E180        | 88               |            |       |                    |
|                    |                |                | 1.00           | I              | 19400 (86300)             |       |                    |                | 1.21  | I              | 19800 (88200)  | 25                        | 4E185        | 88               |            |       |                    |
|                    |                |                | 1.00           | I              | 19400 (86300)             |       |                    |                | 1.21  | I              | 19800 (88200)  | 25                        | 4E190        | 88               |            |       |                    |
|                    |                |                | 1.00           | I              | 19400 (86300)             |       |                    |                | 1.21  | I              | 19800 (88200)  | 25                        | 4E195        | 88               |            |       |                    |
|                    |                |                | 1.30           | I              | 28400 (126000)            |       |                    |                | 1.30  | I              | 29100 (129000) | 25                        | 4F180        | 88               |            |       |                    |
|                    |                |                | 1.63           | II             | 28400 (126000)            |       |                    |                | 1.63  | II             | 29100 (129000) | 25                        | 4F185        | 88               |            |       |                    |
|                    |                |                | 1.83           | II             | 28400 (126000)            |       |                    |                | 1.90  | II             | 29100 (129000) | 25                        | 4F190        | 88               |            |       |                    |
|                    |                |                | 1.83           | II             | 28400 (126000)            |       |                    |                | 2.19  | III            | 29100 (129000) | 25                        | 4F195        | 88               |            |       |                    |
|                    |                |                | 14.3           | 101000 (11400) |                           |       |                    |                | 0.86  | -              | 18700 (83100)  | 17.2                      | 83600 (9450) |                  |            | 0.86  | -                  |
| 0.86               | -              | 18700 (83100)  |                |                |                           | 1.04  | I                  | 19600 (87000)  | 25    | 4E180          | 102            |                           |              |                  |            |       |                    |
| 0.86               | -              | 18700 (83100)  |                |                |                           | 1.04  | I                  | 19600 (87000)  | 25    | 4E185          | 102            |                           |              |                  |            |       |                    |
| 0.86               | -              | 18700 (83100)  |                |                |                           | 1.04  | I                  | 19600 (87000)  | 25    | 4E190          | 102            |                           |              |                  |            |       |                    |
| 0.86               | -              | 18700 (83100)  |                |                |                           | 1.04  | I                  | 19600 (87000)  | 25    | 4E195          | 102            |                           |              |                  |            |       |                    |
| 1.05               | I              | 27800 (124000) |                |                |                           | 1.05  | I                  | 28600 (127000) | 25    | 4F180          | 102            |                           |              |                  |            |       |                    |
| 1.30               | I              | 27800 (124000) |                |                |                           | 1.30  | I                  | 28600 (127000) | 25    | 4F185          | 102            |                           |              |                  |            |       |                    |
| 1.58               | II             | 27800 (124000) |                |                |                           | 1.66  | II                 | 28600 (127000) | 25    | 4F190          | 102            |                           |              |                  |            |       |                    |
| 1.58               | II             | 27800 (124000) |                |                |                           | 1.91  | II                 | 28600 (127000) | 25    | 4F195          | 102            |                           |              |                  |            |       |                    |
| 12.9               | 111000 (12600) |                |                |                |                           | 0.92  | -                  | 16100 (71500)  | 15.6  | 92300 (10400)  |                |                           |              |                  | 1.02       | I     | 19100 (85100)      |
|                    |                |                | 0.92           | -              | 16100 (71500)             | 1.11  | I                  | 19100 (85100)  |       |                |                | 25                        | 4E185        | 112              |            |       |                    |
|                    |                |                | 1.00           | I              | 27400 (122000)            | 1.02  | I                  | 28200 (125000) |       |                |                | 25                        | 4F180        | 112              |            |       |                    |
|                    |                |                | 1.22           | I              | 27400 (122000)            | 1.22  | I                  | 28200 (125000) |       |                |                | 25                        | 4F185        | 112              |            |       |                    |
|                    |                |                | 1.31           | I              | 27400 (122000)            | 1.31  | I                  | 28200 (125000) |       |                |                | 25                        | 4F190        | 112              |            |       |                    |
|                    |                |                | 1.43           | II             | 27400 (122000)            | 1.63  | II                 | 28200 (125000) |       |                |                | 25                        | 4F195        | 112              |            |       |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

25 HP  
(18.5 kW)

Standard Mounting Positions:

Y1

Y2

Y3

Y4<sup>[1]</sup>

Y5

Y6

Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

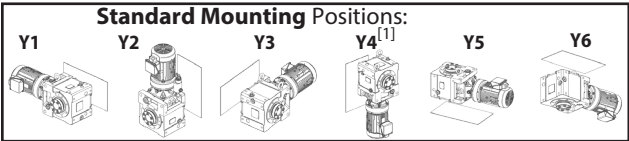
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz |                    |               |       |                |            | Selection                 |     |                  |            |       |                    |
|--------------------|----------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in·lbs         | (N·m) | SF             | AGMA Class | lbs                       | (N)   |                    | in·lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 11.8               | 122000 (13800) |       | 0.84           | -          | 12300 (54900)             | 14.3  | 101000 (11400)     |               |       | 1.02           | I          | 18700 (83100)             | 25  | <b>4E180</b>     | 123        |       |                    |
|                    |                |       | 0.84           | -          | 12300 (54900)             |       |                    |               |       | 1.02           | I          | 18700 (83100)             | 25  | <b>4E185</b>     | 123        |       |                    |
|                    |                |       | 1.00           | I          | 26900 (120000)            |       |                    |               |       | 1.02           | I          | 27800 (124000)            | 25  | <b>4F180</b>     | 123        |       |                    |
|                    |                |       | 1.22           | I          | 26900 (120000)            |       |                    |               |       | 1.22           | I          | 27800 (124000)            | 25  | <b>4F185</b>     | 123        |       |                    |
|                    |                |       | 1.31           | I          | 26900 (120000)            |       |                    |               |       | 1.31           | I          | 27800 (124000)            | 25  | <b>4F190</b>     | 123        |       |                    |
|                    |                |       | 1.31           | I          | 26900 (120000)            |       |                    |               |       | 1.58           | II         | 27800 (124000)            | 25  | <b>4F195</b>     | 123        |       |                    |
| 9.63               | 150000 (16900) |       | 0.81           | -          | 25700 (114000)            | 11.6  | 124000 (14000)     |               |       | 0.82           | -          | 26800 (119000)            | 25  | <b>4F180</b>     | 151        |       |                    |
|                    |                |       | 1.00           | I          | 25700 (114000)            |       |                    |               |       | 1.02           | I          | 26800 (119000)            | 25  | <b>4F185</b>     | 151        |       |                    |
|                    |                |       | 1.06           | I          | 25700 (114000)            |       |                    |               |       | 1.13           | I          | 26800 (119000)            | 25  | <b>4F190</b>     | 151        |       |                    |
|                    |                |       | 1.06           | I          | 25700 (114000)            |       |                    |               |       | 1.28           | I          | 26800 (119000)            | 25  | <b>4F195</b>     | 151        |       |                    |
| 8.12               | 177000 (20100) |       | 0.82           | -          | 24500 (109000)            | 9.80  | 147000 (16600)     |               |       | 0.82           | -          | 25800 (115000)            | 25  | <b>4F185</b>     | 179        |       |                    |
|                    |                |       | 0.90           | -          | 24500 (109000)            |       |                    |               |       | 0.98           | -          | 25800 (115000)            | 25  | <b>4F190</b>     | 179        |       |                    |
|                    |                |       | 0.90           | -          | 24500 (109000)            |       |                    |               |       | 1.08           | I          | 25800 (115000)            | 25  | <b>4F195</b>     | 179        |       |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

30 HP  
(22 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

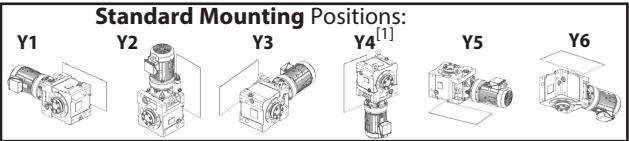
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |               |                           | 60 Hz        |                    |               |               |                |            | Selection                 |     |                  |            |       |                    |
|--------------------|---------------|-------|----------------|---------------|---------------------------|--------------|--------------------|---------------|---------------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |               | Solid Shaft Overhung Load |              | Output Speed (RPM) | Output Torque |               | Service Factor |            | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class    | lbs                       | (N)          |                    | in-lbs        | (N·m)         | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 138                | 12400 (1400)  | 1.15  | I              | 4190 (18700)  | 167                       | 10300 (1160) | 1.15               | I             | 4130 (18300)  | 30             | 4B160      | 11                        |     |                  |            |       |                    |
|                    |               | 1.32  | I              | 4190 (18700)  |                           |              | 1.32               | I             | 4130 (18300)  | 30             | 4B165      | 11                        |     |                  |            |       |                    |
|                    |               | 1.36  | I              | 6450 (28700)  |                           |              | 1.36               | I             | 6240 (27800)  | 30             | 4C165      | 11                        |     |                  |            |       |                    |
|                    |               | 1.89  | II             | 6450 (28700)  |                           |              | 1.89               | II            | 6240 (27800)  | 30             | 4C170      | 11                        |     | (#)              |            |       |                    |
|                    |               | 2.05  | III            | 6450 (28700)  |                           |              | 2.05               | III           | 6240 (27800)  | 30             | 4C175      | 11                        |     | (#)              |            |       |                    |
|                    |               | 1.89  | II             | 10000 (44600) |                           |              | 1.89               | II            | 9610 (42700)  | 30             | 4D170      | 11                        |     | (#)              |            |       |                    |
|                    |               | 2.05  | III            | 10000 (44600) |                           |              | 2.05               | III           | 9610 (42700)  | 30             | 4D175      | 11                        |     | (#)              |            |       |                    |
|                    |               | 2.43  | III            | 9960 (44300)  |                           |              | 2.43               | III           | 9530 (42400)  | 30             | 4D180      | 11                        |     | (-),(#)          |            |       |                    |
|                    |               | 2.73  | III            | 9960 (44300)  |                           |              | 2.73               | III           | 9530 (42400)  | 30             | 4D185      | 11                        |     | (-),(#)          |            |       |                    |
| 113                | 15100 (1710)  | 1.15  | I              | 4230 (18800)  | 137                       | 12500 (1420) | 1.15               | I             | 4190 (18600)  | 30             | 4B160      | 13                        |     |                  |            |       |                    |
|                    |               | 1.32  | I              | 4230 (18800)  |                           |              | 1.32               | I             | 4190 (18600)  | 30             | 4B165      | 13                        |     |                  |            |       |                    |
|                    |               | 1.36  | I              | 6620 (29400)  |                           |              | 1.36               | I             | 6420 (28600)  | 30             | 4C165      | 13                        |     |                  |            |       |                    |
|                    |               | 1.89  | II             | 6640 (29500)  |                           |              | 1.89               | II            | 6450 (28700)  | 30             | 4C170      | 13                        |     | (#)              |            |       |                    |
|                    |               | 2.05  | III            | 6640 (29500)  |                           |              | 2.05               | III           | 6450 (28700)  | 30             | 4C175      | 13                        |     | (#)              |            |       |                    |
|                    |               | 1.89  | II             | 10500 (46500) |                           |              | 1.89               | II            | 10000 (44600) | 30             | 4D170      | 13                        |     | (#)              |            |       |                    |
|                    |               | 2.05  | III            | 10500 (46500) |                           |              | 2.05               | III           | 10000 (44600) | 30             | 4D175      | 13                        |     | (#)              |            |       |                    |
|                    |               | 2.43  | III            | 10500 (46500) |                           |              | 2.43               | III           | 10000 (44600) | 30             | 4D180      | 13                        |     | (-),(#)          |            |       |                    |
|                    |               | 2.73  | III            | 10500 (46500) |                           |              | 2.73               | III           | 10000 (44600) | 30             | 4D185      | 13                        |     | (-),(#)          |            |       |                    |
| 104                | 16600 (1870)  | 1.15  | I              | 4240 (18800)  | 125                       | 13700 (1550) | 1.15               | I             | 4210 (18700)  | 30             | 4B160      | 14                        |     |                  |            |       |                    |
|                    |               | 1.27  | I              | 4240 (18800)  |                           |              | 1.32               | I             | 4210 (18700)  | 30             | 4B165      | 14                        |     |                  |            |       |                    |
|                    |               | 1.36  | I              | 6710 (29800)  |                           |              | 1.36               | I             | 6520 (29000)  | 30             | 4C165      | 14                        |     |                  |            |       |                    |
|                    |               | 1.89  | II             | 6730 (29900)  |                           |              | 1.89               | II            | 6550 (29100)  | 30             | 4C170      | 14                        |     | (#)              |            |       |                    |
|                    |               | 2.05  | III            | 6730 (29900)  |                           |              | 2.05               | III           | 6550 (29100)  | 30             | 4C175      | 14                        |     | (#)              |            |       |                    |
|                    |               | 1.89  | II             | 10700 (47400) |                           |              | 1.89               | II            | 10200 (45500) | 30             | 4D170      | 14                        |     | (#)              |            |       |                    |
|                    |               | 2.05  | III            | 10700 (47400) |                           |              | 2.05               | III           | 10200 (45500) | 30             | 4D175      | 14                        |     | (#)              |            |       |                    |
|                    |               | 2.43  | III            | 10700 (47400) |                           |              | 2.43               | III           | 10200 (45500) | 30             | 4D180      | 14                        |     | (-),(#)          |            |       |                    |
|                    |               | 2.73  | III            | 10700 (47400) |                           |              | 2.73               | III           | 10200 (45500) | 30             | 4D185      | 14                        |     | (-),(#)          |            |       |                    |
| 90.6               | 18900 (2140)  | 1.14  | I              | 4220 (18800)  | 109                       | 15700 (1770) | 1.15               | I             | 4230 (18800)  | 30             | 4B160      | 16                        |     |                  |            |       |                    |
|                    |               | 1.14  | I              | 4220 (18800)  |                           |              | 1.20               | I             | 4230 (18800)  | 30             | 4B165      | 16                        |     |                  |            |       |                    |
|                    |               | 1.15  | I              | 6830 (30400)  |                           |              | 1.15               | I             | 6670 (29700)  | 30             | 4C160      | 16                        |     |                  |            |       |                    |
|                    |               | 1.36  | I              | 6830 (30400)  |                           |              | 1.36               | I             | 6670 (29700)  | 30             | 4C165      | 16                        |     |                  |            |       |                    |
|                    |               | 1.89  | II             | 6830 (30400)  |                           |              | 1.89               | II            | 6660 (29600)  | 30             | 4C170      | 16                        |     | (#)              |            |       |                    |
|                    |               | 2.01  | III            | 6830 (30400)  |                           |              | 2.05               | III           | 6660 (29600)  | 30             | 4C175      | 16                        |     | (#)              |            |       |                    |
|                    |               | 1.89  | II             | 10900 (48600) |                           |              | 1.89               | II            | 10500 (46800) | 30             | 4D170      | 16                        |     | (#)              |            |       |                    |
|                    |               | 2.05  | III            | 10900 (48600) |                           |              | 2.05               | III           | 10500 (46800) | 30             | 4D175      | 16                        |     | (#)              |            |       |                    |
|                    |               | 2.43  | III            | 10900 (48300) |                           |              | 2.43               | III           | 10400 (46400) | 30             | 4D180      | 16                        |     | (-),(#)          |            |       |                    |
|                    |               | 2.73  | III            | 10900 (48300) |                           |              | 2.73               | III           | 10400 (46400) | 30             | 4D185      | 16                        |     | (-),(#)          |            |       |                    |

**Notes:** [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.  
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

30 HP  
(22 kW)



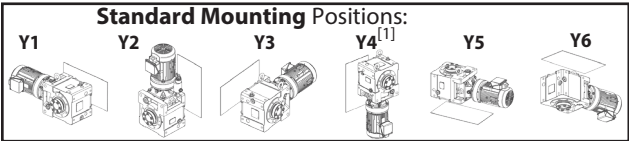
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |               |                |              |                           | 60 Hz |                    |               |       |                |               | Selection                 |              |                  |            |         |                    |
|--------------------|---------------|---------------|----------------|--------------|---------------------------|-------|--------------------|---------------|-------|----------------|---------------|---------------------------|--------------|------------------|------------|---------|--------------------|
| Output Speed (RPM) | Output Torque |               | Service Factor |              | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |               | Solid Shaft Overhung Load |              | Base             |            |         | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N•m)         | SF             | AGMA Class   | lbs                       | (N)   |                    | in-lbs        | (N•m) | SF             | AGMA Class    | lbs                       | (N)          | Motor Power Code | Frame Size | Ratio   |                    |
| 82.9               | 20700 (2340)  |               | 1.07           | I            | 4200 (18700)              | 100.0 | 17100 (1940)       |               | 1.10  | I              | 4230 (18800)  | 30                        | 4B160        | 18               |            |         |                    |
|                    |               |               | 1.15           | I            | 6900 (30700)              |       |                    |               | 1.15  | I              | 6750 (30000)  | 30                        | 4C160        | 18               |            |         |                    |
|                    |               |               | 1.36           | I            | 6900 (30700)              |       |                    |               | 1.36  | I              | 6750 (30000)  | 30                        | 4C165        | 18               |            |         |                    |
|                    |               |               | 1.88           | II           | 6890 (30700)              |       |                    |               | 1.89  | II             | 6750 (30000)  | 30                        | 4C170        | 18               |            | (#)     |                    |
|                    |               |               | 1.88           | II           | 6890 (30700)              |       |                    |               | 2.05  | III            | 6750 (30000)  | 30                        | 4C175        | 18               |            | (#)     |                    |
|                    |               |               | 1.89           | II           | 11100 (49500)             |       |                    |               | 1.89  | II             | 10700 (47700) | 30                        | 4D170        | 18               |            | (#)     |                    |
|                    |               |               | 2.05           | III          | 11100 (49500)             |       |                    |               | 2.05  | III            | 10700 (47700) | 30                        | 4D175        | 18               |            | (#)     |                    |
|                    |               |               | 2.43           | III          | 11100 (49200)             |       |                    |               | 2.43  | III            | 10600 (47300) | 30                        | 4D180        | 18               |            | (-),(#) |                    |
|                    |               |               | 2.73           | III          | 11100 (49200)             |       |                    |               | 2.73  | III            | 10600 (47300) | 30                        | 4D185        | 18               |            | (-),(#) |                    |
|                    |               |               | 2.73           | III          | 14800 (65800)             |       |                    |               | 2.73  | III            | 14200 (63000) | 30                        | 4E185        | 18               |            | (-),(#) |                    |
|                    |               |               | 69.0           | 24800 (2810) |                           |       |                    |               | 1.15  | I              | 6990 (31100)  | 83.3                      | 20600 (2320) |                  |            | 1.15    | I                  |
| 1.36               | I             | 6990 (31100)  |                |              |                           | 1.36  | I                  | 6880 (30600)  | 30    | 4C165          | 21            |                           |              |                  |            |         |                    |
| 1.54               | II            | 6990 (31100)  |                |              |                           | 1.54  | II                 | 6880 (30600)  | 30    | 4C170          | 21            |                           |              |                  |            |         |                    |
| 1.64               | II            | 6990 (31100)  |                |              |                           | 1.64  | II                 | 6880 (30600)  | 30    | 4C175          | 21            |                           |              |                  |            |         |                    |
| 1.68               | II            | 11500 (51100) |                |              |                           | 1.68  | II                 | 11100 (49300) | 30    | 4D175          | 21            |                           |              |                  |            |         |                    |
| 1.89               | II            | 11500 (51100) |                |              |                           | 1.89  | II                 | 11100 (49300) | 30    | 4D180          | 21            |                           |              |                  | (-),(#)    |         |                    |
| 2.05               | III           | 11500 (51100) |                |              |                           | 2.05  | III                | 11100 (49300) | 30    | 4D185          | 21            |                           |              |                  | (-),(#)    |         |                    |
| 2.30               | III           | 15500 (68900) |                |              |                           | 2.30  | III                | 14900 (66100) | 30    | 4E190          | 21            |                           |              |                  | (-),(#)    |         |                    |
| 2.50               | III           | 15500 (68900) |                |              |                           | 2.50  | III                | 14900 (66100) | 30    | 4E195          | 21            |                           |              |                  | (-),(#)    |         |                    |
| 64.7               | 26500 (2990)  |               |                |              |                           | 0.92  | -                  | 7020 (31200)  | 78.1  | 21900 (2480)   |               |                           |              |                  | 0.92       | -       | 6920 (30800)       |
|                    |               |               | 1.10           | I            | 7020 (31200)              | 1.10  | I                  | 6920 (30800)  |       |                |               | 30                        | 4C165        | 22               |            |         |                    |
|                    |               |               | 1.54           | II           | 7020 (31200)              | 1.54  | II                 | 6920 (30800)  |       |                |               | 30                        | 4C170        | 22               |            |         |                    |
|                    |               |               | 1.59           | II           | 7020 (31200)              | 1.64  | II                 | 6920 (30800)  |       |                |               | 30                        | 4C175        | 22               |            |         |                    |
|                    |               |               | 1.68           | II           | 11600 (51700)             | 1.68  | II                 | 11200 (50000) |       |                |               | 30                        | 4D175        | 22               |            |         |                    |
|                    |               |               | 1.89           | II           | 11600 (51700)             | 1.89  | II                 | 11200 (50000) |       |                |               | 30                        | 4D180        | 22               | (-),(#)    |         |                    |
|                    |               |               | 2.05           | III          | 11600 (51700)             | 2.05  | III                | 11200 (50000) |       |                |               | 30                        | 4D185        | 22               | (-),(#)    |         |                    |
|                    |               |               | 2.30           | III          | 15700 (69900)             | 2.30  | III                | 15100 (67000) |       |                |               | 30                        | 4E190        | 22               | (-),(#)    |         |                    |
|                    |               |               | 2.50           | III          | 15700 (69900)             | 2.50  | III                | 15100 (67000) |       |                |               | 30                        | 4E195        | 22               | (-),(#)    |         |                    |
|                    |               |               | 59.2           | 29000 (3270) |                           | 1.10  | I                  | 7040 (31300)  |       |                |               | 71.4                      | 24000 (2710) |                  | 1.10       | I       | 6980 (31000)       |
| 1.47               | II            | 7040 (31300)  |                |              |                           | 1.57  | II                 | 6980 (31000)  | 30    | 4C175          | 25            |                           |              |                  |            |         |                    |
| 1.68               | II            | 11800 (52500) |                |              |                           | 1.68  | II                 | 11400 (50800) | 30    | 4D175          | 25            |                           |              |                  |            |         |                    |
| 1.89               | II            | 11800 (52500) |                |              |                           | 1.89  | II                 | 11400 (50800) | 30    | 4D180          | 25            |                           |              |                  | (-),(#)    |         |                    |
| 2.05               | III           | 11800 (52500) |                |              |                           | 2.05  | III                | 11400 (50800) | 30    | 4D185          | 25            |                           |              |                  | (-),(#)    |         |                    |
| 2.05               | III           | 16000 (71200) |                |              |                           | 2.05  | III                | 15400 (68400) | 30    | 4E185          | 25            |                           |              |                  | (-),(#)    |         |                    |
| 2.30               | III           | 16000 (71200) |                |              |                           | 2.30  | III                | 15400 (68400) | 30    | 4E190          | 25            |                           |              |                  | (-),(#)    |         |                    |
| 2.50               | III           | 16000 (71200) |                |              |                           | 2.50  | III                | 15400 (68400) | 30    | 4E195          | 25            |                           |              |                  | (-),(#)    |         |                    |

Standard Mounting Selection Tables

30 HP  
(22 kW)



Dimension Pages:  
Single Reduction, Y2 2.141-2.152  
Double Reduction, Y2 2.153  
Double Reduction, Y2 2.155-2.170  
Double Reduction, Y2 2.171

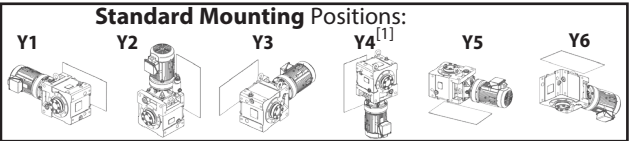
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |                |                |              |                           | 60 Hz |                    |                |         |                |                | Selection                 |              |                  |            |         |                    |
|--------------------|---------------|----------------|----------------|--------------|---------------------------|-------|--------------------|----------------|---------|----------------|----------------|---------------------------|--------------|------------------|------------|---------|--------------------|
| Output Speed (RPM) | Output Torque |                | Service Factor |              | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque  |         | Service Factor |                | Solid Shaft Overhung Load |              | Base             |            |         | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)          | SF             | AGMA Class   | lbs                       | (N)   |                    | in-lbs         | (N·m)   | SF             | AGMA Class     | lbs                       | (N)          | Motor Power Code | Frame Size | Ratio   |                    |
| 51.8               | 33100 (3740)  |                | 1.10           | I            | 7050 (31400)              | 62.5  | 27400 (3100)       |                | 1.10    | I              | 7030 (31300)   | 30                        | 4C165        | 28               |            |         |                    |
|                    |               |                | 1.34           | I            | 7050 (31400)              |       |                    |                | 1.37    | I              | 7030 (31300)   | 30                        | 4C170        | 28               |            |         |                    |
|                    |               |                | 1.54           | II           | 12000 (53600)             |       |                    |                | 1.54    | II             | 11700 (52000)  | 30                        | 4D170        | 28               |            |         |                    |
|                    |               |                | 1.68           | II           | 12000 (53600)             |       |                    |                | 1.68    | II             | 11700 (52000)  | 30                        | 4D175        | 28               |            |         |                    |
|                    |               |                | 1.89           | II           | 12000 (53600)             |       |                    |                | 1.89    | II             | 11700 (52000)  | 30                        | 4D180        | 28               |            | (-),(#) |                    |
|                    |               |                | 2.05           | III          | 12000 (53600)             |       |                    |                | 2.05    | III            | 11700 (52000)  | 30                        | 4D185        | 28               |            | (-),(#) |                    |
|                    |               |                | 1.89           | II           | 16400 (73200)             |       |                    |                | 1.89    | II             | 15800 (70400)  | 30                        | 4E180        | 28               |            | (-),(#) |                    |
|                    |               |                | 2.05           | III          | 16400 (73200)             |       |                    |                | 2.05    | III            | 15800 (70400)  | 30                        | 4E185        | 28               |            | (-),(#) |                    |
|                    |               |                | 2.30           | III          | 16400 (73200)             |       |                    |                | 2.30    | III            | 15800 (70400)  | 30                        | 4E190        | 28               |            | (-),(#) |                    |
|                    |               |                | 2.50           | III          | 16400 (73200)             |       |                    |                | 2.50    | III            | 15800 (70400)  | 30                        | 4E195        | 28               |            | (-),(#) |                    |
| 2.50               | III           | 29000 (129000) | 2.50           | III          | 27700 (123000)            | 30    | 4F195              | 28             | (-),(#) |                |                |                           |              |                  |            |         |                    |
| 41.2               | 41600 (4700)  |                | 1.09           | I            | 6960 (31000)              | 49.7  | 34500 (3900)       |                | 1.09    | I              | 7040 (31300)   | 30                        | 4C165        | 35               |            |         |                    |
|                    |               |                | 1.25           | I            | 12400 (55200)             |       |                    |                | 1.25    | I              | 12100 (53900)  | 30                        | 4D170        | 35               |            |         |                    |
|                    |               |                | 1.37           | I            | 12400 (55200)             |       |                    |                | 1.37    | I              | 12100 (53900)  | 30                        | 4D175        | 35               |            |         |                    |
|                    |               |                | 1.81           | II           | 12400 (55200)             |       |                    |                | 1.89    | II             | 12100 (53900)  | 30                        | 4D180        | 35               |            | (#)     |                    |
|                    |               |                | 1.89           | II           | 17200 (76300)             |       |                    |                | 1.89    | II             | 16600 (73700)  | 30                        | 4E180        | 35               |            | (#)     |                    |
|                    |               |                | 2.05           | III          | 17200 (76300)             |       |                    |                | 2.05    | III            | 16600 (73700)  | 30                        | 4E185        | 35               |            | (#)     |                    |
|                    |               |                | 2.09           | III          | 17200 (76300)             |       |                    |                | 2.30    | III            | 16600 (73700)  | 30                        | 4E190        | 35               |            | (-),(#) |                    |
|                    |               |                | 2.09           | III          | 17200 (76300)             |       |                    |                | 2.50    | III            | 16600 (73700)  | 30                        | 4E195        | 35               |            | (-),(#) |                    |
|                    |               |                | 2.05           | III          | 30400 (135000)            |       |                    |                | 2.05    | III            | 29300 (130000) | 30                        | 4F185        | 35               |            | (#)     |                    |
|                    |               |                | 2.30           | III          | 30400 (135000)            |       |                    |                | 2.30    | III            | 29300 (130000) | 30                        | 4F190        | 35               |            | (-),(#) |                    |
|                    |               |                | 2.50           | III          | 30400 (135000)            |       |                    |                | 2.50    | III            | 29300 (130000) | 30                        | 4F195        | 35               |            | (-),(#) |                    |
|                    |               |                | 37.7           | 45500 (5140) |                           |       |                    |                | 0.97    | -              | 6900 (30700)   | 45.5                      | 37700 (4260) |                  |            | 1.00    | I                  |
| 1.10               | I             | 12500 (55700)  |                |              |                           | 1.10  | I                  | 12300 (54500)  | 30      | 4D165          | 39             |                           |              |                  |            |         |                    |
| 1.25               | I             | 12500 (55700)  |                |              |                           | 1.25  | I                  | 12300 (54500)  | 30      | 4D170          | 39             |                           |              |                  |            |         |                    |
| 1.37               | I             | 12500 (55700)  |                |              |                           | 1.37  | I                  | 12300 (54500)  | 30      | 4D175          | 39             |                           |              |                  |            |         |                    |
| 1.67               | II            | 12500 (55700)  |                |              |                           | 1.89  | II                 | 12300 (54500)  | 30      | 4D180          | 39             |                           |              |                  |            |         |                    |
| 1.89               | II            | 17400 (77500)  |                |              |                           | 1.89  | II                 | 16900 (75000)  | 30      | 4E180          | 39             |                           |              |                  |            |         |                    |
| 1.91               | II            | 17400 (77500)  |                |              |                           | 2.05  | III                | 16900 (75000)  | 30      | 4E185          | 39             |                           |              |                  |            |         |                    |
| 1.91               | II            | 17400 (77500)  |                |              |                           | 2.30  | III                | 16900 (75000)  | 30      | 4E190          | 39             |                           |              |                  | (-)        |         |                    |
| 1.91               | II            | 17400 (77500)  |                |              |                           | 2.31  | III                | 16900 (75000)  | 30      | 4E195          | 39             |                           |              |                  | (-)        |         |                    |
| 1.89               | II            | 30200 (134000) |                |              |                           | 1.89  | II                 | 30000 (133000) | 30      | 4F180          | 39             |                           |              |                  |            |         |                    |
| 2.05               | III           | 30200 (134000) |                |              |                           | 2.05  | III                | 30000 (133000) | 30      | 4F185          | 39             |                           |              |                  |            |         |                    |
| 2.30               | III           | 30200 (134000) |                |              |                           | 2.30  | III                | 30000 (133000) | 30      | 4F190          | 39             |                           |              |                  | (-)        |         |                    |
| 2.50               | III           | 30200 (134000) |                |              |                           | 2.50  | III                | 30000 (133000) | 30      | 4F195          | 39             |                           |              |                  | (-)        |         |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.  
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

30 HP  
(22 kW)



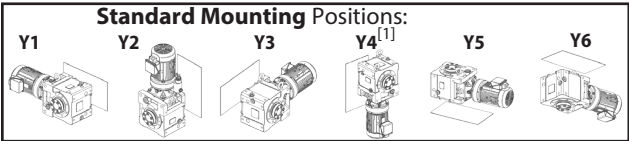
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz |                    |               |       |                |                | Selection                 |       |                  |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |                | Solid Shaft Overhung Load |       | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N·m) | SF             | AGMA Class     | lbs                       | (N)   | Motor Power Code | Frame Size | Ratio |                    |
| 31.9               | 53800 (6080)  |       | 0.82           | -          | 4520 (20100)              | 38.5  | 44600 (5040)       |               | 0.85  | -              | 6920 (30800)   | 30                        | 4C160 | 46               |            |       |                    |
|                    |               |       | 0.82           | -          | 4520 (20100)              |       |                    |               | 0.85  | -              | 6920 (30800)   | 30                        | 4C165 | 46               |            |       |                    |
|                    |               |       | 1.24           | I          | 12700 (56400)             |       |                    |               | 1.24  | I              | 12500 (55600)  | 30                        | 4D170 | 46               |            |       |                    |
|                    |               |       | 1.37           | I          | 12700 (56400)             |       |                    |               | 1.37  | I              | 12500 (55600)  | 30                        | 4D175 | 46               |            |       |                    |
|                    |               |       | 1.43           | II         | 12700 (56400)             |       |                    |               | 1.69  | II             | 12500 (55600)  | 30                        | 4D180 | 46               |            |       |                    |
|                    |               |       | 1.62           | II         | 17900 (79600)             |       |                    |               | 1.89  | II             | 17400 (77200)  | 30                        | 4E180 | 46               |            |       |                    |
|                    |               |       | 1.62           | II         | 17900 (79600)             |       |                    |               | 1.95  | II             | 17400 (77200)  | 30                        | 4E185 | 46               |            |       |                    |
|                    |               |       | 1.62           | II         | 17900 (79600)             |       |                    |               | 1.95  | II             | 17400 (77200)  | 30                        | 4E190 | 46               |            |       |                    |
|                    |               |       | 1.62           | II         | 17900 (79600)             |       |                    |               | 1.95  | II             | 17400 (77200)  | 30                        | 4E195 | 46               |            |       |                    |
|                    |               |       | 1.89           | II         | 29800 (133000)            |       |                    |               | 1.89  | II             | 30200 (135000) | 30                        | 4F180 | 46               |            |       |                    |
|                    |               |       | 2.05           | III        | 29800 (133000)            |       |                    |               | 2.05  | III            | 30200 (135000) | 30                        | 4F185 | 46               |            |       |                    |
|                    |               |       | 2.30           | III        | 29800 (133000)            |       |                    |               | 2.30  | III            | 30200 (135000) | 30                        | 4F190 | 46               |            |       |                    |
|                    |               |       | 2.50           | III        | 29800 (133000)            |       |                    |               | 2.50  | III            | 30200 (135000) | 30                        | 4F195 | 46               |            |       |                    |
| 27.6               | 62100 (7010)  |       | 1.02           | I          | 12800 (56800)             | 33.3  | 51400 (5810)       |               | 1.03  | I              | 12600 (56200)  | 30                        | 4D165 | 53               |            |       |                    |
|                    |               |       | 1.16           | I          | 12800 (56800)             |       |                    |               | 1.16  | I              | 12600 (56200)  | 30                        | 4D170 | 53               |            |       |                    |
|                    |               |       | 1.24           | I          | 12800 (56800)             |       |                    |               | 1.24  | I              | 12600 (56200)  | 30                        | 4D175 | 53               |            |       |                    |
|                    |               |       | 1.24           | I          | 12800 (56800)             |       |                    |               | 1.47  | II             | 12600 (56200)  | 30                        | 4D180 | 53               |            |       |                    |
|                    |               |       | 1.37           | I          | 18200 (81100)             |       |                    |               | 1.37  | I              | 17800 (79000)  | 30                        | 4E175 | 53               |            |       |                    |
|                    |               |       | 1.40           | II         | 18200 (81100)             |       |                    |               | 1.47  | II             | 17800 (79000)  | 30                        | 4E180 | 53               |            |       |                    |
|                    |               |       | 1.40           | II         | 18200 (81100)             |       |                    |               | 1.69  | II             | 17800 (79000)  | 30                        | 4E185 | 53               |            |       |                    |
|                    |               |       | 1.40           | II         | 18200 (81100)             |       |                    |               | 1.69  | II             | 17800 (79000)  | 30                        | 4E190 | 53               |            |       |                    |
|                    |               |       | 1.40           | II         | 18200 (81100)             |       |                    |               | 1.69  | II             | 17800 (79000)  | 30                        | 4E195 | 53               |            |       |                    |
|                    |               |       | 1.47           | II         | 29500 (131000)            |       |                    |               | 1.47  | II             | 29900 (133000) | 30                        | 4F180 | 53               |            |       |                    |
|                    |               |       | 1.77           | II         | 29500 (131000)            |       |                    |               | 1.77  | II             | 29900 (133000) | 30                        | 4F185 | 53               |            |       |                    |
|                    |               |       | 2.30           | III        | 29500 (131000)            |       |                    |               | 2.30  | III            | 29900 (133000) | 30                        | 4F190 | 53               |            |       |                    |
|                    |               |       | 2.50           | III        | 29500 (131000)            |       |                    |               | 2.50  | III            | 29900 (133000) | 30                        | 4F195 | 53               |            |       |                    |
| 24.4               | 70400 (7950)  |       | 0.85           | -          | 12800 (56800)             | 29.4  | 58300 (6590)       |               | 0.85  | -              | 12700 (56700)  | 30                        | 4D165 | 60               |            |       |                    |
|                    |               |       | 1.10           | I          | 12800 (56800)             |       |                    |               | 1.10  | I              | 12700 (56700)  | 30                        | 4D175 | 60               |            |       |                    |
|                    |               |       | 1.10           | I          | 12800 (56800)             |       |                    |               | 1.32  | I              | 12700 (56700)  | 30                        | 4D180 | 60               |            |       |                    |
|                    |               |       | 1.24           | I          | 18500 (82300)             |       |                    |               | 1.39  | I              | 18100 (80500)  | 30                        | 4E180 | 60               |            |       |                    |
|                    |               |       | 1.24           | I          | 18500 (82300)             |       |                    |               | 1.49  | II             | 18100 (80500)  | 30                        | 4E185 | 60               |            |       |                    |
|                    |               |       | 1.24           | I          | 18500 (82300)             |       |                    |               | 1.49  | II             | 18100 (80500)  | 30                        | 4E190 | 60               |            |       |                    |
|                    |               |       | 1.24           | I          | 18500 (82300)             |       |                    |               | 1.49  | II             | 18100 (80500)  | 30                        | 4E195 | 60               |            |       |                    |
|                    |               |       | 1.39           | I          | 29100 (130000)            |       |                    |               | 1.39  | I              | 29600 (132000) | 30                        | 4F180 | 60               |            |       |                    |
|                    |               |       | 1.74           | II         | 29100 (130000)            |       |                    |               | 1.77  | II             | 29600 (132000) | 30                        | 4F185 | 60               |            |       |                    |
|                    |               |       | 2.26           | III        | 29100 (130000)            |       |                    |               | 2.30  | III            | 29600 (132000) | 30                        | 4F190 | 60               |            |       |                    |
|                    |               |       | 2.26           | III        | 29100 (130000)            |       |                    |               | 2.50  | III            | 29600 (132000) | 30                        | 4F195 | 60               |            |       |                    |

Standard Mounting Selection Tables

30 HP  
(22 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

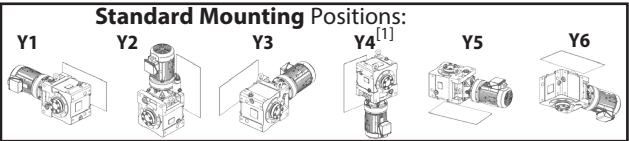
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz |                    |               |       |                |                | Selection                 |       |                  |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |                | Solid Shaft Overhung Load |       | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N•m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N•m) | SF             | AGMA Class     | lbs                       | (N)   | Motor Power Code | Frame Size | Ratio |                    |
| 21.6               | 79500 (8980)  |       | 0.97           | -          | 10400 (46200)             | 26.0  | 65800 (7440)       |               | 0.97  | -              | 12800 (56800)  | 30                        | 4D175 | 67               |            |       |                    |
|                    |               |       | 0.97           | -          | 10400 (46200)             |       |                    |               | 1.17  | I              | 12800 (56800)  | 30                        | 4D180 | 67               |            |       |                    |
|                    |               |       | 1.07           | I          | 18700 (83200)             |       |                    |               | 1.09  | I              | 18400 (81700)  | 30                        | 4E175 | 67               |            |       |                    |
|                    |               |       | 1.09           | I          | 18700 (83200)             |       |                    |               | 1.32  | I              | 18400 (81700)  | 30                        | 4E180 | 67               |            |       |                    |
|                    |               |       | 1.09           | I          | 18700 (83200)             |       |                    |               | 1.32  | I              | 18400 (81700)  | 30                        | 4E185 | 67               |            |       |                    |
|                    |               |       | 1.09           | I          | 18700 (83200)             |       |                    |               | 1.32  | I              | 18400 (81700)  | 30                        | 4E190 | 67               |            |       |                    |
|                    |               |       | 1.09           | I          | 18700 (83200)             |       |                    |               | 1.32  | I              | 18400 (81700)  | 30                        | 4E195 | 67               |            |       |                    |
|                    |               |       | 1.36           | I          | 28700 (128000)            |       |                    |               | 1.36  | I              | 29300 (130000) | 30                        | 4F180 | 67               |            |       |                    |
|                    |               |       | 1.73           | II         | 28700 (128000)            |       |                    |               | 1.77  | II             | 29300 (130000) | 30                        | 4F185 | 67               |            |       |                    |
|                    |               |       | 1.86           | II         | 28700 (128000)            |       |                    |               | 1.86  | II             | 29300 (130000) | 30                        | 4F190 | 67               |            |       |                    |
|                    |               |       | 2.00           | III        | 28700 (128000)            |       |                    |               | 2.19  | III            | 29300 (130000) | 30                        | 4F195 | 67               |            |       |                    |
| 19.7               | 86900 (9820)  |       | 0.89           | -          | 5760 (25600)              | 23.8  | 72000 (8140)       |               | 0.89  | -              | 12800 (56800)  | 30                        | 4D175 | 74               |            |       |                    |
|                    |               |       | 0.89           | -          | 5760 (25600)              |       |                    |               | 1.07  | I              | 12800 (56800)  | 30                        | 4D180 | 74               |            |       |                    |
|                    |               |       | 1.00           | I          | 18800 (83800)             |       |                    |               | 1.00  | I              | 18500 (82500)  | 30                        | 4E175 | 74               |            |       |                    |
|                    |               |       | 1.00           | I          | 18800 (83800)             |       |                    |               | 1.21  | I              | 18500 (82500)  | 30                        | 4E180 | 74               |            |       |                    |
|                    |               |       | 1.00           | I          | 18800 (83800)             |       |                    |               | 1.21  | I              | 18500 (82500)  | 30                        | 4E185 | 74               |            |       |                    |
|                    |               |       | 1.00           | I          | 18800 (83800)             |       |                    |               | 1.21  | I              | 18500 (82500)  | 30                        | 4E190 | 74               |            |       |                    |
|                    |               |       | 1.00           | I          | 18800 (83800)             |       |                    |               | 1.21  | I              | 18500 (82500)  | 30                        | 4E195 | 74               |            |       |                    |
|                    |               |       | 1.36           | I          | 28400 (126000)            |       |                    |               | 1.36  | I              | 29100 (129000) | 30                        | 4F180 | 74               |            |       |                    |
|                    |               |       | 1.73           | II         | 28400 (126000)            |       |                    |               | 1.77  | II             | 29100 (129000) | 30                        | 4F185 | 74               |            |       |                    |
|                    |               |       | 1.83           | II         | 28400 (126000)            |       |                    |               | 1.86  | II             | 29100 (129000) | 30                        | 4F190 | 74               |            |       |                    |
|                    |               |       | 1.83           | II         | 28400 (126000)            |       |                    |               | 2.19  | III            | 29100 (129000) | 30                        | 4F195 | 74               |            |       |                    |
| 18.1               | 94600 (10700) |       | 0.82           | -          | -                         | 21.9  | 78400 (8860)       |               | 0.98  | -              | 10900 (48400)  | 30                        | 4D180 | 80               |            |       |                    |
|                    |               |       | 0.89           | -          | 18900 (84200)             |       |                    |               | 0.89  | -              | 18700 (83100)  | 30                        | 4E175 | 80               |            |       |                    |
|                    |               |       | 0.92           | -          | 18900 (84200)             |       |                    |               | 1.10  | I              | 18700 (83100)  | 30                        | 4E180 | 80               |            |       |                    |
|                    |               |       | 0.92           | -          | 18900 (84200)             |       |                    |               | 1.11  | I              | 18700 (83100)  | 30                        | 4E185 | 80               |            |       |                    |
|                    |               |       | 0.92           | -          | 18900 (84200)             |       |                    |               | 1.11  | I              | 18700 (83100)  | 30                        | 4E190 | 80               |            |       |                    |
|                    |               |       | 0.92           | -          | 18900 (84200)             |       |                    |               | 1.11  | I              | 18700 (83100)  | 30                        | 4E195 | 80               |            |       |                    |
|                    |               |       | 1.10           | I          | 28100 (125000)            |       |                    |               | 1.10  | I              | 28800 (128000) | 30                        | 4F180 | 80               |            |       |                    |
|                    |               |       | 1.37           | I          | 28100 (125000)            |       |                    |               | 1.37  | I              | 28800 (128000) | 30                        | 4F185 | 80               |            |       |                    |
|                    |               |       | 1.60           | II         | 28100 (125000)            |       |                    |               | 1.60  | II             | 28800 (128000) | 30                        | 4F190 | 80               |            |       |                    |
|                    |               |       | 1.68           | II         | 28100 (125000)            |       |                    |               | 1.84  | II             | 28800 (128000) | 30                        | 4F195 | 80               |            |       |                    |

**Notes:** [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

30 HP  
(22 kW)



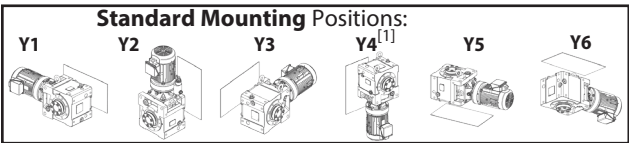
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |                |                           | 60 Hz          |                    |               |                |                |              |                           |     | Selection        |            |       |                    |
|--------------------|----------------|-------|----------------|----------------|---------------------------|----------------|--------------------|---------------|----------------|----------------|--------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |                | Solid Shaft Overhung Load |                | Output Speed (RPM) | Output Torque |                | Service Factor |              | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in·lbs         | (N·m) | SF             | AGMA Class     | lbs                       | (N)            |                    | in·lbs        | (N·m)          | SF             | AGMA Class   | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 16.6               | 103000 (11700) | 0.84  | -              | 18200 (81100)  | 20.0                      | 85700 (9690)   | 0.84               | -             | 18800 (83700)  | 30             | <b>4E175</b> | 88                        |     |                  |            |       |                    |
|                    |                | 0.84  | -              | 18200 (81100)  |                           |                | 1.01               | I             | 18800 (83700)  | 30             | <b>4E180</b> | 88                        |     |                  |            |       |                    |
|                    |                | 0.84  | -              | 18200 (81100)  |                           |                | 1.01               | I             | 18800 (83700)  | 30             | <b>4E185</b> | 88                        |     |                  |            |       |                    |
|                    |                | 0.84  | -              | 18200 (81100)  |                           |                | 1.01               | I             | 18800 (83700)  | 30             | <b>4E190</b> | 88                        |     |                  |            |       |                    |
|                    |                | 0.84  | -              | 18200 (81100)  |                           |                | 1.01               | I             | 18800 (83700)  | 30             | <b>4E195</b> | 88                        |     |                  |            |       |                    |
|                    |                | 1.10  | I              | 27700 (123000) |                           |                | 1.10               | I             | 28500 (127000) | 30             | <b>4F180</b> | 88                        |     |                  |            |       |                    |
|                    |                | 1.37  | I              | 27700 (123000) |                           |                | 1.37               | I             | 28500 (127000) | 30             | <b>4F185</b> | 88                        |     |                  |            |       |                    |
|                    |                | 1.54  | II             | 27700 (123000) |                           |                | 1.60               | II            | 28500 (127000) | 30             | <b>4F190</b> | 88                        |     |                  |            |       |                    |
|                    |                | 1.54  | II             | 27700 (123000) |                           |                | 1.84               | II            | 28500 (127000) | 30             | <b>4F195</b> | 88                        |     |                  |            |       |                    |
| 14.3               | 120000 (13600) | 0.89  | -              | 27000 (120000) | 17.2                      | 99400 (11200)  | 0.89               | -             | 27900 (124000) | 30             | <b>4F180</b> | 102                       |     |                  |            |       |                    |
|                    |                | 1.10  | I              | 27000 (120000) |                           |                | 1.10               | I             | 27900 (124000) | 30             | <b>4F185</b> | 102                       |     |                  |            |       |                    |
|                    |                | 1.33  | I              | 27000 (120000) |                           |                | 1.40               | II            | 27900 (124000) | 30             | <b>4F190</b> | 102                       |     |                  |            |       |                    |
|                    |                | 1.33  | I              | 27000 (120000) |                           |                | 1.60               | II            | 27900 (124000) | 30             | <b>4F195</b> | 102                       |     |                  |            |       |                    |
| 12.9               | 132000 (15000) | 0.84  | -              | 26400 (118000) | 15.6                      | 110000 (12400) | 0.85               | -             | 27400 (122000) | 30             | <b>4F180</b> | 112                       |     |                  |            |       |                    |
|                    |                | 1.03  | I              | 26400 (118000) |                           |                | 1.03               | I             | 27400 (122000) | 30             | <b>4F185</b> | 112                       |     |                  |            |       |                    |
|                    |                | 1.10  | I              | 26400 (118000) |                           |                | 1.10               | I             | 27400 (122000) | 30             | <b>4F190</b> | 112                       |     |                  |            |       |                    |
|                    |                | 1.20  | I              | 26400 (118000) |                           |                | 1.37               | I             | 27400 (122000) | 30             | <b>4F195</b> | 112                       |     |                  |            |       |                    |
| 11.8               | 145000 (16400) | 0.84  | -              | 25900 (115000) | 14.3                      | 120000 (13600) | 0.85               | -             | 27000 (120000) | 30             | <b>4F180</b> | 123                       |     |                  |            |       |                    |
|                    |                | 1.03  | I              | 25900 (115000) |                           |                | 1.03               | I             | 27000 (120000) | 30             | <b>4F185</b> | 123                       |     |                  |            |       |                    |
|                    |                | 1.10  | I              | 25900 (115000) |                           |                | 1.10               | I             | 27000 (120000) | 30             | <b>4F190</b> | 123                       |     |                  |            |       |                    |
|                    |                | 1.10  | I              | 25900 (115000) |                           |                | 1.33               | I             | 27000 (120000) | 30             | <b>4F195</b> | 123                       |     |                  |            |       |                    |
| 9.63               | 178000 (20100) | 0.84  | -              | 24500 (109000) | 11.6                      | 147000 (16700) | 0.85               | -             | 25800 (115000) | 30             | <b>4F185</b> | 151                       |     |                  |            |       |                    |
|                    |                | 0.90  | -              | 24500 (109000) |                           |                | 0.95               | -             | 25800 (115000) | 30             | <b>4F190</b> | 151                       |     |                  |            |       |                    |
|                    |                | 0.90  | -              | 24500 (109000) |                           |                | 1.08               | I             | 25800 (115000) | 30             | <b>4F195</b> | 151                       |     |                  |            |       |                    |

Standard Mounting Selection Tables

40 HP (30 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

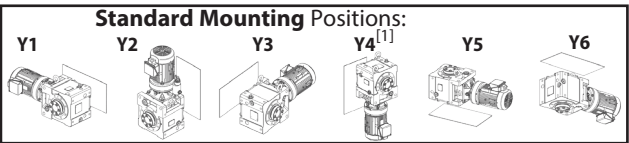
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz   |                    |               |        |                |            | Selection                 |         |                  |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 138                | 16900         | (1910) | 1.38           | I          | 6010                      | (26700) | 167                | 14000         | (1580) | 1.38           | I          | 5870                      | (26100) | 40               | 4C170      | 11    | (#)                |
|                    |               |        | 1.50           | II         | 6010                      | (26700) |                    |               |        | 1.50           | II         | 5870                      | (26100) | 40               | 4C175      | 11    | (#)                |
|                    |               |        | 1.38           | I          | 9660                      | (43000) |                    |               |        | 1.38           | I          | 9290                      | (41300) | 40               | 4D170      | 11    | (#)                |
|                    |               |        | 1.50           | II         | 9660                      | (43000) |                    |               |        | 1.50           | II         | 9290                      | (41300) | 40               | 4D175      | 11    | (#)                |
|                    |               |        | 1.78           | II         | 9590                      | (42700) |                    |               |        | 1.78           | II         | 9230                      | (41000) | 40               | 4D180      | 11    | (-),(#)            |
|                    |               |        | 2.00           | III        | 9590                      | (42700) |                    |               |        | 2.00           | III        | 9230                      | (41000) | 40               | 4D185      | 11    | (-),(#)            |
|                    |               |        | 2.28           | III        | 12900                     | (57400) |                    |               |        | 2.28           | III        | 12400                     | (54900) | 40               | 4E190      | 11    | (-),(#)            |
|                    |               |        | 2.50           | III        | 12900                     | (57400) |                    |               |        | 2.50           | III        | 12400                     | (54900) | 40               | 4E195      | 11    | (-),(#)            |
| 113                | 20600         | (2330) | 1.38           | I          | 6110                      | (27200) | 137                | 17100         | (1930) | 1.38           | I          | 6010                      | (26700) | 40               | 4C170      | 13    | (#)                |
|                    |               |        | 1.50           | II         | 6110                      | (27200) |                    |               |        | 1.50           | II         | 6010                      | (26700) | 40               | 4C175      | 13    | (#)                |
|                    |               |        | 1.38           | I          | 10000                     | (44500) |                    |               |        | 1.38           | I          | 9660                      | (43000) | 40               | 4D170      | 13    | (#)                |
|                    |               |        | 1.50           | II         | 10000                     | (44500) |                    |               |        | 1.50           | II         | 9660                      | (43000) | 40               | 4D175      | 13    | (#)                |
|                    |               |        | 1.78           | II         | 10000                     | (44500) |                    |               |        | 1.78           | II         | 9660                      | (43000) | 40               | 4D180      | 13    | (-),(#)            |
|                    |               |        | 2.00           | III        | 10000                     | (44500) |                    |               |        | 2.00           | III        | 9660                      | (43000) | 40               | 4D185      | 13    | (-),(#)            |
|                    |               |        | 2.28           | III        | 13500                     | (59900) |                    |               |        | 2.28           | III        | 12900                     | (57400) | 40               | 4E190      | 13    | (-),(#)            |
|                    |               |        | 2.50           | III        | 13500                     | (59900) |                    |               |        | 2.50           | III        | 12900                     | (57400) | 40               | 4E195      | 13    | (-),(#)            |
| 104                | 22600         | (2550) | 1.38           | I          | 6140                      | (27300) | 125                | 18700         | (2110) | 1.38           | I          | 6060                      | (27000) | 40               | 4C170      | 14    | (#)                |
|                    |               |        | 1.50           | II         | 6140                      | (27300) |                    |               |        | 1.50           | II         | 6060                      | (27000) | 40               | 4C175      | 14    | (#)                |
|                    |               |        | 1.38           | I          | 10200                     | (45200) |                    |               |        | 1.38           | I          | 9830                      | (43700) | 40               | 4D170      | 14    | (#)                |
|                    |               |        | 1.50           | II         | 10200                     | (45200) |                    |               |        | 1.50           | II         | 9830                      | (43700) | 40               | 4D175      | 14    | (#)                |
|                    |               |        | 1.78           | II         | 10200                     | (45200) |                    |               |        | 1.78           | II         | 9830                      | (43700) | 40               | 4D180      | 14    | (-),(#)            |
|                    |               |        | 2.00           | III        | 10200                     | (45200) |                    |               |        | 2.00           | III        | 9830                      | (43700) | 40               | 4D185      | 14    | (-),(#)            |
|                    |               |        | 2.28           | III        | 13700                     | (61000) |                    |               |        | 2.28           | III        | 13200                     | (58600) | 40               | 4E190      | 14    | (-),(#)            |
|                    |               |        | 2.50           | III        | 13700                     | (61000) |                    |               |        | 2.50           | III        | 13200                     | (58600) | 40               | 4E195      | 14    | (-),(#)            |
| 90.6               | 25800         | (2910) | 1.38           | I          | 6170                      | (27400) | 109                | 21400         | (2420) | 1.38           | I          | 6120                      | (27200) | 40               | 4C170      | 16    | (#)                |
|                    |               |        | 1.47           | II         | 6170                      | (27400) |                    |               |        | 1.50           | II         | 6120                      | (27200) | 40               | 4C175      | 16    | (#)                |
|                    |               |        | 1.38           | I          | 10400                     | (46100) |                    |               |        | 1.38           | I          | 10000                     | (44700) | 40               | 4D170      | 16    | (#)                |
|                    |               |        | 1.50           | II         | 10400                     | (46100) |                    |               |        | 1.50           | II         | 10000                     | (44700) | 40               | 4D175      | 16    | (#)                |
|                    |               |        | 1.78           | II         | 10300                     | (45900) |                    |               |        | 1.78           | II         | 9990                      | (44400) | 40               | 4D180      | 16    | (-),(#)            |
|                    |               |        | 2.00           | III        | 10300                     | (45900) |                    |               |        | 2.00           | III        | 9990                      | (44400) | 40               | 4D185      | 16    | (-),(#)            |
|                    |               |        | 2.28           | III        | 14000                     | (62100) |                    |               |        | 2.28           | III        | 13400                     | (59700) | 40               | 4E190      | 16    | (-),(#)            |
|                    |               |        | 2.50           | III        | 14000                     | (62100) |                    |               |        | 2.50           | III        | 13400                     | (59700) | 40               | 4E195      | 16    | (-),(#)            |

**Notes:** [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.  
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

40 HP (30 kW)



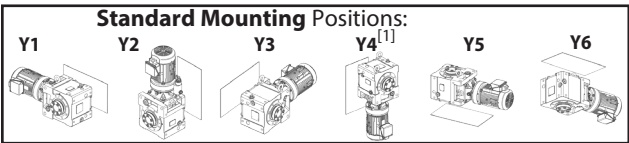
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz |                    |               |       |                |                |                           |       | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor |                | Solid Shaft Overhung Load |       | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N·m) | SF             | AGMA Class     | lbs                       | (N)   | Motor Power Code | Frame Size | Ratio |                    |
| 82.9               | 28200 (3190)  |       | 1.38           | I          | 6170 (27500)              | 100.0 | 23400 (2640)       |               | 1.38  | I              | 6150 (27400)   | 40                        | 4C170 | 18               | (#)        |       |                    |
|                    |               |       | 1.38           | I          | 6170 (27500)              |       |                    |               | 1.50  | II             | 6150 (27400)   | 40                        | 4C175 | 18               | (#)        |       |                    |
|                    |               |       | 1.38           | I          | 10500 (46800)             |       |                    |               | 1.38  | I              | 10200 (45400)  | 40                        | 4D170 | 18               | (#)        |       |                    |
|                    |               |       | 1.50           | II         | 10500 (46800)             |       |                    |               | 1.50  | II             | 10200 (45400)  | 40                        | 4D175 | 18               | (#)        |       |                    |
|                    |               |       | 1.78           | II         | 10500 (46600)             |       |                    |               | 1.78  | II             | 10100 (45100)  | 40                        | 4D180 | 18               | (-),(#)    |       |                    |
|                    |               |       | 2.00           | III        | 10500 (46600)             |       |                    |               | 2.00  | III            | 10100 (45100)  | 40                        | 4D185 | 18               | (-),(#)    |       |                    |
|                    |               |       | 2.00           | III        | 14300 (63400)             |       |                    |               | 2.00  | III            | 13700 (61000)  | 40                        | 4E185 | 18               | (-),(#)    |       |                    |
|                    |               |       | 2.28           | III        | 14200 (63300)             |       |                    |               | 2.28  | III            | 13700 (60800)  | 40                        | 4E190 | 18               | (-),(#)    |       |                    |
|                    |               |       | 2.50           | III        | 14200 (63300)             |       |                    |               | 2.50  | III            | 13700 (60800)  | 40                        | 4E195 | 18               | (-),(#)    |       |                    |
|                    |               |       | 2.50           | III        | 25000 (111000)            |       |                    |               | 2.50  | III            | 23900 (106000) | 40                        | 4F195 | 18               | (-),(#)    |       |                    |
| 69.0               | 33900 (3830)  |       | 1.23           | I          | 10800 (47900)             | 83.3  | 28100 (3170)       |               | 1.23  | I              | 10500 (46700)  | 40                        | 4D175 | 21               |            |       |                    |
|                    |               |       | 1.38           | I          | 10800 (47900)             |       |                    |               | 1.38  | I              | 10500 (46700)  | 40                        | 4D180 | 21               | (-),(#)    |       |                    |
|                    |               |       | 1.50           | II         | 10800 (47900)             |       |                    |               | 1.50  | II             | 10500 (46700)  | 40                        | 4D185 | 21               | (-),(#)    |       |                    |
|                    |               |       | 1.69           | II         | 14800 (66000)             |       |                    |               | 1.69  | II             | 14300 (63600)  | 40                        | 4E190 | 21               | (-),(#)    |       |                    |
|                    |               |       | 1.83           | II         | 14800 (66000)             |       |                    |               | 1.83  | II             | 14300 (63600)  | 40                        | 4E195 | 21               | (-),(#)    |       |                    |
|                    |               |       |                |            |                           |       |                    |               |       |                |                |                           |       |                  |            |       |                    |
| 64.7               | 36100 (4080)  |       | 1.13           | I          | 6100 (27100)              | 78.1  | 29900 (3380)       |               | 1.13  | I              | 6170 (27400)   | 40                        | 4C170 | 22               |            |       |                    |
|                    |               |       | 1.17           | I          | 6100 (27100)              |       |                    |               | 1.20  | I              | 6170 (27400)   | 40                        | 4C175 | 22               |            |       |                    |
|                    |               |       | 1.23           | I          | 10800 (48200)             |       |                    |               | 1.23  | I              | 10600 (47100)  | 40                        | 4D175 | 22               |            |       |                    |
|                    |               |       | 1.38           | I          | 10800 (48200)             |       |                    |               | 1.38  | I              | 10600 (47100)  | 40                        | 4D180 | 22               | (-),(#)    |       |                    |
|                    |               |       | 1.50           | II         | 10800 (48200)             |       |                    |               | 1.50  | II             | 10600 (47100)  | 40                        | 4D185 | 22               | (-),(#)    |       |                    |
|                    |               |       | 1.69           | II         | 15000 (66700)             |       |                    |               | 1.69  | II             | 14500 (64400)  | 40                        | 4E190 | 22               | (-),(#)    |       |                    |
|                    |               |       | 1.83           | II         | 15000 (66700)             |       |                    |               | 1.83  | II             | 14500 (64400)  | 40                        | 4E195 | 22               | (-),(#)    |       |                    |
|                    |               |       |                |            |                           |       |                    |               |       |                |                |                           |       |                  |            |       |                    |
| 59.2               | 39500 (4460)  |       | 1.13           | I          | 10900 (48700)             | 71.4  | 32700 (3700)       |               | 1.13  | I              | 10700 (47700)  | 40                        | 4D170 | 25               |            |       |                    |
|                    |               |       | 1.23           | I          | 10900 (48700)             |       |                    |               | 1.23  | I              | 10700 (47700)  | 40                        | 4D175 | 25               |            |       |                    |
|                    |               |       | 1.38           | I          | 10900 (48700)             |       |                    |               | 1.38  | I              | 10700 (47700)  | 40                        | 4D180 | 25               | (-),(#)    |       |                    |
|                    |               |       | 1.50           | II         | 10900 (48700)             |       |                    |               | 1.50  | II             | 10700 (47700)  | 40                        | 4D185 | 25               | (-),(#)    |       |                    |
|                    |               |       | 1.50           | II         | 15200 (67800)             |       |                    |               | 1.50  | II             | 14700 (65600)  | 40                        | 4E185 | 25               | (-),(#)    |       |                    |
|                    |               |       | 1.69           | II         | 15200 (67800)             |       |                    |               | 1.69  | II             | 14700 (65600)  | 40                        | 4E190 | 25               | (-),(#)    |       |                    |
|                    |               |       | 1.83           | II         | 15200 (67800)             |       |                    |               | 1.83  | II             | 14700 (65600)  | 40                        | 4E195 | 25               | (-),(#)    |       |                    |
|                    |               |       |                |            |                           |       |                    |               |       |                |                |                           |       |                  |            |       |                    |

Standard Mounting Selection Tables

40 HP (30 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

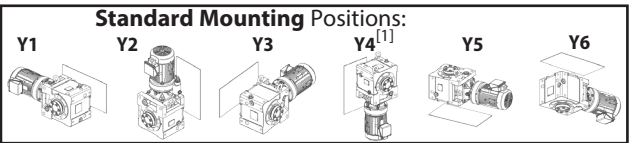
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |                |                |              |                           | 60 Hz |                    |                |       |                |                | Selection                 |              |                  |            |       |                    |
|--------------------|---------------|----------------|----------------|--------------|---------------------------|-------|--------------------|----------------|-------|----------------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |                | Service Factor |              | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque  |       | Service Factor |                | Solid Shaft Overhung Load |              | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)          | SF             | AGMA Class   | lbs                       | (N)   |                    | in-lbs         | (N·m) | SF             | AGMA Class     | lbs                       | (N)          | Motor Power Code | Frame Size | Ratio |                    |
| 51.8               | 45100 (5100)  |                | 0.98           | -            | 5910 (26300)              | 62.5  | 37400 (4230)       |                | 1.01  | I              | 6080 (27100)   | 40                        | 4C170        | 28               | (-),(#)    |       |                    |
|                    |               |                | 1.13           | I            | 11100 (49300)             |       |                    |                | 1.13  | I              | 10900 (48400)  | 40                        | 4D170        | 28               |            |       |                    |
|                    |               |                | 1.23           | I            | 11100 (49300)             |       |                    |                | 1.23  | I              | 10900 (48400)  | 40                        | 4D175        | 28               |            |       |                    |
|                    |               |                | 1.38           | I            | 11100 (49300)             |       |                    |                | 1.38  | I              | 10900 (48400)  | 40                        | 4D180        | 28               |            |       |                    |
|                    |               |                | 1.50           | II           | 11100 (49300)             |       |                    |                | 1.50  | II             | 10900 (48400)  | 40                        | 4D185        | 28               |            |       |                    |
|                    |               |                | 1.38           | I            | 15600 (69200)             |       |                    |                | 1.38  | I              | 15100 (67100)  | 40                        | 4E180        | 28               |            |       |                    |
|                    |               |                | 1.50           | II           | 15600 (69200)             |       |                    |                | 1.50  | II             | 15100 (67100)  | 40                        | 4E185        | 28               |            |       |                    |
|                    |               |                | 1.69           | II           | 15600 (69200)             |       |                    |                | 1.69  | II             | 15100 (67100)  | 40                        | 4E190        | 28               |            |       |                    |
|                    |               |                | 1.83           | II           | 15600 (69200)             |       |                    |                | 1.83  | II             | 15100 (67100)  | 40                        | 4E195        | 28               |            |       |                    |
|                    |               |                | 1.83           | II           | 28300 (126000)            |       |                    |                | 1.83  | II             | 27000 (120000) | 40                        | 4F195        | 28               |            |       |                    |
| 41.2               | 56800 (6410)  |                | 1.00           | I            | 11200 (49700)             | 49.7  | 47000 (5310)       |                | 1.00  | I              | 11100 (49400)  | 40                        | 4D175        | 35               | (-),(#)    |       |                    |
|                    |               |                | 1.33           | I            | 11200 (49700)             |       |                    |                | 1.38  | I              | 11100 (49400)  | 40                        | 4D180        | 35               |            |       |                    |
|                    |               |                | 1.38           | I            | 16000 (71400)             |       |                    |                | 1.38  | I              | 15700 (69600)  | 40                        | 4E180        | 35               |            |       |                    |
|                    |               |                | 1.50           | II           | 16000 (71400)             |       |                    |                | 1.50  | II             | 15700 (69600)  | 40                        | 4E185        | 35               |            |       |                    |
|                    |               |                | 1.53           | II           | 16000 (71400)             |       |                    |                | 1.69  | II             | 15700 (69600)  | 40                        | 4E190        | 35               |            |       |                    |
|                    |               |                | 1.53           | II           | 16000 (71400)             |       |                    |                | 1.83  | II             | 15700 (69600)  | 40                        | 4E195        | 35               |            |       |                    |
|                    |               |                | 1.50           | II           | 29700 (132000)            |       |                    |                | 1.50  | II             | 28500 (127000) | 40                        | 4F185        | 35               |            |       |                    |
|                    |               |                | 1.69           | II           | 29700 (132000)            |       |                    |                | 1.69  | II             | 28500 (127000) | 40                        | 4F190        | 35               |            |       |                    |
|                    |               |                | 1.83           | II           | 29700 (132000)            |       |                    |                | 1.83  | II             | 28500 (127000) | 40                        | 4F195        | 35               |            |       |                    |
|                    |               |                | 37.7           | 62100 (7010) |                           |       |                    |                | 1.00  | I              | 11200 (49800)  | 45.5                      | 51400 (5810) |                  |            | 1.00  | I                  |
| 1.22               | I             | 11200 (49800)  |                |              |                           | 1.38  | I                  | 11200 (49600)  | 40    | 4D180          | 39             |                           |              |                  |            |       |                    |
| 1.38               | I             | 16200 (72100)  |                |              |                           | 1.38  | I                  | 15900 (70500)  | 40    | 4E180          | 39             |                           |              |                  |            |       |                    |
| 1.40               | II            | 16200 (72100)  |                |              |                           | 1.50  | II                 | 15900 (70500)  | 40    | 4E185          | 39             |                           |              |                  |            |       |                    |
| 1.40               | II            | 16200 (72100)  |                |              |                           | 1.69  | II                 | 15900 (70500)  | 40    | 4E190          | 39             |                           |              |                  |            |       |                    |
| 1.40               | II            | 16200 (72100)  |                |              |                           | 1.69  | II                 | 15900 (70500)  | 40    | 4E195          | 39             |                           |              |                  |            |       |                    |
| 1.38               | I             | 29500 (131000) |                |              |                           | 1.38  | I                  | 29100 (129000) | 40    | 4F180          | 39             |                           |              |                  |            |       |                    |
| 1.50               | II            | 29500 (131000) |                |              |                           | 1.50  | II                 | 29100 (129000) | 40    | 4F185          | 39             |                           |              |                  |            |       |                    |
| 1.69               | II            | 29500 (131000) |                |              |                           | 1.69  | II                 | 29100 (129000) | 40    | 4F190          | 39             |                           |              |                  |            |       |                    |
| 1.83               | II            | 29500 (131000) |                |              |                           | 1.83  | II                 | 29100 (129000) | 40    | 4F195          | 39             |                           |              |                  |            |       |                    |
|                    |               |                |                |              |                           |       |                    |                |       |                |                |                           |              |                  |            |       |                    |
|                    |               |                |                |              |                           |       |                    |                |       |                |                |                           |              |                  |            |       |                    |

**Notes:** [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.  
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

40 HP (30 kW)



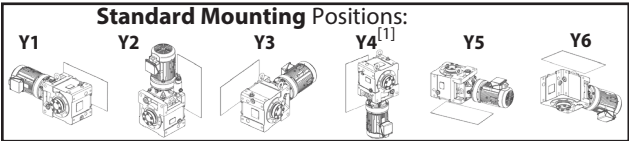
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |                |                |               |                           | 60 Hz |                    |                |       |                |                | Selection                 |              |                  |            |       |                    |
|--------------------|----------------|----------------|----------------|---------------|---------------------------|-------|--------------------|----------------|-------|----------------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |                | Service Factor |               | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque  |       | Service Factor |                | Solid Shaft Overhung Load |              | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in•lbs         | (N•m)          | SF             | AGMA Class    | lbs                       | (N)   |                    | in•lbs         | (N•m) | SF             | AGMA Class     | lbs                       | (N)          | Motor Power Code | Frame Size | Ratio |                    |
| 31.9               | 73400 (8290)   |                | 1.00           | I             | 11100 (49400)             | 38.5  | 60800 (6870)       |                | 1.00  | I              | 11200 (49800)  | 40                        | 4D175        | 46               | (-)        |       |                    |
|                    |                |                | 1.05           | I             | 11100 (49400)             |       |                    |                | 1.24  | I              | 11200 (49800)  | 40                        | 4D180        | 46               |            |       |                    |
|                    |                |                | 1.19           | I             | 16500 (73200)             |       |                    |                | 1.38  | I              | 16200 (72000)  | 40                        | 4E180        | 46               |            |       |                    |
|                    |                |                | 1.19           | I             | 16500 (73200)             |       |                    |                | 1.43  | II             | 16200 (72000)  | 40                        | 4E185        | 46               |            |       |                    |
|                    |                |                | 1.19           | I             | 16500 (73200)             |       |                    |                | 1.43  | II             | 16200 (72000)  | 40                        | 4E190        | 46               |            |       |                    |
|                    |                |                | 1.19           | I             | 16500 (73200)             |       |                    |                | 1.43  | II             | 16200 (72000)  | 40                        | 4E195        | 46               |            |       |                    |
|                    |                |                | 1.38           | I             | 29000 (129000)            |       |                    |                | 1.38  | I              | 29500 (131000) | 40                        | 4F180        | 46               |            |       |                    |
|                    |                |                | 1.50           | II            | 29000 (129000)            |       |                    |                | 1.50  | II             | 29500 (131000) | 40                        | 4F185        | 46               |            |       |                    |
|                    |                |                | 1.69           | II            | 29000 (129000)            |       |                    |                | 1.69  | II             | 29500 (131000) | 40                        | 4F190        | 46               |            |       |                    |
|                    |                |                | 1.83           | II            | 29000 (129000)            |       |                    |                | 1.83  | II             | 29500 (131000) | 40                        | 4F195        | 46               |            |       |                    |
| 27.6               | 84700 (9560)   |                | 0.91           | -             | 7520 (33500)              | 33.3  | 70100 (7920)       |                | 0.91  | -              | 11100 (49600)  | 40                        | 4D175        | 53               | (-)        |       |                    |
|                    |                |                | 0.91           | -             | 7520 (33500)              |       |                    |                | 1.08  | I              | 11100 (49600)  | 40                        | 4D180        | 53               |            |       |                    |
|                    |                |                | 1.00           | I             | 16600 (73800)             |       |                    |                | 1.00  | I              | 16400 (72900)  | 40                        | 4E175        | 53               |            |       |                    |
|                    |                |                | 1.03           | I             | 16600 (73800)             |       |                    |                | 1.08  | I              | 16400 (72900)  | 40                        | 4E180        | 53               |            |       |                    |
|                    |                |                | 1.03           | I             | 16600 (73800)             |       |                    |                | 1.24  | I              | 16400 (72900)  | 40                        | 4E185        | 53               |            |       |                    |
|                    |                |                | 1.03           | I             | 16600 (73800)             |       |                    |                | 1.24  | I              | 16400 (72900)  | 40                        | 4E190        | 53               |            |       |                    |
|                    |                |                | 1.03           | I             | 16600 (73800)             |       |                    |                | 1.24  | I              | 16400 (72900)  | 40                        | 4E195        | 53               |            |       |                    |
|                    |                |                | 1.08           | I             | 28500 (127000)            |       |                    |                | 1.08  | I              | 29100 (130000) | 40                        | 4F180        | 53               |            |       |                    |
|                    |                |                | 1.30           | I             | 28500 (127000)            |       |                    |                | 1.30  | I              | 29100 (130000) | 40                        | 4F185        | 53               |            |       |                    |
|                    |                |                | 1.69           | II            | 28500 (127000)            |       |                    |                | 1.69  | II             | 29100 (130000) | 40                        | 4F190        | 53               |            |       |                    |
|                    |                |                | 1.83           | II            | 28500 (127000)            |       |                    |                | 1.83  | II             | 29100 (130000) | 40                        | 4F195        | 53               |            |       |                    |
|                    |                |                | 24.4           | 95900 (10800) |                           |       |                    |                | 0.80  | -              | 16600 (74000)  | 29.4                      | 79500 (8980) |                  |            | 0.80  | -                  |
| 0.91               | -              | 16600 (74000)  |                |               |                           | 1.02  | I                  | 16500 (73600)  | 40    | 4E180          | 60             |                           |              |                  |            |       |                    |
| 0.91               | -              | 16600 (74000)  |                |               |                           | 1.09  | I                  | 16500 (73600)  | 40    | 4E185          | 60             |                           |              |                  |            |       |                    |
| 0.91               | -              | 16600 (74000)  |                |               |                           | 1.09  | I                  | 16500 (73600)  | 40    | 4E190          | 60             |                           |              |                  |            |       |                    |
| 0.91               | -              | 16600 (74000)  |                |               |                           | 1.09  | I                  | 16500 (73600)  | 40    | 4E195          | 60             |                           |              |                  |            |       |                    |
| 1.02               | I              | 28000 (125000) |                |               |                           | 1.02  | I                  | 28700 (128000) | 40    | 4F180          | 60             |                           |              |                  |            |       |                    |
| 1.27               | I              | 28000 (125000) |                |               |                           | 1.30  | I                  | 28700 (128000) | 40    | 4F185          | 60             |                           |              |                  |            |       |                    |
| 1.66               | II             | 28000 (125000) |                |               |                           | 1.69  | II                 | 28700 (128000) | 40    | 4F190          | 60             |                           |              |                  |            |       |                    |
| 1.66               | II             | 28000 (125000) |                |               |                           | 1.83  | II                 | 28700 (128000) | 40    | 4F195          | 60             |                           |              |                  |            |       |                    |
| 21.6               | 108000 (12200) |                |                |               |                           | 0.80  | -                  | 16600 (73800)  | 26.0  | 89800 (10100)  |                |                           |              |                  | 0.97       | -     | 16600 (73900)      |
|                    |                |                | 0.80           | -             | 16600 (73800)             | 0.97  | -                  | 16600 (73900)  |       |                |                | 40                        | 4E185        | 67               |            |       |                    |
|                    |                |                | 0.80           | -             | 16600 (73800)             | 0.97  | -                  | 16600 (73900)  |       |                |                | 40                        | 4E190        | 67               |            |       |                    |
|                    |                |                | 0.80           | -             | 16600 (73800)             | 0.97  | -                  | 16600 (73900)  |       |                |                | 40                        | 4E195        | 67               |            |       |                    |
|                    |                |                | 1.00           | I             | 27500 (122000)            | 1.00  | I                  | 28300 (126000) |       |                |                | 40                        | 4F180        | 67               |            |       |                    |
|                    |                |                | 1.27           | I             | 27500 (122000)            | 1.30  | I                  | 28300 (126000) |       |                |                | 40                        | 4F185        | 67               |            |       |                    |
|                    |                |                | 1.37           | I             | 27500 (122000)            | 1.37  | I                  | 28300 (126000) |       |                |                | 40                        | 4F190        | 67               |            |       |                    |
|                    |                |                | 1.47           | II            | 27500 (122000)            | 1.60  | II                 | 28300 (126000) |       |                |                | 40                        | 4F195        | 67               |            |       |                    |

Standard Mounting Selection Tables

40 HP  
(30 kW)



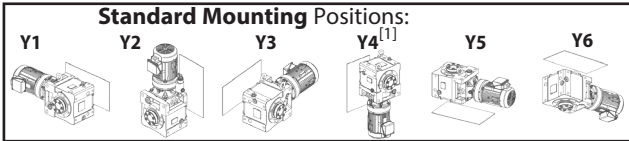
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz              |                |       |                |            |                           | Selection        |              |       |                    |
|--------------------|----------------|-------|----------------|------------|---------------------------|--------------------|----------------|-------|----------------|------------|---------------------------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load | Base             |              |       | VFD <sup>[2]</sup> |
|                    | in·lbs         | (N·m) | SF             | AGMA Class |                           |                    | in·lbs         | (N·m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size   | Ratio |                    |
| 19.7               | 119000 (13400) |       | 1.00           | I          | 27000 (120000)            | 23.8               | 98200 (11100)  |       | 1.00           | I          | 27900 (124000)            | 40               | <b>4F180</b> | 74    |                    |
|                    |                |       | 1.27           | I          | 27000 (120000)            |                    |                |       | 1.30           | I          | 27900 (124000)            | 40               | <b>4F185</b> | 74    |                    |
|                    |                |       | 1.34           | I          | 27000 (120000)            |                    |                |       | 1.37           | I          | 27900 (124000)            | 40               | <b>4F190</b> | 74    |                    |
|                    |                |       | 1.34           | I          | 27000 (120000)            |                    |                |       | 1.60           | II         | 27900 (124000)            | 40               | <b>4F195</b> | 74    |                    |
| 18.1               | 129000 (14600) |       | 0.80           | -          | 26600 (118000)            | 21.9               | 107000 (12100) |       | 0.80           | -          | 27500 (123000)            | 40               | <b>4F180</b> | 80    |                    |
|                    |                |       | 1.00           | I          | 26600 (118000)            |                    |                |       | 1.00           | I          | 27500 (123000)            | 40               | <b>4F185</b> | 80    |                    |
|                    |                |       | 1.17           | I          | 26600 (118000)            |                    |                |       | 1.17           | I          | 27500 (123000)            | 40               | <b>4F190</b> | 80    |                    |
|                    |                |       | 1.24           | I          | 26600 (118000)            |                    |                |       | 1.35           | I          | 27500 (123000)            | 40               | <b>4F195</b> | 80    |                    |
| 16.6               | 141000 (15900) |       | 0.80           | -          | 26100 (116000)            | 20.0               | 117000 (13200) |       | 0.80           | -          | 27100 (121000)            | 40               | <b>4F180</b> | 88    |                    |
|                    |                |       | 1.00           | I          | 26100 (116000)            |                    |                |       | 1.00           | I          | 27100 (121000)            | 40               | <b>4F185</b> | 88    |                    |
|                    |                |       | 1.13           | I          | 26100 (116000)            |                    |                |       | 1.17           | I          | 27100 (121000)            | 40               | <b>4F190</b> | 88    |                    |
|                    |                |       | 1.13           | I          | 26100 (116000)            |                    |                |       | 1.35           | I          | 27100 (121000)            | 40               | <b>4F195</b> | 88    |                    |
| 14.3               | 164000 (18500) |       | 0.80           | -          | 25100 (112000)            | 17.2               | 136000 (15300) |       | 0.80           | -          | 26300 (117000)            | 40               | <b>4F185</b> | 102   |                    |
|                    |                |       | 0.97           | -          | 25100 (112000)            |                    |                |       | 1.02           | I          | 26300 (117000)            | 40               | <b>4F190</b> | 102   |                    |
|                    |                |       | 0.97           | -          | 25100 (112000)            |                    |                |       | 1.17           | I          | 26300 (117000)            | 40               | <b>4F195</b> | 102   |                    |
| 12.9               | 181000 (20400) |       | 0.81           | -          | 24400 (108000)            | 15.6               | 150000 (16900) |       | 0.81           | -          | 25700 (114000)            | 40               | <b>4F190</b> | 112   |                    |
|                    |                |       | 0.88           | -          | 24400 (108000)            |                    |                |       | 1.00           | I          | 25700 (114000)            | 40               | <b>4F195</b> | 112   |                    |

Standard Mounting Selection Tables

50 HP  
(37 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz              |               |       |                |            |                           | Selection        |              |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|--------------------|---------------|-------|----------------|------------|---------------------------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Base             |              |       | VFD <sup>[2]</sup> |
|                    | in·lbs        | (N·m) | SF             | AGMA Class |                           |                    | in·lbs        | (N·m) | SF             | AGMA Class |                           | Motor Power Code | Frame Size   | Ratio |                    |
| 138                | 20900 (2360)  |       | 1.44           | II         | 9280 (41300)              | 167                | 17300 (1950)  |       | 1.44           | II         | 8960 (39900)              | 50               | <b>4D180</b> | 11    | (-),(#)            |
|                    |               |       | 1.62           | II         | 9280 (41300)              |                    |               |       | 1.62           | II         | 8960 (39900)              | 50               | <b>4D185</b> | 11    | (-),(#)            |
|                    |               |       | 1.85           | II         | 12600 (56100)             |                    |               |       | 1.85           | II         | 12100 (53800)             | 50               | <b>4E190</b> | 11    | (-),(#)            |
|                    |               |       | 2.03           | III        | 12600 (56100)             |                    |               |       | 2.03           | III        | 12100 (53800)             | 50               | <b>4E195</b> | 11    | (-),(#)            |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |              |       |                    |
| 113                | 25500 (2880)  |       | 1.44           | II         | 9610 (42700)              | 137                | 21100 (2380)  |       | 1.44           | II         | 9330 (41500)              | 50               | <b>4D180</b> | 13    | (-),(#)            |
|                    |               |       | 1.62           | II         | 9610 (42700)              |                    |               |       | 1.62           | II         | 9330 (41500)              | 50               | <b>4D185</b> | 13    | (-),(#)            |
|                    |               |       | 1.85           | II         | 13100 (58300)             |                    |               |       | 1.85           | II         | 12600 (56100)             | 50               | <b>4E190</b> | 13    | (-),(#)            |
|                    |               |       | 2.03           | III        | 13100 (58300)             |                    |               |       | 2.03           | III        | 12600 (56100)             | 50               | <b>4E195</b> | 13    | (-),(#)            |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |              |       |                    |
| 104                | 27800 (3150)  |       | 1.44           | II         | 9730 (43300)              | 125                | 23100 (2610)  |       | 1.44           | II         | 9470 (42100)              | 50               | <b>4D180</b> | 14    | (-),(#)            |
|                    |               |       | 1.62           | II         | 9730 (43300)              |                    |               |       | 1.62           | II         | 9470 (42100)              | 50               | <b>4D185</b> | 14    | (-),(#)            |
|                    |               |       | 1.85           | II         | 13300 (59300)             |                    |               |       | 1.85           | II         | 12800 (57100)             | 50               | <b>4E190</b> | 14    | (-),(#)            |
|                    |               |       | 2.03           | III        | 13300 (59300)             |                    |               |       | 2.03           | III        | 12800 (57100)             | 50               | <b>4E195</b> | 14    | (-),(#)            |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |              |       |                    |
| 90.6               | 31800 (3590)  |       | 1.44           | II         | 9840 (43800)              | 109                | 26400 (2980)  |       | 1.44           | II         | 9600 (42700)              | 50               | <b>4D180</b> | 16    | (-),(#)            |
|                    |               |       | 1.62           | II         | 9840 (43800)              |                    |               |       | 1.62           | II         | 9600 (42700)              | 50               | <b>4D185</b> | 16    | (-),(#)            |
|                    |               |       | 1.85           | II         | 13500 (60200)             |                    |               |       | 1.85           | II         | 13100 (58100)             | 50               | <b>4E190</b> | 16    | (-),(#)            |
|                    |               |       | 2.03           | III        | 13500 (60200)             |                    |               |       | 2.03           | III        | 13100 (58100)             | 50               | <b>4E195</b> | 16    | (-),(#)            |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |              |       |                    |
| 82.9               | 34800 (3930)  |       | 1.44           | II         | 9950 (44200)              | 100.0              | 28800 (3260)  |       | 1.44           | II         | 9720 (43200)              | 50               | <b>4D180</b> | 18    | (-),(#)            |
|                    |               |       | 1.62           | II         | 9950 (44200)              |                    |               |       | 1.62           | II         | 9720 (43200)              | 50               | <b>4D185</b> | 18    | (-),(#)            |
|                    |               |       | 1.62           | II         | 13800 (61300)             |                    |               |       | 1.62           | II         | 13300 (59200)             | 50               | <b>4E185</b> | 18    | (-),(#)            |
|                    |               |       | 1.85           | II         | 13800 (61200)             |                    |               |       | 1.85           | II         | 13300 (59100)             | 50               | <b>4E190</b> | 18    | (-),(#)            |
|                    |               |       | 2.03           | III        | 13800 (61200)             |                    |               |       | 2.03           | III        | 13300 (59100)             | 50               | <b>4E195</b> | 18    | (-),(#)            |
| 69.0               | 41800 (4720)  |       | 1.12           | I          | 10100 (45100)             | 83.3               | 34600 (3910)  |       | 1.12           | I          | 9970 (44300)              | 50               | <b>4D180</b> | 21    | (-),(#)            |
|                    |               |       | 1.22           | I          | 10100 (45100)             |                    |               |       | 1.22           | I          | 9970 (44300)              | 50               | <b>4D185</b> | 21    | (-),(#)            |
|                    |               |       | 1.37           | I          | 14300 (63400)             |                    |               |       | 1.37           | I          | 13800 (61500)             | 50               | <b>4E190</b> | 21    | (-),(#)            |
|                    |               |       | 1.49           | II         | 14300 (63400)             |                    |               |       | 1.49           | II         | 13800 (61500)             | 50               | <b>4E195</b> | 21    | (-),(#)            |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |              |       |                    |
| 64.7               | 44500 (5030)  |       | 1.12           | I          | 10200 (45200)             | 78.1               | 36900 (4170)  |       | 1.12           | I          | 10000 (44600)             | 50               | <b>4D180</b> | 22    | (-),(#)            |
|                    |               |       | 1.22           | I          | 10200 (45200)             |                    |               |       | 1.22           | I          | 10000 (44600)             | 50               | <b>4D185</b> | 22    | (-),(#)            |
|                    |               |       | 1.37           | I          | 14400 (64000)             |                    |               |       | 1.37           | I          | 14000 (62200)             | 50               | <b>4E190</b> | 22    | (-),(#)            |
|                    |               |       | 1.49           | II         | 14400 (64000)             |                    |               |       | 1.49           | II         | 14000 (62200)             | 50               | <b>4E195</b> | 22    | (-),(#)            |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |              |       |                    |
| 59.2               | 48700 (5500)  |       | 1.12           | I          | 10200 (45400)             | 71.4               | 40400 (4560)  |       | 1.12           | I          | 10100 (45000)             | 50               | <b>4D180</b> | 25    | (-),(#)            |
|                    |               |       | 1.22           | I          | 10200 (45400)             |                    |               |       | 1.22           | I          | 10100 (45000)             | 50               | <b>4D185</b> | 25    | (-),(#)            |
|                    |               |       | 1.22           | I          | 14600 (64800)             |                    |               |       | 1.22           | I          | 14200 (63100)             | 50               | <b>4E185</b> | 25    | (-),(#)            |
|                    |               |       | 1.37           | I          | 14600 (64800)             |                    |               |       | 1.37           | I          | 14200 (63100)             | 50               | <b>4E190</b> | 25    | (-),(#)            |
|                    |               |       |                |            |                           |                    |               |       |                |            |                           |                  |              |       |                    |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.

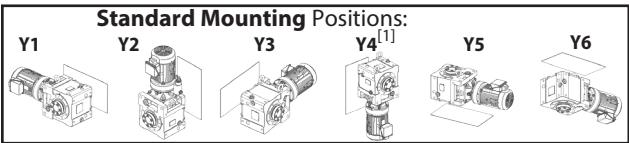
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.  
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

50 HP  
(37 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

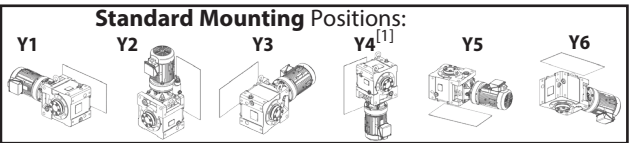
|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |                |                |              |                           | 60 Hz |                    |                |       |                |                | Selection                 |              |                  |            |       |                    |
|--------------------|---------------|----------------|----------------|--------------|---------------------------|-------|--------------------|----------------|-------|----------------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |                | Service Factor |              | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque  |       | Service Factor |                | Solid Shaft Overhung Load |              | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in-lbs        | (N·m)          | SF             | AGMA Class   | lbs                       | (N)   |                    | in-lbs         | (N·m) | SF             | AGMA Class     | lbs                       | (N)          | Motor Power Code | Frame Size | Ratio |                    |
| 51.8               | 55700 (6290)  |                | 1.12           | I            | 10200 (45500)             | 62.5  | 46100 (5210)       |                | 1.12  | I              | 10200 (45300)  | 50                        | 4D180        | 28               | (-),(#)    |       |                    |
|                    |               |                | 1.22           | I            | 10200 (45500)             |       |                    |                | 1.22  | I              | 10200 (45300)  | 50                        | 4D185        | 28               | (-),(#)    |       |                    |
|                    |               |                | 1.12           | I            | 14800 (65800)             |       |                    |                | 1.12  | I              | 14500 (64300)  | 50                        | 4E180        | 28               | (-),(#)    |       |                    |
|                    |               |                | 1.22           | I            | 14800 (65800)             |       |                    |                | 1.22  | I              | 14500 (64300)  | 50                        | 4E185        | 28               | (-),(#)    |       |                    |
|                    |               |                | 1.37           | I            | 14800 (65800)             |       |                    |                | 1.37  | I              | 14500 (64300)  | 50                        | 4E190        | 28               | (-),(#)    |       |                    |
|                    |               |                | 1.49           | II           | 14800 (65800)             |       |                    |                | 1.49  | II             | 14500 (64300)  | 50                        | 4E195        | 28               | (-),(#)    |       |                    |
|                    |               |                | 1.49           | II           | 27600 (123000)            |       |                    |                | 1.49  | II             | 26500 (118000) | 50                        | 4F195        | 28               | (-),(#)    |       |                    |
| 41.2               | 70000 (7910)  |                | 1.08           | I            | 10100 (45000)             | 49.7  | 58000 (6550)       |                | 1.12  | I              | 10200 (45400)  | 50                        | 4D180        | 35               | (#)        |       |                    |
|                    |               |                | 1.12           | I            | 15100 (67100)             |       |                    |                | 1.12  | I              | 14800 (66100)  | 50                        | 4E180        | 35               | (#)        |       |                    |
|                    |               |                | 1.22           | I            | 15100 (67100)             |       |                    |                | 1.22  | I              | 14800 (66100)  | 50                        | 4E185        | 35               | (#)        |       |                    |
|                    |               |                | 1.24           | I            | 15100 (67100)             |       |                    |                | 1.37  | I              | 14800 (66100)  | 50                        | 4E190        | 35               | (-),(#)    |       |                    |
|                    |               |                | 1.24           | I            | 15100 (67100)             |       |                    |                | 1.49  | II             | 14800 (66100)  | 50                        | 4E195        | 35               | (-),(#)    |       |                    |
|                    |               |                | 1.22           | I            | 28800 (128000)            |       |                    |                | 1.22  | I              | 27800 (123000) | 50                        | 4F185        | 35               | (#)        |       |                    |
|                    |               |                | 1.37           | I            | 28800 (128000)            |       |                    |                | 1.37  | I              | 27800 (123000) | 50                        | 4F190        | 35               | (-),(#)    |       |                    |
|                    |               |                | 1.49           | II           | 28800 (128000)            |       |                    |                | 1.49  | II             | 27800 (123000) | 50                        | 4F195        | 35               | (-),(#)    |       |                    |
|                    |               |                | 37.7           | 76600 (8650) |                           |       |                    |                | 0.99  | -              | 10000 (44600)  | 45.5                      | 63400 (7170) |                  | 1.12       |       | I                  |
| 1.12               | I             | 15200 (67400)  |                |              |                           | 1.12  | I                  | 15000 (66600)  | 50    | 4E180          | 39             |                           |              |                  |            |       |                    |
| 1.14               | I             | 15200 (67400)  |                |              |                           | 1.22  | I                  | 15000 (66600)  | 50    | 4E185          | 39             |                           |              |                  |            |       |                    |
| 1.14               | I             | 15200 (67400)  |                |              |                           | 1.37  | I                  | 15000 (66600)  | 50    | 4E190          | 39             |                           |              |                  |            |       |                    |
| 1.14               | I             | 15200 (67400)  |                |              |                           | 1.37  | I                  | 15000 (66600)  | 50    | 4E195          | 39             |                           |              |                  |            |       |                    |
| 1.12               | I             | 28900 (128000) |                |              |                           | 1.12  | I                  | 28300 (126000) | 50    | 4F180          | 39             |                           |              |                  |            |       |                    |
| 1.22               | I             | 28900 (128000) |                |              |                           | 1.22  | I                  | 28300 (126000) | 50    | 4F185          | 39             |                           |              |                  |            |       |                    |
| 1.37               | I             | 28900 (128000) |                |              |                           | 1.37  | I                  | 28300 (126000) | 50    | 4F190          | 39             |                           |              |                  |            |       |                    |
| 1.49               | II            | 28900 (128000) |                |              |                           | 1.49  | II                 | 28300 (126000) | 50    | 4F195          | 39             |                           |              |                  |            |       |                    |
| 31.9               | 90500 (10200) |                |                |              |                           | 0.96  | -                  | 15200 (67600)  | 38.5  | 75000 (8470)   |                |                           |              |                  | 1.12       | I     | 15100 (67300)      |
|                    |               |                | 0.96           | -            | 15200 (67600)             | 1.16  | I                  | 15100 (67300)  |       |                |                | 50                        | 4E185        | 46               |            |       |                    |
|                    |               |                | 0.96           | -            | 15200 (67600)             | 1.16  | I                  | 15100 (67300)  |       |                |                | 50                        | 4E190        | 46               |            |       |                    |
|                    |               |                | 0.96           | -            | 15200 (67600)             | 1.16  | I                  | 15100 (67300)  |       |                |                | 50                        | 4E195        | 46               |            |       |                    |
|                    |               |                | 1.12           | I            | 28300 (126000)            | 1.12  | I                  | 28900 (129000) |       |                |                | 50                        | 4F180        | 46               |            |       |                    |
|                    |               |                | 1.22           | I            | 28300 (126000)            | 1.22  | I                  | 28900 (129000) |       |                |                | 50                        | 4F185        | 46               |            |       |                    |
|                    |               |                | 1.37           | I            | 28300 (126000)            | 1.37  | I                  | 28900 (129000) |       |                |                | 50                        | 4F190        | 46               |            |       |                    |
|                    |               |                | 1.49           | II           | 28300 (126000)            | 1.49  | II                 | 28900 (129000) |       |                |                | 50                        | 4F195        | 46               |            |       |                    |

**Notes:** [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.  
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

50 HP  
(37 kW)



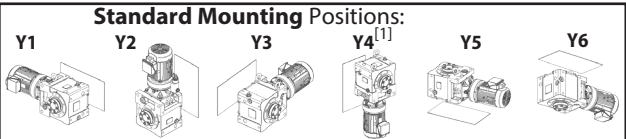
Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |                |                           | 60 Hz          |                    |               |                |                |            | Selection                 |     |                  |            |       |                    |
|--------------------|----------------|-------|----------------|----------------|---------------------------|----------------|--------------------|---------------|----------------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |                | Solid Shaft Overhung Load |                | Output Speed (RPM) | Output Torque |                | Service Factor |            | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[2]</sup> |
|                    | in·lbs         | (N·m) | SF             | AGMA Class     | lbs                       | (N)            |                    | in·lbs        | (N·m)          | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 27.6               | 104000 (11800) | 0.83  | -              | 15100 (67300)  | 33.3                      | 86500 (9770)   | 0.88               | -             | 15200 (67600)  | 50             | 4E180      | 53                        | (-) |                  |            |       |                    |
|                    |                | 0.83  | -              | 15100 (67300)  |                           |                | 1.01               | I             | 15200 (67600)  | 50             | 4E185      | 53                        |     |                  |            |       |                    |
|                    |                | 0.83  | -              | 15100 (67300)  |                           |                | 1.01               | I             | 15200 (67600)  | 50             | 4E190      | 53                        |     |                  |            |       |                    |
|                    |                | 0.83  | -              | 15100 (67300)  |                           |                | 1.01               | I             | 15200 (67600)  | 50             | 4E195      | 53                        |     |                  |            |       |                    |
|                    |                | 0.88  | -              | 27700 (123000) |                           |                | 0.88               | -             | 28400 (126000) | 50             | 4F180      | 53                        |     |                  |            |       |                    |
|                    |                | 1.05  | I              | 27700 (123000) |                           |                | 1.05               | I             | 28400 (126000) | 50             | 4F185      | 53                        |     |                  |            |       |                    |
|                    |                | 1.37  | I              | 27700 (123000) |                           |                | 1.37               | I             | 28400 (126000) | 50             | 4F190      | 53                        |     |                  |            |       |                    |
|                    |                | 1.49  | II             | 27700 (123000) |                           |                | 1.49               | II            | 28400 (126000) | 50             | 4F195      | 53                        |     |                  |            |       |                    |
| 24.4               | 118000 (13400) | 0.83  | -              | 27100 (120000) | 29.4                      | 98000 (11100)  | 0.83               | -             | 27900 (124000) | 50             | 4F180      | 60                        | (-) |                  |            |       |                    |
|                    |                | 1.03  | I              | 27100 (120000) |                           |                | 1.05               | I             | 27900 (124000) | 50             | 4F185      | 60                        |     |                  |            |       |                    |
|                    |                | 1.35  | I              | 27100 (120000) |                           |                | 1.37               | I             | 27900 (124000) | 50             | 4F190      | 60                        |     |                  |            |       |                    |
|                    |                | 1.35  | I              | 27100 (120000) |                           |                | 1.49               | II            | 27900 (124000) | 50             | 4F195      | 60                        |     |                  |            |       |                    |
| 21.6               | 134000 (15100) | 0.81  | -              | 26400 (117000) | 26.0                      | 111000 (12500) | 0.81               | -             | 27400 (122000) | 50             | 4F180      | 67                        |     |                  |            |       |                    |
|                    |                | 1.03  | I              | 26400 (117000) |                           |                | 1.05               | I             | 27400 (122000) | 50             | 4F185      | 67                        |     |                  |            |       |                    |
|                    |                | 1.11  | I              | 26400 (117000) |                           |                | 1.11               | I             | 27400 (122000) | 50             | 4F190      | 67                        |     |                  |            |       |                    |
|                    |                | 1.19  | I              | 26400 (117000) |                           |                | 1.30               | I             | 27400 (122000) | 50             | 4F195      | 67                        |     |                  |            |       |                    |
| 19.7               | 146000 (16500) | 0.81  | -              | 25900 (115000) | 23.8                      | 121000 (13700) | 0.81               | -             | 26900 (120000) | 50             | 4F180      | 74                        |     |                  |            |       |                    |
|                    |                | 1.03  | I              | 25900 (115000) |                           |                | 1.05               | I             | 26900 (120000) | 50             | 4F185      | 74                        |     |                  |            |       |                    |
|                    |                | 1.09  | I              | 25900 (115000) |                           |                | 1.11               | I             | 26900 (120000) | 50             | 4F190      | 74                        |     |                  |            |       |                    |
|                    |                | 1.09  | I              | 25900 (115000) |                           |                | 1.30               | I             | 26900 (120000) | 50             | 4F195      | 74                        |     |                  |            |       |                    |
| 18.1               | 159000 (18000) | 0.81  | -              | 25300 (113000) | 21.9                      | 132000 (14900) | 0.81               | -             | 26500 (118000) | 50             | 4F185      | 80                        |     |                  |            |       |                    |
|                    |                | 0.95  | -              | 25300 (113000) |                           |                | 0.95               | -             | 26500 (118000) | 50             | 4F190      | 80                        |     |                  |            |       |                    |
|                    |                | 1.00  | I              | 25300 (113000) |                           |                | 1.09               | I             | 26500 (118000) | 50             | 4F195      | 80                        |     |                  |            |       |                    |
| 16.6               | 174000 (19700) | 0.81  | -              | 24600 (110000) | 20.0                      | 144000 (16300) | 0.81               | -             | 25900 (115000) | 50             | 4F185      | 88                        |     |                  |            |       |                    |
|                    |                | 0.92  | -              | 24600 (110000) |                           |                | 0.95               | -             | 25900 (115000) | 50             | 4F190      | 88                        |     |                  |            |       |                    |
|                    |                | 0.92  | -              | 24600 (110000) |                           |                | 1.09               | I             | 25900 (115000) | 50             | 4F195      | 88                        |     |                  |            |       |                    |

Standard Mounting Selection Tables

60 HP (45 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           |     | 60 Hz              |                |       |                |            |                           |     | Selection        |              |       |                    |
|--------------------|----------------|-------|----------------|------------|---------------------------|-----|--------------------|----------------|-------|----------------|------------|---------------------------|-----|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load |     | Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load |     | Base             |              |       | VFD <sup>[2]</sup> |
|                    | in·lbs         | (N·m) | SF             | AGMA Class | lbs                       | (N) |                    | in·lbs         | (N·m) | SF             | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size   | Ratio |                    |
| 138                | 25400 (2870)   |       | 1.52           | II         | 12300 (54600)             |     | 167                | 21000 (2380)   |       | 1.52           | II         | 11800 (52600)             |     | 60               | <b>4E190</b> | 11    | (#)                |
|                    |                |       | 1.67           | II         | 12300 (54600)             |     |                    |                |       | 1.67           | II         | 11800 (52600)             |     | 60               | <b>4E195</b> | 11    | (#)                |
| 113                | 31000 (3500)   |       | 1.52           | II         | 12700 (56400)             |     | 137                | 25700 (2900)   |       | 1.52           | II         | 12300 (54500)             |     | 60               | <b>4E190</b> | 13    | (#)                |
|                    |                |       | 1.67           | II         | 12700 (56400)             |     |                    |                |       | 1.67           | II         | 12300 (54500)             |     | 60               | <b>4E195</b> | 13    | (#)                |
| 104                | 33900 (3830)   |       | 1.52           | II         | 12900 (57300)             |     | 125                | 28100 (3170)   |       | 1.52           | II         | 12500 (55500)             |     | 60               | <b>4E190</b> | 14    | (#)                |
|                    |                |       | 1.67           | II         | 12900 (57300)             |     |                    |                |       | 1.67           | II         | 12500 (55500)             |     | 60               | <b>4E195</b> | 14    | (#)                |
| 90.6               | 38700 (4370)   |       | 1.52           | II         | 13000 (58000)             |     | 109                | 32100 (3620)   |       | 1.52           | II         | 12700 (56300)             |     | 60               | <b>4E190</b> | 16    | (#)                |
|                    |                |       | 1.67           | II         | 13000 (58000)             |     |                    |                |       | 1.67           | II         | 12700 (56300)             |     | 60               | <b>4E195</b> | 16    | (#)                |
| 82.9               | 42300 (4780)   |       | 1.52           | II         | 13200 (58800)             |     | 100.0              | 35100 (3960)   |       | 1.52           | II         | 12800 (57200)             |     | 60               | <b>4E190</b> | 18    | (#)                |
|                    |                |       | 1.67           | II         | 13200 (58800)             |     |                    |                |       | 1.67           | II         | 12800 (57200)             |     | 60               | <b>4E195</b> | 18    | (#)                |
|                    |                |       | 1.67           | II         | 24100 (107000)            |     |                    |                |       | 1.67           | II         | 23100 (103000)            |     | 60               | <b>4F195</b> | 18    | (#)                |
| 69.0               | 50800 (5740)   |       | 1.12           | I          | 13600 (60400)             |     | 83.3               | 42100 (4750)   |       | 1.12           | I          | 13300 (59100)             |     | 60               | <b>4E190</b> | 21    | (#)                |
|                    |                |       | 1.22           | I          | 13600 (60400)             |     |                    |                |       | 1.22           | I          | 13300 (59100)             |     | 60               | <b>4E195</b> | 21    | (#)                |
| 64.7               | 54200 (6120)   |       | 1.12           | I          | 13700 (60800)             |     | 78.1               | 44900 (5070)   |       | 1.12           | I          | 13400 (59600)             |     | 60               | <b>4E190</b> | 22    | (#)                |
|                    |                |       | 1.22           | I          | 13700 (60800)             |     |                    |                |       | 1.22           | I          | 13400 (59600)             |     | 60               | <b>4E195</b> | 22    | (#)                |
| 59.2               | 59300 (6690)   |       | 1.12           | I          | 13800 (61300)             |     | 71.4               | 49100 (5550)   |       | 1.12           | I          | 13500 (60200)             |     | 60               | <b>4E190</b> | 25    | (#)                |
|                    |                |       | 1.22           | I          | 13800 (61300)             |     |                    |                |       | 1.22           | I          | 13500 (60200)             |     | 60               | <b>4E195</b> | 25    | (#)                |
| 51.8               | 67700 (7650)   |       | 1.12           | I          | 13900 (61900)             |     | 62.5               | 56100 (6340)   |       | 1.12           | I          | 13700 (61000)             |     | 60               | <b>4E190</b> | 28    | (#)                |
|                    |                |       | 1.22           | I          | 13900 (61900)             |     |                    |                |       | 1.22           | I          | 13700 (61000)             |     | 60               | <b>4E195</b> | 28    | (#)                |
|                    |                |       | 1.22           | I          | 26800 (119000)            |     |                    |                |       | 1.22           | I          | 25800 (115000)            |     | 60               | <b>4F195</b> | 28    | (#)                |
| 41.2               | 85100 (9620)   |       | 1.02           | I          | 14000 (62100)             |     | 49.7               | 70500 (7970)   |       | 1.12           | I          | 13900 (62000)             |     | 60               | <b>4E190</b> | 35    | (#)                |
|                    |                |       | 1.02           | I          | 14000 (62100)             |     |                    |                |       | 1.22           | I          | 13900 (62000)             |     | 60               | <b>4E195</b> | 35    | (#)                |
|                    |                |       | 1.12           | I          | 27800 (124000)            |     |                    |                |       | 1.12           | I          | 26900 (120000)            |     | 60               | <b>4F190</b> | 35    | (#)                |
|                    |                |       | 1.22           | I          | 27800 (124000)            |     |                    |                |       | 1.22           | I          | 26900 (120000)            |     | 60               | <b>4F195</b> | 35    | (#)                |
| 37.7               | 93100 (10500)  |       | 0.93           | -          | 13900 (62000)             |     | 45.5               | 77200 (8720)   |       | 1.12           | I          | 14000 (62100)             |     | 60               | <b>4E190</b> | 39    |                    |
|                    |                |       | 0.93           | -          | 13900 (62000)             |     |                    |                |       | 1.13           | I          | 14000 (62100)             |     | 60               | <b>4E195</b> | 39    |                    |
|                    |                |       | 1.12           | I          | 28100 (125000)            |     |                    |                |       | 1.12           | I          | 27400 (122000)            |     | 60               | <b>4F190</b> | 39    |                    |
|                    |                |       | 1.22           | I          | 28100 (125000)            |     |                    |                |       | 1.22           | I          | 27400 (122000)            |     | 60               | <b>4F195</b> | 39    |                    |
| 31.9               | 110000 (12400) |       | 1.12           | I          | 27400 (122000)            |     | 38.5               | 91200 (10300)  |       | 1.12           | I          | 28200 (125000)            |     | 60               | <b>4F190</b> | 46    |                    |
|                    |                |       | 1.22           | I          | 27400 (122000)            |     |                    |                |       | 1.22           | I          | 28200 (125000)            |     | 60               | <b>4F195</b> | 46    |                    |
| 27.6               | 127000 (14300) |       | 1.12           | I          | 26700 (119000)            |     | 33.3               | 105000 (11900) |       | 1.12           | I          | 27600 (123000)            |     | 60               | <b>4F190</b> | 53    |                    |
|                    |                |       | 1.22           | I          | 26700 (119000)            |     |                    |                |       | 1.22           | I          | 27600 (123000)            |     | 60               | <b>4F195</b> | 53    |                    |
| 24.4               | 144000 (16300) |       | 1.11           | I          | 25900 (115000)            |     | 29.4               | 119000 (13500) |       | 1.12           | I          | 27000 (120000)            |     | 60               | <b>4F190</b> | 60    |                    |
|                    |                |       | 1.11           | I          | 25900 (115000)            |     |                    |                |       | 1.22           | I          | 27000 (120000)            |     | 60               | <b>4F195</b> | 60    |                    |
| 21.6               | 163000 (18400) |       | 0.91           | -          | 25100 (112000)            |     | 26.0               | 135000 (15200) |       | 0.91           | -          | 26300 (117000)            |     | 60               | <b>4F190</b> | 67    |                    |
|                    |                |       | 0.98           | -          | 25100 (112000)            |     |                    |                |       | 1.07           | I          | 26300 (117000)            |     | 60               | <b>4F195</b> | 67    |                    |
| 19.7               | 178000 (20100) |       | 0.90           | -          | 24500 (109000)            |     | 23.8               | 147000 (16600) |       | 0.91           | -          | 25800 (115000)            |     | 60               | <b>4F190</b> | 74    |                    |
|                    |                |       | 0.90           | -          | 24500 (109000)            |     |                    |                |       | 1.07           | I          | 25800 (115000)            |     | 60               | <b>4F195</b> | 74    |                    |
| 18.1               | 193000 (21900) |       | 0.82           | -          | 21100 (94000)             |     | 21.9               | 160000 (18100) |       | 0.90           | -          | 25200 (112000)            |     | 60               | <b>4F195</b> | 80    |                    |

**Notes:** [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.XXX-2.XXX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):  
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.  
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Y4 Mounting Single Reduction Selection Tables

1/4 HP (0.2 kW)



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz   |                    |               |       |                               |            | Selection                 |         |                  |              |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |              |       | VFD <sup>[1]</sup> |
|                    | in·lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                    | in·lbs        | (N·m) | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size   | Ratio |                    |
| 8.12               | 1920          | (217) | 2.80           | III        | 6090                      | (27100) | 9.80               | 1590          | (180) | 2.80                          | III        | 6110                      | (27200) | 02               | <b>4A100</b> | 179   | (a)                |
| 7.02               | 2220          | (251) | 2.58           | III        | 6070                      | (27000) | 8.47               | 1840          | (208) | 2.58                          | III        | 6090                      | (27100) | 02               | <b>4A100</b> | 207   | (a)                |
| 5.84               | 2670          | (302) | 2.18           | III        | 6030                      | (26800) | 7.04               | 2210          | (250) | 2.18                          | III        | 6070                      | (27000) | 02               | <b>4A100</b> | 249   | (a)                |
|                    |               |       | 2.53           | III        | 6030                      | (26800) |                    |               |       | 2.81                          | III        | 6070                      | (27000) | 02               | <b>4A105</b> | 249   | (a)                |
| 4.76               | 3270          | (370) | 2.17           | III        | 5960                      | (26500) | 5.75               | 2710          | (306) | 2.17                          | III        | 6020                      | (26800) | 02               | <b>4A100</b> | 305   | (a)                |
|                    |               |       | 2.51           | III        | 5960                      | (26500) |                    |               |       | 2.83                          | III        | 6020                      | (26800) | 02               | <b>4A105</b> | 305   | (a)                |
| 3.48               | 4480          | (506) | 1.05           | I          | 5790                      | (25800) | 4.20               | 3710          | (419) | 1.05                          | I          | 5910                      | (26300) | 02               | <b>4A100</b> | 417   | (a)                |
|                    |               |       | 1.43           | II         | 5790                      | (25800) |                    |               |       | 1.43                          | II         | 5910                      | (26300) | 02               | <b>4A105</b> | 417   | (a)                |

**Notes:** [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

1/3 HP  
(0.25 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:

Single Reduction 2.141-2.152

Single Reduction,Y2 2.153

Double Reduction 2.155-2.170

Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           |         | 60 Hz              |               |       |                               |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in·lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                    | in·lbs        | (N·m) | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 9.63               | 2020          | (228) | 3.12           | III        | 6080                      | (27000) | 11.6               | 1680          | (189) | 3.12                          | III        | 6100                      | (27100) | 03               | 4A100      | 151   | (a)                |
| 8.12               | 2400          | (271) | 2.24           | III        | 6050                      | (26900) | 9.80               | 1990          | (225) | 2.24                          | III        | 6080                      | (27100) | 03               | 4A100      | 179   | (a)                |
|                    |               |       | 3.10           | III        | 6050                      | (26900) |                    |               |       | 3.10                          | III        | 6080                      | (27100) | 03               | 4A105      | 179   | (a)                |
| 7.02               | 2770          | (313) | 2.06           | III        | 6020                      | (26800) | 8.47               | 2300          | (260) | 2.06                          | III        | 6060                      | (27000) | 03               | 4A100      | 207   | (a)                |
|                    |               |       | 2.72           | III        | 6020                      | (26800) |                    |               |       | 2.83                          | III        | 6060                      | (27000) | 03               | 4A105      | 207   | (a)                |
| 5.84               | 3340          | (377) | 1.74           | II         | 5950                      | (26500) | 7.04               | 2770          | (313) | 1.74                          | II         | 6020                      | (26800) | 03               | 4A100      | 249   | (a)                |
|                    |               |       | 2.02           | III        | 5950                      | (26500) |                    |               |       | 2.24                          | III        | 6020                      | (26800) | 03               | 4A105      | 249   | (a)                |
| 4.76               | 4090          | (462) | 1.73           | II         | 5850                      | (26000) | 5.75               | 3390          | (383) | 1.73                          | II         | 5950                      | (26500) | 03               | 4A100      | 305   | (a)                |
|                    |               |       | 2.01           | III        | 5850                      | (26000) |                    |               |       | 2.26                          | III        | 5950                      | (26500) | 03               | 4A105      | 305   | (a)                |
| 3.48               | 5600          | (632) | 0.84           | -          | 5580                      | (24800) | 4.20               | 4640          | (524) | 0.84                          | -          | 5760                      | (25600) | 03               | 4A100      | 417   | (a)                |
|                    |               |       | 1.15           | I          | 5580                      | (24800) |                    |               |       | 1.15                          | I          | 5760                      | (25600) | 03               | 4A105      | 417   | (a)                |

Gearmotors

Selection  
Tables

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

1/2 HP  
(0.4 kW)

|                                                                                                                                               |  |  |  |  |  |  |                                                                                                                                                                                    |  |  |  |                 |  |          |          |
|-----------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|-----------------|--|----------|----------|
| <div>Y4 Mounting Position<sup>[1]</sup>:</div> <div></div> |  |  |  |  |  |  | <div>Dimension Pages:</div> <div>Single Reduction2.141-2.152</div> <div>Single Reduction,Y22.153</div> <div>Double Reduction2.155-2.170</div> <div>Double Reduction, Y22.171</div> |  |  |  | Frequency       |  | 50 Hz    | 60 Hz    |
|                                                                                                                                               |  |  |  |  |  |  |                                                                                                                                                                                    |  |  |  | Input Speed     |  | 1450 RPM | 1750 RPM |
|                                                                                                                                               |  |  |  |  |  |  |                                                                                                                                                                                    |  |  |  | Number of Poles |  | 4        |          |

| 50Hz               |               |       |                |            |                           |         | 60 Hz              |               |       |                               |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in·lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                    | in·lbs        | (N·m) | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 18.1               | 1720          | (194) | 3.17           | III        | 6100                      | (27100) | 21.9               | 1430          | (161) | 3.17                          | III        | 6120                      | (27200) | 05               | 4A100      | 80    | (a)                |
| 16.6               | 1880          | (213) | 3.17           | III        | 6090                      | (27100) | 20.0               | 1560          | (176) | 3.17                          | III        | 6110                      | (27200) | 05               | 4A100      | 88    | (a)                |
| 14.3               | 2180          | (247) | 3.03           | III        | 6070                      | (27000) | 17.2               | 1810          | (204) | 3.03                          | III        | 6090                      | (27100) | 05               | 4A100      | 102   | (a)                |
| 12.9               | 2410          | (272) | 2.44           | III        | 6050                      | (26900) | 15.6               | 2000          | (225) | 2.44                          | III        | 6080                      | (27100) | 05               | 4A100      | 112   | (a)                |
|                    |               |       | 3.00           | III        | 6050                      | (26900) |                    |               |       | 3.00                          | III        | 6080                      | (27100) | 05               | 4A105      | 112   | (a)                |
| 11.8               | 2630          | (298) | 2.44           | III        | 6030                      | (26800) | 14.3               | 2180          | (247) | 2.44                          | III        | 6070                      | (27000) | 05               | 4A100      | 123   | (a)                |
|                    |               |       | 3.00           | III        | 6030                      | (26800) |                    |               |       | 3.00                          | III        | 6070                      | (27000) | 05               | 4A105      | 123   | (a)                |
| 9.63               | 3240          | (366) | 1.95           | II         | 5970                      | (26500) | 11.6               | 2680          | (303) | 1.95                          | II         | 6020                      | (26800) | 05               | 4A100      | 151   | (a)                |
|                    |               |       | 2.71           | III        | 5970                      | (26500) |                    |               |       | 2.71                          | III        | 6020                      | (26800) | 05               | 4A105      | 151   | (a)                |
| 8.12               | 3840          | (434) | 1.40           | II         | 5890                      | (26200) | 9.80               | 3180          | (359) | 1.40                          | II         | 5970                      | (26600) | 05               | 4A100      | 179   | (a)                |
|                    |               |       | 1.94           | II         | 5890                      | (26200) |                    |               |       | 1.94                          | II         | 5970                      | (26600) | 05               | 4A105      | 179   | (a)                |
|                    |               |       | 2.36           | III        | 5890                      | (26200) |                    |               |       | 2.36                          | III        | 5970                      | (26600) | 05               | 4A110      | 179   | (a)                |
|                    |               |       | 2.78           | III        | 5890                      | (26200) |                    |               |       | 2.78                          | III        | 5970                      | (26600) | 05               | 4A115      | 179   | (a)                |
|                    |               |       | 2.98           | III        | 5890                      | (26200) |                    |               |       | 2.98                          | III        | 5970                      | (26600) | 05               | 4A120      | 179   | (a)                |
| 7.02               | 4440          | (502) | 1.29           | I          | 5800                      | (25800) | 8.47               | 3680          | (416) | 1.29                          | I          | 5910                      | (26300) | 05               | 4A100      | 207   | (a)                |
|                    |               |       | 1.70           | II         | 5800                      | (25800) |                    |               |       | 1.77                          | II         | 5910                      | (26300) | 05               | 4A105      | 207   | (a)                |
|                    |               |       | 2.15           | III        | 5800                      | (25800) |                    |               |       | 2.15                          | III        | 5910                      | (26300) | 05               | 4A110      | 207   | (a)                |
|                    |               |       | 2.53           | III        | 5800                      | (25800) |                    |               |       | 2.53                          | III        | 5910                      | (26300) | 05               | 4A115      | 207   | (a)                |
|                    |               |       | 2.57           | III        | 5800                      | (25800) |                    |               |       | 2.57                          | III        | 5910                      | (26300) | 05               | 4A120      | 207   | (a)                |
| 5.84               | 5340          | (604) | 1.09           | I          | 5630                      | (25000) | 7.04               | 4430          | (500) | 1.09                          | I          | 5800                      | (25800) | 05               | 4A100      | 249   | (a)                |
|                    |               |       | 1.26           | I          | 5630                      | (25000) |                    |               |       | 1.40                          | II         | 5800                      | (25800) | 05               | 4A105      | 249   | (a)                |
|                    |               |       | 1.67           | II         | 5630                      | (25000) |                    |               |       | 1.67                          | II         | 5800                      | (25800) | 05               | 4A110      | 249   | (a)                |
|                    |               |       | 1.89           | II         | 5630                      | (25000) |                    |               |       | 1.89                          | II         | 5800                      | (25800) | 05               | 4A115      | 249   | (a)                |
|                    |               |       | 2.14           | III        | 5630                      | (25000) |                    |               |       | 2.14                          | III        | 5800                      | (25800) | 05               | 4A120      | 249   | (a)                |
|                    |               |       | 2.39           | III        | 9860                      | (43900) |                    |               |       | 2.39                          | III        | 9920                      | (44100) | 05               | 4B120      | 249   | (a)                |
|                    |               |       | 2.84           | III        | 9860                      | (43900) |                    |               |       | 3.00                          | III        | 9920                      | (44100) | 05               | 4B125      | 249   | (a)                |
| 4.76               | 6550          | (740) | 1.08           | I          | 5350                      | (23800) | 5.75               | 5420          | (613) | 1.08                          | I          | 5610                      | (25000) | 05               | 4A100      | 305   | (a)                |
|                    |               |       | 1.26           | I          | 5350                      | (23800) |                    |               |       | 1.41                          | II         | 5610                      | (25000) | 05               | 4A105      | 305   | (a)                |
|                    |               |       | 1.65           | II         | 5350                      | (23800) |                    |               |       | 1.65                          | II         | 5610                      | (25000) | 05               | 4A110      | 305   | (a)                |
|                    |               |       | 1.74           | II         | 5350                      | (23800) |                    |               |       | 1.74                          | II         | 5610                      | (25000) | 05               | 4A115      | 305   | (a)                |
|                    |               |       | 2.36           | III        | 9760                      | (43400) |                    |               |       | 2.36                          | III        | 9850                      | (43800) | 05               | 4B120      | 305   | (a)                |
|                    |               |       | 2.57           | III        | 9760                      | (43400) |                    |               |       | 2.83                          | III        | 9850                      | (43800) | 05               | 4B125      | 305   | (a)                |

Gearmotors

Selection  
Tables

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

3/4 HP  
(0.55 kW)

| <div>Y4 Mounting Position<sup>[1]</sup>:</div> <div></div> |               |       |                |            |                           |         | <div>Dimension Pages:</div> <div>Single Reduction2.141-2.152</div> <div>Single Reduction,Y22.153</div> <div>Double Reduction2.155-2.170</div> <div>Double Reduction,Y22.171</div> |               |       |                               | Frequency       |                           | 50 Hz    | 60 Hz            |              |       |                    |
|---------------------------------------------------------------------------------------------------------------------------------------------|---------------|-------|----------------|------------|---------------------------|---------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|-------|-------------------------------|-----------------|---------------------------|----------|------------------|--------------|-------|--------------------|
|                                                                                                                                             |               |       |                |            |                           |         |                                                                                                                                                                                   |               |       |                               | Input Speed     |                           | 1450 RPM | 1750 RPM         |              |       |                    |
|                                                                                                                                             |               |       |                |            |                           |         |                                                                                                                                                                                   |               |       |                               | Number of Poles |                           | 4        |                  |              |       |                    |
| 50Hz                                                                                                                                        |               |       |                |            |                           |         | 60 Hz                                                                                                                                                                             |               |       |                               |                 |                           |          | Selection        |              |       |                    |
| Output Speed (RPM)                                                                                                                          | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM)                                                                                                                                                                | Output Torque |       | Service Factor <sup>[1]</sup> |                 | Solid Shaft Overhung Load |          | Base             |              |       | VFD <sup>[1]</sup> |
|                                                                                                                                             | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                                                                                                                                                                                   | in-lbs        | (N·m) | SF                            | AGMA Class      | lbs                       | (N)      | Motor Power Code | Frame Size   | Ratio |                    |
| 18.1                                                                                                                                        | 2360          | (267) | 2.31           | III        | 6050                      | (26900) | 21.9                                                                                                                                                                              | 1960          | (221) | 2.31                          | III             | 6080                      | (27100)  | 08               | <b>4A100</b> | 80    | (a)                |
|                                                                                                                                             |               |       | 3.04           | III        | 6050                      | (26900) |                                                                                                                                                                                   |               |       | 3.04                          | III             | 6080                      | (27100)  | 08               | <b>4A105</b> | 80    | (a)                |
| 16.6                                                                                                                                        | 2590          | (292) | 2.31           | III        | 6030                      | (26800) | 20.0                                                                                                                                                                              | 2140          | (242) | 2.31                          | III             | 6070                      | (27000)  | 08               | <b>4A100</b> | 88    | (a)                |
|                                                                                                                                             |               |       | 3.04           | III        | 6030                      | (26800) |                                                                                                                                                                                   |               |       | 3.04                          | III             | 6070                      | (27000)  | 08               | <b>4A105</b> | 88    | (a)                |
| 14.3                                                                                                                                        | 3000          | (339) | 2.20           | III        | 5990                      | (26700) | 17.2                                                                                                                                                                              | 2490          | (281) | 2.20                          | III             | 6040                      | (26900)  | 08               | <b>4A100</b> | 102   | (a)                |
|                                                                                                                                             |               |       | 2.89           | III        | 5990                      | (26700) |                                                                                                                                                                                   |               |       | 2.89                          | III             | 6040                      | (26900)  | 08               | <b>4A105</b> | 102   | (a)                |
| 12.9                                                                                                                                        | 3310          | (374) | 1.77           | II         | 5960                      | (26500) | 15.6                                                                                                                                                                              | 2740          | (310) | 1.77                          | II              | 6020                      | (26800)  | 08               | <b>4A100</b> | 112   | (a)                |
|                                                                                                                                             |               |       | 2.18           | III        | 5960                      | (26500) |                                                                                                                                                                                   |               |       | 2.18                          | III             | 6020                      | (26800)  | 08               | <b>4A105</b> | 112   | (a)                |
|                                                                                                                                             |               |       | 2.73           | III        | 5960                      | (26500) |                                                                                                                                                                                   |               |       | 2.73                          | III             | 6020                      | (26800)  | 08               | <b>4A110</b> | 112   | (a)                |
| 11.8                                                                                                                                        | 3620          | (409) | 1.77           | II         | 5920                      | (26300) | 14.3                                                                                                                                                                              | 3000          | (339) | 1.77                          | II              | 5990                      | (26700)  | 08               | <b>4A100</b> | 123   | (a)                |
|                                                                                                                                             |               |       | 2.18           | III        | 5920                      | (26300) |                                                                                                                                                                                   |               |       | 2.18                          | III             | 5990                      | (26700)  | 08               | <b>4A105</b> | 123   | (a)                |
|                                                                                                                                             |               |       | 2.73           | III        | 5920                      | (26300) |                                                                                                                                                                                   |               |       | 2.73                          | III             | 5990                      | (26700)  | 08               | <b>4A110</b> | 123   | (a)                |
|                                                                                                                                             |               |       | 3.15           | III        | 5920                      | (26300) |                                                                                                                                                                                   |               |       | 3.15                          | III             | 5990                      | (26700)  | 08               | <b>4A115</b> | 123   | (a)                |
| 9.63                                                                                                                                        | 4450          | (503) | 1.42           | II         | 5800                      | (25800) | 11.6                                                                                                                                                                              | 3690          | (416) | 1.42                          | II              | 5910                      | (26300)  | 08               | <b>4A100</b> | 151   | (a)                |
|                                                                                                                                             |               |       | 1.97           | II         | 5800                      | (25800) |                                                                                                                                                                                   |               |       | 1.97                          | II              | 5910                      | (26300)  | 08               | <b>4A105</b> | 151   | (a)                |
|                                                                                                                                             |               |       | 2.36           | III        | 5800                      | (25800) |                                                                                                                                                                                   |               |       | 2.36                          | III             | 5910                      | (26300)  | 08               | <b>4A110</b> | 151   | (a)                |
|                                                                                                                                             |               |       | 2.57           | III        | 5800                      | (25800) |                                                                                                                                                                                   |               |       | 2.57                          | III             | 5910                      | (26300)  | 08               | <b>4A115</b> | 151   | (a)                |
| 8.12                                                                                                                                        | 5280          | (596) | 1.02           | I          | 5640                      | (25100) | 9.80                                                                                                                                                                              | 4370          | (494) | 1.02                          | I               | 5810                      | (25800)  | 08               | <b>4A100</b> | 179   | (a)                |
|                                                                                                                                             |               |       | 1.41           | II         | 5640                      | (25100) |                                                                                                                                                                                   |               |       | 1.41                          | II              | 5810                      | (25800)  | 08               | <b>4A105</b> | 179   | (a)                |
|                                                                                                                                             |               |       | 1.72           | II         | 5640                      | (25100) |                                                                                                                                                                                   |               |       | 1.72                          | II              | 5810                      | (25800)  | 08               | <b>4A110</b> | 179   | (a)                |
|                                                                                                                                             |               |       | 2.02           | III        | 5640                      | (25100) |                                                                                                                                                                                   |               |       | 2.02                          | III             | 5810                      | (25800)  | 08               | <b>4A115</b> | 179   | (a)                |
|                                                                                                                                             |               |       | 2.16           | III        | 5640                      | (25100) |                                                                                                                                                                                   |               |       | 2.16                          | III             | 5810                      | (25800)  | 08               | <b>4A120</b> | 179   | (a)                |
|                                                                                                                                             |               |       | 2.96           | III        | 9860                      | (43900) |                                                                                                                                                                                   |               |       | 3.12                          | III             | 9920                      | (44100)  | 08               | <b>4B120</b> | 179   | (a)                |
| 7.02                                                                                                                                        | 6100          | (690) | 0.94           | -          | 5460                      | (24300) | 8.47                                                                                                                                                                              | 5060          | (571) | 0.94                          | -               | 5690                      | (25300)  | 08               | <b>4A100</b> | 207   | (a)                |
|                                                                                                                                             |               |       | 1.24           | I          | 5460                      | (24300) |                                                                                                                                                                                   |               |       | 1.29                          | I               | 5690                      | (25300)  | 08               | <b>4A105</b> | 207   | (a)                |
|                                                                                                                                             |               |       | 1.56           | II         | 5460                      | (24300) |                                                                                                                                                                                   |               |       | 1.56                          | II              | 5690                      | (25300)  | 08               | <b>4A110</b> | 207   | (a)                |
|                                                                                                                                             |               |       | 1.84           | II         | 5460                      | (24300) |                                                                                                                                                                                   |               |       | 1.84                          | II              | 5690                      | (25300)  | 08               | <b>4A115</b> | 207   | (a)                |
|                                                                                                                                             |               |       | 1.87           | II         | 5460                      | (24300) |                                                                                                                                                                                   |               |       | 1.87                          | II              | 5690                      | (25300)  | 08               | <b>4A120</b> | 207   | (a)                |
|                                                                                                                                             |               |       | 2.37           | III        | 9800                      | (43600) |                                                                                                                                                                                   |               |       | 2.37                          | III             | 9880                      | (43900)  | 08               | <b>4B120</b> | 207   | (a)                |
|                                                                                                                                             |               |       | 2.95           | III        | 9800                      | (43600) |                                                                                                                                                                                   |               |       | 2.95                          | III             | 9880                      | (43900)  | 08               | <b>4B125</b> | 207   | (a)                |
| 5.84                                                                                                                                        | 7350          | (830) | 0.92           | -          | 5120                      | (22800) | 7.04                                                                                                                                                                              | 6090          | (688) | 1.02                          | I               | 5470                      | (24300)  | 08               | <b>4A105</b> | 249   | (a)                |
|                                                                                                                                             |               |       | 1.22           | I          | 5120                      | (22800) |                                                                                                                                                                                   |               |       | 1.22                          | I               | 5470                      | (24300)  | 08               | <b>4A110</b> | 249   | (a)                |
|                                                                                                                                             |               |       | 1.38           | I          | 5120                      | (22800) |                                                                                                                                                                                   |               |       | 1.38                          | I               | 5470                      | (24300)  | 08               | <b>4A115</b> | 249   | (a)                |
|                                                                                                                                             |               |       | 1.55           | II         | 5120                      | (22800) |                                                                                                                                                                                   |               |       | 1.55                          | II              | 5470                      | (24300)  | 08               | <b>4A120</b> | 249   | (a)                |
|                                                                                                                                             |               |       | 1.74           | II         | 9690                      | (43100) |                                                                                                                                                                                   |               |       | 1.74                          | II              | 9800                      | (43600)  | 08               | <b>4B120</b> | 249   | (a)                |
|                                                                                                                                             |               |       | 2.07           | III        | 9690                      | (43100) |                                                                                                                                                                                   |               |       | 2.18                          | III             | 9800                      | (43600)  | 08               | <b>4B125</b> | 249   | (a)                |
|                                                                                                                                             |               |       | 2.75           | III        | 9690                      | (43100) |                                                                                                                                                                                   |               |       | 2.75                          | III             | 9800                      | (43600)  | 08               | <b>4B140</b> | 249   | (a)                |
|                                                                                                                                             |               |       | 3.10           | III        | 9690                      | (43100) |                                                                                                                                                                                   |               |       | 3.10                          | III             | 9800                      | (43600)  | 08               | <b>4B160</b> | 249   | (a), (-)           |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

3/4 HP  
(0.55 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:

Single Reduction

Single Reduction,Y2

Double Reduction

Double Reduction, Y2

2.141-2.152

2.153

2.155-2.170

2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |       |                               |            |                           |         | Selection        |              |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |              |       | VFD <sup>[1]</sup> |
|                    | in·lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in·lbs        | (N·m) | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size   | Ratio |                    |
| 4.76               | 9000          | (1020) | 0.91           | -          | 4520                      | (20100) | 5.75               | 7460          | (843) | 1.03                          | I          | 5090                      | (22600) | 08               | <b>4A105</b> | 305   | (a)                |
|                    |               |        | 1.20           | I          | 4520                      | (20100) |                    |               |       | 1.20                          | I          | 5090                      | (22600) | 08               | <b>4A110</b> | 305   | (a)                |
|                    |               |        | 1.27           | I          | 4520                      | (20100) |                    |               |       | 1.27                          | I          | 5090                      | (22600) | 08               | <b>4A115</b> | 305   | (a)                |
|                    |               |        | 1.72           | II         | 9500                      | (42300) |                    |               |       | 1.72                          | II         | 9680                      | (43000) | 08               | <b>4B120</b> | 305   | (a)                |
|                    |               |        | 1.87           | II         | 9500                      | (42300) |                    |               |       | 2.05                          | III        | 9680                      | (43000) | 08               | <b>4B125</b> | 305   | (a)                |
|                    |               |        | 2.53           | III        | 9500                      | (42300) |                    |               |       | 2.53                          | III        | 9680                      | (43000) | 08               | <b>4B140</b> | 305   | (a)                |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

1 HP  
(0.75 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           |         | 60 Hz              |               |       |                               |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m) | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 69.0               | 847           | (96)  | 3.13           | III        | 4930                      | (21900) | 83.3               | 701           | (79)  | 3.13                          | III        | 4670                      | (20800) | 1                | 4A100      | 21    |                    |
| 51.8               | 1130          | (128) | 3.13           | III        | 5340                      | (23800) | 62.5               | 935           | (106) | 3.13                          | III        | 5070                      | (22500) | 1                | 4A100      | 28    |                    |
| 41.2               | 1420          | (160) | 3.13           | III        | 5690                      | (25300) | 49.7               | 1180          | (133) | 3.13                          | III        | 5400                      | (24000) | 1                | 4A100      | 35    |                    |
| 37.7               | 1550          | (175) | 3.13           | III        | 5830                      | (26000) | 45.5               | 1290          | (145) | 3.13                          | III        | 5540                      | (24600) | 1                | 4A100      | 39    |                    |
| 31.9               | 1830          | (207) | 3.13           | III        | 6090                      | (27100) | 38.5               | 1520          | (172) | 3.13                          | III        | 5800                      | (25800) | 1                | 4A100      | 46    |                    |
| 27.6               | 2120          | (239) | 3.13           | III        | 6070                      | (27000) | 33.3               | 1750          | (198) | 3.13                          | III        | 6030                      | (26800) | 1                | 4A100      | 53    |                    |
| 24.4               | 2400          | (271) | 2.65           | III        | 6050                      | (26900) | 29.4               | 1990          | (225) | 2.65                          | III        | 6080                      | (27100) | 1                | 4A100      | 60    |                    |
| 21.6               | 2710          | (306) | 2.54           | III        | 6020                      | (26800) | 26.0               | 2240          | (254) | 2.57                          | III        | 6060                      | (27000) | 1                | 4A100      | 67    |                    |
|                    |               |       | 3.04           | III        | 6020                      | (26800) |                    |               |       | 3.11                          | III        | 6060                      | (27000) | 1                | 4A105      | 67    |                    |
| 19.7               | 2960          | (335) | 2.54           | III        | 6000                      | (26700) | 23.8               | 2450          | (277) | 2.57                          | III        | 6050                      | (26900) | 1                | 4A100      | 74    |                    |
|                    |               |       | 3.04           | III        | 6000                      | (26700) |                    |               |       | 3.11                          | III        | 6050                      | (26900) | 1                | 4A105      | 74    |                    |
| 18.1               | 3220          | (364) | 1.69           | II         | 5970                      | (26500) | 21.9               | 2670          | (302) | 1.69                          | II         | 6030                      | (26800) | 1                | 4A100      | 80    |                    |
|                    |               |       | 2.23           | III        | 5970                      | (26500) |                    |               |       | 2.23                          | III        | 6030                      | (26800) | 1                | 4A105      | 80    |                    |
|                    |               |       | 2.55           | III        | 5970                      | (26500) |                    |               |       | 2.55                          | III        | 6030                      | (26800) | 1                | 4A110      | 80    |                    |
|                    |               |       | 2.96           | III        | 5970                      | (26500) |                    |               |       | 2.96                          | III        | 6030                      | (26800) | 1                | 4A115      | 80    |                    |
| 16.6               | 3530          | (399) | 1.69           | II         | 5930                      | (26400) | 20.0               | 2920          | (330) | 1.69                          | II         | 6000                      | (26700) | 1                | 4A100      | 88    |                    |
|                    |               |       | 2.23           | III        | 5930                      | (26400) |                    |               |       | 2.23                          | III        | 6000                      | (26700) | 1                | 4A105      | 88    |                    |
|                    |               |       | 2.55           | III        | 5930                      | (26400) |                    |               |       | 2.55                          | III        | 6000                      | (26700) | 1                | 4A110      | 88    |                    |
|                    |               |       | 2.96           | III        | 5930                      | (26400) |                    |               |       | 2.96                          | III        | 6000                      | (26700) | 1                | 4A115      | 88    |                    |
| 14.3               | 4090          | (462) | 1.61           | II         | 5850                      | (26000) | 17.2               | 3390          | (383) | 1.61                          | II         | 5950                      | (26500) | 1                | 4A100      | 102   |                    |
|                    |               |       | 2.12           | III        | 5850                      | (26000) |                    |               |       | 2.12                          | III        | 5950                      | (26500) | 1                | 4A105      | 102   |                    |
|                    |               |       | 2.54           | III        | 5850                      | (26000) |                    |               |       | 2.54                          | III        | 5950                      | (26500) | 1                | 4A110      | 102   |                    |
|                    |               |       | 2.79           | III        | 5850                      | (26000) |                    |               |       | 2.79                          | III        | 5950                      | (26500) | 1                | 4A115      | 102   |                    |
| 12.9               | 4510          | (510) | 1.30           | I          | 5780                      | (25700) | 15.6               | 3740          | (423) | 1.30                          | I          | 5900                      | (26300) | 1                | 4A100      | 112   |                    |
|                    |               |       | 1.60           | II         | 5780                      | (25700) |                    |               |       | 1.60                          | II         | 5900                      | (26300) | 1                | 4A105      | 112   |                    |
|                    |               |       | 2.00           | III        | 5780                      | (25700) |                    |               |       | 2.00                          | III        | 5900                      | (26300) | 1                | 4A110      | 112   |                    |
|                    |               |       | 2.41           | III        | 5780                      | (25700) |                    |               |       | 2.41                          | III        | 5900                      | (26300) | 1                | 4A115      | 112   |                    |
|                    |               |       | 2.53           | III        | 5780                      | (25700) |                    |               |       | 2.53                          | III        | 5900                      | (26300) | 1                | 4A120      | 112   |                    |
|                    |               |       | 3.17           | III        | 9910                      | (44100) |                    |               |       | 3.33                          | III        | 9960                      | (44300) | 1                | 4B120      | 112   |                    |
| 11.8               | 4940          | (558) | 1.30           | I          | 5710                      | (25400) | 14.3               | 4090          | (462) | 1.30                          | I          | 5850                      | (26000) | 1                | 4A100      | 123   |                    |
|                    |               |       | 1.60           | II         | 5710                      | (25400) |                    |               |       | 1.60                          | II         | 5850                      | (26000) | 1                | 4A105      | 123   |                    |
|                    |               |       | 2.00           | III        | 5710                      | (25400) |                    |               |       | 2.00                          | III        | 5850                      | (26000) | 1                | 4A110      | 123   |                    |
|                    |               |       | 2.31           | III        | 5710                      | (25400) |                    |               |       | 2.31                          | III        | 5850                      | (26000) | 1                | 4A115      | 123   |                    |
|                    |               |       | 3.17           | III        | 9890                      | (44000) |                    |               |       | 3.33                          | III        | 9940                      | (44200) | 1                | 4B120      | 123   |                    |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

1 HP  
(0.75 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |         | 60 Hz              |               |        |                               |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 9.63               | 6070          | (685)  | 1.04           | I          | 5470                      | (24300) | 11.6               | 5030          | (568)  | 1.04                          | I          | 5690                      | (25300) | 1                | 4A100      | 151   |                    |
|                    |               |        | 1.45           | II         | 5470                      | (24300) |                    |               |        | 1.45                          | II         | 5690                      | (25300) | 1                | 4A105      | 151   |                    |
|                    |               |        | 1.73           | II         | 5470                      | (24300) |                    |               |        | 1.73                          | II         | 5690                      | (25300) | 1                | 4A110      | 151   |                    |
|                    |               |        | 1.88           | II         | 5470                      | (24300) |                    |               |        | 1.88                          | II         | 5690                      | (25300) | 1                | 4A115      | 151   |                    |
|                    |               |        | 2.55           | III        | 9800                      | (43600) |                    |               |        | 2.55                          | III        | 9880                      | (44000) | 1                | 4B120      | 151   |                    |
|                    |               |        | 3.12           | III        | 9800                      | (43600) |                    |               |        | 3.17                          | III        | 9880                      | (44000) | 1                | 4B125      | 151   |                    |
| 8.12               | 7200          | (813)  | 1.03           | I          | 5170                      | (23000) | 9.80               | 5960          | (674)  | 1.03                          | I          | 5490                      | (24400) | 1                | 4A105      | 179   |                    |
|                    |               |        | 1.26           | I          | 5170                      | (23000) |                    |               |        | 1.26                          | I          | 5490                      | (24400) | 1                | 4A110      | 179   |                    |
|                    |               |        | 1.48           | II         | 5170                      | (23000) |                    |               |        | 1.48                          | II         | 5490                      | (24400) | 1                | 4A115      | 179   |                    |
|                    |               |        | 1.59           | II         | 5170                      | (23000) |                    |               |        | 1.59                          | II         | 5490                      | (24400) | 1                | 4A120      | 179   |                    |
|                    |               |        | 2.17           | III        | 9700                      | (43200) |                    |               |        | 2.29                          | III        | 9810                      | (43600) | 1                | 4B120      | 179   |                    |
|                    |               |        | 2.63           | III        | 9700                      | (43200) |                    |               |        | 3.04                          | III        | 9810                      | (43600) | 1                | 4B125      | 179   |                    |
| 7.02               | 8320          | (940)  | 0.91           | -          | 4790                      | (21300) | 8.47               | 6900          | (779)  | 0.94                          | -          | 5250                      | (23400) | 1                | 4A105      | 207   |                    |
|                    |               |        | 1.15           | I          | 4790                      | (21300) |                    |               |        | 1.15                          | I          | 5250                      | (23400) | 1                | 4A110      | 207   |                    |
|                    |               |        | 1.35           | I          | 4790                      | (21300) |                    |               |        | 1.35                          | I          | 5250                      | (23400) | 1                | 4A115      | 207   |                    |
|                    |               |        | 1.37           | I          | 4790                      | (21300) |                    |               |        | 1.37                          | I          | 5250                      | (23400) | 1                | 4A120      | 207   |                    |
|                    |               |        | 1.74           | II         | 9580                      | (42600) |                    |               |        | 1.74                          | II         | 9730                      | (43300) | 1                | 4B120      | 207   |                    |
|                    |               |        | 2.16           | III        | 9580                      | (42600) |                    |               |        | 2.16                          | III        | 9730                      | (43300) | 1                | 4B125      | 207   |                    |
| 5.84               | 10000         | (1130) | 1.01           | I          | 4030                      | (17900) | 7.04               | 8300          | (938)  | 1.01                          | I          | 4800                      | (21300) | 1                | 4A115      | 249   |                    |
|                    |               |        | 1.14           | I          | 4030                      | (17900) |                    |               |        | 1.14                          | I          | 4800                      | (21300) | 1                | 4A120      | 249   |                    |
|                    |               |        | 1.28           | I          | 9370                      | (41700) |                    |               |        | 1.28                          | I          | 9590                      | (42600) | 1                | 4B120      | 249   |                    |
|                    |               |        | 1.52           | II         | 9370                      | (41700) |                    |               |        | 1.60                          | II         | 9590                      | (42600) | 1                | 4B125      | 249   |                    |
|                    |               |        | 2.02           | III        | 9370                      | (41700) |                    |               |        | 2.02                          | III        | 9590                      | (42600) | 1                | 4B140      | 249   |                    |
|                    |               |        | 2.27           | III        | 9370                      | (41700) |                    |               |        | 2.27                          | III        | 9590                      | (42600) | 1                | 4B160      | 249   |                    |
| 4.76               | 12300         | (1390) | 0.93           | -          | 2330                      | (10300) | 5.75               | 10200         | (1150) | 0.93                          | -          | 3950                      | (17600) | 1                | 4A115      | 305   |                    |
|                    |               |        | 1.26           | I          | 9000                      | (40100) |                    |               |        | 1.26                          | I          | 9340                      | (41600) | 1                | 4B120      | 305   |                    |
|                    |               |        | 1.37           | I          | 9000                      | (40100) |                    |               |        | 1.51                          | II         | 9340                      | (41600) | 1                | 4B125      | 305   |                    |
|                    |               |        | 1.85           | II         | 9000                      | (40100) |                    |               |        | 1.85                          | II         | 9340                      | (41600) | 1                | 4B140      | 305   |                    |
|                    |               |        | 2.02           | III        | 15700                     | (70100) |                    |               |        | 2.02                          | III        | 15900                     | (70600) | 1                | 4C140      | 305   |                    |

Y4 Mounting Single Reduction  
Selection Tables

1.5 HP  
(1.1 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           |         | 60 Hz              |               |       |                               |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m) | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 69.0               | 1240          | (140) | 2.13           | III        | 4870                      | (21700) | 83.3               | 1030          | (116) | 2.13                          | III        | 4620                      | (20600) | 1H               | 4A100      | 21    |                    |
|                    |               |       | 2.89           | III        | 4870                      | (21700) |                    |               |       | 2.89                          | III        | 4620                      | (20600) | 1H               | 4A105      | 21    |                    |
| 51.8               | 1660          | (187) | 2.13           | III        | 5270                      | (23400) | 62.5               | 1370          | (155) | 2.13                          | III        | 5010                      | (22300) | 1H               | 4A100      | 28    |                    |
|                    |               |       | 2.89           | III        | 5270                      | (23400) |                    |               |       | 2.89                          | III        | 5010                      | (22300) | 1H               | 4A105      | 28    |                    |
| 41.2               | 2080          | (235) | 2.13           | III        | 5600                      | (24900) | 49.7               | 1720          | (195) | 2.13                          | III        | 5330                      | (23700) | 1H               | 4A100      | 35    |                    |
|                    |               |       | 2.89           | III        | 5600                      | (24900) |                    |               |       | 2.89                          | III        | 5330                      | (23700) | 1H               | 4A105      | 35    |                    |
| 37.7               | 2280          | (257) | 2.13           | III        | 5740                      | (25500) | 45.5               | 1890          | (213) | 2.13                          | III        | 5460                      | (24300) | 1H               | 4A100      | 39    |                    |
|                    |               |       | 2.89           | III        | 5740                      | (25500) |                    |               |       | 2.89                          | III        | 5460                      | (24300) | 1H               | 4A105      | 39    |                    |
| 31.9               | 2690          | (304) | 2.13           | III        | 5990                      | (26600) | 38.5               | 2230          | (252) | 2.13                          | III        | 5700                      | (25400) | 1H               | 4A100      | 46    |                    |
|                    |               |       | 2.89           | III        | 5990                      | (26600) |                    |               |       | 2.89                          | III        | 5700                      | (25400) | 1H               | 4A105      | 46    |                    |
| 27.6               | 3100          | (351) | 2.13           | III        | 5980                      | (26600) | 33.3               | 2570          | (291) | 2.13                          | III        | 5920                      | (26300) | 1H               | 4A100      | 53    |                    |
|                    |               |       | 2.89           | III        | 5980                      | (26600) |                    |               |       | 2.89                          | III        | 5920                      | (26300) | 1H               | 4A105      | 53    |                    |
| 24.4               | 3520          | (397) | 1.81           | II         | 5930                      | (26400) | 29.4               | 2910          | (329) | 1.81                          | II         | 6000                      | (26700) | 1H               | 4A100      | 60    |                    |
|                    |               |       | 2.23           | III        | 5930                      | (26400) |                    |               |       | 2.23                          | III        | 6000                      | (26700) | 1H               | 4A105      | 60    |                    |
|                    |               |       | 2.89           | III        | 5930                      | (26400) |                    |               |       | 2.89                          | III        | 6000                      | (26700) | 1H               | 4A110      | 60    |                    |
| 21.6               | 3970          | (449) | 1.73           | II         | 5870                      | (26100) | 26.0               | 3290          | (372) | 1.75                          | II         | 5960                      | (26500) | 1H               | 4A100      | 67    |                    |
|                    |               |       | 2.08           | III        | 5870                      | (26100) |                    |               |       | 2.12                          | III        | 5960                      | (26500) | 1H               | 4A105      | 67    |                    |
|                    |               |       | 2.48           | III        | 5870                      | (26100) |                    |               |       | 2.48                          | III        | 5960                      | (26500) | 1H               | 4A110      | 67    |                    |
|                    |               |       | 2.83           | III        | 5870                      | (26100) |                    |               |       | 2.83                          | III        | 5960                      | (26500) | 1H               | 4A115      | 67    |                    |
|                    |               |       | 2.87           | III        | 5870                      | (26100) |                    |               |       | 2.87                          | III        | 5960                      | (26500) | 1H               | 4A120      | 67    |                    |
| 19.7               | 4350          | (491) | 1.73           | II         | 5810                      | (25900) | 23.8               | 3600          | (407) | 1.75                          | II         | 5920                      | (26300) | 1H               | 4A100      | 74    |                    |
|                    |               |       | 2.08           | III        | 5810                      | (25900) |                    |               |       | 2.12                          | III        | 5920                      | (26300) | 1H               | 4A105      | 74    |                    |
|                    |               |       | 2.48           | III        | 5810                      | (25900) |                    |               |       | 2.48                          | III        | 5920                      | (26300) | 1H               | 4A110      | 74    |                    |
|                    |               |       | 2.63           | III        | 5810                      | (25900) |                    |               |       | 2.63                          | III        | 5920                      | (26300) | 1H               | 4A115      | 74    |                    |
| 18.1               | 4730          | (534) | 1.15           | I          | 5750                      | (25600) | 21.9               | 3920          | (443) | 1.15                          | I          | 5880                      | (26100) | 1H               | 4A100      | 80    |                    |
|                    |               |       | 1.52           | II         | 5750                      | (25600) |                    |               |       | 1.52                          | II         | 5880                      | (26100) | 1H               | 4A105      | 80    |                    |
|                    |               |       | 1.74           | II         | 5750                      | (25600) |                    |               |       | 1.74                          | II         | 5880                      | (26100) | 1H               | 4A110      | 80    |                    |
|                    |               |       | 2.02           | III        | 5750                      | (25600) |                    |               |       | 2.02                          | III        | 5880                      | (26100) | 1H               | 4A115      | 80    |                    |
|                    |               |       | 2.41           | III        | 5750                      | (25600) |                    |               |       | 2.41                          | III        | 5880                      | (26100) | 1H               | 4A120      | 80    |                    |
|                    |               |       | 2.81           | III        | 9650                      | (42900) |                    |               |       | 2.81                          | III        | 9180                      | (40800) | 1H               | 4B120      | 80    |                    |
| 16.6               | 5170          | (584) | 1.15           | I          | 5660                      | (25200) | 20.0               | 4290          | (484) | 1.15                          | I          | 5820                      | (25900) | 1H               | 4A100      | 88    |                    |
|                    |               |       | 1.52           | II         | 5660                      | (25200) |                    |               |       | 1.52                          | II         | 5820                      | (25900) | 1H               | 4A105      | 88    |                    |
|                    |               |       | 1.74           | II         | 5660                      | (25200) |                    |               |       | 1.74                          | II         | 5820                      | (25900) | 1H               | 4A110      | 88    |                    |
|                    |               |       | 2.02           | III        | 5660                      | (25200) |                    |               |       | 2.02                          | III        | 5820                      | (25900) | 1H               | 4A115      | 88    |                    |
|                    |               |       | 2.21           | III        | 5660                      | (25200) |                    |               |       | 2.21                          | III        | 5820                      | (25900) | 1H               | 4A120      | 88    |                    |
|                    |               |       | 2.81           | III        | 9870                      | (43900) |                    |               |       | 2.81                          | III        | 9400                      | (41800) | 1H               | 4B120      | 88    |                    |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

1.5 HP  
(1.1 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz   |                    |               |       |                               |            | Selection                 |         |                  |              |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |              |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m) | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size   | Ratio |                    |
| 14.3               | 6000          | (678)  | 1.10           | I          | 5490                      | (24400) | 17.2               | 4970          | (562) | 1.10                          | I          | 5700                      | (25400) | 1H               | <b>4A100</b> | 102   |                    |
|                    |               |        | 1.45           | II         | 5490                      | (24400) |                    |               |       | 1.45                          | II         | 5700                      | (25400) | 1H               | <b>4A105</b> | 102   |                    |
|                    |               |        | 1.73           | II         | 5490                      | (24400) |                    |               |       | 1.73                          | II         | 5700                      | (25400) | 1H               | <b>4A110</b> | 102   |                    |
|                    |               |        | 1.90           | II         | 5490                      | (24400) |                    |               |       | 1.90                          | II         | 5700                      | (25400) | 1H               | <b>4A115</b> | 102   |                    |
|                    |               |        | 2.61           | III        | 9810                      | (43600) |                    |               |       | 2.72                          | III        | 9770                      | (43500) | 1H               | <b>4B120</b> | 102   |                    |
|                    |               |        | 3.16           | III        | 9810                      | (43600) |                    |               |       | 3.42                          | III        | 9770                      | (43500) | 1H               | <b>4B125</b> | 102   |                    |
| 12.9               | 6620          | (748)  | 0.89           | -          | 5330                      | (23700) | 15.6               | 5490          | (620) | 0.89                          | -          | 5600                      | (24900) | 1H               | <b>4A100</b> | 112   |                    |
|                    |               |        | 1.09           | I          | 5330                      | (23700) |                    |               |       | 1.09                          | I          | 5600                      | (24900) | 1H               | <b>4A105</b> | 112   |                    |
|                    |               |        | 1.37           | I          | 5330                      | (23700) |                    |               |       | 1.37                          | I          | 5600                      | (24900) | 1H               | <b>4A110</b> | 112   |                    |
|                    |               |        | 1.64           | II         | 5330                      | (23700) |                    |               |       | 1.64                          | II         | 5600                      | (24900) | 1H               | <b>4A115</b> | 112   |                    |
|                    |               |        | 1.72           | II         | 5330                      | (23700) |                    |               |       | 1.72                          | II         | 5600                      | (24900) | 1H               | <b>4A120</b> | 112   |                    |
|                    |               |        | 2.16           | III        | 9760                      | (43400) |                    |               |       | 2.27                          | III        | 9850                      | (43800) | 1H               | <b>4B120</b> | 112   |                    |
|                    |               |        | 2.61           | III        | 9760                      | (43400) | 2.89               | III           | 9850  | (43800)                       | 1H         | <b>4B125</b>              | 112     |                  |              |       |                    |
| 11.8               | 7240          | (818)  | 0.89           | -          | 5150                      | (22900) | 14.3               | 6000          | (678) | 0.89                          | -          | 5490                      | (24400) | 1H               | <b>4A100</b> | 123   |                    |
|                    |               |        | 1.09           | I          | 5150                      | (22900) |                    |               |       | 1.09                          | I          | 5490                      | (24400) | 1H               | <b>4A105</b> | 123   |                    |
|                    |               |        | 1.37           | I          | 5150                      | (22900) |                    |               |       | 1.37                          | I          | 5490                      | (24400) | 1H               | <b>4A110</b> | 123   |                    |
|                    |               |        | 1.58           | II         | 5150                      | (22900) |                    |               |       | 1.58                          | II         | 5490                      | (24400) | 1H               | <b>4A115</b> | 123   |                    |
|                    |               |        | 2.16           | III        | 9700                      | (43100) |                    |               |       | 2.27                          | III        | 9810                      | (43600) | 1H               | <b>4B120</b> | 123   |                    |
|                    |               |        | 2.61           | III        | 9700                      | (43100) |                    |               |       | 2.89                          | III        | 9810                      | (43600) | 1H               | <b>4B125</b> | 123   |                    |
|                    |               |        | 3.14           | III        | 9700                      | (43100) | 3.14               | III           | 9810  | (43600)                       | 1H         | <b>4B140</b>              | 123     |                  |              |       |                    |
| 9.63               | 8900          | (1010) | 0.99           | -          | 4560                      | (20300) | 11.6               | 7370          | (833) | 0.99                          | -          | 5110                      | (22700) | 1H               | <b>4A105</b> | 151   |                    |
|                    |               |        | 1.18           | I          | 4560                      | (20300) |                    |               |       | 1.18                          | I          | 5110                      | (22700) | 1H               | <b>4A110</b> | 151   |                    |
|                    |               |        | 1.28           | I          | 4560                      | (20300) |                    |               |       | 1.28                          | I          | 5110                      | (22700) | 1H               | <b>4A115</b> | 151   |                    |
|                    |               |        | 1.74           | II         | 9510                      | (42300) |                    |               |       | 1.74                          | II         | 9680                      | (43100) | 1H               | <b>4B120</b> | 151   |                    |
|                    |               |        | 2.13           | III        | 9510                      | (42300) |                    |               |       | 2.16                          | III        | 9680                      | (43100) | 1H               | <b>4B125</b> | 151   |                    |
|                    |               |        | 2.56           | III        | 9510                      | (42300) |                    |               |       | 2.56                          | III        | 9680                      | (43100) | 1H               | <b>4B160</b> | 151   |                    |
| 8.12               | 10600         | (1190) | 0.86           | -          | 3720                      | (16600) | 9.80               | 8740          | (988) | 0.86                          | -          | 4620                      | (20600) | 1H               | <b>4A110</b> | 179   |                    |
|                    |               |        | 1.01           | I          | 3720                      | (16600) |                    |               |       | 1.01                          | I          | 4620                      | (20600) | 1H               | <b>4A115</b> | 179   |                    |
|                    |               |        | 1.08           | I          | 3720                      | (16600) |                    |               |       | 1.08                          | I          | 4620                      | (20600) | 1H               | <b>4A120</b> | 179   |                    |
|                    |               |        | 1.48           | II         | 9290                      | (41300) |                    |               |       | 1.56                          | II         | 9530                      | (42400) | 1H               | <b>4B120</b> | 179   |                    |
|                    |               |        | 1.79           | II         | 9290                      | (41300) |                    |               |       | 2.07                          | III        | 9530                      | (42400) | 1H               | <b>4B125</b> | 179   |                    |
|                    |               |        | 2.16           | III        | 9290                      | (41300) |                    |               |       | 2.16                          | III        | 9530                      | (42400) | 1H               | <b>4B160</b> | 179   |                    |

Y4 Mounting Single Reduction  
Selection Tables

1.5 HP  
(1.1 kW)

|                                                                                                                                  |                                                                                                                                                                                    |                 |          |          |
|----------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|----------|----------|
| <div>Y4 Mounting Position<sup>[1]</sup>:</div>  | <div>Dimension Pages:</div> <div>Single Reduction2.141-2.152</div> <div>Single Reduction,Y22.153</div> <div>Double Reduction2.155-2.170</div> <div>Double Reduction, Y22.171</div> | Frequency       | 50 Hz    | 60 Hz    |
|                                                                                                                                  |                                                                                                                                                                                    | Input Speed     | 1450 RPM | 1750 RPM |
|                                                                                                                                  |                                                                                                                                                                                    | Number of Poles | 4        |          |
|                                                                                                                                  |                                                                                                                                                                                    |                 |          |          |

| 50Hz               |               |       |                |            |                           | 60 Hz              |               |       |                               |            |                           | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in·lbs        | (N·m) | SF             | AGMA Class |                           |                    | in·lbs        | (N·m) | SF                            | AGMA Class |                           | Motor Power Code | Frame Size | Ratio |                    |
| 7.02               | 12200 (1380)  |       | 0.78           | -          | 2400 (10700)              | 8.47               | 10100 (1140)  |       | 0.78                          | -          | 3980 (17700)              | 1H               | 4A110      | 207   |                    |
|                    |               |       | 0.92           | -          | 2400 (10700)              |                    |               |       | 0.92                          | -          | 3980 (17700)              | 1H               | 4A115      | 207   |                    |
|                    |               |       | 0.94           | -          | 2400 (10700)              |                    |               |       | 0.94                          | -          | 3980 (17700)              | 1H               | 4A120      | 207   |                    |
|                    |               |       | 1.19           | I          | 9020 (40100)              |                    |               |       | 1.19                          | I          | 9350 (41600)              | 1H               | 4B120      | 207   |                    |
|                    |               |       | 1.47           | II         | 9020 (40100)              |                    |               |       | 1.47                          | II         | 9350 (41600)              | 1H               | 4B125      | 207   |                    |
|                    |               |       | 1.86           | II         | 9020 (40100)              |                    |               |       | 1.86                          | II         | 9350 (41600)              | 1H               | 4B140      | 207   |                    |
|                    |               |       | 2.02           | III        | 15800 (70100)             |                    |               |       | 2.02                          | III        | 15900 (70600)             | 1H               | 4C140      | 207   |                    |
| 5.84               | 14700 (1660)  |       | 1.03           | I          | 8510 (37900)              | 7.04               | 12200 (1380)  |       | 1.09                          | I          | 9020 (40100)              | 1H               | 4B125      | 249   |                    |
|                    |               |       | 1.38           | I          | 8510 (37900)              |                    |               |       | 1.38                          | I          | 9020 (40100)              | 1H               | 4B140      | 249   |                    |
|                    |               |       | 1.55           | II         | 8510 (37900)              |                    |               |       | 1.55                          | II         | 9020 (40100)              | 1H               | 4B160      | 249   |                    |
|                    |               |       | 2.02           | III        | 15600 (69300)             |                    |               |       | 2.02                          | III        | 15800 (70100)             | 1H               | 4C160      | 249   |                    |
|                    |               |       | 2.02           | III        | 21800 (97000)             |                    |               |       | 2.02                          | III        | 21900 (97500)             | 1H               | 4D160      | 249   |                    |
| 4.76               | 18000 (2030)  |       | 0.93           | -          | 7630 (33900)              | 5.75               | 14900 (1690)  |       | 1.03                          | I          | 8460 (37600)              | 1H               | 4B125      | 305   |                    |
|                    |               |       | 1.26           | I          | 7630 (33900)              |                    |               |       | 1.26                          | I          | 8460 (37600)              | 1H               | 4B140      | 305   |                    |
|                    |               |       | 1.38           | I          | 15300 (68000)             |                    |               |       | 1.38                          | I          | 15600 (69200)             | 1H               | 4C140      | 305   |                    |
|                    |               |       | 2.02           | III        | 15300 (68000)             |                    |               |       | 2.02                          | III        | 15600 (69200)             | 1H               | 4C160      | 305   |                    |
|                    |               |       | 2.02           | III        | 21700 (96400)             |                    |               |       | 2.02                          | III        | 21800 (97000)             | 1H               | 4D160      | 305   |                    |
|                    |               |       |                |            |                           |                    |               |       |                               |            |                           |                  |            |       |                    |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

2 HP  
(1.5 kW)

|                                                                                                                                    |                                                                                                                                                                                    |                 |          |          |
|------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|----------|----------|
| <div>Y4 Mounting Position<sup>[1]</sup>:</div>  | <div>Dimension Pages:</div> <div>Single Reduction2.141-2.152</div> <div>Single Reduction,Y22.153</div> <div>Double Reduction2.155-2.170</div> <div>Double Reduction, Y22.171</div> | Frequency       | 50 Hz    | 60 Hz    |
|                                                                                                                                    |                                                                                                                                                                                    | Input Speed     | 1450 RPM | 1750 RPM |
|                                                                                                                                    |                                                                                                                                                                                    | Number of Poles | 4        |          |
|                                                                                                                                    |                                                                                                                                                                                    |                 |          |          |

| 50Hz               |               |       |                |            |                           | 60 Hz              |               |       |                               |            |                           | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in·lbs        | (N·m) | SF             | AGMA Class |                           |                    | in·lbs        | (N·m) | SF                            | AGMA Class |                           | Motor Power Code | Frame Size | Ratio |                    |
| 69.0               | 1690 (191)    |       | 1.56           | II         | 4810 (21400)              | 83.3               | 1400 (158)    |       | 1.56                          | II         | 4570 (20300)              | 2                | 4A100      | 21    |                    |
|                    |               |       | 2.12           | III        | 4810 (21400)              |                    |               |       | 2.12                          | III        | 4570 (20300)              | 2                | 4A105      | 21    |                    |
|                    |               |       | 2.37           | III        | 4810 (21400)              |                    |               |       | 2.37                          | III        | 4570 (20300)              | 2                | 4A110      | 21    |                    |
|                    |               |       | 2.61           | III        | 4810 (21400)              |                    |               |       | 2.61                          | III        | 4570 (20300)              | 2                | 4A115      | 21    |                    |
|                    |               |       |                |            |                           |                    |               |       |                               |            |                           |                  |            |       |                    |
| 51.8               | 2260 (255)    |       | 1.56           | II         | 5190 (23100)              | 62.5               | 1870 (211)    |       | 1.56                          | II         | 4940 (22000)              | 2                | 4A100      | 28    |                    |
|                    |               |       | 2.12           | III        | 5190 (23100)              |                    |               |       | 2.12                          | III        | 4940 (22000)              | 2                | 4A105      | 28    |                    |
|                    |               |       | 2.37           | III        | 5190 (23100)              |                    |               |       | 2.37                          | III        | 4940 (22000)              | 2                | 4A110      | 28    |                    |
|                    |               |       | 2.61           | III        | 5190 (23100)              |                    |               |       | 2.61                          | III        | 4940 (22000)              | 2                | 4A115      | 28    |                    |
|                    |               |       |                |            |                           |                    |               |       |                               |            |                           |                  |            |       |                    |
| 41.2               | 2840 (321)    |       | 1.56           | II         | 5500 (24500)              | 49.7               | 2350 (266)    |       | 1.56                          | II         | 5240 (23300)              | 2                | 4A100      | 35    |                    |
|                    |               |       | 2.12           | III        | 5500 (24500)              |                    |               |       | 2.12                          | III        | 5240 (23300)              | 2                | 4A105      | 35    |                    |
|                    |               |       | 2.37           | III        | 5500 (24500)              |                    |               |       | 2.37                          | III        | 5240 (23300)              | 2                | 4A110      | 35    |                    |
|                    |               |       | 2.61           | III        | 5500 (24500)              |                    |               |       | 2.61                          | III        | 5240 (23300)              | 2                | 4A115      | 35    |                    |
|                    |               |       |                |            |                           |                    |               |       |                               |            |                           |                  |            |       |                    |
| 37.7               | 3100 (351)    |       | 1.56           | II         | 5620 (25000)              | 45.5               | 2570 (291)    |       | 1.56                          | II         | 5360 (23900)              | 2                | 4A100      | 39    |                    |
|                    |               |       | 2.12           | III        | 5620 (25000)              |                    |               |       | 2.12                          | III        | 5360 (23900)              | 2                | 4A105      | 39    |                    |
|                    |               |       | 2.37           | III        | 5620 (25000)              |                    |               |       | 2.37                          | III        | 5360 (23900)              | 2                | 4A110      | 39    |                    |
|                    |               |       | 2.61           | III        | 5620 (25000)              |                    |               |       | 2.61                          | III        | 5360 (23900)              | 2                | 4A115      | 39    |                    |
|                    |               |       |                |            |                           |                    |               |       |                               |            |                           |                  |            |       |                    |
| 31.9               | 3670 (414)    |       | 1.56           | II         | 5860 (26000)              | 38.5               | 3040 (343)    |       | 1.56                          | II         | 5590 (24900)              | 2                | 4A100      | 46    |                    |
|                    |               |       | 2.12           | III        | 5860 (26000)              |                    |               |       | 2.12                          | III        | 5590 (24900)              | 2                | 4A105      | 46    |                    |
|                    |               |       | 2.37           | III        | 5860 (26000)              |                    |               |       | 2.37                          | III        | 5590 (24900)              | 2                | 4A110      | 46    |                    |
|                    |               |       | 2.60           | III        | 5860 (26000)              |                    |               |       | 2.60                          | III        | 5590 (24900)              | 2                | 4A115      | 46    |                    |
|                    |               |       | 3.11           | III        | 5860 (26000)              |                    |               |       | 3.11                          | III        | 5590 (24900)              | 2                | 4A120      | 46    |                    |
| 27.6               | 4230 (478)    |       | 1.56           | II         | 5830 (25900)              | 33.3               | 3510 (396)    |       | 1.56                          | II         | 5790 (25800)              | 2                | 4A100      | 53    |                    |
|                    |               |       | 2.12           | III        | 5830 (25900)              |                    |               |       | 2.12                          | III        | 5790 (25800)              | 2                | 4A105      | 53    |                    |
|                    |               |       | 2.37           | III        | 5830 (25900)              |                    |               |       | 2.37                          | III        | 5790 (25800)              | 2                | 4A110      | 53    |                    |
|                    |               |       | 2.60           | III        | 5830 (25900)              |                    |               |       | 2.60                          | III        | 5790 (25800)              | 2                | 4A115      | 53    |                    |
|                    |               |       | 2.70           | III        | 5830 (25900)              |                    |               |       | 2.70                          | III        | 5790 (25800)              | 2                | 4A120      | 53    |                    |
| 24.4               | 4800 (542)    |       | 1.32           | I          | 5740 (25500)              | 29.4               | 3970 (449)    |       | 1.32                          | I          | 5870 (26100)              | 2                | 4A100      | 60    |                    |
|                    |               |       | 1.64           | II         | 5740 (25500)              |                    |               |       | 1.64                          | II         | 5870 (26100)              | 2                | 4A105      | 60    |                    |
|                    |               |       | 2.12           | III        | 5740 (25500)              |                    |               |       | 2.12                          | III        | 5870 (26100)              | 2                | 4A110      | 60    |                    |
|                    |               |       | 2.38           | III        | 5740 (25500)              |                    |               |       | 2.38                          | III        | 5870 (26100)              | 2                | 4A115      | 60    |                    |
| 21.6               | 5420 (612)    |       | 1.27           | I          | 5610 (25000)              | 26.0               | 4490 (507)    |       | 1.28                          | I          | 5790 (25700)              | 2                | 4A100      | 67    |                    |
|                    |               |       | 1.52           | II         | 5610 (25000)              |                    |               |       | 1.56                          | II         | 5790 (25700)              | 2                | 4A105      | 67    |                    |
|                    |               |       | 1.82           | II         | 5610 (25000)              |                    |               |       | 1.82                          | II         | 5790 (25700)              | 2                | 4A110      | 67    |                    |
|                    |               |       | 2.07           | III        | 5610 (25000)              |                    |               |       | 2.07                          | III        | 5790 (25700)              | 2                | 4A115      | 67    |                    |
|                    |               |       | 2.11           | III        | 5610 (25000)              |                    |               |       | 2.11                          | III        | 5790 (25700)              | 2                | 4A120      | 67    |                    |
|                    |               |       | 2.64           | III        | 9050 (40300)              |                    |               |       | 2.64                          | III        | 8630 (38400)              | 2                | 4B120      | 67    |                    |
|                    |               |       | 3.20           | III        | 9050 (40300)              |                    |               |       | 3.26                          | III        | 8630 (38400)              | 2                | 4B125      | 67    |                    |
|                    |               |       |                |            |                           |                    |               |       |                               |            |                           |                  |            |       |                    |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

2 HP  
(1.5 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz   |                    |               |       |                               |            | Selection                 |         |                  |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m) | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 19.7               | 5930          | (669)  | 1.27           | I          | 5500                      | (24500) | 23.8               | 4910          | (555) | 1.28                          | I          | 5710                      | (25400) | 2                | 4A100      | 74    |                    |
|                    |               |        | 1.52           | II         | 5500                      | (24500) |                    |               |       | 1.56                          | II         | 5710                      | (25400) | 2                | 4A105      | 74    |                    |
|                    |               |        | 1.82           | II         | 5500                      | (24500) |                    |               |       | 1.82                          | II         | 5710                      | (25400) | 2                | 4A110      | 74    |                    |
|                    |               |        | 1.93           | II         | 5500                      | (24500) |                    |               |       | 1.93                          | II         | 5710                      | (25400) | 2                | 4A115      | 74    |                    |
|                    |               |        | 2.64           | III        | 9260                      | (41200) |                    |               |       | 2.64                          | III        | 8830                      | (39300) | 2                | 4B120      | 74    |                    |
|                    |               |        | 3.20           | III        | 9260                      | (41200) |                    |               |       | 3.26                          | III        | 8830                      | (39300) | 2                | 4B125      | 74    |                    |
| 18.1               | 6450          | (729)  | 0.85           | -          | 5370                      | (23900) | 21.9               | 5340          | (604) | 0.85                          | -          | 5630                      | (25000) | 2                | 4A100      | 80    |                    |
|                    |               |        | 1.12           | I          | 5370                      | (23900) |                    |               |       | 1.12                          | I          | 5630                      | (25000) | 2                | 4A105      | 80    |                    |
|                    |               |        | 1.28           | I          | 5370                      | (23900) |                    |               |       | 1.28                          | I          | 5630                      | (25000) | 2                | 4A110      | 80    |                    |
|                    |               |        | 1.48           | II         | 5370                      | (23900) |                    |               |       | 1.48                          | II         | 5630                      | (25000) | 2                | 4A115      | 80    |                    |
|                    |               |        | 1.77           | II         | 5370                      | (23900) |                    |               |       | 1.77                          | II         | 5630                      | (25000) | 2                | 4A120      | 80    |                    |
|                    |               |        | 2.06           | III        | 9460                      | (42100) |                    |               |       | 2.06                          | III        | 9020                      | (40100) | 2                | 4B120      | 80    |                    |
| 16.6               | 7050          | (797)  | 0.85           | -          | 5210                      | (23200) | 20.0               | 5840          | (660) | 0.85                          | -          | 5520                      | (24600) | 2                | 4A100      | 88    |                    |
|                    |               |        | 1.12           | I          | 5210                      | (23200) |                    |               |       | 1.12                          | I          | 5520                      | (24600) | 2                | 4A105      | 88    |                    |
|                    |               |        | 1.28           | I          | 5210                      | (23200) |                    |               |       | 1.28                          | I          | 5520                      | (24600) | 2                | 4A110      | 88    |                    |
|                    |               |        | 1.48           | II         | 5210                      | (23200) |                    |               |       | 1.48                          | II         | 5520                      | (24600) | 2                | 4A115      | 88    |                    |
|                    |               |        | 1.62           | II         | 5210                      | (23200) |                    |               |       | 1.62                          | II         | 5520                      | (24600) | 2                | 4A120      | 88    |                    |
|                    |               |        | 2.06           | III        | 9670                      | (43000) |                    |               |       | 2.06                          | III        | 9230                      | (41100) | 2                | 4B120      | 88    |                    |
| 14.3               | 8180          | (925)  | 0.81           | -          | 4840                      | (21500) | 17.2               | 6780          | (766) | 0.81                          | -          | 5290                      | (23500) | 2                | 4A100      | 102   |                    |
|                    |               |        | 1.06           | I          | 4840                      | (21500) |                    |               |       | 1.06                          | I          | 5290                      | (23500) | 2                | 4A105      | 102   |                    |
|                    |               |        | 1.27           | I          | 4840                      | (21500) |                    |               |       | 1.27                          | I          | 5290                      | (23500) | 2                | 4A110      | 102   |                    |
|                    |               |        | 1.40           | II         | 4840                      | (21500) |                    |               |       | 1.40                          | II         | 5290                      | (23500) | 2                | 4A115      | 102   |                    |
|                    |               |        | 1.91           | II         | 9600                      | (42700) |                    |               |       | 2.00                          | III        | 9580                      | (42600) | 2                | 4B120      | 102   |                    |
|                    |               |        | 2.31           | III        | 9600                      | (42700) |                    |               |       | 2.51                          | III        | 9580                      | (42600) | 2                | 4B125      | 102   |                    |
| 12.9               | 9030          | (1020) | 0.80           | -          | 4500                      | (20000) | 15.6               | 7480          | (845) | 0.80                          | -          | 5080                      | (22600) | 2                | 4A105      | 112   |                    |
|                    |               |        | 1.00           | I          | 4500                      | (20000) |                    |               |       | 1.00                          | I          | 5080                      | (22600) | 2                | 4A110      | 112   |                    |
|                    |               |        | 1.21           | I          | 4500                      | (20000) |                    |               |       | 1.21                          | I          | 5080                      | (22600) | 2                | 4A115      | 112   |                    |
|                    |               |        | 1.26           | I          | 4500                      | (20000) |                    |               |       | 1.26                          | I          | 5080                      | (22600) | 2                | 4A120      | 112   |                    |
|                    |               |        | 1.58           | II         | 9500                      | (42200) |                    |               |       | 1.66                          | II         | 9670                      | (43000) | 2                | 4B120      | 112   |                    |
|                    |               |        | 1.92           | II         | 9500                      | (42200) |                    |               |       | 2.12                          | III        | 9670                      | (43000) | 2                | 4B125      | 112   |                    |
|                    |               |        | 2.49           | III        | 9500                      | (42200) |                    |               |       | 2.49                          | III        | 9670                      | (43000) | 2                | 4B140      | 112   |                    |
|                    |               |        | 2.52           | III        | 9500                      | (42200) |                    |               |       | 2.52                          | III        | 9670                      | (43000) | 2                | 4B160      | 112   |                    |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

2 HP  
(1.5 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |               |                           | 60 Hz        |                    |               |               |                               |            | Selection                 |     |                  |            |       |                    |
|--------------------|---------------|-------|----------------|---------------|---------------------------|--------------|--------------------|---------------|---------------|-------------------------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |               | Solid Shaft Overhung Load |              | Output Speed (RPM) | Output Torque |               | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class    | lbs                       | (N)          |                    | in-lbs        | (N·m)         | SF                            | AGMA Class | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 11.8               | 9880 (1120)   | 0.80  | -              | 4100 (18300)  | 14.3                      | 8180 (925)   | 0.80               | -             | 4840 (21500)  | 2                             | 4A105      | 123                       |     |                  |            |       |                    |
|                    |               | 1.00  | I              | 4100 (18300)  |                           |              | 1.00               | I             | 4840 (21500)  | 2                             | 4A110      | 123                       |     |                  |            |       |                    |
|                    |               | 1.16  | I              | 4100 (18300)  |                           |              | 1.16               | I             | 4840 (21500)  | 2                             | 4A115      | 123                       |     |                  |            |       |                    |
|                    |               | 1.58  | II             | 9390 (41800)  |                           |              | 1.66               | II            | 9600 (42700)  | 2                             | 4B120      | 123                       |     |                  |            |       |                    |
|                    |               | 1.92  | II             | 9390 (41800)  |                           |              | 2.12               | III           | 9600 (42700)  | 2                             | 4B125      | 123                       |     |                  |            |       |                    |
|                    |               | 2.30  | III            | 9390 (41800)  |                           |              | 2.30               | III           | 9600 (42700)  | 2                             | 4B140      | 123                       |     |                  |            |       |                    |
|                    |               | 2.49  | III            | 14900 (66400) |                           |              | 2.49               | III           | 14200 (63200) | 2                             | 4C140      | 123                       |     |                  |            |       |                    |
| 9.63               | 12100 (1370)  | 0.87  | -              | 2480 (11000)  | 11.6                      | 10100 (1140) | 0.87               | -             | 4010 (17800)  | 2                             | 4A110      | 151                       |     |                  |            |       |                    |
|                    |               | 0.94  | -              | 2480 (11000)  |                           |              | 0.94               | -             | 4010 (17800)  | 2                             | 4A115      | 151                       |     |                  |            |       |                    |
|                    |               | 1.28  | I              | 9030 (40200)  |                           |              | 1.28               | I             | 9360 (41600)  | 2                             | 4B120      | 151                       |     |                  |            |       |                    |
|                    |               | 1.56  | II             | 9030 (40200)  |                           |              | 1.59               | II            | 9360 (41600)  | 2                             | 4B125      | 151                       |     |                  |            |       |                    |
|                    |               | 1.87  | II             | 9030 (40200)  |                           |              | 1.87               | II            | 9360 (41600)  | 2                             | 4B160      | 151                       |     |                  |            |       |                    |
|                    |               | 2.49  | III            | 15700 (69900) |                           |              | 2.49               | III           | 15000 (66700) | 2                             | 4C160      | 151                       |     |                  |            |       |                    |
|                    |               | 2.49  | III            | 21900 (97500) |                           |              | 2.49               | III           | 22000 (97800) | 2                             | 4D160      | 151                       |     |                  |            |       |                    |
| 8.12               | 14400 (1630)  | 1.09  | I              | 8580 (38200)  | 9.80                      | 11900 (1350) | 1.14               | I             | 9070 (40300)  | 2                             | 4B120      | 179                       |     |                  |            |       |                    |
|                    |               | 1.32  | I              | 8580 (38200)  |                           |              | 1.52               | II            | 9070 (40300)  | 2                             | 4B125      | 179                       |     |                  |            |       |                    |
|                    |               | 1.58  | II             | 8580 (38200)  |                           |              | 1.58               | II            | 9070 (40300)  | 2                             | 4B160      | 179                       |     |                  |            |       |                    |
|                    |               | 2.49  | III            | 15600 (69400) |                           |              | 2.49               | III           | 15700 (69600) | 2                             | 4C160      | 179                       |     |                  |            |       |                    |
|                    |               | 2.49  | III            | 21800 (97100) |                           |              | 2.49               | III           | 21900 (97500) | 2                             | 4D160      | 179                       |     |                  |            |       |                    |
| 7.02               | 16600 (1880)  | 0.87  | -              | 8030 (35700)  | 8.47                      | 13800 (1560) | 0.87               | -             | 8710 (38700)  | 2                             | 4B120      | 207                       |     |                  |            |       |                    |
|                    |               | 1.08  | I              | 8030 (35700)  |                           |              | 1.08               | I             | 8710 (38700)  | 2                             | 4B125      | 207                       |     |                  |            |       |                    |
|                    |               | 1.37  | I              | 8030 (35700)  |                           |              | 1.37               | I             | 8710 (38700)  | 2                             | 4B140      | 207                       |     |                  |            |       |                    |
|                    |               | 1.48  | II             | 15400 (68600) |                           |              | 1.48               | II            | 15600 (69600) | 2                             | 4C140      | 207                       |     |                  |            |       |                    |
|                    |               | 2.49  | III            | 15400 (68600) |                           |              | 2.49               | III           | 15600 (69600) | 2                             | 4C160      | 207                       |     |                  |            |       |                    |
|                    |               | 2.49  | III            | 21700 (96700) |                           |              | 2.49               | III           | 21900 (97200) | 2                             | 4D160      | 207                       |     |                  |            |       |                    |
| 5.84               | 20000 (2260)  | 1.01  | I              | 6930 (30800)  | 7.04                      | 16600 (1880) | 1.01               | I             | 8040 (35800)  | 2                             | 4B140      | 249                       |     |                  |            |       |                    |
|                    |               | 1.14  | I              | 6930 (30800)  |                           |              | 1.14               | I             | 8040 (35800)  | 2                             | 4B160      | 249                       |     |                  |            |       |                    |
|                    |               | 1.48  | II             | 15100 (67100) |                           |              | 1.48               | II            | 15400 (68600) | 2                             | 4C160      | 249                       |     |                  |            |       |                    |
|                    |               | 1.48  | II             | 21600 (95900) |                           |              | 1.48               | II            | 21700 (96700) | 2                             | 4D160      | 249                       |     |                  |            |       |                    |
| 4.76               | 24500 (2770)  | 0.93  | -              | 4640 (20600)  | 5.75                      | 20300 (2300) | 0.93               | -             | 6810 (30300)  | 2                             | 4B140      | 305                       |     |                  |            |       |                    |
|                    |               | 1.01  | I              | 14500 (64500) |                           |              | 1.01               | I             | 15000 (66900) | 2                             | 4C140      | 305                       |     |                  |            |       |                    |
|                    |               | 1.48  | II             | 14500 (64500) |                           |              | 1.48               | II            | 15000 (66900) | 2                             | 4C160      | 305                       |     |                  |            |       |                    |
|                    |               | 1.48  | II             | 21300 (94600) |                           |              | 1.48               | II            | 21500 (95800) | 2                             | 4D160      | 305                       |     |                  |            |       |                    |

Y4 Mounting Single Reduction  
Selection Tables

3 HP  
(2.2 kW)

Y4 Mounting Position<sup>[1]</sup>:  


Dimension Pages:

Single Reduction  
Single Reduction,Y2  
Double Reduction  
Double Reduction, Y2

2.141-2.152  
2.153  
2.155-2.170  
2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           |         | 60 Hz              |               |       |                               |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m) | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 69.0               | 2480          | (281) | 1.07           | I          | 4700                      | (20900) | 83.3               | 2060          | (232) | 1.07                          | I          | 4480                      | (19900) | 3                | 4A100      | 21    |                    |
|                    |               |       | 1.45           | II         | 4700                      | (20900) |                    |               |       | 1.45                          | II         | 4480                      | (19900) | 3                | 4A105      | 21    |                    |
|                    |               |       | 1.61           | II         | 4700                      | (20900) |                    |               |       | 1.61                          | II         | 4480                      | (19900) | 3                | 4A110      | 21    |                    |
|                    |               |       | 1.78           | II         | 4700                      | (20900) |                    |               |       | 1.78                          | II         | 4480                      | (19900) | 3                | 4A115      | 21    |                    |
|                    |               |       | 2.30           | III        | 4700                      | (20900) |                    |               |       | 2.30                          | III        | 4480                      | (19900) | 3                | 4A120      | 21    |                    |
|                    |               |       | 3.16           | III        | 4700                      | (20900) |                    |               |       | 2.64                          | III        | 4480                      | (19900) | 3                | 4A125      | 21    |                    |
|                    |               |       | 3.16           | III        | 6530                      | (29100) |                    |               |       | 2.64                          | III        | 6200                      | (27600) | 3                | 4B125      | 21    |                    |
| 64.7               | 2650          | (299) | 2.30           | III        | 4780                      | (21200) | 78.1               | 2190          | (248) | 2.30                          | III        | 4560                      | (20300) | 3                | 4A120      | 22    |                    |
|                    |               |       | 3.16           | III        | 4780                      | (21200) |                    |               |       | 3.16                          | III        | 4560                      | (20300) | 3                | 4A125      | 22    |                    |
|                    |               |       | 3.16           | III        | 6650                      | (29600) |                    |               |       | 3.16                          | III        | 6320                      | (28100) | 3                | 4B125      | 22    |                    |
| 59.2               | 2900          | (327) | 2.30           | III        | 4880                      | (21700) | 71.4               | 2400          | (271) | 2.30                          | III        | 4660                      | (20700) | 3                | 4A120      | 25    |                    |
|                    |               |       | 3.16           | III        | 4880                      | (21700) |                    |               |       | 3.16                          | III        | 4660                      | (20700) | 3                | 4A125      | 25    |                    |
|                    |               |       | 3.16           | III        | 6810                      | (30300) |                    |               |       | 3.16                          | III        | 6470                      | (28800) | 3                | 4B125      | 25    |                    |
| 51.8               | 3310          | (374) | 1.07           | I          | 5040                      | (22400) | 62.5               | 2740          | (310) | 1.07                          | I          | 4820                      | (21400) | 3                | 4A100      | 28    |                    |
|                    |               |       | 1.45           | II         | 5040                      | (22400) |                    |               |       | 1.45                          | II         | 4820                      | (21400) | 3                | 4A105      | 28    |                    |
|                    |               |       | 1.61           | II         | 5040                      | (22400) |                    |               |       | 1.61                          | II         | 4820                      | (21400) | 3                | 4A110      | 28    |                    |
|                    |               |       | 1.78           | II         | 5040                      | (22400) |                    |               |       | 1.78                          | II         | 4820                      | (21400) | 3                | 4A115      | 28    |                    |
|                    |               |       | 2.30           | III        | 5040                      | (22400) |                    |               |       | 2.30                          | III        | 4820                      | (21400) | 3                | 4A120      | 28    |                    |
|                    |               |       | 3.16           | III        | 5040                      | (22400) |                    |               |       | 3.16                          | III        | 4820                      | (21400) | 3                | 4A125      | 28    |                    |
|                    |               |       | 3.16           | III        | 7060                      | (31400) |                    |               |       | 3.16                          | III        | 6710                      | (29800) | 3                | 4B125      | 28    |                    |
| 41.2               | 4160          | (470) | 1.07           | I          | 5320                      | (23600) | 49.7               | 3450          | (390) | 1.07                          | I          | 5090                      | (22600) | 3                | 4A100      | 35    |                    |
|                    |               |       | 1.45           | II         | 5320                      | (23600) |                    |               |       | 1.45                          | II         | 5090                      | (22600) | 3                | 4A105      | 35    |                    |
|                    |               |       | 1.61           | II         | 5320                      | (23600) |                    |               |       | 1.61                          | II         | 5090                      | (22600) | 3                | 4A110      | 35    |                    |
|                    |               |       | 1.78           | II         | 5320                      | (23600) |                    |               |       | 1.78                          | II         | 5090                      | (22600) | 3                | 4A115      | 35    |                    |
|                    |               |       | 2.30           | III        | 5320                      | (23600) |                    |               |       | 2.30                          | III        | 5090                      | (22600) | 3                | 4A120      | 35    |                    |
|                    |               |       | 2.69           | III        | 5320                      | (23600) |                    |               |       | 2.69                          | III        | 5090                      | (22600) | 3                | 4A125      | 35    |                    |
|                    |               |       | 2.74           | III        | 5320                      | (23600) |                    |               |       | 2.74                          | III        | 5090                      | (22600) | 3                | 4A140      | 35    |                    |
| 2.69               | III           | 7490  | (33300)        | 2.69       | III                       | 7130    | (31700)            | 3             | 4B125 | 35                            |            |                           |         |                  |            |       |                    |
| 37.7               | 4550          | (514) | 1.07           | I          | 5420                      | (24100) | 45.5               | 3770          | (426) | 1.07                          | I          | 5200                      | (23100) | 3                | 4A100      | 39    |                    |
|                    |               |       | 1.45           | II         | 5420                      | (24100) |                    |               |       | 1.45                          | II         | 5200                      | (23100) | 3                | 4A105      | 39    |                    |
|                    |               |       | 1.61           | II         | 5420                      | (24100) |                    |               |       | 1.61                          | II         | 5200                      | (23100) | 3                | 4A110      | 39    |                    |
|                    |               |       | 1.78           | II         | 5420                      | (24100) |                    |               |       | 1.78                          | II         | 5200                      | (23100) | 3                | 4A115      | 39    |                    |
|                    |               |       | 2.30           | III        | 5420                      | (24100) |                    |               |       | 2.30                          | III        | 5200                      | (23100) | 3                | 4A120      | 39    |                    |
|                    |               |       | 2.51           | III        | 5420                      | (24100) |                    |               |       | 2.51                          | III        | 5200                      | (23100) | 3                | 4A125      | 39    |                    |
|                    |               |       | 2.69           | III        | 7660                      | (34100) |                    |               |       | 2.69                          | III        | 7300                      | (32500) | 3                | 4B125      | 39    |                    |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

3 HP  
(2.2 kW)

Y4 Mounting Position<sup>[1]</sup>:  


Dimension Pages:

Single Reduction  
Single Reduction,Y2  
Double Reduction  
Double Reduction, Y2

2.141-2.152  
2.153  
2.155-2.170  
2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz   |                    |               |       |                               |            | Selection                 |         |                  |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N•m) | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N•m) | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 31.9               | 5380          | (608) | 1.07           | I          | 5620                      | (25000) | 38.5               | 4460          | (504) | 1.07                          | I          | 5400                      | (24000) | 3                | 4A100      | 46    |                    |
|                    |               |       | 1.45           | II         | 5620                      | (25000) |                    |               |       | 1.45                          | II         | 5400                      | (24000) | 3                | 4A105      | 46    |                    |
|                    |               |       | 1.61           | II         | 5620                      | (25000) |                    |               |       | 1.61                          | II         | 5400                      | (24000) | 3                | 4A110      | 46    |                    |
|                    |               |       | 1.77           | II         | 5620                      | (25000) |                    |               |       | 1.77                          | II         | 5400                      | (24000) | 3                | 4A115      | 46    |                    |
|                    |               |       | 2.12           | III        | 5620                      | (25000) |                    |               |       | 2.12                          | III        | 5400                      | (24000) | 3                | 4A120      | 46    |                    |
|                    |               |       | 2.30           | III        | 7990                      | (35600) |                    |               |       | 2.30                          | III        | 7620                      | (33900) | 3                | 4B120      | 46    |                    |
|                    |               |       | 2.69           | III        | 7990                      | (35600) |                    |               |       | 2.69                          | III        | 7620                      | (33900) | 3                | 4B125      | 46    |                    |
| 27.6               | 6210          | (701) | 1.07           | I          | 5440                      | (24200) | 33.3               | 5140          | (581) | 1.07                          | I          | 5570                      | (24800) | 3                | 4A100      | 53    |                    |
|                    |               |       | 1.45           | II         | 5440                      | (24200) |                    |               |       | 1.45                          | II         | 5570                      | (24800) | 3                | 4A105      | 53    |                    |
|                    |               |       | 1.61           | II         | 5440                      | (24200) |                    |               |       | 1.61                          | II         | 5570                      | (24800) | 3                | 4A110      | 53    |                    |
|                    |               |       | 1.77           | II         | 5440                      | (24200) |                    |               |       | 1.77                          | II         | 5570                      | (24800) | 3                | 4A115      | 53    |                    |
|                    |               |       | 1.84           | II         | 5440                      | (24200) |                    |               |       | 1.84                          | II         | 5570                      | (24800) | 3                | 4A120      | 53    |                    |
|                    |               |       | 2.30           | III        | 8280                      | (36800) |                    |               |       | 2.30                          | III        | 7900                      | (35200) | 3                | 4B120      | 53    |                    |
|                    |               |       | 2.69           | III        | 8280                      | (36800) |                    |               |       | 2.69                          | III        | 7900                      | (35200) | 3                | 4B125      | 53    |                    |
| 24.4               | 7040          | (795) | 0.90           | -          | 5210                      | (23200) | 29.4               | 5830          | (659) | 0.90                          | -          | 5530                      | (24600) | 3                | 4A100      | 60    |                    |
|                    |               |       | 1.12           | I          | 5210                      | (23200) |                    |               |       | 1.12                          | I          | 5530                      | (24600) | 3                | 4A105      | 60    |                    |
|                    |               |       | 1.44           | II         | 5210                      | (23200) |                    |               |       | 1.44                          | II         | 5530                      | (24600) | 3                | 4A110      | 60    |                    |
|                    |               |       | 1.62           | II         | 5210                      | (23200) |                    |               |       | 1.62                          | II         | 5530                      | (24600) | 3                | 4A115      | 60    |                    |
|                    |               |       | 2.22           | III        | 8530                      | (38000) |                    |               |       | 2.30                          | III        | 8150                      | (36300) | 3                | 4B120      | 60    |                    |
|                    |               |       | 2.57           | III        | 8530                      | (38000) |                    |               |       | 2.57                          | III        | 8150                      | (36300) | 3                | 4B125      | 60    |                    |
|                    |               |       | 2.53           | III        | 12100                     | (53900) |                    |               |       | 2.53                          | III        | 11500                     | (51200) | 3                | 4C140      | 60    |                    |
| 21.6               | 7950          | (898) | 0.86           | -          | 4920                      | (21900) | 26.0               | 6580          | (744) | 0.88                          | -          | 5340                      | (23800) | 3                | 4A100      | 67    |                    |
|                    |               |       | 1.04           | I          | 4920                      | (21900) |                    |               |       | 1.06                          | I          | 5340                      | (23800) | 3                | 4A105      | 67    |                    |
|                    |               |       | 1.24           | I          | 4920                      | (21900) |                    |               |       | 1.24                          | I          | 5340                      | (23800) | 3                | 4A110      | 67    |                    |
|                    |               |       | 1.41           | II         | 4920                      | (21900) |                    |               |       | 1.41                          | II         | 5340                      | (23800) | 3                | 4A115      | 67    |                    |
|                    |               |       | 1.44           | II         | 4920                      | (21900) |                    |               |       | 1.44                          | II         | 5340                      | (23800) | 3                | 4A120      | 67    |                    |
|                    |               |       | 1.80           | II         | 8780                      | (39100) |                    |               |       | 1.80                          | II         | 8400                      | (37400) | 3                | 4B120      | 67    |                    |
|                    |               |       | 2.18           | III        | 8780                      | (39100) |                    |               |       | 2.22                          | III        | 8400                      | (37400) | 3                | 4B125      | 67    |                    |
|                    |               |       | 2.53           | III        | 8780                      | (39100) |                    |               |       | 2.53                          | III        | 8400                      | (37400) | 3                | 4B140      | 67    |                    |
|                    |               |       | 2.86           | III        | 8780                      | (39100) |                    |               |       | 2.86                          | III        | 8400                      | (37400) | 3                | 4B160      | 67    |                    |
| 19.7               | 8690          | (982) | 0.86           | -          | 4650                      | (20700) | 23.8               | 7200          | (814) | 0.88                          | -          | 5170                      | (23000) | 3                | 4A100      | 74    |                    |
|                    |               |       | 1.04           | I          | 4650                      | (20700) |                    |               |       | 1.06                          | I          | 5170                      | (23000) | 3                | 4A105      | 74    |                    |
|                    |               |       | 1.24           | I          | 4650                      | (20700) |                    |               |       | 1.24                          | I          | 5170                      | (23000) | 3                | 4A110      | 74    |                    |
|                    |               |       | 1.31           | I          | 4650                      | (20700) |                    |               |       | 1.31                          | I          | 5170                      | (23000) | 3                | 4A115      | 74    |                    |
|                    |               |       | 1.80           | II         | 8960                      | (39900) |                    |               |       | 1.80                          | II         | 8580                      | (38200) | 3                | 4B120      | 74    |                    |
|                    |               |       | 2.18           | III        | 8960                      | (39900) |                    |               |       | 2.22                          | III        | 8580                      | (38200) | 3                | 4B125      | 74    |                    |
|                    |               |       | 2.53           | III        | 8960                      | (39900) |                    |               |       | 2.53                          | III        | 8580                      | (38200) | 3                | 4B140      | 74    |                    |
|                    |               |       | 2.62           | III        | 8960                      | (39900) |                    |               |       | 2.62                          | III        | 8580                      | (38200) | 3                | 4B160      | 74    |                    |

Y4 Mounting Single Reduction  
Selection Tables

3 HP  
(2.2 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:

Single Reduction

2.141-2.152

Single Reduction,Y2

2.153

Double Reduction

2.155-2.170

Double Reduction, Y2

2.171

Frequency

50 Hz

60 Hz

Input Speed

1450 RPM

1750 RPM

Number of Poles

4

| 50Hz               |               |        |                |            |                           | 60 Hz   |                    |               |        |                               |            | Selection                 |         |                  |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 18.1               | 9460          | (1070) | 0.76           | -          | 4310                      | (19200) | 21.9               | 7840          | (886)  | 0.76                          | -          | 4960                      | (22100) | 3                | 4A105      | 80    |                    |
|                    |               |        | 0.87           | -          | 4310                      | (19200) |                    |               |        | 0.87                          | -          | 4960                      | (22100) | 3                | 4A110      | 80    |                    |
|                    |               |        | 1.01           | I          | 4310                      | (19200) |                    |               |        | 1.01                          | I          | 4960                      | (22100) | 3                | 4A115      | 80    |                    |
|                    |               |        | 1.21           | I          | 4310                      | (19200) |                    |               |        | 1.21                          | I          | 4960                      | (22100) | 3                | 4A120      | 80    |                    |
|                    |               |        | 1.40           | II         | 9140                      | (40600) |                    |               |        | 1.40                          | II         | 8750                      | (38900) | 3                | 4B120      | 80    |                    |
|                    |               |        | 1.80           | II         | 9140                      | (40600) |                    |               |        | 1.80                          | II         | 8750                      | (38900) | 3                | 4B125      | 80    |                    |
|                    |               |        | 2.40           | III        | 9140                      | (40600) |                    |               |        | 2.40                          | III        | 8750                      | (38900) | 3                | 4B140      | 80    |                    |
|                    |               |        | 2.53           | III        | 13100                     | (58100) |                    |               |        | 2.53                          | III        | 12500                     | (55400) | 3                | 4C140      | 80    |                    |
| 16.6               | 10300         | (1170) | 0.76           | -          | 3850                      | (17100) | 20.0               | 8570          | (969)  | 0.76                          | -          | 4690                      | (20900) | 3                | 4A105      | 88    |                    |
|                    |               |        | 0.87           | -          | 3850                      | (17100) |                    |               |        | 0.87                          | -          | 4690                      | (20900) | 3                | 4A110      | 88    |                    |
|                    |               |        | 1.01           | I          | 3850                      | (17100) |                    |               |        | 1.01                          | I          | 4690                      | (20900) | 3                | 4A115      | 88    |                    |
|                    |               |        | 1.10           | I          | 3850                      | (17100) |                    |               |        | 1.10                          | I          | 4690                      | (20900) | 3                | 4A120      | 88    |                    |
|                    |               |        | 1.40           | II         | 9320                      | (41400) |                    |               |        | 1.40                          | II         | 8940                      | (39800) | 3                | 4B120      | 88    |                    |
|                    |               |        | 1.80           | II         | 9320                      | (41400) |                    |               |        | 1.80                          | II         | 8940                      | (39800) | 3                | 4B125      | 88    |                    |
|                    |               |        | 2.20           | III        | 9320                      | (41400) |                    |               |        | 2.20                          | III        | 8940                      | (39800) | 3                | 4B140      | 88    |                    |
|                    |               |        | 2.53           | III        | 13400                     | (59400) |                    |               |        | 2.53                          | III        | 12700                     | (56700) | 3                | 4C140      | 88    |                    |
| 14.3               | 12000         | (1360) | 0.87           | -          | 2610                      | (11600) | 17.2               | 9940          | (1120) | 0.87                          | -          | 4070                      | (18100) | 3                | 4A110      | 102   |                    |
|                    |               |        | 0.95           | -          | 2610                      | (11600) |                    |               |        | 0.95                          | -          | 4070                      | (18100) | 3                | 4A115      | 102   |                    |
|                    |               |        | 1.30           | I          | 9050                      | (40300) |                    |               |        | 1.36                          | I          | 9240                      | (41100) | 3                | 4B120      | 102   |                    |
|                    |               |        | 1.58           | II         | 9050                      | (40300) |                    |               |        | 1.71                          | II         | 9240                      | (41100) | 3                | 4B125      | 102   |                    |
|                    |               |        | 1.90           | II         | 9050                      | (40300) |                    |               |        | 1.90                          | II         | 9240                      | (41100) | 3                | 4B160      | 102   |                    |
| 12.9               | 13200         | (1500) | 0.82           | -          | 290                       | (1290)  | 15.6               | 11000         | (1240) | 0.82                          | -          | 3450                      | (15400) | 3                | 4A115      | 112   |                    |
|                    |               |        | 0.86           | -          | 290                       | (1290)  |                    |               |        | 0.86                          | -          | 3450                      | (15400) | 3                | 4A120      | 112   |                    |
|                    |               |        | 1.08           | I          | 8820                      | (39200) |                    |               |        | 1.13                          | I          | 9220                      | (41000) | 3                | 4B120      | 112   |                    |
|                    |               |        | 1.31           | I          | 8820                      | (39200) |                    |               |        | 1.45                          | II         | 9220                      | (41000) | 3                | 4B125      | 112   |                    |
|                    |               |        | 1.70           | II         | 8820                      | (39200) |                    |               |        | 1.70                          | II         | 9220                      | (41000) | 3                | 4B140      | 112   |                    |
|                    |               |        | 1.72           | II         | 8820                      | (39200) |                    |               |        | 1.72                          | II         | 9220                      | (41000) | 3                | 4B160      | 112   |                    |
| 11.8               | 14500         | (1640) | 1.08           | I          | 8560                      | (38100) | 14.3               | 12000         | (1360) | 1.13                          | I          | 9050                      | (40300) | 3                | 4B120      | 123   |                    |
|                    |               |        | 1.31           | I          | 8560                      | (38100) |                    |               |        | 1.45                          | II         | 9050                      | (40300) | 3                | 4B125      | 123   |                    |
|                    |               |        | 1.57           | II         | 8560                      | (38100) |                    |               |        | 1.57                          | II         | 9050                      | (40300) | 3                | 4B140      | 123   |                    |
|                    |               |        | 1.70           | II         | 14500                     | (64500) |                    |               |        | 1.70                          | II         | 13900                     | (61600) | 3                | 4C140      | 123   |                    |
|                    |               |        | 3.14           | III        | 14500                     | (64500) |                    |               |        | 3.14                          | III        | 13900                     | (61600) | 3                | 4C160      | 123   |                    |
| 9.63               | 17800         | (2010) | 0.87           | -          | 7690                      | (34200) | 11.6               | 14700         | (1670) | 0.87                          | -          | 8500                      | (37800) | 3                | 4B120      | 151   |                    |
|                    |               |        | 1.06           | I          | 7690                      | (34200) |                    |               |        | 1.08                          | I          | 8500                      | (37800) | 3                | 4B125      | 151   |                    |
|                    |               |        | 1.28           | I          | 7690                      | (34200) |                    |               |        | 1.28                          | I          | 8500                      | (37800) | 3                | 4B160      | 151   |                    |
|                    |               |        | 1.70           | II         | 15200                     | (67600) |                    |               |        | 1.70                          | II         | 14600                     | (64700) | 3                | 4C160      | 151   |                    |
|                    |               |        | 2.56           | III        | 15200                     | (67600) |                    |               |        | 2.56                          | III        | 14600                     | (64700) | 3                | 4C170      | 151   |                    |
|                    |               |        |                |            |                           |         |                    |               |        |                               |            |                           |         |                  |            | (-)   |                    |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

3 HP  
(2.2 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:

Single Reduction

2.141-2.152

Single Reduction,Y2

2.153

Double Reduction

2.155-2.170

Double Reduction, Y2

2.171

Frequency

50 Hz

60 Hz

Input Speed

1450 RPM

1750 RPM

Number of Poles

4

| 50Hz               |               |        |                |            |                           | 60 Hz   |                    |               |        |                              |            | Selection                 |          |                  |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|------------------------------|------------|---------------------------|----------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |        | Service Factor <sup>1)</sup> |            | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)  | SF                           | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |
| 8.12               | 21100         | (2380) | 0.74           | -          | 6500                      | (28900) | 9.80               | 17500         | (1980) | 0.78                         | -          | 7790                      | (34600)  | 3                | 4B120      | 179   |                    |
|                    |               |        | 0.90           | -          | 6500                      | (28900) |                    |               |        | 1.04                         | I          | 7790                      | (34600)  | 3                | 4B125      | 179   |                    |
|                    |               |        | 1.08           | I          | 6500                      | (28900) |                    |               |        | 1.08                         | I          | 7790                      | (34600)  | 3                | 4B160      | 179   |                    |
|                    |               |        | 1.70           | II         | 15000                     | (66500) |                    |               |        | 1.70                         | II         | 15100                     | (67300)  | 3                | 4C160      | 179   |                    |
|                    |               |        | 2.16           | III        | 15000                     | (66500) |                    |               |        | 2.16                         | III        | 15100                     | (67300)  | 3                | 4C170      | 179   |                    |
| 7.02               | 24400         | (2760) | 0.93           | -          | 4730                      | (21000) | 8.47               | 20200         | (2290) | 0.93                         | -          | 6850                      | (30500)  | 3                | 4B140      | 207   |                    |
|                    |               |        | 1.01           | I          | 14500                     | (64600) |                    |               |        | 1.01                         | I          | 15100                     | (67000)  | 3                | 4C140      | 207   |                    |
|                    |               |        | 1.70           | II         | 14500                     | (64600) |                    |               |        | 1.70                         | II         | 15100                     | (67000)  | 3                | 4C160      | 207   |                    |
|                    |               |        | 1.86           | II         | 14500                     | (64600) |                    |               |        | 1.86                         | II         | 15100                     | (67000)  | 3                | 4C170      | 207   |                    |
| 5.84               | 29400         | (3320) | 1.01           | I          | 13700                     | (61100) | 7.04               | 24300         | (2750) | 1.01                         | I          | 14500                     | (64700)  | 3                | 4C160      | 249   | (-)                |
|                    |               |        | 1.55           | II         | 13700                     | (61100) |                    |               |        | 1.55                         | II         | 14500                     | (64700)  | 3                | 4C170      | 249   |                    |
|                    |               |        | 1.70           | II         | 20900                     | (93000) |                    |               |        | 1.70                         | II         | 21300                     | (94700)  | 3                | 4D170      | 249   |                    |
|                    |               |        | 2.53           | III        | 20900                     | (93000) |                    |               |        | 2.53                         | III        | 21300                     | (94700)  | 3                | 4D180      | 249   |                    |
|                    |               |        | 2.53           | III        | 22300                     | (99300) |                    |               |        | 2.53                         | III        | 22600                     | (100000) | 3                | 4E180      | 249   |                    |
| 4.76               | 36000         | (4070) | 1.01           | I          | 12400                     | (55000) | 5.75               | 29800         | (3370) | 1.01                         | I          | 13700                     | (60800)  | 3                | 4C160      | 305   | (-)                |
|                    |               |        | 1.26           | I          | 12400                     | (55000) |                    |               |        | 1.26                         | I          | 13700                     | (60800)  | 3                | 4C170      | 305   |                    |
|                    |               |        | 1.70           | II         | 20300                     | (90200) |                    |               |        | 1.70                         | II         | 20900                     | (92800)  | 3                | 4D170      | 305   |                    |
|                    |               |        | 2.14           | III        | 20300                     | (90200) |                    |               |        | 2.53                         | III        | 20900                     | (92800)  | 3                | 4D180      | 305   |                    |
|                    |               |        | 2.53           | III        | 22000                     | (97800) |                    |               |        | 2.53                         | III        | 22300                     | (99200)  | 3                | 4E180      | 305   |                    |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

5 HP  
(3.7 kW)

Y4 Mounting Position<sup>[1]</sup>:  


Dimension Pages:

Single Reduction  
Single Reduction,Y2  
Double Reduction  
Double Reduction, Y2

2.141-2.152  
2.153  
2.155-2.170  
2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           |         | 60 Hz              |               |         |                               |            |                           |         | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|---------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM) | Output Torque |         | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                    | in-lbs        | (N·m)   | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |
| 69.0               | 4180          | (472) | 1.06           | I          | 4470                      | (19900) | 83.3               | 3460          | (391)   | 1.06                          | I          | 4290                      | (19100) | 5                | 4A115      | 21    |                    |
|                    |               |       | 1.37           | I          | 4470                      | (19900) |                    |               |         | 1.37                          | I          | 4290                      | (19100) | 5                | 4A120      | 21    |                    |
|                    |               |       | 1.88           | II         | 4470                      | (19900) |                    |               |         | 1.57                          | II         | 4290                      | (19100) | 5                | 4A125      | 21    |                    |
|                    |               |       | 2.73           | III        | 4470                      | (19900) |                    |               |         | 2.73                          | III        | 4290                      | (19100) | 5                | 4A140      | 21    |                    |
|                    |               |       | 1.88           | II         | 6350                      | (28200) |                    |               |         | 1.57                          | II         | 6050                      | (26900) | 5                | 4B125      | 21    |                    |
|                    |               |       | 3.00           | III        | 6350                      | (28200) |                    |               |         | 3.00                          | III        | 6050                      | (26900) | 5                | 4B140      | 21    |                    |
|                    |               |       | 3.00           | III        | 8950                      | (39800) |                    |               |         | 3.00                          | III        | 8510                      | (37800) | 5                | 4C140      | 21    |                    |
| 64.7               | 4450          | (503) | 1.37           | I          | 4530                      | (20100) | 78.1               | 3690          | (417)   | 1.37                          | I          | 4350                      | (19400) | 5                | 4A120      | 22    |                    |
|                    |               |       | 1.88           | II         | 4530                      | (20100) |                    |               |         | 1.88                          | II         | 4350                      | (19400) | 5                | 4A125      | 22    |                    |
|                    |               |       | 2.56           | III        | 4530                      | (20100) |                    |               |         | 2.56                          | III        | 4350                      | (19400) | 5                | 4A140      | 22    |                    |
|                    |               |       | 1.88           | II         | 6450                      | (28700) |                    |               |         | 1.88                          | II         | 6150                      | (27400) | 5                | 4B125      | 22    |                    |
|                    |               |       | 3.00           | III        | 6450                      | (28700) |                    |               |         | 3.00                          | III        | 6150                      | (27400) | 5                | 4B140      | 22    |                    |
|                    |               |       | 3.00           | III        | 9110                      | (40500) |                    |               |         | 3.00                          | III        | 8660                      | (38500) | 5                | 4C140      | 22    |                    |
|                    |               |       | 59.2           | 4870       | (550)                     | 1.37    |                    |               |         | I                             | 4610       | (20500)                   | 71.4    | 4040             | (456)      | 1.37  |                    |
| 1.88               | II            | 4610  |                |            |                           | (20500) | 1.88               | II            | 4440    | (19700)                       | 5          | 4A125                     |         |                  |            | 25    |                    |
| 2.34               | III           | 4610  |                |            |                           | (20500) | 2.34               | III           | 4440    | (19700)                       | 5          | 4A140                     |         |                  |            | 25    |                    |
| 1.88               | II            | 6600  |                |            |                           | (29300) | 1.88               | II            | 6300    | (28000)                       | 5          | 4B125                     |         |                  |            | 25    |                    |
| 3.00               | III           | 6600  |                |            |                           | (29300) | 3.00               | III           | 6300    | (28000)                       | 5          | 4B140                     |         |                  |            | 25    |                    |
| 3.00               | III           | 9330  |                |            |                           | (41500) | 3.00               | III           | 8870    | (39500)                       | 5          | 4C140                     |         |                  |            | 25    |                    |
| 51.8               | 5570          | (629) |                |            |                           | 1.06    | I                  | 4730          | (21100) | 62.5                          | 4610       | (521)                     |         |                  |            | 1.06  | I                  |
|                    |               |       | 1.37           | I          | 4730                      | (21100) | 1.37               | I             | 4560    |                               |            |                           | (20300) | 5                | 4A120      | 28    |                    |
|                    |               |       | 1.88           | II         | 4730                      | (21100) | 1.88               | II            | 4560    |                               |            |                           | (20300) | 5                | 4A125      | 28    |                    |
|                    |               |       | 2.05           | III        | 4730                      | (21100) | 2.05               | III           | 4560    |                               |            |                           | (20300) | 5                | 4A140      | 28    |                    |
|                    |               |       | 1.88           | II         | 6810                      | (30300) | 1.88               | II            | 6510    |                               |            |                           | (28900) | 5                | 4B125      | 28    |                    |
|                    |               |       | 3.00           | III        | 6810                      | (30300) | 3.00               | III           | 6510    |                               |            |                           | (28900) | 5                | 4B140      | 28    |                    |
|                    |               |       | 3.00           | III        | 9660                      | (43000) | 3.00               | III           | 9190    |                               |            |                           | (40900) | 5                | 4C140      | 28    |                    |
| 41.2               | 7000          | (791) | 1.06           | I          | 4930                      | (21900) | 49.7               | 5800          | (655)   | 1.06                          | I          | 4770                      | (21200) | 5                | 4A115      | 35    |                    |
|                    |               |       | 1.37           | I          | 4930                      | (21900) |                    |               |         | 1.37                          | I          | 4770                      | (21200) | 5                | 4A120      | 35    |                    |
|                    |               |       | 1.60           | II         | 4930                      | (21900) |                    |               |         | 1.60                          | II         | 4770                      | (21200) | 5                | 4A125      | 35    |                    |
|                    |               |       | 1.63           | II         | 4930                      | (21900) |                    |               |         | 1.63                          | II         | 4770                      | (21200) | 5                | 4A140      | 35    |                    |
|                    |               |       | 1.60           | II         | 7180                      | (32000) |                    |               |         | 1.60                          | II         | 6880                      | (30600) | 5                | 4B125      | 35    |                    |
|                    |               |       | 3.00           | III        | 7180                      | (32000) |                    |               |         | 3.00                          | III        | 6880                      | (30600) | 5                | 4B140      | 35    |                    |
|                    |               |       | 3.00           | III        | 10200                     | (45600) |                    |               |         | 3.00                          | III        | 9760                      | (43400) | 5                | 4C140      | 35    |                    |

**Notes:** [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

5 HP  
(3.7 kW)

Y4 Mounting Position<sup>[1]</sup>:  


Dimension Pages:

Single Reduction  
Single Reduction,Y2  
Double Reduction  
Double Reduction, Y2

2.141-2.152  
2.153  
2.155-2.170  
2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           |          | 60 Hz              |               |        |                               |            |                           |         | Selection        |            |       |                    |  |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|--|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |         | Base             |            |       | VFD <sup>[1]</sup> |  |
|                    | in-lbs        | (N•m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N•m)  | SF                            | AGMA Class | lbs                       | (N)     | Motor Power Code | Frame Size | Ratio |                    |  |
| 37.7               | 7660          | (865)  | 1.06           | I          | 5000                      | (22200)  | 45.5               | 6340          | (717)  | 1.06                          | I          | 4850                      | (21600) | 5                | 4A115      | 39    |                    |  |
|                    |               |        | 1.37           | I          | 5000                      | (22200)  |                    |               |        | 1.37                          | I          | 4850                      | (21600) | 5                | 4A120      | 39    |                    |  |
|                    |               |        | 1.49           | II         | 5000                      | (22200)  |                    |               |        | 1.49                          | II         | 4850                      | (21600) | 5                | 4A125      | 39    |                    |  |
|                    |               |        | 1.60           | II         | 7330                      | (32600)  |                    |               |        | 1.60                          | II         | 7020                      | (31200) | 5                | 4B125      | 39    |                    |  |
|                    |               |        | 2.97           | III        | 7330                      | (32600)  |                    |               |        | 2.97                          | III        | 7020                      | (31200) | 5                | 4B140      | 39    |                    |  |
|                    |               |        | 3.00           | III        | 10500                     | (46600)  |                    |               |        | 3.00                          | III        | 9990                      | (44500) | 5                | 4C140      | 39    |                    |  |
| 31.9               | 9050          | (1020) | 1.05           | I          | 4500                      | (20000)  | 38.5               | 7500          | (847)  | 1.05                          | I          | 4980                      | (22200) | 5                | 4A115      | 46    |                    |  |
|                    |               |        | 1.26           | I          | 4500                      | (20000)  |                    |               |        | 1.26                          | I          | 4980                      | (22200) | 5                | 4A120      | 46    |                    |  |
|                    |               |        | 1.37           | I          | 7600                      | (33800)  |                    |               |        | 1.37                          | I          | 7300                      | (32500) | 5                | 4B120      | 46    |                    |  |
|                    |               |        | 1.60           | II         | 7600                      | (33800)  |                    |               |        | 1.60                          | II         | 7300                      | (32500) | 5                | 4B125      | 46    |                    |  |
|                    |               |        | 2.05           | III        | 7600                      | (33800)  |                    |               |        | 2.05                          | III        | 7300                      | (32500) | 5                | 4B140      | 46    |                    |  |
|                    |               |        | 2.51           | III        | 7600                      | (33800)  |                    |               |        | 2.51                          | III        | 7300                      | (32500) | 5                | 4B160      | 46    |                    |  |
|                    |               |        | 3.00           | III        | 10900                     | (48600)  |                    |               |        | 3.00                          | III        | 10400                     | (46400) | 5                | 4C160      | 46    |                    |  |
|                    |               |        | 3.00           | III        | 16300                     | (72400)  |                    |               |        | 3.00                          | III        | 15500                     | (68800) | 5                | 4D160      | 46    |                    |  |
| 27.6               | 10400         | (1180) | 1.05           | I          | 3790                      | (16900)  | 33.3               | 8650          | (977)  | 1.05                          | I          | 4660                      | (20700) | 5                | 4A115      | 53    |                    |  |
|                    |               |        | 1.09           | I          | 3790                      | (16900)  |                    |               |        | 1.09                          | I          | 4660                      | (20700) | 5                | 4A120      | 53    |                    |  |
|                    |               |        | 1.37           | I          | 7820                      | (34800)  |                    |               |        | 1.37                          | I          | 7530                      | (33500) | 5                | 4B120      | 53    |                    |  |
|                    |               |        | 1.60           | II         | 7820                      | (34800)  |                    |               |        | 1.60                          | II         | 7530                      | (33500) | 5                | 4B125      | 53    |                    |  |
|                    |               |        | 2.05           | III        | 7820                      | (34800)  |                    |               |        | 2.05                          | III        | 7530                      | (33500) | 5                | 4B140      | 53    |                    |  |
|                    |               |        | 2.18           | III        | 7820                      | (34800)  |                    |               |        | 2.18                          | III        | 7530                      | (33500) | 5                | 4B160      | 53    |                    |  |
|                    |               |        | 3.00           | III        | 11300                     | (50300)  |                    |               |        | 3.00                          | III        | 10800                     | (48100) | 5                | 4C160      | 53    |                    |  |
|                    |               |        | 3.00           | III        | 16900                     | (75200)  |                    |               |        | 3.00                          | III        | 16100                     | (71600) | 5                | 4D160      | 53    |                    |  |
| 24.4               | 11800         | (1340) | 0.96           | -          | 2780                      | (12300)  | 29.4               | 9800          | (1110) | 0.96                          | -          | 4140                      | (18400) | 5                | 4A115      | 60    |                    |  |
|                    |               |        | 1.32           | I          | 8020                      | (35700)  |                    |               |        | 1.37                          | I          | 7730                      | (34400) | 5                | 4B120      | 60    |                    |  |
|                    |               |        | 1.53           | II         | 8020                      | (35700)  |                    |               |        | 1.53                          | II         | 7730                      | (34400) | 5                | 4B125      | 60    |                    |  |
|                    |               |        | 1.92           | II         | 8020                      | (35700)  |                    |               |        | 1.92                          | II         | 7730                      | (34400) | 5                | 4B160      | 60    |                    |  |
|                    |               |        | 3.00           | III        | 11700                     | (51800)  |                    |               |        | 3.00                          | III        | 11100                     | (49600) | 5                | 4C160      | 60    |                    |  |
|                    |               |        | 3.00           | III        | 17500                     | (77800)  |                    |               |        | 3.00                          | III        | 16600                     | (74000) | 5                | 4D160      | 60    |                    |  |
|                    |               |        | 2.62           | III        | 22800                     | (101000) |                    |               |        | 2.62                          | III        | 21600                     | (96300) | 5                | 4E170      | 60    |                    |  |
| 21.6               | 13400         | (1510) | 1.07           | I          | 8200                      | (36500)  | 26.0               | 11100         | (1250) | 1.07                          | I          | 7910                      | (35200) | 5                | 4B120      | 67    |                    |  |
|                    |               |        | 1.30           | I          | 8200                      | (36500)  |                    |               |        | 1.32                          | I          | 7910                      | (35200) | 5                | 4B125      | 67    |                    |  |
|                    |               |        | 1.50           | II         | 8200                      | (36500)  |                    |               |        | 1.50                          | II         | 7910                      | (35200) | 5                | 4B140      | 67    |                    |  |
|                    |               |        | 1.70           | II         | 8200                      | (36500)  |                    |               |        | 1.70                          | II         | 7910                      | (35200) | 5                | 4B160      | 67    |                    |  |
|                    |               |        | 2.05           | III        | 12000                     | (53300)  |                    |               |        | 2.05                          | III        | 11500                     | (51000) | 5                | 4C160      | 67    |                    |  |
|                    |               |        | 2.62           | III        | 12000                     | (53300)  |                    |               |        | 2.62                          | III        | 11500                     | (51000) | 5                | 4C170      | 67    |                    |  |
|                    |               |        | 2.62           | III        | 18000                     | (80300)  |                    |               |        | 2.62                          | III        | 17200                     | (76400) | 5                | 4D170      | 67    |                    |  |
|                    |               |        | 2.62           | III        | 23100                     | (103000) |                    |               |        | 2.62                          | III        | 22400                     | (99600) | 5                | 4E170      | 67    |                    |  |

# Y4 Mounting Single Reduction Selection Tables

5 HP  
(3.7 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                               |            | Selection                 |          |                  |            |       |                    |     |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|----------|------------------|------------|-------|--------------------|-----|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[1]</sup> |     |
|                    | in·lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in·lbs        | (N·m)  | SF                            | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |     |
| 19.7               | 14600         | (1650) | 1.07           | I          | 8320                      | (37000)  | 23.8               | 12100         | (1370) | 1.07                          | I          | 8050                      | (35800)  | 5                | 4B120      | 74    |                    |     |
|                    |               |        | 1.30           | I          | 8320                      | (37000)  |                    |               |        | 1.32                          | I          | 8050                      | (35800)  | 5                | 4B125      | 74    |                    |     |
|                    |               |        | 1.50           | II         | 8320                      | (37000)  |                    |               |        | 1.50                          | II         | 8050                      | (35800)  | 5                | 4B140      | 74    |                    |     |
|                    |               |        | 1.56           | II         | 8320                      | (37000)  |                    |               |        | 1.56                          | II         | 8050                      | (35800)  | 5                | 4B160      | 74    |                    |     |
|                    |               |        | 2.05           | III        | 12200                     | (54400)  |                    |               |        | 2.05                          | III        | 11700                     | (52100)  | 5                | 4C160      | 74    |                    |     |
|                    |               |        | 2.62           | III        | 12200                     | (54400)  |                    |               |        | 2.62                          | III        | 11700                     | (52100)  | 5                | 4C170      | 74    |                    |     |
|                    |               |        | 2.62           | III        | 18500                     | (82100)  |                    |               |        | 2.62                          | III        | 17600                     | (78200)  | 5                | 4D170      | 74    |                    |     |
|                    |               |        | 2.62           | III        | 23100                     | (103000) |                    |               |        | 2.62                          | III        | 22900                     | (102000) | 5                | 4E170      | 74    |                    |     |
| 18.1               | 15900         | (1800) | 0.83           | -          | 8220                      | (36600)  | 21.9               | 13200         | (1490) | 0.83                          | -          | 8180                      | (36400)  | 5                | 4B120      | 80    |                    |     |
|                    |               |        | 1.07           | I          | 8220                      | (36600)  |                    |               |        | 1.07                          | I          | 8180                      | (36400)  | 5                | 4B125      | 80    |                    |     |
|                    |               |        | 1.43           | II         | 8220                      | (36600)  |                    |               |        | 1.43                          | II         | 8180                      | (36400)  | 5                | 4B140      | 80    |                    |     |
|                    |               |        | 1.50           | II         | 12500                     | (55400)  |                    |               |        | 1.50                          | II         | 11900                     | (53100)  | 5                | 4C140      | 80    |                    |     |
|                    |               |        | 2.05           | III        | 12500                     | (55400)  |                    |               |        | 2.05                          | III        | 11900                     | (53100)  | 5                | 4C160      | 80    |                    |     |
|                    |               |        | 2.86           | III        | 12500                     | (55400)  |                    |               |        | 2.86                          | III        | 11900                     | (53100)  | 5                | 4C170      | 80    |                    | (-) |
|                    |               |        | 3.00           | III        | 18900                     | (83900)  |                    |               |        | 3.00                          | III        | 18000                     | (80000)  | 5                | 4D170      | 80    |                    | (-) |
|                    |               |        | 3.00           | III        | 23000                     | (102000) |                    |               |        | 3.00                          | III        | 23100                     | (103000) | 5                | 4E170      | 80    |                    | (-) |
| 16.6               | 17400         | (1970) | 0.83           | -          | 7810                      | (34700)  | 20.0               | 14400         | (1630) | 0.83                          | -          | 8310                      | (36900)  | 5                | 4B120      | 88    |                    |     |
|                    |               |        | 1.07           | I          | 7810                      | (34700)  |                    |               |        | 1.07                          | I          | 8310                      | (36900)  | 5                | 4B125      | 88    |                    |     |
|                    |               |        | 1.31           | I          | 7810                      | (34700)  |                    |               |        | 1.31                          | I          | 8310                      | (36900)  | 5                | 4B140      | 88    |                    |     |
|                    |               |        | 1.50           | II         | 12700                     | (56500)  |                    |               |        | 1.50                          | II         | 12200                     | (54200)  | 5                | 4C140      | 88    |                    |     |
|                    |               |        | 2.05           | III        | 12700                     | (56500)  |                    |               |        | 2.05                          | III        | 12200                     | (54200)  | 5                | 4C160      | 88    |                    |     |
|                    |               |        | 2.61           | III        | 12700                     | (56500)  |                    |               |        | 2.61                          | III        | 12200                     | (54200)  | 5                | 4C170      | 88    |                    | (-) |
|                    |               |        | 3.00           | III        | 19300                     | (85800)  |                    |               |        | 3.00                          | III        | 18400                     | (81900)  | 5                | 4D170      | 88    |                    | (-) |
|                    |               |        | 3.00           | III        | 22900                     | (102000) |                    |               |        | 3.00                          | III        | 23100                     | (103000) | 5                | 4E170      | 88    |                    | (-) |
| 14.3               | 20200         | (2280) | 0.77           | -          | 6870                      | (30600)  | 17.2               | 16700         | (1890) | 0.81                          | -          | 8000                      | (35600)  | 5                | 4B120      | 102   |                    |     |
|                    |               |        | 0.94           | -          | 6870                      | (30600)  |                    |               |        | 1.02                          | I          | 8000                      | (35600)  | 5                | 4B125      | 102   |                    |     |
|                    |               |        | 1.13           | I          | 6870                      | (30600)  |                    |               |        | 1.13                          | I          | 8000                      | (35600)  | 5                | 4B160      | 102   |                    |     |
|                    |               |        | 2.05           | III        | 13100                     | (58200)  |                    |               |        | 2.05                          | III        | 12600                     | (56000)  | 5                | 4C160      | 102   |                    |     |
|                    |               |        | 2.25           | III        | 13100                     | (58200)  |                    |               |        | 2.25                          | III        | 12600                     | (56000)  | 5                | 4C170      | 102   |                    | (-) |
|                    |               |        | 3.00           | III        | 20000                     | (89000)  |                    |               |        | 3.00                          | III        | 19100                     | (85000)  | 5                | 4D170      | 102   |                    | (-) |
|                    |               |        | 3.00           | III        | 22800                     | (101000) |                    |               |        | 3.00                          | III        | 23000                     | (102000) | 5                | 4E170      | 102   |                    | (-) |
|                    |               |        | 2.62           | III        | 31300                     | (139000) |                    |               |        | 2.62                          | III        | 31400                     | (140000) | 5                | 4F180      | 102   |                    | (-) |

**Notes:** [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

# Y4 Mounting Single Reduction Selection Tables

5 HP  
(3.7 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                               |            | Selection                 |          |                  |              |       |                    |     |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|----------|------------------|--------------|-------|--------------------|-----|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |          | Base             |              |       | VFD <sup>[1]</sup> |     |
|                    | in·lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in·lbs        | (N·m)  | SF                            | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size   | Ratio |                    |     |
| 12.9               | 22300         | (2520) | 0.78           | -          | 5960                      | (26500)  | 15.6               | 18500         | (2090) | 0.86                          | -          | 7490                      | (33300)  | 5                | <b>4B125</b> | 112   |                    |     |
|                    |               |        | 1.01           | I          | 5960                      | (26500)  |                    |               |        | 1.01                          | I          | 7490                      | (33300)  | 5                | <b>4B140</b> | 112   |                    |     |
|                    |               |        | 1.02           | I          | 5960                      | (26500)  |                    |               |        | 1.02                          | I          | 7490                      | (33300)  | 5                | <b>4B160</b> | 112   |                    |     |
|                    |               |        | 2.04           | III        | 13300                     | (59300)  |                    |               |        | 2.04                          | III        | 12800                     | (57100)  | 5                | <b>4C160</b> | 112   |                    |     |
|                    |               |        | 2.05           | III        | 20500                     | (91200)  |                    |               |        | 2.05                          | III        | 19600                     | (87100)  | 5                | <b>4D160</b> | 112   |                    |     |
|                    |               |        | 2.62           | III        | 20500                     | (91200)  |                    |               |        | 2.62                          | III        | 19600                     | (87100)  | 5                | <b>4D180</b> | 112   |                    |     |
|                    |               |        | 2.62           | III        | 22700                     | (101000) |                    |               |        | 2.62                          | III        | 22900                     | (102000) | 5                | <b>4E180</b> | 112   |                    |     |
|                    |               |        | 2.62           | III        | 31200                     | (139000) |                    |               |        | 2.62                          | III        | 31400                     | (140000) | 5                | <b>4F180</b> | 112   |                    |     |
| 11.8               | 24400         | (2750) | 0.78           | -          | 4760                      | (21200)  | 14.3               | 20200         | (2280) | 0.86                          | -          | 6870                      | (30600)  | 5                | <b>4B125</b> | 123   |                    |     |
|                    |               |        | 0.93           | -          | 4760                      | (21200)  |                    |               |        | 0.93                          | -          | 6870                      | (30600)  | 5                | <b>4B140</b> | 123   |                    |     |
|                    |               |        | 1.01           | I          | 13600                     | (60300)  |                    |               |        | 1.01                          | I          | 13100                     | (58200)  | 5                | <b>4C140</b> | 123   |                    |     |
|                    |               |        | 1.87           | II         | 13600                     | (60300)  |                    |               |        | 1.87                          | II         | 13100                     | (58200)  | 5                | <b>4C160</b> | 123   |                    |     |
|                    |               |        | 2.05           | III        | 20900                     | (93100)  |                    |               |        | 2.05                          | III        | 20000                     | (89000)  | 5                | <b>4D160</b> | 123   |                    |     |
|                    |               |        | 2.62           | III        | 20900                     | (93100)  |                    |               |        | 2.62                          | III        | 20000                     | (89000)  | 5                | <b>4D180</b> | 123   |                    |     |
|                    |               |        | 2.62           | III        | 22600                     | (100000) |                    |               |        | 2.62                          | III        | 22800                     | (101000) | 5                | <b>4E180</b> | 123   |                    |     |
|                    |               |        | 2.62           | III        | 31100                     | (138000) |                    |               |        | 2.62                          | III        | 31300                     | (139000) | 5                | <b>4F180</b> | 123   |                    |     |
| 9.63               | 29900         | (3380) | 1.01           | I          | 13600                     | (60700)  | 11.6               | 24800         | (2800) | 1.01                          | I          | 13600                     | (60500)  | 5                | <b>4C160</b> | 151   |                    |     |
|                    |               |        | 1.52           | II         | 13600                     | (60700)  |                    |               |        | 1.52                          | II         | 13600                     | (60500)  | 5                | <b>4C170</b> | 151   |                    |     |
|                    |               |        | 2.05           | III        | 20900                     | (92800)  |                    |               |        | 2.05                          | III        | 21000                     | (93500)  | 5                | <b>4D170</b> | 151   |                    |     |
|                    |               |        | 2.05           | III        | 22300                     | (99100)  |                    |               |        | 2.05                          | III        | 22500                     | (100000) | 5                | <b>4E170</b> | 151   |                    |     |
|                    |               |        | 2.62           | III        | 22300                     | (99100)  |                    |               |        | 2.62                          | III        | 22500                     | (100000) | 5                | <b>4E190</b> | 151   |                    |     |
|                    |               |        | 2.62           | III        | 30900                     | (137000) |                    |               |        | 2.62                          | III        | 31100                     | (138000) | 5                | <b>4F190</b> | 151   |                    |     |
|                    |               |        |                |            |                           |          |                    |               |        |                               |            |                           |          |                  |              |       |                    |     |
| 8.12               | 35500         | (4010) | 1.01           | I          | 12500                     | (55600)  | 9.80               | 29400         | (3320) | 1.01                          | I          | 13700                     | (61100)  | 5                | <b>4C160</b> | 179   |                    |     |
|                    |               |        | 1.28           | I          | 12500                     | (55600)  |                    |               |        | 1.28                          | I          | 13700                     | (61100)  | 5                | <b>4C170</b> | 179   |                    |     |
|                    |               |        | 1.50           | II         | 20300                     | (90400)  |                    |               |        | 1.50                          | II         | 20900                     | (93000)  | 5                | <b>4D170</b> | 179   |                    |     |
|                    |               |        | 1.50           | II         | 22000                     | (97900)  |                    |               |        | 1.50                          | II         | 22300                     | (99300)  | 5                | <b>4E170</b> | 179   |                    |     |
|                    |               |        | 1.92           | II         | 22000                     | (97900)  |                    |               |        | 1.92                          | II         | 22300                     | (99300)  | 5                | <b>4E190</b> | 179   |                    |     |
|                    |               |        | 1.92           | II         | 30600                     | (136000) |                    |               |        | 1.92                          | II         | 30900                     | (137000) | 5                | <b>4F190</b> | 179   |                    |     |
|                    |               |        |                |            |                           |          |                    |               |        |                               |            |                           |          |                  |              |       |                    |     |
| 7.02               | 41100         | (4640) | 1.01           | I          | 11000                     | (48900)  | 8.47               | 34000         | (3840) | 1.01                          | I          | 12800                     | (57100)  | 5                | <b>4C160</b> | 207   |                    |     |
|                    |               |        | 1.11           | I          | 11000                     | (48900)  |                    |               |        | 1.11                          | I          | 12800                     | (57100)  | 5                | <b>4C170</b> | 207   |                    |     |
|                    |               |        | 1.50           | II         | 19700                     | (87500)  |                    |               |        | 1.50                          | II         | 20500                     | (91100)  | 5                | <b>4D170</b> | 207   |                    |     |
|                    |               |        | 1.88           | II         | 19700                     | (87500)  |                    |               |        | 2.05                          | III        | 20500                     | (91100)  | 5                | <b>4D180</b> | 207   |                    | (-) |
|                    |               |        | 2.05           | III        | 21700                     | (96600)  |                    |               |        | 2.05                          | III        | 22100                     | (98200)  | 5                | <b>4E180</b> | 207   |                    | (-) |
|                    |               |        | 2.05           | III        | 30400                     | (135000) |                    |               |        | 2.05                          | III        | 30700                     | (137000) | 5                | <b>4F180</b> | 207   |                    | (-) |
|                    |               |        |                |            |                           |          |                    |               |        |                               |            |                           |          |                  |              |       |                    |     |
| 5.84               | 49400         | (5580) | 1.01           | I          | 18500                     | (82200)  | 7.04               | 40900         | (4630) | 1.01                          | I          | 19700                     | (87600)  | 5                | <b>4D170</b> | 249   |                    |     |
|                    |               |        | 1.50           | II         | 18500                     | (82200)  |                    |               |        | 1.50                          | II         | 19700                     | (87600)  | 5                | <b>4D180</b> | 249   |                    | (-) |
|                    |               |        | 1.50           | II         | 21300                     | (94800)  |                    |               |        | 1.50                          | II         | 21700                     | (96700)  | 5                | <b>4E180</b> | 249   |                    | (-) |
|                    |               |        | 1.50           | II         | 30000                     | (134000) |                    |               |        | 1.50                          | II         | 30400                     | (135000) | 5                | <b>4F180</b> | 249   |                    | (-) |
|                    |               |        |                |            |                           |          |                    |               |        |                               |            |                           |          |                  |              |       |                    |     |

Y4 Mounting Single Reduction  
Selection Tables

5 HP  
(3.7 kW)

|                                                                                                                                             |  |  |  |  |  |                                                                                                                                                                                    |  |  |  |  |  |                 |  |          |          |
|---------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|-----------------|--|----------|----------|
| <div>Y4 Mounting Position<sup>[1]</sup>:</div> <div></div> |  |  |  |  |  | <div>Dimension Pages:</div> <div>Single Reduction2.141-2.152</div> <div>Single Reduction,Y22.153</div> <div>Double Reduction2.155-2.170</div> <div>Double Reduction, Y22.171</div> |  |  |  |  |  | Frequency       |  | 50 Hz    | 60 Hz    |
|                                                                                                                                             |  |  |  |  |  |                                                                                                                                                                                    |  |  |  |  |  | Input Speed     |  | 1450 RPM | 1750 RPM |
|                                                                                                                                             |  |  |  |  |  |                                                                                                                                                                                    |  |  |  |  |  | Number of Poles |  | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                               |            | Selection                 |          |                  |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|----------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N·m)  | SF                            | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |
| 4.76               | 60600         | (6840) | 1.01           | I          | 16400                     | (72800)  | 5.75               | 50200         | (5670) | 1.01                          | I          | 18400                     | (81700)  | 5                | 4D170      | 305   | (-)                |
|                    |               |        | 1.27           | I          | 16400                     | (72800)  |                    |               |        | 1.50                          | II         | 18400                     | (81700)  | 5                | 4D180      | 305   |                    |
|                    |               |        | 1.50           | II         | 20700                     | (92200)  |                    |               |        | 1.50                          | II         | 21300                     | (94600)  | 5                | 4E180      | 305   |                    |
|                    |               |        | 1.50           | II         | 29600                     | (131000) |                    |               |        | 1.50                          | II         | 30000                     | (133000) | 5                | 4F180      | 305   |                    |

Y4 Mounting Single Reduction  
Selection Tables

7.5 HP  
(5.5 kW)

| <div>Y4 Mounting Position<sup>[1]</sup>:</div> <div></div> |               |       |                |            |                           |         | <div>Dimension Pages:</div> <div>Single Reduction2.141-2.152</div> <div>Single Reduction,Y22.153</div> <div>Double Reduction2.155-2.170</div> <div>Double Reduction, Y22.171</div> |               |       |                               | Frequency       |                           | 50 Hz    | 60 Hz            |            |       |                    |
|-----------------------------------------------------------------------------------------------------------------------------------------------|---------------|-------|----------------|------------|---------------------------|---------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|-------|-------------------------------|-----------------|---------------------------|----------|------------------|------------|-------|--------------------|
|                                                                                                                                               |               |       |                |            |                           |         |                                                                                                                                                                                    |               |       |                               | Input Speed     |                           | 1450 RPM | 1750 RPM         |            |       |                    |
|                                                                                                                                               |               |       |                |            |                           |         |                                                                                                                                                                                    |               |       |                               | Number of Poles |                           | 4        |                  |            |       |                    |
| 50Hz                                                                                                                                          |               |       |                |            |                           |         | 60 Hz                                                                                                                                                                              |               |       |                               |                 |                           |          | Selection        |            |       |                    |
| Output Speed (RPM)                                                                                                                            | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |         | Output Speed (RPM)                                                                                                                                                                 | Output Torque |       | Service Factor <sup>[1]</sup> |                 | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[1]</sup> |
|                                                                                                                                               | in·lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)     |                                                                                                                                                                                    | in·lbs        | (N·m) | SF                            | AGMA Class      | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |
| 69.0                                                                                                                                          | 6210          | (701) | 0.92           | -          | 4190                      | (18600) | 83.3                                                                                                                                                                               | 5140          | (581) | 0.92                          | -               | 4060                      | (18100)  | 8                | 4A120      | 21    |                    |
|                                                                                                                                               |               |       | 1.27           | I          | 4190                      | (18600) |                                                                                                                                                                                    |               |       | 1.06                          | I               | 4060                      | (18100)  | 8                | 4A125      | 21    |                    |
|                                                                                                                                               |               |       | 1.84           | II         | 4190                      | (18600) |                                                                                                                                                                                    |               |       | 1.84                          | II              | 4060                      | (18100)  | 8                | 4A140      | 21    |                    |
|                                                                                                                                               |               |       | 1.27           | I          | 6130                      | (27300) |                                                                                                                                                                                    |               |       | 1.06                          | I               | 5870                      | (26100)  | 8                | 4B125      | 21    |                    |
|                                                                                                                                               |               |       | 2.02           | III        | 6130                      | (27300) |                                                                                                                                                                                    |               |       | 2.02                          | III             | 5870                      | (26100)  | 8                | 4B140      | 21    |                    |
|                                                                                                                                               |               |       | 2.02           | III        | 8760                      | (39000) |                                                                                                                                                                                    |               |       | 2.02                          | III             | 8350                      | (37100)  | 8                | 4C140      | 21    |                    |
| 64.7                                                                                                                                          | 6620          | (748) | 0.92           | -          | 4230                      | (18800) | 78.1                                                                                                                                                                               | 5490          | (620) | 0.92                          | -               | 4110                      | (18300)  | 8                | 4A120      | 22    |                    |
|                                                                                                                                               |               |       | 1.27           | I          | 4230                      | (18800) |                                                                                                                                                                                    |               |       | 1.27                          | I               | 4110                      | (18300)  | 8                | 4A125      | 22    |                    |
|                                                                                                                                               |               |       | 1.72           | II         | 4230                      | (18800) |                                                                                                                                                                                    |               |       | 1.72                          | II              | 4110                      | (18300)  | 8                | 4A140      | 22    |                    |
|                                                                                                                                               |               |       | 1.27           | I          | 6220                      | (27700) |                                                                                                                                                                                    |               |       | 1.27                          | I               | 5960                      | (26500)  | 8                | 4B125      | 22    |                    |
|                                                                                                                                               |               |       | 2.02           | III        | 6220                      | (27700) |                                                                                                                                                                                    |               |       | 2.02                          | III             | 5960                      | (26500)  | 8                | 4B140      | 22    |                    |
|                                                                                                                                               |               |       | 2.75           | III        | 6220                      | (27700) |                                                                                                                                                                                    |               |       | 2.75                          | III             | 5960                      | (26500)  | 8                | 4B160      | 22    |                    |
|                                                                                                                                               |               |       | 2.75           | III        | 8900                      | (39600) |                                                                                                                                                                                    |               |       | 2.75                          | III             | 8490                      | (37700)  | 8                | 4C160      | 22    |                    |
|                                                                                                                                               |               |       | 2.75           | III        | 13200                     | (58800) |                                                                                                                                                                                    |               |       | 2.75                          | III             | 12600                     | (55900)  | 8                | 4D160      | 22    |                    |
| 59.2                                                                                                                                          | 7240          | (818) | 0.92           | -          | 4290                      | (19100) | 71.4                                                                                                                                                                               | 6000          | (678) | 0.92                          | -               | 4170                      | (18500)  | 8                | 4A120      | 25    |                    |
|                                                                                                                                               |               |       | 1.27           | I          | 4290                      | (19100) |                                                                                                                                                                                    |               |       | 1.27                          | I               | 4170                      | (18500)  | 8                | 4A125      | 25    |                    |
|                                                                                                                                               |               |       | 1.58           | II         | 4290                      | (19100) |                                                                                                                                                                                    |               |       | 1.58                          | II              | 4170                      | (18500)  | 8                | 4A140      | 25    |                    |
|                                                                                                                                               |               |       | 1.27           | I          | 6340                      | (28200) |                                                                                                                                                                                    |               |       | 1.27                          | I               | 6080                      | (27100)  | 8                | 4B125      | 25    |                    |
|                                                                                                                                               |               |       | 2.02           | III        | 6340                      | (28200) |                                                                                                                                                                                    |               |       | 2.02                          | III             | 6080                      | (27100)  | 8                | 4B140      | 25    |                    |
|                                                                                                                                               |               |       | 2.75           | III        | 6340                      | (28200) |                                                                                                                                                                                    |               |       | 2.75                          | III             | 6080                      | (27100)  | 8                | 4B160      | 25    |                    |
|                                                                                                                                               |               |       | 2.75           | III        | 9100                      | (40500) |                                                                                                                                                                                    |               |       | 2.75                          | III             | 8680                      | (38600)  | 8                | 4C160      | 25    |                    |
|                                                                                                                                               |               |       | 2.75           | III        | 13500                     | (60300) |                                                                                                                                                                                    |               |       | 2.75                          | III             | 12900                     | (57200)  | 8                | 4D160      | 25    |                    |
| 51.8                                                                                                                                          | 8280          | (935) | 0.92           | -          | 4360                      | (19400) | 62.5                                                                                                                                                                               | 6860          | (775) | 0.92                          | -               | 4250                      | (18900)  | 8                | 4A120      | 28    |                    |
|                                                                                                                                               |               |       | 1.26           | I          | 4360                      | (19400) |                                                                                                                                                                                    |               |       | 1.26                          | I               | 4250                      | (18900)  | 8                | 4A125      | 28    |                    |
|                                                                                                                                               |               |       | 1.38           | I          | 4360                      | (19400) |                                                                                                                                                                                    |               |       | 1.38                          | I               | 4250                      | (18900)  | 8                | 4A140      | 28    |                    |
|                                                                                                                                               |               |       | 1.26           | I          | 6520                      | (29000) |                                                                                                                                                                                    |               |       | 1.26                          | I               | 6270                      | (27900)  | 8                | 4B125      | 28    |                    |
|                                                                                                                                               |               |       | 2.02           | III        | 6520                      | (29000) |                                                                                                                                                                                    |               |       | 2.02                          | III             | 6270                      | (27900)  | 8                | 4B140      | 28    |                    |
|                                                                                                                                               |               |       | 2.75           | III        | 6520                      | (29000) |                                                                                                                                                                                    |               |       | 2.75                          | III             | 6270                      | (27900)  | 8                | 4B160      | 28    |                    |
|                                                                                                                                               |               |       | 2.75           | III        | 9400                      | (41800) |                                                                                                                                                                                    |               |       | 2.75                          | III             | 8980                      | (39900)  | 8                | 4C160      | 28    |                    |
|                                                                                                                                               |               |       | 2.75           | III        | 14000                     | (62400) |                                                                                                                                                                                    |               |       | 2.75                          | III             | 13300                     | (59400)  | 8                | 4D160      | 28    |                    |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

(-) = For inverter operation, starting conditions may require ambient temperature of 5° C or higher.

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

7.5 HP  
(5.5 kW)

| <div>Y4 Mounting Position<sup>[1]</sup>:</div> <div></div> |               |        |                |            |                           |          | <div>Dimension Pages:</div> <div>Single Reduction2.141-2.152</div> <div>Single Reduction,Y22.153</div> <div>Double Reduction2.155-2.170</div> <div>Double Reduction, Y22.171</div> |               |        |                               | Frequency       |                           | 50 Hz    | 60 Hz            |                    |            |            |
|---------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------|----------------|------------|---------------------------|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------|-------------------------------|-----------------|---------------------------|----------|------------------|--------------------|------------|------------|
|                                                                                                                                             |               |        |                |            |                           |          |                                                                                                                                                                                    |               |        |                               | Input Speed     |                           | 1450 RPM | 1750 RPM         |                    |            |            |
|                                                                                                                                             |               |        |                |            |                           |          |                                                                                                                                                                                    |               |        |                               | Number of Poles |                           | 4        |                  |                    |            |            |
|                                                                                                                                             |               |        |                |            |                           |          |                                                                                                                                                                                    |               |        |                               |                 |                           |          |                  |                    |            |            |
| 50Hz                                                                                                                                        |               |        |                |            |                           | 60 Hz    |                                                                                                                                                                                    |               |        |                               |                 | Selection                 |          |                  | VFD <sup>[1]</sup> |            |            |
| Output Speed (RPM)                                                                                                                          | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM)                                                                                                                                                                 | Output Torque |        | Service Factor <sup>[1]</sup> |                 | Solid Shaft Overhung Load |          | Base             |                    |            |            |
|                                                                                                                                             | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                                                                                                                                                                                    | in-lbs        | (N·m)  | SF                            | AGMA Class      | lbs                       | (N)      | Motor Power Code |                    | Frame Size | Ratio      |
| 41.2                                                                                                                                        | 10400         | (1180) | 0.92           | -          | 3810                      | (17000)  | 49.7                                                                                                                                                                               | 8620          | (974)  | 0.92                          | -               | 4380                      | (19500)  | 8                | 4A120              | 35         |            |
|                                                                                                                                             |               |        | 1.08           | I          | 3810                      | (17000)  |                                                                                                                                                                                    |               |        | 1.08                          | I               | 4380                      | (19500)  | 8                | 4A125              | 35         |            |
|                                                                                                                                             |               |        | 1.10           | I          | 3810                      | (17000)  |                                                                                                                                                                                    |               |        | 1.10                          | I               | 4380                      | (19500)  | 8                | 4A140              | 35         |            |
|                                                                                                                                             |               |        | 1.08           | I          | 6820                      | (30300)  |                                                                                                                                                                                    |               |        | 1.08                          | I               | 6570                      | (29200)  | 8                | 4B125              | 35         |            |
|                                                                                                                                             |               |        | 2.02           | III        | 6820                      | (30300)  |                                                                                                                                                                                    |               |        | 2.02                          | III             | 6570                      | (29200)  | 8                | 4B140              | 35         |            |
|                                                                                                                                             |               |        | 2.19           | III        | 6820                      | (30300)  |                                                                                                                                                                                    |               |        | 2.19                          | III             | 6570                      | (29200)  | 8                | 4B160              | 35         |            |
|                                                                                                                                             |               |        | 2.75           | III        | 9930                      | (44200)  |                                                                                                                                                                                    |               |        | 2.75                          | III             | 9500                      | (42200)  | 8                | 4C160              | 35         |            |
|                                                                                                                                             |               |        | 2.75           | III        | 14900                     | (66300)  |                                                                                                                                                                                    |               |        | 2.75                          | III             | 14200                     | (63100)  | 8                | 4D160              | 35         |            |
|                                                                                                                                             |               |        | 2.59           | III        | 19400                     | (86500)  |                                                                                                                                                                                    |               |        | 2.59                          | III             | 18500                     | (82200)  | 8                | 4E170              | 35         |            |
| 37.7                                                                                                                                        | 11400         | (1290) | 0.92           | -          | 3160                      | (14000)  | 45.5                                                                                                                                                                               | 9430          | (1070) | 0.92                          | -               | 4320                      | (19200)  | 8                | 4A120              | 39         |            |
|                                                                                                                                             |               |        | 1.00           | I          | 3160                      | (14000)  |                                                                                                                                                                                    |               |        | 1.00                          | I               | 4320                      | (19200)  | 8                | 4A125              | 39         |            |
|                                                                                                                                             |               |        | 1.08           | I          | 6930                      | (30800)  |                                                                                                                                                                                    |               |        | 1.08                          | I               | 6690                      | (29800)  | 8                | 4B125              | 39         |            |
|                                                                                                                                             |               |        | 2.00           | III        | 6930                      | (30800)  |                                                                                                                                                                                    |               |        | 2.00                          | III             | 6690                      | (29800)  | 8                | 4B140              | 39         |            |
|                                                                                                                                             |               |        | 2.02           | III        | 10100                     | (45100)  |                                                                                                                                                                                    |               |        | 2.02                          | III             | 9700                      | (43200)  | 8                | 4C140              | 39         |            |
|                                                                                                                                             |               |        | 2.75           | III        | 10100                     | (45100)  |                                                                                                                                                                                    |               |        | 2.75                          | III             | 9700                      | (43200)  | 8                | 4C160              | 39         |            |
|                                                                                                                                             |               |        | 2.75           | III        | 15300                     | (67900)  |                                                                                                                                                                                    |               |        | 2.75                          | III             | 14500                     | (64600)  | 8                | 4D160              | 39         |            |
|                                                                                                                                             |               |        | 2.59           | III        | 19900                     | (88700)  |                                                                                                                                                                                    |               |        | 2.59                          | III             | 18900                     | (84200)  | 8                | 4E170              | 39         |            |
|                                                                                                                                             |               |        | 31.9           | 13400      | (1520)                    | 0.92     |                                                                                                                                                                                    |               |        | -                             | 7120            | (31700)                   | 38.5     | 11100            | (1260)             | 0.92       |            |
| 1.08                                                                                                                                        | I             | 7120   |                |            |                           | (31700)  | 1.08                                                                                                                                                                               | I             | 6900   | (30700)                       | 8               | 4B125                     |          |                  |                    | 46         |            |
| 1.38                                                                                                                                        | I             | 7120   |                |            |                           | (31700)  | 1.38                                                                                                                                                                               | I             | 6900   | (30700)                       | 8               | 4B140                     |          |                  |                    | 46         |            |
| 1.69                                                                                                                                        | II            | 7120   |                |            |                           | (31700)  | 1.69                                                                                                                                                                               | II            | 6900   | (30700)                       | 8               | 4B160                     |          |                  |                    | 46         |            |
| 2.02                                                                                                                                        | III           | 10500  |                |            |                           | (46800)  | 2.02                                                                                                                                                                               | III           | 10100  | (44900)                       | 8               | 4C160                     |          |                  |                    | 46         |            |
| 2.59                                                                                                                                        | III           | 10500  |                |            |                           | (46800)  | 2.59                                                                                                                                                                               | III           | 10100  | (44900)                       | 8               | 4C170                     |          |                  |                    | 46         |            |
| 2.59                                                                                                                                        | III           | 15900  |                |            |                           | (70900)  | 2.59                                                                                                                                                                               | III           | 15200  | (67500)                       | 8               | 4D170                     |          |                  |                    | 46         |            |
| 2.59                                                                                                                                        | III           | 20800  |                |            |                           | (92700)  | 2.59                                                                                                                                                                               | III           | 19800  | (88100)                       | 8               | 4E170                     |          |                  |                    | 46         |            |
| 27.6                                                                                                                                        | 15500         | (1750) | 0.92           | -          | 7280                      | (32400)  | 33.3                                                                                                                                                                               | 12900         | (1450) | 0.92                          | -               | 7070                      | (31500)  | 8                | 4B120              | 53         | (-)<br>(-) |
|                                                                                                                                             |               |        | 1.08           | I          | 7280                      | (32400)  |                                                                                                                                                                                    |               |        | 1.08                          | I               | 7070                      | (31500)  | 8                | 4B125              | 53         |            |
|                                                                                                                                             |               |        | 1.38           | I          | 7280                      | (32400)  |                                                                                                                                                                                    |               |        | 1.38                          | I               | 7070                      | (31500)  | 8                | 4B140              | 53         |            |
|                                                                                                                                             |               |        | 1.47           | II         | 7280                      | (32400)  |                                                                                                                                                                                    |               |        | 1.47                          | II              | 7070                      | (31500)  | 8                | 4B160              | 53         |            |
|                                                                                                                                             |               |        | 2.02           | III        | 10800                     | (48200)  |                                                                                                                                                                                    |               |        | 2.02                          | III             | 10400                     | (46300)  | 8                | 4C160              | 53         |            |
|                                                                                                                                             |               |        | 2.18           | III        | 10800                     | (48200)  |                                                                                                                                                                                    |               |        | 2.18                          | III             | 10400                     | (46300)  | 8                | 4C170              | 53         |            |
|                                                                                                                                             |               |        | 2.18           | III        | 16500                     | (73400)  |                                                                                                                                                                                    |               |        | 2.18                          | III             | 15700                     | (70100)  | 8                | 4D170              | 53         |            |
|                                                                                                                                             |               |        | 2.59           | III        | 16500                     | (73400)  |                                                                                                                                                                                    |               |        | 2.59                          | III             | 15700                     | (70100)  | 8                | 4D180              | 53         |            |
|                                                                                                                                             |               |        | 2.59           | III        | 21700                     | (96300)  |                                                                                                                                                                                    |               |        | 2.59                          | III             | 20600                     | (91600)  | 8                | 4E180              | 53         |            |
|                                                                                                                                             |               |        | 2.59           | III        | 31500                     | (140000) |                                                                                                                                                                                    |               |        | 2.59                          | III             | 31600                     | (141000) | 8                | 4F180              | 53         |            |
|                                                                                                                                             |               |        |                |            |                           |          |                                                                                                                                                                                    |               |        |                               |                 |                           |          |                  |                    |            |            |
|                                                                                                                                             |               |        |                |            |                           |          |                                                                                                                                                                                    |               |        |                               |                 |                           |          |                  |                    |            |            |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

7.5 HP  
(5.5 kW)

| <div>Y4 Mounting Position<sup>[1]</sup>:</div> <div></div> |               |        |                |            |                           |          | <div>Dimension Pages:</div> <div>Single Reduction2.141-2.152</div> <div>Single Reduction,Y22.153</div> <div>Double Reduction2.155-2.170</div> <div>Double Reduction, Y22.171</div> |               |        |                               | Frequency       |                           | 50 Hz    | 60 Hz            |            |       |                    |
|-----------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------|----------------|------------|---------------------------|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------|-------------------------------|-----------------|---------------------------|----------|------------------|------------|-------|--------------------|
|                                                                                                                                               |               |        |                |            |                           |          |                                                                                                                                                                                    |               |        |                               | Input Speed     |                           | 1450 RPM | 1750 RPM         |            |       |                    |
|                                                                                                                                               |               |        |                |            |                           |          |                                                                                                                                                                                    |               |        |                               | Number of Poles |                           | 4        |                  |            |       |                    |
|                                                                                                                                               |               |        |                |            |                           |          |                                                                                                                                                                                    |               |        |                               |                 |                           |          |                  |            |       |                    |
|                                                                                                                                               |               |        |                |            |                           |          |                                                                                                                                                                                    |               |        |                               |                 |                           |          |                  |            |       |                    |
| 50Hz                                                                                                                                          |               |        |                |            |                           |          | 60 Hz                                                                                                                                                                              |               |        |                               |                 |                           |          | Selection        |            |       |                    |
| Output Speed (RPM)                                                                                                                            | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM)                                                                                                                                                                 | Output Torque |        | Service Factor <sup>[1]</sup> |                 | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[1]</sup> |
|                                                                                                                                               | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                                                                                                                                                                                    | in-lbs        | (N·m)  | SF                            | AGMA Class      | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |
| 24.4                                                                                                                                          | 17600         | (1990) | 0.89           | -          | 7400                      | (32900)  | 29.4                                                                                                                                                                               | 14600         | (1650) | 0.92                          | -               | 7210                      | (32100)  | 8                | 4B120      | 60    |                    |
|                                                                                                                                               |               |        | 1.03           | I          | 7400                      | (32900)  |                                                                                                                                                                                    |               |        | 1.03                          | I               | 7210                      | (32100)  | 8                | 4B125      | 60    |                    |
|                                                                                                                                               |               |        | 1.29           | I          | 7400                      | (32900)  |                                                                                                                                                                                    |               |        | 1.29                          | I               | 7210                      | (32100)  | 8                | 4B160      | 60    |                    |
|                                                                                                                                               |               |        | 2.02           | III        | 11100                     | (49400)  |                                                                                                                                                                                    |               |        | 2.02                          | III             | 10700                     | (47600)  | 8                | 4C160      | 60    |                    |
|                                                                                                                                               |               |        | 2.02           | III        | 17000                     | (75700)  |                                                                                                                                                                                    |               |        | 2.02                          | III             | 16300                     | (72300)  | 8                | 4D160      | 60    |                    |
|                                                                                                                                               |               |        | 2.59           | III        | 17000                     | (75700)  |                                                                                                                                                                                    |               |        | 2.59                          | III             | 16300                     | (72300)  | 8                | 4D180      | 60    |                    |
|                                                                                                                                               |               |        | 2.59           | III        | 22400                     | (99500)  |                                                                                                                                                                                    |               |        | 2.59                          | III             | 21300                     | (94700)  | 8                | 4E180      | 60    |                    |
|                                                                                                                                               |               |        | 2.59           | III        | 31400                     | (140000) |                                                                                                                                                                                    |               |        | 2.59                          | III             | 31500                     | (140000) | 8                | 4F180      | 60    |                    |
| 21.6                                                                                                                                          | 19900         | (2240) | 0.87           | -          | 6990                      | (31100)  | 26.0                                                                                                                                                                               | 16500         | (1860) | 0.89                          | -               | 7330                      | (32600)  | 8                | 4B125      | 67    |                    |
|                                                                                                                                               |               |        | 1.01           | I          | 6990                      | (31100)  |                                                                                                                                                                                    |               |        | 1.01                          | I               | 7330                      | (32600)  | 8                | 4B140      | 67    |                    |
|                                                                                                                                               |               |        | 1.15           | I          | 6990                      | (31100)  |                                                                                                                                                                                    |               |        | 1.15                          | I               | 7330                      | (32600)  | 8                | 4B160      | 67    |                    |
|                                                                                                                                               |               |        | 1.38           | I          | 11400                     | (50600)  |                                                                                                                                                                                    |               |        | 1.38                          | I               | 11000                     | (48800)  | 8                | 4C160      | 67    |                    |
|                                                                                                                                               |               |        | 1.77           | II         | 11400                     | (50600)  |                                                                                                                                                                                    |               |        | 1.77                          | II              | 11000                     | (48800)  | 8                | 4C170      | 67    |                    |
|                                                                                                                                               |               |        | 1.77           | II         | 17500                     | (77900)  |                                                                                                                                                                                    |               |        | 1.77                          | II              | 16700                     | (74500)  | 8                | 4D170      | 67    |                    |
|                                                                                                                                               |               |        | 2.59           | III        | 17500                     | (77900)  |                                                                                                                                                                                    |               |        | 2.59                          | III             | 16700                     | (74500)  | 8                | 4D180      | 67    |                    |
|                                                                                                                                               |               |        | 2.59           | III        | 22800                     | (101000) |                                                                                                                                                                                    |               |        | 2.59                          | III             | 22000                     | (97800)  | 8                | 4E180      | 67    |                    |
|                                                                                                                                               |               |        | 2.59           | III        | 31300                     | (139000) |                                                                                                                                                                                    |               |        | 2.59                          | III             | 31500                     | (140000) | 8                | 4F180      | 67    |                    |
| 19.7                                                                                                                                          | 21700         | (2450) | 0.87           | -          | 6220                      | (27700)  | 23.8                                                                                                                                                                               | 18000         | (2030) | 0.89                          | -               | 7420                      | (33000)  | 8                | 4B125      | 74    |                    |
|                                                                                                                                               |               |        | 1.01           | I          | 6220                      | (27700)  |                                                                                                                                                                                    |               |        | 1.01                          | I               | 7420                      | (33000)  | 8                | 4B140      | 74    |                    |
|                                                                                                                                               |               |        | 1.05           | I          | 6220                      | (27700)  |                                                                                                                                                                                    |               |        | 1.05                          | I               | 7420                      | (33000)  | 8                | 4B160      | 74    |                    |
|                                                                                                                                               |               |        | 1.38           | I          | 11600                     | (51400)  |                                                                                                                                                                                    |               |        | 1.38                          | I               | 11200                     | (49600)  | 8                | 4C160      | 74    |                    |
|                                                                                                                                               |               |        | 1.77           | II         | 11600                     | (51400)  |                                                                                                                                                                                    |               |        | 1.77                          | II              | 11200                     | (49600)  | 8                | 4C170      | 74    |                    |
|                                                                                                                                               |               |        | 1.77           | II         | 17900                     | (79600)  |                                                                                                                                                                                    |               |        | 1.77                          | II              | 17100                     | (76100)  | 8                | 4D170      | 74    |                    |
|                                                                                                                                               |               |        | 2.59           | III        | 17900                     | (79600)  |                                                                                                                                                                                    |               |        | 2.59                          | III             | 17100                     | (76100)  | 8                | 4D180      | 74    |                    |
|                                                                                                                                               |               |        | 2.59           | III        | 22700                     | (101000) |                                                                                                                                                                                    |               |        | 2.59                          | III             | 22500                     | (100000) | 8                | 4E180      | 74    |                    |
|                                                                                                                                               |               |        | 2.59           | III        | 31200                     | (139000) |                                                                                                                                                                                    |               |        | 2.59                          | III             | 31400                     | (140000) | 8                | 4F180      | 74    |                    |
| 18.1                                                                                                                                          | 23600         | (2670) | 0.96           | -          | 5220                      | (23200)  | 21.9                                                                                                                                                                               | 19600         | (2210) | 0.96                          | -               | 7090                      | (31600)  | 8                | 4B140      | 80    |                    |
|                                                                                                                                               |               |        | 1.01           | I          | 11700                     | (52100)  |                                                                                                                                                                                    |               |        | 1.01                          | I               | 11300                     | (50400)  | 8                | 4C140      | 80    |                    |
|                                                                                                                                               |               |        | 1.38           | I          | 11700                     | (52100)  |                                                                                                                                                                                    |               |        | 1.38                          | I               | 11300                     | (50400)  | 8                | 4C160      | 80    |                    |
|                                                                                                                                               |               |        | 1.92           | II         | 11700                     | (52100)  |                                                                                                                                                                                    |               |        | 1.92                          | II              | 11300                     | (50400)  | 8                | 4C170      | 80    |                    |
|                                                                                                                                               |               |        | 2.02           | III        | 18200                     | (81200)  |                                                                                                                                                                                    |               |        | 2.02                          | III             | 17500                     | (77700)  | 8                | 4D170      | 80    |                    |
|                                                                                                                                               |               |        | 2.18           | III        | 18200                     | (81200)  |                                                                                                                                                                                    |               |        | 2.18                          | III             | 17500                     | (77700)  | 8                | 4D180      | 80    |                    |
|                                                                                                                                               |               |        | 2.18           | III        | 22600                     | (101000) |                                                                                                                                                                                    |               |        | 2.18                          | III             | 22800                     | (101000) | 8                | 4E180      | 80    |                    |
|                                                                                                                                               |               |        | 2.59           | III        | 22600                     | (101000) |                                                                                                                                                                                    |               |        | 2.59                          | III             | 22800                     | (101000) | 8                | 4E190      | 80    |                    |
|                                                                                                                                               |               |        | 2.59           | III        | 31100                     | (139000) |                                                                                                                                                                                    |               |        | 2.59                          | III             | 31300                     | (139000) | 8                | 4F190      | 80    |                    |

Y4 Mounting Single Reduction  
Selection Tables

7.5 HP  
(5.5 kW)

| <div>Y4 Mounting Position<sup>[1]</sup>:</div> <div></div> |               |       |                |            |                           |      | <div>Dimension Pages:</div> <div>Single Reduction2.141-2.152</div> <div>Single Reduction,Y22.153</div> <div>Double Reduction2.155-2.170</div> <div>Double Reduction, Y22.171</div> |               |       |                               | Frequency       |                           | 50 Hz    |                  | 60 Hz        |       |                    |
|---------------------------------------------------------------------------------------------------------------------------------------------|---------------|-------|----------------|------------|---------------------------|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|-------|-------------------------------|-----------------|---------------------------|----------|------------------|--------------|-------|--------------------|
|                                                                                                                                             |               |       |                |            |                           |      |                                                                                                                                                                                    |               |       |                               | Input Speed     |                           | 1450 RPM |                  | 1750 RPM     |       |                    |
|                                                                                                                                             |               |       |                |            |                           |      |                                                                                                                                                                                    |               |       |                               | Number of Poles |                           | 4        |                  |              |       |                    |
|                                                                                                                                             |               |       |                |            |                           |      |                                                                                                                                                                                    |               |       |                               |                 |                           |          |                  |              |       |                    |
|                                                                                                                                             |               |       |                |            |                           |      |                                                                                                                                                                                    |               |       |                               |                 |                           |          |                  |              |       |                    |
| 50Hz                                                                                                                                        |               |       |                |            |                           |      | 60 Hz                                                                                                                                                                              |               |       |                               |                 |                           |          | Selection        |              |       |                    |
| Output Speed (RPM)                                                                                                                          | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |      | Output Speed (RPM)                                                                                                                                                                 | Output Torque |       | Service Factor <sup>[1]</sup> |                 | Solid Shaft Overhung Load |          | Base             |              |       | VFD <sup>[1]</sup> |
|                                                                                                                                             | in·lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)  |                                                                                                                                                                                    | in·lbs        | (N·m) | SF                            | AGMA Class      | lbs                       | (N)      | Motor Power Code | Frame Size   | Ratio |                    |
| 16.6                                                                                                                                        | 25900 (2920)  |       | 0.88           | -          | 3570 (15900)              | 20.0 | 21400 (2420)                                                                                                                                                                       |               |       | 0.88                          | -               | 6350 (28300)              |          | 8                | <b>4B140</b> | 88    |                    |
|                                                                                                                                             |               |       | 1.01           | I          | 11900 (52900)             |      |                                                                                                                                                                                    |               |       | 1.01                          | I               | 11500 (51300)             |          | 8                | <b>4C140</b> | 88    |                    |
|                                                                                                                                             |               |       | 1.38           | I          | 11900 (52900)             |      |                                                                                                                                                                                    |               |       | 1.38                          | I               | 11500 (51300)             |          | 8                | <b>4C160</b> | 88    |                    |
|                                                                                                                                             |               |       | 1.76           | II         | 11900 (52900)             |      |                                                                                                                                                                                    |               |       | 1.76                          | II              | 11500 (51300)             |          | 8                | <b>4C170</b> | 88    |                    |
|                                                                                                                                             |               |       | 2.02           | III        | 18600 (82800)             |      |                                                                                                                                                                                    |               |       | 2.02                          | III             | 17800 (79300)             |          | 8                | <b>4D170</b> | 88    |                    |
|                                                                                                                                             |               |       | 2.18           | III        | 18600 (82800)             |      |                                                                                                                                                                                    |               |       | 2.18                          | III             | 17800 (79300)             |          | 8                | <b>4D180</b> | 88    |                    |
|                                                                                                                                             |               |       | 2.18           | III        | 22500 (100000)            |      |                                                                                                                                                                                    |               |       | 2.18                          | III             | 22700 (101000)            |          | 8                | <b>4E180</b> | 88    |                    |
|                                                                                                                                             |               |       | 2.59           | III        | 22500 (100000)            |      |                                                                                                                                                                                    |               |       | 2.59                          | III             | 22700 (101000)            |          | 8                | <b>4E190</b> | 88    |                    |
|                                                                                                                                             |               |       | 2.59           | III        | 31000 (138000)            |      |                                                                                                                                                                                    |               |       | 2.59                          | III             | 31200 (139000)            |          | 8                | <b>4F190</b> | 88    |                    |
| 14.3                                                                                                                                        | 30000 (3390)  |       | 1.38           | I          | 12200 (54000)             | 17.2 | 24900 (2810)                                                                                                                                                                       |               |       | 1.38                          | I               | 11800 (52600)             |          | 8                | <b>4C160</b> | 102   |                    |
|                                                                                                                                             |               |       | 1.52           | II         | 12200 (54000)             |      |                                                                                                                                                                                    |               |       | 1.52                          | II              | 11800 (52600)             |          | 8                | <b>4C170</b> | 102   |                    |
|                                                                                                                                             |               |       | 2.02           | III        | 19200 (85500)             |      |                                                                                                                                                                                    |               |       | 2.02                          | III             | 18500 (82100)             |          | 8                | <b>4D170</b> | 102   |                    |
|                                                                                                                                             |               |       | 2.02           | III        | 22300 (99100)             |      |                                                                                                                                                                                    |               |       | 2.02                          | III             | 22500 (100000)            |          | 8                | <b>4E170</b> | 102   |                    |
|                                                                                                                                             |               |       | 2.59           | III        | 22300 (99100)             |      |                                                                                                                                                                                    |               |       | 2.59                          | III             | 22500 (100000)            |          | 8                | <b>4E190</b> | 102   |                    |
|                                                                                                                                             |               |       | 2.59           | III        | 30900 (137000)            |      |                                                                                                                                                                                    |               |       | 2.59                          | III             | 31100 (138000)            |          | 8                | <b>4F190</b> | 102   |                    |
| 12.9                                                                                                                                        | 33100 (3740)  |       | 1.37           | I          | 12300 (54700)             | 15.6 | 27400 (3100)                                                                                                                                                                       |               |       | 1.37                          | I               | 12000 (53300)             |          | 8                | <b>4C160</b> | 112   | (-)                |
|                                                                                                                                             |               |       | 1.38           | I          | 19600 (87300)             |      |                                                                                                                                                                                    |               |       | 1.38                          | I               | 18900 (83900)             |          | 8                | <b>4D160</b> | 112   |                    |
|                                                                                                                                             |               |       | 1.77           | II         | 19600 (87300)             |      |                                                                                                                                                                                    |               |       | 1.77                          | II              | 18900 (83900)             |          | 8                | <b>4D180</b> | 112   |                    |
|                                                                                                                                             |               |       | 1.77           | II         | 22100 (98400)             |      |                                                                                                                                                                                    |               |       | 1.77                          | II              | 22400 (99700)             |          | 8                | <b>4E180</b> | 112   |                    |
|                                                                                                                                             |               |       | 2.18           | III        | 22100 (98400)             |      |                                                                                                                                                                                    |               |       | 2.18                          | III             | 22400 (99700)             |          | 8                | <b>4E190</b> | 112   |                    |
|                                                                                                                                             |               |       | 2.18           | III        | 30700 (137000)            |      |                                                                                                                                                                                    |               |       | 2.18                          | III             | 31000 (138000)            |          | 8                | <b>4F190</b> | 112   |                    |
| 11.8                                                                                                                                        | 36200 (4090)  |       | 1.26           | I          | 12300 (54800)             | 14.3 | 30000 (3390)                                                                                                                                                                       |               |       | 1.26                          | I               | 12200 (54000)             |          | 8                | <b>4C160</b> | 123   | (-)                |
|                                                                                                                                             |               |       | 1.38           | I          | 20000 (88900)             |      |                                                                                                                                                                                    |               |       | 1.38                          | I               | 19200 (85500)             |          | 8                | <b>4D160</b> | 123   |                    |
|                                                                                                                                             |               |       | 1.77           | II         | 20000 (88900)             |      |                                                                                                                                                                                    |               |       | 1.77                          | II              | 19200 (85500)             |          | 8                | <b>4D180</b> | 123   |                    |
|                                                                                                                                             |               |       | 1.77           | II         | 22000 (97700)             |      |                                                                                                                                                                                    |               |       | 1.77                          | II              | 22300 (99100)             |          | 8                | <b>4E180</b> | 123   |                    |
|                                                                                                                                             |               |       | 2.18           | III        | 22000 (97700)             |      |                                                                                                                                                                                    |               |       | 2.18                          | III             | 22300 (99100)             |          | 8                | <b>4E190</b> | 123   |                    |
|                                                                                                                                             |               |       | 2.18           | III        | 30600 (136000)            |      |                                                                                                                                                                                    |               |       | 2.18                          | III             | 30900 (137000)            |          | 8                | <b>4F190</b> | 123   |                    |
| 9.63                                                                                                                                        | 44500 (5030)  |       | 1.02           | I          | 9820 (43700)              | 11.6 | 36900 (4160)                                                                                                                                                                       |               |       | 1.02                          | I               | 12200 (54100)             |          | 8                | <b>4C170</b> | 151   |                    |
|                                                                                                                                             |               |       | 1.38           | I          | 19200 (85500)             |      |                                                                                                                                                                                    |               |       | 1.38                          | I               | 20100 (89200)             |          | 8                | <b>4D170</b> | 151   |                    |
|                                                                                                                                             |               |       | 1.38           | I          | 21600 (95900)             |      |                                                                                                                                                                                    |               |       | 1.38                          | I               | 21900 (97600)             |          | 8                | <b>4E170</b> | 151   |                    |
|                                                                                                                                             |               |       | 1.77           | II         | 21600 (95900)             |      |                                                                                                                                                                                    |               |       | 1.77                          | II              | 21900 (97600)             |          | 8                | <b>4E190</b> | 151   |                    |
|                                                                                                                                             |               |       | 1.77           | II         | 30200 (135000)            |      |                                                                                                                                                                                    |               |       | 1.77                          | II              | 30600 (136000)            |          | 8                | <b>4F190</b> | 151   |                    |
|                                                                                                                                             |               |       |                |            |                           |      |                                                                                                                                                                                    |               |       |                               |                 |                           |          |                  |              |       |                    |
| 8.12                                                                                                                                        | 52800 (5960)  |       | 0.86           | -          | 5440 (24200)              | 9.80 | 43700 (4940)                                                                                                                                                                       |               |       | 0.86                          | -               | 10100 (44900)             |          | 8                | <b>4C170</b> | 179   |                    |
|                                                                                                                                             |               |       | 1.01           | I          | 17900 (79700)             |      |                                                                                                                                                                                    |               |       | 1.01                          | I               | 19300 (86000)             |          | 8                | <b>4D170</b> | 179   |                    |
|                                                                                                                                             |               |       | 1.01           | I          | 21100 (94000)             |      |                                                                                                                                                                                    |               |       | 1.01                          | I               | 21600 (96000)             |          | 8                | <b>4E170</b> | 179   |                    |
|                                                                                                                                             |               |       | 1.29           | I          | 21100 (94000)             |      |                                                                                                                                                                                    |               |       | 1.29                          | I               | 21600 (96000)             |          | 8                | <b>4E190</b> | 179   |                    |
|                                                                                                                                             |               |       | 1.29           | I          | 29900 (133000)            |      |                                                                                                                                                                                    |               |       | 1.29                          | I               | 30300 (135000)            |          | 8                | <b>4F190</b> | 179   |                    |
|                                                                                                                                             |               |       |                |            |                           |      |                                                                                                                                                                                    |               |       |                               |                 |                           |          |                  |              |       |                    |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

7.5 HP  
(5.5 kW)

| <div>Y4 Mounting Position<sup>[1]</sup>:</div> <div></div> |               |         |                |            |                           | <div>Dimension Pages:</div> <div>Single Reduction2.141-2.152</div> <div>Single Reduction,Y22.153</div> <div>Double Reduction2.155-2.170</div> <div>Double Reduction, Y22.171</div> |                    |               |        | Frequency                     |            | 50 Hz                     | 60 Hz    |                  |            |       |                    |  |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------|---------------|---------|----------------|------------|---------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|----------|------------------|------------|-------|--------------------|--|--|
|                                                                                                                                               |               |         |                |            |                           |                                                                                                                                                                                    |                    |               |        | Input Speed                   |            | 1450 RPM                  | 1750 RPM |                  |            |       |                    |  |  |
|                                                                                                                                               |               |         |                |            |                           |                                                                                                                                                                                    |                    |               |        | Number of Poles               |            | 4                         |          |                  |            |       |                    |  |  |
|                                                                                                                                               |               |         |                |            |                           |                                                                                                                                                                                    |                    |               |        |                               |            |                           |          |                  |            |       |                    |  |  |
|                                                                                                                                               |               |         |                |            |                           |                                                                                                                                                                                    |                    |               |        |                               |            |                           |          |                  |            |       |                    |  |  |
| 50Hz                                                                                                                                          |               |         |                |            |                           |                                                                                                                                                                                    | 60 Hz              |               |        |                               |            |                           |          | Selection        |            |       |                    |  |  |
| Output Speed (RPM)                                                                                                                            | Output Torque |         | Service Factor |            | Solid Shaft Overhung Load |                                                                                                                                                                                    | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[1]</sup> |  |  |
|                                                                                                                                               | in·lbs        | (N·m)   | SF             | AGMA Class | lbs                       | (N)                                                                                                                                                                                |                    | in·lbs        | (N·m)  | SF                            | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |  |  |
| 7.02                                                                                                                                          | 61000         | (6900)  | 1.01           | I          | 16300                     | (72300)                                                                                                                                                                            | 8.47               | 50600         | (5710) | 1.01                          | I          | 18300                     | (81400)  | 8                | 4D170      | 207   |                    |  |  |
|                                                                                                                                               |               |         | 1.26           | I          | 16300                     | (72300)                                                                                                                                                                            |                    |               |        | 1.38                          | I          | 18300                     | (81400)  | 8                | 4D180      | 207   |                    |  |  |
|                                                                                                                                               |               |         | 1.38           | I          | 20700                     | (92100)                                                                                                                                                                            |                    |               |        | 1.38                          | I          | 21200                     | (94500)  | 8                | 4E180      | 207   |                    |  |  |
|                                                                                                                                               |               |         | 1.38           | I          | 29500                     | (131000)                                                                                                                                                                           |                    |               |        | 1.38                          | I          | 30000                     | (133000) | 8                | 4F180      | 207   |                    |  |  |
| 5.84                                                                                                                                          | 73500         | (8300)  | 1.01           | I          | 12800                     | (56900)                                                                                                                                                                            | 7.04               | 60900         | (6880) | 1.01                          | I          | 16300                     | (72500)  | 8                | 4D180      | 249   |                    |  |  |
|                                                                                                                                               |               |         | 1.01           | I          | 20100                     | (89300)                                                                                                                                                                            |                    |               |        | 1.01                          | I          | 20700                     | (92200)  | 8                | 4E180      | 249   |                    |  |  |
|                                                                                                                                               |               |         | 1.01           | I          | 29000                     | (129000)                                                                                                                                                                           |                    |               |        | 1.01                          | I          | 29500                     | (131000) | 8                | 4F180      | 249   |                    |  |  |
| 4.76                                                                                                                                          | 90000         | (10200) | 0.86           | -          | 272                       | (1210)                                                                                                                                                                             | 5.75               | 74600         | (8430) | 1.01                          | I          | 12400                     | (55100)  | 8                | 4D180      | 305   |                    |  |  |
|                                                                                                                                               |               |         | 1.01           | I          | 19200                     | (85600)                                                                                                                                                                            |                    |               |        | 1.01                          | I          | 20000                     | (89100)  | 8                | 4E180      | 305   |                    |  |  |
|                                                                                                                                               |               |         | 1.01           | I          | 28300                     | (126000)                                                                                                                                                                           |                    |               |        | 1.01                          | I          | 28900                     | (129000) | 8                | 4F180      | 305   |                    |  |  |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

10 HP  
(7.5 kW)

Y4 Mounting Position<sup>[1]</sup>:  


Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                               |            | Selection                 |          |                  |            |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|----------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |          | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N·m)  | SF                            | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size | Ratio |                    |
| 69.0               | 8470          | (956)  | 1.35           | I          | 3880                      | (17300)  | 83.3               | 7010          | (792)  | 1.35                          | I          | 3800                      | (16900)  | 10               | 4A140      | 21    |                    |
|                    |               |        | 1.48           | II         | 5890                      | (26200)  |                    |               |        | 1.48                          | II         | 5670                      | (25200)  | 10               | 4B140      | 21    |                    |
|                    |               |        | 1.48           | II         | 8540                      | (38000)  |                    |               |        | 1.48                          | II         | 8170                      | (36300)  | 10               | 4C140      | 21    |                    |
| 64.7               | 9030          | (1020) | 1.26           | I          | 3900                      | (17400)  | 78.1               | 7480          | (845)  | 1.26                          | I          | 3830                      | (17000)  | 10               | 4A140      | 22    |                    |
|                    |               |        | 1.48           | II         | 5960                      | (26500)  |                    |               |        | 1.48                          | II         | 5740                      | (25600)  | 10               | 4B140      | 22    |                    |
|                    |               |        | 2.02           | III        | 5960                      | (26500)  |                    |               |        | 2.02                          | III        | 5740                      | (25600)  | 10               | 4B160      | 22    |                    |
|                    |               |        | 2.02           | III        | 8670                      | (38600)  |                    |               |        | 2.02                          | III        | 8300                      | (36900)  | 10               | 4C160      | 22    |                    |
|                    |               |        | 2.02           | III        | 13000                     | (57900)  |                    |               |        | 2.02                          | III        | 12400                     | (55100)  | 10               | 4D160      | 22    |                    |
| 59.2               | 9880          | (1120) | 1.16           | I          | 3930                      | (17500)  | 71.4               | 8180          | (925)  | 1.16                          | I          | 3870                      | (17200)  | 10               | 4A140      | 25    |                    |
|                    |               |        | 1.48           | II         | 6060                      | (26900)  |                    |               |        | 1.48                          | II         | 5850                      | (26000)  | 10               | 4B140      | 25    |                    |
|                    |               |        | 2.02           | III        | 6060                      | (26900)  |                    |               |        | 2.02                          | III        | 5850                      | (26000)  | 10               | 4B160      | 25    |                    |
|                    |               |        | 2.02           | III        | 8850                      | (39400)  |                    |               |        | 2.02                          | III        | 8480                      | (37700)  | 10               | 4C160      | 25    |                    |
|                    |               |        | 2.02           | III        | 13300                     | (59300)  |                    |               |        | 2.02                          | III        | 12700                     | (56500)  | 10               | 4D160      | 25    |                    |
| 51.8               | 11300         | (1280) | 1.01           | I          | 3230                      | (14400)  | 62.5               | 9350          | (1060) | 1.01                          | I          | 3910                      | (17400)  | 10               | 4A140      | 28    |                    |
|                    |               |        | 1.48           | II         | 6200                      | (27600)  |                    |               |        | 1.48                          | II         | 6000                      | (26700)  | 10               | 4B140      | 28    |                    |
|                    |               |        | 2.02           | III        | 6200                      | (27600)  |                    |               |        | 2.02                          | III        | 6000                      | (26700)  | 10               | 4B160      | 28    |                    |
|                    |               |        | 2.02           | III        | 9120                      | (40600)  |                    |               |        | 2.02                          | III        | 8740                      | (38900)  | 10               | 4C160      | 28    |                    |
|                    |               |        | 2.02           | III        | 13800                     | (61400)  |                    |               |        | 2.02                          | III        | 13100                     | (58500)  | 10               | 4D160      | 28    |                    |
| 41.2               | 14200         | (1600) | 1.48           | II         | 6410                      | (28500)  | 49.7               | 11800         | (1330) | 1.48                          | II         | 6230                      | (27700)  | 10               | 4B140      | 35    |                    |
|                    |               |        | 1.60           | II         | 6410                      | (28500)  |                    |               |        | 1.60                          | II         | 6230                      | (27700)  | 10               | 4B160      | 35    |                    |
|                    |               |        | 2.02           | III        | 9570                      | (42600)  |                    |               |        | 2.02                          | III        | 9200                      | (40900)  | 10               | 4C160      | 35    |                    |
|                    |               |        | 2.02           | III        | 14600                     | (65000)  |                    |               |        | 2.02                          | III        | 13900                     | (62000)  | 10               | 4D160      | 35    |                    |
|                    |               |        | 2.59           | III        | 14600                     | (65000)  |                    |               |        | 2.59                          | III        | 13900                     | (62000)  | 10               | 4D180      | 35    |                    |
|                    |               |        | 2.59           | III        | 19200                     | (85300)  |                    |               |        | 2.59                          | III        | 18200                     | (81100)  | 10               | 4E180      | 35    |                    |
|                    |               |        | 3.19           | III        | 19200                     | (85300)  |                    |               |        | 3.19                          | III        | 18200                     | (81100)  | 10               | 4E190      | 35    |                    |
|                    |               |        | 3.19           | III        | 31600                     | (140000) |                    |               |        | 3.19                          | III        | 30800                     | (137000) | 10               | 4F190      | 35    |                    |
| 37.7               | 15500         | (1750) | 1.47           | II         | 6480                      | (28800)  | 45.5               | 12900         | (1450) | 1.47                          | II         | 6320                      | (28100)  | 10               | 4B140      | 39    |                    |
|                    |               |        | 1.48           | II         | 9740                      | (43300)  |                    |               |        | 1.48                          | II         | 9380                      | (41700)  | 10               | 4C140      | 39    |                    |
|                    |               |        | 2.02           | III        | 9740                      | (43300)  |                    |               |        | 2.02                          | III        | 9380                      | (41700)  | 10               | 4C160      | 39    |                    |
|                    |               |        | 2.02           | III        | 14900                     | (66400)  |                    |               |        | 2.02                          | III        | 14300                     | (63400)  | 10               | 4D160      | 39    |                    |
|                    |               |        | 2.59           | III        | 14900                     | (66400)  |                    |               |        | 2.59                          | III        | 14300                     | (63400)  | 10               | 4D180      | 39    |                    |
|                    |               |        | 2.59           | III        | 19600                     | (87300)  |                    |               |        | 2.59                          | III        | 18700                     | (83100)  | 10               | 4E180      | 39    |                    |
|                    |               |        | 3.19           | III        | 19600                     | (87300)  |                    |               |        | 3.19                          | III        | 18700                     | (83100)  | 10               | 4E190      | 39    |                    |
|                    |               |        | 3.19           | III        | 31500                     | (140000) |                    |               |        | 3.19                          | III        | 31600                     | (141000) | 10               | 4F190      | 39    |                    |
|                    |               |        |                |            |                           |          |                    |               |        |                               |            |                           |          |                  |            |       |                    |

**Notes:** [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

10 HP  
(7.5 kW)

Y4 Mounting Position<sup>[1]</sup>:  


Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |       |                |            |                           | 60 Hz |                    |               |       |                               |                | Selection                 |       |                  |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|-------------------------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |                | Solid Shaft Overhung Load |       | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)   |                    | in-lbs        | (N·m) | SF                            | AGMA Class     | lbs                       | (N)   | Motor Power Code | Frame Size | Ratio |                    |
| 31.9               | 18300 (2070)  |       | 1.01           | I          | 6600 (29300)              | 38.5  | 15200 (1720)       |               | 1.01  | I                             | 6470 (28800)   | 10                        | 4B140 | 46               | (-)        |       |                    |
|                    |               |       | 1.24           | I          | 6600 (29300)              |       |                    |               | 1.24  | I                             | 6470 (28800)   | 10                        | 4B160 | 46               |            |       |                    |
|                    |               |       | 1.48           | II         | 10000 (44700)             |       |                    |               | 1.48  | II                            | 9700 (43100)   | 10                        | 4C160 | 46               |            |       |                    |
|                    |               |       | 1.90           | II         | 10000 (44700)             |       |                    |               | 1.90  | II                            | 9700 (43100)   | 10                        | 4C170 | 46               |            |       |                    |
|                    |               |       | 1.90           | II         | 15500 (69100)             |       |                    |               | 1.90  | II                            | 14900 (66100)  | 10                        | 4D170 | 46               |            |       |                    |
|                    |               |       | 2.59           | III        | 15500 (69100)             |       |                    |               | 2.59  | III                           | 14900 (66100)  | 10                        | 4D180 | 46               |            |       |                    |
|                    |               |       | 2.59           | III        | 20500 (91100)             |       |                    |               | 2.59  | III                           | 19500 (86800)  | 10                        | 4E180 | 46               |            |       |                    |
|                    |               |       | 3.19           | III        | 20500 (91100)             |       |                    |               | 3.19  | III                           | 19500 (86800)  | 10                        | 4E190 | 46               |            |       |                    |
|                    |               |       | 3.19           | III        | 31400 (140000)            |       |                    |               | 3.19  | III                           | 31500 (140000) | 10                        | 4F190 | 46               |            |       |                    |
| 27.6               | 21200 (2390)  |       | 1.01           | I          | 6470 (28800)              | 33.3  | 17500 (1980)       |               | 1.01  | I                             | 6570 (29200)   | 10                        | 4B140 | 53               |            |       |                    |
|                    |               |       | 1.07           | I          | 6470 (28800)              |       |                    |               | 1.07  | I                             | 6570 (29200)   | 10                        | 4B160 | 53               |            |       |                    |
|                    |               |       | 1.48           | II         | 10300 (45800)             |       |                    |               | 1.48  | II                            | 9970 (44300)   | 10                        | 4C160 | 53               |            |       |                    |
|                    |               |       | 1.60           | II         | 10300 (45800)             |       |                    |               | 1.60  | II                            | 9970 (44300)   | 10                        | 4C170 | 53               |            |       |                    |
|                    |               |       | 1.60           | II         | 16100 (71400)             |       |                    |               | 1.60  | II                            | 15400 (68400)  | 10                        | 4D170 | 53               |            |       |                    |
|                    |               |       | 1.90           | II         | 16100 (71400)             |       |                    |               | 1.90  | II                            | 15400 (68400)  | 10                        | 4D180 | 53               |            |       |                    |
|                    |               |       | 1.90           | II         | 21200 (94500)             |       |                    |               | 1.90  | II                            | 20300 (90100)  | 10                        | 4E180 | 53               |            |       |                    |
|                    |               |       | 3.19           | III        | 21200 (94500)             |       |                    |               | 3.19  | III                           | 20300 (90100)  | 10                        | 4E190 | 53               |            |       |                    |
|                    |               |       | 3.19           | III        | 31300 (139000)            |       |                    |               | 3.19  | III                           | 31400 (140000) | 10                        | 4F190 | 53               |            |       |                    |
| 24.4               | 24000 (2710)  |       | 0.95           | -          | 5010 (22300)              | 29.4  | 19900 (2250)       |               | 0.95  | -                             | 6640 (29500)   | 10                        | 4B160 | 60               |            |       |                    |
|                    |               |       | 1.48           | II         | 10500 (46700)             |       |                    |               | 1.48  | II                            | 10200 (45300)  | 10                        | 4C160 | 60               |            |       |                    |
|                    |               |       | 1.48           | II         | 16500 (73400)             |       |                    |               | 1.48  | II                            | 15800 (70400)  | 10                        | 4D160 | 60               |            |       |                    |
|                    |               |       | 1.90           | II         | 16500 (73400)             |       |                    |               | 1.90  | II                            | 15800 (70400)  | 10                        | 4D180 | 60               |            |       |                    |
|                    |               |       | 1.90           | II         | 21900 (97400)             |       |                    |               | 1.90  | II                            | 20900 (93000)  | 10                        | 4E180 | 60               |            |       |                    |
|                    |               |       | 3.19           | III        | 21900 (97400)             |       |                    |               | 3.19  | III                           | 20900 (93000)  | 10                        | 4E190 | 60               |            |       |                    |
|                    |               |       | 3.19           | III        | 31100 (138000)            |       |                    |               | 3.19  | III                           | 31300 (139000) | 10                        | 4F190 | 60               |            |       |                    |
| 21.6               | 27100 (3060)  |       | 0.84           | -          | 2050 (9110)               | 26.0  | 22400 (2540)       |               | 0.84  | -                             | 5880 (26100)   | 10                        | 4B160 | 67               | (-)        |       |                    |
|                    |               |       | 1.01           | I          | 10700 (47500)             |       |                    |               | 1.01  | I                             | 10400 (46200)  | 10                        | 4C160 | 67               |            |       |                    |
|                    |               |       | 1.29           | I          | 10700 (47500)             |       |                    |               | 1.29  | I                             | 10400 (46200)  | 10                        | 4C170 | 67               |            |       |                    |
|                    |               |       | 1.29           | I          | 16900 (75400)             |       |                    |               | 1.29  | I                             | 16300 (72400)  | 10                        | 4D170 | 67               |            |       |                    |
|                    |               |       | 1.90           | II         | 16900 (75400)             |       |                    |               | 1.90  | II                            | 16300 (72400)  | 10                        | 4D180 | 67               |            |       |                    |
|                    |               |       | 1.90           | II         | 22400 (99800)             |       |                    |               | 1.90  | II                            | 21500 (95800)  | 10                        | 4E180 | 67               |            |       |                    |
|                    |               |       | 1.90           | II         | 31000 (138000)            |       |                    |               | 1.90  | II                            | 31200 (139000) | 10                        | 4F180 | 67               |            |       |                    |
| 19.7               | 29600 (3350)  |       | 1.01           | I          | 10800 (48100)             | 23.8  | 24500 (2770)       |               | 1.01  | I                             | 10500 (46900)  | 10                        | 4C160 | 74               | (-)        |       |                    |
|                    |               |       | 1.29           | I          | 10800 (48100)             |       |                    |               | 1.29  | I                             | 10500 (46900)  | 10                        | 4C170 | 74               |            |       |                    |
|                    |               |       | 1.29           | I          | 17300 (76800)             |       |                    |               | 1.29  | I                             | 16600 (73800)  | 10                        | 4D170 | 74               |            |       |                    |
|                    |               |       | 1.90           | II         | 17300 (76800)             |       |                    |               | 1.90  | II                            | 16600 (73800)  | 10                        | 4D180 | 74               |            |       |                    |
|                    |               |       | 1.90           | II         | 22300 (99200)             |       |                    |               | 1.90  | II                            | 22000 (98000)  | 10                        | 4E180 | 74               |            |       |                    |
|                    |               |       | 1.90           | II         | 30900 (137000)            |       |                    |               | 1.90  | II                            | 31100 (138000) | 10                        | 4F180 | 74               |            |       |                    |



Y4 Mounting Single Reduction  
Selection Tables

15 HP  
(11 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:

|                      |             |
|----------------------|-------------|
| Single Reduction     | 2.141-2.152 |
| Single Reduction,Y2  | 2.153       |
| Double Reduction     | 2.155-2.170 |
| Double Reduction, Y2 | 2.171       |

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                               |            | Selection                 |          |                  |              |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|----------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |          | Base             |              |       | VFD <sup>[1]</sup> |
|                    | in-lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N·m)  | SF                            | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size   | Ratio |                    |
| 69.0               | 12400         | (1400) | 0.92           | -          | 2160                      | (9600)   | 83.3               | 10300         | (1160) | 0.92                          | -          | 3350                      | (14900)  | 15               | <b>4A140</b> | 21    |                    |
|                    |               |        | 1.01           | I          | 5460                      | (24300)  |                    |               |        | 1.01                          | I          | 5320                      | (23700)  | 15               | <b>4B140</b> | 21    |                    |
|                    |               |        | 1.01           | I          | 8170                      | (36300)  |                    |               |        | 1.01                          | I          | 7860                      | (35000)  | 15               | <b>4C140</b> | 21    |                    |
| 64.7               | 13200         | (1500) | 0.86           | -          | 290                       | (1290)   | 78.1               | 11000         | (1240) | 0.86                          | -          | 3350                      | (14900)  | 15               | <b>4A140</b> | 22    |                    |
|                    |               |        | 1.01           | I          | 5500                      | (24500)  |                    |               |        | 1.01                          | I          | 5370                      | (23900)  | 15               | <b>4B140</b> | 22    |                    |
|                    |               |        | 1.38           | I          | 5500                      | (24500)  |                    |               |        | 1.38                          | I          | 5370                      | (23900)  | 15               | <b>4B160</b> | 22    |                    |
|                    |               |        | 1.38           | I          | 8270                      | (36800)  |                    |               |        | 1.38                          | I          | 7970                      | (35400)  | 15               | <b>4C160</b> | 22    |                    |
|                    |               |        | 1.38           | I          | 12700                     | (56400)  |                    |               |        | 1.38                          | I          | 12100                     | (53900)  | 15               | <b>4D160</b> | 22    |                    |
| 59.2               | 14500         | (1640) | 1.01           | I          | 5560                      | (24700)  | 71.4               | 12000         | (1360) | 1.01                          | I          | 5440                      | (24200)  | 15               | <b>4B140</b> | 25    |                    |
|                    |               |        | 1.38           | I          | 5560                      | (24700)  |                    |               |        | 1.38                          | I          | 5440                      | (24200)  | 15               | <b>4B160</b> | 25    |                    |
|                    |               |        | 1.38           | I          | 8420                      | (37400)  |                    |               |        | 1.38                          | I          | 8110                      | (36100)  | 15               | <b>4C160</b> | 25    |                    |
|                    |               |        | 1.38           | I          | 13000                     | (57700)  |                    |               |        | 1.38                          | I          | 12400                     | (55100)  | 15               | <b>4D160</b> | 25    |                    |
| 51.8               | 16600         | (1870) | 1.01           | I          | 5630                      | (25000)  | 62.5               | 13700         | (1550) | 1.01                          | I          | 5530                      | (24600)  | 15               | <b>4B140</b> | 28    |                    |
|                    |               |        | 1.37           | I          | 5630                      | (25000)  |                    |               |        | 1.37                          | I          | 5530                      | (24600)  | 15               | <b>4B160</b> | 28    |                    |
|                    |               |        | 1.38           | I          | 8620                      | (38300)  |                    |               |        | 1.38                          | I          | 8330                      | (37100)  | 15               | <b>4C160</b> | 28    |                    |
|                    |               |        | 1.38           | I          | 13400                     | (59500)  |                    |               |        | 1.38                          | I          | 12800                     | (56900)  | 15               | <b>4D160</b> | 28    |                    |
| 41.2               | 20800         | (2350) | 1.01           | I          | 5690                      | (25300)  | 49.7               | 17200         | (1950) | 1.01                          | I          | 5640                      | (25100)  | 15               | <b>4B140</b> | 35    |                    |
|                    |               |        | 1.09           | I          | 5690                      | (25300)  |                    |               |        | 1.09                          | I          | 5640                      | (25100)  | 15               | <b>4B160</b> | 35    |                    |
|                    |               |        | 1.38           | I          | 8940                      | (39800)  |                    |               |        | 1.38                          | I          | 8680                      | (38600)  | 15               | <b>4C160</b> | 35    |                    |
|                    |               |        | 1.38           | I          | 14100                     | (62600)  |                    |               |        | 1.38                          | I          | 13500                     | (60000)  | 15               | <b>4D160</b> | 35    |                    |
|                    |               |        | 1.77           | II         | 14100                     | (62600)  |                    |               |        | 1.77                          | II         | 13500                     | (60000)  | 15               | <b>4D180</b> | 35    |                    |
|                    |               |        | 1.77           | II         | 18700                     | (83100)  |                    |               |        | 1.77                          | II         | 17800                     | (79400)  | 15               | <b>4E180</b> | 35    |                    |
|                    |               |        | 2.18           | III        | 18700                     | (83100)  |                    |               |        | 2.18                          | III        | 17800                     | (79400)  | 15               | <b>4E190</b> | 35    |                    |
|                    |               |        | 2.18           | III        | 31300                     | (139000) |                    |               |        | 2.18                          | III        | 30500                     | (135000) | 15               | <b>4F190</b> | 35    |                    |
| 37.7               | 22800         | (2570) | 1.00           | I          | 5700                      | (25400)  | 45.5               | 18900         | (2130) | 1.00                          | I          | 5670                      | (25200)  | 15               | <b>4B140</b> | 39    |                    |
|                    |               |        | 1.01           | I          | 9050                      | (40300)  |                    |               |        | 1.01                          | I          | 8810                      | (39200)  | 15               | <b>4C140</b> | 39    |                    |
|                    |               |        | 1.38           | I          | 9050                      | (40300)  |                    |               |        | 1.38                          | I          | 8810                      | (39200)  | 15               | <b>4C160</b> | 39    |                    |
|                    |               |        | 1.38           | I          | 14300                     | (63800)  |                    |               |        | 1.38                          | I          | 13800                     | (61300)  | 15               | <b>4D160</b> | 39    |                    |
|                    |               |        | 1.77           | II         | 14300                     | (63800)  |                    |               |        | 1.77                          | II         | 13800                     | (61300)  | 15               | <b>4D180</b> | 39    |                    |
|                    |               |        | 1.77           | II         | 19100                     | (84900)  |                    |               |        | 1.77                          | II         | 18200                     | (81100)  | 15               | <b>4E180</b> | 39    |                    |
|                    |               |        | 2.18           | III        | 19100                     | (84900)  |                    |               |        | 2.18                          | III        | 18200                     | (81100)  | 15               | <b>4E190</b> | 39    |                    |
|                    |               |        | 2.18           | III        | 31200                     | (139000) |                    |               |        | 2.18                          | III        | 31200                     | (139000) | 15               | <b>4F190</b> | 39    |                    |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

15 HP  
(11 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:

|                      |             |
|----------------------|-------------|
| Single Reduction     | 2.141-2.152 |
| Single Reduction,Y2  | 2.153       |
| Double Reduction     | 2.155-2.170 |
| Double Reduction, Y2 | 2.171       |

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |                |                |              |                           | 60 Hz |                    |                |       |                               |            | Selection                 |      |                  |            |                   |                    |
|--------------------|---------------|----------------|----------------|--------------|---------------------------|-------|--------------------|----------------|-------|-------------------------------|------------|---------------------------|------|------------------|------------|-------------------|--------------------|
| Output Speed (RPM) | Output Torque |                | Service Factor |              | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque  |       | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |      | Base             |            |                   | VFD <sup>[1]</sup> |
|                    | in·lbs        | (N·m)          | SF             | AGMA Class   | lbs                       | (N)   |                    | in·lbs         | (N·m) | SF                            | AGMA Class | lbs                       | (N)  | Motor Power Code | Frame Size | Ratio             |                    |
| 31.9               | 26900 (3040)  |                | 0.85           | -            | 2350 (10500)              | 38.5  | 22300 (2520)       |                |       | 0.85                          | -          | 5700 (25400)              | 15   | <b>4B160</b>     | 46         | (-)<br>(-)        |                    |
|                    |               |                | 1.01           | I            | 9240 (41100)              |       |                    |                |       | 1.01                          | I          | 9030 (40200)              | 15   | <b>4C160</b>     | 46         |                   |                    |
|                    |               |                | 1.29           | I            | 9240 (41100)              |       |                    |                |       | 1.29                          | I          | 9030 (40200)              | 15   | <b>4C170</b>     | 46         |                   |                    |
|                    |               |                | 1.29           | I            | 14800 (66000)             |       |                    |                |       | 1.29                          | I          | 14300 (63500)             | 15   | <b>4D170</b>     | 46         |                   |                    |
|                    |               |                | 1.77           | II           | 14800 (66000)             |       |                    |                |       | 1.77                          | II         | 14300 (63500)             | 15   | <b>4D180</b>     | 46         |                   |                    |
|                    |               |                | 1.77           | II           | 19900 (88300)             |       |                    |                |       | 1.77                          | II         | 19000 (84500)             | 15   | <b>4E180</b>     | 46         |                   |                    |
|                    |               |                | 2.18           | III          | 19900 (88300)             |       |                    |                |       | 2.18                          | III        | 19000 (84500)             | 15   | <b>4E190</b>     | 46         |                   |                    |
|                    |               |                | 2.18           | III          | 31000 (138000)            |       |                    |                |       | 2.18                          | III        | 31200 (139000)            | 15   | <b>4F190</b>     | 46         |                   |                    |
| 27.6               | 31000 (3510)  |                | 1.01           | I            | 9360 (41600)              | 33.3  | 25700 (2910)       |                |       | 1.01                          | I          | 9190 (40900)              | 15   | <b>4C160</b>     | 53         |                   |                    |
|                    |               |                | 1.09           | I            | 9360 (41600)              |       |                    |                |       | 1.09                          | I          | 9190 (40900)              | 15   | <b>4C170</b>     | 53         |                   |                    |
|                    |               |                | 1.09           | I            | 15300 (67900)             |       |                    |                |       | 1.09                          | I          | 14700 (65500)             | 15   | <b>4D170</b>     | 53         |                   |                    |
|                    |               |                | 1.29           | I            | 15300 (67900)             |       |                    |                |       | 1.29                          | I          | 14700 (65500)             | 15   | <b>4D180</b>     | 53         |                   |                    |
|                    |               |                | 1.29           | I            | 20500 (91200)             |       |                    |                |       | 1.29                          | I          | 19700 (87400)             | 15   | <b>4E180</b>     | 53         |                   |                    |
|                    |               |                | 2.18           | III          | 20500 (91200)             |       |                    |                |       | 2.18                          | III        | 19700 (87400)             | 15   | <b>4E190</b>     | 53         |                   |                    |
|                    |               |                | 2.18           | III          | 30800 (137000)            |       |                    |                |       | 2.18                          | III        | 31100 (138000)            | 15   | <b>4F190</b>     | 53         |                   |                    |
|                    |               |                | 24.4           | 35200 (3970) |                           |       |                    |                |       | 1.01                          | I          | 9440 (42000)              | 29.4 | 29100 (3290)     |            |                   |                    |
| 1.01               | I             | 15600 (69400)  |                |              |                           | 1.01  | I                  | 15100 (67100)  | 15    | <b>4D160</b>                  | 60         |                           |      |                  |            |                   |                    |
| 1.29               | I             | 15600 (69400)  |                |              |                           | 1.29  | I                  | 15100 (67100)  | 15    | <b>4D180</b>                  | 60         |                           |      |                  |            |                   |                    |
| 1.29               | I             | 21100 (93800)  |                |              |                           | 1.29  | I                  | 20200 (90000)  | 15    | <b>4E180</b>                  | 60         |                           |      |                  |            |                   |                    |
| 2.18               | III           | 21100 (93800)  |                |              |                           | 2.18  | III                | 20200 (90000)  | 15    | <b>4E190</b>                  | 60         |                           |      |                  |            |                   |                    |
| 2.18               | III           | 30600 (136000) |                |              |                           | 2.18  | III                | 30900 (137000) | 15    | <b>4F190</b>                  | 60         |                           |      |                  |            |                   |                    |
| 21.6               | 39700 (4490)  |                | 0.88           | -            | 9480 (42200)              | 26.0  | 32900 (3720)       |                |       | 0.88                          | -          | 9400 (41800)              | 15   | <b>4C170</b>     | 67         | (-)<br>(-)<br>(-) |                    |
|                    |               |                | 0.88           | -            | 15900 (70800)             |       |                    |                |       | 0.88                          | -          | 15400 (68600)             | 15   | <b>4D170</b>     | 67         |                   |                    |
|                    |               |                | 1.29           | I            | 15900 (70800)             |       |                    |                |       | 1.29                          | I          | 15400 (68600)             | 15   | <b>4D180</b>     | 67         |                   |                    |
|                    |               |                | 1.29           | I            | 21600 (96200)             |       |                    |                |       | 1.29                          | I          | 20800 (92400)             | 15   | <b>4E180</b>     | 67         |                   |                    |
|                    |               |                | 1.29           | I            | 30500 (135000)            |       |                    |                |       | 1.29                          | I          | 30700 (137000)            | 15   | <b>4F180</b>     | 67         |                   |                    |
| 19.7               | 43500 (4910)  |                | 0.88           | -            | 9490 (42200)              | 23.8  | 36000 (4070)       |                |       | 0.88                          | -          | 9450 (42000)              | 15   | <b>4C170</b>     | 74         | (-)<br>(-)<br>(-) |                    |
|                    |               |                | 0.88           | -            | 16100 (71800)             |       |                    |                |       | 0.88                          | -          | 15700 (69700)             | 15   | <b>4D170</b>     | 74         |                   |                    |
|                    |               |                | 1.29           | I            | 16100 (71800)             |       |                    |                |       | 1.29                          | I          | 15700 (69700)             | 15   | <b>4D180</b>     | 74         |                   |                    |
|                    |               |                | 1.29           | I            | 21600 (96100)             |       |                    |                |       | 1.29                          | I          | 21200 (94200)             | 15   | <b>4E180</b>     | 74         |                   |                    |
|                    |               |                | 1.29           | I            | 30300 (135000)            |       |                    |                |       | 1.29                          | I          | 30600 (136000)            | 15   | <b>4F180</b>     | 74         |                   |                    |
| 18.1               | 47300 (5340)  |                | 0.96           | -            | 8660 (38500)              | 21.9  | 39200 (4430)       |                |       | 0.96                          | -          | 9480 (42200)              | 15   | <b>4C170</b>     | 80         |                   |                    |
|                    |               |                | 1.01           | I            | 16300 (72700)             |       |                    |                |       | 1.01                          | I          | 15900 (70700)             | 15   | <b>4D170</b>     | 80         |                   |                    |
|                    |               |                | 1.09           | I            | 16300 (72700)             |       |                    |                |       | 1.09                          | I          | 15900 (70700)             | 15   | <b>4D180</b>     | 80         |                   |                    |
|                    |               |                | 1.09           | I            | 21400 (95200)             |       |                    |                |       | 1.09                          | I          | 21600 (95900)             | 15   | <b>4E180</b>     | 80         |                   |                    |
|                    |               |                | 1.29           | I            | 21400 (95200)             |       |                    |                |       | 1.29                          | I          | 21600 (95900)             | 15   | <b>4E190</b>     | 80         |                   |                    |
|                    |               |                | 1.29           | I            | 30100 (134000)            |       |                    |                |       | 1.29                          | I          | 30500 (136000)            | 15   | <b>4F190</b>     | 80         |                   |                    |

Y4 Mounting Single Reduction  
Selection Tables

15 HP  
(11 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |         |                |            |                           | 60 Hz    |                    |               |        |                               |            | Selection                 |          |                  |              |       |                    |     |
|--------------------|---------------|---------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|----------|------------------|--------------|-------|--------------------|-----|
| Output Speed (RPM) | Output Torque |         | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |          | Base             |              |       | VFD <sup>[1]</sup> |     |
|                    | in-lbs        | (N·m)   | SF             | AGMA Class | lbs                       | (N)      |                    | in-lbs        | (N·m)  | SF                            | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size   | Ratio |                    |     |
| 16.6               | 51700         | (5840)  | 0.88           | -          | 6210                      | (27600)  | 20.0               | 42900         | (4840) | 0.88                          | -          | 9490                      | (42200)  | 15               | <b>4C170</b> | 88    |                    |     |
|                    |               |         | 1.01           | I          | 16500                     | (73600)  |                    |               |        | 1.01                          | I          | 16100                     | (71700)  | 15               | <b>4D170</b> | 88    |                    |     |
|                    |               |         | 1.09           | I          | 16500                     | (73600)  |                    |               |        | 1.09                          | I          | 16100                     | (71700)  | 15               | <b>4D180</b> | 88    |                    |     |
|                    |               |         | 1.09           | I          | 21200                     | (94200)  |                    |               |        | 1.09                          | I          | 21600                     | (96200)  | 15               | <b>4E180</b> | 88    |                    |     |
|                    |               |         | 1.29           | I          | 21200                     | (94200)  |                    |               |        | 1.29                          | I          | 21600                     | (96200)  | 15               | <b>4E190</b> | 88    |                    |     |
|                    |               |         | 1.29           | I          | 29900                     | (133000) |                    |               |        | 1.29                          | I          | 30300                     | (135000) | 15               | <b>4F190</b> | 88    |                    |     |
| 14.3               | 60000         | (6780)  | 1.01           | I          | 16500                     | (73300)  | 17.2               | 49700         | (5620) | 1.01                          | I          | 16500                     | (73200)  | 15               | <b>4D170</b> | 102   |                    |     |
|                    |               |         | 1.01           | I          | 20800                     | (92400)  |                    |               |        | 1.01                          | I          | 21300                     | (94700)  | 15               | <b>4E170</b> | 102   |                    |     |
|                    |               |         | 1.29           | I          | 20800                     | (92400)  |                    |               |        | 1.29                          | I          | 21300                     | (94700)  | 15               | <b>4E190</b> | 102   |                    | (-) |
|                    |               |         | 1.29           | I          | 29600                     | (132000) |                    |               |        | 1.29                          | I          | 30000                     | (134000) | 15               | <b>4F190</b> | 102   |                    | (-) |
| 12.9               | 66200         | (7480)  | 0.88           | -          | 15000                     | (66600)  | 15.6               | 54900         | (6200) | 0.88                          | -          | 16600                     | (74100)  | 15               | <b>4D180</b> | 112   |                    |     |
|                    |               |         | 0.88           | -          | 20400                     | (91000)  |                    |               |        | 0.88                          | -          | 21000                     | (93500)  | 15               | <b>4E180</b> | 112   |                    |     |
|                    |               |         | 1.09           | I          | 20400                     | (91000)  |                    |               |        | 1.09                          | I          | 21000                     | (93500)  | 15               | <b>4E190</b> | 112   |                    | (-) |
|                    |               |         | 1.09           | I          | 29300                     | (130000) |                    |               |        | 1.09                          | I          | 29800                     | (133000) | 15               | <b>4F190</b> | 112   |                    | (-) |
| 11.8               | 72400         | (8180)  | 0.88           | -          | 13100                     | (58400)  | 14.3               | 60000         | (6780) | 0.88                          | -          | 16500                     | (73300)  | 15               | <b>4D180</b> | 123   |                    |     |
|                    |               |         | 0.88           | -          | 20100                     | (89600)  |                    |               |        | 0.88                          | -          | 20800                     | (92400)  | 15               | <b>4E180</b> | 123   |                    |     |
|                    |               |         | 1.09           | I          | 20100                     | (89600)  |                    |               |        | 1.09                          | I          | 20800                     | (92400)  | 15               | <b>4E190</b> | 123   |                    | (-) |
|                    |               |         | 1.09           | I          | 29000                     | (129000) |                    |               |        | 1.09                          | I          | 29600                     | (132000) | 15               | <b>4F190</b> | 123   |                    | (-) |
| 9.63               | 89000         | (10100) | 0.88           | -          | 19300                     | (85800)  | 11.6               | 73700         | (8330) | 0.88                          | -          | 20100                     | (89300)  | 15               | <b>4E190</b> | 151   |                    |     |
|                    |               |         | 0.88           | -          | 28300                     | (126000) |                    |               |        | 0.88                          | -          | 29000                     | (129000) | 15               | <b>4F190</b> | 151   |                    |     |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

20 HP  
(15 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:  
Single Reduction 2.141-2.152  
Single Reduction,Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |        |                |            |                           | 60 Hz    |                    |               |        |                               |            | Selection                 |          |                  |              |       |                    |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|----------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |          | Base             |              |       | VFD <sup>[1]</sup> |
|                    | in·lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                    | in·lbs        | (N·m)  | SF                            | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size   | Ratio |                    |
| 64.7               | 18100         | (2040) | 1.01           | I          | 4980                      | (22200)  | 78.1               | 15000         | (1690) | 1.01                          | I          | 4940                      | (22000)  | 20               | <b>4B160</b> | 22    |                    |
|                    |               |        | 1.01           | I          | 7820                      | (34800)  |                    |               |        | 1.01                          | I          | 7590                      | (33700)  | 20               | <b>4C160</b> | 22    |                    |
|                    |               |        | 1.01           | I          | 12300                     | (54700)  |                    |               |        | 1.01                          | I          | 11800                     | (52500)  | 20               | <b>4D160</b> | 22    |                    |
| 59.2               | 19800         | (2230) | 1.01           | I          | 4990                      | (22200)  | 71.4               | 16400         | (1850) | 1.01                          | I          | 4970                      | (22100)  | 20               | <b>4B160</b> | 25    |                    |
|                    |               |        | 1.01           | I          | 7920                      | (35200)  |                    |               |        | 1.01                          | I          | 7700                      | (34300)  | 20               | <b>4C160</b> | 25    |                    |
|                    |               |        | 1.01           | I          | 12500                     | (55800)  |                    |               |        | 1.01                          | I          | 12000                     | (53500)  | 20               | <b>4D160</b> | 25    |                    |
| 51.8               | 22600         | (2550) | 1.01           | I          | 4980                      | (22100)  | 62.5               | 18700         | (2110) | 1.01                          | I          | 4990                      | (22200)  | 20               | <b>4B160</b> | 28    |                    |
|                    |               |        | 1.01           | I          | 8050                      | (35800)  |                    |               |        | 1.01                          | I          | 7860                      | (35000)  | 20               | <b>4C160</b> | 28    |                    |
|                    |               |        | 1.01           | I          | 12900                     | (57300)  |                    |               |        | 1.01                          | I          | 12400                     | (55100)  | 20               | <b>4D160</b> | 28    |                    |
| 41.2               | 28400         | (3210) | 1.01           | I          | 8220                      | (36600)  | 49.7               | 23500         | (2660) | 1.01                          | I          | 8080                      | (36000)  | 20               | <b>4C160</b> | 35    | (-)                |
|                    |               |        | 1.01           | I          | 13500                     | (59900)  |                    |               |        | 1.01                          | I          | 13000                     | (57800)  | 20               | <b>4D160</b> | 35    |                    |
|                    |               |        | 1.29           | I          | 13500                     | (59900)  |                    |               |        | 1.29                          | I          | 13000                     | (57800)  | 20               | <b>4D180</b> | 35    |                    |
|                    |               |        | 1.29           | I          | 18100                     | (80700)  |                    |               |        | 1.29                          | I          | 17400                     | (77300)  | 20               | <b>4E180</b> | 35    |                    |
|                    |               |        | 1.60           | II         | 18100                     | (80700)  |                    |               |        | 1.60                          | II         | 17400                     | (77300)  | 20               | <b>4E190</b> | 35    |                    |
|                    |               |        | 1.60           | II         | 30900                     | (138000) |                    |               |        | 1.60                          | II         | 30000                     | (134000) | 20               | <b>4F190</b> | 35    |                    |
| 37.7               | 31000         | (3510) | 1.01           | I          | 8270                      | (36800)  | 45.5               | 25700         | (2910) | 1.01                          | I          | 8160                      | (36300)  | 20               | <b>4C160</b> | 39    | (-)                |
|                    |               |        | 1.01           | I          | 13700                     | (60900)  |                    |               |        | 1.01                          | I          | 13200                     | (58800)  | 20               | <b>4D160</b> | 39    |                    |
|                    |               |        | 1.29           | I          | 13700                     | (60900)  |                    |               |        | 1.29                          | I          | 13200                     | (58800)  | 20               | <b>4D180</b> | 39    |                    |
|                    |               |        | 1.29           | I          | 18500                     | (82200)  |                    |               |        | 1.29                          | I          | 17700                     | (78900)  | 20               | <b>4E180</b> | 39    |                    |
|                    |               |        | 1.60           | II         | 18500                     | (82200)  |                    |               |        | 1.60                          | II         | 17700                     | (78900)  | 20               | <b>4E190</b> | 39    |                    |
|                    |               |        | 1.60           | II         | 30800                     | (137000) |                    |               |        | 1.60                          | II         | 30800                     | (137000) | 20               | <b>4F190</b> | 39    |                    |
| 31.9               | 36700         | (4140) | 0.95           | -          | 8310                      | (37000)  | 38.5               | 30400         | (3430) | 0.95                          | -          | 8260                      | (36700)  | 20               | <b>4C170</b> | 46    | (-)                |
|                    |               |        | 0.95           | -          | 14100                     | (62500)  |                    |               |        | 0.95                          | -          | 13600                     | (60600)  | 20               | <b>4D170</b> | 46    |                    |
|                    |               |        | 1.29           | I          | 14100                     | (62500)  |                    |               |        | 1.29                          | I          | 13600                     | (60600)  | 20               | <b>4D180</b> | 46    |                    |
|                    |               |        | 1.29           | I          | 19100                     | (85200)  |                    |               |        | 1.29                          | I          | 18400                     | (81900)  | 20               | <b>4E180</b> | 46    |                    |
|                    |               |        | 1.60           | II         | 19100                     | (85200)  |                    |               |        | 1.60                          | II         | 18400                     | (81900)  | 20               | <b>4E190</b> | 46    |                    |
|                    |               |        | 1.60           | II         | 30600                     | (136000) |                    |               |        | 1.60                          | II         | 30900                     | (137000) | 20               | <b>4F190</b> | 46    |                    |
| 27.6               | 42300         | (4780) | 0.80           | -          | 8290                      | (36900)  | 33.3               | 35100         | (3960) | 0.80                          | -          | 8300                      | (36900)  | 20               | <b>4C170</b> | 53    | (-)                |
|                    |               |        | 0.80           | -          | 14400                     | (63800)  |                    |               |        | 0.80                          | -          | 14000                     | (62100)  | 20               | <b>4D170</b> | 53    |                    |
|                    |               |        | 0.95           | -          | 14400                     | (63800)  |                    |               |        | 0.95                          | -          | 14000                     | (62100)  | 20               | <b>4D180</b> | 53    |                    |
|                    |               |        | 0.95           | -          | 19700                     | (87600)  |                    |               |        | 0.95                          | -          | 19000                     | (84400)  | 20               | <b>4E180</b> | 53    |                    |
|                    |               |        | 1.60           | II         | 19700                     | (87600)  |                    |               |        | 1.60                          | II         | 19000                     | (84400)  | 20               | <b>4E190</b> | 53    |                    |
|                    |               |        | 1.60           | II         | 30300                     | (135000) |                    |               |        | 1.60                          | II         | 30700                     | (136000) | 20               | <b>4F190</b> | 53    |                    |
| 24.4               | 48000         | (5420) | 0.95           | -          | 14600                     | (64800)  | 29.4               | 39700         | (4490) | 0.95                          | -          | 14200                     | (63300)  | 20               | <b>4D180</b> | 60    |                    |
|                    |               |        | 0.95           | -          | 20100                     | (89600)  |                    |               |        | 0.95                          | -          | 19400                     | (86500)  | 20               | <b>4E180</b> | 60    |                    |
|                    |               |        | 1.60           | II         | 20100                     | (89600)  |                    |               |        | 1.60                          | II         | 19400                     | (86500)  | 20               | <b>4E190</b> | 60    |                    |
|                    |               |        | 1.60           | II         | 30100                     | (134000) |                    |               |        | 1.60                          | II         | 30400                     | (135000) | 20               | <b>4F190</b> | 60    |                    |

Y4 Mounting Single Reduction  
Selection Tables

20 HP  
(15 kW)

|                                                                                                                                             |  |  |  |  |  |                                                                                                                                                                                    |  |   |  |             |  |          |          |
|---------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---|--|-------------|--|----------|----------|
| <div>Y4 Mounting Position<sup>[1]</sup>:</div> <div></div> |  |  |  |  |  | <div>Dimension Pages:</div> <div>Single Reduction2.141-2.152</div> <div>Single Reduction,Y22.153</div> <div>Double Reduction2.155-2.170</div> <div>Double Reduction, Y22.171</div> |  |   |  | Frequency   |  | 50 Hz    | 60 Hz    |
|                                                                                                                                             |  |  |  |  |  |                                                                                                                                                                                    |  |   |  | Input Speed |  | 1450 RPM | 1750 RPM |
|                                                                                                                                             |  |  |  |  |  | Number of Poles                                                                                                                                                                    |  | 4 |  |             |  |          |          |

| 50Hz               |               |         |                |            |                           | 60 Hz    |                    |               |        |                               |            | Selection                 |          |                  |              |       |                    |     |
|--------------------|---------------|---------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|----------|------------------|--------------|-------|--------------------|-----|
| Output Speed (RPM) | Output Torque |         | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |          | Base             |              |       | VFD <sup>[1]</sup> |     |
|                    | in·lbs        | (N·m)   | SF             | AGMA Class | lbs                       | (N)      |                    | in·lbs        | (N·m)  | SF                            | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size   | Ratio |                    |     |
| 21.6               | 54200         | (6120)  | 0.95           | -          | 14800                     | (65700)  | 26.0               | 44900         | (5070) | 0.95                          | -          | 14500                     | (64300)  | 20               | <b>4D180</b> | 67    |                    |     |
|                    |               |         | 0.95           | -          | 20600                     | (91500)  |                    |               |        | 0.95                          | -          | 19900                     | (88500)  | 20               | <b>4E180</b> | 67    |                    |     |
|                    |               |         | 0.95           | -          | 29800                     | (133000) |                    |               |        | 0.95                          | -          | 30200                     | (134000) | 20               | <b>4F180</b> | 67    |                    |     |
| 19.7               | 59300         | (6690)  | 0.95           | -          | 14900                     | (66200)  | 23.8               | 49100         | (5550) | 0.95                          | -          | 14600                     | (65000)  | 20               | <b>4D180</b> | 74    |                    |     |
|                    |               |         | 0.95           | -          | 20800                     | (92500)  |                    |               |        | 0.95                          | -          | 20200                     | (90000)  | 20               | <b>4E180</b> | 74    |                    |     |
|                    |               |         | 0.95           | -          | 29600                     | (132000) |                    |               |        | 0.95                          | -          | 30000                     | (134000) | 20               | <b>4F180</b> | 74    |                    |     |
| 18.1               | 64500         | (7290)  | 0.80           | -          | 15000                     | (66500)  | 21.9               | 53400         | (6040) | 0.80                          | -          | 14700                     | (65600)  | 20               | <b>4D180</b> | 80    |                    |     |
|                    |               |         | 0.80           | -          | 20500                     | (91400)  |                    |               |        | 0.80                          | -          | 20500                     | (91300)  | 20               | <b>4E180</b> | 80    |                    |     |
|                    |               |         | 0.95           | -          | 20500                     | (91400)  |                    |               |        | 0.95                          | -          | 20500                     | (91300)  | 20               | <b>4E190</b> | 80    |                    | (-) |
|                    |               |         | 0.95           | -          | 29400                     | (131000) |                    |               |        | 0.95                          | -          | 29900                     | (133000) | 20               | <b>4F190</b> | 80    |                    | (-) |
| 16.6               | 70500         | (7970)  | 0.80           | -          | 13700                     | (61100)  | 20.0               | 58400         | (6600) | 0.80                          | -          | 14900                     | (66100)  | 20               | <b>4D180</b> | 88    |                    |     |
|                    |               |         | 0.80           | -          | 20200                     | (90000)  |                    |               |        | 0.80                          | -          | 20800                     | (92600)  | 20               | <b>4E180</b> | 88    |                    |     |
|                    |               |         | 0.95           | -          | 20200                     | (90000)  |                    |               |        | 0.95                          | -          | 20800                     | (92600)  | 20               | <b>4E190</b> | 88    |                    | (-) |
|                    |               |         | 0.95           | -          | 29100                     | (130000) |                    |               |        | 0.95                          | -          | 29600                     | (132000) | 20               | <b>4F190</b> | 88    |                    | (-) |
| 14.3               | 81800         | (9250)  | 0.95           | -          | 19700                     | (87400)  | 17.2               | 67800         | (7660) | 0.95                          | -          | 20400                     | (90600)  | 20               | <b>4E190</b> | 102   |                    |     |
|                    |               |         | 0.95           | -          | 28600                     | (127000) |                    |               |        | 0.95                          | -          | 29200                     | (130000) | 20               | <b>4F190</b> | 102   |                    |     |
| 12.9               | 90300         | (10200) | 0.80           | -          | 19200                     | (85500)  | 15.6               | 74800         | (8450) | 0.80                          | -          | 20000                     | (89000)  | 20               | <b>4E190</b> | 112   |                    |     |
|                    |               |         | 0.80           | -          | 28300                     | (126000) |                    |               |        | 0.80                          | -          | 28900                     | (129000) | 20               | <b>4F190</b> | 112   |                    |     |
| 11.8               | 98800         | (11200) | 0.80           | -          | 18800                     | (83600)  | 14.3               | 81800         | (9250) | 0.80                          | -          | 19700                     | (87400)  | 20               | <b>4E190</b> | 123   |                    |     |
|                    |               |         | 0.80           | -          | 27900                     | (124000) |                    |               |        | 0.80                          | -          | 28600                     | (127000) | 20               | <b>4F190</b> | 123   |                    |     |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction  
Selection Tables

25 HP  
(18.5 kW)

| <div>Y4 Mounting Position<sup>[1]</sup>:</div> <div></div> |               |        |                |            |                           |          | <div>Dimension Pages:</div> <div>Single Reduction2.141-2.152</div> <div>Single Reduction,Y22.153</div> <div>Double Reduction2.155-2.170</div> <div>Double Reduction, Y22.171</div> |               |        |                               | Frequency       |                           | 50 Hz    | 60 Hz            |              |       |                    |     |
|-----------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------|----------------|------------|---------------------------|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------|-------------------------------|-----------------|---------------------------|----------|------------------|--------------|-------|--------------------|-----|
|                                                                                                                                               |               |        |                |            |                           |          |                                                                                                                                                                                    |               |        |                               | Input Speed     |                           | 1450 RPM | 1750 RPM         |              |       |                    |     |
|                                                                                                                                               |               |        |                |            |                           |          |                                                                                                                                                                                    |               |        |                               | Number of Poles |                           | 4        |                  |              |       |                    |     |
|                                                                                                                                               |               |        |                |            |                           |          |                                                                                                                                                                                    |               |        |                               |                 |                           |          |                  |              |       |                    |     |
| 50Hz                                                                                                                                          |               |        |                |            |                           |          | 60 Hz                                                                                                                                                                              |               |        |                               |                 |                           |          | Selection        |              |       |                    |     |
| Output Speed (RPM)                                                                                                                            | Output Torque |        | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM)                                                                                                                                                                 | Output Torque |        | Service Factor <sup>[1]</sup> |                 | Solid Shaft Overhung Load |          | Base             |              |       | VFD <sup>[1]</sup> |     |
|                                                                                                                                               | in·lbs        | (N·m)  | SF             | AGMA Class | lbs                       | (N)      |                                                                                                                                                                                    | in·lbs        | (N·m)  | SF                            | AGMA Class      | lbs                       | (N)      | Motor Power Code | Frame Size   | Ratio |                    |     |
| 64.7                                                                                                                                          | 22300         | (2520) | 0.82           | -          | 4530                      | (20100)  | 78.1                                                                                                                                                                               | 18500         | (2090) | 0.82                          | -               | 4560                      | (20300)  | 25               | <b>4B160</b> | 22    |                    |     |
|                                                                                                                                               |               |        | 0.82           | -          | 7420                      | (33000)  |                                                                                                                                                                                    |               |        | 0.82                          | -               | 7260                      | (32300)  | 25               | <b>4C160</b> | 22    |                    |     |
|                                                                                                                                               |               |        | 0.82           | -          | 12000                     | (53200)  |                                                                                                                                                                                    |               |        | 0.82                          | -               | 11500                     | (51200)  | 25               | <b>4D160</b> | 22    |                    |     |
| 59.2                                                                                                                                          | 24400         | (2750) | 0.82           | -          | 4490                      | (20000)  | 71.4                                                                                                                                                                               | 20200         | (2280) | 0.82                          | -               | 4550                      | (20300)  | 25               | <b>4B160</b> | 25    |                    |     |
|                                                                                                                                               |               |        | 0.82           | -          | 7480                      | (33300)  |                                                                                                                                                                                    |               |        | 0.82                          | -               | 7340                      | (32600)  | 25               | <b>4C160</b> | 25    |                    |     |
|                                                                                                                                               |               |        | 0.82           | -          | 12200                     | (54100)  |                                                                                                                                                                                    |               |        | 0.82                          | -               | 11700                     | (52200)  | 25               | <b>4D160</b> | 25    |                    |     |
| 51.8                                                                                                                                          | 27800         | (3150) | 0.82           | -          | 7550                      | (33600)  | 62.5                                                                                                                                                                               | 23100         | (2610) | 0.82                          | -               | 7440                      | (33100)  | 25               | <b>4C160</b> | 28    |                    |     |
|                                                                                                                                               |               |        | 0.82           | -          | 12500                     | (55400)  |                                                                                                                                                                                    |               |        | 0.82                          | -               | 12000                     | (53600)  | 25               | <b>4D160</b> | 28    |                    |     |
| 41.2                                                                                                                                          | 35000         | (3950) | 0.82           | -          | 7590                      | (33800)  | 49.7                                                                                                                                                                               | 29000         | (3280) | 0.82                          | -               | 7560                      | (33600)  | 25               | <b>4C160</b> | 35    |                    |     |
|                                                                                                                                               |               |        | 0.82           | -          | 12900                     | (57500)  |                                                                                                                                                                                    |               |        | 0.82                          | -               | 12600                     | (55800)  | 25               | <b>4D160</b> | 35    |                    |     |
|                                                                                                                                               |               |        | 1.05           | I          | 12900                     | (57500)  |                                                                                                                                                                                    |               |        | 1.05                          | I               | 12600                     | (55800)  | 25               | <b>4D180</b> | 35    |                    |     |
|                                                                                                                                               |               |        | 1.05           | I          | 17600                     | (78500)  |                                                                                                                                                                                    |               |        | 1.05                          | I               | 17000                     | (75500)  | 25               | <b>4E180</b> | 35    |                    |     |
|                                                                                                                                               |               |        | 1.29           | I          | 17600                     | (78500)  |                                                                                                                                                                                    |               |        | 1.29                          | I               | 17000                     | (75500)  | 25               | <b>4E190</b> | 35    |                    | (-) |
|                                                                                                                                               |               |        | 1.29           | I          | 30700                     | (136000) |                                                                                                                                                                                    |               |        | 1.29                          | I               | 29700                     | (132000) | 25               | <b>4F190</b> | 35    |                    | (-) |
| 37.7                                                                                                                                          | 38300         | (4330) | 0.82           | -          | 7580                      | (33700)  | 45.5                                                                                                                                                                               | 31700         | (3580) | 0.82                          | -               | 7590                      | (33800)  | 25               | <b>4C160</b> | 39    |                    |     |
|                                                                                                                                               |               |        | 0.82           | -          | 13100                     | (58300)  |                                                                                                                                                                                    |               |        | 0.82                          | -               | 12700                     | (56700)  | 25               | <b>4D160</b> | 39    |                    |     |
|                                                                                                                                               |               |        | 1.05           | I          | 13100                     | (58300)  |                                                                                                                                                                                    |               |        | 1.05                          | I               | 12700                     | (56700)  | 25               | <b>4D180</b> | 39    |                    |     |
|                                                                                                                                               |               |        | 1.05           | I          | 18000                     | (79900)  |                                                                                                                                                                                    |               |        | 1.05                          | I               | 17300                     | (77000)  | 25               | <b>4E180</b> | 39    |                    |     |
|                                                                                                                                               |               |        | 1.29           | I          | 18000                     | (79900)  |                                                                                                                                                                                    |               |        | 1.29                          | I               | 17300                     | (77000)  | 25               | <b>4E190</b> | 39    |                    | (-) |
|                                                                                                                                               |               |        | 1.29           | I          | 30500                     | (136000) |                                                                                                                                                                                    |               |        | 1.29                          | I               | 30400                     | (135000) | 25               | <b>4F190</b> | 39    |                    | (-) |
| 31.9                                                                                                                                          | 45200         | (5110) | 0.77           | -          | 7500                      | (33400)  | 38.5                                                                                                                                                                               | 37500         | (4240) | 0.77                          | -               | 7590                      | (33800)  | 25               | <b>4C170</b> | 46    |                    |     |
|                                                                                                                                               |               |        | 0.77           | -          | 13400                     | (59500)  |                                                                                                                                                                                    |               |        | 0.77                          | -               | 13100                     | (58100)  | 25               | <b>4D170</b> | 46    |                    |     |
|                                                                                                                                               |               |        | 1.05           | I          | 13400                     | (59500)  |                                                                                                                                                                                    |               |        | 1.05                          | I               | 13100                     | (58100)  | 25               | <b>4D180</b> | 46    |                    |     |
|                                                                                                                                               |               |        | 1.05           | I          | 18500                     | (82400)  |                                                                                                                                                                                    |               |        | 1.05                          | I               | 17900                     | (79600)  | 25               | <b>4E180</b> | 46    |                    |     |
|                                                                                                                                               |               |        | 1.29           | I          | 18500                     | (82400)  |                                                                                                                                                                                    |               |        | 1.29                          | I               | 17900                     | (79600)  | 25               | <b>4E190</b> | 46    |                    | (-) |
|                                                                                                                                               |               |        | 1.29           | I          | 30200                     | (134000) |                                                                                                                                                                                    |               |        | 1.29                          | I               | 30500                     | (136000) | 25               | <b>4F190</b> | 46    |                    | (-) |
| 27.6                                                                                                                                          | 52200         | (5900) | 0.77           | -          | 13600                     | (60300)  | 33.3                                                                                                                                                                               | 43300         | (4890) | 0.77                          | -               | 13300                     | (59200)  | 25               | <b>4D180</b> | 53    |                    |     |
|                                                                                                                                               |               |        | 0.77           | -          | 19000                     | (84400)  |                                                                                                                                                                                    |               |        | 0.77                          | -               | 18400                     | (81700)  | 25               | <b>4E180</b> | 53    |                    |     |
|                                                                                                                                               |               |        | 1.29           | I          | 19000                     | (84400)  |                                                                                                                                                                                    |               |        | 1.29                          | I               | 18400                     | (81700)  | 25               | <b>4E190</b> | 53    |                    | (-) |
|                                                                                                                                               |               |        | 1.29           | I          | 29900                     | (133000) |                                                                                                                                                                                    |               |        | 1.29                          | I               | 30300                     | (135000) | 25               | <b>4F190</b> | 53    |                    | (-) |
| 24.4                                                                                                                                          | 59200         | (6680) | 0.77           | -          | 13700                     | (60800)  | 29.4                                                                                                                                                                               | 49000         | (5540) | 0.77                          | -               | 13500                     | (60000)  | 25               | <b>4D180</b> | 60    |                    |     |
|                                                                                                                                               |               |        | 0.77           | -          | 19300                     | (86000)  |                                                                                                                                                                                    |               |        | 0.77                          | -               | 18800                     | (83500)  | 25               | <b>4E180</b> | 60    |                    |     |
|                                                                                                                                               |               |        | 1.29           | I          | 19300                     | (86000)  |                                                                                                                                                                                    |               |        | 1.29                          | I               | 18800                     | (83500)  | 25               | <b>4E190</b> | 60    |                    | (-) |
|                                                                                                                                               |               |        | 1.29           | I          | 29600                     | (132000) |                                                                                                                                                                                    |               |        | 1.29                          | I               | 30000                     | (134000) | 25               | <b>4F190</b> | 60    |                    | (-) |
| 21.6                                                                                                                                          | 66800         | (7550) | 0.77           | -          | 13700                     | (61100)  | 26.0                                                                                                                                                                               | 55400         | (6260) | 0.77                          | -               | 13600                     | (60600)  | 25               | <b>4D180</b> | 67    |                    |     |
|                                                                                                                                               |               |        | 0.77           | -          | 19600                     | (87400)  |                                                                                                                                                                                    |               |        | 0.77                          | -               | 19100                     | (85100)  | 25               | <b>4E180</b> | 67    |                    |     |
|                                                                                                                                               |               |        | 0.77           | -          | 29300                     | (130000) |                                                                                                                                                                                    |               |        | 0.77                          | -               | 29800                     | (132000) | 25               | <b>4F180</b> | 67    |                    |     |

Y4 Mounting Single Reduction  
Selection Tables

25 HP  
(18.5 kW)

Y4 Mounting Position<sup>[1]</sup>:



Dimension Pages:

Single Reduction2.141-2.152

Single Reduction,Y22.153

Double Reduction2.155-2.170

Double Reduction, Y22.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |                |       |                |            |                           | 60 Hz |                    |               |       |                               |               | Selection                 |     |                  |            |       |                    |
|--------------------|----------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|-------------------------------|---------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque  |       | Service Factor |            | Solid Shaft Overhung Load |       | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |               | Solid Shaft Overhung Load |     | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in·lbs         | (N·m) | SF             | AGMA Class | lbs                       | (N)   |                    | in·lbs        | (N·m) | SF                            | AGMA Class    | lbs                       | (N) | Motor Power Code | Frame Size | Ratio |                    |
| 19.7               | 73100 (8260)   |       | 0.77           | -          | 12900 (57400)             | 23.8  | 60600 (6840)       |               | 0.77  | -                             | 13700 (60900) |                           | 25  | 4D180            | 74         |       |                    |
|                    |                |       | 0.77           | -          |                           |       |                    |               | 0.77  | -                             |               |                           | 25  | 4E180            | 74         |       |                    |
|                    |                |       | 0.77           | -          |                           |       |                    |               | 0.77  | -                             |               |                           | 25  | 4F180            | 74         |       |                    |
| 18.1               | 79500 (8990)   |       | 0.77           | -          | 19800 (88000)             | 21.9  | 65900 (7450)       |               | 0.77  | -                             | 19600 (87200) |                           | 25  | 4E190            | 80         |       |                    |
|                    |                |       | 0.77           | -          |                           |       |                    |               | 0.77  | -                             |               |                           | 25  | 4F190            | 80         |       |                    |
| 16.6               | 87000 (9830)   |       | 0.77           | -          | 19400 (86300)             | 20.0  | 72100 (8140)       |               | 0.77  | -                             | 19800 (88200) |                           | 25  | 4E190            | 88         |       |                    |
|                    |                |       | 0.77           | -          |                           |       |                    |               | 0.77  | -                             |               |                           | 25  | 4F190            | 88         |       |                    |
| 14.3               | 101000 (11400) |       | 0.77           | -          | 18700 (83100)             | 17.2  | 83600 (9450)       |               | 0.77  | -                             | 19600 (87000) |                           | 25  | 4E190            | 102        |       |                    |
|                    |                |       | 0.77           | -          |                           |       |                    |               | 0.77  | -                             |               |                           | 25  | 4F190            | 102        |       |                    |

Y4 Mounting Single Reduction  
Selection Tables

30 HP  
(22 kW)

|                                                                                                                                               |  |  |  |  |  |  |                      |  |             |  |                 |  |          |          |
|-----------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|----------------------|--|-------------|--|-----------------|--|----------|----------|
| <div>Y4 Mounting Position<sup>[1]</sup>:</div> <div></div> |  |  |  |  |  |  | Dimension Pages:     |  |             |  | Frequency       |  | 50 Hz    | 60 Hz    |
|                                                                                                                                               |  |  |  |  |  |  | Single Reduction     |  | 2.141-2.152 |  | Input Speed     |  | 1450 RPM | 1750 RPM |
|                                                                                                                                               |  |  |  |  |  |  | Single Reduction,Y2  |  | 2.153       |  | Number of Poles |  | 4        |          |
|                                                                                                                                               |  |  |  |  |  |  | Double Reduction     |  | 2.155-2.170 |  |                 |  |          |          |
|                                                                                                                                               |  |  |  |  |  |  | Double Reduction, Y2 |  | 2.171       |  |                 |  |          |          |

| 50Hz               |               |       |                |            |                           |      | 60 Hz              |               |       |                               |                |                           |       | Selection        |            |       |                    |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque |       | Service Factor |            | Solid Shaft Overhung Load |      | Output Speed (RPM) | Output Torque |       | Service Factor <sup>[1]</sup> |                | Solid Shaft Overhung Load |       | Base             |            |       | VFD <sup>[1]</sup> |
|                    | in·lbs        | (N·m) | SF             | AGMA Class | lbs                       | (N)  |                    | in·lbs        | (N·m) | SF                            | AGMA Class     | lbs                       | (N)   | Motor Power Code | Frame Size | Ratio |                    |
| 41.2               | 41600 (4700)  |       | 0.88           | -          | 12400 (55200)             | 49.7 | 34500 (3900)       |               | 0.88  | -                             | 12100 (53900)  | 30                        | 4D180 | 35               |            |       |                    |
|                    |               |       | 0.88           | -          | 17200 (76300)             |      |                    |               | 0.88  | -                             | 16600 (73700)  | 30                        | 4E180 | 35               |            |       |                    |
|                    |               |       | 1.09           | I          | 17200 (76300)             |      |                    |               | 1.09  | I                             | 16600 (73700)  | 30                        | 4E190 | 35               |            |       |                    |
|                    |               |       | 1.09           | I          | 30400 (135000)            |      |                    |               | 1.09  | I                             | 29300 (130000) | 30                        | 4F190 | 35               |            |       |                    |
| 37.7               | 45500 (5140)  |       | 0.88           | -          | 12500 (55700)             | 45.5 | 37700 (4260)       |               | 0.88  | -                             | 12300 (54500)  | 30                        | 4D180 | 39               |            |       |                    |
|                    |               |       | 0.88           | -          | 17400 (77500)             |      |                    |               | 0.88  | -                             | 16900 (75000)  | 30                        | 4E180 | 39               |            |       |                    |
|                    |               |       | 1.09           | I          | 17400 (77500)             |      |                    |               | 1.09  | I                             | 16900 (75000)  | 30                        | 4E190 | 39               |            |       |                    |
|                    |               |       | 1.09           | I          | 30200 (134000)            |      |                    |               | 1.09  | I                             | 30000 (133000) | 30                        | 4F190 | 39               |            |       |                    |
| 31.9               | 53800 (6080)  |       | 0.88           | -          | 12700 (56400)             | 38.5 | 44600 (5040)       |               | 0.88  | -                             | 12500 (55600)  | 30                        | 4D180 | 46               |            |       |                    |
|                    |               |       | 0.88           | -          | 17900 (79600)             |      |                    |               | 0.88  | -                             | 17400 (77200)  | 30                        | 4E180 | 46               |            |       |                    |
|                    |               |       | 1.09           | I          | 17900 (79600)             |      |                    |               | 1.09  | I                             | 17400 (77200)  | 30                        | 4E190 | 46               |            |       |                    |
|                    |               |       | 1.09           | I          | 29800 (133000)            |      |                    |               | 1.09  | I                             | 30200 (135000) | 30                        | 4F190 | 46               |            |       |                    |
| 27.6               | 62100 (7010)  |       | 1.09           | I          | 18200 (81100)             | 33.3 | 51400 (5810)       |               | 1.09  | I                             | 17800 (79000)  | 30                        | 4E190 | 53               |            |       |                    |
|                    |               |       | 1.09           | I          | 29500 (131000)            |      |                    |               | 1.09  | I                             | 29900 (133000) | 30                        | 4F190 | 53               |            |       |                    |
| 24.4               | 70400 (7950)  |       | 1.09           | I          | 18500 (82300)             | 29.4 | 58300 (6590)       |               | 1.09  | I                             | 18100 (80500)  | 30                        | 4E190 | 60               |            |       |                    |
|                    |               |       | 1.09           | I          | 29100 (130000)            |      |                    |               | 1.09  | I                             | 29600 (132000) | 30                        | 4F190 | 60               |            |       |                    |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.  
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

# Y4 Mounting Single Reduction Selection Tables

**40 HP**  
(30 kW)

**Y4 Mounting Position<sup>[1]</sup>:**



*Dimension Pages:*  
Single Reduction 2.141-2.152  
Single Reduction, Y2 2.153  
Double Reduction 2.155-2.170  
Double Reduction, Y2 2.171

|                 |          |          |
|-----------------|----------|----------|
| Frequency       | 50 Hz    | 60 Hz    |
| Input Speed     | 1450 RPM | 1750 RPM |
| Number of Poles | 4        |          |

| 50Hz               |               |         |                |            |                           |          | 60 Hz              |               |        |                               |            |                           |          | Selection        |              |       |                    |  |
|--------------------|---------------|---------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|----------|------------------|--------------|-------|--------------------|--|
| Output Speed (RPM) | Output Torque |         | Service Factor |            | Solid Shaft Overhung Load |          | Output Speed (RPM) | Output Torque |        | Service Factor <sup>[1]</sup> |            | Solid Shaft Overhung Load |          | Base             |              |       | VFD <sup>[1]</sup> |  |
|                    | in•lbs        | (N•m)   | SF             | AGMA Class | lbs                       | (N)      |                    | in•lbs        | (N•m)  | SF                            | AGMA Class | lbs                       | (N)      | Motor Power Code | Frame Size   | Ratio |                    |  |
| 41.2               | 56800         | (6410)  | 0.80           | -          | 16000                     | (71400)  | 49.7               | 47000         | (5310) | 0.80                          | -          | 15700                     | (69600)  | 40               | <b>4E190</b> | 35    | (-)                |  |
|                    |               |         | 0.80           | -          | 29700                     | (132000) |                    |               |        | 0.80                          | -          | 28500                     | (127000) | 40               | <b>4F190</b> | 35    | (-)                |  |
| 37.7               | 62100         | (7010)  | 0.80           | -          | 16200                     | (72100)  | 45.5               | 51400         | (5810) | 0.80                          | -          | 15900                     | (70500)  | 40               | <b>4E190</b> | 39    | (-)                |  |
|                    |               |         | 0.80           | -          | 29500                     | (131000) |                    |               |        | 0.80                          | -          | 29100                     | (129000) | 40               | <b>4F190</b> | 39    | (-)                |  |
| 31.9               | 73400         | (8290)  | 0.80           | -          | 16500                     | (73200)  | 38.5               | 60800         | (6870) | 0.80                          | -          | 16200                     | (72000)  | 40               | <b>4E190</b> | 46    |                    |  |
|                    |               |         | 0.80           | -          | 29000                     | (129000) |                    |               |        | 0.80                          | -          | 29500                     | (131000) | 40               | <b>4F190</b> | 46    |                    |  |
| 27.6               | 84700         | (9560)  | 0.80           | -          | 16600                     | (73800)  | 33.3               | 70100         | (7920) | 0.80                          | -          | 16400                     | (72900)  | 40               | <b>4E190</b> | 53    |                    |  |
|                    |               |         | 0.80           | -          | 28500                     | (127000) |                    |               |        | 0.80                          | -          | 29100                     | (130000) | 40               | <b>4F190</b> | 53    |                    |  |
| 24.4               | 95900         | (10800) | 0.80           | -          | 16600                     | (74000)  | 29.4               | 79500         | (8980) | 0.80                          | -          | 16500                     | (73600)  | 40               | <b>4E190</b> | 60    |                    |  |
|                    |               |         | 0.80           | -          | 28000                     | (125000) |                    |               |        | 0.80                          | -          | 28700                     | (128000) | 40               | <b>4F190</b> | 60    |                    |  |

Gearmotors

Selection  
Tables

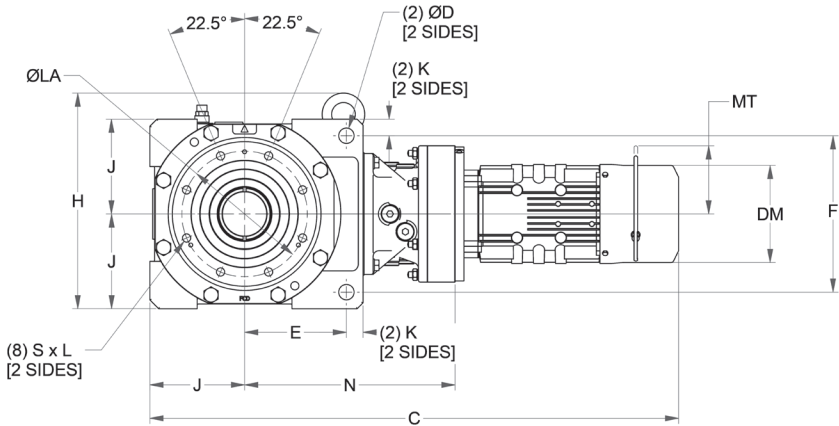
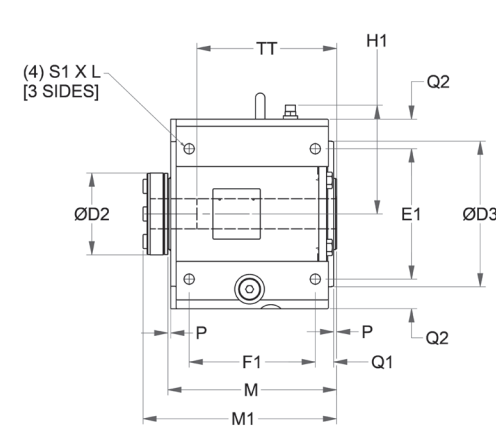
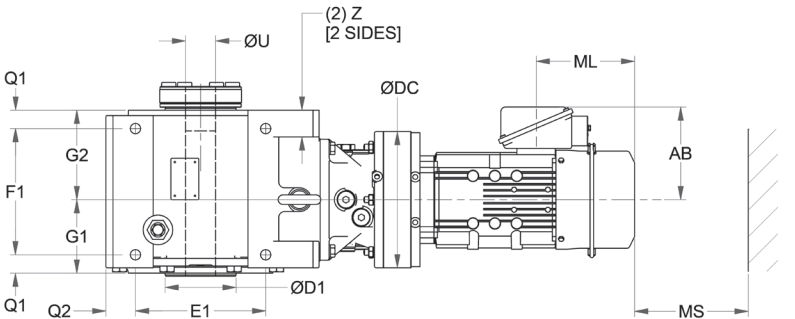
**Notes:** [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.9 thru 2.XX.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Dimensions

Single Reduction Cyclo®  
LHYM-4A100Y~4A125Y

| Minimum Engagement |      |       |
|--------------------|------|-------|
| Frame Size         | TT   |       |
|                    | inch | (mm)  |
| 4A                 | 8.19 | (208) |



All dimensions are in inches (mm).  
For units ordered in the Y2 mounting configuration, please refer to page 2.115 for external lubricant piping dimensions.

| Model        | N             | ØDC           | J             | E             | F             | K            | Z            | ØD           | E1            | F1            | Q1           | Q2           | S1 x L                   |
|--------------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|
| 4A100, 4A105 | 9.33<br>(237) | 5.91<br>(150) | 4.33<br>(110) | 4.49<br>(114) | 7.24<br>(184) | 0.71<br>(18) | 1.38<br>(35) | 0.71<br>(18) | 5.91<br>(150) | 6.30<br>(160) | 0.91<br>(23) | 1.38<br>(35) | M12 x 0.79<br>(M12 x 20) |
| 4A110, 4A115 | 9.76<br>(248) | 6.38<br>(162) |               |               |               |              |              |              |               |               |              |              |                          |
| 4A120, 4A125 | 9.57<br>(243) | 8.03<br>(204) |               |               |               |              |              |              |               |               |              |              |                          |

| Model                                        | M             | P          | G1           | G2            | H             | H1            | ØLA           | ØD3           | S x L                    | M1            | ØD1         | ØD2           | ØU                |                    |
|----------------------------------------------|---------------|------------|--------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|-------------|---------------|-------------------|--------------------|
|                                              |               |            |              |               |               |               |               |               |                          |               |             |               | Std & Max         | Min                |
| 4A100, 4A105<br>4A110, 4A115<br>4A120, 4A125 | 8.50<br>(216) | 0.2<br>(5) | 3.78<br>(96) | 4.33<br>(110) | 10.9<br>(276) | 5.16<br>(131) | 6.10<br>(155) | 6.89<br>(175) | M10 x 0.67<br>(M10 x 17) | 9.84<br>(250) | 3.4<br>(85) | 4.09<br>(104) | 2-3/16<br>(55.56) | 1-11/16<br>(42.86) |

LHYM01-4A105Y-AV ▶ LHYM2-4A125Y-EP

All dimensions are in inches (mm)

| Model            | 4 Pole Motor HP (kW) | Without Brake |                   |            |            |                | With Brake  |                   |            |            |            |            | Weight lb (kg) |
|------------------|----------------------|---------------|-------------------|------------|------------|----------------|-------------|-------------------|------------|------------|------------|------------|----------------|
|                  |                      | C             | DM <sup>[1]</sup> | AB         | ML         | Weight lb (kg) | C           | DM <sup>[1]</sup> | AB         | ML         | MS         | MT         |                |
| LHYM01-4A105Y-AV | 1/8 x 4 (0.1 x 4)    | 20.58 (523)   | ø4.88 (ø124)      | 4.63 (118) | 2.32 (59)  | 117 (53)       | 21.84 (555) | ø4.88 (ø124)      | 4.63 (118) | 3.58 (91)  | 2.40 (61)  | -          | 120 (55)       |
| LHYM02-4A105Y    | 1/4 x 4 (0.2 x 4)    | 20.58 (523)   | ø4.88 (ø124)      | 4.63 (118) | 2.32 (59)  | 117 (53)       | 21.84 (555) | ø4.88 (ø124)      | 4.63 (118) | 3.58 (91)  | 2.40 (61)  | -          | 120 (55)       |
| LHYM02-4A105Y-AV | 1/4 x 4 (0.2 x 4)    | 21.37 (543)   | ø4.88 (ø124)      | 4.63 (118) | 2.32 (59)  | 120 (55)       | 22.63 (575) | ø4.88 (ø124)      | 4.63 (118) | 3.58 (91)  | 2.40 (61)  | -          | 123 (56)       |
| LHYM03-4A105Y    | 1/3 x 4 (0.25 x 4)   | 20.58 (523)   | ø4.88 (ø124)      | 4.63 (118) | 2.32 (59)  | 117 (53)       | 21.84 (555) | ø4.88 (ø124)      | 4.63 (118) | 3.58 (91)  | 2.40 (61)  | -          | 120 (55)       |
| LHYM03-4A105Y-AV | 1/3 x 4 (0.25 x 4)   | 21.37 (543)   | ø4.88 (ø124)      | 4.63 (118) | 2.32 (59)  | 120 (55)       | 22.63 (575) | ø4.88 (ø124)      | 4.63 (118) | 3.58 (91)  | 2.40 (61)  | -          | 123 (56)       |
| LHYM05-4A105Y    | 1/2 x 4 (0.4 x 4)    | 21.37 (543)   | ø4.88 (ø124)      | 4.63 (118) | 2.32 (59)  | 120 (55)       | 22.63 (575) | ø4.88 (ø124)      | 4.63 (118) | 3.58 (91)  | 2.40 (61)  | -          | 123 (56)       |
| LHYM05-4A105Y-AV | 1/2 x 4 (0.4 x 4)    | 22.98 (584)   | ø5.94 (ø151)      | 5.67 (144) | 3.82 (97)  | 127 (58)       | 24.68 (627) | ø5.94 (ø151)      | 5.67 (144) | 5.51 (140) | 3.66 (93)  | 3.94 (100) | 133 (61)       |
| LHYM08-4A105Y    | 3/4 x 4 (0.55 x 4)   | 22.98 (584)   | ø5.94 (ø151)      | 5.67 (144) | 3.82 (97)  | 124 (57)       | 24.68 (627) | ø5.94 (ø151)      | 5.67 (144) | 5.51 (140) | 3.66 (93)  | 3.94 (100) | 130 (59)       |
| LHYM08-4A105Y-AV | 3/4 x 4 (0.55 x 4)   | 24.28 (617)   | ø6.30 (ø160)      | 5.86 (149) | 3.94 (100) | 135 (62)       | 26.72 (679) | ø6.30 (ø160)      | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 146 (66)       |
| LHYM1-4A105Y-EP  | 1 x 4 (0.75 x 4)     | 24.72 (628)   | □6.22 (□158)      | 5.98 (152) | 3.82 (97)  | 140 (64)       | 27.22 (691) | □6.22 (□158)      | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 150 (68)       |
| LHYM1H-4A105Y-EP | 1.5 x 4 (1.1 x 4)    | 25.78 (655)   | □6.57 (□167)      | 6.16 (156) | 3.82 (97)  | 148 (67)       | 28.52 (724) | □6.57 (□167)      | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 159 (72)       |
| LHYM2-4A105Y-EP  | 2 x 4 (1.5 x 4)      | 25.78 (655)   | □6.57 (□167)      | 6.16 (156) | 3.82 (97)  | 150 (69)       | 28.52 (724) | □6.57 (□167)      | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 162 (74)       |
| LHYM3-4A105Y-EP  | 3 x 4 (2.2 x 4)      | 26.61 (676)   | □7.24 (□184)      | 6.71 (170) | 4.53 (115) | 167 (76)       | 29.68 (754) | □7.24 (□184)      | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 183 (83)       |
| LHYM03-4A115Y-AV | 1/3 x 4 (0.25 x 4)   | 21.66 (550)   | ø4.88 (ø124)      | 4.63 (118) | 2.32 (59)  | 135 (62)       | 22.92 (582) | ø4.88 (ø124)      | 4.63 (118) | 3.58 (91)  | 2.40 (61)  | -          | 138 (63)       |
| LHYM05-4A115Y    | 1/2 x 4 (0.4 x 4)    | 21.66 (550)   | ø4.88 (ø124)      | 4.63 (118) | 2.32 (59)  | 135 (62)       | 22.92 (582) | ø4.88 (ø124)      | 4.63 (118) | 3.58 (91)  | 2.40 (61)  | -          | 138 (63)       |
| LHYM05-4A115Y-AV | 1/2 x 4 (0.4 x 4)    | 23.27 (591)   | ø5.94 (ø151)      | 5.67 (144) | 3.82 (97)  | 142 (65)       | 24.96 (634) | ø5.94 (ø151)      | 5.67 (144) | 5.51 (140) | 3.66 (93)  | 3.94 (100) | 148 (67)       |
| LHYM08-4A115Y    | 3/4 x 4 (0.55 x 4)   | 23.27 (591)   | ø5.94 (ø151)      | 5.67 (144) | 3.82 (97)  | 139 (63)       | 24.96 (634) | ø5.94 (ø151)      | 5.67 (144) | 5.51 (140) | 3.66 (93)  | 3.94 (100) | 145 (66)       |
| LHYM08-4A115Y-AV | 3/4 x 4 (0.55 x 4)   | 24.57 (624)   | ø6.30 (ø160)      | 5.86 (149) | 3.94 (100) | 148 (68)       | 27.01 (686) | ø6.30 (ø160)      | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 159 (72)       |
| LHYM1-4A115Y-EP  | 1 x 4 (0.75 x 4)     | 25.00 (635)   | □6.22 (□158)      | 5.98 (152) | 3.82 (97)  | 153 (70)       | 27.50 (699) | □6.22 (□158)      | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 163 (74)       |
| LHYM1H-4A115Y-EP | 1.5 x 4 (1.1 x 4)    | 26.07 (662)   | □6.57 (□167)      | 6.16 (156) | 3.82 (97)  | 160 (73)       | 28.80 (732) | □6.57 (□167)      | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 172 (78)       |
| LHYM2-4A115Y-EP  | 2 x 4 (1.5 x 4)      | 26.07 (662)   | □6.57 (□167)      | 6.16 (156) | 3.82 (97)  | 163 (74)       | 28.80 (732) | □6.57 (□167)      | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 175 (80)       |
| LHYM3-4A115Y-EP  | 3 x 4 (2.2 x 4)      | 25.95 (659)   | □7.24 (□184)      | 6.71 (170) | 4.53 (115) | 175 (80)       | 29.02 (737) | □7.24 (□184)      | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 192 (87)       |
| LHYM5-4A115Y-EP  | 5 x 4 (3.7 x 4)      | 27.01 (686)   | □8.74 (□222)      | 7.34 (186) | 4.65 (118) | 201 (91)       | 30.57 (777) | □8.74 (□222)      | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 225 (102)      |
| LHYM1-4A125Y-EP  | 1 x 4 (0.75 x 4)     | 24.96 (634)   | □6.22 (□158)      | 5.98 (152) | 3.82 (97)  | 157 (71)       | 27.46 (698) | □6.22 (□158)      | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 167 (76)       |
| LHYM1H-4A125Y-EP | 1.5 x 4 (1.1 x 4)    | 26.03 (661)   | □6.57 (□167)      | 6.16 (156) | 3.82 (97)  | 164 (75)       | 28.76 (731) | □6.57 (□167)      | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 175 (80)       |
| LHYM2-4A125Y-EP  | 2 x 4 (1.5 x 4)      | 26.03 (661)   | □6.57 (□167)      | 6.16 (156) | 3.82 (97)  | 167 (76)       | 28.76 (731) | □6.57 (□167)      | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 178 (81)       |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover

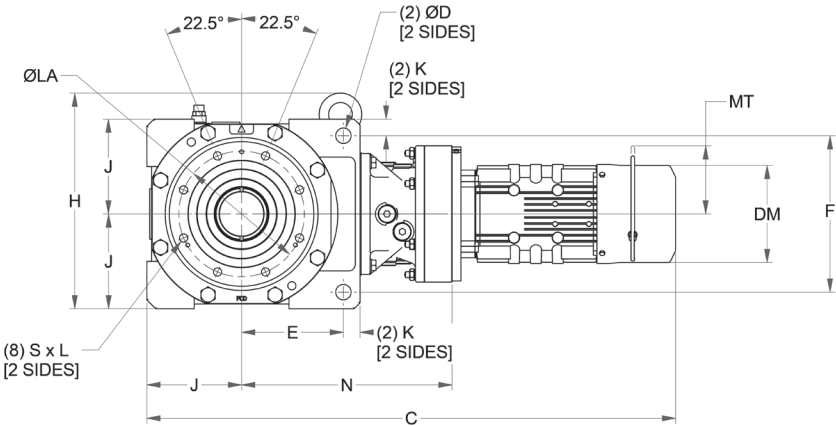
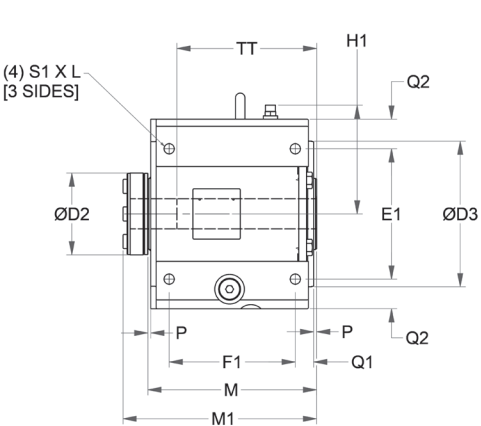
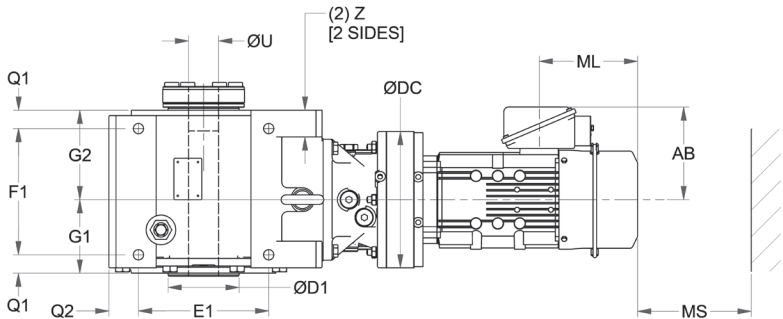
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Single Reduction Cyclo®  
LHYM-4A120Y~4B145Y

| Minimum Engagement |      |       |
|--------------------|------|-------|
| Frame Size         | TT   |       |
|                    | inch | (mm)  |
| 4A                 | 8.19 | (208) |
| 4B                 | 9.53 | (242) |



All dimensions are in inches (mm).  
For units ordered in the Y2 mounting configuration, please refer to page 2.115 for external lubricant piping dimensions.

| Model        | N              | ØDC           | J             | E             | F             | K            | Z            | ØD           | E1            | F1            | Q1           | Q2           | S1 x L                   |
|--------------|----------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|
| 4A120, 4A125 | 9.57<br>(243)  | 8.03<br>(204) | 4.33<br>(110) | 4.49<br>(114) | 7.24<br>(184) | 0.71<br>(18) | 1.38<br>(25) | 0.71<br>(18) | 5.91<br>(150) | 6.30<br>(160) | 0.91<br>(23) | 1.38<br>(35) | M12 x 0.79<br>(M12 x 20) |
| 4A140, 4A145 | 10.2<br>(265)  | 9.06<br>(230) |               |               |               |              |              |              |               |               |              |              |                          |
| 4B120, 4B125 | 11.02<br>(280) | 8.03<br>(204) | 5.12<br>(130) | 5.59<br>(142) | 8.43<br>(214) | 0.91<br>(23) | 1.58<br>(40) | 0.87<br>(22) | 7.48<br>(190) | 7.68<br>(195) | 1.06<br>(27) | 1.38<br>(35) | M16 x 1.02<br>(M16 x 26) |
| 4B140, 4B145 | 11.69<br>(297) | 9.06<br>(230) |               |               |               |              |              |              |               |               |              |              |                          |

| Model                        | M              | P           | G1            | G2            | H              | H1            | ØLA           | ØD3           | S x L                    | M1             | ØD1           | ØD2           | ØU                |                    |
|------------------------------|----------------|-------------|---------------|---------------|----------------|---------------|---------------|---------------|--------------------------|----------------|---------------|---------------|-------------------|--------------------|
|                              |                |             |               |               |                |               |               |               |                          |                |               |               | Std & Max         | Min                |
| 4B120, 4B125<br>4B140, 4B145 | 10.20<br>(259) | 0.20<br>(5) | 4.80<br>(122) | 5.00<br>(127) | 12.13<br>(308) | 5.94<br>(151) | 6.89<br>(175) | 7.83<br>(199) | M12 x 0.79<br>(M12 x 20) | 11.54<br>(293) | 3.94<br>(100) | 4.49<br>(114) | 2-7/16<br>(61.91) | 1-15/16<br>(49.21) |
| 4B120, 4B125<br>4B140, 4B145 | 10.20<br>(259) | 0.20<br>(5) | 4.80<br>(122) | 5.00<br>(127) | 12.13<br>(308) | 5.94<br>(151) | 6.89<br>(175) | 7.83<br>(199) | M12 x 0.79<br>(M12 x 20) | 11.54<br>(293) | 3.94<br>(100) | 4.49<br>(114) | 2-7/16<br>(61.91) | 1-15/16<br>(49.21) |

LHYM3-4A125Y-EP ▶ LHYM10-4B145Y-EP

All dimensions are in inches (mm)

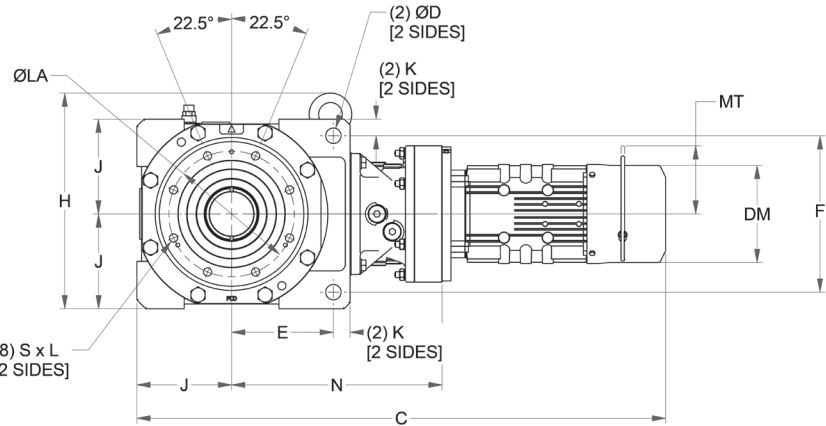
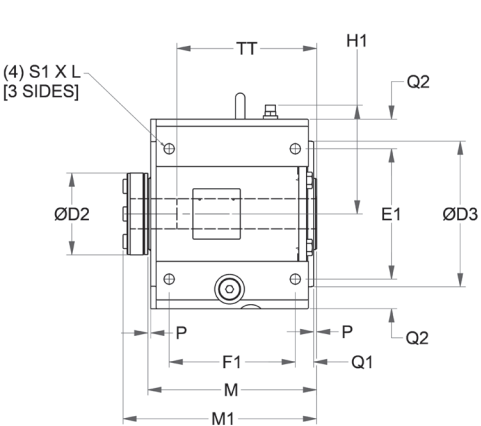
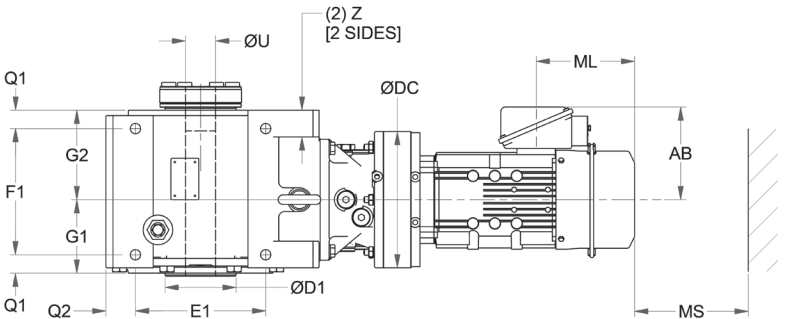
| Model            | 4 Pole Motor HP (kW)  | Without Brake  |                   |                |               |                | With Brake      |                   |                |                |               |               |                |
|------------------|-----------------------|----------------|-------------------|----------------|---------------|----------------|-----------------|-------------------|----------------|----------------|---------------|---------------|----------------|
|                  |                       | C              | DM <sup>[1]</sup> | AB             | ML            | Weight lb (kg) | C               | DM <sup>[1]</sup> | AB             | ML             | MS            | MT            | Weight lb (kg) |
| LHYM3-4A125Y-EP  | 3 x 4<br>(2.2 x 4)    | 25.44<br>(646) | □7.24<br>(□184)   | 6.71<br>(170)  | 4.53<br>(115) | 180<br>(82)    | 28.51<br>(724)  | □7.24<br>(□184)   | 6.71<br>(170)  | 7.60<br>(193)  | 5.43<br>(138) | 5.04<br>(128) | 197<br>(89)    |
| LHYM5-4A125Y-EP  | 5 x 4<br>(3.7 x 4)    | 26.89<br>(683) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 205<br>(93)    | 30.46<br>(774)  | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153) | 6.30<br>(160) | 229<br>(104)   |
| LHYM8-4A125Y-EP  | 7.5 x 4<br>(5.5 x 4)  | 28.59<br>(726) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 239<br>(109)   | 32.15<br>(817)  | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153) | 6.30<br>(160) | 263<br>(120)   |
| LHYM3-4A145Y-EP  | 3 x 4<br>(2.2 x 4)    | 26.29<br>(668) | □7.24<br>(□184)   | 6.71<br>(170)  | 4.53<br>(115) | 195<br>(89)    | 29.36<br>(746)  | □7.24<br>(□184)   | 6.71<br>(170)  | 7.60<br>(193)  | 5.43<br>(138) | 5.04<br>(128) | 212<br>(96)    |
| LHYM5-4A145Y-EP  | 5 x 4<br>(3.7 x 4)    | 27.55<br>(700) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 219<br>(100)   | 31.11<br>(790)  | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153) | 6.30<br>(160) | 243<br>(111)   |
| LHYM8-4A145Y-EP  | 7.5 x 4<br>(5.5 x 4)  | 29.24<br>(743) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 253<br>(115)   | 32.80<br>(833)  | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153) | 6.30<br>(160) | 277<br>(126)   |
| LHYM10-4A145Y-EP | 10 x 4<br>(7.5 x 4)   | 30.74<br>(781) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 280<br>(127)   | 34.87<br>(886)  | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189) | 7.32<br>(186) | 324<br>(147)   |
| LHYM15-4A145Y-EP | 15 x 4<br>(11 x 4)    | 33.18<br>(843) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 293<br>(133)   | 37.31<br>(948)  | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189) | 7.32<br>(186) | 337<br>(153)   |
| LHYM20-4A145Y-EP | 20 x 4<br>(15 x 4)    | 35.62<br>(905) | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178) | 373<br>(170)   | 40.91<br>(1039) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242) | -             | 459<br>(209)   |
| LHYM05-4B125Y    | 1/2 x 4<br>(0.4 x 4)  | 24.05<br>(611) | ø4.88<br>(ø124)   | 4.63<br>(118)  | 2.32<br>(59)  | 204<br>(93)    | 25.31<br>(643)  | ø4.88<br>(ø124)   | 4.63<br>(118)  | 3.58<br>(91)   | 2.40<br>(61)  | -             | 207<br>(94)    |
| LHYM05-4B125Y-AV | 1/2 x 4<br>(0.4 x 4)  | 25.46<br>(647) | ø5.94<br>(ø151)   | 5.67<br>(144)  | 3.82<br>(97)  | 211<br>(96)    | 27.16<br>(690)  | ø5.94<br>(ø151)   | 5.67<br>(144)  | 5.51<br>(140)  | 3.66<br>(93)  | 3.94<br>(100) | 217<br>(99)    |
| LHYM08-4B125Y    | 3/4 x 4<br>(0.55 x 4) | 25.46<br>(647) | ø5.94<br>(ø151)   | 5.67<br>(144)  | 3.82<br>(97)  | 208<br>(95)    | 27.16<br>(690)  | ø5.94<br>(ø151)   | 5.67<br>(144)  | 5.51<br>(140)  | 3.66<br>(93)  | 3.94<br>(100) | 214<br>(97)    |
| LHYM08-4B125Y-AV | 3/4 x 4<br>(0.55 x 4) | 26.76<br>(680) | ø6.30<br>(ø160)   | 5.86<br>(149)  | 3.94<br>(100) | 217<br>(99)    | 29.20<br>(742)  | ø6.30<br>(ø160)   | 5.86<br>(149)  | 6.38<br>(162)  | 4.53<br>(115) | 4.29<br>(109) | 227<br>(103)   |
| LHYM1-4B125Y-EP  | 1 x 4<br>(0.75 x 4)   | 27.20<br>(691) | □6.22<br>(□158)   | 5.98<br>(152)  | 3.82<br>(97)  | 222<br>(101)   | 29.70<br>(754)  | □6.22<br>(□158)   | 5.98<br>(152)  | 6.32<br>(161)  | 4.80<br>(122) | 4.25<br>(108) | 231<br>(105)   |
| LHYM1H-4B125Y-EP | 1.5 x 4<br>(1.1 x 4)  | 28.26<br>(718) | □6.57<br>(□167)   | 6.16<br>(156)  | 3.82<br>(97)  | 228<br>(104)   | 31.00<br>(787)  | □6.57<br>(□167)   | 6.16<br>(156)  | 6.56<br>(167)  | 5.04<br>(128) | 4.61<br>(117) | 240<br>(109)   |
| LHYM2-4B125Y-EP  | 2 x 4<br>(1.5 x 4)    | 28.26<br>(718) | □6.57<br>(□167)   | 6.16<br>(156)  | 3.82<br>(97)  | 231<br>(105)   | 31.00<br>(787)  | □6.57<br>(□167)   | 6.16<br>(156)  | 6.56<br>(167)  | 5.04<br>(128) | 4.61<br>(117) | 243<br>(111)   |
| LHYM3-4B125Y-EP  | 3 x 4<br>(2.2 x 4)    | 27.67<br>(703) | □7.24<br>(□184)   | 6.71<br>(170)  | 4.53<br>(115) | 245<br>(111)   | 30.74<br>(781)  | □7.24<br>(□184)   | 6.71<br>(170)  | 7.60<br>(193)  | 5.43<br>(138) | 5.04<br>(128) | 261<br>(119)   |
| LHYM5-4B125Y-EP  | 5 x 4<br>(3.7 x 4)    | 29.13<br>(740) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 270<br>(123)   | 32.69<br>(830)  | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153) | 6.30<br>(160) | 294<br>(134)   |
| LHYM8-4B125Y-EP  | 7.5 x 4<br>(5.5 x 4)  | 30.82<br>(783) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 304<br>(138)   | 34.38<br>(873)  | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153) | 6.30<br>(160) | 328<br>(149)   |
| LHYM1-4B145Y-EP  | 1 x 4<br>(0.75 x 4)   | 27.89<br>(708) | □6.22<br>(□158)   | 5.98<br>(152)  | 3.82<br>(97)  | 241<br>(109)   | 30.39<br>(772)  | □6.22<br>(□158)   | 5.98<br>(152)  | 6.32<br>(161)  | 4.80<br>(122) | 4.25<br>(108) | 250<br>(114)   |
| LHYM1H-4B145Y-EP | 1.5 x 4<br>(1.1 x 4)  | 28.95<br>(735) | □6.57<br>(□167)   | 6.16<br>(156)  | 3.82<br>(97)  | 247<br>(112)   | 31.69<br>(805)  | □6.57<br>(□167)   | 6.16<br>(156)  | 6.56<br>(167)  | 5.04<br>(128) | 4.61<br>(117) | 259<br>(118)   |
| LHYM2-4B145Y-EP  | 2 x 4<br>(1.5 x 4)    | 28.95<br>(735) | □6.57<br>(□167)   | 6.16<br>(156)  | 3.82<br>(97)  | 250<br>(114)   | 31.69<br>(805)  | □6.57<br>(□167)   | 6.16<br>(156)  | 6.56<br>(167)  | 5.04<br>(128) | 4.61<br>(117) | 262<br>(119)   |
| LHYM3-4B145Y-EP  | 3 x 4<br>(2.2 x 4)    | 28.36<br>(720) | □7.24<br>(□184)   | 6.71<br>(170)  | 4.53<br>(115) | 262<br>(119)   | 31.43<br>(798)  | □7.24<br>(□184)   | 6.71<br>(170)  | 7.60<br>(193)  | 5.43<br>(138) | 5.04<br>(128) | 279<br>(127)   |
| LHYM5-4B145Y-EP  | 5 x 4<br>(3.7 x 4)    | 29.62<br>(752) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 286<br>(130)   | 33.18<br>(843)  | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153) | 6.30<br>(160) | 310<br>(141)   |
| LHYM8-4B145Y-EP  | 7.5 x 4<br>(5.5 x 4)  | 31.31<br>(795) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 320<br>(146)   | 34.88<br>(886)  | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153) | 6.30<br>(160) | 344<br>(156)   |
| LHYM10-4B145Y-EP | 10 x 4<br>(7.5 x 4)   | 32.81<br>(833) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 347<br>(158)   | 36.94<br>(938)  | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189) | 7.32<br>(186) | 391<br>(178)   |
| LHYM15-4B145Y-EP | 15 x 4<br>(11 x 4)    | 35.25<br>(895) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 360<br>(163)   | 39.38<br>(1000) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189) | 7.32<br>(186) | 404<br>(184)   |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover  
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.  
Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Single Reduction Cyclo®  
LHYM-4B140Y~4C165Y

| Minimum Engagement |       |       |
|--------------------|-------|-------|
| Frame Size         | TT    |       |
|                    | inch  | (mm)  |
| 4B                 | 9.53  | (242) |
| 4C                 | 10.98 | (279) |



All dimensions are in inches (mm).  
For units ordered in the Y2 mounting configuration, please refer to page 2.115 for external lubricant piping dimensions.

| Model        | N              | ØDC           | J             | E             | F             | K            | Z            | ØD           | E1            | F1            | Q1           | Q2           | S1 x L                   |
|--------------|----------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|
| 4B140, 4B145 | 11.69<br>(297) | 9.06<br>(230) | 5.12<br>(130) | 5.59<br>(142) | 8.43<br>(214) | 0.91<br>(23) | 1.58<br>(40) | 0.87<br>(22) | 7.48<br>(190) | 7.68<br>(195) | 1.06<br>(27) | 1.38<br>(35) | M16 x 1.02<br>(M16 x 26) |
| 4B160, 4B165 | 12.83<br>(326) | 11.8<br>(300) |               |               |               |              |              |              |               |               |              |              |                          |
| 4C140, 4C145 | 14.0<br>(356)  | 9.06<br>(230) | 6.30<br>(160) | 6.77<br>(172) | 10.4<br>(264) | 1.1<br>(28)  | 1.8<br>(45)  | 1.0<br>(26)  | 8.66<br>(220) | 8.39<br>(213) | 1.2<br>(31)  | 2.0<br>(50)  | M20 x 1.30<br>(M20 x 33) |
| 4C160, 4C165 | 14.8<br>(377)  | 11.8<br>(300) |               |               |               |              |              |              |               |               |              |              |                          |

| Model                        | M              | P           | G1            | G2            | H              | H1            | ØLA           | ØD3           | S x L                    | M1             | ØD1           | ØD2           | ØU                 |                    |
|------------------------------|----------------|-------------|---------------|---------------|----------------|---------------|---------------|---------------|--------------------------|----------------|---------------|---------------|--------------------|--------------------|
|                              |                |             |               |               |                |               |               |               |                          |                |               |               | Std & Max          | Min                |
| 4B140, 4B145<br>4B160, 4B165 | 10.20<br>(259) | 0.20<br>(5) | 4.80<br>(122) | 5.00<br>(127) | 12.13<br>(308) | 5.94<br>(151) | 6.89<br>(175) | 7.83<br>(199) | M12 x 0.79<br>(M12 x 20) | 11.54<br>(293) | 3.94<br>(100) | 4.49<br>(114) | 2-7/16<br>(61.91)  | 1-15/16<br>(49.21) |
| 4C140, 4C145<br>4C160, 4C165 | 11.2<br>(285)  | 0.2<br>(5)  | 4.88<br>(124) | 5.94<br>(151) | 14.33<br>(364) | 7.20<br>(183) | 8.35<br>(212) | 9.61<br>(244) | M16 x 1.02<br>(M16 x 26) | 12.83<br>(326) | 4.72<br>(120) | 5.43<br>(138) | 2-15/16<br>(74.61) | 2-3/16<br>(55.56)  |

LHYM15-4B145Y-EP ▶ LHYM30-4C165Y-EP

All dimensions are in inches (mm)

| Model            | 4 Pole Motor HP (kW) | Without Brake   |                   |                |               |                | With Brake      |                   |                |                |                |               | Weight lb (kg) |
|------------------|----------------------|-----------------|-------------------|----------------|---------------|----------------|-----------------|-------------------|----------------|----------------|----------------|---------------|----------------|
|                  |                      | C               | DM <sup>[1]</sup> | AB             | ML            | Weight lb (kg) | C               | DM <sup>[1]</sup> | AB             | ML             | MS             | MT            |                |
| LHYM20-4B145Y-EP | 20 x 4<br>(15 x 4)   | 37.69<br>(957)  | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178) | 440<br>(200)   | 42.99<br>(1092) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 526<br>(239)   |
| LHYM10-4B165Y-EP | 10 x 4<br>(7.5 x 4)  | 34.10<br>(866)  | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 394<br>(179)   | 38.24<br>(971)  | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 438<br>(199)   |
| LHYM15-4B165Y-EP | 15 x 4<br>(11 x 4)   | 36.54<br>(928)  | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 407<br>(185)   | 40.68<br>(1033) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 451<br>(205)   |
| LHYM20-4B165Y-EP | 20 x 4<br>(15 x 4)   | 38.83<br>(986)  | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178) | 490<br>(222)   | 44.12<br>(1121) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 576<br>(261)   |
| LHYM25-4B165Y-EP | 25 x 4<br>(18.5 x 4) | 43.00<br>(1092) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 768<br>(348)   | 49.85<br>(1266) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 865<br>(392)   |
| LHYM30-4B165Y-EP | 30 x 4<br>(22 x 4)   | 43.00<br>(1092) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 768<br>(348)   | 49.85<br>(1266) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 865<br>(392)   |
| LHYM1-4C145Y-EP  | 1 x 4<br>(0.75 x 4)  | 31.36<br>(797)  | □6.22<br>(□158)   | 5.98<br>(152)  | 3.82<br>(97)  | 347<br>(158)   | 33.86<br>(860)  | □6.22<br>(□158)   | 5.98<br>(152)  | 6.32<br>(161)  | 4.80<br>(122)  | 4.25<br>(108) | 357<br>(162)   |
| LHYM1H-4C145Y-EP | 1.5 x 4<br>(1.1 x 4) | 32.42<br>(824)  | □6.57<br>(□167)   | 6.16<br>(156)  | 3.82<br>(97)  | 354<br>(161)   | 35.16<br>(893)  | □6.57<br>(□167)   | 6.16<br>(156)  | 6.56<br>(167)  | 5.04<br>(128)  | 4.61<br>(117) | 366<br>(166)   |
| LHYM2-4C145Y-EP  | 2 x 4<br>(1.5 x 4)   | 32.42<br>(824)  | □6.57<br>(□167)   | 6.16<br>(156)  | 3.82<br>(97)  | 357<br>(162)   | 35.16<br>(893)  | □6.57<br>(□167)   | 6.16<br>(156)  | 6.56<br>(167)  | 5.04<br>(128)  | 4.61<br>(117) | 369<br>(168)   |
| LHYM3-4C145Y-EP  | 3 x 4<br>(2.2 x 4)   | 31.83<br>(809)  | □7.24<br>(□184)   | 6.71<br>(170)  | 4.53<br>(115) | 369<br>(168)   | 34.90<br>(887)  | □7.24<br>(□184)   | 6.71<br>(170)  | 7.60<br>(193)  | 5.43<br>(138)  | 5.04<br>(128) | 386<br>(175)   |
| LHYM5-4C145Y-EP  | 5 x 4<br>(3.7 x 4)   | 33.09<br>(841)  | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 393<br>(179)   | 36.66<br>(931)  | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 417<br>(189)   |
| LHYM8-4C145Y-EP  | 7.5 x 4<br>(5.5 x 4) | 34.79<br>(884)  | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 427<br>(194)   | 38.35<br>(974)  | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 451<br>(205)   |
| LHYM10-4C145Y-EP | 10 x 4<br>(7.5 x 4)  | 36.28<br>(922)  | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 454<br>(206)   | 40.42<br>(1027) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 498<br>(226)   |
| LHYM15-4C145Y-EP | 15 x 4<br>(11 x 4)   | 38.72<br>(984)  | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 467<br>(212)   | 42.86<br>(1089) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 511<br>(232)   |
| LHYM20-4C145Y-EP | 20 x 4<br>(15 x 4)   | 41.16<br>(1046) | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178) | 547<br>(248)   | 46.46<br>(1180) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 633<br>(287)   |
| LHYM1H-4C165Y-EP | 1.5 x 4<br>(1.1 x 4) | 33.26<br>(845)  | □6.57<br>(□167)   | 6.16<br>(156)  | 3.82<br>(97)  | 399<br>(181)   | 36.00<br>(914)  | □6.57<br>(□167)   | 6.16<br>(156)  | 6.56<br>(167)  | 5.04<br>(128)  | 4.61<br>(117) | 411<br>(187)   |
| LHYM2-4C165Y-EP  | 2 x 4<br>(1.5 x 4)   | 33.26<br>(845)  | □6.57<br>(□167)   | 6.16<br>(156)  | 3.82<br>(97)  | 402<br>(183)   | 36.00<br>(914)  | □6.57<br>(□167)   | 6.16<br>(156)  | 6.56<br>(167)  | 5.04<br>(128)  | 4.61<br>(117) | 414<br>(188)   |
| LHYM3-4C165Y-EP  | 3 x 4<br>(2.2 x 4)   | 32.67<br>(830)  | □7.24<br>(□184)   | 6.71<br>(170)  | 4.53<br>(115) | 412<br>(187)   | 35.74<br>(908)  | □7.24<br>(□184)   | 6.71<br>(170)  | 7.60<br>(193)  | 5.43<br>(138)  | 5.04<br>(128) | 429<br>(195)   |
| LHYM5-4C165Y-EP  | 5 x 4<br>(3.7 x 4)   | 34.13<br>(867)  | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 437<br>(198)   | 37.69<br>(957)  | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 461<br>(209)   |
| LHYM8-4C165Y-EP  | 7.5 x 4<br>(5.5 x 4) | 35.82<br>(910)  | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 471<br>(214)   | 39.39<br>(1000) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 495<br>(225)   |
| LHYM10-4C165Y-EP | 10 x 4<br>(7.5 x 4)  | 37.28<br>(947)  | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 499<br>(227)   | 41.41<br>(1052) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 543<br>(247)   |
| LHYM15-4C165Y-EP | 15 x 4<br>(11 x 4)   | 39.72<br>(1009) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 511<br>(232)   | 43.85<br>(1114) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 555<br>(252)   |
| LHYM20-4C165Y-EP | 20 x 4<br>(15 x 4)   | 42.00<br>(1067) | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178) | 595<br>(270)   | 47.30<br>(1201) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 681<br>(309)   |
| LHYM25-4C165Y-EP | 25 x 4<br>(18.5 x 4) | 46.18<br>(1173) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 872<br>(396)   | 53.03<br>(1347) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 969<br>(440)   |
| LHYM30-4C165Y-EP | 30 x 4<br>(22 x 4)   | 46.18<br>(1173) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 872<br>(396)   | 53.03<br>(1347) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 969<br>(440)   |
| LHYM15-4C175Y-EP | 15 x 4<br>(11 x 4)   | 39.93<br>(1014) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 567<br>(257)   | 44.06<br>(1119) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 611<br>(277)   |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover

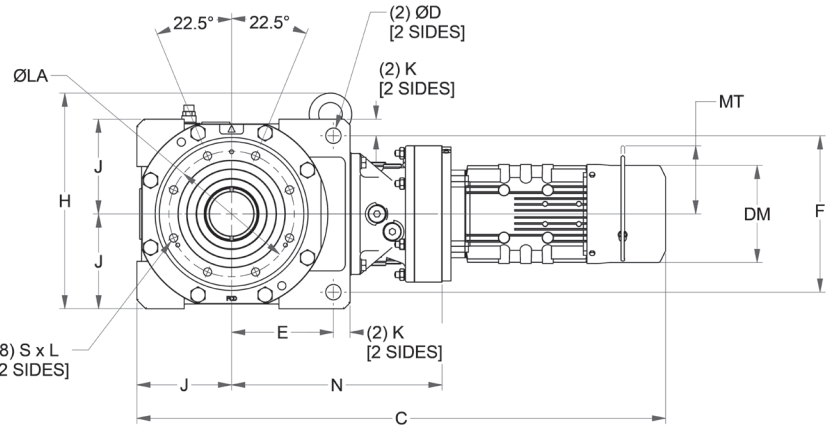
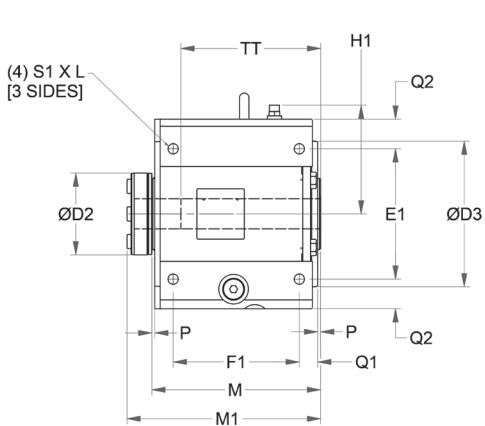
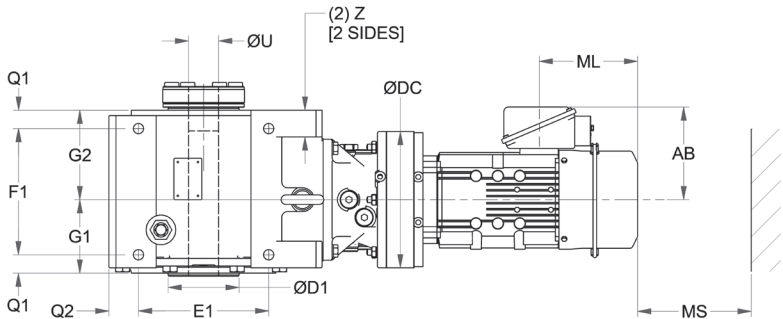
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Single Reduction Cyclo®  
LHYM-4C170Y~4D185Y

| Minimum Engagement |       |       |
|--------------------|-------|-------|
| Frame Size         | TT    |       |
|                    | inch  | (mm)  |
| 4C                 | 10.98 | (279) |
| 4D                 | 12.83 | (326) |



All dimensions are in inches (mm).  
For units ordered in the Y2 mounting configuration, please refer to page 2.115 for external lubricant piping dimensions.

| Model        | N             | ØDC           | J             | E             | F             | K           | Z           | ØD          | E1            | F1            | Q1          | Q2          | S1 x L                   |
|--------------|---------------|---------------|---------------|---------------|---------------|-------------|-------------|-------------|---------------|---------------|-------------|-------------|--------------------------|
| 4C170, 4C175 | 15.5<br>(393) | 13.4<br>(340) | 6.30<br>(160) | 6.77<br>(172) | 10.4<br>(264) | 1.1<br>(28) | 1.8<br>(45) | 1.0<br>(26) | 8.66<br>(220) | 8.39<br>(213) | 1.2<br>(31) | 2.0<br>(50) | M20 x 1.30<br>(M20 x 33) |
| 4D170, 4D175 | 17.4<br>(443) | 13.4<br>(340) | 7.48<br>(190) | 7.60<br>(193) | 12.2<br>(310) | 1.4<br>(35) | 2.2<br>(55) | 1.3<br>(33) | 9.84<br>(250) | 10.0<br>(254) | 1.4<br>(36) | 2.6<br>(65) | M24 x 1.57<br>(M24 x 40) |
| 4D180, 4D185 | 17.6<br>(446) | 14.6<br>(370) |               |               |               |             |             |             |               |               |             |             |                          |

|                              |               |            |               |               |                |               |               |               |                          |                |               |               | ØU                 |                   |
|------------------------------|---------------|------------|---------------|---------------|----------------|---------------|---------------|---------------|--------------------------|----------------|---------------|---------------|--------------------|-------------------|
| Model                        | M             | P          | G1            | G2            | H              | H1            | ØLA           | ØD3           | S x L                    | M1             | ØD1           | ØD2           | Std & Max          | Min               |
| 4C170, 4C175                 | 11.2<br>(285) | 0.2<br>(5) | 4.88<br>(124) | 5.94<br>(151) | 14.33<br>(364) | 7.20<br>(183) | 8.35<br>(212) | 9.61<br>(244) | M16 x 1.02<br>(M16 x 26) | 12.83<br>(326) | 4.72<br>(120) | 5.43<br>(138) | 2-15/16<br>(74.61) | 2-3/16<br>(55.56) |
| 4D170, 4D175<br>4D180, 4D185 | 13.4<br>(340) | 0.3<br>(7) | 5.83<br>(148) | 7.01<br>(178) | 16.7<br>(424)  | 8.39<br>(213) | 10.0<br>(255) | 11.6<br>(295) | M20 x 1.30<br>(M20 x 33) | 15.0<br>(381)  | 5.51<br>(140) | 5.98<br>(152) | 3-7/16<br>(87.31)  | 2-7/16<br>(61.91) |

LHYM15-4C175Y-EP ▶ LHYM15-4D185Y-EP

All dimensions are in inches (mm)

| Model            | 4 Pole<br>Motor<br>HP (kW) | Without Brake   |                   |                |               |                   | With Brake      |                   |                |                |                |               |                   |
|------------------|----------------------------|-----------------|-------------------|----------------|---------------|-------------------|-----------------|-------------------|----------------|----------------|----------------|---------------|-------------------|
|                  |                            | C               | DM <sup>[1]</sup> | AB             | ML            | Weight<br>lb (kg) | C               | DM <sup>[1]</sup> | AB             | ML             | MS             | MT            | Weight<br>lb (kg) |
| LHYM20-4C175Y-EP | 20 x 4<br>(15 x 4)         | 42.65<br>(1083) | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178) | 647<br>(294)      | 47.94<br>(1218) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 733<br>(333)      |
| LHYM25-4C175Y-EP | 25 x 4<br>(18.5 x 4)       | 46.82<br>(1189) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 927<br>(421)      | 53.67<br>(1363) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1024<br>(465)     |
| LHYM30-4C175Y-EP | 30 x 4<br>(22 x 4)         | 46.82<br>(1189) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 927<br>(421)      | 53.67<br>(1363) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1024<br>(465)     |
| LHYM40-4C175Y-EP | 40 x 4<br>(30 x 4)         | 51.70<br>(1313) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 1040<br>(472)     | 58.55<br>(1487) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1137<br>(516)     |
| LHYM2-4D165Y-EP  | 2 x 4<br>(1.5 x 4)         | 35.77<br>(909)  | □6.57<br>(□167)   | 6.16<br>(156)  | 3.82<br>(97)  | 487<br>(221)      | 38.51<br>(978)  | □6.57<br>(□167)   | 6.16<br>(156)  | 6.56<br>(167)  | 5.04<br>(128)  | 4.61<br>(117) | 499<br>(226)      |
| LHYM3-4D165Y-EP  | 3 x 4<br>(2.2 x 4)         | 35.52<br>(902)  | □7.24<br>(□184)   | 6.71<br>(170)  | 4.53<br>(115) | 487<br>(221)      | 38.59<br>(980)  | □7.24<br>(□184)   | 6.71<br>(170)  | 7.60<br>(193)  | 5.43<br>(138)  | 5.04<br>(128) | 504<br>(229)      |
| LHYM5-4D165Y-EP  | 5 x 4<br>(3.7 x 4)         | 36.38<br>(924)  | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 487<br>(221)      | 39.95<br>(1015) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 511<br>(232)      |
| LHYM8-4D165Y-EP  | 7.5 x 4<br>(5.5 x 4)       | 38.08<br>(967)  | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 487<br>(221)      | 41.64<br>(1058) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 511<br>(232)      |
| LHYM10-4D165Y-EP | 10 x 4<br>(7.5 x 4)        | 38.43<br>(976)  | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 490<br>(222)      | 42.56<br>(1081) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 534<br>(243)      |
| LHYM15-4D165Y-EP | 15 x 4<br>(11 x 4)         | 40.87<br>(1038) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 490<br>(222)      | 45.01<br>(1143) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 534<br>(242)      |
| LHYM20-4D165Y-EP | 20 x 4<br>(15 x 4)         | 42.49<br>(1079) | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178) | 490<br>(222)      | 47.78<br>(1214) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 576<br>(261)      |
| LHYM25-4D165Y-EP | 25 x 4<br>(18.5 x 4)       | 45.28<br>(1150) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 506<br>(230)      | 52.13<br>(1324) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 603<br>(274)      |
| LHYM30-4D165Y-EP | 30 x 4<br>(22 x 4)         | 45.28<br>(1150) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 506<br>(230)      | 52.13<br>(1324) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 603<br>(274)      |
| LHYM5-4D175Y-EP  | 5 x 4<br>(3.7 x 4)         | 36.14<br>(918)  | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 524<br>(238)      | 39.70<br>(1008) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 547<br>(249)      |
| LHYM8-4D175Y-EP  | 7.5 x 4<br>(5.5 x 4)       | 37.83<br>(961)  | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 524<br>(238)      | 41.39<br>(1051) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 547<br>(249)      |
| LHYM10-4D175Y-EP | 10 x 4<br>(7.5 x 4)        | 38.18<br>(970)  | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 526<br>(239)      | 42.32<br>(1075) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 571<br>(259)      |
| LHYM15-4D175Y-EP | 15 x 4<br>(11 x 4)         | 40.62<br>(1032) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 526<br>(239)      | 44.76<br>(1137) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 570<br>(259)      |
| LHYM20-4D175Y-EP | 20 x 4<br>(15 x 4)         | 42.24<br>(1073) | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178) | 526<br>(239)      | 47.53<br>(1207) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 612<br>(278)      |
| LHYM25-4D175Y-EP | 25 x 4<br>(18.5 x 4)       | 45.03<br>(1144) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 542<br>(246)      | 51.88<br>(1318) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 639<br>(290)      |
| LHYM30-4D175Y-EP | 30 x 4<br>(22 x 4)         | 45.03<br>(1144) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 542<br>(246)      | 51.88<br>(1318) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 639<br>(290)      |
| LHYM40-4D175Y-EP | 40 x 4<br>(30 x 4)         | 49.92<br>(1268) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 542<br>(246)      | 56.77<br>(1442) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 639<br>(290)      |
| LHYM5-4D185Y-EP  | 5 x 4<br>(3.7 x 4)         | 36.26<br>(921)  | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 537<br>(244)      | 39.82<br>(1012) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 561<br>(255)      |
| LHYM8-4D185Y-EP  | 7.5 x 4<br>(5.5 x 4)       | 37.95<br>(964)  | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 537<br>(244)      | 41.52<br>(1055) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 561<br>(255)      |
| LHYM10-4D185Y-EP | 10 x 4<br>(7.5 x 4)        | 38.31<br>(973)  | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 540<br>(245)      | 42.44<br>(1078) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 584<br>(265)      |
| LHYM15-4D185Y-EP | 15 x 4<br>(11 x 4)         | 40.75<br>(1035) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 540<br>(245)      | 44.88<br>(1140) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 584<br>(265)      |
| LHYM20-4D185Y-EP | 20 x 4<br>(15 x 4)         | 42.36<br>(1076) | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178) | 540<br>(245)      | 47.66<br>(1211) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 626<br>(284)      |
| LHYM25-4D185Y-EP | 25 x 4<br>(18.5 x 4)       | 45.16<br>(1147) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 556<br>(252)      | 52.01<br>(1321) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 653<br>(296)      |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover

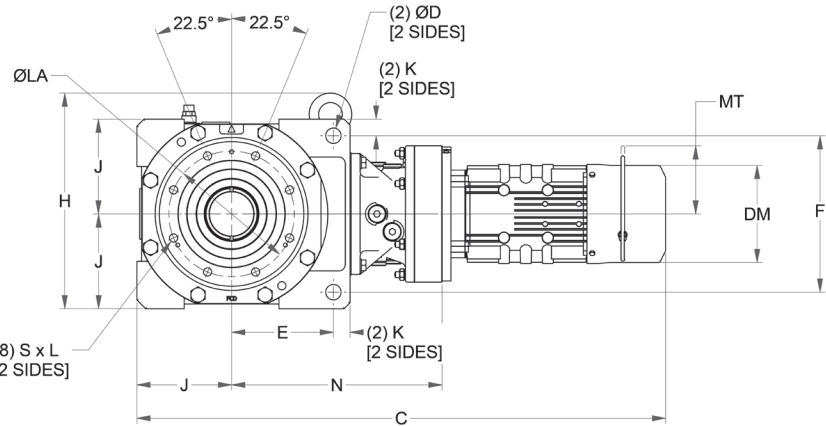
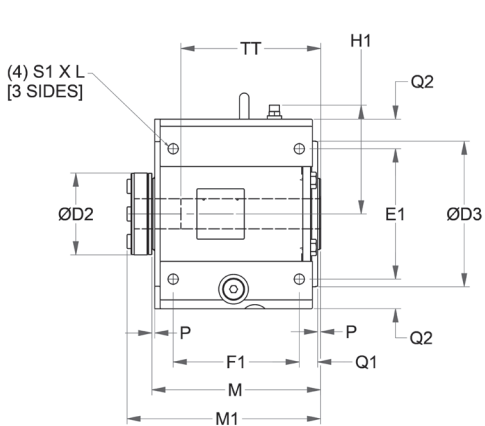
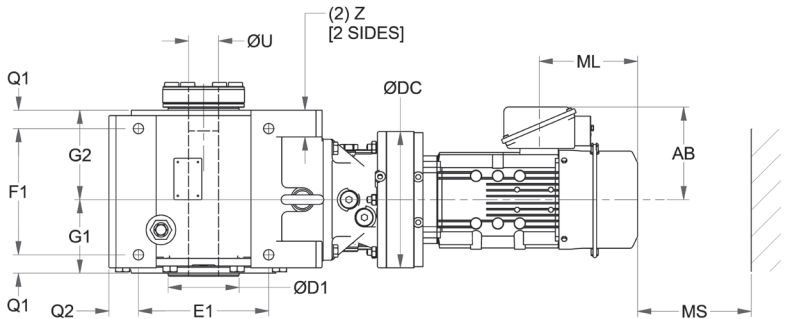
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Single Reduction Cyclo®  
LHYM-4D180Y~4E195Y

| Minimum Engagement |       |       |
|--------------------|-------|-------|
| Frame Size         | TT    |       |
|                    | inch  | (mm)  |
| 4D                 | 12.83 | (326) |
| 4E                 | 14.13 | (359) |



All dimensions are in inches (mm).  
For units ordered in the Y2 mounting configuration, please refer to page 2.115 for external lubricant piping dimensions.

| Model        | N             | ØDC           | J             | E             | F             | K           | Z           | ØD          | E1            | F1            | Q1          | Q2          | S1 x L                   |
|--------------|---------------|---------------|---------------|---------------|---------------|-------------|-------------|-------------|---------------|---------------|-------------|-------------|--------------------------|
| 4D180, 4D185 | 17.6<br>(446) | 14.6<br>(370) | 7.48<br>(190) | 7.60<br>(193) | 12.2<br>(310) | 1.4<br>(35) | 2.2<br>(55) | 1.3<br>(33) | 9.84<br>(250) | 10.0<br>(254) | 1.4<br>(36) | 2.6<br>(65) | M24 x 1.57<br>(M24 x 40) |
| 4E170, 4E175 | 17.6<br>(446) | 14.6<br>(370) | 8.46<br>(215) | 9.06<br>(230) | 14.2<br>(360) | 1.4<br>(35) | 2.2<br>(55) | 1.3<br>(33) | 11.8<br>(300) | 11.1<br>(283) | 1.5<br>(38) | 2.6<br>(65) | M24 x 1.57<br>(M24 x 40) |
| 4E180, 4E185 | 18.5<br>(471) | 14.6<br>(370) |               |               |               |             |             |             |               |               |             |             |                          |
| 4E190, 4E195 | 19.3<br>(490) | 16.9<br>(430) |               |               |               |             |             |             |               |               |             |             |                          |

| Model                                        | M             | P          | G1            | G2            | H             | H1            | ØLA           | ØD3           | S x L                    | M1            | ØD1           | ØD2           | ØU                |                    |
|----------------------------------------------|---------------|------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|-------------------|--------------------|
|                                              |               |            |               |               |               |               |               |               |                          |               |               |               | Std & Max         | Min                |
| 4D180, 4D185                                 | 13.4<br>(340) | 0.3<br>(7) | 5.83<br>(148) | 7.01<br>(178) | 16.7<br>(424) | 8.39<br>(213) | 10.0<br>(255) | 11.6<br>(295) | M20 x 1.30<br>(M20 x 33) | 15.0<br>(381) | 5.51<br>(140) | 5.98<br>(152) | 3-7/16<br>(87.31) | 2-7/16<br>(61.91)  |
| 4E170, 4E175<br>4E180, 4E185<br>4E190, 4E195 | 14.7<br>(373) | 0.3<br>(7) | 6.14<br>(156) | 7.99<br>(203) | 19.6<br>(498) | 9.37<br>(238) | 11.0<br>(280) | 12.6<br>(320) | M20 x 1.38<br>(M20 x 35) | 16.3<br>(414) | 6.30<br>(160) | 6.69<br>(170) | 3-15/16<br>(100)  | 2-15/16<br>(74.61) |

LHYM20-4D185Y-EP ▶ LHYM25-4E195Y-EP

All dimensions are in inches (mm)

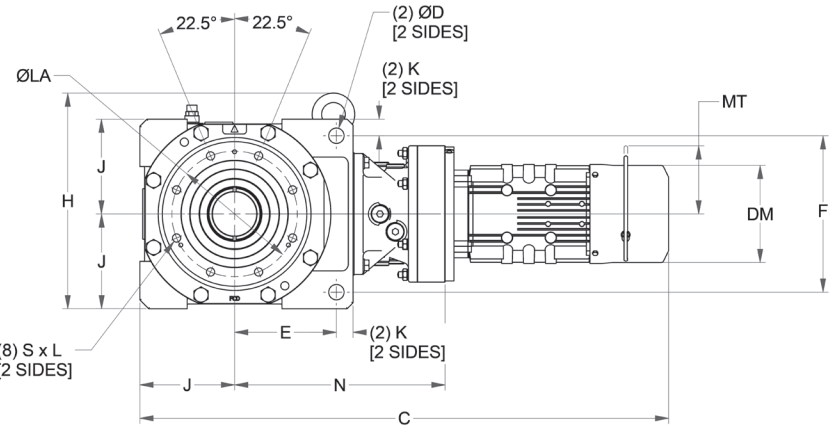
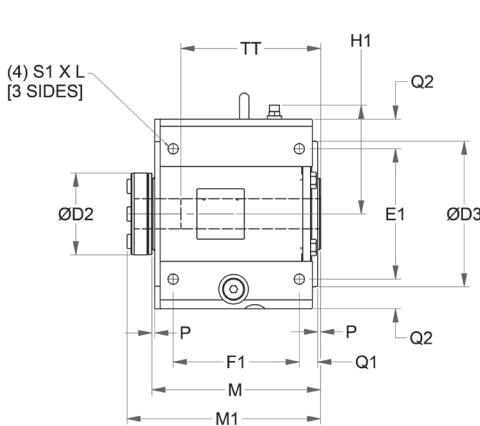
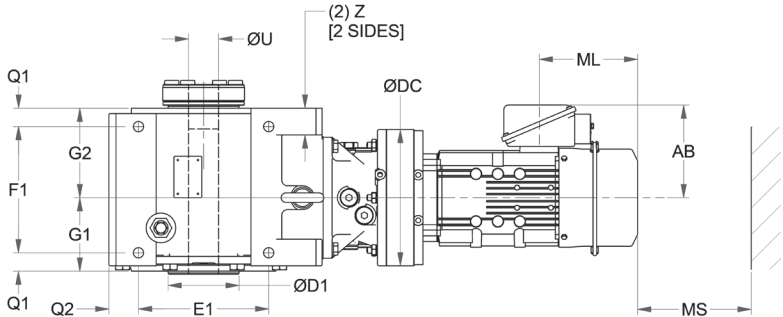
| Model            | 4 Pole Motor HP (kW) | Without Brake   |                   |                |               |                | With Brake      |                   |                |                |                |               |                |
|------------------|----------------------|-----------------|-------------------|----------------|---------------|----------------|-----------------|-------------------|----------------|----------------|----------------|---------------|----------------|
|                  |                      | C               | DM <sup>[1]</sup> | AB             | ML            | Weight lb (kg) | C               | DM <sup>[1]</sup> | AB             | ML             | MS             | MT            | Weight lb (kg) |
| LHYM30-4D185Y-EP | 30 x 4<br>(22 x 4)   | 45.16<br>(1147) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 556<br>(252)   | 52.01<br>(1321) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 653<br>(296)   |
| LHYM40-4D185Y-EP | 40 x 4<br>(30 x 4)   | 50.04<br>(1271) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 556<br>(252)   | 56.89<br>(1445) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 653<br>(296)   |
| LHYM50-4D185Y-EP | 50 x 4<br>(37 x 4)   | 50.04<br>(1271) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 556<br>(252)   | -               | -                 | -              | -              | -              | -             | -              |
| LHYM5-4E175Y-EP  | 5 x 4<br>(3.7 x 4)   | 40.07<br>(1018) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 796<br>(361)   | 43.64<br>(1108) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 820<br>(372)   |
| LHYM8-4E175Y-EP  | 7.5 x 4<br>(5.5 x 4) | 41.77<br>(1061) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 830<br>(377)   | 45.33<br>(1151) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 854<br>(387)   |
| LHYM10-4E175Y-EP | 10 x 4<br>(7.5 x 4)  | 42.59<br>(1082) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 859<br>(390)   | 46.73<br>(1187) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 903<br>(410)   |
| LHYM15-4E175Y-EP | 15 x 4<br>(11 x 4)   | 45.03<br>(1144) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 871<br>(395)   | 49.17<br>(1249) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 916<br>(416)   |
| LHYM20-4E175Y-EP | 20 x 4<br>(15 x 4)   | 47.75<br>(1213) | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178) | 952<br>(432)   | 53.05<br>(1347) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 1038<br>(471)  |
| LHYM25-4E175Y-EP | 25 x 4<br>(18.5 x 4) | 51.92<br>(1319) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 1231<br>(559)  | 58.77<br>(1493) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1328<br>(603)  |
| LHYM30-4E175Y-EP | 30 x 4<br>(22 x 4)   | 51.92<br>(1319) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 1231<br>(559)  | 58.77<br>(1493) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1328<br>(603)  |
| LHYM40-4E175Y-EP | 40 x 4<br>(30 x 4)   | 56.81<br>(1443) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 1344<br>(610)  | 63.66<br>(1617) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1441<br>(654)  |
| LHYM5-4E185Y-EP  | 5 x 4<br>(3.7 x 4)   | 40.20<br>(1021) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 839<br>(381)   | 43.76<br>(1112) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 863<br>(392)   |
| LHYM8-4E185Y-EP  | 7.5 x 4<br>(5.5 x 4) | 41.89<br>(1064) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118) | 873<br>(396)   | 45.45<br>(1155) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 897<br>(407)   |
| LHYM10-4E185Y-EP | 10 x 4<br>(7.5 x 4)  | 42.83<br>(1088) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 903<br>(410)   | 46.97<br>(1193) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 948<br>(430)   |
| LHYM15-4E185Y-EP | 15 x 4<br>(11 x 4)   | 45.28<br>(1150) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 916<br>(416)   | 49.41<br>(1255) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 960<br>(436)   |
| LHYM20-4E185Y-EP | 20 x 4<br>(15 x 4)   | 47.87<br>(1216) | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178) | 996<br>(452)   | 53.17<br>(1351) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 1082<br>(491)  |
| LHYM25-4E185Y-EP | 25 x 4<br>(18.5 x 4) | 52.05<br>(1322) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 1273<br>(578)  | 58.90<br>(1496) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1370<br>(622)  |
| LHYM30-4E185Y-EP | 30 x 4<br>(22 x 4)   | 52.05<br>(1322) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 1273<br>(578)  | 58.90<br>(1496) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1370<br>(622)  |
| LHYM40-4E185Y-EP | 40 x 4<br>(30 x 4)   | 56.93<br>(1446) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 1386<br>(629)  | 63.78<br>(1620) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1483<br>(673)  |
| LHYM50-4E185Y-EP | 50 x 4<br>(37 x 4)   | 56.93<br>(1446) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 1454<br>(660)  | -               | -                 | -              | -              | -              | -             | -              |
| LHYM10-4E195Y-EP | 10 x 4<br>(7.5 x 4)  | 43.46<br>(1104) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 974<br>(442)   | 47.60<br>(1209) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 1018<br>(462)  |
| LHYM15-4E195Y-EP | 15 x 4<br>(11 x 4)   | 45.91<br>(1166) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138) | 986<br>(448)   | 50.04<br>(1271) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 1031<br>(468)  |
| LHYM20-4E195Y-EP | 20 x 4<br>(15 x 4)   | 48.62<br>(1235) | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178) | 1065<br>(483)  | 53.92<br>(1370) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 1151<br>(522)  |
| LHYM25-4E195Y-EP | 25 x 4<br>(18.5 x 4) | 52.80<br>(1341) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 1343<br>(609)  | 59.65<br>(1515) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1440<br>(653)  |
| LHYM30-4E195Y-EP | 30 x 4<br>(22 x 4)   | 52.80<br>(1341) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 1343<br>(609)  | 59.65<br>(1515) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1440<br>(653)  |
| LHYM40-4E195Y-EP | 40 x 4<br>(30 x 4)   | 57.68<br>(1465) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 1456<br>(661)  | 64.53<br>(1639) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1553<br>(705)  |
| LHYM50-4E195Y-EP | 50 x 4<br>(37 x 4)   | 57.68<br>(1465) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230) | 1524<br>(692)  | -               | -                 | -              | -              | -              | -             | -              |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover  
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.  
Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Single Reduction Cyclo®  
LHYM-4E190Y~4F195Y

| Minimum Engagement |       |       |
|--------------------|-------|-------|
| Frame Size         | TT    |       |
|                    | inch  | (mm)  |
| 4E                 | 14.13 | (359) |
| 4F                 | 16.22 | (412) |



All dimensions are in inches (mm).  
For units ordered in the Y2 mounting configuration, please refer to page 2.115 for external lubricant piping dimensions.

| Model        | N             | ØDC           | J             | E             | F             | K           | Z           | ØD          | E1            | F1            | Q1             | Q2          | S1 x L                   |
|--------------|---------------|---------------|---------------|---------------|---------------|-------------|-------------|-------------|---------------|---------------|----------------|-------------|--------------------------|
| 4E190, 4E195 | 19.3<br>(490) | 16.9<br>(430) | 8.46<br>(215) | 9.06<br>(230) | 14.2<br>(360) | 1.4<br>(35) | 2.2<br>(55) | 1.3<br>(33) | 11.8<br>(300) | 11.1<br>(283) | 1.5<br>(38)    | 2.6<br>(65) | M24 x 1.57<br>(M24 x 40) |
| 4F180, 4F185 | 21.1<br>(535) | 14.6<br>(370) | 9.45<br>(240) | 9.92<br>(252) | 15.8<br>(400) | 1.8<br>(45) | 2.8<br>(70) | 1.5<br>(39) | 13.4<br>(340) | 12.6<br>(320) | 1.99<br>(50.5) | 2.8<br>(70) | M30 x 1.97<br>(M30 x 50) |
| 4F190, 4F195 | 21.7<br>(552) | 16.9<br>(430) |               |               |               |             |             |             |               |               |                |             |                          |

| Model                        | M             | P          | G1            | G2            | H             | H1            | ØLA           | ØD3           | S x L                    | M1            | ØD1           | ØD2           | ØU                   |                      |
|------------------------------|---------------|------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|----------------------|----------------------|
|                              |               |            |               |               |               |               |               |               |                          |               |               |               | Std & Max            | Min                  |
| 4E190, 4E195                 | 14.7<br>(373) | 0.3<br>(7) | 6.14<br>(156) | 7.99<br>(203) | 19.6<br>(498) | 9.37<br>(238) | 11.0<br>(280) | 12.6<br>(320) | M20 x 1.38<br>(M20 x 35) | 16.3<br>(414) | 6.30<br>(160) | 6.69<br>(170) | 3-15/16<br>(100)     | 2-15/16<br>(74.61)   |
| 4F180, 4F185<br>4F190, 4F195 | 17.1<br>(435) | 0.3<br>(7) | 9.37<br>(238) | 7.20<br>(183) | 23.2<br>(590) | 10.8<br>(273) | 12.6<br>(320) | 14.6<br>(370) | M24 x 1.57<br>(M24 x 40) | 19.1<br>(486) | 7.09<br>(180) | 7.32<br>(186) | 4-15/16<br>(125.413) | 3-15/16<br>(100.013) |

LHYM30-4E195Y-EP ▶ LHYM60-4F195Y-EP

All dimensions are in inches (mm)

| Model            | 4 Pole Motor HP (kW) | Without Brake   |                   |                |                |                | With Brake      |                   |                |                |                |               |                |
|------------------|----------------------|-----------------|-------------------|----------------|----------------|----------------|-----------------|-------------------|----------------|----------------|----------------|---------------|----------------|
|                  |                      | C               | DM <sup>[1]</sup> | AB             | ML             | Weight lb (kg) | C               | DM <sup>[1]</sup> | AB             | ML             | MS             | MT            | Weight lb (kg) |
| LHYM60-4E195Y-EP | 60 x 4<br>(45 x 4)   | 59.13<br>(1502) | ø18.66<br>(ø474)  | 16.33<br>(415) | 16.81<br>(427) | 1653<br>(750)  | -               | -                 | -              | -              | -              | -             | -              |
| LHYM5-4F185Y-EP  | 5 x 4<br>(3.7 x 4)   | 43.68<br>(1109) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118)  | 1273<br>(578)  | 47.24<br>(1200) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 1297<br>(588)  |
| LHYM8-4F185Y-EP  | 7.5 x 4<br>(5.5 x 4) | 45.37<br>(1152) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118)  | 1307<br>(593)  | 48.93<br>(1243) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 1331<br>(604)  |
| LHYM10-4F185Y-EP | 10 x 4<br>(7.5 x 4)  | 46.31<br>(1176) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138)  | 1337<br>(607)  | 50.45<br>(1281) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 1381<br>(627)  |
| LHYM15-4F185Y-EP | 15 x 4<br>(11 x 4)   | 48.75<br>(1238) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138)  | 1350<br>(613)  | 52.89<br>(1343) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 1394<br>(633)  |
| LHYM20-4F185Y-EP | 20 x 4<br>(15 x 4)   | 51.35<br>(1304) | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178)  | 1430<br>(649)  | 56.65<br>(1439) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 1516<br>(688)  |
| LHYM25-4F185Y-EP | 25 x 4<br>(18.5 x 4) | 55.53<br>(1410) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230)  | 1707<br>(774)  | 62.38<br>(1584) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1804<br>(818)  |
| LHYM30-4F185Y-EP | 30 x 4<br>(22 x 4)   | 55.53<br>(1410) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230)  | 1707<br>(774)  | 62.38<br>(1584) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1804<br>(818)  |
| LHYM40-4F185Y-EP | 40 x 4<br>(30 x 4)   | 60.41<br>(1534) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230)  | 1820<br>(826)  | 67.26<br>(1708) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1917<br>(870)  |
| LHYM50-4F185Y-EP | 50 x 4<br>(37 x 4)   | 60.41<br>(1534) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230)  | 1888<br>(857)  | -               | -                 | -              | -              | -              | -             | -              |
| LHYM5-4F195Y-EP  | 5 x 4<br>(3.7 x 4)   | 44.96<br>(1142) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118)  | 1337<br>(607)  | 48.52<br>(1233) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 1360<br>(617)  |
| LHYM8-4F195Y-EP  | 7.5 x 4<br>(5.5 x 4) | 46.65<br>(1185) | □8.74<br>(□222)   | 7.34<br>(186)  | 4.65<br>(118)  | 1370<br>(622)  | 50.22<br>(1276) | □8.74<br>(□222)   | 7.34<br>(186)  | 8.21<br>(209)  | 6.02<br>(153)  | 6.30<br>(160) | 1394<br>(633)  |
| LHYM10-4F195Y-EP | 10 x 4<br>(7.5 x 4)  | 46.89<br>(1191) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138)  | 1401<br>(636)  | 51.02<br>(1296) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 1445<br>(656)  |
| LHYM15-4F195Y-EP | 15 x 4<br>(11 x 4)   | 49.33<br>(1253) | □10.24<br>(□260)  | 9.04<br>(230)  | 5.43<br>(138)  | 1414<br>(641)  | 53.46<br>(1358) | □10.24<br>(□260)  | 9.04<br>(230)  | 9.57<br>(243)  | 7.44<br>(189)  | 7.32<br>(186) | 1458<br>(662)  |
| LHYM20-4F195Y-EP | 20 x 4<br>(15 x 4)   | 52.05<br>(1322) | ø12.49<br>(ø317)  | 10.26<br>(261) | 7.01<br>(178)  | 1492<br>(677)  | 57.34<br>(1457) | ø12.61<br>(ø320)  | 10.26<br>(261) | 12.30<br>(313) | 9.53<br>(242)  | -             | 1578<br>(716)  |
| LHYM25-4F195Y-EP | 25 x 4<br>(18.5 x 4) | 56.22<br>(1428) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230)  | 1770<br>(803)  | 63.07<br>(1602) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1867<br>(847)  |
| LHYM30-4F195Y-EP | 30 x 4<br>(22 x 4)   | 56.22<br>(1428) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230)  | 1770<br>(803)  | 63.07<br>(1602) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1867<br>(847)  |
| LHYM40-4F195Y-EP | 40 x 4<br>(30 x 4)   | 61.10<br>(1552) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230)  | 1883<br>(855)  | 67.95<br>(1726) | ø15.28<br>(ø388)  | 13.39<br>(340) | 15.91<br>(404) | 12.13<br>(308) | -             | 1980<br>(899)  |
| LHYM50-4F195Y-EP | 50 x 4<br>(37 x 4)   | 61.10<br>(1552) | ø15.12<br>(ø384)  | 13.39<br>(340) | 9.06<br>(230)  | 1952<br>(886)  | -               | -                 | -              | -              | -              | -             | -              |
| LHYM60-4F195Y-EP | 60 x 4<br>(45 x 4)   | 62.56<br>(1589) | ø18.66<br>(ø474)  | 16.33<br>(415) | 16.81<br>(427) | 2080<br>(944)  | -               | -                 | -              | -              | -              | -             | -              |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover

LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

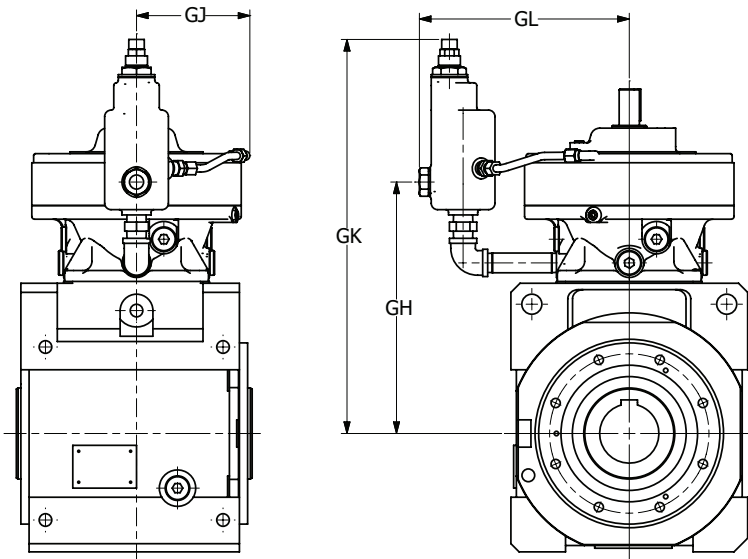
Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Dimensions

Single Reduction Cyclo®, Y2 Mounting External Lubricant Piping  
LHY(J)-4A100 ~ 4F195

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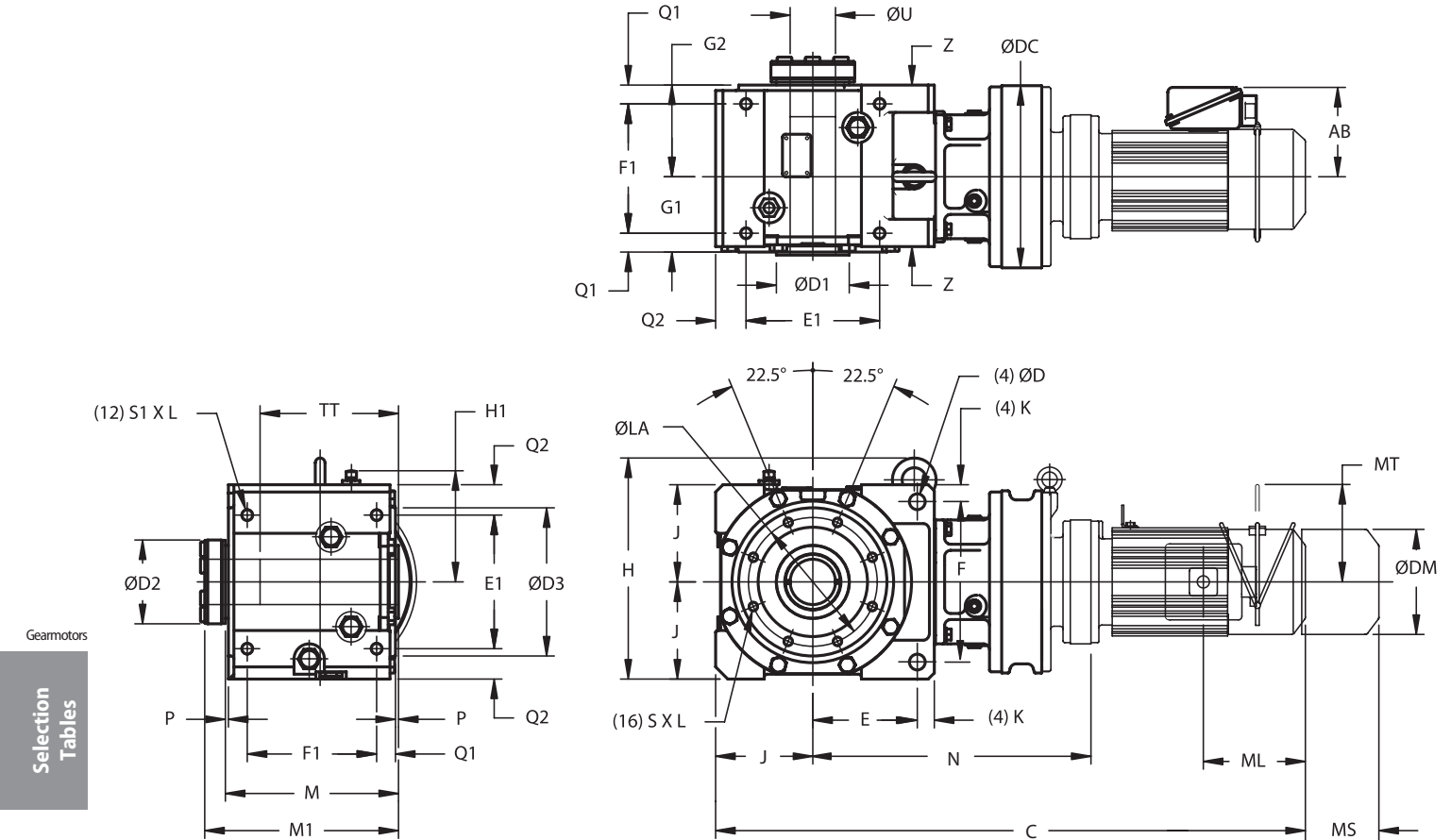
All dimensions are in inches (mm).

| Frame Size | GJ    | GL    | GH    | GK    |
|------------|-------|-------|-------|-------|
| 4A100      | 3.86  | 5.98  | 8.66  | 13.3  |
| 4A105      | (98)  | (152) | (220) | (339) |
| 4A110      | 4.02  | 6.85  | 8.98  | 13.7  |
| 4A115      | (102) | (174) | (228) | (347) |
| 4A120      | 6.38  | 7.99  | 8.90  | 14.3  |
| 4A125      | (162) | (203) | (226) | (364) |
| 4A140      | 6.46  | 9.09  | 9.61  | 15.8  |
| 4A145      | (164) | (231) | (244) | (401) |
| 4B120      | 6.38  | 7.99  | 10.4  | 15.8  |
| 4B125      | (162) | (203) | (263) | (401) |
| 4B140      | 6.46  | 9.09  | 10.9  | 17.0  |
| 4B145      | (164) | (231) | (276) | (433) |
| 4B160      | 7.09  | 10.3  | 11.5  | 17.7  |
| 4B165      | (180) | (261) | (293) | (450) |
| 4C140      | 6.46  | 9.09  | 13.1  | 19.3  |
| 4C145      | (164) | (231) | (334) | (491) |
| 4C160      | 7.09  | 10.3  | 13.5  | 19.7  |
| 4C165      | (180) | (261) | (344) | (501) |
| 4C170      | 7.95  | 11.4  | 14.1  | 22.2  |
| 4C175      | (202) | (289) | (358) | (565) |
| 4D160      | 7.09  | 10.3  | 16.4  | 22.6  |
| 4D165      | (180) | (261) | (416) | (573) |
| 4D170      | 7.95  | 11.4  | 16.1  | 24.2  |
| 4D175      | (202) | (289) | (408) | (615) |
| 4D180      | 9.06  | 12.4  | 16.2  | 27.0  |
| 4D185      | (230) | (314) | (411) | (687) |
| 4E170      | 7.95  | 11.4  | 17.0  | 25.2  |
| 4E175      | (202) | (289) | (433) | (640) |
| 4E180      | 9.06  | 12.4  | 17.2  | 27.7  |
| 4E185      | (230) | (314) | (436) | (703) |
| 4E190      | 10.2  | 14.0  | 17.7  | 28.2  |
| 4E195      | (260) | (355) | (450) | (717) |
| 4F180      | 9.06  | 12.4  | 19.6  | 30.2  |
| 4F185      | (230) | (314) | (499) | (766) |
| 4F190      | 10.2  | 14.0  | 20.2  | 30.7  |
| 4F195      | (260) | (355) | (512) | (779) |

LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

Double Reduction Cyclo®  
LHYM-4A10DAY~4B12DAY



All dimensions are in inches (mm).  
For double reduction units ordered in the Y2 mounting configuration, please refer to page 2.133 for external lubricant piping dimensions.

| Model  | N             | ØDC           | J             | E             | F             | K            | Z            | ØD           | E1            | F1            | Q1           | Q2           | S1 x L                   | M              |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|----------------|
| 4A10DA | 11.2<br>(285) | 5.91<br>(150) | 4.33<br>(110) | 4.49<br>(114) | 7.24<br>(184) | 0.71<br>(18) | 1.38<br>(35) | 0.71<br>(18) | 5.91<br>(150) | 6.30<br>(160) | 0.91<br>(23) | 1.38<br>(23) | M12 x 0.79<br>(M12 x 20) | 8.50<br>(216)  |
| 4A12DA | 11.7<br>(297) | 8.03<br>(204) |               |               |               |              |              |              |               |               |              |              |                          |                |
| 4A12DB | 12.2<br>(309) | 8.03<br>(204) |               |               |               |              |              |              |               |               |              |              |                          |                |
| 4B12DA | 13.2<br>(334) | 8.03<br>(204) | 5.12<br>(120) | 5.59<br>(142) | 8.43<br>(214) | 0.91<br>(23) | 1.58<br>(40) | 0.87<br>(22) | 7.48<br>(190) | 7.68<br>(195) | 1.06<br>(27) | 1.38<br>(35) | M16 x 1.02<br>(M16 x 26) | 10.20<br>(259) |

| Model                  | P           | G1            | G2            | H              | H1            | ØLA           | ØD3           | S x L                    | M1            | ØD1           | ØD2           | ØU                |                    |
|------------------------|-------------|---------------|---------------|----------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|-------------------|--------------------|
|                        |             |               |               |                |               |               |               |                          |               |               |               | Std & Max         | Min                |
| 4A10DB, 4A12DA, 4A12DB | 0.20<br>(5) | 3.78<br>(96)  | 4.33<br>(110) | 10.87<br>(276) | 5.16<br>(131) | 6.10<br>(155) | 6.89<br>(175) | M10 x 0.67<br>(M10 x 17) | 9.84<br>(250) | 3.35<br>(85)  | 4.09<br>(104) | 2-3/16<br>(55.56) | 1-11/16<br>(42.86) |
| 4B12DA                 | 0.20<br>(5) | 4.80<br>(122) | 5.00<br>(127) | 12.1<br>(308)  | 5.94<br>(151) | 6.89<br>(175) | 7.83<br>(199) | M12 x 0.79<br>(M12 x 20) | 11.5<br>(293) | 3.94<br>(100) | 4.49<br>(114) | 2-7/16<br>(61.91) | 1-15/16<br>(49.21) |

LHYM01-4A10DAY ▶ LHYM05-4B12DAY

All dimensions are in inches (mm)

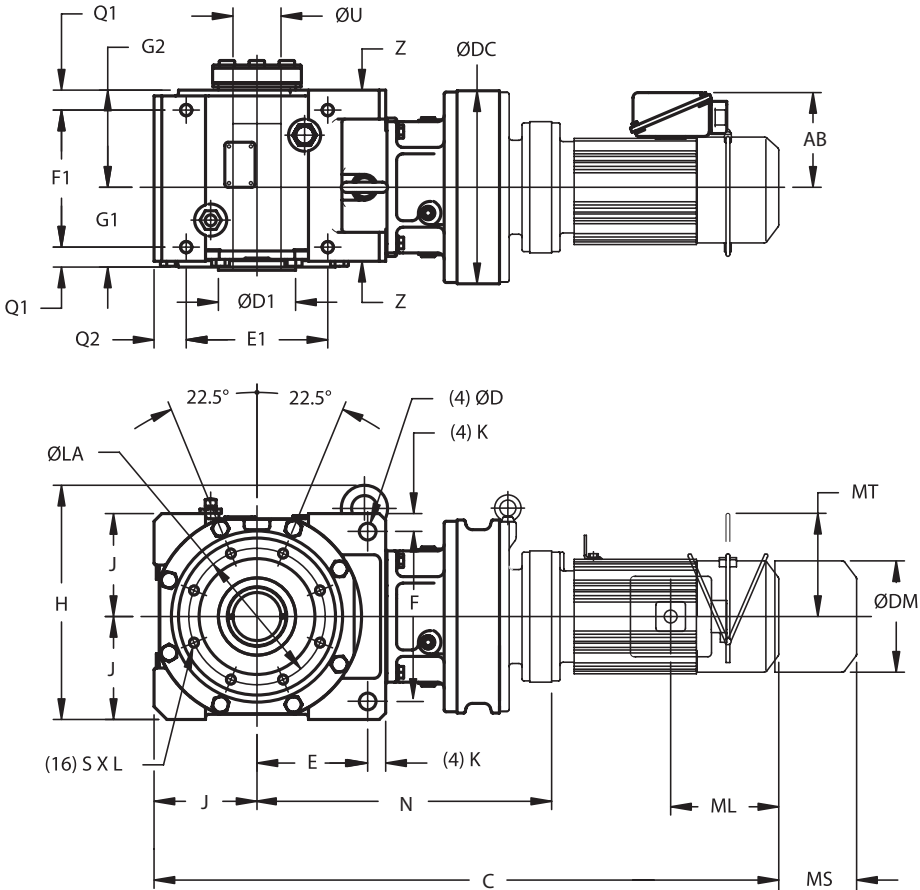
| Model             | 4 Pole<br>Motor<br>HP (kW) | Without Brake  |                   |               |               |                   | With Brake     |                   |               |               |               |               |                   |
|-------------------|----------------------------|----------------|-------------------|---------------|---------------|-------------------|----------------|-------------------|---------------|---------------|---------------|---------------|-------------------|
|                   |                            | C              | DM <sup>[1]</sup> | AB            | ML            | Weight<br>lb (kg) | C              | DM <sup>[1]</sup> | AB            | ML            | MS            | MT            | Weight<br>lb (kg) |
| LHYM01-4A10DAY    | 1/8 x 4<br>(0.1 x 4)       | 20.84<br>(529) | ø4.69<br>(ø119)   | 4.63<br>(118) | 1.38<br>(35)  | 120<br>(55)       | 22.22<br>(564) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.76<br>(70)  | 1.93<br>(49)  | -             | 124<br>(56)       |
| LHYM01-4A10DAY-AV | 1/8 x 4<br>(0.1 x 4)       | 22.49<br>(571) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 123<br>(56)       | 23.75<br>(603) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 126<br>(57)       |
| LHYM02-4A10DAY    | 1/4 x 4<br>(0.2 x 4)       | 22.49<br>(571) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 123<br>(56)       | 23.75<br>(603) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 126<br>(57)       |
| LHYM02-4A10DAY-AV | 1/4 x 4<br>(0.2 x 4)       | 23.28<br>(591) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 126<br>(57)       | 24.54<br>(623) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 129<br>(59)       |
| LHYM03-4A10DAY    | 1/3 x 4<br>(0.25 x 4)      | 22.49<br>(571) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 123<br>(56)       | 23.75<br>(603) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 126<br>(57)       |
| LHYM03-4A10DAY-AV | 1/3 x 4<br>(0.25 x 4)      | 23.28<br>(591) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 126<br>(57)       | 24.54<br>(623) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 129<br>(59)       |
| LHYM05-4A10DAY    | 1/2 x 4<br>(0.4 x 4)       | 23.28<br>(591) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 126<br>(57)       | 24.54<br>(623) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 129<br>(59)       |
| LHYM01-4A12DAY    | 1/8 x 4<br>(0.1 x 4)       | 21.30<br>(541) | ø4.69<br>(ø119)   | 4.63<br>(118) | 1.38<br>(35)  | 138<br>(63)       | 22.68<br>(576) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.76<br>(70)  | 1.93<br>(49)  | -             | 141<br>(64)       |
| LHYM01-4A12DAY-AV | 1/8 x 4<br>(0.1 x 4)       | 22.96<br>(583) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 140<br>(64)       | 24.22<br>(615) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 143<br>(65)       |
| LHYM01-4A12DBY    | 1/8 x 4<br>(0.1 x 4)       | 21.76<br>(553) | ø4.69<br>(ø119)   | 4.63<br>(118) | 1.38<br>(35)  | 143<br>(65)       | 23.13<br>(588) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.76<br>(70)  | 1.93<br>(49)  | -             | 146<br>(67)       |
| LHYM01-4A12DBY-AV | 1/8 x 4<br>(0.1 x 4)       | 23.41<br>(595) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 145<br>(66)       | 24.67<br>(627) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 148<br>(67)       |
| LHYM02-4A12DBY    | 1/4 x 4<br>(0.2 x 4)       | 23.41<br>(595) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 145<br>(66)       | 24.67<br>(627) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 148<br>(67)       |
| LHYM02-4A12DBY-AV | 1/4 x 4<br>(0.2 x 4)       | 24.20<br>(615) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 148<br>(67)       | 25.46<br>(647) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 151<br>(69)       |
| LHYM03-4A12DBY    | 1/3 x 4<br>(0.25 x 4)      | 23.41<br>(595) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 145<br>(66)       | 24.67<br>(627) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 148<br>(67)       |
| LHYM03-4A12DBY-AV | 1/3 x 4<br>(0.25 x 4)      | 24.20<br>(615) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 148<br>(67)       | 25.46<br>(647) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 151<br>(69)       |
| LHYM05-4A12DBY    | 1/2 x 4<br>(0.4 x 4)       | 24.20<br>(615) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 148<br>(67)       | 25.46<br>(647) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 151<br>(69)       |
| LHYM05-4A12DBY-AV | 1/2 x 4<br>(0.4 x 4)       | 25.81<br>(656) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 155<br>(71)       | 27.50<br>(699) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 161<br>(73)       |
| LHYM08-4A12DBY    | 3/4 x 4<br>(0.55 x 4)      | 25.81<br>(656) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 153<br>(70)       | 27.50<br>(699) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 159<br>(72)       |
| LHYM08-4A12DBY-AV | 3/4 x 4<br>(0.55 x 4)      | 27.11<br>(689) | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 164<br>(75)       | 29.55<br>(751) | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 174<br>(79)       |
| LHYM01-4B12DAY    | 1/8 x 4<br>(0.1 x 4)       | 23.54<br>(598) | ø4.69<br>(ø119)   | 4.63<br>(118) | 1.38<br>(35)  | 203<br>(92)       | 24.91<br>(633) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.76<br>(70)  | 1.93<br>(49)  | -             | 206<br>(94)       |
| LHYM01-4B12DAY-AV | 1/8 x 4<br>(0.1 x 4)       | 25.19<br>(640) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 205<br>(93)       | 26.45<br>(672) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 208<br>(95)       |
| LHYM02-4B12DAY    | 1/4 x 4<br>(0.2 x 4)       | 25.19<br>(640) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 205<br>(93)       | 26.45<br>(672) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 208<br>(95)       |
| LHYM02-4B12DAY-AV | 1/4 x 4<br>(0.2 x 4)       | 25.98<br>(660) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 208<br>(95)       | 27.24<br>(692) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 211<br>(96)       |
| LHYM03-4B12DAY    | 1/3 x 4<br>(0.25 x 4)      | 25.19<br>(640) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 205<br>(93)       | 26.45<br>(672) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 208<br>(95)       |
| LHYM03-4B12DAY-AV | 1/3 x 4<br>(0.25 x 4)      | 25.98<br>(660) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 208<br>(95)       | 27.24<br>(692) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 211<br>(96)       |
| LHYM05-4B12DAY    | 1/2 x 4<br>(0.4 x 4)       | 25.98<br>(660) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 208<br>(95)       | 27.24<br>(692) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 211<br>(96)       |
| LHYM02-4B12DBY    | 1/4 x 4<br>(0.2 x 4)       | 25.64<br>(651) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 210<br>(95)       | 26.90<br>(683) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 213<br>(97)       |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover  
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.  
Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Double Reduction Cyclo®  
LHYM-4B12DBY~4C14DAY

| Minimum Engagement |       |       |
|--------------------|-------|-------|
| Frame Size         | TT    |       |
|                    | inch  | (mm)  |
| 4B                 | 9.53  | (242) |
| 4C                 | 10.98 | (279) |



All dimensions are in inches (mm).  
For double reduction units ordered in the Y2 mounting configuration, please refer to page 2.133 for external lubricant piping dimensions.

| Model  | N             | ØDC           | J             | E             | F             | K            | Z            | ØD           | E1            | F1            | Q1           | Q2           | S1 x L                   | M              |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|----------------|
| 4B12DB | 13.6<br>(346) | 8.03<br>(204) | 5.12<br>(130) | 5.59<br>(142) | 8.43<br>(214) | 0.91<br>(23) | 1.58<br>(40) | 0.87<br>(22) | 7.48<br>(190) | 7.68<br>(195) | 1.06<br>(27) | 1.38<br>(35) | M16 x 1.02<br>(M16 x 26) | 10.20<br>(259) |
| 4B14DB | 14.2<br>(360) | 9.06<br>(230) |               |               |               |              |              |              |               |               |              |              |                          |                |
| 4C14DA | 16.1<br>(410) | 9.06<br>(230) | 6.30<br>(160) | 6.77<br>(172) | 10.4<br>(264) | 1.10<br>(28) | 1.77<br>(45) | 1.02<br>(26) | 8.66<br>(220) | 8.39<br>(213) | 1.22<br>(31) | 1.97<br>(50) | M20 x 1.30<br>(M20 x 30) | 11.2<br>(285)  |

| Model          | P           | G1            | G2            | H             | H1            | ØLA           | ØD3           | S x L                    | M1            | ØD1           | ØD2           | ØU                 |                    |
|----------------|-------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|--------------------|--------------------|
|                |             |               |               |               |               |               |               |                          |               |               |               | Std & Max          | Min                |
| 4B12DB, 4B14DB | 0.20<br>(5) | 4.80<br>(122) | 5.00<br>(127) | 12.1<br>(308) | 5.94<br>(151) | 6.89<br>(175) | 7.83<br>(199) | M12 x 0.79<br>(M12 x 20) | 11.5<br>(293) | 3.94<br>(100) | 4.49<br>(114) | 2-7/16<br>(61.91)  | 1-15/16<br>(49.21) |
| 4C14DA         | 0.20<br>(5) | 4.88<br>(124) | 5.94<br>(151) | 14.3<br>(364) | 7.20<br>(183) | 8.35<br>(212) | 9.61<br>(244) | M16 x 1.02<br>(M16 x 26) | 12.8<br>(326) | 4.72<br>(120) | 5.43<br>(138) | 2-15/16<br>(74.61) | 2-3/16<br>(55.56)  |

LHYM02-4B12DBY ▶ LHYM01-4C14DAY-AV

All dimensions are in inches (mm)

| Model             | 4 Pole<br>Motor<br>HP (kW) | Without Brake  |                   |               |               |                   | With Brake     |                   |               |               |               |               |                   |
|-------------------|----------------------------|----------------|-------------------|---------------|---------------|-------------------|----------------|-------------------|---------------|---------------|---------------|---------------|-------------------|
|                   |                            | C              | DM <sup>[1]</sup> | AB            | ML            | Weight<br>lb (kg) | C              | DM <sup>[1]</sup> | AB            | ML            | MS            | MT            | Weight<br>lb (kg) |
| LHYM02-4B12DBY-AV | 1/4 x 4<br>(0.2 x 4)       | 26.43<br>(671) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 213<br>(97)       | 27.69<br>(703) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 216<br>(98)       |
| LHYM03-4B12DBY    | 1/3 x 4<br>(0.25 x 4)      | 25.64<br>(651) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 210<br>(95)       | 26.90<br>(683) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 213<br>(97)       |
| LHYM03-4B12DBY-AV | 1/3 x 4<br>(0.25 x 4)      | 26.43<br>(671) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 213<br>(97)       | 27.69<br>(703) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 216<br>(98)       |
| LHYM05-4B12DBY    | 1/2 x 4<br>(0.4 x 4)       | 26.43<br>(671) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 213<br>(97)       | 27.69<br>(703) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 216<br>(98)       |
| LHYM05-4B12DBY-AV | 1/2 x 4<br>(0.4 x 4)       | 28.04<br>(712) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 220<br>(100)      | 29.74<br>(755) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 226<br>(103)      |
| LHYM08-4B12DBY    | 3/4 x 4<br>(0.55 x 4)      | 28.04<br>(712) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 217<br>(99)       | 29.74<br>(755) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 223<br>(102)      |
| LHYM08-4B12DBY-AV | 3/4 x 4<br>(0.55 x 4)      | 29.34<br>(745) | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 228<br>(104)      | 31.78<br>(807) | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 239<br>(109)      |
| LHYM1-4B12DBY-EP  | 1 x 4<br>(0.75 x 4)        | 29.78<br>(756) | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 233<br>(106)      | 32.28<br>(820) | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 243<br>(110)      |
| LHYM1H-4B12DBY-EP | 1.5 x 4<br>(1.1 x 4)       | 30.84<br>(783) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 241<br>(109)      | 33.57<br>(853) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 252<br>(115)      |
| LHYM01-4B14DAY    | 1/8 x 4<br>(0.1 x 4)       | 24.25<br>(616) | ø4.69<br>(ø119)   | 4.63<br>(118) | 1.38<br>(35)  | 209<br>(95)       | 25.62<br>(651) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.76<br>(70)  | 1.93<br>(49)  | -             | 213<br>(97)       |
| LHYM01-4B14DAY-AV | 1/8 x 4<br>(0.1 x 4)       | 25.90<br>(658) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 211<br>(96)       | 27.16<br>(690) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 214<br>(98)       |
| LHYM02-4B14DAY    | 1/4 x 4<br>(0.2 x 4)       | 25.90<br>(658) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 211<br>(96)       | 27.16<br>(690) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 214<br>(98)       |
| LHYM02-4B14DAY-AV | 1/4 x 4<br>(0.2 x 4)       | 26.69<br>(678) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 214<br>(98)       | 27.95<br>(710) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 218<br>(99)       |
| LHYM02-4B14DBY    | 1/4 x 4<br>(0.2 x 4)       | 26.25<br>(667) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 219<br>(99)       | 27.51<br>(699) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 222<br>(101)      |
| LHYM02-4B14DBY-AV | 1/4 x 4<br>(0.2 x 4)       | 27.04<br>(687) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 222<br>(101)      | 28.30<br>(719) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 225<br>(102)      |
| LHYM03-4B14DBY    | 1/3 x 4<br>(0.25 x 4)      | 26.25<br>(667) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 219<br>(99)       | 27.51<br>(699) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 222<br>(101)      |
| LHYM03-4B14DBY-AV | 1/3 x 4<br>(0.25 x 4)      | 27.04<br>(687) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 222<br>(101)      | 28.30<br>(719) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 225<br>(102)      |
| LHYM05-4B14DBY    | 1/2 x 4<br>(0.4 x 4)       | 27.04<br>(687) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 222<br>(101)      | 28.30<br>(719) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 225<br>(102)      |
| LHYM05-4B14DBY-AV | 1/2 x 4<br>(0.4 x 4)       | 28.66<br>(728) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 229<br>(104)      | 30.35<br>(771) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 235<br>(107)      |
| LHYM08-4B14DBY    | 3/4 x 4<br>(0.55 x 4)      | 28.66<br>(728) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 226<br>(103)      | 30.35<br>(771) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 232<br>(106)      |
| LHYM08-4B14DBY-AV | 3/4 x 4<br>(0.55 x 4)      | 29.95<br>(761) | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 237<br>(108)      | 32.40<br>(823) | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 248<br>(113)      |
| LHYM1-4B14DBY-EP  | 1 x 4<br>(0.75 x 4)        | 30.39<br>(772) | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 242<br>(110)      | 32.89<br>(835) | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 252<br>(114)      |
| LHYM1H-4B14DBY-EP | 1.5 x 4<br>(1.1 x 4)       | 31.45<br>(799) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 249<br>(113)      | 34.19<br>(868) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 261<br>(119)      |
| LHYM01-4C14DAY    | 1/8 x 4<br>(0.1 x 4)       | 27.72<br>(704) | ø4.69<br>(ø119)   | 4.63<br>(118) | 1.38<br>(35)  | 316<br>(144)      | 29.10<br>(739) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.76<br>(70)  | 1.93<br>(49)  | -             | 319<br>(145)      |
| LHYM01-4C14DAY-AV | 1/8 x 4<br>(0.1 x 4)       | 29.37<br>(746) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 318<br>(145)      | 30.63<br>(778) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 321<br>(146)      |
| LHYM02-4C14DAY    | 1/4 x 4<br>(0.2 x 4)       | 29.37<br>(746) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 318<br>(145)      | 30.63<br>(778) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 321<br>(146)      |
| LHYM02-4C14DAY-AV | 1/4 x 4<br>(0.2 x 4)       | 30.16<br>(766) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 321<br>(146)      | 31.42<br>(798) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 324<br>(147)      |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover

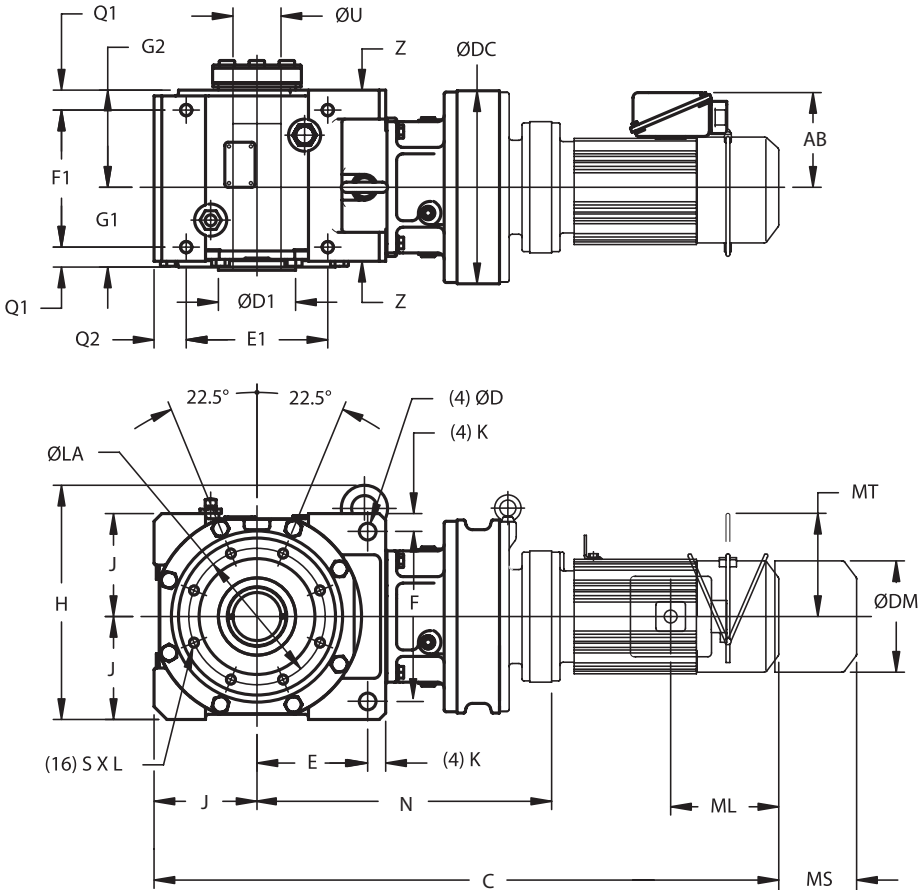
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Double Reduction Cyclo®  
LHYM-4C14DBY~4C16DBY

| Minimum Engagement |       |       |
|--------------------|-------|-------|
| Frame Size         | TT    |       |
|                    | inch  | (mm)  |
| 4C                 | 10.98 | (279) |



All dimensions are in inches (mm).  
For double reduction units ordered in the Y2 mounting configuration, please refer to page 2.133 for external lubricant piping dimensions.

| Model  | N             | ØDC           | J             | E             | F             | K            | Z            | ØD           | E1            | F1            | Q1           | Q2           | S1 x L                   | M             |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|---------------|
| 4C14DA | 16.1<br>(410) | 9.06<br>(230) | 6.30<br>(160) | 6.77<br>(172) | 10.4<br>(264) | 1.10<br>(28) | 1.77<br>(45) | 1.02<br>(26) | 8.66<br>(220) | 8.39<br>(213) | 1.22<br>(31) | 1.97<br>(50) | M20 x 1.30<br>(M20 x 33) | 11.2<br>(285) |
| 4C14DB | 16.5<br>(419) | 9.06<br>(230) |               |               |               |              |              |              |               |               |              |              |                          |               |
| 4C14DC | 17.1<br>(433) | 9.06<br>(230) |               |               |               |              |              |              |               |               |              |              |                          |               |
| 4C16DA | 17.4<br>(442) | 11.8<br>(300) |               |               |               |              |              |              |               |               |              |              |                          |               |

| Model                          | P           | G1            | G2            | H             | H1            | ØLA           | ØD3           | S x L                    | M1            | ØD1           | ØD2           | ØU                 |                   |
|--------------------------------|-------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|--------------------|-------------------|
|                                |             |               |               |               |               |               |               |                          |               |               |               | Std & Max          | Min               |
| 4C14DA, 4C14DB, 4C14DC, 4C16DA | 0.20<br>(5) | 4.88<br>(124) | 5.94<br>(151) | 14.3<br>(364) | 7.20<br>(183) | 8.35<br>(212) | 9.61<br>(244) | M16 x 1.02<br>(M16 x 26) | 12.8<br>(326) | 4.72<br>(120) | 5.43<br>(138) | 2-15/16<br>(74.61) | 2-3/16<br>(55.56) |

LHYM02-4C14DAY ▶ LHYM03-4C16DAY-AV

All dimensions are in inches (mm)

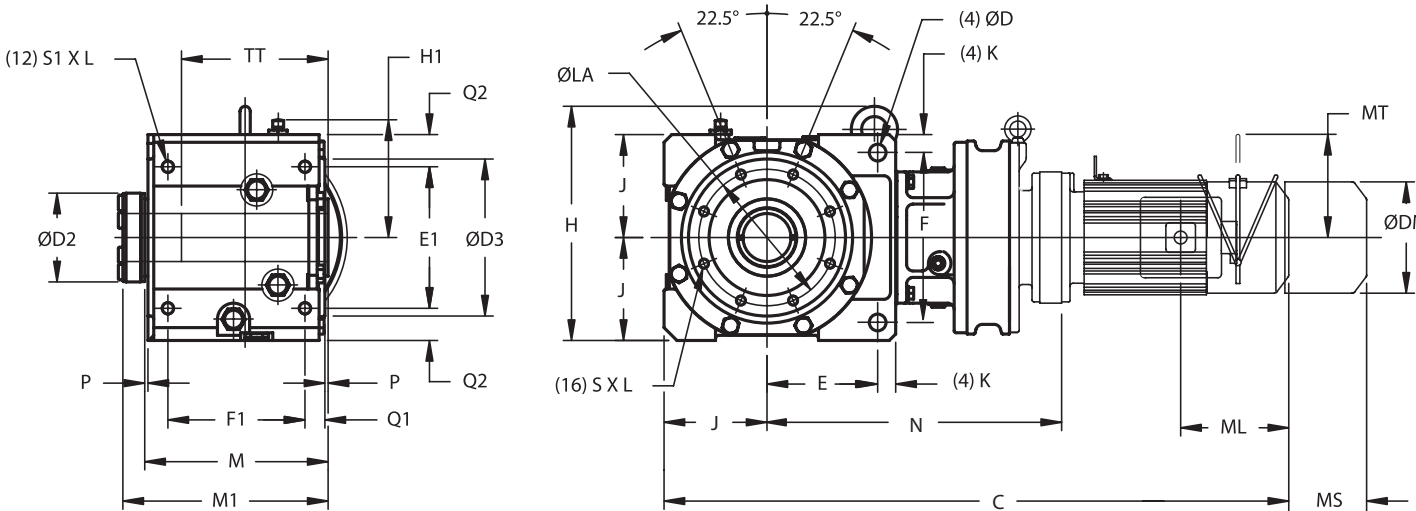
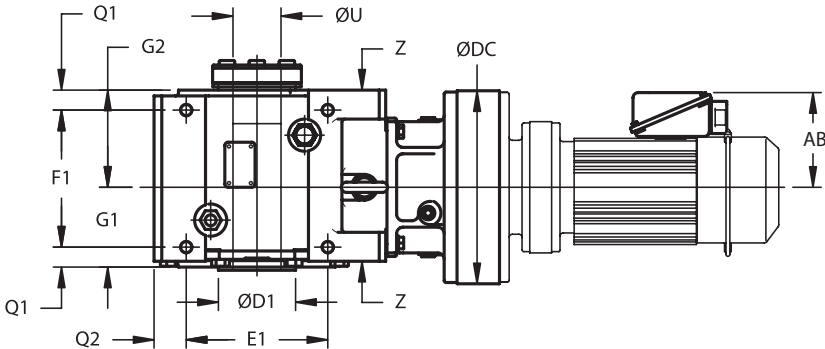
| Model             | 4 Pole<br>Motor<br>HP (kW) | Without Brake  |                   |               |               |                   | With Brake      |                   |               |               |               |               |                   |
|-------------------|----------------------------|----------------|-------------------|---------------|---------------|-------------------|-----------------|-------------------|---------------|---------------|---------------|---------------|-------------------|
|                   |                            | C              | DM <sup>[1]</sup> | AB            | ML            | Weight<br>lb (kg) | C               | DM <sup>[1]</sup> | AB            | ML            | MS            | MT            | Weight<br>lb (kg) |
| LHYM03-4C14DAY    | 1/3 x 4<br>(0.25 x 4)      | 29.37<br>(746) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 318<br>(145)      | 30.63<br>(778)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 321<br>(146)      |
| LHYM03-4C14DAY-AV | 1/3 x 4<br>(0.25 x 4)      | 30.16<br>(766) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 321<br>(146)      | 31.42<br>(798)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 324<br>(147)      |
| LHYM05-4C14DAY    | 1/2 x 4<br>(0.4 x 4)       | 30.16<br>(766) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 321<br>(146)      | 31.42<br>(798)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 324<br>(147)      |
| LHYM02-4C14DBY    | 1/4 x 4<br>(0.2 x 4)       | 29.73<br>(755) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 325<br>(148)      | 30.99<br>(787)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 328<br>(149)      |
| LHYM02-4C14DBY-AV | 1/4 x 4<br>(0.2 x 4)       | 30.51<br>(775) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 328<br>(149)      | 31.77<br>(807)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 332<br>(151)      |
| LHYM03-4C14DBY    | 1/3 x 4<br>(0.25 x 4)      | 29.73<br>(755) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 325<br>(148)      | 30.99<br>(787)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 328<br>(149)      |
| LHYM03-4C14DBY-AV | 1/3 x 4<br>(0.25 x 4)      | 30.51<br>(775) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 328<br>(149)      | 31.77<br>(807)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 332<br>(151)      |
| LHYM05-4C14DBY    | 1/2 x 4<br>(0.4 x 4)       | 30.51<br>(775) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 328<br>(149)      | 31.77<br>(807)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 332<br>(151)      |
| LHYM05-4C14DBY-AV | 1/2 x 4<br>(0.4 x 4)       | 32.13<br>(816) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 336<br>(153)      | 33.82<br>(859)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 341<br>(155)      |
| LHYM08-4C14DBY    | 3/4 x 4<br>(0.55 x 4)      | 32.13<br>(816) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 333<br>(151)      | 33.82<br>(859)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 339<br>(154)      |
| LHYM08-4C14DBY-AV | 3/4 x 4<br>(0.55 x 4)      | 33.43<br>(849) | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 344<br>(156)      | 35.87<br>(911)  | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 355<br>(161)      |
| LHYM1-4C14DBY-EP  | 1 x 4<br>(0.75 x 4)        | 33.86<br>(860) | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 349<br>(159)      | 36.36<br>(924)  | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 359<br>(163)      |
| LHYM1H-4C14DBY-EP | 1.5 x 4<br>(1.1 x 4)       | 34.92<br>(887) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 356<br>(162)      | 37.66<br>(957)  | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 368<br>(167)      |
| LHYM2-4C14DBY-EP  | 2 x 4<br>(1.5 x 4)         | 34.92<br>(887) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 359<br>(163)      | 37.66<br>(957)  | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 371<br>(168)      |
| LHYM08-4C14DCY    | 3/4 x 4<br>(0.55 x 4)      | 32.68<br>(830) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 336<br>(152)      | 34.37<br>(873)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 341<br>(155)      |
| LHYM08-4C14DCY-AV | 3/4 x 4<br>(0.55 x 4)      | 33.98<br>(863) | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 346<br>(157)      | 36.42<br>(925)  | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 357<br>(162)      |
| LHYM1-4C14DCY-EP  | 1 x 4<br>(0.75 x 4)        | 34.41<br>(874) | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 351<br>(160)      | 36.91<br>(938)  | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 361<br>(164)      |
| LHYM1H-4C14DCY-EP | 1.5 x 4<br>(1.1 x 4)       | 35.47<br>(901) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 359<br>(163)      | 38.21<br>(971)  | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 370<br>(168)      |
| LHYM2-4C14DCY-EP  | 2 x 4<br>(1.5 x 4)         | 35.47<br>(901) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 362<br>(164)      | 38.21<br>(971)  | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 373<br>(170)      |
| LHYM3-4C14DCY-EP  | 3 x 4 (2.2<br>x 4)         | 36.30<br>(922) | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 378<br>(172)      | 39.37<br>(1000) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 394<br>(179)      |
| LHYM02-4C16DAY    | 1/4 x 4<br>(0.2 x 4)       | 30.65<br>(778) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 376<br>(171)      | 31.91<br>(810)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 379<br>(172)      |
| LHYM02-4C16DAY-AV | 1/4 x 4<br>(0.2 x 4)       | 31.43<br>(798) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 379<br>(172)      | 32.69<br>(830)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 382<br>(174)      |
| LHYM03-4C16DAY    | 1/3 x 4<br>(0.25 x 4)      | 30.65<br>(778) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 376<br>(171)      | 31.91<br>(810)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 379<br>(172)      |
| LHYM03-4C16DAY-AV | 1/3 x 4<br>(0.25 x 4)      | 31.43<br>(798) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 379<br>(172)      | 32.69<br>(830)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 382<br>(174)      |
| LHYM05-4C16DAY    | 1/2 x 4<br>(0.4 x 4)       | 31.43<br>(798) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 379<br>(172)      | 32.69<br>(830)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 382<br>(174)      |
| LHYM05-4C16DAY-AV | 1/2 x 4<br>(0.4 x 4)       | 33.05<br>(839) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 386<br>(176)      | 34.74<br>(882)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 392<br>(178)      |
| LHYM08-4C16DAY    | 3/4 x 4<br>(0.55 x 4)      | 33.05<br>(839) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 384<br>(174)      | 34.74<br>(882)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 390<br>(177)      |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover  
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.  
Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Double Reduction Cyclo®  
LHYM-4C16DAY~4D16DBY

| Minimum Engagement |       |       |
|--------------------|-------|-------|
| Frame Size         | TT    |       |
|                    | inch  | (mm)  |
| 4C                 | 10.98 | (279) |
| 4D                 | 12.83 | (326) |



All dimensions are in inches (mm).  
For double reduction units ordered in the Y2 mounting configuration, please refer to page 2.133 for external lubricant piping dimensions.

| Model  | N             | ØDC           | J             | E             | F             | K            | Z            | ØD           | E1            | F1            | Q1           | Q2           | S1 x L                   | M             |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|---------------|
| 4C16DA | 17.4<br>(442) | 11.8<br>(300) | 6.30<br>(160) | 6.77<br>(172) | 10.4<br>(264) | 1.10<br>(28) | 1.77<br>(45) | 1.02<br>(26) | 8.66<br>(220) | 8.39<br>(213) | 1.22<br>(31) | 1.97<br>(50) | M20 x 1.30<br>(M20 x 33) | 11.2<br>(285) |
| 4C16DB | 18.0<br>(456) | 11.8<br>(300) |               |               |               |              |              |              |               |               |              |              |                          |               |
| 4C16DC | 18.0<br>(458) | 11.8<br>(300) |               |               |               |              |              |              |               |               |              |              |                          |               |
| 4D16DA | 20.2<br>(514) | 11.8<br>(300) | 7.48<br>(190) | 7.60<br>(193) | 12.2<br>(310) | 1.38<br>(35) | 2.17<br>(55) | 1.30<br>(33) | 9.84<br>(250) | 10.0<br>(254) | 1.42<br>(36) | 2.56<br>(65) | M24 x 1.57<br>(M24 x 40) | 13.4<br>(340) |
| 4D16DB | 20.8<br>(528) | 11.8<br>(300) |               |               |               |              |              |              |               |               |              |              |                          |               |

| Model                  | P           | G1            | G2            | H             | H1            | ØLA           | ØD3           | S x L                    | M1            | ØD1           | ØD2           | ØU                 |                   |
|------------------------|-------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|--------------------|-------------------|
|                        |             |               |               |               |               |               |               |                          |               |               |               | Std & Max          | Min               |
| 4C16DA, 4C16DB, 4C16DC | 0.20<br>(5) | 4.88<br>(124) | 5.94<br>(151) | 14.3<br>(364) | 7.20<br>(183) | 8.35<br>(212) | 9.61<br>(244) | M16 x 1.02<br>(M16 x 26) | 12.8<br>(326) | 4.72<br>(120) | 5.43<br>(138) | 2-15/16<br>(74.61) | 2-3/16<br>(55.56) |
| 4D16DA, 4D16DB         | 0.28<br>(7) | 5.83<br>(148) | 7.01<br>(178) | 16.7<br>(424) | 8.39<br>(213) | 10.0<br>(255) | 11.6<br>(295) | M20 x 1.30<br>(M20 x 33) | 15.0<br>(381) | 5.51<br>(140) | 5.98<br>(152) | 3-7/16<br>(87.31)  | 2-7/16<br>(61.91) |

LHYM05-4C16DAY ▶ LHYM08-4D16DBY-AV

All dimensions are in inches (mm)

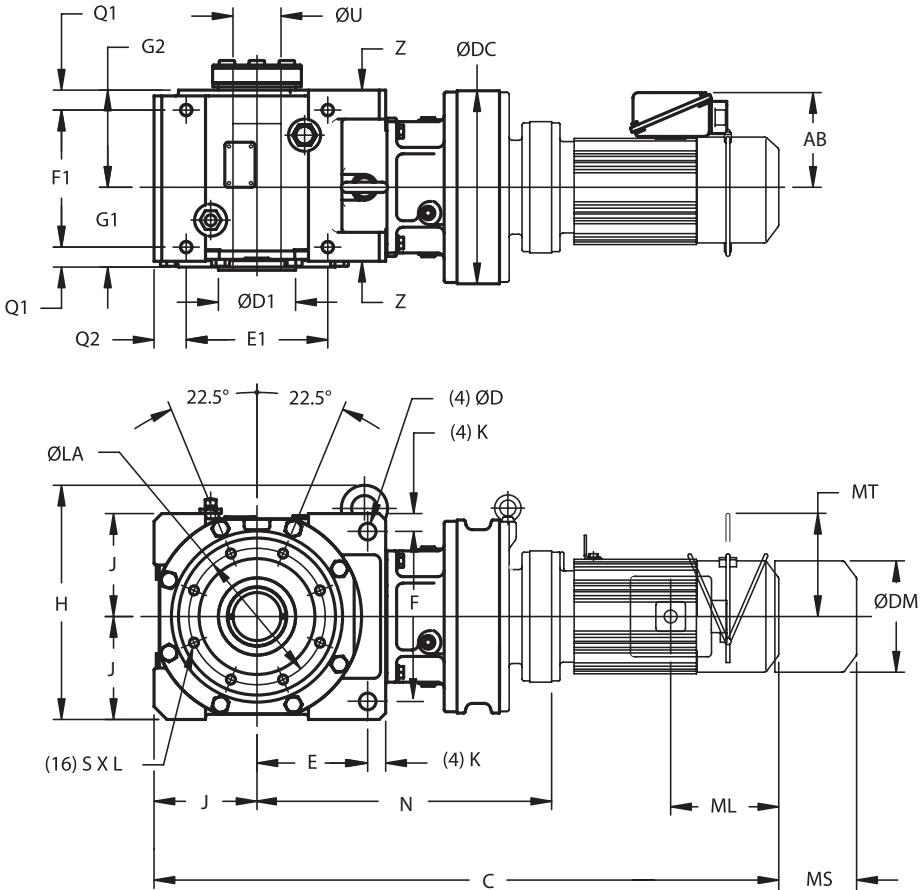
| Model             | 4 Pole<br>Motor<br>HP (kW) | Without Brake   |                   |               |               |                   | With Brake      |                   |               |               |               |               |                   |
|-------------------|----------------------------|-----------------|-------------------|---------------|---------------|-------------------|-----------------|-------------------|---------------|---------------|---------------|---------------|-------------------|
|                   |                            | C               | DM <sup>[1]</sup> | AB            | ML            | Weight<br>lb (kg) | C               | DM <sup>[1]</sup> | AB            | ML            | MS            | MT            | Weight<br>lb (kg) |
| LHYM08-4C16DAY-AV | 3/4 x 4<br>(0.55 x 4)      | 34.35<br>(872)  | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 395<br>(179)      | 36.79<br>(934)  | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 405<br>(184)      |
| LHYM1-4C16DAY-EP  | 1 x 4<br>(0.75 x 4)        | 34.78<br>(883)  | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 400<br>(182)      | 37.28<br>(947)  | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 409<br>(186)      |
| LHYM1H-4C16DAY-EP | 1.5 x 4<br>(1.1 x 4)       | 35.84<br>(910)  | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 407<br>(185)      | 38.58<br>(980)  | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 419<br>(190)      |
| LHYM2-4C16DAY-EP  | 2 x 4<br>(1.5 x 4)         | 35.84<br>(910)  | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 410<br>(186)      | 38.58<br>(980)  | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 421<br>(191)      |
| LHYM1-4C16DBY-EP  | 1 x 4<br>(0.75 x 4)        | 35.33<br>(897)  | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 404<br>(184)      | 37.83<br>(961)  | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 414<br>(188)      |
| LHYM1H-4C16DBY-EP | 1.5 x 4<br>(1.1 x 4)       | 36.39<br>(924)  | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 412<br>(187)      | 39.13<br>(994)  | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 423<br>(192)      |
| LHYM2-4C16DBY-EP  | 2 x 4<br>(1.5 x 4)         | 36.39<br>(924)  | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 415<br>(188)      | 39.13<br>(994)  | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 426<br>(194)      |
| LHYM3-4C16DBY-EP  | 3 x 4<br>(2.2 x 4)         | 37.22<br>(945)  | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 431<br>(196)      | 40.29<br>(1023) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 447<br>(203)      |
| LHYM08-4C16DCY    | 3/4 x 4<br>(0.55 x 4)      | 33.66<br>(855)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 421<br>(191)      | 35.35<br>(898)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 427<br>(194)      |
| LHYM08-4C16DCY-AV | 3/4 x 4<br>(0.55 x 4)      | 34.96<br>(888)  | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 429<br>(195)      | 37.40<br>(950)  | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 440<br>(200)      |
| LHYM02-4D16DAY    | 1/4 x 4<br>(0.2 x 4)       | 34.67<br>(881)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 522<br>(237)      | 35.93<br>(913)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 525<br>(238)      |
| LHYM02-4D16DAY-AV | 1/4 x 4<br>(0.2 x 4)       | 35.46<br>(901)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 525<br>(238)      | 36.72<br>(933)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 528<br>(240)      |
| LHYM03-4D16DAY    | 1/3 x 4<br>(0.25 x 4)      | 34.67<br>(881)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 522<br>(237)      | 35.93<br>(913)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 525<br>(238)      |
| LHYM03-4D16DAY-AV | 1/3 x 4<br>(0.25 x 4)      | 35.46<br>(901)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 525<br>(238)      | 36.72<br>(933)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 528<br>(240)      |
| LHYM05-4D16DAY    | 1/2 x 4<br>(0.4 x 4)       | 35.46<br>(901)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 525<br>(238)      | 36.72<br>(933)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 528<br>(240)      |
| LHYM05-4D16DAY-AV | 1/2 x 4<br>(0.4 x 4)       | 37.07<br>(942)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 532<br>(242)      | 38.77<br>(985)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 538<br>(244)      |
| LHYM08-4D16DAY    | 3/4 x 4<br>(0.55 x 4)      | 37.07<br>(942)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 530<br>(241)      | 38.77<br>(985)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 536<br>(243)      |
| LHYM08-4D16DAY-AV | 3/4 x 4<br>(0.55 x 4)      | 38.37<br>(975)  | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 541<br>(245)      | 40.81<br>(1037) | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 551<br>(250)      |
| LHYM1-4D16DAY-EP  | 1 x 4<br>(0.75 x 4)        | 38.81<br>(986)  | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 545<br>(248)      | 41.31<br>(1049) | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 555<br>(252)      |
| LHYM1H-4D16DAY-EP | 1.5 x 4<br>(1.1 x 4)       | 39.87<br>(1013) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 553<br>(251)      | 42.60<br>(1082) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 565<br>(256)      |
| LHYM2-4D16DAY-EP  | 2 x 4<br>(1.5 x 4)         | 39.87<br>(1013) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 556<br>(252)      | 42.60<br>(1082) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 567<br>(258)      |
| LHYM08-4D16DBY    | 3/4 x 4<br>(0.55 x 4)      | 37.62<br>(956)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 534<br>(243)      | 39.32<br>(999)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 540<br>(245)      |
| LHYM08-4D16DBY-AV | 3/4 x 4<br>(0.55 x 4)      | 38.92<br>(989)  | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 545<br>(248)      | 41.36<br>(1051) | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 556<br>(252)      |
| LHYM1-4D16DBY-EP  | 1 x 4<br>(0.75 x 4)        | 39.36<br>(1000) | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 550<br>(250)      | 41.86<br>(1063) | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 560<br>(254)      |
| LHYM1H-4D16DBY-EP | 1.5 x 4<br>(1.1 x 4)       | 40.42<br>(1027) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 558<br>(253)      | 43.16<br>(1096) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 569<br>(258)      |
| LHYM2-4D16DBY-EP  | 2 x 4<br>(1.5 x 4)         | 40.42<br>(1027) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 560<br>(255)      | 43.16<br>(1096) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 572<br>(260)      |
| LHYM3-4D16DBY-EP  | 3 x 4<br>(2.2 x 4)         | 41.25<br>(1048) | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 577<br>(262)      | 44.32<br>(1126) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 593<br>(269)      |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover  
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.  
Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Double Reduction Cyclo®  
LHYM-4D16DBY~4D17DCY

| Minimum Engagement |       |       |
|--------------------|-------|-------|
| Frame Size         | TT    |       |
|                    | inch  | (mm)  |
| 4D                 | 12.83 | (326) |



All dimensions are in inches (mm).  
For double reduction units ordered in the Y2 mounting configuration, please refer to page 2.133 for external lubricant piping dimensions.

| Model  | N             | ØDC           | J             | E             | F             | K            | Z            | ØD           | E1            | F1            | Q1           | Q2           | S1 x L                   | M             |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|---------------|
| 4D16DB | 18.0<br>(456) | 11.8<br>(300) | 7.48<br>(190) | 7.60<br>(193) | 12.2<br>(310) | 1.38<br>(35) | 2.17<br>(55) | 1.30<br>(33) | 9.84<br>(250) | 10.0<br>(254) | 1.42<br>(36) | 2.56<br>(65) | M24 x 1.57<br>(M24 x 40) | 13.4<br>(340) |
| 4D16DC | 18.0<br>(458) | 11.8<br>(300) |               |               |               |              |              |              |               |               |              |              |                          |               |
| 4D17DA | 20.2<br>(514) | 11.8<br>(300) |               |               |               |              |              |              |               |               |              |              |                          |               |
| 4D17DB | 20.8<br>(528) | 11.8<br>(300) |               |               |               |              |              |              |               |               |              |              |                          |               |
| 4D17DC | 20.8<br>(527) | 13.4<br>(340) |               |               |               |              |              |              |               |               |              |              |                          |               |

| Model                                  | P           | G1            | G2            | H             | H1            | ØLA           | ØD3           | S x L                    | M1            | ØD1           | ØD2           | ØU                |                   |
|----------------------------------------|-------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|-------------------|-------------------|
|                                        |             |               |               |               |               |               |               |                          |               |               |               | Std & Max         | Min               |
| 4D16DB, 4D16DC, 4D17DA, 4D17DB, 4D17DC | 0.28<br>(7) | 5.83<br>(148) | 7.01<br>(178) | 16.7<br>(424) | 8.39<br>(213) | 10.0<br>(255) | 11.6<br>(295) | M20 x 1.30<br>(M20 x 33) | 15.0<br>(381) | 5.51<br>(140) | 5.98<br>(152) | 3-7/16<br>(87.31) | 2-7/16<br>(61.91) |

LHYM1-4D16DBY-EP ▶ LHYM5-4D17DCY-EP

All dimensions are in inches (mm)

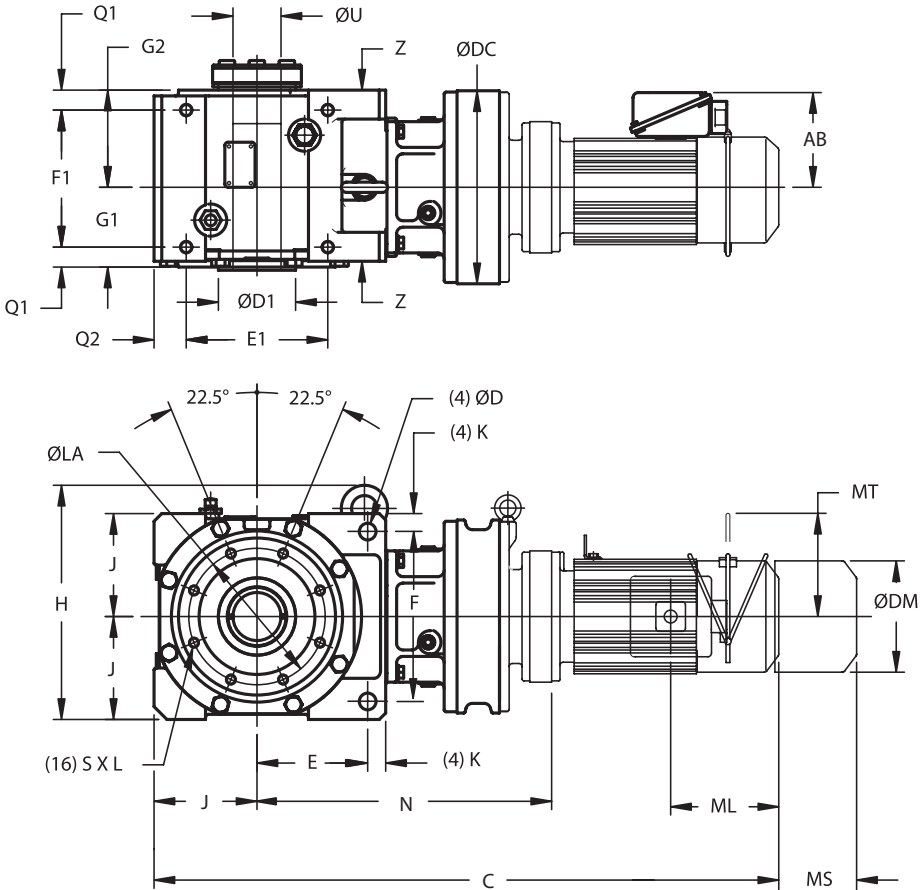
| Model             | 4 Pole<br>Motor<br>HP (kW) | Without Brake   |                   |               |               |                   | With Brake      |                   |               |               |               |               |                   |
|-------------------|----------------------------|-----------------|-------------------|---------------|---------------|-------------------|-----------------|-------------------|---------------|---------------|---------------|---------------|-------------------|
|                   |                            | C               | DM <sup>[1]</sup> | AB            | ML            | Weight<br>lb (kg) | C               | DM <sup>[1]</sup> | AB            | ML            | MS            | MT            | Weight<br>lb (kg) |
| LHYM2-4D16DCY-EP  | 2 x 4<br>(1.5 x 4)         | 40.48<br>(1028) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 575<br>(261)      | 43.21<br>(1098) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 586<br>(266)      |
| LHYM5-4D16DCY-EP  | 5 x 4<br>(3.7 x 4)         | 41.34<br>(1050) | □8.74<br>(□222)   | 7.34<br>(186) | 4.65<br>(118) | 613<br>(278)      | 44.91<br>(1141) | □8.74<br>(□222)   | 7.34<br>(186) | 8.21<br>(209) | 6.02<br>(153) | 6.30<br>(160) | 637<br>(289)      |
| LHYM02-4D17DAY    | 1/4 x 4<br>(0.2 x 4)       | 34.46<br>(875)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 553<br>(251)      | 35.72<br>(907)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 556<br>(252)      |
| LHYM02-4D17DAY-AV | 1/4 x 4<br>(0.2 x 4)       | 35.25<br>(895)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 556<br>(252)      | 36.51<br>(927)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 559<br>(254)      |
| LHYM03-4D17DAY    | 1/3 x 4<br>(0.25 x 4)      | 34.46<br>(875)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 553<br>(251)      | 35.72<br>(907)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 556<br>(252)      |
| LHYM03-4D17DAY-AV | 1/3 x 4<br>(0.25 x 4)      | 35.25<br>(895)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 556<br>(252)      | 36.51<br>(927)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 559<br>(254)      |
| LHYM05-4D17DAY    | 1/2 x 4<br>(0.4 x 4)       | 35.25<br>(895)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 556<br>(252)      | 36.51<br>(927)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 559<br>(254)      |
| LHYM05-4D17DAY-AV | 1/2 x 4<br>(0.4 x 4)       | 36.86<br>(936)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 563<br>(256)      | 38.56<br>(979)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 569<br>(258)      |
| LHYM08-4D17DAY    | 3/4 x 4<br>(0.55 x 4)      | 36.86<br>(936)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 561<br>(255)      | 38.56<br>(979)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 566<br>(257)      |
| LHYM08-4D17DAY-AV | 3/4 x 4<br>(0.55 x 4)      | 38.16<br>(969)  | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 571<br>(259)      | 40.60<br>(1031) | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 582<br>(264)      |
| LHYM1-4D17DAY-EP  | 1 x 4<br>(0.75 x 4)        | 38.60<br>(980)  | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 576<br>(262)      | 41.10<br>(1044) | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 586<br>(266)      |
| LHYM1H-4D17DAY-EP | 1.5 x 4<br>(1.1 x 4)       | 39.66<br>(1007) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 584<br>(265)      | 42.40<br>(1077) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 595<br>(270)      |
| LHYM2-4D17DAY-EP  | 2 x 4<br>(1.5 x 4)         | 39.66<br>(1007) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 587<br>(266)      | 42.40<br>(1077) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 598<br>(272)      |
| LHYM1-4D17DBY-EP  | 1 x 4<br>(0.75 x 4)        | 39.15<br>(994)  | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 581<br>(264)      | 41.65<br>(1058) | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 591<br>(268)      |
| LHYM1H-4D17DBY-EP | 1.5 x 4<br>(1.1 x 4)       | 40.21<br>(1021) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 588<br>(267)      | 42.95<br>(1091) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 600<br>(272)      |
| LHYM2-4D17DBY-EP  | 2 x 4<br>(1.5 x 4)         | 40.21<br>(1021) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 591<br>(269)      | 42.95<br>(1091) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 603<br>(274)      |
| LHYM3-4D17DBY-EP  | 3 x 4<br>(2.2 x 4)         | 41.04<br>(1042) | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 607<br>(276)      | 44.11<br>(1120) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 624<br>(283)      |
| LHYM08-4D17DCY    | 3/4 x 4<br>(0.55 x 4)      | 37.55<br>(954)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 578<br>(262)      | 39.25<br>(997)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 584<br>(265)      |
| LHYM08-4D17DCY-AV | 3/4 x 4<br>(0.55 x 4)      | 38.85<br>(987)  | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 586<br>(266)      | 41.29<br>(1049) | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 597<br>(271)      |
| LHYM2-4D17DCY-EP  | 2 x 4<br>(1.5 x 4)         | 40.35<br>(1025) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 601<br>(273)      | 43.08<br>(1094) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 613<br>(278)      |
| LHYM3-4D17DCY-EP  | 3 x 4<br>(2.2 x 4)         | 39.76<br>(1010) | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 614<br>(279)      | 42.83<br>(1088) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 631<br>(286)      |
| LHYM5-4D17DCY-EP  | 5 x 4<br>(3.7 x 4)         | 41.21<br>(1047) | □8.74<br>(□222)   | 7.34<br>(186) | 4.65<br>(118) | 640<br>(290)      | 44.78<br>(1137) | □8.74<br>(□222)   | 7.34<br>(186) | 8.21<br>(209) | 6.02<br>(153) | 6.30<br>(160) | 664<br>(301)      |
| LHYM02-4E17DAY    | 1/4 x 4<br>(0.2 x 4)       | 36.43<br>(925)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 720<br>(327)      | 37.69<br>(957)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 723<br>(328)      |
| LHYM02-4E17DAY-AV | 1/4 x 4<br>(0.2 x 4)       | 37.22<br>(945)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 723<br>(328)      | 38.48<br>(977)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 726<br>(330)      |
| LHYM03-4E17DAY    | 1/3 x 4<br>(0.25 x 4)      | 36.43<br>(925)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 720<br>(327)      | 37.69<br>(957)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 723<br>(328)      |
| LHYM03-4E17DAY-AV | 1/3 x 4<br>(0.25 x 4)      | 37.22<br>(945)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 723<br>(328)      | 38.48<br>(977)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 726<br>(330)      |
| LHYM05-4E17DAY    | 1/2 x 4<br>(0.4 x 4)       | 37.22<br>(945)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 723<br>(328)      | 38.48<br>(977)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 726<br>(330)      |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover  
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.  
Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Double Reduction Cyclo®  
LHYM-4E17DAY~4E18DAY

| Minimum Engagement |      |       |
|--------------------|------|-------|
| Frame Size         | TT   |       |
|                    | inch | (mm)  |
| 4E                 | 14.1 | (359) |



All dimensions are in inches (mm).  
For double reduction units ordered in the Y2 mounting configuration, please refer to page 2.133 for external lubricant piping dimensions.

| Model  | N             | ØDC           | J             | E             | F             | K            | Z            | ØD           | E1            | F1            | Q1           | Q2           | S1 x L                   | M             |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|---------------|
| 4E17DA | 21.0<br>(534) | 13.4<br>(340) | 8.46<br>(215) | 9.06<br>(230) | 14.2<br>(360) | 1.38<br>(35) | 2.17<br>(55) | 1.30<br>(33) | 11.8<br>(300) | 11.1<br>(283) | 1.50<br>(38) | 2.56<br>(65) | M24 x 1.57<br>(M24 x 40) | 14.7<br>(373) |
| 4E17DB | 21.6<br>(548) | 13.4<br>(340) |               |               |               |              |              |              |               |               |              |              |                          |               |
| 4E17DC | 21.7<br>(552) | 13.4<br>(340) |               |               |               |              |              |              |               |               |              |              |                          |               |
| 4E18DA | 24.5<br>(621) | 14.6<br>(370) |               |               |               |              |              |              |               |               |              |              |                          |               |

| Model                             | P           | G1            | G2            | H             | H1            | ØLA            | ØD3           | S x L                    | M1            | ØD1           | ØD2           | ØU                  |                    |
|-----------------------------------|-------------|---------------|---------------|---------------|---------------|----------------|---------------|--------------------------|---------------|---------------|---------------|---------------------|--------------------|
|                                   |             |               |               |               |               |                |               |                          |               |               |               | Std & Max           | Min                |
| 4E17DA, 4E17DB<br>4E17DC, 4E18DA, | 0.28<br>(7) | 6.14<br>(156) | 7.99<br>(203) | 19.6<br>(498) | 9.37<br>(238) | 11.02<br>(280) | 12.6<br>(320) | M20 x 1.38<br>(M20 x 35) | 16.3<br>(414) | 6.30<br>(160) | 6.69<br>(170) | 3-15/16<br>(100.01) | 2-15/16<br>(74.61) |

LHYM02-4E17DAY ▶ LHYM1-4E18DAY-EP

All dimensions are in inches (mm)

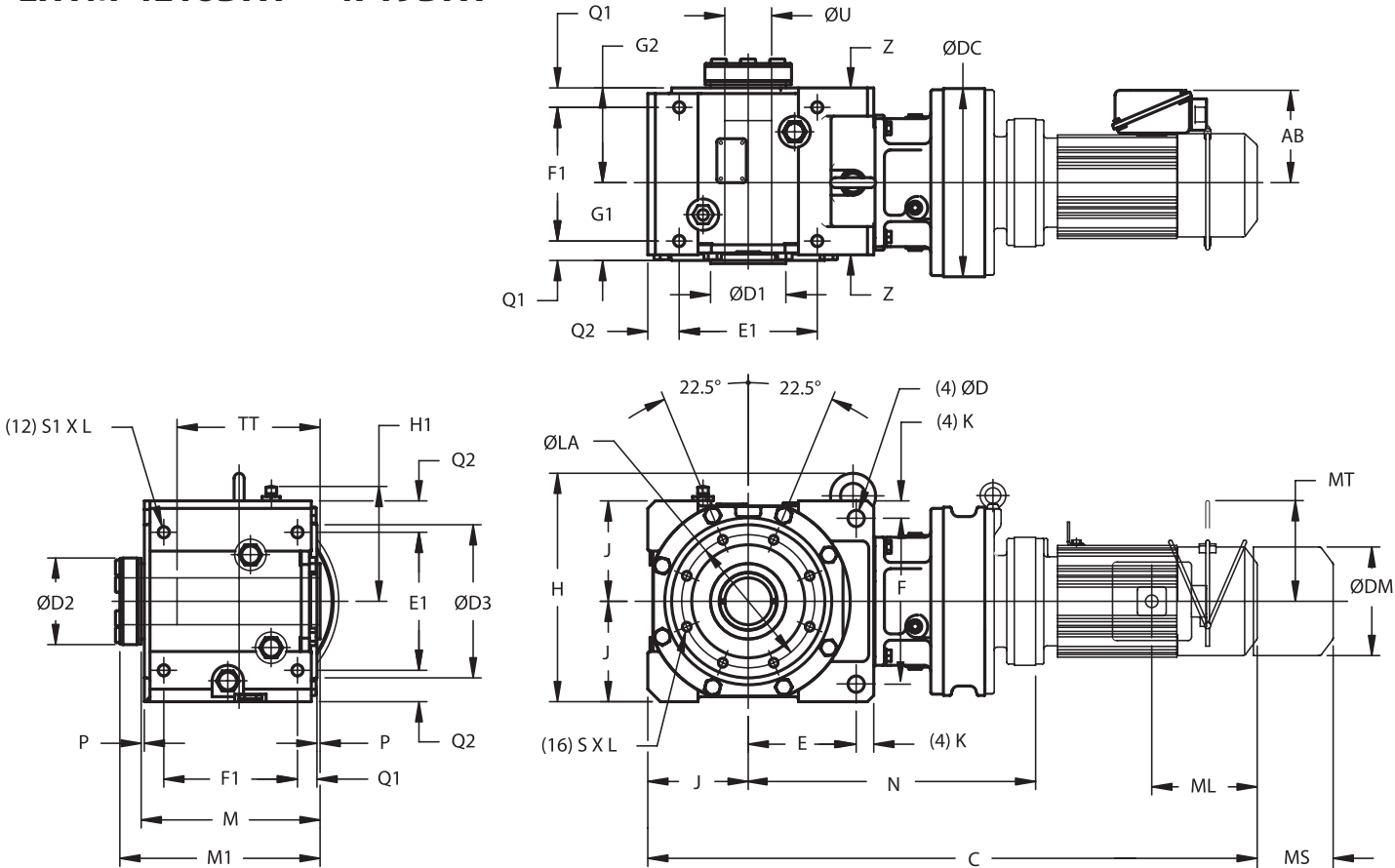
| Model             | 4 Pole<br>Motor<br>HP (kW) | Without Brake   |                   |               |               |                   | With Brake      |                   |               |               |               |               |                   |
|-------------------|----------------------------|-----------------|-------------------|---------------|---------------|-------------------|-----------------|-------------------|---------------|---------------|---------------|---------------|-------------------|
|                   |                            | C               | DM <sup>[1]</sup> | AB            | ML            | Weight<br>lb (kg) | C               | DM <sup>[1]</sup> | AB            | ML            | MS            | MT            | Weight<br>lb (kg) |
| LHYM05-4E17DAY-AV | 1/2 x 4<br>(0.4 x 4)       | 38.83<br>(986)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 730<br>(332)      | 40.53<br>(1029) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 736<br>(334)      |
| LHYM08-4E17DAY    | 3/4 x 4<br>(0.55 x 4)      | 38.83<br>(986)  | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 728<br>(330)      | 40.53<br>(1029) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 734<br>(333)      |
| LHYM08-4E17DAY-AV | 3/4 x 4<br>(0.55 x 4)      | 40.13<br>(1019) | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 739<br>(335)      | 42.57<br>(1081) | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 750<br>(340)      |
| LHYM1-4E17DAY-EP  | 1 x 4<br>(0.75 x 4)        | 40.56<br>(1030) | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 744<br>(338)      | 43.06<br>(1094) | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 754<br>(342)      |
| LHYM1H-4E17DAY-EP | 1.5 x 4<br>(1.1 x 4)       | 41.63<br>(1057) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 751<br>(341)      | 44.36<br>(1127) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 763<br>(346)      |
| LHYM2-4E17DAY-EP  | 2 x 4<br>(1.5 x 4)         | 41.63<br>(1057) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 754<br>(342)      | 44.36<br>(1127) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 766<br>(348)      |
| LHYM1-4E17DBY-EP  | 1 x 4<br>(0.75 x 4)        | 41.12<br>(1044) | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 748<br>(340)      | 43.62<br>(1108) | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 758<br>(344)      |
| LHYM1H-4E17DBY-EP | 1.5 x 4<br>(1.1 x 4)       | 42.18<br>(1071) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 756<br>(343)      | 44.92<br>(1141) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 767<br>(348)      |
| LHYM2-4E17DBY-EP  | 2 x 4<br>(1.5 x 4)         | 42.18<br>(1071) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 759<br>(344)      | 44.92<br>(1141) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 770<br>(350)      |
| LHYM3-4E17DBY-EP  | 3 x 4<br>(2.2 x 4)         | 43.01<br>(1092) | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 775<br>(352)      | 46.08<br>(1170) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 792<br>(359)      |
| LHYM2-4E17DCY-EP  | 2 x 4<br>(1.5 x 4)         | 42.32<br>(1075) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 768<br>(349)      | 45.05<br>(1144) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 780<br>(354)      |
| LHYM3-4E17DCY-EP  | 3 x 4<br>(2.2 x 4)         | 41.73<br>(1060) | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 781<br>(355)      | 44.80<br>(1138) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 798<br>(362)      |
| LHYM5-4E17DCY-EP  | 5 x 4<br>(3.7 x 4)         | 43.18<br>(1097) | □8.74<br>(□222)   | 7.34<br>(186) | 4.65<br>(118) | 807<br>(366)      | 46.75<br>(1187) | □8.74<br>(□222)   | 7.34<br>(186) | 8.21<br>(209) | 6.02<br>(153) | 6.30<br>(160) | 831<br>(377)      |
| LHYM8-4E17DCY-EP  | 7.5 x 4<br>(5.5 x 4)       | 44.88<br>(1140) | □8.74<br>(□222)   | 7.34<br>(186) | 4.65<br>(118) | 841<br>(382)      | 48.44<br>(1230) | □8.74<br>(□222)   | 7.34<br>(186) | 8.21<br>(209) | 6.02<br>(153) | 6.30<br>(160) | 865<br>(392)      |
| LHYM03-4E18DAY    | 1/3 x 4<br>(0.25 x 4)      | 37.26<br>(947)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 818<br>(371)      | 38.52<br>(979)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 821<br>(372)      |
| LHYM03-4E18DAY-AV | 1/3 x 4<br>(0.25 x 4)      | 38.05<br>(967)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 821<br>(372)      | 39.31<br>(999)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 824<br>(374)      |
| LHYM05-4E18DAY    | 1/2 x 4<br>(0.4 x 4)       | 38.05<br>(967)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 821<br>(372)      | 39.31<br>(999)  | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 824<br>(374)      |
| LHYM05-4E18DAY-AV | 1/2 x 4<br>(0.4 x 4)       | 39.67<br>(1008) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 828<br>(376)      | 41.36<br>(1051) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 834<br>(378)      |
| LHYM08-4E18DAY    | 3/4 x 4<br>(0.55 x 4)      | 39.67<br>(1008) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 825<br>(375)      | 41.36<br>(1051) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 831<br>(377)      |
| LHYM08-4E18DAY-AV | 3/4 x 4<br>(0.55 x 4)      | 40.96<br>(1041) | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 836<br>(380)      | 43.41<br>(1103) | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 847<br>(384)      |
| LHYM1-4E18DAY-EP  | 1 x 4<br>(0.75 x 4)        | 41.40<br>(1052) | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 841<br>(382)      | 43.90<br>(1115) | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 851<br>(386)      |
| LHYM1H-4E18DAY-EP | 1.5 x 4<br>(1.1 x 4)       | 42.46<br>(1079) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 848<br>(385)      | 45.20<br>(1148) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 860<br>(390)      |
| LHYM2-4E18DAY-EP  | 2 x 4<br>(1.5 x 4)         | 42.46<br>(1079) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 851<br>(386)      | 45.20<br>(1148) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 863<br>(392)      |
| LHYM3-4E18DAY-EP  | 3 x 4<br>(2.2 x 4)         | 43.29<br>(1100) | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 867<br>(394)      | 46.36<br>(1178) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 884<br>(401)      |
| LHYM1H-4E18DBY-EP | 1.5 x 4<br>(1.1 x 4)       | 43.35<br>(1101) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 873<br>(396)      | 46.08<br>(1171) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 884<br>(401)      |
| LHYM2-4E18DBY-EP  | 2 x 4<br>(1.5 x 4)         | 43.35<br>(1101) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 876<br>(397)      | 46.08<br>(1171) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 887<br>(403)      |
| LHYM3-4E18DBY-EP  | 3 x 4<br>(2.2 x 4)         | 42.76<br>(1086) | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 887<br>(403)      | 45.83<br>(1164) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 904<br>(410)      |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover  
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.  
Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Double Reduction Cyclo®  
LHYM-4E18DAY ~ 4F19DAY

Selection  
Tables



All dimensions are in inches (mm).

| Model  | N             | ØDC           | J             | E             | F             | K            | Z            | ØD           | E1            | F1            | Q1             | Q2           | S1 x L                   | M             |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|----------------|--------------|--------------------------|---------------|
| 4E18DA | 24.5<br>(621) | 14.6<br>(370) | 8.46<br>(215) | 9.06<br>(230) | 14.2<br>(360) | 1.38<br>(35) | 2.17<br>(55) | 1.30<br>(33) | 11.8<br>(300) | 11.1<br>(283) | 1.50<br>(38)   | 2.56<br>(65) | M24 x 1.57<br>(M24 x 40) | 14.7<br>(373) |
| 4E18DB | 25.3<br>(643) | 14.6<br>(370) |               |               |               |              |              |              |               |               |                |              |                          |               |
| 4F18DA | 26.9<br>(684) | 14.6<br>(370) | 9.45<br>(240) | 9.92<br>(252) | 15.8<br>(400) | 1.6<br>(40)  | 2.2<br>(55)  | 1.5<br>(39)  | 13.4<br>(340) | 12.6<br>(320) | 1.99<br>(50.5) | 2.8<br>(70)  | M30 x 1.97<br>(M30 x 50) | 17.1<br>(435) |
| 4F18DB | 27.8<br>(706) | 14.6<br>(370) |               |               |               |              |              |              |               |               |                |              |                          |               |
| 4F19DA | 28.3<br>(718) | 16.9<br>(430) |               |               |               |              |              |              |               |               |                |              |                          |               |

|                          |             |               |               |               |               |                |               |                          |               |               |               | ØU                  |                     |
|--------------------------|-------------|---------------|---------------|---------------|---------------|----------------|---------------|--------------------------|---------------|---------------|---------------|---------------------|---------------------|
| Model                    | P           | G1            | G2            | H             | H1            | ØLA            | ØD3           | S x L                    | M1            | ØD1           | ØD2           | Std & Max           | Min                 |
| 4E18DA, 4E18DB           | 0.28<br>(7) | 6.14<br>(156) | 7.99<br>(203) | 19.6<br>(498) | 9.37<br>(238) | 11.02<br>(280) | 12.6<br>(320) | M20 x 1.38<br>(M20 x 35) | 16.3<br>(414) | 6.30<br>(160) | 6.69<br>(170) | 3-15/16<br>(100.01) | 2-15/16<br>(74.61)  |
| 4F18DA, 4F18DB<br>4F19DA | 0.3<br>(7)  | 7.20<br>(183) | 9.37<br>(238) | 23.2<br>(590) | 10.8<br>(273) | 12.6<br>(320)  | 14.6<br>(370) | M24 x 1.97<br>(M24 x 50) | 19.1<br>(486) | 7.09<br>(180) | 8.15<br>(207) | 4-15/16<br>(125.41) | 3-15/16<br>(100.01) |

LHYM1H-4E18DAY-EP ▶ LHYM05-4F19DAY

All dimensions are in inches (mm)

| Model             | 4 Pole<br>Motor<br>HP (kW) | Without Brake   |                   |               |               |                   | With Brake      |                   |               |               |               |               |                   |
|-------------------|----------------------------|-----------------|-------------------|---------------|---------------|-------------------|-----------------|-------------------|---------------|---------------|---------------|---------------|-------------------|
|                   |                            | C               | DM <sup>[1]</sup> | AB            | ML            | Weight<br>lb (kg) | C               | DM <sup>[1]</sup> | AB            | ML            | MS            | MT            | Weight<br>lb (kg) |
| LHYM5-4E18DBY-EP  | 5 x 4<br>(3.7 x 4)         | 44.02<br>(1118) | □8.74<br>(□222)   | 7.34<br>(186) | 4.65<br>(118) | 911<br>(414)      | 47.58<br>(1209) | □8.74<br>(□222)   | 7.34<br>(186) | 8.21<br>(209) | 6.02<br>(153) | 6.30<br>(160) | 935<br>(424)      |
| LHYM8-4E18DBY-EP  | 7.5 x 4<br>(5.5 x 4)       | 45.71<br>(1161) | □8.74<br>(□222)   | 7.34<br>(186) | 4.65<br>(118) | 945<br>(429)      | 49.27<br>(1252) | □8.74<br>(□222)   | 7.34<br>(186) | 8.21<br>(209) | 6.02<br>(153) | 6.30<br>(160) | 969<br>(440)      |
| LHYM03-4F18DAY    | 1/3 x 4<br>(0.25 x 4)      | 40.74<br>(1035) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 1205<br>(547)     | 42.00<br>(1067) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 1208<br>(548)     |
| LHYM03-4F18DAY-AV | 1/3 x 4<br>(0.25 x 4)      | 41.53<br>(1055) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 1208<br>(548)     | 42.79<br>(1087) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 1211<br>(550)     |
| LHYM05-4F18DAY    | 1/2 x 4<br>(0.4 x 4)       | 41.53<br>(1055) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 1208<br>(548)     | 42.79<br>(1087) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 1211<br>(550)     |
| LHYM05-4F18DAY-AV | 1/2 x 4<br>(0.4 x 4)       | 43.14<br>(1096) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 1215<br>(552)     | 44.84<br>(1139) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 1221<br>(554)     |
| LHYM08-4F18DAY    | 3/4 x 4<br>(0.55 x 4)      | 43.14<br>(1096) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 1213<br>(550)     | 44.84<br>(1139) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 1219<br>(553)     |
| LHYM08-4F18DAY-AV | 3/4 x 4<br>(0.55 x 4)      | 44.44<br>(1129) | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 1224<br>(555)     | 46.88<br>(1191) | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 1234<br>(560)     |
| LHYM1-4F18DAY-EP  | 1 x 4<br>(0.75 x 4)        | 44.88<br>(1140) | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 1229<br>(558)     | 47.38<br>(1203) | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 1238<br>(562)     |
| LHYM1H-4F18DAY-EP | 1.5 x 4<br>(1.1 x 4)       | 45.94<br>(1167) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 1236<br>(561)     | 48.68<br>(1236) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 1248<br>(566)     |
| LHYM2-4F18DAY-EP  | 2 x 4<br>(1.5 x 4)         | 45.94<br>(1167) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 1239<br>(562)     | 48.68<br>(1236) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 1250<br>(567)     |
| LHYM3-4F18DAY-EP  | 3 x 4<br>(2.2 x 4)         | 46.77<br>(1188) | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 1255<br>(570)     | 49.84<br>(1266) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 1272<br>(577)     |
| LHYM1H-4F18DBY-EP | 1.5 x 4<br>(1.1 x 4)       | 46.82<br>(1189) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 1260<br>(572)     | 49.56<br>(1259) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 1272<br>(577)     |
| LHYM2-4F18DBY-EP  | 2 x 4<br>(1.5 x 4)         | 46.82<br>(1189) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 1263<br>(573)     | 49.56<br>(1259) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 1275<br>(579)     |
| LHYM3-4F18DBY-EP  | 3 x 4<br>(2.2 x 4)         | 46.23<br>(1174) | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 1275<br>(578)     | 49.31<br>(1252) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 1291<br>(586)     |
| LHYM5-4F18DBY-EP  | 5 x 4<br>(3.7 x 4)         | 47.49<br>(1206) | □8.74<br>(□222)   | 7.34<br>(186) | 4.65<br>(118) | 1299<br>(589)     | 51.06<br>(1297) | □8.74<br>(□222)   | 7.34<br>(186) | 8.21<br>(209) | 6.02<br>(153) | 6.30<br>(160) | 1323<br>(600)     |
| LHYM8-4F18DBY-EP  | 7.5 x 4<br>(5.5 x 4)       | 49.19<br>(1249) | □8.74<br>(□222)   | 7.34<br>(186) | 4.65<br>(118) | 1333<br>(605)     | 52.75<br>(1340) | □8.74<br>(□222)   | 7.34<br>(186) | 8.21<br>(209) | 6.02<br>(153) | 6.30<br>(160) | 1357<br>(616)     |
| LHYM10-4F18DBY-EP | 10 x 4<br>(7.5 x 4)        | 50.68<br>(1287) | □10.24<br>(□260)  | 9.04<br>(230) | 5.43<br>(138) | 1360<br>(617)     | 54.82<br>(1392) | □10.24<br>(□260)  | 9.04<br>(230) | 9.57<br>(243) | 7.44<br>(189) | 7.32<br>(186) | 1404<br>(637)     |
| LHYM03-4F19DAY-AV | 1/3 x 4<br>(0.25 x 4)      | 42.68<br>(1084) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 1314<br>(596)     | 43.94<br>(1116) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 1317<br>(597)     |
| LHYM05-4F19DAY    | 1/2 x 4<br>(0.4 x 4)       | 42.68<br>(1084) | ø4.88<br>(ø124)   | 4.63<br>(118) | 2.32<br>(59)  | 1314<br>(596)     | 43.94<br>(1116) | ø4.88<br>(ø124)   | 4.63<br>(118) | 3.58<br>(91)  | 2.40<br>(61)  | -             | 1317<br>(597)     |
| LHYM05-4F19DAY-AV | 1/2 x 4<br>(0.4 x 4)       | 44.09<br>(1120) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 1321<br>(599)     | 45.79<br>(1163) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 1326<br>(602)     |
| LHYM08-4F19DAY    | 3/4 x 4<br>(0.55 x 4)      | 44.09<br>(1120) | ø5.94<br>(ø151)   | 5.67<br>(144) | 3.82<br>(97)  | 1318<br>(598)     | 45.79<br>(1163) | ø5.94<br>(ø151)   | 5.67<br>(144) | 5.51<br>(140) | 3.66<br>(93)  | 3.94<br>(100) | 1324<br>(601)     |
| LHYM08-4F19DAY-AV | 3/4 x 4<br>(0.55 x 4)      | 45.39<br>(1153) | ø6.30<br>(ø160)   | 5.86<br>(149) | 3.94<br>(100) | 1326<br>(602)     | 47.83<br>(1215) | ø6.30<br>(ø160)   | 5.86<br>(149) | 6.38<br>(162) | 4.53<br>(115) | 4.29<br>(109) | 1337<br>(607)     |
| LHYM1-4F19DAY-EP  | 1 x 4<br>(0.75 x 4)        | 45.83<br>(1164) | □6.22<br>(□158)   | 5.98<br>(152) | 3.82<br>(97)  | 1331<br>(604)     | 48.33<br>(1228) | □6.22<br>(□158)   | 5.98<br>(152) | 6.32<br>(161) | 4.80<br>(122) | 4.25<br>(108) | 1341<br>(609)     |
| LHYM1H-4F19DAY-EP | 1.5 x 4<br>(1.1 x 4)       | 46.89<br>(1191) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 1338<br>(607)     | 49.63<br>(1261) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 1350<br>(613)     |
| LHYM2-4F19DAY-EP  | 2 x 4<br>(1.5 x 4)         | 46.89<br>(1191) | □6.57<br>(□167)   | 6.16<br>(156) | 3.82<br>(97)  | 1341<br>(609)     | 49.63<br>(1261) | □6.57<br>(□167)   | 6.16<br>(156) | 6.56<br>(167) | 5.04<br>(128) | 4.61<br>(117) | 1353<br>(614)     |
| LHYM3-4F19DAY-EP  | 3 x 4<br>(2.2 x 4)         | 46.30<br>(1176) | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 1354<br>(615)     | 49.37<br>(1254) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 1371<br>(622)     |

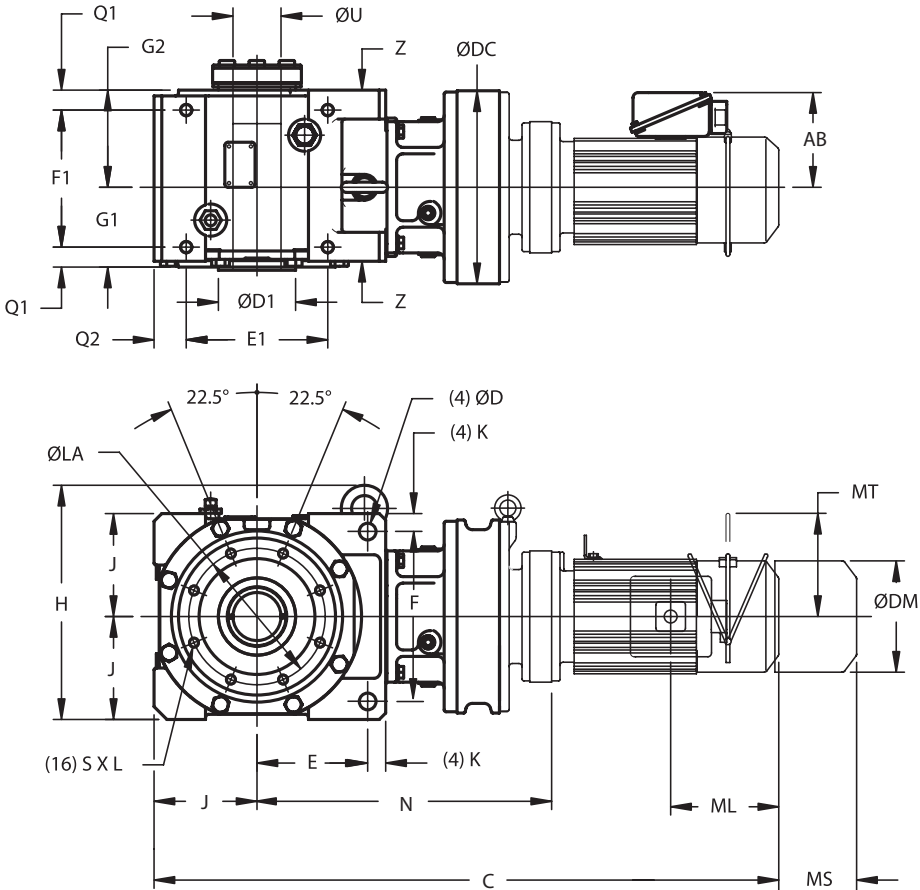
Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover

LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Selection  
Tables

Dimensions

Double Reduction Cyclo®  
LHYM-4F19DAY ~ 4F19DBY



All dimensions are in inches (mm).

| Model  | N             | ØDC           | J             | E             | F             | K           | Z           | ØD          | E1            | F1            | Q1             | Q2          | S1 x L                   | M             |
|--------|---------------|---------------|---------------|---------------|---------------|-------------|-------------|-------------|---------------|---------------|----------------|-------------|--------------------------|---------------|
| 4F19DA | 28.3<br>(718) | 16.9<br>(430) | 9.45<br>(240) | 9.92<br>(252) | 15.8<br>(400) | 1.6<br>(40) | 2.2<br>(55) | 1.5<br>(39) | 13.4<br>(340) | 12.6<br>(320) | 1.99<br>(50.5) | 2.8<br>(70) | M30 x 1.97<br>(M30 x 50) | 17.1<br>(435) |
| 4F19DB | 28.9<br>(734) | 16.9<br>(430) |               |               |               |             |             |             |               |               |                |             |                          |               |

| Model          | P          | G1            | G2            | H             | H1            | ØLA           | ØD3           | S x L                    | M1            | ØD1           | ØD2           | ØU                  |                     |
|----------------|------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|---------------------|---------------------|
|                |            |               |               |               |               |               |               |                          |               |               |               | Std & Max           | Min                 |
| 4F19DA, 4F19DB | 0.3<br>(7) | 7.20<br>(183) | 9.37<br>(238) | 23.2<br>(590) | 10.8<br>(273) | 12.6<br>(320) | 14.6<br>(370) | M24 x 1.97<br>(M24 x 50) | 19.1<br>(486) | 7.09<br>(180) | 8.15<br>(207) | 4-15/16<br>(125.41) | 3-15/16<br>(100.01) |

LHYM05-4F19DAY-AV ▶ LHYM10-4F19DBY-EP

All dimensions are in inches (mm)

| Model             | 4 Pole Motor HP (kW) | Without Brake   |                   |               |               |                | With Brake      |                   |               |               |               |               |                |
|-------------------|----------------------|-----------------|-------------------|---------------|---------------|----------------|-----------------|-------------------|---------------|---------------|---------------|---------------|----------------|
|                   |                      | C               | DM <sup>[1]</sup> | AB            | ML            | Weight lb (kg) | C               | DM <sup>[1]</sup> | AB            | ML            | MS            | MT            | Weight lb (kg) |
| LHYM5-4F19DAY-EP  | 5 x 4<br>(3.7 x 4)   | 47.76<br>(1213) | □8.74<br>(□222)   | 7.34<br>(186) | 4.65<br>(118) | 1380<br>(626)  | 51.32<br>(1304) | □8.74<br>(□222)   | 7.34<br>(186) | 8.21<br>(209) | 6.02<br>(153) | 6.30<br>(160) | 1404<br>(637)  |
| LHYM8-4F19DAY-EP  | 7.5 x 4<br>(5.5 x 4) | 49.45<br>(1256) | □8.74<br>(□222)   | 7.34<br>(186) | 4.65<br>(118) | 1413<br>(641)  | 53.01<br>(1347) | □8.74<br>(□222)   | 7.34<br>(186) | 8.21<br>(209) | 6.02<br>(153) | 6.30<br>(160) | 1437<br>(652)  |
| LHYM3-4F19DBY-EP  | 3 x 4<br>(2.2 x 4)   | 46.93<br>(1192) | □7.24<br>(□184)   | 6.71<br>(170) | 4.53<br>(115) | 1358<br>(616)  | 50.00<br>(1270) | □7.24<br>(□184)   | 6.71<br>(170) | 7.60<br>(193) | 5.43<br>(138) | 5.04<br>(128) | 1375<br>(624)  |
| LHYM5-4F19DBY-EP  | 5 x 4<br>(3.7 x 4)   | 48.19<br>(1224) | □8.74<br>(□222)   | 7.34<br>(186) | 4.65<br>(118) | 1383<br>(627)  | 51.75<br>(1315) | □8.74<br>(□222)   | 7.34<br>(186) | 8.21<br>(209) | 6.02<br>(153) | 6.30<br>(160) | 1406<br>(638)  |
| LHYM8-4F19DBY-EP  | 7.5 x 4<br>(5.5 x 4) | 49.88<br>(1267) | □8.74<br>(□222)   | 7.34<br>(186) | 4.65<br>(118) | 1417<br>(643)  | 53.44<br>(1358) | □8.74<br>(□222)   | 7.34<br>(186) | 8.21<br>(209) | 6.02<br>(153) | 6.30<br>(160) | 1441<br>(654)  |
| LHYM10-4F19DBY-EP | 10 x 4<br>(7.5 x 4)  | 51.38<br>(1305) | □10.24<br>(□260)  | 9.04<br>(230) | 5.43<br>(138) | 1444<br>(655)  | 55.51<br>(1410) | □10.24<br>(□260)  | 9.04<br>(230) | 9.57<br>(243) | 7.44<br>(189) | 7.32<br>(186) | 1488<br>(675)  |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover  
DM Dimension Symbol □ = Square Fan Cover

LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

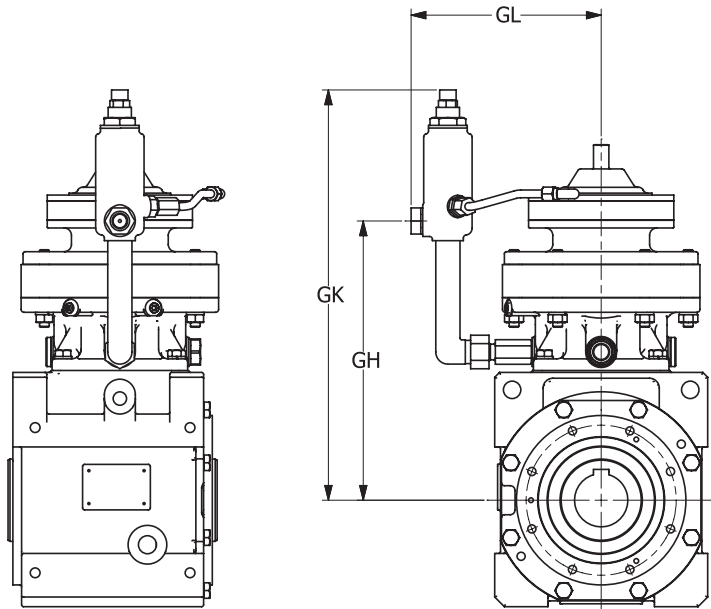
Dimensions show are for reference only and are subject to change without notice, unless certified.  
Certified prints are available after receipt of an order; consult factory.

Dimensions

Dimensions

Double Reduction Cyclo®, Y2 Mounting External Lubricant Piping  
LHY(J)-4A10DA ~ 4F19DB

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All dimensions are in inches (mm).

| Frame Size | GL            | GH            | GK            | Frame Size | GL            | GH            | GK            | Frame Size | GL            | GH            | GK            |
|------------|---------------|---------------|---------------|------------|---------------|---------------|---------------|------------|---------------|---------------|---------------|
| 4A10DA     | 5.98<br>(152) | 10.9<br>(278) | 15.6<br>(397) | 4C14DC     | 9.09<br>(231) | 16.5<br>(418) | 22.6<br>(575) | 4E17DA     | 11.4<br>(289) | 20.5<br>(521) | 28.7<br>(728) |
| 4A12DA     | 7.99<br>(203) | 11.4<br>(290) | 16.9<br>(428) | 4C16DA     | 10.3<br>(261) | 17.0<br>(433) | 23.2<br>(590) | 4E17DB     | 11.4<br>(289) | 20.8<br>(528) | 28.9<br>(735) |
| 4A12DB     | 7.99<br>(203) | 11.8<br>(299) | 17.2<br>(437) | 4D16DA     | 10.3<br>(261) | 19.9<br>(505) | 26.1<br>(662) | 4E17DC     | 11.4<br>(289) | 21.0<br>(533) | 29.1<br>(740) |
| 4B12DA     | 7.99<br>(203) | 12.9<br>(327) | 18.3<br>(465) | 4D16DB     | 10.3<br>(261) | 20.2<br>(512) | 26.3<br>(669) | 4E18DA     | 12.4<br>(314) | 21.1<br>(536) | 31.6<br>(803) |
| 4B12DB     | 7.99<br>(203) | 13.2<br>(336) | 18.7<br>(474) | 4D17DA     | 11.4<br>(289) | 19.5<br>(496) | 27.7<br>(703) | 4E18DB     | 12.4<br>(314) | 20.6<br>(522) | 32.2<br>(819) |
| 4B14DA     | 9.09<br>(231) | 13.7<br>(349) | 19.9<br>(506) | 4D17DB     | 11.4<br>(289) | 19.8<br>(503) | 28.0<br>(710) | 4F18DA     | 12.4<br>(314) | 23.6<br>(599) | 34.1<br>(866) |
| 4B14DB     | 9.09<br>(231) | 13.9<br>(353) | 20.1<br>(510) | 4D17DC     | 11.4<br>(289) | 20.0<br>(508) | 28.1<br>(715) | 4F18DB     | 12.4<br>(314) | 24.2<br>(615) | 34.7<br>(882) |
| 4C14DA     | 9.09<br>(231) | 16.0<br>(407) | 22.2<br>(564) | 4D18DA     | 12.4<br>(314) | 20.1<br>(511) | 31.0<br>(787) | 4F19DA     | 14.0<br>(355) | 24.6<br>(624) | 35.1<br>(891) |
| 4C14DB     | 9.09<br>(231) | 16.2<br>(411) | 22.4<br>(568) | 4D18DB     | 12.4<br>(314) | 20.7<br>(527) | 31.3<br>(794) | 4F19DB     | 14.0<br>(355) | 24.9<br>(633) | 35.4<br>(900) |

LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

# 3

## Options

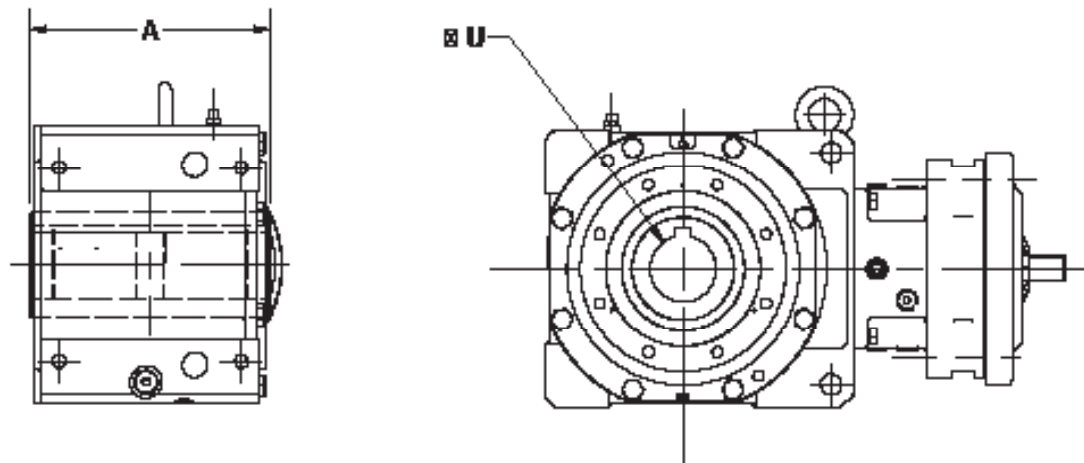
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Cydo® BBB4

Options

Options

Keyed Hollow Shaft

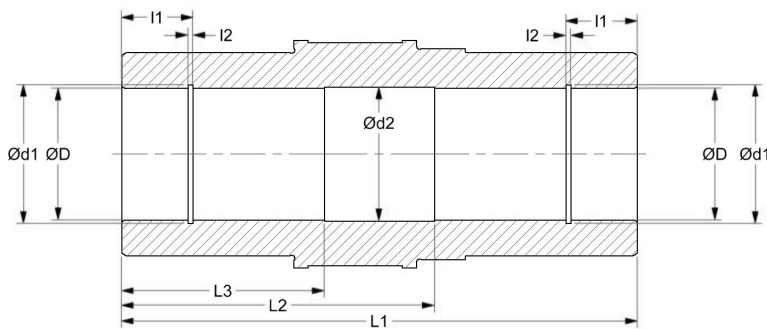


All dimensions are in inches (mm).

| Frame Size | Standard Inch Bore Dimension |                 |            | Standard Metric Bore Dimension |                 |           | A              | TK*            |
|------------|------------------------------|-----------------|------------|--------------------------------|-----------------|-----------|----------------|----------------|
|            | ØU                           | ØU Tolerance    | Keyway     | ØU                             | ØU Tolerance    | Keyway    |                |                |
| 4A         | 2.000                        | +0.0018/+0.0006 | 1/2 x 1/4  | (55)                           | (+0.046/+0.016) | (16 x 10) | 8.50<br>(216)  | 6.50<br>(165)  |
| 4B         | 2.375                        | +0.0018/+0.0006 | 5/8 x 5/16 | (65)                           | (+0.046/+0.016) | (18 x 11) | 10.20<br>(259) | 7.87<br>(200)  |
| 4C         | 2.750                        | +0.0018/+0.0006 | 5/8 x 5/16 | (75)                           | (+0.046/+0.016) | (20 x 12) | 11.22<br>(285) | 9.76<br>(248)  |
| 4D         | 3.250                        | +0.0021/+0.0007 | 3/4 x 3/8  | (85)                           | (+0.054/+0.019) | (22 x 14) | 13.39<br>(340) | 11.93<br>(303) |
| 4E         | 4.000                        | +0.0021/+0.0007 | 1 X 1/2    | (100)                          | (+0.054/+0.019) | (28 x 16) | 14.69<br>(373) | 10.24<br>(260) |
| 4F         | 4.500                        | +0.0023/+0.0009 | 1 X 1/2    | (120)                          | (+0.058/+0.023) | (32 x 18) | 17.13<br>(435) | 12.44<br>(316) |

\*Recommended minimum shaft engagement

Key Hollow Bore

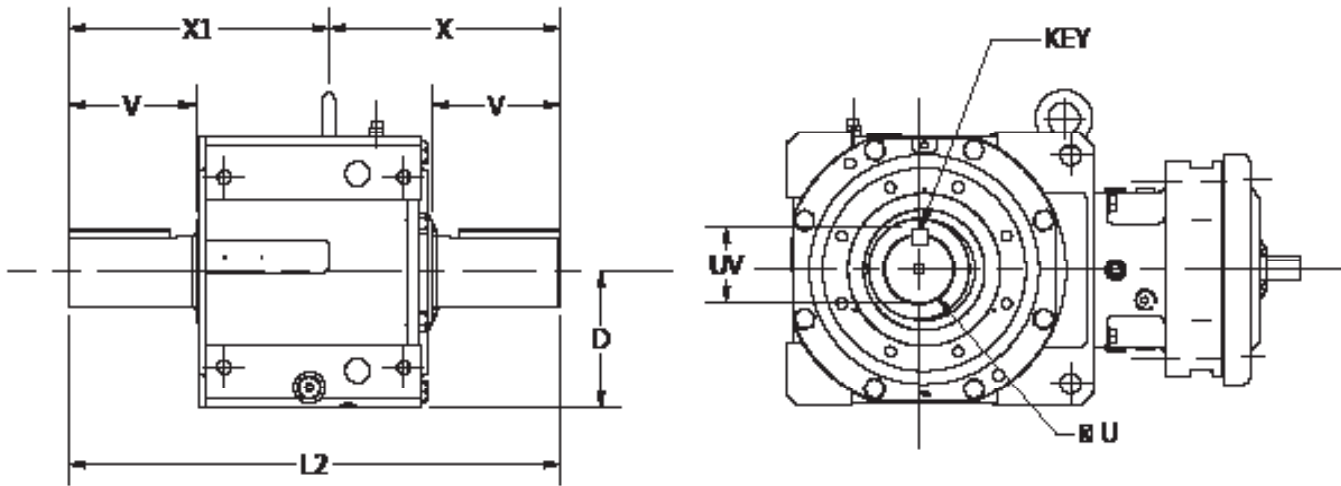


All dimensions are in inches (mm).

| Frame Size | BBB         |            |              | Retaining Ring Groove |             |            | Relief                               |                                      |
|------------|-------------|------------|--------------|-----------------------|-------------|------------|--------------------------------------|--------------------------------------|
|            | ØD          | L1         | Ød1          | I1                    | I2          | Ød2        | L2                                   | L3                                   |
| 4A         | 2 (55)      | 8.50 (216) | 2.09 (58)    | 1.18 (30)             | .069 (2.2)  | 2.04 (56)  | 5.16 (131)                           | 3.35 (85)                            |
| 4B         | 2-3/8 (65)  | 10.2 (259) | 2.51 (68)    | 1.18 (30)             | 0.085 (2.7) | 2.42 (66)  | 6.26 (159)                           | 3.94 (100)                           |
| 4C         | 2-3/4 (75)  | 11.2 (285) | 2.93 (78)    | 1.18 (37)             | 0.100 (2.7) | 2.80 (76)  | 6.50 (165)                           | 4.72 (120)                           |
| 4D         | 3-1/4 (85)  | 13.4 (340) | 3.43 (88.5)  | 1.46 (37)             | 0.116 (3.2) | 3.31 (86)  | 7.68 (208)                           | 5.71 (165)                           |
| 4E         | 4 (100)     | 14.7 (373) | 4.27 (103.5) | 1.46 (37)             | 0.116 (3.2) | 4.06 (101) | 8.19 (208)                           | 6.50 (165)                           |
| 4F         | 4-1/2 (120) | 17.1 (435) | 4.74 (124)   | 1.93 (49)             | 0.120 (4.2) | 4.55 (121) | 9.49 or 9.69 (3)<br>(241 or 246 (3)) | 7.44 or 7.64 (3)<br>(189 or 194 (3)) |

Options

Solid Output Shaft

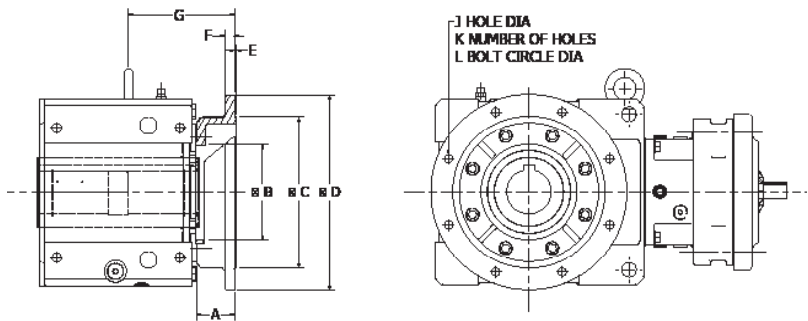


All dimensions are in inches (mm).

| Frame Size | Standard Inch Shaft Dimension |               |      |                      | Standard Metric Shaft Dimensions |                |        |                 | D             | V             | X              | X1             | L2             |
|------------|-------------------------------|---------------|------|----------------------|----------------------------------|----------------|--------|-----------------|---------------|---------------|----------------|----------------|----------------|
|            | ØU                            | ØU Tolerance  | UV   | Key                  | ØU                               | ØU Tolerance   | UV     | Key             |               |               |                |                |                |
| 4A         | 2.000                         | h6: 0/-0.0006 | 2.22 | 1/2 x 1/2 x 2.76     | (50)                             | (h6: 0/-0.016) | (53.5) | (14 x 9 x 70)   | 4.33<br>(110) | 3.54<br>(90)  | 7.48<br>(190)  | 8.11<br>(206)  | 15.59<br>(396) |
| 4B         | 2.875                         | h6: 0/-0.0007 | 3.20 | 3/4 x 3/4 x 3.15     | (65)                             | (h6: 0/-0.019) | (69.0) | (18 x 11 x 80)  | 5.12<br>(130) | 4.53<br>(115) | 9.53<br>(242)  | 9.72<br>(247)  | 19.25<br>(489) |
| 4C         | 3.125                         | h6: 0/-0.0007 | 3.45 | 3/4 x 3/4 x 4.72     | (80)                             | (h6: 0/-0.019) | (85.0) | (22 x 14 x 120) | 6.30<br>(160) | 5.71<br>(145) | 10.79<br>(274) | 11.85<br>(301) | 22.64<br>(575) |
| 4D         | 3.625                         | h6 0/-0.0009  | 4.01 | 7/8 x 7/8 x 5.51     | (95)                             | (h6: 0/-0.022) | (100)  | (25 x 14 x 140) | 7.48<br>(190) | 6.69<br>(170) | 12.80<br>(325) | 13.98<br>(355) | 26.77<br>(680) |
| 4E         | 4.375                         | h6 0/-0.0009  | 4.82 | 1 x 1 x 6.30         | (110)                            | (h6: 0/-0.022) | (116)  | (28 x 16 x 160) | 8.46<br>(215) | 7.87<br>(200) | 14.29<br>(363) | 16.14<br>(410) | 30.43<br>(773) |
| 4F         | 4.750                         | h6 0/-0.0010  | 5.29 | 1-1/4 x 1-1/4 x 6.69 | (130)                            | (h6: 0/-0.025) | (137)  | (32 x 18 x 170) | 9.45<br>(240) | 8.27<br>(210) | 15.75<br>(400) | 17.91<br>(455) | 33.66<br>(855) |

Options

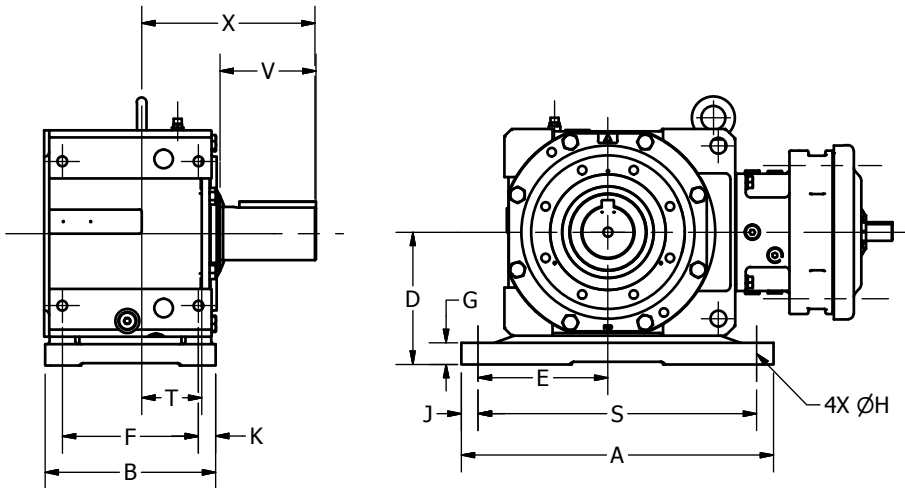
Output Flange



All dimensions are in inches (mm).

| Frame Size | A            | ØB            | ØC            | ØD            | E           | F            | G             | J            | K | L             |
|------------|--------------|---------------|---------------|---------------|-------------|--------------|---------------|--------------|---|---------------|
| 4A         | 2.36<br>(60) | 4.72<br>(120) | 7.09<br>(180) | 9.84<br>(250) | 0.16<br>(4) | 0.59<br>(15) | 6.30<br>(160) | 0.55<br>(14) | 4 | 8.46<br>(215) |
| 4B         | 2.40<br>(61) | 5.51<br>(140) | 9.06<br>(230) | 11.8<br>(300) | 0.16<br>(4) | 0.63<br>(16) | 7.40<br>(188) | 0.55<br>(14) | 4 | 10.4<br>(265) |
| 4C         | 2.87<br>(73) | 6.50<br>(165) | 9.84<br>(250) | 13.8<br>(350) | 0.20<br>(5) | 0.71<br>(18) | 7.95<br>(202) | 0.71<br>(18) | 4 | 11.8<br>(300) |
| 4D         | 3.15<br>(80) | 7.68<br>(195) | 13.8<br>(350) | 17.7<br>(450) | 0.20<br>(5) | 0.87<br>(22) | 9.25<br>(235) | 0.71<br>(18) | 8 | 15.8<br>(400) |
| 4E         | 3.15<br>(80) | 8.66<br>(220) | 13.8<br>(350) | 17.7<br>(450) | 0.20<br>(5) | 0.87<br>(22) | 9.57<br>(243) | 0.71<br>(18) | 8 | 15.8<br>(400) |
| 4F         | 2.56<br>(65) | 9.45<br>(240) | 21.7<br>(550) | 26.0<br>(660) | 0.20<br>(5) | 0.94<br>(24) | 10.0<br>(255) | 0.87<br>(22) | 8 | 23.6<br>(600) |

Foot Mounted

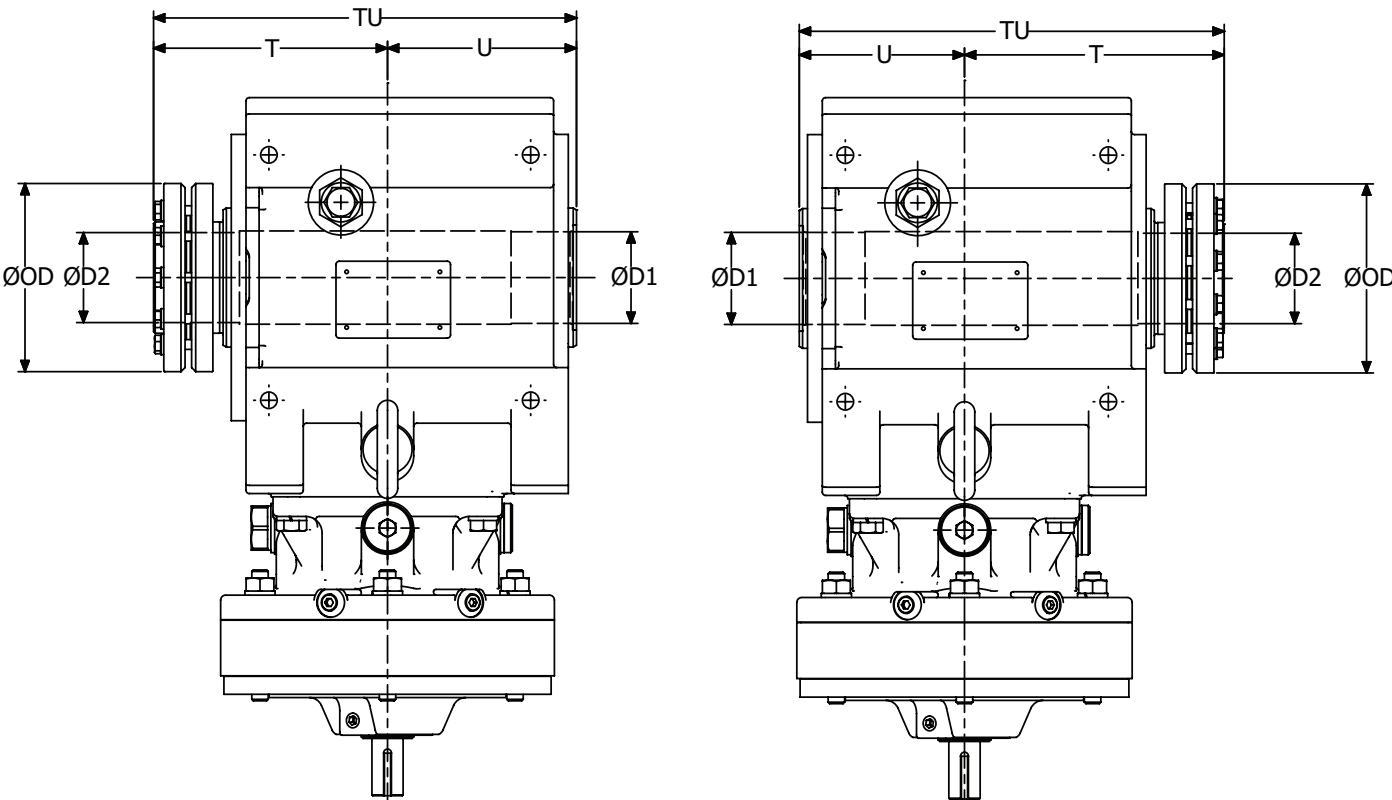


All dimensions are in inches (mm).

| Frame Size | A             | B             | D             | E             | F             | G            | ØH           | J            | K            | S             | T             | V             | X             |
|------------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|--------------|---------------|---------------|---------------|---------------|
| 4A         | 12.6<br>(320) | 7.95<br>(202) | 5.51<br>(140) | 5.31<br>(135) | 6.30<br>(160) | 0.98<br>(25) | 0.55<br>(14) | 0.79<br>(20) | 0.83<br>(21) | 11.0<br>(280) | 2.83<br>(72)  | 3.54<br>(90)  | 7.48<br>(190) |
| 4B         | 15.2<br>(385) | 9.65<br>(245) | 6.69<br>(170) | 6.30<br>(160) | 7.68<br>(195) | 1.38<br>(35) | 0.71<br>(18) | 0.79<br>(20) | 0.98<br>(25) | 13.6<br>(345) | 3.74<br>(95)  | 4.53<br>(115) | 9.53<br>(242) |
| 4C         | 19.9<br>(505) | 10.6<br>(270) | 8.27<br>(210) | 7.68<br>(195) | 8.27<br>(210) | 1.57<br>(40) | 0.87<br>(22) | 1.18<br>(30) | 1.18<br>(30) | 17.5<br>(445) | 3.58<br>(91)  | 5.71<br>(145) | 10.8<br>(274) |
| 4D         | 22.1<br>(560) | 12.6<br>(320) | 9.65<br>(245) | 9.25<br>(235) | 10.2<br>(260) | 1.77<br>(45) | 1.02<br>(26) | 1.18<br>(30) | 1.18<br>(30) | 19.7<br>(500) | 4.53<br>(115) | 6.69<br>(170) | 12.8<br>(325) |
| 4E         | 25.6<br>(650) | 14.0<br>(355) | 10.8<br>(275) | 10.6<br>(270) | 11.0<br>(280) | 1.77<br>(45) | 1.30<br>(33) | 1.38<br>(35) | 1.50<br>(38) | 22.8<br>(580) | 4.57<br>(116) | 7.87<br>(200) | 14.3<br>(363) |
| 4F         | 29.1<br>(740) | 15.8<br>(400) | 12.6<br>(320) | 11.8<br>(300) | 12.6<br>(320) | 2.56<br>(65) | 1.30<br>(33) | 1.38<br>(35) | 1.57<br>(40) | 26.4<br>(670) | 4.43<br>(113) | 8.27<br>(210) | 15.8<br>(400) |

Options

Shrink Disc



Left Projecting Shrink Disc

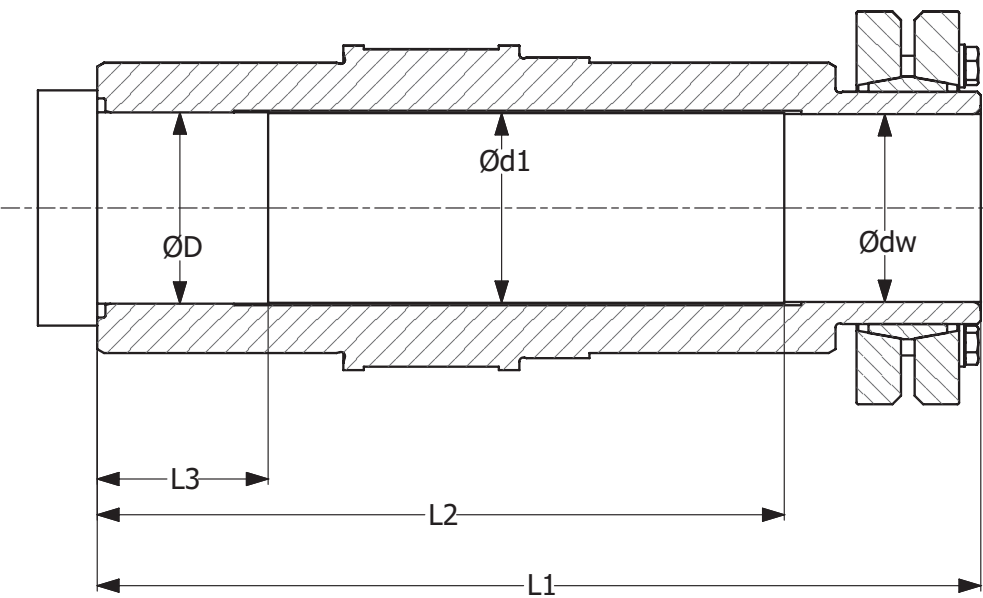
Right Projecting Shrink Disc

All dimensions are in inches (mm).

| Frame Size | ØD1           | ØD2           | ØOD           | TU            | Left Projecting Shrink Disc |               | Right Projecting Shrink Disc |               |
|------------|---------------|---------------|---------------|---------------|-----------------------------|---------------|------------------------------|---------------|
|            |               |               |               |               | T                           | U             | T                            | U             |
| 4A         | 2.20<br>(56)  | 2.17<br>(55)  | 4.53<br>(115) | 10.2<br>(259) | 5.28<br>(134)               | 4.90<br>(125) | 6.40<br>(163)                | 3.78<br>(96)  |
| 4B         | 2.60<br>(66)  | 2.56<br>(65)  | 5.71<br>(145) | 12.0<br>(304) | 6.76<br>(172)               | 5.19<br>(132) | 6.95<br>(177)                | 5.00<br>(127) |
| 4C         | 2.99<br>(76)  | 2.95<br>(75)  | 6.69<br>(170) | 13.3<br>(337) | 7.11<br>(181)               | 6.14<br>(156) | 8.17<br>(208)                | 5.08<br>(129) |
| 4D         | 3.39<br>(86)  | 3.35<br>(85)  | 7.28<br>(185) | 16.0<br>(408) | 8.76<br>(223)               | 7.28<br>(185) | 9.94<br>(253)                | 6.10<br>(155) |
| 4E         | 3.98<br>(101) | 3.94<br>(100) | 9.06<br>(230) | 17.3<br>(441) | 9.07<br>(231)               | 8.27<br>(210) | 10.9<br>(278)                | 6.42<br>(163) |
| 4F         | 4.76<br>(121) | 4.72<br>(120) | 11.4<br>(290) | 20.2<br>(513) | 10.6<br>(268)               | 9.65<br>(245) | 12.7<br>(323)                | 7.48<br>(190) |

Options

Shrink Disc - Recommended Driven Inch Shaft Dimensions



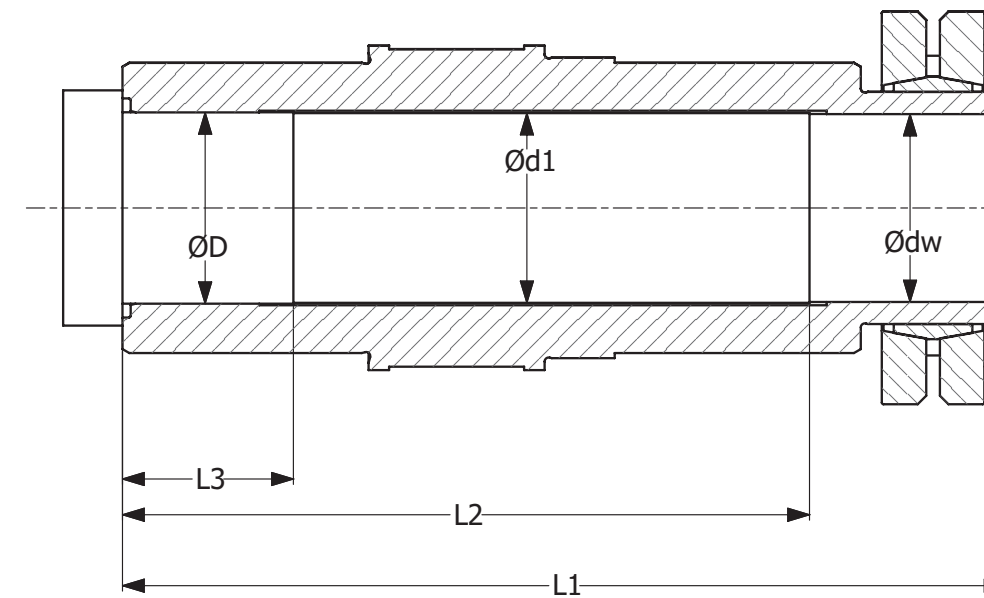
- Recommendations for the design of the driven shaft if Shrink Disc connection method is selected:
- When ordering the Cyclo® BBB4 with a shrink disc output option, be sure to designate the orientation (left or right) in which to install the shrink disc.
  - Once the product is shipped from the Sumitomo factory, the orientation of the shrink disc **cannot** be changed in the field.
  - When designing the driven shaft to be inserted into the shrink disc, refer to the table below for shaft design recommendations.

All dimensions are in inches.

| Model                                                        | Driven Shaft Recommended Dimensions |                                                    |                              |                              |                                                    |       |       |      |
|--------------------------------------------------------------|-------------------------------------|----------------------------------------------------|------------------------------|------------------------------|----------------------------------------------------|-------|-------|------|
|                                                              | Ødw                                 | Ødw tolerance                                      | Ød1                          | ØD                           | ØD tolerance                                       | L1    | L2    | L3   |
| 4A100, 4A105<br>4A110, 4A115<br>4A120, 4A125<br>4A140, 4A145 | 1-15/16<br>2<br>2-3/16              | h6: +0/-0.0006<br>h6: +0/-0.0007<br>h6: +0/-0.0007 | 1.91<br>1.98<br>2.19         | 1.98<br>2.04<br>2.22         | h7: +0/-0.0010<br>h7: +0/-0.0012<br>h7: +0/-0.0012 | 10.18 | 7.91  | 1.97 |
| 4B120, 4B125<br>4B140, 4B145<br>4B160, 4B165                 | 2<br>2-3/16<br>2-3/8<br>2-7/16      | h6: +0/-0.0007                                     | 1.98<br>2.19<br>2.39<br>2.46 | 2.04<br>2.22<br>2.41<br>2.48 | h7: +0/-0.0012                                     | 11.95 | 9.60  | 1.97 |
| 4C140, 4C145<br>4C160, 4C165<br>4C170, 4C175                 | 2-3/4<br>2-15/16                    | h6: +0/-0.0007                                     | 2.77<br>2.97                 | 2.79<br>2.99                 | h7: +0/-0.0012                                     | 13.25 | 10.63 | 1.97 |

Options

Shrink Disc - Recommended Driven Metric Shaft Dimensions

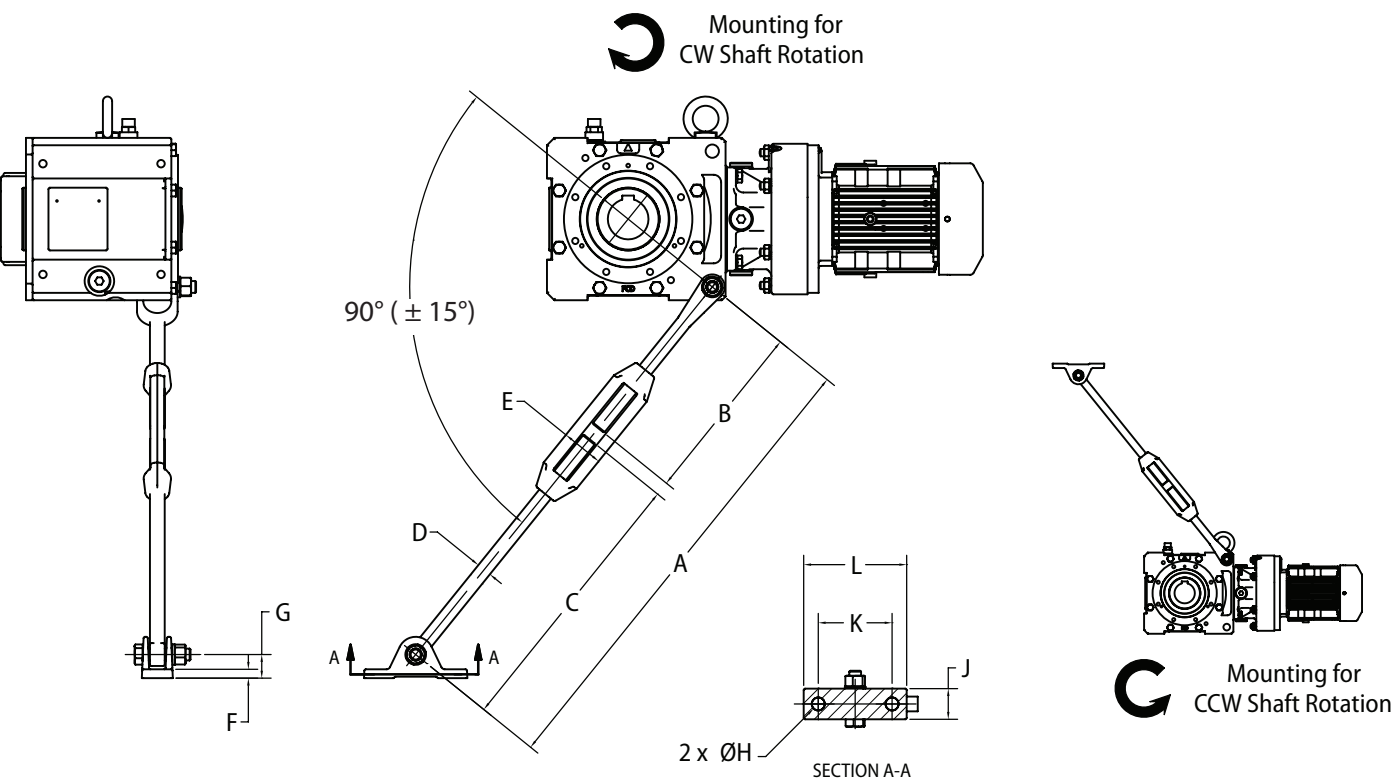


All dimensions are in mm.

| Model                        | Driven Shaft Recommended Dimensions |               |        |        |               |        |        |       |
|------------------------------|-------------------------------------|---------------|--------|--------|---------------|--------|--------|-------|
|                              | Ødw                                 | Ødw tolerance | Ød1    | ØD     | ØD tolerance  | L1     | L2     | L3    |
| 4A100, 4A105<br>4A110, 4A115 | 55.00                               | h6: +0/-0.019 | 55.50  | 56.00  | h7: +0/-0.030 | 258.50 | 201.00 | 50.00 |
| 4B120, 4B125<br>4B140, 4B145 | 65.00                               | h6: +0/-0.019 | 65.50  | 66.00  | h7: +0/-0.030 | 303.50 | 244.00 | 50.00 |
| 4C160, 4C165<br>4C170, 4C175 | 75.00                               | h6: +0/-0.019 | 75.50  | 76.00  | h7: +0/-0.030 | 336.50 | 270.00 | 50.00 |
| 4D170, 4D175<br>4D180, 4D185 | 85.00                               | h6: +0/-0.022 | 85.50  | 86.00  | h7: +0/-0.035 | 407.50 | 325.00 | 65.00 |
| 4E180, 4E185<br>4E190, 4E195 | 100.00                              | h6: +0/-0.022 | 100.50 | 101.00 | h7: +0/-0.035 | 440.50 | 358.00 | 65.00 |
| 4F180, 4F185<br>4F190, 4F195 | 120.00                              | h6: +0/-0.022 | 120.50 | 121.00 | h7: +0/-0.035 | 513.00 | 415.00 | 98.00 |

Options

Torque Arm Turnbuckle Type<sup>[1]</sup>



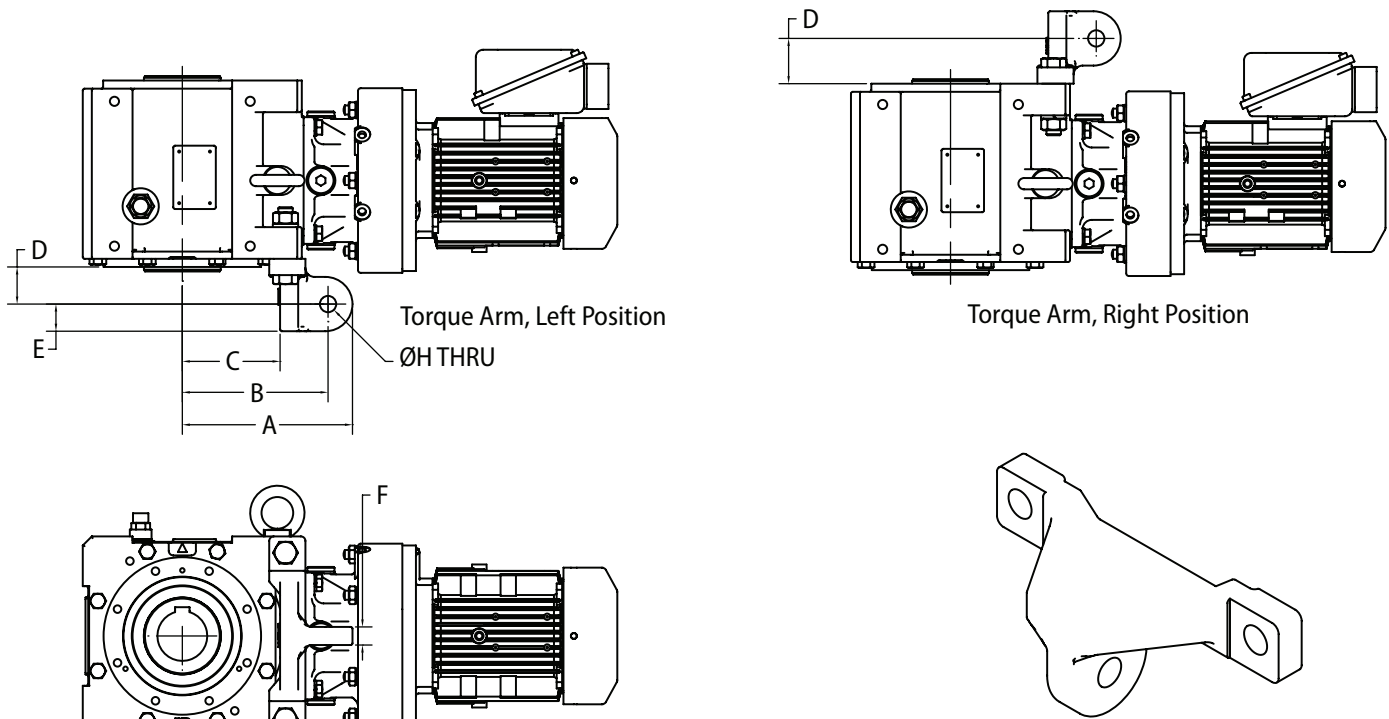
All dimensions are in inches (mm).

| Turnbuckle Type Torque Arm Dimensions |               |               |                                             |               |          |              |                |              |                |              |               |               |
|---------------------------------------|---------------|---------------|---------------------------------------------|---------------|----------|--------------|----------------|--------------|----------------|--------------|---------------|---------------|
| Frame Size                            | A             |               | B                                           | C             | D Thread | E            | F              | G            | ØH             | J            | K             | L             |
|                                       | Min           | Max           |                                             |               |          |              |                |              |                |              |               |               |
| 4A                                    | 25.2<br>(640) | 28.7<br>(730) | 9.69<br>(246)                               | 14.8<br>(375) | M20      | 2.24<br>(57) | 0.47<br>(12.0) | 1.26<br>(32) | 0.69<br>(17.5) | 1.65<br>(42) | 3.94<br>(100) | 5.51<br>(140) |
| 4B                                    | 26.0<br>(660) | 29.5<br>(750) | 10.4<br>(263)                               | 14.8<br>(375) | M24      | 2.32<br>(59) | 0.81<br>(20.5) | 2.13<br>(54) | 0.69<br>(17.5) | 2.76<br>(70) | 4.76<br>(121) | 6.61<br>(168) |
| 4C                                    | 26.0<br>(660) | 29.5<br>(750) | 10.4<br>(263)                               | 14.8<br>(375) | M24      | 2.32<br>(59) | 0.81<br>(20.5) | 2.13<br>(54) | 0.69<br>(17.5) | 2.76<br>(70) | 4.76<br>(121) | 6.61<br>(168) |
| 4D, 4E                                | 33.9<br>(860) | 37.4<br>(950) | 18.3 <sup>[2]</sup><br>(465) <sup>[2]</sup> | 14.8<br>(375) | M24      | 2.32<br>(59) | 0.81<br>(20.5) | 2.13<br>(54) | 0.69<br>(17.5) | 2.76<br>(70) | 4.76<br>(121) | 6.61<br>(168) |

**Note:** [1] The Cyclo® BBB4 is shown in Y1 mounting position; use two turnbuckle torque arms if application requires shaft rotation in both directions and use torque arm in tension, not compression. Consult Operation and Maintenance Manual or the Factory when mounting in positions other than Y1.  
[2] Value may vary from shown.  
[3] Turnbuckle Type torque arm is not available for size F Cyclo(R) BBB4 units. Consult Factory for F-size torque arm type and dimensions.

Options

Torque Arm T-Type<sup>[1]</sup>

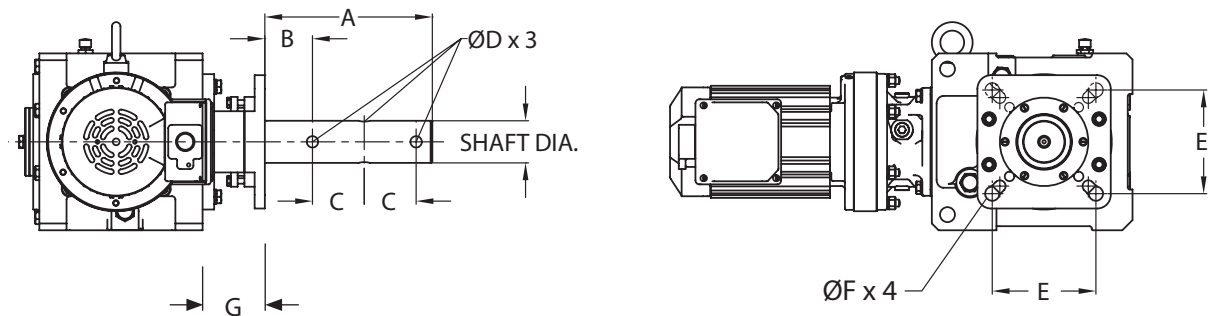


All dimensions are in inches (mm).

| T- Type Torque Arm Dimensions |               |               |               |                       |                        |              |              |              |
|-------------------------------|---------------|---------------|---------------|-----------------------|------------------------|--------------|--------------|--------------|
| Frame Size                    | A             | B             | C             | D Left <sup>[2]</sup> | D Right <sup>[2]</sup> | E            | F            | ØH           |
| 4A                            | 7.40<br>(188) | 6.34<br>(161) | 4.25<br>(108) | 1.61<br>(41)          | 1.97<br>(50)           | 1.18<br>(30) | 0.79<br>(20) | 0.71<br>(18) |
| 4B                            | 8.98<br>(228) | 7.68<br>(195) | 5.00<br>(127) | 2.09<br>(53)          | 2.44<br>(62)           | 1.42<br>(36) | 1.13<br>(29) | 0.87<br>(22) |
| 4C                            | 10.8<br>(274) | 9.13<br>(232) | 6.14<br>(156) | 2.60<br>(66)          | 2.95<br>(75)           | 1.77<br>(45) | 1.25<br>(32) | 1.02<br>(26) |
| 4D                            | 12.9<br>(327) | 11.0<br>(279) | 7.40<br>(188) | 3.19<br>(81)          | 3.58<br>(91)           | 2.17<br>(55) | 1.50<br>(38) | 1.30<br>(33) |
| 4E                            | 14.2<br>(361) | 12.1<br>(306) | 8.27<br>(210) | 3.17<br>(81)          | 3.58<br>(91)           | 2.17<br>(55) | 1.42<br>(36) | 1.30<br>(33) |

**Note:** [1] The Cyclo® BBB4 is shown in Y1 mounting position  
[2] D dimension is from flange-mount casing surface to hole ØH.  
[3] Turnbuckle Type torque arm is not available for size F Cyclo(R) BBB4 units. Consult Factory for F-size torque arm type and dimensions.

Screw Conveyor Drive



- The Screw Conveyor option design conforms to established CEMA inch dimensions.
- Complete Cyclo® BBB screw conveyor drive consists of reducer, CEMA drive shaft assembly and mounting adapter kit.
- CEMA drive shafts are three hole style. Two hole drives available on request.

All dimensions are in inches.

| Model  | Shaft Diameter | To Fit Screw Diameter | A     | B    | C    | ØD    | E    | ØF    |
|--------|----------------|-----------------------|-------|------|------|-------|------|-------|
| 4A, 4B | 1-1/2          | 6 to 9                | 9.00  | 2.13 | 3.00 | 17/32 | 4.00 | 0.531 |
|        | 2              | 9 to 12               | 9.00  | 2.13 | 3.00 | 21/32 | 0.38 | 0.669 |
|        | 2-7/16         | 12 to 14              | 9.69  | 2.75 | 3.00 | 21/32 | 5.63 | 0.669 |
|        | 3              | 12 to 20              | 9.88  | 2.88 | 3.00 | 25/32 | 6.00 | 0.827 |
| 4C, 4D | 2              | 9 to 12               | 9.00  | 2.13 | 3.00 | 21/32 | 5.13 | 0.669 |
|        | 2-7/16         | 12 to 14              | 9.69  | 2.75 | 3.00 | 21/32 | 5.63 | 0.669 |
|        | 3              | 12 to 20              | 9.88  | 2.88 | 3.00 | 25/32 | 6.00 | 0.827 |
|        | 3-7/16         | 18 to 24              | 13.10 | 3.88 | 4.00 | 29/32 | 6.75 | 0.827 |
| 4E     | 2-7/16         | 12 to 14              | 9.69  | 2.75 | 3.00 | 21/32 | 5.63 | 0.669 |
|        | 3              | 12 to 20              | 9.88  | 2.88 | 3.00 | 25/32 | 6.00 | 0.827 |
|        | 3-7/16         | 18 to 24              | 13.10 | 3.88 | 4.00 | 29/32 | 6.75 | 0.827 |

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| Model | G                 |                          |
|-------|-------------------|--------------------------|
|       | Cast Iron Adapter | Fabricated Steel Adapter |
| A     | 4.17              | 3.60                     |
| B     | 3.96              | 3.60                     |
| C     | 4.31              | 3.92                     |
| D     | 4.65              | 4.25                     |
| E     | 5.93              | 5.49                     |

Shaft Option 1: Standard ‘Taper Grip Hub’ 3-Hole Screw Conveyor Steel Shafts

| Model | Drive Shaft Diameters & CEMA Drive Shaft Assembly Part Number |             |             |             |             | Adapter Kit      |                         |
|-------|---------------------------------------------------------------|-------------|-------------|-------------|-------------|------------------|-------------------------|
|       | Ø 1-1/2”                                                      | Ø 2”        | Ø 2-7/16”   | Ø 3”        | Ø 3-7/16”   | Cast Iron Option | Fabricated steel Option |
| 4A    | 116E4108-C3                                                   | 116E4200-C3 | 116E4207-C3 | 116E4300-C3 | -           | 118A4050         | 118A4040                |
| 4B    | 116F4108-C3                                                   | 116F4200-C3 | 116F4207-C3 | 116F4300-C3 | -           | 118B4050         | 118B4040                |
| 4C    | -                                                             | 116G4200-C3 | 116G4207-C3 | 116G4300-C3 | 116G4307-C3 | 118C4050         | 118C4040                |
| 4D    | -                                                             | 116H4200-C3 | 116H4207-C3 | 116H4300-C3 | 116H4307-C3 | 118D4050         | 118D4040                |
| 4E    | -                                                             | -           | 116J4207-C3 | 116J4300-C3 | 116J4307-C3 | 118E4050         | 118E4040                |

Shaft Option 2: Standard ‘Keyed’ 3-Hole Screw Conveyor Shafts [Steel and Stainless steel options]

| Model | Drive Shaft Diameters & CEMA Drive Shaft Assembly Part Number <sup>[3]</sup> |                 |                 |                 |                 | Adapter Kit      |                         |
|-------|------------------------------------------------------------------------------|-----------------|-----------------|-----------------|-----------------|------------------|-------------------------|
|       | Ø 1-1/2”                                                                     | Ø 2”            | Ø 2-7/16”       | Ø 3”            | Ø 3-7/16”       | Cast Iron Option | Fabricated steel Option |
| 4A    | 118A5108-C3/ S3                                                              | 118A5200-C3/ S3 | 118A5207-C3/ S3 | 118A5300-C3/ S3 | -               | 118A4060         | 118A4040                |
| 4B    | 118B5108-C3/ S3                                                              | 118B5200-C3/ S3 | 118B5207-C3/ S3 | 118B5300-C3/ S3 | -               | 118B4060         | 118B4040                |
| 4C    | -                                                                            | 118C5200-C3/ S3 | 118C5207-C3/ S3 | 118C5300-C3/ S3 | 118C5307-C3/ S3 | 118C4060         | 118C4040                |
| 4D    | -                                                                            | 118D5200-C3/ S3 | 118D5207-C3/ S3 | 118D5300-C3/ S3 | 118D5307-C3/ S3 | -                | 118D4040                |
| 4E    | -                                                                            | -               | 118E5207-C3/ S3 | 118E5300-C3/ S3 | 118E5307-C3/ S3 | -                | 118E4040                |

**Note:** [1] The dimension shown is E maximum.  
[2] Use suffix ‘C3’ for Carbon Steel, and ‘S3’ for Stainless Steel (AISI316) shaft material

Shaft Diameters - Keyed Hollow Bore

All dimensions are in inches.

| Bore (in) | Frame Size |     |     |    |    |    |
|-----------|------------|-----|-----|----|----|----|
|           | 4A         | 4B  | 4C  | 4D | 4E | 4F |
| 1-7/16”   | ○          |     |     |    |    |    |
| 1-1/2”    | ○          |     |     |    |    |    |
| 1-5/8”    | ○          |     |     |    |    |    |
| 1-11/16”  | ○          |     |     |    |    |    |
| 1-3/4”    | ○          |     |     |    |    |    |
| 1-13/16”  | ○          | ○   |     |    |    |    |
| 1-7/8”    | ○          | ○   |     |    |    |    |
| 1- 15/16” | ● ◇        | ○   |     |    |    |    |
| 2”        | ● ◇        | ○   |     |    |    |    |
| 2-3/16”   | ● ◇        | ● ◇ |     |    |    |    |
| 2-1/4”    |            | ○   |     |    |    |    |
| 2-3/8”    |            | ● ◇ | ○   |    |    |    |
| 2-7/16”   |            | ● ◇ | ○   |    |    |    |
| 2-1/2”    |            | ○   | ○   |    |    |    |
| 2-9/16”   |            |     | ○   |    |    |    |
| 2-5/8”    |            |     | ○   |    |    |    |
| 2-3/4”    |            |     | ● ◇ |    |    |    |
| 2-7/8”    |            |     | ○   |    |    |    |
| 2-15/16”  |            |     | ● ◇ | ○  |    |    |
| 3”        |            |     | ○   | ○  |    |    |
| 3-1/8”    |            |     | ○   | ○  |    |    |
| 3-3/16”   |            |     | ○   | ○  |    |    |
| 3-1/4”    |            |     | ○   | ○  |    |    |
| 3-3/8”    |            |     | ○   | ○  | ○  | ○  |
| 3-7/16”   |            |     | ○   | ●  | ○  | ○  |
| 3-1/2”    |            |     | ○   | ○  | ○  | ○  |
| 3-5/8”    |            |     |     | ○  | ○  | ○  |
| 3-3/4”    |            |     |     | ○  | ○  | ○  |
| 3-7/8”    |            |     |     | ○  | ○  | ○  |
| 3-15/16”  |            |     |     | ○  | ○  | ○  |
| 4”        |            |     |     | ○  | ●  | ○  |
| 4-7/16”   |            |     |     |    |    | ○  |
| 4-1/2”    |            |     |     |    |    | ●  |
| 4-3/4”    |            |     |     |    |    | ○  |

All dimensions are in millimeters.

| Bore (mm) | Frame Size |    |    |    |    |    |
|-----------|------------|----|----|----|----|----|
|           | 4A         | 4B | 4C | 4D | 4E | 4F |
| 35        | ○          |    |    |    |    |    |
| 40        | ○          |    |    |    |    |    |
| 45        | ○          | ○  |    |    |    |    |
| 50        | ○          | ○  |    |    |    |    |
| 55        | ●          | ○  |    |    |    |    |
| 60        |            | ○  | ○  |    |    |    |
| 65        |            | ●  | ○  |    |    |    |
| 70        |            |    | ○  |    |    |    |
| 75        |            |    | ●  | ○  |    |    |
| 80        |            |    |    | ○  |    |    |
| 85        |            |    |    | ●  | ○  |    |
| 90        |            |    |    | ○  | ○  |    |
| 95        |            |    |    |    | ○  |    |
| 100       |            |    |    |    | ●  |    |
| 105       |            |    |    |    | ○  |    |
| 110       |            |    |    |    |    | ○  |
| 115       |            |    |    |    |    | ○  |
| 120       |            |    |    |    |    | ●  |

- Standard shaft size (Carbon steel material)
- On-demand shaft size (Carbon steel material)
- ◇ Standard Stainless Steel shaft size

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Note: 1) The customer is responsible for validating the strength of the driven shaft.  
2) Consult factory for the price and delivery of ‘On-demand’ shaft sizes.  
3) If the required shaft size is different than the above mentioned sizes, please consult the factory.

Shaft Diameters - Shrink Disc

All dimensions are in inches.

| Bore<br>(in) | Frame Size |     |     |    |    |    |
|--------------|------------|-----|-----|----|----|----|
|              | 4A         | 4B  | 4C  | 4D | 4E | 4F |
| 1- 15/16"    | ● ◇        |     |     |    |    |    |
| 2"           | ● ◇        | ●   |     |    |    |    |
| 2-3/16"      | ● ◇        | ● ◇ |     |    |    |    |
| 2-3/8"       |            | ● ◇ |     |    |    |    |
| 2-7/16"      |            | ● ◇ |     |    |    |    |
| 2-3/4"       |            |     | ● ◇ |    |    |    |
| 2-15/16"     |            |     | ● ◇ |    |    |    |
| 3-15/16"     |            |     |     |    |    |    |

- Standard shaft size (Carbon steel material)
- Optional shaft size (Carbon steel material)
- ◇ Standard Stainless Steel shaft size

Note: 1) Shrink disc bore with LEFT as well as RIGHT projections are available (refer figures on page 3.5).  
2) Shrink disc bore size mentioned in above is ødw dimension of the Table on page 3.6  
3) If the required shaft size is different than the above mentioned sizes, please consult the factory.

All dimensions are in millimeters.

| Bore<br>(mm) | Frame Size |    |    |    |    |    |
|--------------|------------|----|----|----|----|----|
|              | 4A         | 4B | 4C | 4D | 4E | 4F |
| 55           | ●          |    |    |    |    |    |
| 65           |            | ●  |    |    |    |    |
| 66           |            |    |    |    |    |    |
| 75           |            |    | ●  |    |    |    |
| 85           |            |    |    | ●  |    |    |
| 100          |            |    |    |    | ●  |    |
| 120          |            |    |    |    |    | ●  |

Shaft Diameters - Taper Grip Bushing

Please refer øU dimensions in ‘Dimensions’ section for the shaft size range (Min. & Max.)

Shaft Diameters- Solid Shaft

All dimensions are in inches.

| Bore<br>(in) | Frame Size |    |    |    |    |    |
|--------------|------------|----|----|----|----|----|
|              | 4A         | 4B | 4C | 4D | 4E | 4F |
| 1-7/16"      | ○          |    |    |    |    |    |
| 1-1/2"       | ○          |    |    |    |    |    |
| 1-9/16"      | ○          |    |    |    |    |    |
| 1-5/8"       | ○          |    |    |    |    |    |
| 1-3/4"       | ○          |    |    |    |    |    |
| 1-7/8"       | ○          | ○  |    |    |    |    |
| 1-15/16"     | ○          | ○  |    |    |    |    |
| 2"           | ●          | ○  |    |    |    |    |
| 2-1/8"       | ○          | ○  |    |    |    |    |
| 2-3/16"      | ○          | ○  |    |    |    |    |
| 2-1/4"       |            | ○  |    |    |    |    |
| 2.236"       |            | ○  |    |    |    |    |
| 2-3/8"       |            | ○  | ○  |    |    |    |
| 2-7/16"      |            | ○  | ○  |    |    |    |
| 2-1/2"       |            | ○  | ○  |    |    |    |
| 2-5/8"       |            | ○  | ○  |    |    |    |
| 2-3/4"       |            | ○  | ○  |    |    |    |
| 2-7/8"       |            | ●  | ○  | ○  |    |    |
| 2-15/16"     |            |    | ○  | ○  |    |    |
| 3"           |            |    | ○  | ○  |    |    |
| 3-1/8"       |            |    | ●  | ○  |    |    |
| 3-1/4"       |            |    |    | ○  |    |    |
| 3-3/8"       |            |    |    | ○  | ○  |    |
| 3-7/16"      |            |    |    | ○  | ○  |    |
| 3-5/8"       |            |    |    | ●  | ○  |    |
| 3-7/8"       |            |    |    |    | ○  |    |
| 4"           |            |    |    |    | ○  |    |
| 4-3/8"       |            |    |    |    | ●  | ○  |
| 4-7/16"      |            |    |    |    |    | ○  |
| 4-1/2"       |            |    |    |    | ○  | ○  |
| 4-5/8"       |            |    |    |    |    | ○  |
| 4-3/4"       |            |    |    |    |    | ●  |

Note: 1) The customer is responsible for validating the strength of the driven shaft.  
2) Consult factory for the price and delivery of ‘On-demand’ shaft sizes.  
3) If the required shaft size is different than the above mentioned sizes, please consult the factory.  
4) Solid shaft with LEFT, RIGHT as well as DOUBLE EXTENDED projections are available.

All dimensions are in millimeters.

| Bore<br>(mm) | Frame Size |    |    |    |    |    |
|--------------|------------|----|----|----|----|----|
|              | 4A         | 4B | 4C | 4D | 4E | 4F |
| 25           | ○          |    |    |    |    |    |
| 45           | ○          |    |    |    |    |    |
| 50           | ●          |    |    |    |    |    |
| 55           |            |    |    |    |    |    |
| 60           |            | ○  |    |    |    |    |
| 65           |            | ●  |    |    |    |    |
| 70           |            |    |    |    |    |    |
| 75           |            |    | ○  |    |    |    |
| 80           |            |    | ●  |    |    |    |
| 85           |            |    |    | ○  |    |    |
| 90           |            |    |    | ○  |    |    |
| 95           |            |    |    | ●  | ○  |    |
| 100          |            |    |    |    | ○  |    |
| 110          |            |    |    |    | ●  |    |
| 115          |            |    |    |    |    |    |
| 120          |            |    |    |    |    |    |
| 130          |            |    |    |    |    | ●  |

- Standard shaft size (Carbon steel material)
- Optional shaft size (Carbon steel material)

# Options

## Industry Packages

Four food-grade packages are available for use in machinery where there is incidental food contact. (Chemi SHIELD, SHIELD360, Food-Grade, and Ultra SHIELD360)

The food-grade optional packages are available for BBB4 frame sizes A, B, and C.

When ordering, choose the Special Specification Code (SSC) that meets your requirements to obtain the features listed below.

| Modification                                   | Chemical Duty | Chemi SHIELD 360* | SHIELD 360* | Ultra SHIELD 360* | Food Grade | Low Temp | High Temp | Weather Proof IP54 | Wash-down IP55 |
|------------------------------------------------|---------------|-------------------|-------------|-------------------|------------|----------|-----------|--------------------|----------------|
| Special Specification Code                     | A32           | YBA7              | YBA5        | YBA8              | YBA1       | C30      | D50       | A11/A10            | A1C/N43        |
| <b>Motor Portion</b>                           |               |                   |             |                   |            |          |           |                    |                |
| Gasketed Conduit Box                           | X             | X                 | X           |                   | X          |          |           | X                  | X              |
| V Ring Seal- Fan End                           | X             | X                 | X           |                   | X          |          |           | X                  | X              |
| Special Oil Seal                               |               |                   |             |                   |            | X        | X         |                    |                |
| Special Windings                               |               |                   |             |                   |            | X        | X         |                    |                |
| Sealer @ Joints                                | X             | X                 | X           |                   | X          |          |           | X                  | X              |
| Special Fan                                    |               |                   |             |                   |            | X        |           |                    |                |
| Epoxy Paint                                    | X             |                   |             |                   |            |          |           |                    | X              |
| FDA Epoxy Paint                                |               |                   |             |                   | X          |          |           |                    |                |
| FDA White Acrylic Top Coat                     |               |                   | X           |                   |            |          |           |                    |                |
| FDA Stainless Grey Acrylic Top Coat            |               | X                 |             |                   |            |          |           |                    |                |
| FDA Stainless Grey 2 Part Epoxy Clear Top Coat |               |                   |             |                   |            |          |           |                    |                |
| Brake Cover and Seal                           | X             | X                 | X           |                   |            |          |           | X                  | X              |
| <b>Reducer Portion</b>                         |               |                   |             |                   |            |          |           |                    |                |
| Severe Duty Breather                           | X             | X                 | X           | X                 |            |          |           | X                  | X              |
| Epoxy Paint                                    | X             |                   |             |                   |            |          |           |                    | X              |
| FDA Epoxy Paint                                |               |                   |             |                   | X          |          |           |                    |                |
| FDA White Acrylic Top Coat                     |               |                   | X           |                   |            |          |           |                    |                |
| FDA Stainless Grey Acrylic Top Coat            |               | X                 |             |                   |            |          |           |                    |                |
| FDA Stainless Grey 2 Part Epoxy Clear Top Coat |               |                   |             | X                 |            |          |           |                    |                |
| FDA Grease Oil/Grease                          |               |                   | X           | X                 | X          |          |           |                    |                |
| Low Temp Grease / Oil                          |               |                   |             |                   |            | X        |           |                    |                |
| High Temp Grease / Oil                         |               |                   |             |                   |            |          | X         |                    |                |
| Double Output Seals                            |               |                   | X           |                   | X          | X        | X         | X                  | X              |
| High Temperature Seals                         |               |                   |             |                   |            |          | X         |                    |                |
| Corrosion Preventative Plugs                   |               | X                 |             | X                 |            |          |           |                    |                |
| Low Temperature Seals                          |               |                   |             |                   |            | X        |           |                    |                |
| FKM AM Cassette Seal                           | X             | X                 |             | X                 |            |          |           |                    |                |
| Stainless or Tesa Nameplate                    | X             | X                 |             | X                 |            |          |           |                    |                |
| Stainless Output Shaft                         |               | X                 |             | X                 |            |          |           |                    |                |

Stainless Steel Solid Shaft - maximum torque ratings with standard solid shaft diameters are the same as those listed in this catalog for standard models. Consult the factory when ordering smaller than standard diameters, or if there will be overhung load.

\* UltraShield360™ available in quill input option only

Low Temp Package = -30 degrees C Maximum. For lower temperature requirements consult factory.

High Temp Package = 50 degrees C Maximum. For higher temperature requirements consult factory.

# 4

# Technical Information

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Cyclo® BBB4

Technical  
Information

Exact Ratios

Bevel Buddybox catalog ratio 11, 13, 14, 16, and 18  
utilize a planetary gearset for the first reduction stage.

The exact ratio of planetary gearing can be calculated using the following formula:

$i_{\text{PLANETARY}} = (Z_{\text{SUN}} + Z_{\text{RING}}) / Z_{\text{SUN}}$   
where:  $Z_{\text{SUN}}$  = Number of teeth in the sun gear  
 $Z_{\text{RING}}$  = Number of teeth in the ring gear

The overall gearbox ratio can be determined using the following formula:

$i_{\text{OVERALL}} = (Z_{\text{GEAR}} / Z_{\text{PINION}}) \times i_{\text{PLANETARY}}$   
where:  $Z_{\text{GEAR}}$  = Number of teeth in the bevel gear  
 $Z_{\text{PINION}}$  = Number of teeth in the bevel pinion

Table 4.1 BBB4 with Planetary Input - Exact Ratios

| Nominal Ratio | Frame Size | Gearing Tooth Count |                     |                  |                   | Calculated Ratio            |
|---------------|------------|---------------------|---------------------|------------------|-------------------|-----------------------------|
|               |            | Bevel               |                     | Planetary        |                   |                             |
|               |            | Z <sub>GEAR</sub>   | Z <sub>PINION</sub> | Z <sub>SUN</sub> | Z <sub>RING</sub> | <i>i</i> <sub>OVERALL</sub> |
| 11            | 4A100/5    | 35                  | 10                  | 46               | 92                | 10.50                       |
|               | 4A120/5    | 35                  | 10                  | 60               | 120               | 10.50                       |
|               | 4A140/5    | 35                  | 10                  | 54               | 114               | 10.89                       |
|               | 4B120/5    | 35                  | 10                  | 60               | 120               | 10.50                       |
|               | 4B140/5    | 35                  | 10                  | 54               | 114               | 10.89                       |
|               | 4B160/5    | 35                  | 10                  | 60               | 126               | 10.85                       |
|               | 4C140/5    | 35                  | 10                  | 54               | 114               | 10.89                       |
|               | 4C160/5    | 35                  | 10                  | 60               | 126               | 10.85                       |
|               | 4C170/5    | 35                  | 10                  | 58               | 122               | 10.86                       |
|               | 4D170/5    | 35                  | 10                  | 58               | 122               | 10.86                       |
|               | 4D180/5    | 35                  | 10                  | 68               | 136               | 10.50                       |
|               | 4E170/5    | 35                  | 10                  | 58               | 122               | 10.86                       |
|               | 4E180/5    | 35                  | 10                  | 68               | 136               | 10.50                       |
|               | 4E190/5    | 35                  | 10                  | 66               | 138               | 10.82                       |
|               | 4F180/5    | 35                  | 10                  | 68               | 136               | 10.50                       |
| 4F190/5       | 35         | 10                  | 66                  | 138              | 10.82             |                             |
| 13            | 4A100/5    | 32                  | 10                  | 34               | 104               | 12.99                       |
|               | 4A120/5    | 32                  | 10                  | 45               | 135               | 12.80                       |
|               | 4A140/5    | 32                  | 10                  | 43               | 131               | 12.95                       |
|               | 4B120/5    | 32                  | 10                  | 45               | 135               | 12.80                       |
|               | 4B140/5    | 32                  | 10                  | 43               | 131               | 12.95                       |
|               | 4B160/5    | 32                  | 10                  | 48               | 144               | 12.80                       |
|               | 4C140/5    | 32                  | 10                  | 43               | 131               | 12.95                       |
|               | 4C160/5    | 32                  | 10                  | 48               | 144               | 12.80                       |
|               | 4C170/5    | 32                  | 10                  | 44               | 136               | 13.09                       |
|               | 4D170/5    | 32                  | 10                  | 44               | 136               | 13.09                       |
|               | 4D180/5    | 32                  | 10                  | 44               | 136               | 13.09                       |
|               | 4E170/5    | 32                  | 10                  | 44               | 136               | 13.09                       |
|               | 4E180/5    | 32                  | 10                  | 44               | 136               | 13.09                       |
|               | 4E190/5    | 32                  | 10                  | 45               | 138               | 13.01                       |
|               | 4F180/5    | 32                  | 10                  | 44               | 136               | 13.09                       |
| 4F190/5       | 32         | 10                  | 45                  | 138              | 13.01             |                             |

Exact Ratioscontinued

Table 4.1 BBB4 with Planetary Input - Exact Ratioscontinued

| Nominal Ratio | Frame Size | Gearing Tooth Count |                     |                  |                   | Calculated Ratio     |
|---------------|------------|---------------------|---------------------|------------------|-------------------|----------------------|
|               |            | Bevel               |                     | Planetary        |                   |                      |
|               |            | Z <sub>GEAR</sub>   | Z <sub>PINION</sub> | Z <sub>SUN</sub> | Z <sub>RING</sub> | i <sub>OVERALL</sub> |
| 14            | 4A100/5    | 35                  | 10                  | 34               | 104               | 14.21                |
|               | 4A120/5    | 35                  | 10                  | 45               | 135               | 14.00                |
|               | 4A140/5    | 35                  | 10                  | 43               | 131               | 14.16                |
|               | 4B120/5    | 35                  | 10                  | 45               | 135               | 14.00                |
|               | 4B140/5    | 35                  | 10                  | 43               | 131               | 14.16                |
|               | 4B160/5    | 35                  | 10                  | 48               | 144               | 14.00                |
|               | 4C140/5    | 35                  | 10                  | 43               | 131               | 14.16                |
|               | 4C160/5    | 35                  | 10                  | 48               | 144               | 14.00                |
|               | 4C170/5    | 35                  | 10                  | 44               | 136               | 14.32                |
|               | 4D170/5    | 35                  | 10                  | 44               | 136               | 14.32                |
|               | 4D180/5    | 35                  | 10                  | 44               | 136               | 14.32                |
|               | 4E170/5    | 35                  | 10                  | 44               | 136               | 14.32                |
|               | 4E180/5    | 35                  | 10                  | 44               | 136               | 14.32                |
|               | 4E190/5    | 35                  | 10                  | 45               | 138               | 14.23                |
|               | 4F180/5    | 35                  | 10                  | 44               | 136               | 14.32                |
|               | 4F190/5    | 35                  | 10                  | 45               | 138               | 14.23                |
| 16            | 4A100/5    | 32                  | 10                  | 30               | 114               | 15.36                |
|               | 4A120/5    | 32                  | 10                  | 38               | 148               | 15.66                |
|               | 4A140/5    | 32                  | 10                  | 36               | 144               | 16.00                |
|               | 4B120/5    | 32                  | 10                  | 38               | 148               | 15.66                |
|               | 4B140/5    | 32                  | 10                  | 36               | 144               | 16.00                |
|               | 4B160/5    | 32                  | 10                  | 39               | 159               | 16.25                |
|               | 4C140/5    | 32                  | 10                  | 36               | 144               | 16.00                |
|               | 4C160/5    | 32                  | 10                  | 39               | 159               | 16.25                |
|               | 4C170/5    | 32                  | 10                  | 38               | 154               | 16.17                |
|               | 4D170/5    | 32                  | 10                  | 38               | 154               | 16.17                |
|               | 4D180/5    | 32                  | 10                  | 35               | 136               | 15.63                |
|               | 4E170/5    | 32                  | 10                  | 38               | 154               | 16.17                |
|               | 4E180/5    | 32                  | 10                  | 35               | 136               | 15.63                |
|               | 4E190/5    | 32                  | 10                  | 36               | 138               | 15.47                |
|               | 4F180/5    | 32                  | 10                  | 35               | 136               | 15.63                |
|               | 4F190/5    | 32                  | 10                  | 36               | 138               | 15.47                |
| 18            | 4A100/5    | 35                  | 10                  | 30               | 114               | 16.80                |
|               | 4A120/5    | 35                  | 10                  | 38               | 148               | 17.13                |
|               | 4A140/5    | 35                  | 10                  | 36               | 144               | 17.50                |
|               | 4B120/5    | 35                  | 10                  | 38               | 148               | 17.13                |
|               | 4B140/5    | 35                  | 10                  | 36               | 144               | 17.50                |
|               | 4B160/5    | 35                  | 10                  | 39               | 159               | 17.77                |
|               | 4C140/5    | 35                  | 10                  | 36               | 144               | 17.50                |
|               | 4C160/5    | 35                  | 10                  | 39               | 159               | 17.77                |
|               | 4C170/5    | 35                  | 10                  | 38               | 154               | 17.68                |
|               | 4D170/5    | 35                  | 10                  | 38               | 154               | 17.68                |
|               | 4D180/5    | 35                  | 10                  | 35               | 136               | 17.10                |
|               | 4E170/5    | 35                  | 10                  | 38               | 154               | 17.68                |
|               | 4E180/5    | 35                  | 10                  | 35               | 136               | 17.10                |
|               | 4E190/5    | 35                  | 10                  | 36               | 138               | 16.92                |
|               | 4F180/5    | 35                  | 10                  | 35               | 136               | 17.10                |
|               | 4F190/5    | 35                  | 10                  | 36               | 138               | 16.92                |

Bevel Buddybox catalog ratios greater than 18:1 utilize  
Cyclo as the first (or first and second) reduction stage

Cyclo reduction ratios are exact thus the exact overall  
Bevel Buddybox reduction ratio can be calculated as:

$$i_{\text{OVERALL}} = (Z_{\text{GEAR}} / Z_{\text{PINION}}) \times i_{\text{CYCLO}}$$

where:  $Z_{\text{GEAR}}$  = Number of teeth in the bevel gear  
 $Z_{\text{PINION}}$  = Number of teeth in the bevel pinion

Table 4.2 BBB4 with Cyclo Input - Exact Ratios  
Single Reduction Cyclo

| Nominal Ratio | Frame Size         | Bevel Gear Tooth Count |                     | Cyclo Ratio<br>( $i_{\text{CYCLO}}$ ) | Calculated Ratio<br>$i_{\text{OVERALL}}$ |
|---------------|--------------------|------------------------|---------------------|---------------------------------------|------------------------------------------|
|               |                    | $Z_{\text{GEAR}}$      | $Z_{\text{PINION}}$ |                                       |                                          |
| 21            | ALL <sup>[1]</sup> | 35                     | 10                  | 6                                     | 21.00                                    |
| 22            |                    | 32                     | 10                  | 7                                     | 22.40                                    |
| 25            |                    | 35                     | 10                  | 7                                     | 24.50                                    |
| 28            |                    | 35                     | 10                  | 8                                     | 28.00                                    |
| 35            |                    | 32                     | 10                  | 11                                    | 35.20                                    |
| 39            |                    | 35                     | 10                  | 11                                    | 38.50                                    |
| 46            |                    | 35                     | 10                  | 13                                    | 45.50                                    |
| 53            |                    | 35                     | 10                  | 15                                    | 52.50                                    |
| 60            |                    | 35                     | 10                  | 17                                    | 59.50                                    |
| 67            |                    | 32                     | 10                  | 21                                    | 67.20                                    |
| 74            |                    | 35                     | 10                  | 21                                    | 73.50                                    |
| 80            |                    | 32                     | 10                  | 25                                    | 80.00                                    |
| 88            |                    | 35                     | 10                  | 25                                    | 87.50                                    |
| 102           |                    | 35                     | 10                  | 29                                    | 101.50                                   |
| 112           |                    | 32                     | 10                  | 35                                    | 112.00                                   |
| 123           |                    | 35                     | 10                  | 35                                    | 122.50                                   |
| 151           |                    | 35                     | 10                  | 43                                    | 150.50                                   |
| 179           |                    | 35                     | 10                  | 51                                    | 178.50                                   |
| 207           | 4A10               | 35                     | 10                  | 59                                    | 206.50                                   |
| 249           |                    | 35                     | 10                  | 71                                    | 248.50                                   |
| 305           |                    | 35                     | 10                  | 87                                    | 304.50                                   |
| 417           | 4A10               | 35                     | 10                  | 119                                   | 416.50                                   |

Note [1]: 22:1 and 25:1 ratios are not available for 4A100/5 and 4A110/5 sizes.

Table 4.3 BBB4 with Cyclo Input - Exact Ratios  
Double Reduction Cyclo

| Nominal Ratio | Frame Size | Bevel Gearing Tooth Count |                     | Cyclo Ratio<br>( $i_{\text{CYCLO}}$ ) | Calculated Ratio<br>$i_{\text{OVERALL}}$ |
|---------------|------------|---------------------------|---------------------|---------------------------------------|------------------------------------------|
|               |            | $Z_{\text{GEAR}}$         | $Z_{\text{PINION}}$ |                                       |                                          |
| 364           | ALL        | 35                        | 10                  | 104                                   | 364.0                                    |
| 424           |            | 35                        | 10                  | 121                                   | 423.5                                    |
| 501           |            | 35                        | 10                  | 143                                   | 500.5                                    |
| 578           |            | 35                        | 10                  | 165                                   | 577.5                                    |
| 683           |            | 35                        | 10                  | 195                                   | 682.5                                    |
| 809           |            | 35                        | 10                  | 231                                   | 808.5                                    |
| 956           |            | 35                        | 10                  | 273                                   | 955.5                                    |
| 1117          |            | 35                        | 10                  | 319                                   | 1116.5                                   |
| 1320          |            | 35                        | 10                  | 377                                   | 1319.5                                   |
| 1656          |            | 35                        | 10                  | 473                                   | 1655.5                                   |
| 1957          |            | 35                        | 10                  | 559                                   | 1956.5                                   |
| 2272          |            | 35                        | 10                  | 649                                   | 2271.5                                   |
| 2559          |            | 35                        | 10                  | 731                                   | 2558.5                                   |
| 2944          |            | 35                        | 10                  | 841                                   | 2943.5                                   |
| 3511          |            | 35                        | 10                  | 1003                                  | 3510.5                                   |
| 4365          |            | 35                        | 10                  | 1247                                  | 4364.5                                   |
| 5177          |            | 35                        | 10                  | 1479                                  | 5176.5                                   |
| 6472          |            | 35                        | 10                  | 1849                                  | 6471.5                                   |
| 7228          |            | 35                        | 10                  | 2065                                  | 7227.5                                   |
| 8880          |            | 35                        | 10                  | 2537                                  | 8879.5                                   |
| 10658         |            | 35                        | 10                  | 3045                                  | 10657.5                                  |
| 12184         |            | 35                        | 10                  | 3481                                  | 12183.5                                  |
| 15530         |            | 35                        | 10                  | 4437                                  | 15529.5                                  |
| 17966         |            | 35                        | 10                  | 5133                                  | 17965.5                                  |
| 21620         |            | 35                        | 10                  | 6177                                  | 21619.5                                  |
| 26492         |            | 35                        | 10                  | 7569                                  | 26491.5                                  |

Special Load Guidelines Overhung Load

Reducer/Gearmotor Output Shaft Allowable Overhung Load<sup>[1]</sup>

When a sprocket, sheave, or gear is mounted on the slowspeed of a reducer, an overhung load is applied on that shaft. It is necessary to check if the shaft of the Cyclo® BBB4 Speed Reducer will allow the overhung load. Calculate the overhung load using the following formulas:

1) Radial load, Pr
Pr = (TI / R) ≤ (Pro / (Lf • Cf • Sf)) (lbs, N)

2) Axial Load, Pa
Pa ≤ (Pao / (Cf • Sf)) (lbs, N)

3) When there is combined radial and axial loading on the output shaft
((Pr / Pro) + (Pa / Pao)) • Cf • Sf ≤ 1 (lbs, N)

- LEGEND
Pr = Actual radial load (lbs, N)
TI = Actual transmitted torque on slow speed shaft of reducer (lb-in, N-m)
R = Pitch circle radius of sprocket, gear, pulley, etc. (inch, meter)
Pro = Allowable radial load (lbs, N)
Pa = Actual axial load (lbs, N)
Pao = Allowable axial load (lbs, N)
Cf = Coupling factor
Sf = Service factor
Lf = Load Location factor = 1.0

The values shown in the tables within are the allowable OHL<sup>[2]</sup> when it is applied to the center of the solid shaft extension or at the load-side edge of the hollow bore. Please consult the factory when the center point of the load is located elsewhere.

Table 4.4 Coupling Factor, Cf

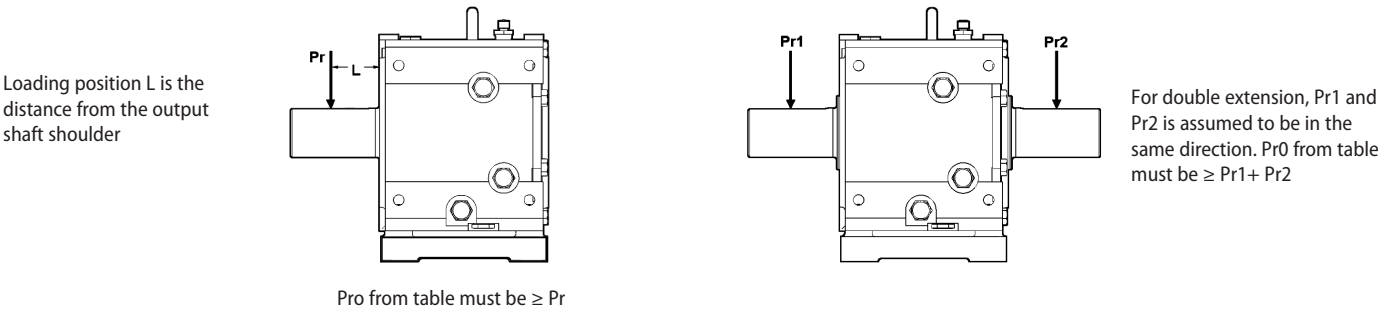
Table with 2 columns: Type of Connection, Cf. Rows include General Purpose Chain (1.0), Machined Gear, Pinion or Synchronous Belt (1.25), V-Belt (1.5), and Flat Belt (2.5).

Table 4.5 Service Factor, Sf

Table with 2 columns: Shock Factor, Sf. Rows include No Shock (1.0), Moderate Shock (1.5), and Heavy Shock (2.0).

Overhung Load, capacity for solid output shaft

OHL ratings assume there is no axial load applied to the shaft and that the unit is horizontal to floor/foundation. (Mounting feet at bottom or top.) Consult factory when it is wall mount or vertical position. When flange mounted, OHL location should be same side as flange. Consult factory when OHL is opposte flange side. Use ISO/JIS Class 12.9 for mounting hardware.



Note [1]: For output speeds that are in bewteen those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.
[2]: OHL = Overhung Load

Special Load Guidelines Output Shaft Overhung Loadcontinued

Table 4.6a<sup>[1]</sup> Allowable Overhung Load for Output Shaft (Solid Output Shaft) (Cf, Sf = 1) Force Units: lbs, (N)

Large table with columns: Model, L inch (mm), and Output Shaft RPM (5, 10, 20, 30, 35, 45, 50, 60, 75, 90). Rows list various Cyclo models (4A100, 4A105, 4A110, 4A115, 4A120, 4A125, 4A140, 4A145, 4B120, 4B125, 4B140, 4B145, 4B160, 4B165) and their corresponding allowable overhung load values in lbs and (N).

Note [1]: For output speeds that are in bewteen those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.

Special Load Guidelines Output Shaft Overhung Loadcontinued

Table 4.6b Allowable Overhung Load for Output Shaft (Solid Output Shaft) (Cf, Sf = 1)Force Units: lbs, (N)

| Model                                              | L<br>inch<br>(mm) | Output shaft, RPM |                  |                  |                  |                 |                 |                 |                 |                 |                 |
|----------------------------------------------------|-------------------|-------------------|------------------|------------------|------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
|                                                    |                   | 5                 | 10               | 20               | 30               | 35              | 45              | 50              | 60              | 75              | 90              |
| 4C140<br>4C145<br>4C160<br>4C165<br>4C170<br>4C175 | 0.75<br>(19.1)    | 16770<br>(74590)  | 16650<br>(74050) | 12330<br>(54840) | 10180<br>(45280) | 9460<br>(42070) | 8310<br>(36960) | 7860<br>(34960) | 7090<br>(31530) | 6240<br>(27750) | 5560<br>(24730) |
|                                                    | 1.00<br>(25.4)    | 17560<br>(78100)  | 16280<br>(72410) | 12060<br>(53640) | 9960<br>(44300)  | 9240<br>(41090) | 8110<br>(36070) | 7690<br>(34200) | 6940<br>(30860) | 6090<br>(27080) | 5440<br>(24190) |
|                                                    | 1.25<br>(31.8)    | 17980<br>(79970)  | 15930<br>(70850) | 11810<br>(52530) | 9760<br>(43410)  | 9040<br>(40200) | 7940<br>(35310) | 7510<br>(33400) | 6790<br>(30200) | 5960<br>(26510) | 5310<br>(23610) |
|                                                    | 1.50<br>(38.1)    | 18210<br>(80990)  | 15580<br>(69290) | 11530<br>(51280) | 9540<br>(42430)  | 8840<br>(39320) | 7790<br>(34640) | 7360<br>(32730) | 6640<br>(29530) | 5840<br>(25970) | 5210<br>(23170) |
|                                                    | 1.75<br>(44.5)    | 18280<br>(81300)  | 15250<br>(67830) | 11310<br>(50300) | 9340<br>(41540)  | 8660<br>(38510) | 7610<br>(33840) | 7190<br>(31980) | 6510<br>(28950) | 5710<br>(25390) | 5090<br>(22640) |
|                                                    | 1.88<br>(47.6)    | 17120<br>(76140)  | 14960<br>(66540) | 11080<br>(49280) | 9160<br>(40740)  | 8490<br>(37760) | 7460<br>(33180) | 7060<br>(31400) | 6360<br>(28280) | 5590<br>(24860) | 4990<br>(22190) |
|                                                    | 2.00<br>(50.8)    | 15780<br>(70180)  | 14660<br>(65200) | 10860<br>(48300) | 8990<br>(39980)  | 8310<br>(36960) | 7310<br>(32510) | 6910<br>(30730) | 6240<br>(27750) | 5490<br>(24410) | 4890<br>(21750) |
|                                                    | 2.50<br>(63.5)    | 13690<br>(60890)  | 14080<br>(62620) | 10430<br>(46390) | 8640<br>(38430)  | 7990<br>(35530) | 7040<br>(31310) | 6640<br>(29530) | 6010<br>(26730) | 5260<br>(23390) | 4720<br>(20990) |
|                                                    | 3.00<br>(76.2)    | 12090<br>(53770)  | 12330<br>(54840) | 10060<br>(44740) | 8310<br>(36960)  | 7710<br>(34290) | 6760<br>(30060) | 6390<br>(28420) | 5790<br>(25750) | 5060<br>(22500) | 4540<br>(20190) |
|                                                    | 3.50<br>(88.9)    | 10780<br>(47940)  | 10780<br>(47940) | 9690<br>(43100)  | 8010<br>(35620)  | 7440<br>(33090) | 6540<br>(29080) | 6160<br>(27390) | 5590<br>(24860) | 4890<br>(21750) | 4370<br>(19430) |
|                                                    | 4.00<br>(102)     | 9740<br>(43320)   | 9590<br>(42650)  | 9360<br>(41630)  | 7740<br>(34420)  | 7160<br>(31840) | 6310<br>(28060) | 5960<br>(26510) | 5390<br>(23970) | 4720<br>(20990) | 4220<br>(18770) |
|                                                    | 4.50<br>(114)     | 8860<br>(39400)   | 8610<br>(38290)  | 8610<br>(38290)  | 7490<br>(33310)  | 6940<br>(30860) | 6090<br>(27080) | 5760<br>(25620) | 5210<br>(23170) | 4570<br>(20320) | 4090<br>(18190) |
|                                                    | 5.00<br>(127)     | 6840<br>(30420)   | 7190<br>(31980)  | 7190<br>(31980)  | 7010<br>(31180)  | 6490<br>(28860) | 5710<br>(25390) | 5390<br>(23970) | 4890<br>(21750) | 4290<br>(19080) | 3820<br>(16990) |
|                                                    | 6.00<br>(152)     | 6040<br>(26860)   | 6160<br>(27390)  | 6160<br>(27390)  | 6160<br>(27390)  | 6110<br>(27170) | 5360<br>(23840) | 5090<br>(22640) | 4590<br>(20410) | 4040<br>(17960) | 3590<br>(15960) |

Special Load Guidelines Output Shaft Overhung Loadcontinued

Table 4.6c Allowable Overhung Load for Output Shaft (Solid Output Shaft) (Cf, Sf = 1)Force Units: lbs, (N)

| Model                                              | L<br>inch<br>(mm) | Output Shaft, RPM |                   |                  |                  |                  |                  |                  |                  |                 |                 |
|----------------------------------------------------|-------------------|-------------------|-------------------|------------------|------------------|------------------|------------------|------------------|------------------|-----------------|-----------------|
|                                                    |                   | 5                 | 10                | 20               | 30               | 35               | 45               | 50               | 60               | 75              | 90              |
| 4D160<br>4D165<br>4D170<br>4D175<br>4D180<br>4D185 | 0.75<br>(19.1)    | 21850<br>(97180)  | 23970<br>(106610) | 17730<br>(78860) | 14630<br>(65070) | 13530<br>(60180) | 11880<br>(52840) | 11210<br>(49860) | 10110<br>(44960) | 8860<br>(39400) | 7890<br>(35090) |
|                                                    | 1.00<br>(25.4)    | 23060<br>(102570) | 23550<br>(104750) | 17400<br>(77390) | 14360<br>(63870) | 13280<br>(59060) | 11660<br>(51860) | 11010<br>(48970) | 9940<br>(44210)  | 8690<br>(38650) | 7740<br>(34420) |
|                                                    | 1.25<br>(31.8)    | 23590<br>(104920) | 23100<br>(102740) | 17080<br>(75970) | 14080<br>(62620) | 13030<br>(57950) | 11430<br>(50840) | 10810<br>(48080) | 9740<br>(43320)  | 8540<br>(37980) | 7590<br>(33760) |
|                                                    | 1.50<br>(38.1)    | 23940<br>(106480) | 22700<br>(100960) | 16780<br>(74630) | 13830<br>(61510) | 12810<br>(56970) | 11230<br>(49950) | 10610<br>(47190) | 9560<br>(42520)  | 8390<br>(37310) | 7460<br>(33180) |
|                                                    | 1.75<br>(44.5)    | 24070<br>(107060) | 22300<br>(99190)  | 16480<br>(73300) | 13580<br>(60400) | 12580<br>(55950) | 11030<br>(49060) | 10410<br>(46300) | 9410<br>(41850)  | 8240<br>(36650) | 7340<br>(32640) |
|                                                    | 1.88<br>(47.6)    | 22610<br>(100560) | 21900<br>(97410)  | 16180<br>(71960) | 13360<br>(59420) | 12360<br>(54970) | 10830<br>(48170) | 10230<br>(45500) | 9240<br>(41090)  | 8090<br>(35980) | 7210<br>(32070) |
|                                                    | 2.00<br>(50.8)    | 21420<br>(95270)  | 21520<br>(95720)  | 15900<br>(70720) | 13130<br>(58400) | 12160<br>(54080) | 10660<br>(47410) | 10060<br>(44740) | 9090<br>(40430)  | 7960<br>(35400) | 7090<br>(31530) |
|                                                    | 2.50<br>(63.5)    | 20310<br>(90330)  | 20820<br>(92600)  | 15380<br>(68410) | 12680<br>(56400) | 11760<br>(52300) | 10310<br>(45850) | 9740<br>(43320)  | 8790<br>(39090)  | 7690<br>(34200) | 6840<br>(30420) |
|                                                    | 3.00<br>(76.2)    | 17910<br>(79660)  | 18280<br>(81300)  | 14910<br>(66310) | 12280<br>(54620) | 11380<br>(50610) | 9990<br>(44430)  | 9440<br>(41980)  | 8510<br>(37850)  | 7440<br>(33090) | 6640<br>(29530) |
|                                                    | 3.50<br>(88.9)    | 16000<br>(71160)  | 16000<br>(71160)  | 14430<br>(64180) | 11910<br>(52970) | 11030<br>(49060) | 9660<br>(42960)  | 9140<br>(40650)  | 8240<br>(36650)  | 7210<br>(32070) | 6410<br>(28510) |
|                                                    | 4.00<br>(102)     | 14440<br>(64220)  | 14210<br>(63200)  | 14010<br>(62310) | 11560<br>(51410) | 10680<br>(47500) | 9390<br>(41760)  | 8860<br>(39400)  | 7990<br>(35530)  | 6990<br>(31090) | 6240<br>(27750) |
|                                                    | 4.50<br>(114)     | 13180<br>(58620)  | 12810<br>(56970)  | 12810<br>(56970) | 11210<br>(49860) | 10380<br>(46170) | 9110<br>(40520)  | 8610<br>(38290)  | 7760<br>(34510)  | 6790<br>(30200) | 6040<br>(26860) |
|                                                    | 5.00<br>(127)     | 10150<br>(45140)  | 10660<br>(47410)  | 10660<br>(47410) | 10610<br>(47190) | 9810<br>(43630)  | 8610<br>(38290)  | 8140<br>(36200)  | 7340<br>(32640)  | 6410<br>(28510) | 5710<br>(25390) |
|                                                    | 6.00<br>(152)     | 8950<br>(39800)   | 9140<br>(40650)   | 9140<br>(40650)  | 9140<br>(40650)  | 9140<br>(40650)  | 8160<br>(36290)  | 7710<br>(34290)  | 6960<br>(30950)  | 6090<br>(27080) | 5410<br>(24060) |
|                                                    | 7.00<br>(178)     | 7990<br>(35530)   | 7990<br>(35530)   | 7990<br>(35530)  | 7990<br>(35530)  | 7990<br>(35530)  | 7760<br>(34510)  | 7310<br>(32510)  | 6610<br>(29400)  | 5790<br>(25750) | 5140<br>(22860) |

Note [1]: For output speeds that are in bewteen those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.

Note [1]: For output speeds that are in bewteen those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.

Special Load Guidelines Output Shaft Overhung Loadcontinued

Table 4.6d Allowable Overhung Load for Output Shaft (Solid Output Shaft) (Cf, Sf = 1)Force Units: lbs, (N)

| Model                                              | L<br>inch<br>(mm) | Output Shaft, RPM |                   |                   |                   |                   |                   |                   |                   |                   |                  |
|----------------------------------------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|------------------|
|                                                    |                   | 5                 | 10                | 20                | 30                | 35                | 45                | 50                | 60                | 75                | 90               |
| 4E170<br>4E175<br>4E180<br>4E185<br>4E190<br>4E195 | 0.75<br>(19.1)    | 22060<br>(98120)  | 25720<br>(114400) | 24970<br>(111060) | 20970<br>(93270)  | 19550<br>(86950)  | 17350<br>(77170)  | 16480<br>(73300)  | 15030<br>(66850)  | 13380<br>(59510)  | 12110<br>(53860) |
|                                                    | 1.00<br>(25.4)    | 23290<br>(103590) | 25470<br>(113290) | 24620<br>(109500) | 20600<br>(91620)  | 19200<br>(85400)  | 17050<br>(75830)  | 16200<br>(72050)  | 14780<br>(65740)  | 13160<br>(58530)  | 11880<br>(52840) |
|                                                    | 1.25<br>(31.8)    | 23780<br>(105770) | 24970<br>(111060) | 24200<br>(107640) | 20250<br>(90070)  | 18880<br>(83970)  | 16780<br>(74630)  | 15930<br>(70850)  | 14530<br>(64620)  | 12930<br>(57510)  | 11680<br>(51950) |
|                                                    | 1.50<br>(38.1)    | 24210<br>(107680) | 24700<br>(109860) | 23800<br>(105860) | 19930<br>(88640)  | 18580<br>(82640)  | 16480<br>(73300)  | 15650<br>(69610)  | 14280<br>(63510)  | 12710<br>(56530)  | 11510<br>(51190) |
|                                                    | 1.75<br>(44.5)    | 24370<br>(108390) | 24370<br>(108390) | 23420<br>(104170) | 19600<br>(87180)  | 18280<br>(81300)  | 16230<br>(72190)  | 15400<br>(68490)  | 14060<br>(62530)  | 12510<br>(55640)  | 11310<br>(50300) |
|                                                    | 1.88<br>(47.6)    | 22920<br>(101940) | 24070<br>(107060) | 23050<br>(102520) | 19280<br>(85750)  | 17980<br>(79970)  | 15950<br>(70940)  | 15150<br>(67380)  | 13830<br>(61510)  | 12310<br>(54750)  | 11130<br>(49500) |
|                                                    | 2.00<br>(50.8)    | 21720<br>(96610)  | 23750<br>(105640) | 22670<br>(100830) | 18980<br>(84420)  | 17700<br>(78720)  | 15700<br>(69830)  | 14930<br>(66400)  | 13610<br>(60530)  | 12110<br>(53860)  | 10960<br>(48750) |
|                                                    | 2.50<br>(63.5)    | 22070<br>(98160)  | 23170<br>(103060) | 22000<br>(97850)  | 18400<br>(81840)  | 17150<br>(76280)  | 15230<br>(67740)  | 14460<br>(64310)  | 13210<br>(58750)  | 11730<br>(52170)  | 10630<br>(47280) |
|                                                    | 3.00<br>(76.2)    | 22150<br>(98520)  | 22600<br>(100520) | 21350<br>(94960)  | 17850<br>(79390)  | 16650<br>(74050)  | 14780<br>(65740)  | 14030<br>(62400)  | 12810<br>(56970)  | 11380<br>(50610)  | 10310<br>(45850) |
|                                                    | 3.50<br>(88.9)    | 22070<br>(98160)  | 22070<br>(98160)  | 20720<br>(92160)  | 17350<br>(77170)  | 16150<br>(71830)  | 14360<br>(63870)  | 13630<br>(60620)  | 12430<br>(55280)  | 11060<br>(49190)  | 10010<br>(44520) |
|                                                    | 4.00<br>(102)     | 21900<br>(97410)  | 21550<br>(95850)  | 20150<br>(89620)  | 16850<br>(74940)  | 15700<br>(69830)  | 13960<br>(62090)  | 13260<br>(58980)  | 12080<br>(53730)  | 10760<br>(47860)  | 9740<br>(43320)  |
|                                                    | 4.50<br>(114)     | 21680<br>(96430)  | 21070<br>(93710)  | 19600<br>(87180)  | 16400<br>(72940)  | 15280<br>(67960)  | 13580<br>(60400)  | 12880<br>(57290)  | 11760<br>(52300)  | 10460<br>(46520)  | 9460<br>(42070)  |
|                                                    | 5.00<br>(127)     | 17810<br>(79210)  | 18700<br>(83170)  | 18580<br>(82640)  | 15550<br>(69160)  | 14510<br>(64540)  | 12880<br>(57290)  | 12230<br>(54390)  | 11160<br>(49630)  | 9940<br>(44210)   | 8990<br>(39980)  |
|                                                    | 6.00<br>(152)     | 15710<br>(69870)  | 16030<br>(71300)  | 16030<br>(71300)  | 14780<br>(65740)  | 13780<br>(61290)  | 12230<br>(54390)  | 11630<br>(51730)  | 10610<br>(47190)  | 9440<br>(41980)   | 8540<br>(37980)  |
|                                                    | 7.00<br>(178)     | 14030<br>(62400)  | 14030<br>(62400)  | 14030<br>(62400)  | 14030<br>(62400)  | 13130<br>(58400)  | 11660<br>(51860)  | 11080<br>(49280)  | 10110<br>(44960)  | 8990<br>(39980)   | 8140<br>(36200)  |
| 4F180<br>4F185<br>4F190<br>4F195                   | 0.75<br>(19.1)    | 28700<br>(127650) | 33460<br>(148830) | 33460<br>(148830) | 33460<br>(148830) | 33210<br>(147710) | 29720<br>(132190) | 28470<br>(126630) | 25970<br>(115510) | 23320<br>(103720) | 21270<br>(94600) |
|                                                    | 1.00<br>(25.4)    | 30370<br>(135080) | 33210<br>(147710) | 33210<br>(147710) | 33210<br>(147710) | 32710<br>(145490) | 29220<br>(129970) | 27970<br>(124410) | 25720<br>(114400) | 23000<br>(102300) | 20950<br>(93180) |
|                                                    | 1.25<br>(31.8)    | 31150<br>(138550) | 32710<br>(145490) | 32710<br>(145490) | 32710<br>(145490) | 32460<br>(144380) | 28970<br>(128850) | 27470<br>(122180) | 25220<br>(112170) | 22650<br>(100740) | 20650<br>(91850) |
|                                                    | 1.50<br>(38.1)    | 31820<br>(141530) | 32460<br>(144380) | 32460<br>(144380) | 32460<br>(144380) | 31960<br>(142150) | 28470<br>(126630) | 27220<br>(121070) | 24920<br>(110840) | 22350<br>(99410)  | 20350<br>(90510) |
|                                                    | 1.75<br>(44.5)    | 31960<br>(142150) | 31960<br>(142150) | 31960<br>(142150) | 31960<br>(142150) | 31460<br>(139930) | 28220<br>(125520) | 26720<br>(118850) | 24570<br>(109280) | 22020<br>(97940)  | 20080<br>(89310) |
|                                                    | 1.88<br>(47.6)    | 30200<br>(134320) | 31710<br>(141040) | 31710<br>(141040) | 31710<br>(141040) | 30960<br>(137710) | 27720<br>(123290) | 26470<br>(117730) | 24220<br>(107730) | 21720<br>(96610)  | 19800<br>(88070) |
|                                                    | 2.00<br>(50.8)    | 28770<br>(127960) | 31460<br>(139930) | 31460<br>(139930) | 31460<br>(139930) | 30460<br>(135480) | 27220<br>(121070) | 25970<br>(115510) | 23900<br>(106300) | 21420<br>(95270)  | 19530<br>(86860) |
|                                                    | 2.50<br>(63.5)    | 29250<br>(130100) | 30710<br>(136590) | 30710<br>(136590) | 30710<br>(136590) | 29720<br>(132190) | 26720<br>(118850) | 25470<br>(113290) | 23270<br>(103500) | 20870<br>(92820)  | 19030<br>(84640) |
|                                                    | 3.00<br>(76.2)    | 29620<br>(131740) | 30220<br>(134410) | 30220<br>(134410) | 30220<br>(134410) | 28970<br>(128850) | 25970<br>(115510) | 24700<br>(109860) | 22670<br>(100830) | 20320<br>(90380)  | 18530<br>(82420) |
|                                                    | 3.50<br>(88.9)    | 29470<br>(131080) | 29470<br>(131080) | 29470<br>(131080) | 29470<br>(131080) | 28220<br>(125520) | 25220<br>(112170) | 24070<br>(107060) | 22100<br>(98300)  | 19830<br>(88200)  | 18050<br>(80280) |
|                                                    | 4.00<br>(102)     | 29440<br>(130940) | 28970<br>(128850) | 28970<br>(128850) | 28970<br>(128850) | 27720<br>(123290) | 24650<br>(109640) | 23500<br>(104520) | 21550<br>(95850)  | 19330<br>(85970)  | 17630<br>(78410) |
|                                                    | 4.50<br>(114)     | 29800<br>(132550) | 28970<br>(128850) | 28970<br>(128850) | 28970<br>(128850) | 26970<br>(119960) | 24070<br>(107060) | 22920<br>(101940) | 21050<br>(93630)  | 18880<br>(83970)  | 17200<br>(76500) |
|                                                    | 5.00<br>(127)     | 27110<br>(120580) | 28470<br>(126630) | 28470<br>(126630) | 27470<br>(122180) | 25720<br>(114400) | 22970<br>(102170) | 21870<br>(97270)  | 20080<br>(89310)  | 18000<br>(80060)  | 16400<br>(72940) |
|                                                    | 6.00<br>(152)     | 25700<br>(114310) | 26220<br>(116620) | 26220<br>(116620) | 26220<br>(116620) | 24600<br>(109420) | 21970<br>(97720)  | 20920<br>(93050)  | 19200<br>(85400)  | 17230<br>(76630)  | 15700<br>(69830) |
|                                                    | 7.00<br>(178)     | 23900<br>(106300) | 23900<br>(106300) | 23900<br>(106300) | 23900<br>(106300) | 23550<br>(104750) | 21050<br>(93630)  | 20050<br>(89180)  | 18400<br>(81840)  | 16500<br>(73390)  | 15030<br>(66850) |

Note [1]: For output speeds that are in bewteen those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.

Special Load Guidelines Output Shaft Overhung Loadcontinued

Table 4.7a Allowable Overhung Load for Output Shaft (Keyed Hollow Bore, Shrink Disc, Taper Grip Bushing) (Cf, Sf = 1)Force Units: lbs, (N)

| Model                                                                | L<br>inch<br>(mm) | Output Shaft, RPM |                  |                  |                 |                 |                 |                 |                 |                 |                 |
|----------------------------------------------------------------------|-------------------|-------------------|------------------|------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
|                                                                      |                   | 5                 | 10               | 20               | 30              | 35              | 45              | 50              | 60              | 75              | 90              |
| 4A100<br>4A105<br>4A110<br>4A115<br>4A120<br>4A125<br>4A140<br>4A145 | 0.75<br>(19.1)    | 7170<br>(31890)   | 8360<br>(37180)  | 7510<br>(33400)  | 6440<br>(28640) | 6060<br>(26950) | 5490<br>(24410) | 5260<br>(23390) | 4870<br>(21660) | 4440<br>(19740) | 4120<br>(18320) |
|                                                                      | 1.00<br>(25.4)    | 7490<br>(33310)   | 8190<br>(36420)  | 7290<br>(32420)  | 6240<br>(27750) | 5890<br>(26190) | 5310<br>(23610) | 5090<br>(22640) | 4740<br>(21080) | 4320<br>(19210) | 3990<br>(17740) |
|                                                                      | 1.25<br>(31.8)    | 7610<br>(33840)   | 7990<br>(35530)  | 7060<br>(31400)  | 6060<br>(26950) | 5710<br>(25390) | 5160<br>(22950) | 4940<br>(21970) | 4590<br>(20410) | 4190<br>(18630) | 3870<br>(17210) |
|                                                                      | 1.50<br>(38.1)    | 7680<br>(34160)   | 7840<br>(34870)  | 6860<br>(30510)  | 5890<br>(26190) | 5540<br>(24640) | 5020<br>(22320) | 4820<br>(21430) | 4470<br>(19880) | 4070<br>(18100) | 3770<br>(16760) |
|                                                                      | 1.75<br>(44.5)    | 7660<br>(34070)   | 7660<br>(34070)  | 6690<br>(29750)  | 5740<br>(25530) | 5390<br>(23970) | 4890<br>(21750) | 4690<br>(20860) | 4340<br>(19300) | 3970<br>(17650) | 3670<br>(16320) |
|                                                                      | 1.88<br>(47.6)    | 7150<br>(31800)   | 7510<br>(33400)  | 6510<br>(28950)  | 5590<br>(24860) | 5260<br>(23390) | 4770<br>(21210) | 4570<br>(20320) | 4240<br>(18850) | 3870<br>(17210) | 3570<br>(15870) |
|                                                                      | 2.00<br>(50.8)    | 6730<br>(29930)   | 7360<br>(32730)  | 6340<br>(28200)  | 5440<br>(24190) | 5110<br>(22720) | 4640<br>(20630) | 4440<br>(19740) | 4120<br>(18320) | 3770<br>(16760) | 3470<br>(15430) |
|                                                                      | 2.50<br>(63.5)    | 6730<br>(29930)   | 7060<br>(31400)  | 6040<br>(26860)  | 5160<br>(22950) | 4870<br>(21660) | 4420<br>(19660) | 4220<br>(18770) | 3920<br>(17430) | 3570<br>(15870) | 3290<br>(14630) |
|                                                                      | 3.00<br>(76.2)    | 6680<br>(29710)   | 6810<br>(30290)  | 5760<br>(25620)  | 4940<br>(21970) | 4640<br>(20630) | 4220<br>(18770) | 4040<br>(17960) | 3740<br>(16630) | 3420<br>(15210) | 3140<br>(13960) |
|                                                                      | 3.50<br>(88.9)    | 6560<br>(29170)   | 6560<br>(29170)  | 5490<br>(24410)  | 4720<br>(20990) | 4440<br>(19740) | 4020<br>(17880) | 3840<br>(17080) | 3570<br>(15870) | 3240<br>(14410) | 3020<br>(13430) |
|                                                                      | 4.00<br>(102)     | 6390<br>(28420)   | 6290<br>(27970)  | 5260<br>(23390)  | 4520<br>(20100) | 4240<br>(18850) | 3840<br>(17080) | 3690<br>(16410) | 3420<br>(15210) | 3120<br>(13870) | 2890<br>(12850) |
|                                                                      | 0.75<br>(19.1)    | 11800<br>(52480)  | 13010<br>(57860) | 10010<br>(44520) | 8510<br>(37850) | 7990<br>(35530) | 7190<br>(31980) | 6890<br>(30640) | 6360<br>(28280) | 5740<br>(25530) | 5290<br>(23520) |
| 4B120<br>4B125<br>4B140<br>4B145<br>4B160<br>4B165                   | 1.00<br>(25.4)    | 12350<br>(54930)  | 12680<br>(56400) | 9760<br>(43410)  | 8310<br>(36960) | 7790<br>(34640) | 7010<br>(31180) | 6710<br>(29840) | 6190<br>(27530) | 5610<br>(24950) | 5160<br>(22950) |
|                                                                      | 1.25<br>(31.8)    | 12410<br>(55190)  | 12380<br>(55060) | 9540<br>(42430)  | 8110<br>(36070) | 7610<br>(33840) | 6860<br>(30510) | 6560<br>(29170) | 6060<br>(26950) | 5490<br>(24410) | 5040<br>(22410) |
|                                                                      | 1.50<br>(38.1)    | 12210<br>(54310)  | 12110<br>(53860) | 9310<br>(41410)  | 7910<br>(35180) | 7440<br>(33090) | 6690<br>(29750) | 6410<br>(28510) | 5910<br>(26280) | 5340<br>(23750) | 4920<br>(21880) |
|                                                                      | 1.75<br>(44.5)    | 11910<br>(52970)  | 11830<br>(52610) | 9110<br>(40520)  | 7740<br>(34420) | 7260<br>(32290) | 6540<br>(29080) | 6260<br>(27840) | 5790<br>(25750) | 5240<br>(23300) | 4820<br>(21430) |
|                                                                      | 1.88<br>(47.6)    | 10890<br>(48430)  | 11430<br>(50840) | 8910<br>(39630)  | 7590<br>(33760) | 7110<br>(31620) | 6410<br>(28510) | 6110<br>(27170) | 5660<br>(25170) | 5110<br>(22720) | 4690<br>(20860) |
|                                                                      | 2.00<br>(50.8)    | 10040<br>(44650)  | 10980<br>(48830) | 8710<br>(38740)  | 7410<br>(32950) | 6960<br>(30950) | 6260<br>(27840) | 5990<br>(26640) | 5540<br>(24640) | 5020<br>(22320) | 4590<br>(20410) |
|                                                                      | 2.50<br>(63.5)    | 9680<br>(43050)   | 10160<br>(45190) | 8340<br>(37090)  | 7110<br>(31620) | 6660<br>(29620) | 6010<br>(26730) | 5740<br>(25530) | 5310<br>(23610) | 4790<br>(21300) | 4420<br>(19660) |
|                                                                      | 3.00<br>(76.2)    | 9300<br>(41360)   | 9490<br>(42210)  | 8010<br>(35620)  | 6810<br>(30290) | 6410<br>(28510) | 5760<br>(25620) | 5510<br>(24500) | 5090<br>(22640) | 4620<br>(20540) | 4240<br>(18850) |
|                                                                      | 3.50<br>(88.9)    | 8860<br>(39400)   | 8860<br>(39400)  | 7710<br>(34290)  | 6560<br>(29170) | 6160<br>(27390) | 5540<br>(24640) | 5310<br>(23610) | 4890<br>(21750) | 4440<br>(19740) | 4070<br>(18100) |
|                                                                      | 4.00<br>(102)     | 8470<br>(37670)   | 8340<br>(37090)  | 7440<br>(33090)  | 6310<br>(28060) | 5940<br>(26420) | 5340<br>(23750) | 5110<br>(22720) | 4720<br>(20990) | 4270<br>(18990) | 3920<br>(17430) |
|                                                                      | 4.50<br>(114)     | 8090<br>(35980)   | 7860<br>(34960)  | 7160<br>(31840)  | 6090<br>(27080) | 5740<br>(25530) | 5160<br>(22950) | 4940<br>(21970) | 4540<br>(20190) | 4120<br>(18320) | 3790<br>(16850) |
|                                                                      | 5.00<br>(127)     | 6730<br>(29930)   | 7060<br>(31400)  | 6690<br>(29750)  | 5690<br>(25300) | 5340<br>(23750) | 4820<br>(21430) | 4590<br>(20410) | 4240<br>(18850) | 3840<br>(17080) | 3540<br>(15740) |

Note [1]: For output speeds that are in bewteen those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.

Special Load Guidelines Output Shaft Overhung Loadcontinued

Table 4.7b Allowable Overhung Load for Output Shaft (Keyed Hollow Bore, Shrink Disc, Taper Grip Bushing) (Cf, Sf = 1)Force Units: lbs, (N)

| Model                                              | L<br>inch<br>(mm) | Output Shaft, RPM |                   |                  |                  |                  |                  |                  |                  |                  |                 |
|----------------------------------------------------|-------------------|-------------------|-------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|-----------------|
|                                                    |                   | 5                 | 10                | 20               | 30               | 35               | 45               | 50               | 60               | 75               | 90              |
| 4C140<br>4C145<br>4C160<br>4C165<br>4C170<br>4C175 | 0.75<br>(19.1)    | 16770<br>(74590)  | 17480<br>(77750)  | 13160<br>(58530) | 11030<br>(49060) | 10280<br>(45720) | 9140<br>(40650)  | 8690<br>(38650)  | 7940<br>(35310)  | 7060<br>(31400)  | 6390<br>(28420) |
|                                                    | 1.00<br>(25.4)    | 17560<br>(78100)  | 17080<br>(75970)  | 12880<br>(57290) | 10780<br>(47940) | 10060<br>(44740) | 8940<br>(39760)  | 8490<br>(37760)  | 7760<br>(34510)  | 6910<br>(30730)  | 6260<br>(27840) |
|                                                    | 1.25<br>(31.8)    | 17980<br>(79970)  | 16730<br>(74410)  | 12610<br>(56080) | 10560<br>(46970) | 9840<br>(43760)  | 8740<br>(38870)  | 8310<br>(36960)  | 7590<br>(33760)  | 6760<br>(30060)  | 6110<br>(27170) |
|                                                    | 1.50<br>(38.1)    | 18210<br>(80990)  | 16350<br>(72720)  | 12330<br>(54840) | 10330<br>(45940) | 9640<br>(42870)  | 8560<br>(38070)  | 8140<br>(36200)  | 7440<br>(33090)  | 6610<br>(29400)  | 5990<br>(26640) |
|                                                    | 1.75<br>(44.5)    | 18280<br>(81300)  | 16030<br>(71300)  | 12080<br>(53730) | 10110<br>(44960) | 9440<br>(41980)  | 8390<br>(37310)  | 7960<br>(35400)  | 7260<br>(32290)  | 6490<br>(28860)  | 5860<br>(26060) |
|                                                    | 1.88<br>(47.6)    | 17120<br>(76140)  | 15700<br>(69830)  | 11830<br>(52610) | 9910<br>(44070)  | 9240<br>(41090)  | 8210<br>(36510)  | 7810<br>(34730)  | 7110<br>(31620)  | 6340<br>(28200)  | 5740<br>(25530) |
|                                                    | 2.00<br>(50.8)    | 16170<br>(71920)  | 15380<br>(68410)  | 11580<br>(51500) | 9710<br>(43190)  | 9060<br>(40290)  | 8040<br>(35760)  | 7640<br>(33980)  | 6990<br>(31090)  | 6210<br>(27620)  | 5640<br>(25080) |
|                                                    | 2.50<br>(63.5)    | 16260<br>(72320)  | 14780<br>(65740)  | 11130<br>(49500) | 9340<br>(41540)  | 8710<br>(38740)  | 7740<br>(34420)  | 7360<br>(32730)  | 6710<br>(29840)  | 5990<br>(26640)  | 5410<br>(24060) |
|                                                    | 3.00<br>(76.2)    | 15640<br>(69560)  | 14260<br>(63420)  | 10730<br>(47720) | 8990<br>(39980)  | 8390<br>(37310)  | 7460<br>(33180)  | 7090<br>(31530)  | 6460<br>(28730)  | 5760<br>(25620)  | 5210<br>(23170) |
|                                                    | 3.50<br>(88.9)    | 14980<br>(66630)  | 13730<br>(61070)  | 10360<br>(46080) | 8660<br>(38510)  | 8090<br>(35980)  | 7190<br>(31980)  | 6840<br>(30420)  | 6240<br>(27750)  | 5560<br>(24730)  | 5040<br>(22410) |
|                                                    | 4.00<br>(102)     | 14360<br>(63870)  | 13260<br>(58980)  | 9990<br>(44430)  | 8360<br>(37180)  | 7810<br>(34730)  | 6940<br>(30860)  | 6590<br>(29310)  | 6010<br>(26730)  | 5360<br>(23840)  | 4870<br>(21660) |
|                                                    | 4.50<br>(114)     | 13740<br>(61110)  | 12830<br>(57060)  | 9660<br>(42960)  | 8090<br>(35980)  | 7540<br>(33530)  | 6710<br>(29840)  | 6360<br>(28280)  | 5810<br>(25840)  | 5190<br>(23080)  | 4690<br>(20860) |
|                                                    | 5.00<br>(127)     | 11480<br>(51060)  | 12030<br>(53500)  | 9060<br>(40290)  | 7590<br>(33760)  | 7060<br>(31400)  | 6290<br>(27970)  | 5960<br>(26510)  | 5460<br>(24280)  | 4870<br>(21660)  | 4390<br>(19520) |
|                                                    | 6.00<br>(152)     | 10770<br>(47900)  | 10980<br>(48830)  | 8540<br>(37980)  | 7140<br>(31750)  | 6660<br>(29620)  | 5910<br>(26280)  | 5610<br>(24950)  | 5140<br>(22860)  | 4570<br>(20320)  | 4140<br>(18410) |
| 4D160<br>4D165<br>4D170<br>4D175<br>4D180<br>4D185 | 0.75<br>(19.1)    | 21850<br>(97180)  | 25470<br>(113290) | 19150<br>(85170) | 16050<br>(71390) | 14960<br>(66540) | 13310<br>(59200) | 12630<br>(56170) | 11560<br>(51410) | 10280<br>(45720) | 9310<br>(41410) |
|                                                    | 1.00<br>(25.4)    | 23060<br>(102570) | 24950<br>(110970) | 18800<br>(83620) | 15750<br>(70050) | 14680<br>(65290) | 13060<br>(58090) | 12410<br>(55190) | 11330<br>(50390) | 10090<br>(44880) | 9140<br>(40650) |
|                                                    | 1.25<br>(31.8)    | 23590<br>(104920) | 24500<br>(108970) | 18450<br>(82060) | 15450<br>(68720) | 14430<br>(64180) | 12810<br>(56970) | 12180<br>(54170) | 11130<br>(49500) | 9910<br>(44070)  | 8990<br>(39980) |
|                                                    | 1.50<br>(38.1)    | 23940<br>(106480) | 24050<br>(106970) | 18130<br>(80640) | 15180<br>(67520) | 14160<br>(62980) | 12580<br>(55950) | 11960<br>(53190) | 10930<br>(48610) | 9740<br>(43320)  | 8810<br>(39180) |
|                                                    | 1.75<br>(44.5)    | 24070<br>(107060) | 23620<br>(105060) | 17800<br>(79170) | 14930<br>(66400) | 13910<br>(61870) | 12360<br>(54970) | 11760<br>(52300) | 10730<br>(47720) | 9560<br>(42520)  | 8660<br>(38510) |
|                                                    | 1.88<br>(47.6)    | 22610<br>(100560) | 23220<br>(103280) | 17500<br>(77840) | 14660<br>(65200) | 13680<br>(60840) | 12160<br>(54080) | 11560<br>(51410) | 10560<br>(46970) | 9390<br>(41760)  | 8510<br>(37850) |
|                                                    | 2.00<br>(50.8)    | 21420<br>(95270)  | 22820<br>(101500) | 17200<br>(76500) | 14410<br>(64090) | 13430<br>(59730) | 11960<br>(53190) | 11360<br>(50520) | 10360<br>(46080) | 9240<br>(41090)  | 8360<br>(37180) |
|                                                    | 2.50<br>(63.5)    | 21710<br>(96560)  | 22070<br>(98160)  | 16630<br>(73970) | 13930<br>(61960) | 13010<br>(57860) | 11560<br>(51410) | 10980<br>(48830) | 10040<br>(44650) | 8940<br>(39760)  | 8090<br>(35980) |
|                                                    | 3.00<br>(76.2)    | 21760<br>(96780)  | 21370<br>(95050)  | 16100<br>(71610) | 13510<br>(60090) | 12580<br>(55950) | 11180<br>(49720) | 10630<br>(47280) | 9710<br>(43190)  | 8640<br>(38430)  | 7840<br>(34870) |
|                                                    | 3.50<br>(88.9)    | 21650<br>(96290)  | 20700<br>(92070)  | 15600<br>(69380) | 13080<br>(58170) | 12180<br>(54170) | 10830<br>(48170) | 10310<br>(45850) | 9410<br>(41850)  | 8390<br>(37310)  | 7590<br>(33760) |
|                                                    | 4.00<br>(102)     | 21470<br>(95490)  | 20080<br>(89310)  | 15130<br>(67290) | 12680<br>(56400) | 11830<br>(52610) | 10510<br>(46740) | 9990<br>(44430)  | 9140<br>(40650)  | 8140<br>(36200)  | 7360<br>(32730) |
|                                                    | 4.50<br>(114)     | 20940<br>(93140)  | 19500<br>(86730)  | 14710<br>(65430) | 12310<br>(54750) | 11480<br>(51060) | 10210<br>(45410) | 9710<br>(43190)  | 8860<br>(39400)  | 7890<br>(35090)  | 7140<br>(31750) |
|                                                    | 5.00<br>(127)     | 17570<br>(78150)  | 18430<br>(81970)  | 13880<br>(61730) | 11630<br>(51730) | 10860<br>(48300) | 9640<br>(42870)  | 9160<br>(40740)  | 8390<br>(37310)  | 7460<br>(33180)  | 6760<br>(30060) |
|                                                    | 6.00<br>(152)     | 16540<br>(73560)  | 16880<br>(75080)  | 13160<br>(58530) | 11030<br>(49060) | 10280<br>(45720) | 9140<br>(40650)  | 8690<br>(38650)  | 7940<br>(35310)  | 7060<br>(31400)  | 6410<br>(28510) |
|                                                    | 7.00<br>(178)     | 15550<br>(69160)  | 15550<br>(69160)  | 12510<br>(55640) | 10480<br>(46610) | 9790<br>(43540)  | 8690<br>(38650)  | 8260<br>(36740)  | 7540<br>(33530)  | 6710<br>(29840)  | 6090<br>(27080) |

Special Load Guidelines Output Shaft Allowable Axial Load

Table 4.8 Allowable Axial Load (Common to Hollow and Solid Shafts)

[Units] Upper line: lbs; lower line: (N)

| Frame Size                     | Output Shaft Speed r/min |                   |                   |                  |                  |                  |                  |                  |                  |                 |
|--------------------------------|--------------------------|-------------------|-------------------|------------------|------------------|------------------|------------------|------------------|------------------|-----------------|
|                                | 5                        | 10                | 20                | 30               | 35               | 45               | 50               | 60               | 75               | 90              |
| 4A10 □, 4A11 □, 4A12 □, 4A14 □ | 4968<br>(22100)          | 4968<br>(22100)   | 4968<br>(22100)   | 4586<br>(20400)  | 4249<br>(18900)  | 3709<br>(16500)  | 3507<br>(15600)  | 3147<br>(14000)  | 2743<br>(12200)  | 2428<br>(10800) |
| 4B12 □, 4B14 □, 4B16 □         | 9329<br>(41500)          | 8835<br>(39300)   | 6227<br>(27700)   | 4923<br>(21900)  | 4474<br>(19900)  | 3754<br>(16700)  | 3462<br>(15400)  | 2990<br>(13300)  | 2450<br>(10900)  | 2025<br>(9010)  |
| 4C14 □, 4C16 □, 4C17 □         | 14567<br>(64800)         | 10903<br>(48500)  | 7373<br>(32800)   | 5620<br>(25000)  | 4991<br>(22200)  | 4024<br>(17900)  | 3642<br>(16200)  | 2990<br>(13300)  | 2248<br>(10000)  | 1675<br>(7450)  |
| 4D16 □, 4D17 □, 4D18 □         | 20816<br>(92600)         | 14859<br>(66100)  | 9981<br>(44400)   | 7531<br>(33500)  | 6677<br>(29700)  | 5328<br>(23700)  | 4811<br>(21400)  | 3912<br>(17400)  | 2877<br>(12800)  | 2070<br>(9210)  |
| 4E17 □, 4E18 □, 4E19 □         | 20974<br>(93300)         | 20569<br>(91500)  | 14297<br>(63600)  | 11150<br>(49600) | 10049<br>(44700) | 8340<br>(37100)  | 7666<br>(34100)  | 6542<br>(29100)  | 5215<br>(23200)  | 4204<br>(18700) |
| 4F18 □, 4F19 □                 | 33720<br>(150000)        | 33720<br>(150000) | 24503<br>(109000) | 19670<br>(87500) | 17962<br>(79900) | 15331<br>(68200) | 14297<br>(63600) | 12544<br>(55800) | 10521<br>(46800) | 8947<br>(39800) |

\*The □ mark of each frame size represents 0, 5, DA, DB, or DC.  
Above values are valid when no radial load is applied on the shaft, and 12.9 grade mounting bolts are used.

Special Load Guidelines Input Shaft Overhung Load

Reducer/Gearmotor Input Shaft Allowable Overhung Load

The radial load acting on the high speed shaft (ie: unit supplied as a reducer) may be calculated with the following formula:

Pr ≤ Pro / (Lf \* Cf \* Sf)

- LEGEND
- Pr = Actual radial load (lbs, N)
  - Pro = Allowable radial load (lbs, N)
  - Lf = Load Location factor (Table 4.6a)
  - Cf = Coupling Factor (Table 4.4)
  - Sf = Service factor (Table 4.5)

Figure 4.1 Input Shaft Load Location Factor (Lf)

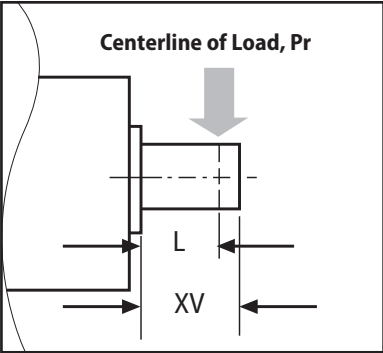


Table 4.9 Input Shaft Load Location Factor (Lf)

| Model                                                                | L<br>inch/(mm) |        |         |        |         |        |         |        |        |        |        |         |
|----------------------------------------------------------------------|----------------|--------|---------|--------|---------|--------|---------|--------|--------|--------|--------|---------|
|                                                                      | 0.25           | 0.50   | 0.75    | 1.00   | 1.25    | 1.50   | 1.75    | 2.00   | 2.50   | 3.00   | 3.50   | 4.00    |
|                                                                      | (6.35)         | (12.7) | (19.05) | (25.4) | (31.75) | (38.1) | (44.45) | (50.8) | (63.5) | (76.2) | (88.9) | (101.6) |
| 4A10DA, 4A12DA, 4B12DA, 4B14DA, 4C14DA                               | 0.78           | 1.07   | 1.52    | 2.02   | —       | —      | —       | —      | —      | —      | —      | —       |
| 4A12DB, 4B12DB, 4B14DB, 4C14DB, 4C16DA, 4D16DA, 4D17DA, 4E17DA       | 0.90           | 1.09   | 1.52    | 2.03   | 2.53    | —      | —       | —      | —      | —      | —      | —       |
| 4A100, 4A105, 4C14DC, 4D16DB, 4D17DB, 4D18DA, 4E17DB, 4E18DA, 4F18DA | 0.93           | 1.09   | 1.52    | 2.03   | 2.53    | —      | —       | —      | —      | —      | —      | —       |
| 4A110, 4A115                                                         | 0.93           | 1.09   | 1.52    | 2.03   | 2.53    | —      | —       | —      | —      | —      | —      | —       |
| 4A120, 4A125, 4B120, 4B125, 4D17DC, 4E17DC, 4E19DA, 4F19DA           | 0.68           | 0.87   | 1.10    | 1.43   | 1.77    | 2.12   | 2.46    | —      | —      | —      | —      | —       |
| 4C145, 4D18DB, 4E18DB, 4E19DB, 4F18DB, 4F19DB                        | 0.70           | 0.84   | 0.98    | 1.25   | 1.53    | 1.83   | 2.11    | —      | —      | —      | —      | —       |
| 4B160, 4B165, 4C160, 4C165, 4D160, 4D165                             | 0.90           | 0.94   | 0.97    | 1.06   | 1.22    | 1.36   | 1.51    | 1.66   | 1.94   | —      | —      | —       |
| 4C170, 4C175, 4D170, 4D175, 4E170, 4E175                             | —              | 0.91   | 0.95    | 0.99   | 1.09    | 1.23   | 1.38    | 1.51   | 1.79   | 2.08   | —      | —       |
| 4D180, 4D185, 4E180, 4E185, 4F180, 4F185                             | —              | —      | 0.92    | 0.96   | 1.01    | 1.11   | 1.24    | 1.37   | 1.63   | 1.88   | 2.15   | 2.40    |
| 4E190, 4E195, 4F190, 4F195                                           | —              | —      | 0.92    | 0.95   | 0.99    | 1.06   | 1.15    | 1.26   | 1.47   | 1.69   | 1.90   | 2.12    |

Special Load Guidelines Input Shaft Overhung Load continued

Table 4.10 Input Shaft Overhung Load Capacity Pro (Lf, Cf, Sf =1) Force Units: lbs, (N)

| Model                                                                | Reduction Ratio                                     | Input Speed (RPM) |               |               |               |               |               |               |
|----------------------------------------------------------------------|-----------------------------------------------------|-------------------|---------------|---------------|---------------|---------------|---------------|---------------|
|                                                                      |                                                     | 1750              | 1450          | 1165          | 980           | 870           | 720           | 580           |
| 4A10DA, 4A12DA, 4B12DA, 4B14DA, 4C14DA                               | 364 - 5177, 7228, 10658                             | 44<br>(196)       | 33<br>(147)   | 33<br>(147)   | 44<br>(196)   | 44<br>(196)   | 44<br>(196)   | 44<br>(196)   |
|                                                                      | 1849, 2537                                          | 11<br>(49.1)      | 11<br>(49.1)  | 11<br>(49.1)  | 11<br>(49.1)  | 11<br>(49.1)  | 33<br>(147)   | 44<br>(196)   |
| 4A12DB, 4B12DB, 4B14DB, 4C14DB, 4C16DA, 4D16DA, 4D17DA, 4E17DA       | All Ratios                                          | 44<br>(196)       | 44<br>(196)   | 44<br>(196)   | 44<br>(196)   | 55<br>(245)   | 55<br>(245)   | 66<br>(294)   |
| 4A100, 4A105, 4C14DC, 4D16DB, 4D17DB, 4D18DA, 4E17DB, 4E18DA, 4F18DA | 11 - 39 , 54 - 578 , 809, 1117, 1656 , 2272 - 10658 | 99<br>(441)       | 99<br>(441)   | 110<br>(491)  | 121<br>(540)  | 132<br>(589)  | 132<br>(589)  | 132<br>(589)  |
|                                                                      | 42, 46, 48, 53, 683, 956, 1320, 1957                | 99<br>(441)       | 77<br>(343)   | 99<br>(441)   | 110<br>(491)  | 110<br>(491)  | 121<br>(540)  | 132<br>(589)  |
| 4A110, 4A115                                                         | 19 - 28 , 67 - 305                                  | 99<br>(441)       | 77<br>(343)   | 99<br>(441)   | 110<br>(491)  | 110<br>(491)  | 121<br>(540)  | 132<br>(589)  |
|                                                                      | 35 - 60                                             | 44<br>(196)       | 44<br>(196)   | 44<br>(196)   | 44<br>(196)   | 55<br>(245)   | 55<br>(245)   | 66<br>(294)   |
| 4A120, 4A125, 4B120, 4B125, 4D17DC, 4E17DC, 4E19DA, 4F19DA           | 11 - 60 , 364 - 2559 , 3511 , 5177                  | 133<br>(590)      | 155<br>(690)  | 166<br>(740)  | 175<br>(780)  | 198<br>(880)  | 198<br>(880)  | 198<br>(880)  |
|                                                                      | 67 - 305, 2944, 4365, 6472 - 10658                  | 121<br>(540)      | 99<br>(440)   | 110<br>(490)  | 121<br>(540)  | 133<br>(590)  | 198<br>(880)  | 198<br>(880)  |
| 4D18DB, 4E18DB, 4E19DB, 4F18DB, 4F19DB                               | 11 - 74                                             | 308<br>(1370)     | 308<br>(1370) | 308<br>(1370) | 342<br>(1520) | 364<br>(1620) | 387<br>(1720) | 418<br>(1860) |
|                                                                      | 80 - 305                                            | 288<br>(1280)     | 288<br>(1280) | 288<br>(1280) | 308<br>(1370) | 330<br>(1470) | 353<br>(1570) | 398<br>(1770) |
| 4A140, 4A145, 4B140, 4B145, 4C140, 4C145                             | 11 - 28                                             | 308<br>(1370)     | 308<br>(1370) | 308<br>(1370) | 342<br>(1520) | 364<br>(1620) | 387<br>(1720) | 418<br>(1860) |
|                                                                      | 35 - 74                                             | 277<br>(1230)     | 220<br>(980)  | 243<br>(1080) | 265<br>(1180) | 277<br>(1230) | 297<br>(1320) | 330<br>(1470) |
|                                                                      | 80 , 88                                             | 243<br>(1080)     | 254<br>(1130) | 265<br>(1180) | 288<br>(1280) | 297<br>(1320) | 308<br>(1370) | 330<br>(1470) |
|                                                                      | 93 - 305                                            | 121<br>(540)      | 133<br>(590)  | 133<br>(590)  | 155<br>(690)  | 155<br>(690)  | 155<br>(690)  | 243<br>(1080) |
| 4B160, 4B165, 4C160, 4C165, 4D160, 4D165                             | 11 - 88 , 163 - 207                                 | 398<br>(1770)     | 398<br>(1770) | 441<br>(1960) | 463<br>(2060) | 486<br>(2160) | 486<br>(2160) | 486<br>(2160) |
|                                                                      | 93 - 151 , 227 - 305                                | 243<br>(1080)     | 265<br>(1180) | 288<br>(1280) | 308<br>(1370) | 308<br>(1370) | 353<br>(1570) | 398<br>(1770) |
| 4C170, 4C175, 4D170, 4D175, 4E170, 4E175                             | All Ratios                                          | 463<br>(2060)     | 463<br>(2060) | 508<br>(2260) | 508<br>(2260) | 528<br>(2350) | 551<br>(2450) | 596<br>(2650) |
| 4D180, 4D185, 4E180, 4E185, 4F180, 4F185                             | All Ratios                                          | 618<br>(2750)     | 573<br>(2550) | 618<br>(2750) | 661<br>(2940) | 683<br>(3040) | 751<br>(3340) | 771<br>(3430) |
| 4E190, 4E195, 4F190, 4F195                                           | 35 - 88                                             | 683<br>(3040)     | 683<br>(3040) | 728<br>(3240) | 794<br>(3530) | 816<br>(3630) | 881<br>(3920) | 881<br>(3920) |
|                                                                      | 93 - 305                                            | 596<br>(2650)     | 573<br>(2550) | 638<br>(2840) | 661<br>(2940) | 706<br>(3140) | 751<br>(3340) | 816<br>(3630) |

Special Load Guidelines Inertia

Table 4.11 Reducer Moment of Inertia on Motor Shaft of Gearmotor: Hollow Output Shaft, Ratios 11 - 53<sup>(1)</sup> Units: lb·in<sup>2</sup> (x 10<sup>-4</sup> kg·m<sup>2</sup>)

| Model | Nominal Reduction Ratio |        |        |        |        |        |        |        |         |         |         |         |         |
|-------|-------------------------|--------|--------|--------|--------|--------|--------|--------|---------|---------|---------|---------|---------|
|       | 11                      | 13     | 14     | 16     | 18     | 21     | 22     | 25     | 28      | 35      | 39      | 46      | 53      |
| 4A100 | 1.57                    | 0.978  | 0.904  | 0.608  | 0.586  | 0.462  | —      | —      | 0.302   | 0.186   | 0.176   | 0.162   | 0.141   |
| 4A105 | (4.60)                  | (2.86) | (2.64) | (1.78) | (1.72) | (1.35) | —      | —      | (0.884) | (0.544) | (0.514) | (0.475) | (0.414) |
| 4A110 | —                       | —      | —      | —      | —      | 0.710  | —      | —      | 0.491   | 0.358   | 0.348   | 0.304   | 0.278   |
| 4A115 | —                       | —      | —      | —      | —      | (2.08) | —      | —      | (1.44)  | (1.05)  | (1.02)  | (0.891) | (0.813) |
| 4A120 | 3.86                    | 2.35   | 2.28   | 1.70   | 1.65   | 1.28   | 1.44   | 1.42   | 0.986   | 0.608   | 0.598   | 0.631   | 0.589   |
| 4A125 | (11.3)                  | (6.89) | (6.67) | (4.99) | (4.84) | (3.74) | (4.21) | (4.14) | (2.89)  | (1.78)  | (1.75)  | (1.85)  | (1.72)  |
| 4A140 | 8.32                    | 5.30   | 5.22   | 3.77   | 3.72   | 3.37   | 3.47   | 3.45   | 2.27    | 1.61    | 1.60    | 1.29    | 1.16    |
| 4A145 | (24.4)                  | (15.5) | (15.3) | (11.0) | (10.9) | (9.87) | (10.2) | (10.1) | (6.65)  | (4.71)  | (4.68)  | (3.77)  | (3.40)  |
| 4B120 | 5.24                    | 3.24   | 3.05   | 2.30   | 1.47   | 1.62   | 1.73   | 1.67   | 1.18    | 0.726   | 0.700   | 0.704   | 0.644   |
| 4B125 | (15.3)                  | (9.48) | (8.93) | (6.72) | (4.31) | (4.75) | (5.06) | (4.88) | (3.45)  | (2.12)  | (2.05)  | (2.06)  | (1.88)  |
| 4B140 | 9.69                    | 6.22   | 6.03   | 4.37   | 4.25   | 3.75   | 3.79   | 3.72   | 2.48    | 1.74    | 1.71    | 1.37    | 1.22    |
| 4B145 | (28.4)                  | (18.2) | (17.7) | (12.8) | (12.4) | (11.0) | (11.1) | (10.9) | (7.27)  | (5.08)  | (5.01)  | (4.01)  | (3.58)  |
| 4B160 | 27.7                    | 17.8   | 17.6   | 12.1   | 12.0   | 8.93   | 10.1   | 10.0   | 6.17    | 4.41    | 4.39    | 3.87    | 3.46    |
| 4B165 | (81.0)                  | (52.1) | (51.6) | (35.5) | (35.1) | (26.1) | (29.5) | (29.3) | (18.0)  | (12.9)  | (12.8)  | (11.3)  | (10.1)  |
| 4C140 | 13.7                    | 9.01   | 8.40   | 6.20   | 3.96   | 4.84   | 4.73   | 4.52   | 3.10    | 2.12    | 2.04    | 1.60    | 1.40    |
| 4C145 | (40.1)                  | (26.4) | (24.6) | (18.1) | (11.6) | (14.2) | (13.8) | (13.2) | (9.06)  | (6.20)  | (5.96)  | (4.69)  | (4.09)  |
| 4C160 | 31.9                    | 20.8   | 20.1   | 14.0   | 13.6   | 10.0   | 11.0   | 10.8   | 6.75    | 4.78    | 4.69    | 4.09    | 3.63    |
| 4C165 | (93.4)                  | (60.8) | (59.0) | (40.9) | (39.7) | (29.2) | (32.1) | (31.6) | (19.8)  | (14.0)  | (13.7)  | (12.0)  | (10.6)  |
| 4C170 | 55.0                    | 35.0   | 34.4   | 26.4   | 26.0   | 23.8   | 23.4   | 23.1   | 17.6    | 13.3    | 13.2    | 12.3    | 10.9    |
| 4C175 | (161)                   | (102)  | (101)  | (77.2) | (76.0) | (69.8) | (68.3) | (67.7) | (51.4)  | (38.9)  | (38.6)  | (36.1)  | (31.9)  |
| 4D160 | —                       | —      | —      | —      | —      | 12.6   | 13.3   | 12.7   | 8.21    | 5.73    | 5.47    | 4.64    | 4.04    |
| 4D165 | —                       | —      | —      | —      | —      | (36.8) | (39.0) | (37.1) | (24.0)  | (16.8)  | (16.0)  | (13.6)  | (11.8)  |
| 4D170 | 68.5                    | 44.1   | 42.2   | 32.3   | 31.1   | 26.5   | 25.7   | 25.1   | 19.0    | 14.2    | 14.0    | 12.9    | 11.3    |
| 4D175 | (200)                   | (129)  | (123)  | (94.5) | (90.9) | (77.5) | (75.3) | (73.4) | (55.7)  | (41.7)  | (40.9)  | (37.7)  | (33.1)  |
| 4D180 | 104                     | 52.8   | 50.9   | 36.4   | 35.1   | 36.6   | 31.5   | 30.9   | 26.5    | 21.5    | 21.2    | 18.9    | 16.6    |
| 4D185 | (304)                   | (155)  | (149)  | (107)  | (103)  | (107)  | (92.2) | (90.3) | (77.5)  | (62.8)  | (62.1)  | (55.4)  | (48.7)  |
| 4E170 | —                       | —      | —      | —      | —      | 30.5   | 29.0   | 28.0   | 21.3    | 15.6    | 15.2    | 13.7    | 12.0    |
| 4E175 | —                       | —      | —      | —      | —      | (89.2) | (84.7) | (82.0) | (62.3)  | (45.5)  | (44.4)  | (40.2)  | (35.0)  |
| 4E180 | 120                     | 62.3   | 59.5   | 43.0   | 41.1   | 40.6   | 34.7   | 33.8   | 28.7    | 22.8    | 22.4    | 19.8    | 17.3    |
| 4E185 | (351)                   | (182)  | (174)  | (126)  | (120)  | (119)  | (102)  | (98.9) | (84.0)  | (66.7)  | (65.5)  | (57.8)  | (50.6)  |
| 4E190 | 188                     | 102    | 99.6   | 70.7   | 68.8   | 77.0   | 64.9   | 64.0   | 56.7    | 48.5    | 48.1    | 44.2    | 41.9    |
| 4E195 | (551)                   | (300)  | (291)  | (207)  | (201)  | (225)  | (190)  | (187)  | (166)   | (142)   | (141)   | (129)   | (123)   |
| 4F180 | 178                     | 97.6   | 92.8   | 68.4   | 65.1   | 52.8   | 44.4   | 42.7   | 35.6    | 26.7    | 26.0    | 22.4    | 19.2    |
| 4F185 | (522)                   | (286)  | (272)  | (200)  | (190)  | (155)  | (130)  | (125)  | (104)   | (78.1)  | (76.2)  | (65.4)  | (56.3)  |
| 4F190 | 234                     | 131    | 126    | 91.0   | 87.7   | 90.0   | 75.2   | 73.6   | 64.1    | 52.7    | 52.0    | 47.0    | 44.0    |
| 4F195 | (686)                   | (383)  | (369)  | (266)  | (257)  | (263)  | (220)  | (215)  | (187)   | (154)   | (152)   | (138)   | (129)   |

Note: (1) The inertia tables do not include the inertia of the integral motors. Total unit inertia is obtained by adding the reducer inertia to the motor inertia.

Table 4.12 Reducer Moment of Inertia on Motor Shaft of Gearmotor: Hollow Output Shaft, Ratios 60 - 305<sup>[1]</sup>  
Units: lb·in<sup>2</sup> (x 10<sup>-4</sup> kg·m<sup>2</sup>)

| Model | Nominal Reduction Ratio |         |         |         |         |         |         |         |         |         |         |         |         |
|-------|-------------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
|       | 60                      | 67      | 74      | 80      | 88      | 102     | 112     | 123     | 151     | 179     | 207     | 249     | 305     |
| 4A100 | 0.101                   | 0.107   | 0.104   | 0.094   | 0.092   | 0.064   | 0.059   | 0.058   | 0.053   | 0.070   | 0.047   | 0.067   | 0.045   |
| 4A105 | (0.297)                 | (0.314) | (0.306) | (0.275) | (0.270) | (0.188) | (0.172) | (0.169) | (0.154) | (0.206) | (0.138) | (0.196) | (0.131) |
| 4A110 | 0.260                   | 0.227   | 0.225   | 0.217   | 0.215   | 0.207   | 0.197   | 0.196   | 0.191   | 0.185   | 0.183   | 0.181   | 0.179   |
| 4A115 | (0.760)                 | (0.665) | (0.657) | (0.634) | (0.628) | (0.605) | (0.577) | (0.575) | (0.559) | (0.541) | (0.536) | (0.529) | (0.525) |
| 4A120 | 0.441                   | 0.496   | 0.493   | 0.455   | 0.453   | 0.320   | 0.303   | 0.302   | 0.286   | 0.396   | 0.272   | 0.384   | 0.261   |
| 4A125 | (1.29)                  | (1.45)  | (1.44)  | (1.33)  | (1.33)  | (0.935) | (0.887) | (0.884) | (0.838) | (1.16)  | (0.795) | (1.12)  | (0.763) |
| 4A140 | 1.03                    | 0.876   | 0.873   | 0.814   | 0.812   | 0.745   | 0.720   | 0.719   | 0.673   | 0.655   | 0.654   | 0.637   | 0.633   |
| 4A145 | (3.01)                  | (2.56)  | (2.56)  | (2.38)  | (2.38)  | (2.18)  | (2.11)  | (2.10)  | (1.97)  | (1.92)  | (1.91)  | (1.86)  | (1.85)  |
| 4B120 | 0.484                   | 0.528   | 0.521   | 0.478   | 0.473   | 0.334   | 0.315   | 0.312   | 0.293   | 0.401   | 0.275   | 0.387   | 0.262   |
| 4B125 | (1.42)                  | (1.54)  | (1.52)  | (1.40)  | (1.38)  | (0.978) | (0.921) | (0.913) | (0.857) | (1.17)  | (0.805) | (1.13)  | (0.768) |
| 4B140 | 1.07                    | 0.911   | 0.904   | 0.838   | 0.833   | 0.761   | 0.732   | 0.730   | 0.680   | 0.660   | 0.658   | 0.639   | 0.635   |
| 4B145 | (3.14)                  | (2.67)  | (2.65)  | (2.45)  | (2.44)  | (2.23)  | (2.14)  | (2.14)  | (1.99)  | (1.93)  | (1.93)  | (1.87)  | (1.86)  |
| 4B160 | 2.92                    | 2.66    | 2.65    | 2.48    | 2.47    | 2.19    | 2.10    | 2.10    | 2.01    | 1.97    | 1.98    | 1.89    | 1.86    |
| 4B165 | (8.53)                  | (7.79)  | (7.77)  | (7.25)  | (7.23)  | (6.41)  | (6.15)  | (6.14)  | (5.88)  | (5.77)  | (5.80)  | (5.54)  | (5.46)  |
| 4C140 | 1.21                    | 1.02    | 0.993   | 0.912   | 0.896   | 0.807   | 0.770   | 0.762   | 0.701   | 0.675   | 0.669   | 0.647   | 0.640   |
| 4C145 | (3.54)                  | (2.97)  | (2.91)  | (2.67)  | (2.62)  | (2.36)  | (2.25)  | (2.23)  | (2.05)  | (1.98)  | (1.96)  | (1.89)  | (1.87)  |
| 4C160 | 3.04                    | 2.76    | 2.74    | 2.55    | 2.53    | 2.24    | 2.14    | 2.13    | 2.03    | 1.99    | 1.99    | 1.90    | 1.87    |
| 4C165 | (8.91)                  | (8.08)  | (8.02)  | (7.46)  | (7.41)  | (6.54)  | (6.26)  | (6.23)  | (5.94)  | (5.81)  | (5.83)  | (5.56)  | (5.47)  |
| 4C170 | 10.4                    | 9.70    | 9.67    | 9.32    | 9.30    | 8.77    | 8.69    | 8.68    | 8.40    | 8.29    | 8.18    | 8.14    | 8.10    |
| 4C175 | (30.5)                  | (28.4)  | (28.3)  | (27.3)  | (27.2)  | (25.7)  | (25.4)  | (25.4)  | (24.6)  | (24.3)  | (23.9)  | (23.8)  | (23.7)  |
| 4D160 | 3.37                    | 3.02    | 2.95    | 2.73    | 2.68    | 2.35    | 2.23    | 2.21    | 2.08    | 2.02    | 2.02    | 1.92    | 1.88    |
| 4D165 | (9.86)                  | (8.85)  | (8.64)  | (8.00)  | (7.85)  | (6.87)  | (6.53)  | (6.46)  | (6.09)  | (5.92)  | (5.90)  | (5.62)  | (5.51)  |
| 4D170 | 10.7                    | 9.96    | 9.89    | 9.50    | 9.45    | 8.88    | 8.79    | 8.76    | 8.45    | 8.32    | 8.21    | 8.16    | 8.12    |
| 4D175 | (31.4)                  | (29.1)  | (28.9)  | (27.8)  | (27.7)  | (26.0)  | (25.7)  | (25.6)  | (24.7)  | (24.4)  | (24.0)  | (23.9)  | (23.8)  |
| 4D180 | 15.7                    | 14.9    | 14.8    | 13.7    | 13.7    | 13.0    | 12.8    | 12.8    | 12.4    | 12.0    | 11.9    | 11.8    | 11.7    |
| 4D185 | (46.0)                  | (43.5)  | (43.3)  | (40.1)  | (40.0)  | (38.0)  | (37.4)  | (37.4)  | (36.2)  | (35.2)  | (34.9)  | (34.6)  | (34.4)  |
| 4E170 | 11.2                    | 10.3    | 10.21   | 9.76    | 9.68    | 9.05    | 8.92    | 8.88    | 8.53    | 8.38    | 8.25    | 8.19    | 8.14    |
| 4E175 | (32.9)                  | (30.2)  | (29.9)  | (28.6)  | (28.3)  | (26.5)  | (26.1)  | (26.0)  | (25.0)  | (24.5)  | (24.1)  | (24.0)  | (23.8)  |
| 4E180 | 16.2                    | 15.2    | 15.1    | 14.0    | 13.9    | 13.2    | 12.9    | 12.9    | 12.5    | 12.1    | 12.0    | 11.8    | 11.8    |
| 4E185 | (47.4)                  | (44.5)  | (44.2)  | (40.9)  | (40.7)  | (38.5)  | (37.8)  | (37.7)  | (36.5)  | (35.3)  | (35.0)  | (34.7)  | (34.4)  |
| 4E190 | 40.0                    | 37.1    | 37.0    | 35.9    | 35.9    | 34.7    | 33.8    | 33.8    | 33.2    | 32.8    | 32.5    | 32.3    | 32.1    |
| 4E195 | (117)                   | (109)   | (108)   | (105)   | (105)   | (102)   | (98.9)  | (98.8)  | (97.1)  | (96.0)  | (95.2)  | (94.6)  | (94.1)  |
| 4F180 | 17.7                    | 16.3    | 16.1    | 14.7    | 14.6    | 13.7    | 13.3    | 13.2    | 12.7    | 12.2    | 12.1    | 11.9    | 11.8    |
| 4F185 | (51.9)                  | (47.7)  | (47.1)  | (43.1)  | (42.7)  | (40.0)  | (38.9)  | (38.7)  | (37.2)  | (35.8)  | (35.4)  | (34.9)  | (34.6)  |
| 4F190 | 41.6                    | 38.3    | 38.1    | 36.7    | 36.6    | 35.3    | 34.2    | 34.1    | 33.4    | 33.0    | 32.7    | 32.4    | 32.2    |
| 4F195 | (122)                   | (112)   | (111)   | (108)   | (107)   | (103)   | (100)   | (99.9)  | (97.9)  | (96.6)  | (95.6)  | (94.9)  | (94.3)  |

Note: (1) The inertia tables does not include the inertia of the integral motors. Total unit inertia is obtained by adding the reducer inertia to the motor inertia.

Table 4.13 Reducer Moment of Inertia on Motor Shaft of Gearmotor: Solid Shaft [Left (L) or Right (R)] Output, Ratios 11 - 53<sup>[1]</sup>  
Units: lb·in<sup>2</sup> (x 10<sup>-4</sup> kg·m<sup>2</sup>)

| Model | Nominal Reduction Ratio |        |        |        |        |        |        |        |         |         |         |         |         |
|-------|-------------------------|--------|--------|--------|--------|--------|--------|--------|---------|---------|---------|---------|---------|
|       | 11                      | 13     | 14     | 16     | 18     | 21     | 22     | 25     | 28      | 35      | 39      | 46      | 53      |
| 4A100 | 1.58                    | 0.986  | 0.910  | 0.614  | 0.560  | 0.465  | —      | —      | 0.304   | 0.187   | 0.177   | 0.163   | 0.142   |
| 4A105 | (4.64)                  | (2.88) | (2.66) | (1.80) | (1.64) | (1.36) | —      | —      | (0.890) | (0.547) | (0.517) | (0.477) | (0.415) |
| 4A100 | —                       | —      | —      | —      | —      | 0.713  | —      | —      | 0.492   | 0.359   | 0.349   | 0.305   | 0.278   |
| 4A115 | —                       | —      | —      | —      | —      | (2.09) | —      | —      | (1.44)  | (1.05)  | (1.02)  | (0.893) | (0.814) |
| 4A120 | 3.88                    | 2.36   | 2.29   | 1.71   | 1.66   | 1.28   | 1.44   | 1.42   | 0.988   | 0.610   | 0.599   | 0.632   | 0.589   |
| 4A125 | (11.3)                  | (6.92) | (6.69) | (5.01) | (4.85) | (3.75) | (4.22) | (4.15) | (2.89)  | (1.78)  | (1.75)  | (1.85)  | (1.72)  |
| 4A140 | 8.34                    | 5.31   | 5.23   | 3.77   | 3.72   | 3.37   | 3.48   | 3.45   | 2.27    | 1.61    | 1.60    | 1.29    | 1.16    |
| 4A145 | (24.4)                  | (15.5) | (15.3) | (11.0) | (10.9) | (9.88) | (10.2) | (10.1) | (6.65)  | (4.71)  | (4.68)  | (3.78)  | (3.40)  |
| 4B120 | 5.30                    | 3.28   | 3.09   | 2.32   | 2.19   | 1.64   | 1.74   | 1.68   | 1.19    | 0.731   | 0.705   | 0.708   | 0.646   |
| 4B125 | (15.5)                  | (9.61) | (9.03) | (6.80) | (6.42) | (4.79) | (5.10) | (4.91) | (3.48)  | (2.14)  | (2.06)  | (2.07)  | (1.89)  |
| 4B120 | 9.75                    | 3.91   | 3.72   | 4.40   | 4.27   | 3.76   | 3.80   | 3.74   | 2.49    | 1.74    | 1.72    | 1.37    | 1.22    |
| 4B125 | (28.5)                  | (11.4) | (10.9) | (12.9) | (12.5) | (11.0) | (11.1) | (10.9) | (7.29)  | (5.10)  | (5.02)  | (4.02)  | (3.58)  |
| 4B140 | 27.7                    | 17.8   | 17.7   | 12.2   | 12.0   | 8.95   | 10.1   | 10.0   | 6.18    | 4.42    | 4.39    | 3.87    | 3.47    |
| 4B145 | (81.2)                  | (52.2) | (51.7) | (35.6) | (35.2) | (26.2) | (29.5) | (29.4) | (18.1)  | (12.9)  | (12.8)  | (11.3)  | (10.1)  |
| 4B160 | 13.8                    | 9.10   | 8.47   | 6.26   | 5.85   | 4.87   | 4.76   | 4.55   | 3.12    | 2.13    | 2.05    | 1.61    | 1.40    |
| 4B165 | (40.5)                  | (26.6) | (24.8) | (18.3) | (17.1) | (14.3) | (13.9) | (13.3) | (9.12)  | (6.23)  | (5.99)  | (4.71)  | (4.10)  |
| 4C160 | 32.0                    | 12.4   | 11.8   | 14.0   | 13.6   | 10.0   | 11.0   | 10.8   | 6.77    | 4.79    | 4.70    | 4.09    | 3.63    |
| 4C165 | (93.7)                  | (36.4) | (34.5) | (41.0) | (39.9) | (29.3) | (32.2) | (31.6) | (19.8)  | (14.0)  | (13.8)  | (12.0)  | (10.6)  |
| 4C170 | 55.1                    | 35.1   | 34.5   | 26.4   | 26.0   | 23.9   | 23.4   | 23.2   | 17.6    | 13.3    | 13.2    | 12.3    | 10.9    |
| 4C175 | (161)                   | (103)  | (101)  | (77.3) | (76.1) | (69.9) | (68.4) | (67.8) | (51.4)  | (38.9)  | (38.7)  | (36.1)  | (31.9)  |
| 4D160 | —                       | —      | —      | —      | —      | 12.6   | 13.4   | 12.7   | 8.25    | 5.76    | 5.49    | 4.65    | 4.06    |
| 4D165 | —                       | —      | —      | —      | —      | (37.0) | (39.2) | (37.3) | (24.1)  | (16.8)  | (16.1)  | (13.6)  | (11.9)  |
| 4D170 | 68.7                    | 27.4   | 25.4   | 32.4   | 31.2   | 26.6   | 25.8   | 25.1   | 19.1    | 14.3    | 14.0    | 12.9    | 11.3    |
| 4D175 | (201)                   | (80.1) | (74.4) | (94.9) | (91.2) | (77.7) | (75.5) | (73.6) | (55.8)  | (41.8)  | (41.0)  | (37.8)  | (33.2)  |
| 4D180 | 104                     | 53.0   | 51.1   | 36.6   | 35.2   | 36.7   | 31.6   | 30.9   | 26.5    | 21.5    | 21.2    | 18.9    | 16.7    |
| 4D185 | (305)                   | (155)  | (150)  | (107)  | (103)  | (107)  | (92.4) | (90.5) | (77.6)  | (62.9)  | (62.1)  | (55.4)  | (48.8)  |
| 4E170 | —                       | —      | —      | —      | —      | 30.7   | 29.1   | 28.2   | 21.4    | 15.6    | 15.2    | 13.8    | 12.0    |
| 4E175 | —                       | —      | —      | —      | —      | (89.7) | (85.2) | (82.4) | (62.6)  | (45.7)  | (44.6)  | (40.4)  | (35.1)  |
| 4E180 | 121                     | 48.3   | 45.4   | 43.4   | 41.4   | 40.8   | 34.9   | 33.9   | 28.8    | 22.8    | 22.5    | 19.8    | 17.3    |
| 4E185 | (353)                   | (141)  | (133)  | (127)  | (121)  | (119)  | (102)  | (99.3) | (84.3)  | (66.9)  | (65.7)  | (58.0)  | (50.7)  |
| 4E190 | 189                     | 103    | 100    | 71.1   | 69.1   | 77.2   | 65.1   | 64.1   | 56.8    | 48.6    | 48.2    | 44.3    | 41.9    |
| 4E195 | (553)                   | (301)  | (293)  | (208)  | (202)  | (226)  | (191)  | (188)  | (166)   | (142)   | (141)   | (130)   | (123)   |
| 4F180 | 180                     | 76.9   | 71.9   | 69.4   | 65.9   | 53.4   | 44.8   | 43.1   | 35.9    | 26.9    | 26.2    | 22.5    | 19.3    |
| 4F185 | (528)                   | (225)  | (210)  | (203)  | (193)  | (156)  | (131)  | (126)  | (105)   | (78.6)  | (76.6)  | (65.8)  | (56.5)  |
| 4F190 | 236                     | 132    | 127    | 92.0   | 88.5   | 90.5   | 75.7   | 74.0   | 64.4    | 52.8    | 52.2    | 47.1    | 44.1    |
| 4F195 | (692)                   | (388)  | (373)  | (269)  | (259)  | (265)  | (221)  | (216)  | (188)   | (155)   | (153)   | (138)   | (129)   |

Note: (1) The inertia tables does not include the inertia of the integral motors. Total unit inertia is obtained by adding the reducer inertia to the motor inertia.

Table 4.14 Reducer Moment of Inertia on Motor Shaft of Gearmotor: Solid Shaft [Left (L) or Right (R)] Output, Ratios 60 - 305<sup>[1]</sup>  
Units: lb·in<sup>2</sup> (x 10<sup>-4</sup> kg·m<sup>2</sup>)

| Model | Nominal Reduction Ratio |         |         |         |         |         |         |         |         |         |         |         |         |
|-------|-------------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
|       | 60                      | 67      | 74      | 80      | 88      | 102     | 112     | 123     | 151     | 179     | 207     | 249     | 305     |
| 4A100 | 0.102                   | 0.108   | 0.105   | 0.094   | 0.092   | 0.064   | 0.060   | 0.058   | 0.053   | 0.070   | 0.047   | 0.067   | 0.045   |
| 4A105 | (0.298)                 | (0.315) | (0.307) | (0.276) | (0.270) | (0.188) | (0.175) | (0.169) | (0.155) | (0.206) | (0.138) | (0.196) | (0.131) |
| 4A110 | 0.260                   | 0.228   | 0.225   | 0.217   | 0.215   | 0.207   | 0.197   | 0.196   | 0.191   | 0.185   | 0.183   | 0.181   | 0.179   |
| 4A115 | (0.761)                 | (0.666) | (0.658) | (0.635) | (0.629) | (0.605) | (0.578) | (0.575) | (0.559) | (0.541) | (0.536) | (0.529) | (0.525) |
| 4A120 | 0.441                   | 0.496   | 0.493   | 0.456   | 0.454   | 0.320   | 0.303   | 0.302   | 0.286   | 0.396   | 0.272   | 0.384   | 0.261   |
| 4A125 | (1.29)                  | (1.45)  | (1.44)  | (1.33)  | (1.33)  | (0.936) | (0.887) | (0.884) | (0.838) | (1.159) | (0.795) | (1.125) | (0.763) |
| 4A140 | 1.03                    | 0.877   | 0.874   | 0.814   | 0.812   | 0.745   | 0.720   | 0.719   | 0.673   | 0.655   | 0.654   | 0.637   | 0.633   |
| 4A145 | (3.01)                  | (2.57)  | (2.56)  | (2.38)  | (2.38)  | (2.18)  | (2.11)  | (2.10)  | (1.97)  | (1.92)  | (1.91)  | (1.86)  | (1.85)  |
| 4B120 | 0.486                   | 0.529   | 0.522   | 0.479   | 0.474   | 0.335   | 0.317   | 0.313   | 0.293   | 0.401   | 0.275   | 0.387   | 0.262   |
| 4B125 | (1.42)                  | (1.55)  | (1.53)  | (1.40)  | (1.39)  | (0.98)  | (0.93)  | (0.91)  | (0.86)  | (1.17)  | (0.81)  | (1.13)  | (0.768) |
| 4B140 | 1.08                    | 0.912   | 0.905   | 0.839   | 0.834   | 0.761   | 0.733   | 0.730   | 0.680   | 0.660   | 0.658   | 0.639   | 0.635   |
| 4B145 | (3.15)                  | (2.67)  | (2.65)  | (2.46)  | (2.44)  | (2.23)  | (2.14)  | (2.14)  | (1.99)  | (1.93)  | (1.93)  | (1.87)  | (1.86)  |
| 4B160 | 2.92                    | 2.66    | 2.66    | 2.48    | 2.47    | 2.19    | 2.10    | 2.10    | 2.01    | 1.97    | 1.98    | 1.89    | 1.86    |
| 4B165 | (8.54)                  | (7.79)  | (7.77)  | (7.25)  | (7.24)  | (6.41)  | (6.15)  | (6.14)  | (5.88)  | (5.77)  | (5.80)  | (5.54)  | (5.46)  |
| 4C140 | 1.21                    | 1.02    | 0.996   | 0.914   | 0.898   | 0.809   | 0.776   | 0.763   | 0.702   | 0.675   | 0.670   | 0.647   | 0.640   |
| 4C145 | (3.55)                  | (2.98)  | (2.91)  | (2.68)  | (2.63)  | (2.37)  | (2.27)  | (2.23)  | (2.05)  | (1.98)  | (1.96)  | (1.89)  | (1.87)  |
| 4C160 | 3.05                    | 2.77    | 2.74    | 2.55    | 2.53    | 2.24    | 2.14    | 2.13    | 2.03    | 1.99    | 1.99    | 1.90    | 1.87    |
| 4C165 | (8.92)                  | (8.09)  | (8.03)  | (7.46)  | (7.41)  | (6.55)  | (6.26)  | (6.24)  | (5.94)  | (5.81)  | (5.83)  | (5.56)  | (5.47)  |
| 4C170 | 10.4                    | 9.70    | 9.68    | 9.32    | 9.30    | 8.77    | 8.69    | 8.68    | 8.40    | 8.29    | 8.18    | 8.14    | 8.10    |
| 4C175 | (30.5)                  | (28.4)  | (28.3)  | (27.3)  | (27.2)  | (25.7)  | (25.4)  | (25.4)  | (24.6)  | (24.3)  | (23.9)  | (23.8)  | (23.7)  |
| 4D160 | 3.38                    | 3.03    | 2.96    | 2.74    | 2.69    | 2.35    | 2.24    | 2.21    | 2.08    | 2.02    | 2.02    | 1.92    | 1.88    |
| 4D165 | (9.88)                  | (8.87)  | (8.65)  | (8.01)  | (7.86)  | (6.88)  | (6.56)  | (6.46)  | (6.09)  | (5.92)  | (5.91)  | (5.62)  | (5.51)  |
| 4D170 | 10.7                    | 9.97    | 9.89    | 9.51    | 9.46    | 8.88    | 8.79    | 8.76    | 8.45    | 8.32    | 8.21    | 8.16    | 8.12    |
| 4D175 | (31.5)                  | (29.2)  | (29.0)  | (27.8)  | (27.7)  | (26.0)  | (25.7)  | (25.6)  | (24.7)  | (24.4)  | (24.0)  | (23.9)  | (23.8)  |
| 4D180 | 15.7                    | 14.9    | 14.8    | 13.7    | 13.7    | 13.0    | 12.8    | 12.8    | 12.4    | 12.0    | 11.9    | 11.8    | 11.7    |
| 4D185 | (46.0)                  | (43.5)  | (43.3)  | (40.2)  | (40.0)  | (38.0)  | (37.4)  | (37.4)  | (36.2)  | (35.2)  | (34.9)  | (34.6)  | (34.4)  |
| 4E170 | 11.3                    | 10.3    | 10.2    | 9.77    | 9.69    | 9.06    | 8.94    | 8.88    | 8.53    | 8.38    | 8.25    | 8.19    | 8.14    |
| 4E175 | (33.0)                  | (30.3)  | (29.9)  | (28.6)  | (28.4)  | (26.5)  | (26.2)  | (26.0)  | (25.0)  | (24.5)  | (24.1)  | (24.0)  | (23.8)  |
| 4E180 | 16.2                    | 15.2    | 15.1    | 14.0    | 13.9    | 13.2    | 12.9    | 12.9    | 12.5    | 12.1    | 12.0    | 11.8    | 11.8    |
| 4E185 | (47.5)                  | (44.6)  | (44.3)  | (40.9)  | (40.7)  | (38.5)  | (37.8)  | (37.7)  | (36.5)  | (35.3)  | (35.1)  | (34.7)  | (34.4)  |
| 4E190 | 40.0                    | 37.1    | 37.0    | 35.9    | 35.9    | 34.8    | 33.8    | 33.8    | 33.2    | 32.8    | 32.5    | 32.3    | 32.1    |
| 4E195 | (117)                   | (109)   | (108)   | (105)   | (105)   | (102)   | (98.9)  | (98.8)  | (97.1)  | (96.0)  | (95.2)  | (94.6)  | (94.1)  |
| 4F180 | 17.8                    | 16.3    | 16.2    | 14.8    | 14.6    | 13.7    | 13.3    | 13.3    | 12.7    | 12.2    | 12.1    | 11.9    | 11.8    |
| 4F185 | (52.1)                  | (47.8)  | (47.3)  | (43.2)  | (42.8)  | (40.1)  | (39.0)  | (38.8)  | (37.2)  | (35.8)  | (35.4)  | (34.9)  | (34.6)  |
| 4F190 | 41.7                    | 38.3    | 38.1    | 36.8    | 36.6    | 35.3    | 34.2    | 34.2    | 33.4    | 33.0    | 32.7    | 32.4    | 32.2    |
| 4F195 | (122)                   | (112)   | (112)   | (108)   | (107)   | (103)   | (100)   | (99.9)  | (97.9)  | (96.6)  | (95.6)  | (94.9)  | (94.3)  |

Note: (1) The inertia tables does not include the inertia of the integral motors. Total unit inertia is obtained by adding the reducer inertia to the motor inertia.

Table 4.15 Reducer Moment of Inertia on Motor Shaft of Gearmotor: Dual Extended Solid Shaft (T) Output, Ratios 11 - 53<sup>[1]</sup>  
Units: lb·in<sup>2</sup> (x 10<sup>-4</sup> kg·m<sup>2</sup>)

| Model | Nominal Reduction Ratio |        |        |        |        |        |        |        |         |         |         |         |         |
|-------|-------------------------|--------|--------|--------|--------|--------|--------|--------|---------|---------|---------|---------|---------|
|       | 11                      | 13     | 14     | 16     | 18     | 21     | 22     | 25     | 28      | 35      | 39      | 46      | 53      |
| 4A100 | 1.65                    | 1.03   | 0.947  | 0.645  | 0.586  | 0.482  | —      | —      | 0.313   | 0.193   | 0.182   | 0.166   | 0.145   |
| 4A105 | (4.83)                  | (3.01) | (2.77) | (1.89) | (1.72) | (1.41) | —      | —      | (0.917) | (0.565) | (0.532) | (0.487) | (0.423) |
| 4A100 | —                       | —      | —      | —      | —      | 0.730  | —      | —      | 0.502   | 0.365   | 0.354   | 0.309   | 0.281   |
| 4A115 | —                       | —      | —      | —      | —      | (2.14) | —      | —      | (1.47)  | (1.07)  | (1.03)  | (0.903) | (0.822) |
| 4A120 | 3.47                    | 2.41   | 2.32   | 1.74   | 1.68   | 1.30   | 1.46   | 1.43   | 0.997   | 0.616   | 0.604   | 0.635   | 0.592   |
| 4A125 | (10.2)                  | (7.05) | (6.80) | (5.09) | (4.93) | (3.80) | (4.27) | (4.18) | (2.92)  | (1.80)  | (1.77)  | (1.86)  | (1.73)  |
| 4A140 | 7.29                    | 5.35   | 5.27   | 3.80   | 3.75   | 3.39   | 3.48   | 3.46   | 2.28    | 1.62    | 1.61    | 1.29    | 1.17    |
| 4A145 | (21.3)                  | (15.7) | (15.4) | (11.1) | (11.0) | (9.93) | (10.2) | (10.1) | (6.68)  | (4.73)  | (4.70)  | (3.79)  | (3.41)  |
| 4B120 | 5.46                    | 3.39   | 3.17   | 2.40   | 2.25   | 1.68   | 1.78   | 1.71   | 1.21    | 0.745   | 0.717   | 0.716   | 0.652   |
| 4B125 | (16.0)                  | (9.92) | (9.29) | (7.01) | (6.59) | (4.91) | (5.20) | (5.00) | (3.54)  | (2.18)  | (2.10)  | (2.09)  | (1.91)  |
| 4B120 | 9.90                    | 6.36   | 6.15   | 4.47   | 4.33   | 3.80   | 3.84   | 3.76   | 2.51    | 1.76    | 1.73    | 1.38    | 1.23    |
| 4B125 | (29.0)                  | (18.6) | (18.0) | (13.1) | (12.7) | (11.1) | (11.2) | (11.0) | (7.36)  | (5.14)  | (5.06)  | (4.04)  | (3.60)  |
| 4B140 | 23.9                    | 18.0   | 17.7   | 12.2   | 12.1   | 9.0    | 10.1   | 10.1   | 6.20    | 4.43    | 4.40    | 3.88    | 3.47    |
| 4B145 | (70.0)                  | (52.5) | (51.9) | (35.8) | (35.4) | (26.3) | (29.6) | (29.4) | (18.1)  | (13.0)  | (12.9)  | (11.3)  | (10.2)  |
| 4B160 | 14.2                    | 9.34   | 8.68   | 6.42   | 5.98   | 4.96   | 4.84   | 4.62   | 3.17    | 2.16    | 2.07    | 1.63    | 1.42    |
| 4B165 | (41.5)                  | (27.3) | (25.4) | (18.8) | (17.5) | (14.5) | (14.2) | (13.5) | (9.27)  | (6.33)  | (6.07)  | (4.77)  | (4.15)  |
| 4C160 | 32.4                    | 21.1   | 20.4   | 14.2   | 13.8   | 10.1   | 11.1   | 10.9   | 6.82    | 4.82    | 4.73    | 4.11    | 3.65    |
| 4C165 | (94.8)                  | (61.8) | (59.8) | (41.5) | (40.3) | (29.5) | (32.5) | (31.8) | (20.0)  | (14.1)  | (13.8)  | (12.0)  | (10.7)  |
| 4C170 | 47.8                    | 35.3   | 34.7   | 26.6   | 26.2   | 24.0   | 23.5   | 23.2   | 17.6    | 13.3    | 13.2    | 12.4    | 10.9    |
| 4C175 | (140)                   | (103)  | (102)  | (77.8) | (76.5) | (70.2) | (68.7) | (68.0) | (51.6)  | (39.0)  | (38.7)  | (36.2)  | (32.0)  |
| 4D160 | —                       | —      | —      | —      | —      | 12.8   | 13.6   | 12.9   | 8.36    | 5.83    | 5.55    | 4.70    | 4.09    |
| 4D165 | —                       | —      | —      | —      | —      | (37.6) | (39.7) | (37.7) | (24.5)  | (17.0)  | (16.2)  | (13.7)  | (12.0)  |
| 4D170 | 69.5                    | 44.8   | 42.8   | 32.8   | 31.4   | 26.8   | 25.8   | 25.3   | 19.2    | 14.3    | 14.1    | 13.0    | 11.4    |
| 4D175 | (203)                   | (131)  | (125)  | (95.9) | (92.0) | (78.3) | (75.6) | (74.0) | (56.2)  | (42.0)  | (41.2)  | (37.9)  | (33.3)  |
| 4D180 | 82.7                    | 53.5   | 51.5   | 36.9   | 35.5   | 36.9   | 31.7   | 31.1   | 26.6    | 21.6    | 21.3    | 19.0    | 16.7    |
| 4D185 | (242)                   | (157)  | (151)  | (108)  | (104)  | (108)  | (92.9) | (90.9) | (77.9)  | (63.1)  | (62.3)  | (55.5)  | (48.8)  |
| 4E170 | —                       | —      | —      | —      | —      | 31.0   | 29.5   | 28.4   | 21.6    | 15.8    | 15.3    | 13.9    | 12.1    |
| 4E175 | —                       | —      | —      | —      | —      | (90.9) | (86.2) | (83.2) | (63.2)  | (46.1)  | (44.9)  | (40.6)  | (35.3)  |
| 4E180 | 122                     | 63.8   | 60.7   | 44.1   | 42.0   | 41.2   | 35.3   | 34.2   | 29.0    | 23.0    | 22.6    | 19.9    | 17.4    |
| 4E185 | (358)                   | (187)  | (178)  | (129)  | (123)  | (121)  | (103)  | (100)  | (85.0)  | (67.3)  | (66.0)  | (58.2)  | (50.9)  |
| 4E190 | 153                     | 104    | 101    | 71.8   | 69.7   | 77.5   | 65.4   | 64.4   | 57.0    | 48.7    | 48.3    | 44.4    | 42.0    |
| 4E195 | (446)                   | (304)  | (295)  | (210)  | (204)  | (227)  | (192)  | (188)  | (167)   | (143)   | 1(41)   | (130)   | (123)   |
| 4F180 | 182                     | 100    | 95.1   | 70.3   | 66.6   | 53.9   | 46.1   | 43.5   | 36.2    | 27.0    | 26.3    | 22.6    | 19.4    |
| 4F185 | (534)                   | (293)  | (278)  | (206)  | (195)  | (158)  | (135)  | (127)  | (106)   | (79.1)  | (77.1)  | (66.1)  | (56.8)  |
| 4F190 | 200                     | 134    | 129    | 92.9   | 89.2   | 91.0   | 76.1   | 74.3   | 64.6    | 53.0    | 52.3    | 47.2    | 44.1    |
| 4F195 | (587)                   | (391)  | (376)  | (272)  | (261)  | (266)  | (223)  | (218)  | (189)   | (155)   | (153)   | (138)   | (129)   |

Note: (1) The inertia tables does not include the inertia of the integral motors. Total unit inertia is obtained by adding the reducer inertia to the motor inertia.

Table 4.16 Reducer Moment of Inertia on Motor Shaft of Gearmotor: Dual Extended Solid Shaft (T) Output, Ratios 60 - 305<sup>[1]</sup>  
Units: lb·in<sup>2</sup> (x 10<sup>-4</sup> kg·m<sup>2</sup>)

| Model | Nominal Reduction Ratio |         |         |         |         |         |         |         |         |         |         |         |         |
|-------|-------------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
|       | 60                      | 67      | 74      | 80      | 88      | 102     | 112     | 123     | 151     | 179     | 207     | 249     | 305     |
| 4A100 | 0.104                   | 0.109   | 0.106   | 0.095   | 0.093   | 0.065   | 0.059   | 0.058   | 0.053   | 0.071   | 0.047   | 0.067   | 0.045   |
| 4A105 | (0.304)                 | (0.320) | (0.311) | (0.279) | (0.273) | (0.191) | (0.174) | (0.171) | (0.156) | (0.207) | (0.139) | (0.197) | (0.131) |
| 4A110 | 0.262                   | 0.229   | 0.226   | 0.218   | 0.216   | 0.208   | 0.198   | 0.197   | 0.191   | 0.185   | 0.183   | 0.181   | 0.180   |
| 4A115 | (0.767)                 | (0.671) | (0.662) | (0.638) | (0.632) | (0.607) | (0.579) | (0.576) | (0.560) | (0.541) | (0.537) | (0.530) | (0.526) |
| 4A120 | 0.443                   | 0.498   | 0.495   | 0.457   | 0.455   | 0.321   | 0.304   | 0.303   | 0.287   | 0.396   | 0.272   | 0.384   | 0.261   |
| 4A125 | (1.30)                  | (1.46)  | (1.45)  | (1.34)  | (1.33)  | (0.938) | (0.889) | (0.886) | (0.839) | (1.16)  | (0.795) | (1.13)  | (0.763) |
| 4A140 | 1.03                    | 0.878   | 0.875   | 0.815   | 0.813   | 0.745   | 0.720   | 0.719   | 0.673   | 0.655   | 0.654   | 0.637   | 0.633   |
| 4A145 | (3.01)                  | (2.57)  | (2.56)  | (2.39)  | (2.38)  | (2.18)  | (2.11)  | (2.10)  | (1.97)  | (1.92)  | (1.92)  | (1.86)  | (1.85)  |
| 4B120 | 0.490                   | 0.533   | 0.525   | 0.482   | 0.476   | 0.337   | 0.317   | 0.314   | 0.294   | 0.401   | 0.276   | 0.387   | 0.263   |
| 4B125 | (1.44)                  | (1.56)  | (1.54)  | (1.41)  | (1.39)  | (0.985) | (0.926) | (0.918) | (0.860) | (1.18)  | (0.807) | (1.13)  | (0.769) |
| 4B140 | 1.08                    | 0.916   | 0.909   | 0.842   | 0.836   | 0.763   | 0.734   | 0.731   | 0.681   | 0.661   | 0.659   | 0.640   | 0.635   |
| 4B145 | (3.16)                  | (2.68)  | (2.66)  | (2.46)  | (2.45)  | (2.23)  | (2.15)  | (2.14)  | (1.99)  | (1.93)  | (1.93)  | (1.87)  | (1.86)  |
| 4B160 | 2.92                    | 2.67    | 2.66    | 2.48    | 2.48    | 2.19    | 2.10    | 2.10    | 2.01    | 1.97    | 1.98    | 1.89    | 1.86    |
| 4B165 | (8.55)                  | (7.81)  | (7.78)  | (7.26)  | (7.24)  | (6.42)  | (6.16)  | (6.15)  | (5.88)  | (5.77)  | (5.80)  | (5.54)  | (5.46)  |
| 4C140 | 1.23                    | 1.03    | 1.00    | 0.921   | 0.903   | 0.813   | 0.774   | 0.765   | 0.704   | 0.677   | 0.671   | 0.648   | 0.640   |
| 4C145 | (3.59)                  | (3.01)  | (2.94)  | (2.69)  | (2.64)  | (2.38)  | (2.27)  | (2.24)  | (2.06)  | (1.98)  | (1.96)  | (1.90)  | (1.87)  |
| 4C160 | 3.06                    | 2.77    | 2.75    | 2.56    | 2.54    | 2.24    | 2.14    | 2.13    | 2.03    | 1.99    | 1.99    | 1.90    | 1.87    |
| 4C165 | (8.96)                  | (8.12)  | (8.05)  | (7.48)  | (7.43)  | (6.56)  | (6.27)  | (6.24)  | (5.94)  | (5.82)  | (5.83)  | (5.56)  | (5.47)  |
| 4C170 | 10.4                    | 9.71    | 9.68    | 9.33    | 9.31    | 8.77    | 8.70    | 8.69    | 8.40    | 8.29    | 8.18    | 8.14    | 8.11    |
| 4C175 | (30.5)                  | (28.4)  | (28.3)  | (27.3)  | (27.2)  | (25.7)  | (25.4)  | (25.4)  | (24.6)  | (24.3)  | (23.9)  | (23.8)  | (23.7)  |
| 4D160 | 3.40                    | 3.05    | 2.97    | 2.75    | 2.70    | 2.36    | 2.24    | 2.21    | 2.08    | 2.03    | 2.02    | 1.92    | 1.88    |
| 4D165 | (9.95)                  | (8.93)  | (8.70)  | (8.05)  | (7.89)  | (6.90)  | (6.56)  | (6.48)  | (6.10)  | (5.93)  | (5.91)  | (5.62)  | (5.51)  |
| 4D170 | 10.8                    | 9.99    | 9.91    | 9.52    | 9.47    | 8.89    | 8.80    | 8.77    | 8.45    | 8.33    | 8.21    | 8.16    | 8.12    |
| 4D175 | (31.5)                  | (29.2)  | (29.0)  | (27.9)  | (27.7)  | (26.0)  | (25.7)  | (25.7)  | (24.7)  | (24.4)  | (24.0)  | (23.9)  | (23.8)  |
| 4D180 | 15.7                    | 14.9    | 14.8    | 13.7    | 13.7    | 13.0    | 12.8    | 12.8    | 12.4    | 12.0    | 11.9    | 11.8    | 11.7    |
| 4D185 | (46.1)                  | (43.6)  | (43.3)  | (40.2)  | (40.0)  | (38.0)  | (37.5)  | (37.4)  | (36.2)  | (35.2)  | (34.9)  | (34.6)  | (34.4)  |
| 4E170 | 11.3                    | 10.4    | 10.3    | 9.80    | 9.72    | 9.08    | 8.94    | 8.89    | 8.54    | 8.39    | 8.25    | 8.19    | 8.14    |
| 4E175 | (33.1)                  | (30.4)  | (30.0)  | (28.7)  | (28.4)  | (26.6)  | (26.2)  | (26.0)  | (25.0)  | (24.5)  | (24.2)  | (24.0)  | (23.8)  |
| 4E180 | 16.3                    | 15.3    | 15.2    | 14.0    | 13.9    | 13.2    | 12.9    | 12.9    | 12.5    | 12.1    | 12.0    | 11.9    | 11.8    |
| 4E185 | (47.7)                  | (44.7)  | (44.4)  | (41.0)  | (40.8)  | (38.6)  | (37.9)  | (37.7)  | (36.5)  | (35.4)  | (35.1)  | (34.7)  | (34.4)  |
| 4E190 | 40.1                    | 37.2    | 37.1    | 36.0    | 35.9    | 34.8    | 33.8    | 33.8    | 33.2    | 32.8    | 32.5    | 32.3    | 32.1    |
| 4E195 | (117)                   | (109)   | (108)   | (105)   | (105)   | (102)   | (98.9)  | (98.8)  | (97.1)  | (96.0)  | (95.2)  | (94.6)  | (94.1)  |
| 4F180 | 17.9                    | 16.4    | 16.2    | 14.8    | 14.7    | 13.7    | 13.3    | 13.3    | 12.7    | 12.3    | 12.1    | 11.9    | 11.8    |
| 4F185 | (52.3)                  | (48.0)  | (47.4)  | (43.3)  | (42.9)  | (40.2)  | (39.0)  | (38.8)  | (37.2)  | (35.9)  | (35.4)  | (34.9)  | (34.6)  |
| 4F190 | 41.7                    | 38.4    | 38.2    | 36.8    | 36.7    | 35.4    | 34.2    | 34.2    | 33.5    | 33.0    | 32.7    | 32.4    | 32.2    |
| 4F195 | (122)                   | (112)   | (112)   | (108)   | (107)   | (103)   | (100)   | (100.0) | (97.9)  | (96.6)  | (95.6)  | (94.9)  | (94.3)  |

Note: (1) The inertia tables does not include the inertia of the integral motors. Total unit inertia is obtained by adding the reducer inertia to the motor inertia.

Table 4.17a Moment of Inertia on Motor Shaft of V-Frame Integral Motor Units: lb·inch<sup>2</sup> (x 10<sup>-4</sup> kg·m<sup>2</sup>)

| 1/8 HP (0.1 kW) x 4 Pole |              | 1/4 HP (0.2 kW) x 4 Pole |               | 1/3 HP (0.25 kW) x 4 Pole |               | 1/2 HP (0.4 kW) x 4 Pole |                | 3/4 HP (0.55 kW) x 4 Pole |                |
|--------------------------|--------------|--------------------------|---------------|---------------------------|---------------|--------------------------|----------------|---------------------------|----------------|
| Standard                 | w/ Brake     | Standard                 | w/Brake       | Standard                  | w/Brake       | Standard                 | w/Brake        | Standard                  | w/Brake        |
| 1.11<br>(3.25)           | 1.2<br>(3.5) | 1.71<br>(5)              | 1.88<br>(5.5) | 1.71<br>(5)               | 1.88<br>(5.5) | 2.22<br>(6.5)            | 2.31<br>(6.75) | 3.45<br>(10.1)            | 3.79<br>(11.1) |

Table 4.17b Moment of Inertia on Motor Shaft of V-Frame AF Integral Motor

| 1/8 HP (0.1 kW) x 4 Pole |               | 1/4 HP (0.2 kW) x 4 Pole |                | 1/3 HP (0.25 kW) x 4 Pole |                | 1/2 HP (0.4 kW) x 4 Pole |              | 3/4 HP (0.55 kW) x 4 Pole |                |
|--------------------------|---------------|--------------------------|----------------|---------------------------|----------------|--------------------------|--------------|---------------------------|----------------|
| Standard                 | w/ Brake      | Standard                 | w/Brake        | Standard                  | w/Brake        | Standard                 | w/Brake      | Standard                  | w/Brake        |
| 1.71<br>(5)              | 1.88<br>(5.5) | 2.22<br>(6.5)            | 2.31<br>(6.75) | 2.22<br>(6.5)             | 2.31<br>(6.75) | 4.1<br>(12)              | 4.44<br>(13) | 6.32<br>(18.5)            | 7.11<br>(20.8) |

Table 4.17c Moment of Inertia on Motor Shaft of N-Frame Integral Motor

| 1 HP (0.75 kW) x 4 Pole |                | 1.5 HP (1.1 kW) x 4 Pole |                | 2 HP (1.5 kW) x 4 Pole |              | 3 HP (2.2 kW) x 4 Pole |                | 5 HP (3.7 kW) x 4 Pole |               |
|-------------------------|----------------|--------------------------|----------------|------------------------|--------------|------------------------|----------------|------------------------|---------------|
| Standard                | w/ Brake       | Standard                 | w/Brake        | Standard               | w/Brake      | Standard               | w/Brake        | Standard               | w/Brake       |
| 8.03<br>(23.5)          | 8.82<br>(25.8) | 11.5<br>(33.7)           | 13.5<br>(39.6) | 13.4<br>(39.1)         | 15.4<br>(45) | 30.1<br>(88)           | 33.4<br>(97.8) | 66.3<br>(194)          | 71.4<br>(209) |

| 7.5 HP (5.5 kW) x 4 Pole |              | 10 HP (7.5 kW) x 4 Pole |              | 15 HP (11 kW) x 4 Pole |              | 20 HP (15 kW) x 4 Pole |               | 25 HP (18.5 kW) x 4 Pole |               |
|--------------------------|--------------|-------------------------|--------------|------------------------|--------------|------------------------|---------------|--------------------------|---------------|
| Standard                 | w/ Brake     | Standard                | w/ Brake     | Standard               | w/ Brake     | Standard               | w/ Brake      | Standard                 | w/ Brake      |
| 99.4<br>(291)            | 105<br>(306) | 140<br>(409)            | 154<br>(450) | 192<br>(561)           | 206<br>(602) | 340<br>(995)           | 393<br>(1150) | 875<br>(2560)            | 926<br>(2710) |

| 30 HP (22 kW) x 4 Pole |               | 40 HP (30 kW) x 4 Pole |                | 50 HP (37 kW) x 4 Pole |                | 60 HP (45 kW) x 4 Pole |                | 75 HP (55 kW) x 4 Pole |          |
|------------------------|---------------|------------------------|----------------|------------------------|----------------|------------------------|----------------|------------------------|----------|
| Standard               | w/ Brake      | Standard               | w/ Brake       | Standard               | w/ Brake       | Standard               | w/ Brake       | Standard               | w/ Brake |
| 875<br>(2560)          | 926<br>(2710) | 1110<br>(3260)         | 1170<br>(3420) | 1330<br>(3900)         | 1380<br>(4040) | 2500<br>(7310)         | 2550<br>(7450) | 2950<br>(8640)         | -<br>-   |

## Special Load Guidelines Misc.

### Excessive Overloads

Cyclo® BBB4 Speed Reducers provide 200% momentary intermittent shock load capacity and are warranted for two years from date of shipment. Refer to our standard terms and conditions for our complete warranty.

### Selection for Applications Involving Shock Loading

For applications involving frequent start-stop, review the recommendations in the selection procedure. For braking or reversing, or quick starting of loads having large inertia, consult factory for model selection or recommended modifications.

### Allowable Radial and Thrust Loads

The loads imposed on the reducer shafts vary with the method of connecting the shaft to the driven machine. Frequently, in addition to torsional forces, radial and thrust loads are applied to the slow speed shaft at the same time. For example, coupling connections normally involve torsional forces only. However, when power is transmitted through spur gears, belts, pulleys or chains, both torsional

and radial forces may be applied to the reducer shafts. When driving through helical or bevel gears, all three conditions (torsional, radial and thrust load) may be referred to the reducer shaft.

The reducer shafts and bearings must have sufficient strength to withstand these loads, and it is, therefore, necessary to determine the allowable limits for each condition. Please consult factory for further information.

### Load Centering

The radial load capacities are calculated with the load concentrated at the midpoint of the slow speed shaft extension. Radial load capacities decrease if the center of the load is moved farther from the reducer and the values obtained from the charts must be adjusted accordingly..

Cyclo® BBB4

Technical Information

Cyclo® BBB4

Technical Information

Lubrication

Oil lubricated models are not filled with oil prior to shipping.

Before operating, fill the unit with the appropriate amount of the correct lubricant for the mounting position (see Table 4.22 and Table 4.23). When operating in winter or other relatively low ambient temperatures, use the lower viscosity oil specified for each ambient temperature range. Please consult the factory if the unit will be operated consistently in ambient temperatures other than 14°F to 104°F (-10° to 40°C).

Grease lubricated models are lubricated with grease prior to shipment from the factory.

NOTE: For units supplied in the Y4 mounting position (input shaft vertical down), the Cyclo® portion is filled at the factory with grease. For these units, the Cyclo® portion does not need to be filled with lubricant before start-up. The Bevel Gear portion of models built for the Y4 mounting configuration still requires filling with gear oil before start-up. Refer to the unit Operating and Maintenance manual for further details.

Adding grease prior to initial start-up is not required. If grease must be replenished or changed avoid using greases other than those shown in the Table 4.20. Please consult the factory when the units will be used in widely fluctuating temperatures, ambient temperatures other than those specified in Table 4.20, or when other special conditions exist for the application. When motors from another manufacturer will be used, please consult and adhere to the associated motor maintenance manual for the appropriate lubrication instructions.

Oil lubricated units are shipped without oil. Prior to initial start-up, the unit must be filled with the correct amount of oil (see Table 4.22 and Table 4.23).

Grease lubricated models are lubricated at the factory. Additional grease does not need to be added prior to initial start-up.

Oil Replenishment and Change Interval

- A. Maintain proper oil levels at all times.
- B. An oil change after the first 500 hours of operation is highly recommended.
- C. Sumitomo recommends an oil change every 2500 hours, or six months, whichever comes first. If a proper preventive maintenance program is implemented and maintained, a longer change period may be acceptable.
- D. For any operating conditions outside our standard (page xx), consult factory for recommendations.

Grease Replenishment and Change Interval

For units ordered for mounting in the Y4 configuration (motor vertical down), please consult the Operating and Maintenance manual for proper grease replentishment and change interval for the Cyclo® portion.

\*VG68 is not available for ExxonMobil Spartan.  
\*\*Shell Gadus S2 V220 NLGI 0 can be used for 4A100 and 4A105 sizes only

Table 4.18 Lubrication Type

| Unit Size | Output<br>(Bevel Gear Portion) | Input (Cyclo® Portion) |                   |                     |
|-----------|--------------------------------|------------------------|-------------------|---------------------|
|           |                                | Motor Horizontal       | Motor Vertical Up | Motor Vertical Down |
| All       | Oil                            | Oil                    | Oil               | Grease              |

Recommended Oils:

|                        |                 |                   |            |                      |                  |
|------------------------|-----------------|-------------------|------------|----------------------|------------------|
| <b>Gulf Oil:</b>       | EP Lubricant HD | <b>Shell Oil:</b> | Omala S2 G | <b>Kluber:</b>       | Kluberoil GEM1   |
| <b>ExxonMobil Oil:</b> | Spartan EP      | <b>Caltex:</b>    | Meropa     | <b>Idemitsu Oil:</b> | Daphane Mechanic |
| <b>Mobil Oil:</b>      | Mobilgear 600XP | <b>Castrol:</b>   | Alpha SP   | <b>BP Oil:</b>       | Energol GR-XP    |

Table 4.19 Ambient Temperatures

| °F     | 14  | 32                      | 50                            | 68 | 86                                   | 104 | 122 |
|--------|-----|-------------------------|-------------------------------|----|--------------------------------------|-----|-----|
| °C     | -10 | 0                       | 10                            | 20 | 30                                   | 40  | 50  |
| ISO VG |     |                         |                               |    |                                      |     |     |
|        |     | 68*<br>(14° F to 41° F) |                               |    |                                      |     |     |
|        |     |                         | 100 / 150<br>(32° F to 95° F) |    |                                      |     |     |
|        |     |                         |                               |    | 220 / 320 / 460<br>(86° F to 122° F) |     |     |

Food Grade Oil: Klüber: Klübersynth UH1 6-460

Table 4.20 Standard Greases

| Ambient Temperature °F (°C)    | Reduction Ratio | Input (Cyclo® Portion) |
|--------------------------------|-----------------|------------------------|
| 14° to 122°F<br>(-10° to 50°C) | 11 through 18:1 | N/A**                  |
|                                | 19:1 and higher | Exxon<br>Unirex<br>N2  |

Table 4.21 Food Grade Grease

| Ambient Temperature °F (°C)    | Reduction Ratio | Input (Cyclo® Portion)     |
|--------------------------------|-----------------|----------------------------|
| 14° to 122°F<br>(-10° to 50°C) | 11 through 18:1 | N/A                        |
|                                | 19:1 and higher | Ultrachem Omnilube<br>FGM2 |

Lubricationcontinued

Oil Quantities

Be sure to check the oil level with the oil gauge. The following listed oil quantity is an approximation.

Table 4.22 BBB with Single Reduction Cyclo - Approximate Oil Quantity

Units: US liquid gallon (liter) Note: Output = Bevel Gear Portion Input = Cyclo® Portion

| Bevel Gear Unit Size | Mounting Configuration |    |              |             |        |             |
|----------------------|------------------------|----|--------------|-------------|--------|-------------|
|                      | Y1                     | Y3 | Y2           | Y4          | Y5     | Y6          |
| 4A10                 | 0.43 (1.62)            |    | 0.84(3.17)   | 0.30 (1.13) | Grease | 0.36 (1.36) |
| 4A11                 | 0.44 (1.66)            |    | 0.86(3.26)   |             |        | 0.37 (1.40) |
| 4A12                 | 0.45 (1.71)            |    | 0.88 (3.35)  |             |        | 0.38 (1.45) |
| 4A14                 | 0.50 (1.91)            |    | 1.00 (3.77)  |             |        | 0.44 (1.65) |
| 4B12                 | 0.87 (3.29)            |    | 1.72 (6.50)  | 0.45 (1.72) | Grease | 0.88 (3.34) |
| 4B14                 | 0.92 (3.49)            |    | 1.84 (6.97)  |             |        | 0.94 (3.54) |
| 4B16                 | 1.04 (3.92)            |    | 2.01 (7.61)  |             |        | 1.05 (3.97) |
| 4C14                 | 1.46 (5.52)            |    | 2.94 (11.1)  | 0.72 (2.72) | Grease | 1.40 (5.30) |
| 4C16                 | 1.57 (5.96)            |    | 3.11 (11.8)  |             |        | 1.52 (5.74) |
| 4C17                 | 1.67 (6.34)            |    | 3.31 (12.5)  |             |        | 1.62 (6.12) |
| 4D16                 | 2.66 (10.1)            |    | 5.26 (19.9)  | 1.22 (4.61) | Grease | 2.56 (9.69) |
| 4D17                 | 2.75 (10.4)            |    | 5.41 (20.5)  |             |        | 2.65 (10.0) |
| 4D18                 | 2.83(10.7)             |    | 5.54 (21.0)  |             |        | 2.72 (10.3) |
| 4E17                 | 3.85 (14.6)            |    | 7.60 (28.8)  | 1.66 (6.26) | Grease | 3.45 (13.1) |
| 4E18                 | 3.88 (14.7)            |    | 7.70 (29.1)  |             |        | 3.49 (13.2) |
| 4E19                 | 4.14 (15.7)            |    | 8.04 (30.4)  |             |        | 3.75 (14.2) |
| 4F18                 | 5.28 (20.0)            |    | 10.41 (39.4) | 1.92 (7.28) | Grease | 4.89 (18.5) |
| 4F19                 | 5.50 (20.8)            |    | 10.74 (40.6) |             |        | 5.10 (19.3) |

Table 4.23 BBB with Double Reduction Cyclo - Approximate Oil Quantity

Units: US liquid gallon (liter) Note: Output = Bevel Gear Portion Input = Cyclo® Portion

| Bevel Gear Unit Size | Mounting Configuration |    |             |             |        |             |             |
|----------------------|------------------------|----|-------------|-------------|--------|-------------|-------------|
|                      | Y1                     | Y3 | Y2          | Y4          |        | Y5          | Y6          |
| 4A10DA               | 0.44 (1.65)            |    | 0.84 (3.20) | 0.30 (1.13) | Grease | 0.37 (1.39) | 0.49 (1.87) |
| 4A12DA               | 0.46 (1.74)            |    | 0.89 (3.38) |             |        | 0.39 (1.48) | 0.52 (1.96) |
| 4A12DB               | 0.47 (1.78)            |    | 0.90 (3.43) |             |        | 0.40 (1.52) | 0.53 (2.00) |
| 4B12DA               | 0.88 (3.32)            |    | 1.73 (6.53) | 0.45 (1.72) | Grease | 0.89 (3.37) | 0.86 (3.26) |
| 4B12DB               | 0.89 (3.36)            |    | 1.73 (6.57) |             |        | 0.90 (3.41) | 0.87 (3.30) |
| 4B14DA               | 0.93 (3.52)            |    | 1.85 (7.00) |             |        | 0.94 (3.57) | 0.91 (3.46) |
| 4B14DB               | 0.94 (3.56)            |    | 1.86 (7.04) |             |        | 0.95(3.61)  | 0.92 (3.50) |
| 4C14DA               | 1.47(5.55)             |    | 2.95 (11.2) | 0.72 (2.72) | Grease | 1.41 (5.33) | 1.56 (5.91) |
| 4C14DB               | 1.48 (5.59)            |    | 2.96 (11.2) |             |        | 1.42 (5.37) | 1.57 (5.95) |
| 4C14DC               | 1.49 (5.64)            |    | 2.97 (11.3) |             |        | 1.43 (5.42) | 1.59 (6.00) |
| 4C16DA               | 1.59 (6.03)            |    | 3.13 (11.8) |             |        | 1.53 (5.81) | 1.69 (5.39) |
| 4C16DB               | 1.61 (6.08)            |    | 3.14 (11.9) |             |        | 1.55 (5.86) | 1.70 (6.44) |
| 4C17DA               | 1.69 (6.41)            |    | 3.33 (12.6) |             |        | 1.63 (6.19) | 1.79 (6.77) |
| 4D16DA               | 2.68 (10.1)            |    | 5.27 (20.0) | 1.22 (4.61) | Grease | 2.58 (9.76) | 2.77 (10.5) |
| 4D16DB               | 2.69 (10.2)            |    | 5.29 (20.0) |             |        | 2.59 (9.81) | 2.79 (10.6) |
| 4D17DB               | 2.78 (10.5)            |    | 5.44 (20.6) |             |        | 2.68 (10.2) | 2.88 (10.9) |
| 4D17DC               | 2.82 (10.7)            |    | 5.48 (20.7) |             |        | 2.72 (10.3) | 2.91 (11.0) |
| 4E17DA               | 3.86 (14.6)            |    | 7.62 (28.8) | 1.65 (6.26) | Grease | 3.47 (13.1) | 4.26 (16.1) |
| 4E17DB               | 3.88 (14.7)            |    | 7.63 (28.9) |             |        | 3.48 (13.2) | 4.27 (16.2) |
| 4E17DC               | 3.91 (14.8)            |    | 7.67 (29.0) |             |        | 3.52 (13.3) | 4.31 (16.3) |
| 4E18DA               | 3.9 (14.8)             |    | 7.7 (29.3)  | 1.7 (6.3)   | Grease | 3.5 (13.3)  | 4.3 (16.3)  |
| 4E18DB               | 4.1 (15.7)             |    | 7.8 (29.6)  |             |        | 3.8 (14.2)  | 4.5 (17.2)  |
| 4E19DA               | 4.6 (17.5)             |    | 8.2 (31)    |             |        | 4.2 (16)    | 5 (19)      |
| 4E19DB               | 4.7 (17.7)             |    | 8.2 (31)    |             |        | 4.3 (16.2)  | 5.1 (19.2)  |
| 4F18DA               | 5.3 (20.1)             |    | 10.5 (39.6) | 1.9 (7.3)   |        | 4.9 (18.6)  | 5.7 (21.5)  |
| 4F18DB               | 5.5 (21)               |    | 10.5 (39.9) |             |        | 5.2 (19.5)  | 5.9 (22.4)  |
| 4F19DA               | 6 (22.6)               |    | 10.9 (41.2) |             |        | 5.6 (21.1)  | 6.3 (24)    |
| 4F19DB               | 6 (22.8)               |    | 10.9 (41.2) |             |        | 5.6 (21.3)  | 6.4 (24.2)  |

Motor Optional Conduit Box Location

Table 4.24 - BBB4 Y1 Mounting

| Cable Port Direction | Terminal Box Mounting Position                |                                                |                                              |                                                 |
|----------------------|-----------------------------------------------|------------------------------------------------|----------------------------------------------|-------------------------------------------------|
|                      | Left Side (N33)<br>(Viewed from Gearbox Side) | Right Side (N34)<br>(Viewed from Gearbox Side) | Top Side (N35)<br>(Viewed from Gearbox Side) | Bottom Side (N36)<br>(Viewed from Gearbox Side) |
| Type A (N3A)         |                                               |                                                |                                              |                                                 |
| Type B (N3B)         |                                               |                                                |                                              |                                                 |
| Type C (N3C)         |                                               |                                                |                                              |                                                 |
| Type D (N3D)         |                                               |                                                |                                              |                                                 |

Table 4.25 - BBB4 Y2 Mounting

| Cable Port Direction | Terminal Box Mounting Position                |                                                |                                              |                                                 |
|----------------------|-----------------------------------------------|------------------------------------------------|----------------------------------------------|-------------------------------------------------|
|                      | Left Side (N33)<br>(Viewed from Gearbox Side) | Right Side (N34)<br>(Viewed from Gearbox Side) | Top Side (N35)<br>(Viewed from Gearbox Side) | Bottom Side (N36)<br>(Viewed from Gearbox Side) |
| Type A (N3A)         |                                               |                                                |                                              |                                                 |
| Type B (N3B)         |                                               |                                                |                                              |                                                 |
| Type C (N3C)         |                                               |                                                |                                              |                                                 |
| Type D (N3D)         |                                               |                                                |                                              |                                                 |

Special consideration must be given to terminal box location N35 in mounting position Y2 if the unit is oil lubricated. The conduit box may interfere with the unit's oil plumbing system. Another conduit box location should be selected if possible. If location N35 must be used, consult the factory.

NOTE: Default Terminal Box position for Gearmotors is N33/ N3B for all mounting positions (Y1 thru Y6), as highlighted in grey.

←: The arrow indicates direction of lead wire out of conduit box.

Motor Optional Conduit Box Location continued

Table 4.26 - BBB4 Y3 Mounting

| Cable Port Direction | Terminal Box Mounting Position                |                                                |                                              |                                                 |
|----------------------|-----------------------------------------------|------------------------------------------------|----------------------------------------------|-------------------------------------------------|
|                      | Left Side (N33)<br>(Viewed from Gearbox Side) | Right Side (N34)<br>(Viewed from Gearbox Side) | Top Side (N35)<br>(Viewed from Gearbox Side) | Bottom Side (N36)<br>(Viewed from Gearbox Side) |
| Type A (N3A)         |                                               |                                                |                                              |                                                 |
| Type B (N3B)         |                                               |                                                |                                              |                                                 |
| Type C (N3C)         |                                               |                                                |                                              |                                                 |
| Type D (N3D)         |                                               |                                                |                                              |                                                 |

Table 2.27 - BBB4 Y4 Mounting

| Cable Port Direction | Terminal Box Mounting Position                |                                                |                                              |                                                 |
|----------------------|-----------------------------------------------|------------------------------------------------|----------------------------------------------|-------------------------------------------------|
|                      | Left Side (N33)<br>(Viewed from Gearbox Side) | Right Side (N34)<br>(Viewed from Gearbox Side) | Top Side (N35)<br>(Viewed from Gearbox Side) | Bottom Side (N36)<br>(Viewed from Gearbox Side) |
| Type A (N3A)         |                                               |                                                |                                              |                                                 |
| Type B (N3B)         |                                               |                                                |                                              |                                                 |
| Type C (N3C)         |                                               |                                                |                                              |                                                 |
| Type D (N3D)         |                                               |                                                |                                              |                                                 |

Special consideration must be given to terminal box location N35 in mounting position Y2 if the unit is oil lubricated. The conduit box may interfere with the unit's oil plumbing system. Another conduit box location should be selected if possible. If location N35 must be used, consult the factory.

NOTE: Default Terminal Box position for Gearmotors is N33/ N3B for all mounting positions (Y1 thru Y6), as highlighted in grey.

←: The arrow indicates direction of lead wire out of conduit box.

Table 4.28 - BBB4 Y5 Mounting

| Cable Port Direction | Terminal Box Mounting Position                |                                                |                                              |                                                 |
|----------------------|-----------------------------------------------|------------------------------------------------|----------------------------------------------|-------------------------------------------------|
|                      | Left Side (N33)<br>(Viewed from Gearbox Side) | Right Side (N34)<br>(Viewed from Gearbox Side) | Top Side (N35)<br>(Viewed from Gearbox Side) | Bottom Side (N36)<br>(Viewed from Gearbox Side) |
| Type A (N3A)         |                                               |                                                |                                              |                                                 |
| Type B (N3B)         |                                               |                                                |                                              |                                                 |
| Type C (N3C)         |                                               |                                                |                                              |                                                 |
| Type D (N3D)         |                                               |                                                |                                              |                                                 |

Table 4.29 - BBB4 Y6 Mounting

| Cable Port Direction | Terminal Box Mounting Position                |                                                |                                              |                                                 |
|----------------------|-----------------------------------------------|------------------------------------------------|----------------------------------------------|-------------------------------------------------|
|                      | Left Side (N33)<br>(Viewed from Gearbox Side) | Right Side (N34)<br>(Viewed from Gearbox Side) | Top Side (N35)<br>(Viewed from Gearbox Side) | Bottom Side (N36)<br>(Viewed from Gearbox Side) |
| Type A (N3A)         |                                               |                                                |                                              |                                                 |
| Type B (N3B)         |                                               |                                                |                                              |                                                 |
| Type C (N3C)         |                                               |                                                |                                              |                                                 |
| Type D (N3D)         |                                               |                                                |                                              |                                                 |

Special consideration must be given to terminal box location N35 in mounting position Y2 if the unit is oil lubricated. The conduit box may interfere with the unit's oil plumbing system. Another conduit box location should be selected if possible. If location N35 must be used, consult the factory.

**NOTE:** Default Terminal Box position for Gearmotors is N33/ N3B for all mounting positions (Y1 thru Y6), as highlighted in grey.

←: The arrow indicates direction of lead wire out of conduit box.

Motor Installation:  
Fan/Brake Cover Clearance Requirements

Required gearmotor clearance dimension FA and FB for installation to achieve best performance and proper maintenance.

**Dimension FA:** Clearance dimension necessary to remove fan cover or brake cover without removing the motor from the equipment.

**Dimension FB:** Minimum clearance to provide adequate ventilation.

- Notes:**
1. In some cases, it may be necessary to move the gearmotor to remove the fan cover or brake cover.
  2. Dimension FB is the minimum clearance when the fan cover is up against a closed wall.

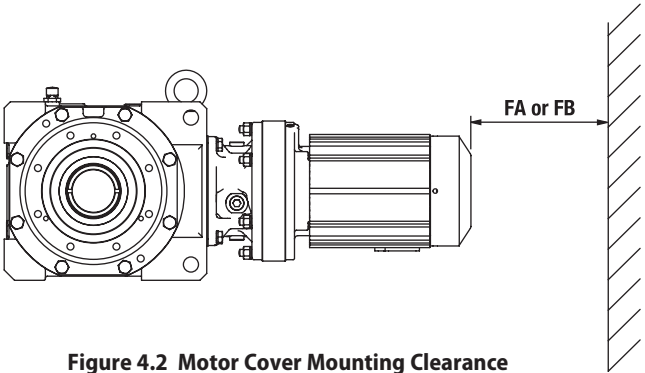


Figure 4.2 Motor Cover Mounting Clearance

Table 4.30a Motor Clearance Requirements for Standard IE1 motors (1/8 to 3/4 hp) Units: inches (mm)

| IE1 Motor  |           |           | Standard 3-Phase Motor |          | 3-Phase With Brake Motor |          |
|------------|-----------|-----------|------------------------|----------|--------------------------|----------|
| Frame Size | HP x Pole | kW x Pole | FA                     | FB       | FA                       | FB       |
| VA-63S     | 1/8 x 4   | 0.1 x 4   | -                      | -        | 2.0 (49)                 | -        |
| VA-63M     | 1/4 x 4   | 0.2 x 4   | 1.9 (48)               | 0.8 (20) | 2.5 (61)                 | 0.8 (20) |
| VA-63M     | 1/3 x 4   | 0.25 x 4  |                        |          |                          |          |
| VA-71M     | 1/2 x 4   | 0.4 x 4   | 1.9 (48)               | 0.8 (20) | 2.5 (61)                 | 0.8 (20) |
| VA-80S     | 3/4 x 4   | 0.55 x 4  | 2.0 (49)               | 0.8 (20) | 3.7 (93)                 | 0.8 (20) |

Table 4.30b Motor Clearance Requirements for AF - motors (1/8 to 3/4 hp) Units: inches (mm)

| IE1 Motor  |           |           | Standard 3-Phase Motor |          | 3-Phase With Brake Motor |          |
|------------|-----------|-----------|------------------------|----------|--------------------------|----------|
| Frame Size | HP x Pole | kW x Pole | FA                     | FB       | FA                       | FB       |
| VA-63S     | 1/8 x 4   | 0.1 x 4   |                        |          |                          |          |
| VA-63M     | 1/4 x 4   | 0.2 x 4   | 1.9 (48)               | 0.8 (20) | 2.5 (61)                 | 0.8 (20) |
| VA-63M     | 1/3 x 4   | 0.25 x 4  |                        |          |                          |          |
| VA-71M     | 1/2 x 4   | 0.4 x 4   | 2 (49)                 | 0.8 (20) | 3.7 (93)                 | 0.8 (20) |
| VA-80S     | 3/4 x 4   | 0.55 x 4  | 2.1 (52)               | 0.8 (20) | 4.6 (115)                | 0.8 (20) |

Table 4.30c Motor Clearance Requirements for EP motors (1 to 75 hp) Units: inches (mm)

| IE3 Motor  |           |           | 3-Phase Without Brake Motor |          | 3-Phase Brake (B) Motor |          |
|------------|-----------|-----------|-----------------------------|----------|-------------------------|----------|
| Frame Size | HP x Pole | kW x Pole | FA                          | FB       | FA                      | FB       |
| N-80M      | 1 x 4     | 0.75 x 4  | 2.3 (58)                    | 0.8 (20) | 4.8 (122)               | 0.8 (20) |
| N-90S      | 1.5 x 4   | 1.1 x 4   | 2.3 (59)                    | 0.8 (20) | 5.0 (128)               | 0.8 (20) |
| N-90L      | 2 x 4     | 1.5 x 4   |                             |          |                         |          |
| N-100L     | 3 x 4     | 2.2 x 4   | 2.4 (60)                    | 0.8 (20) | 5.4 (138)               | 0.8 (20) |
| N-112M     | 5 x 4     | 3.7 x 4   | 2.5 (63)                    | 1.0 (25) | 6.0 (153)               | 0.8 (20) |
| N-132S     | 7.5 x 4   | 5.5 x 4   |                             |          |                         |          |
| N-132M     | 10 x 4    | 7.5 x 4   | 3.3 (84)                    | 1.2 (30) | 7.4 (189)               | 1 (25)   |
| N-160M     | 15 x 4    | 11 x 4    |                             |          |                         |          |
| N-160L     | 20 x 4    | 15 x 4    | 4.2 (107)                   | 1.2 (30) | 9.5 (242)               | 1.2 (30) |
| N-180MS    | 25 x 4    | 18.5 x 4  |                             |          |                         |          |
| N-180M     | 30 x 4    | 22 x 4    | 5.3 (134)                   | 1.2 (30) | 12.1 (308)              | 1.2 (30) |
| N-180L     | 40 x 4    | 30 x 4    |                             |          |                         |          |
| N-200L     | 50 x 4    | 37 x 4    | 5.3 (134)                   | 1.2 (30) | 13.6 (345)              | 1.2 (30) |
| N-200LL    | 60 x 4    | 45 x 4    | 6.7 (171)                   | 1.2 (30) | 14.8 (376)              | 1.2 (30) |

Motor Conduit Box Details

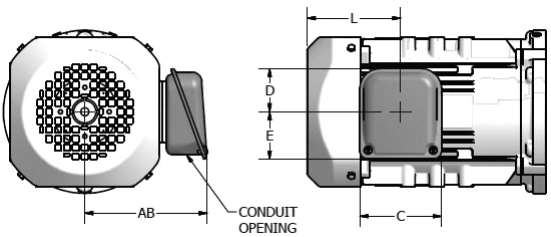


Figure 4.3 Indoor Duty (Optional) Box

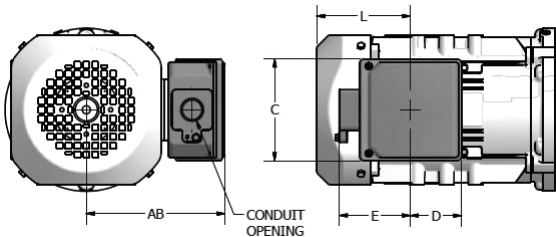


Figure 4.4 Global EP.NA and Outdoor Duty Box

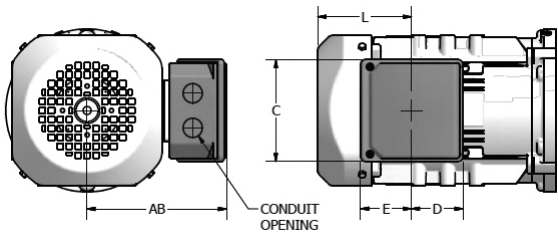


Figure 4.5 Global IE3 CE Box

Table 4.31 Conduit Box Information

Units: inches (mm)

| Frame Size                         | Duty Rating                  | General Dimensions |            |           |           | Without Brake |            | With Brake        |            | Conduit Opening       | Material   |
|------------------------------------|------------------------------|--------------------|------------|-----------|-----------|---------------|------------|-------------------|------------|-----------------------|------------|
|                                    |                              | AB                 | C          | D         | E         | Availability  | L          | Availability      | L          |                       |            |
| V-63S                              | Indoor Duty (Optional)       | 4.11 (105)         | 3.35 (85)  | 2.09 (53) | 1.69 (43) | yes           | 1.38 (35)  | CF <sup>(1)</sup> | 2.76 (70)  | Ø0.90 (Ø23)           | Steel      |
|                                    | Indoor Duty Brake (Optional) | 4.32 (110)         | 3.94 (100) | 2.29 (58) | 2.10 (53) |               |            | yes               |            | Ø0.90 (Ø23)           | Steel      |
|                                    | Outdoor Duty (Optional)      | 4.98 (127)         | 3.94 (100) | 2.42 (62) | 2.76 (70) |               |            | yes               |            | NPT1/2 <sup>(2)</sup> | Steel      |
|                                    | Global                       | 4.63 (118)         | 4.09 (104) | 2.24 (57) | 2.16 (55) |               |            | yes               |            | NPT1/2                | Al Diecast |
|                                    | Global CE                    | 4.63 (118)         | 4.09 (104) | 2.24 (57) | 2.16 (55) |               |            | yes               |            | M16, M25              | Al Diecast |
| VA-63S<br>V-63M<br>VA-63M<br>V-71M | Indoor Duty (Optional)       | 4.11 (105)         | 3.35 (85)  | 2.09 (53) | 1.69 (43) | yes           | 2.32 (59)  | CF <sup>(1)</sup> | 3.58 (91)  | Ø0.90 (Ø23)           | Steel      |
|                                    | Indoor Duty Brake (Optional) | 4.32 (110)         | 3.94 (100) | 2.29 (58) | 2.10 (53) |               |            | yes               |            | Ø0.90 (Ø23)           | Steel      |
|                                    | Outdoor Duty (Optional)      | 4.98 (127)         | 3.94 (100) | 2.42 (62) | 2.76 (70) |               |            | yes               |            | NPT1/2 <sup>(2)</sup> | Steel      |
|                                    | Global                       | 4.63 (118)         | 4.09 (104) | 2.24 (57) | 2.16 (55) |               |            | yes               |            | NPT1/2                | Al Diecast |
| VA-71M<br>V-80S                    | Indoor Duty (Optional)       | 4.69 (119)         | 3.35 (85)  | 1.72 (44) | 2.04 (52) | yes           | 3.82 (97)  | CF <sup>(1)</sup> | 5.51 (140) | Ø0.90 (Ø23)           | Steel      |
|                                    | Indoor Duty Brake (Optional) | 5.68 (144)         | 4.80 (122) | 2.60 (66) | 2.84 (72) |               |            | yes               |            | Ø0.90 (Ø23)           | Steel      |
|                                    | Outdoor Duty (Optional)      | 5.55 (141)         | 3.94 (100) | 2.20 (56) | 2.95 (75) |               |            | yes               |            | G3/4 <sup>(2)</sup>   | Steel      |
|                                    | Global                       | 5.67 (144)         | 4.92 (125) | 2.50 (64) | 3.43 (87) |               |            | yes               |            | NPT3/4 <sup>(2)</sup> | Al Diecast |
|                                    | Global CE                    | 5.71 (145)         | 4.92 (125) | 2.50 (64) | 2.47 (63) |               |            | yes               |            | 2 - M25               | Al Diecast |
| VA-80S                             | Indoor Duty (Optional)       | 4.88 (124)         | 3.35 (85)  | 1.72 (44) | 2.04 (52) | yes           | 3.94 (100) | CF <sup>(1)</sup> | 6.38 (162) | Ø0.90 (Ø23)           | Steel      |
|                                    | Indoor Duty Brake (Optional) | 5.87 (149)         | 4.80 (122) | 2.60 (66) | 2.84 (72) |               |            | yes               |            | Ø0.90 (Ø23)           | Steel      |
|                                    | Outdoor Duty (Optional)      | 5.75 (146)         | 3.94 (100) | 2.20 (56) | 2.95 (75) |               |            | yes               |            | G3/4 <sup>(2)</sup>   | Steel      |
|                                    | Global                       | 5.86 (149)         | 4.92 (125) | 2.50 (64) | 3.43 (87) |               |            | yes               |            | NPT3/4 <sup>(2)</sup> | Al Diecast |
|                                    | Global CE                    | 5.91 (150)         | 4.92 (125) | 2.50 (64) | 2.47 (63) |               |            | yes               |            | 2 - M25               | Al Diecast |

Table 4.31 Conduit Box Information (continued)

Units: inches (mm)

| Frame Size       | Duty Rating                  | General Dimensions |            |           |            | Without Brake |            | With Brake        |            | Conduit Opening       | Material   |
|------------------|------------------------------|--------------------|------------|-----------|------------|---------------|------------|-------------------|------------|-----------------------|------------|
|                  |                              | AB                 | C          | D         | E          | Availability  | L          | Availability      | L          |                       |            |
| N-80M            | Indoor Duty (Optional)       | 4.85 (123)         | 3.35 (85)  | 1.72 (44) | 2.04 (52)  | Yes           | 3.82 (97)  | CF <sup>(1)</sup> | 6.32 (161) | Ø0.90 (Ø23)           | Steel      |
|                  | Indoor Duty Brake (Optional) | 5.99 (152)         | 4.80 (122) | 2.60 (66) | 2.84 (72)  |               |            | Yes               |            | Ø0.90 (Ø23)           | Steel      |
|                  | Outdoor Duty (Optional)      | 5.87 (149)         | 3.94 (100) | 2.20 (56) | 2.95 (75)  |               |            | Yes               |            | G3/4 <sup>(2)</sup>   | Steel      |
|                  | Global EP.NA                 | 5.98 (152)         | 4.92 (125) | 2.50 (64) | 3.43 (87)  |               |            | Yes               |            | NPT3/4 <sup>(2)</sup> | Al Diecast |
|                  | Global IE3 CE                | 6.02 (153)         | 4.92 (125) | 2.50 (64) | 2.47 (63)  |               |            | Yes               |            | 2 - M25               | Al Diecast |
| N-90S<br>N-90L   | Indoor Duty (Optional)       | 5.03 (128)         | 3.35 (85)  | 1.72 (44) | 2.04 (52)  | Yes           | 3.82 (97)  | CF <sup>(1)</sup> | 6.56 (167) | Ø0.90 (Ø23)           | Steel      |
|                  | Indoor Duty Brake (Optional) | 6.17 (157)         | 4.80 (122) | 2.60 (66) | 2.84 (72)  |               |            | Yes               |            | Ø0.90 (Ø23)           | Steel      |
|                  | Outdoor Duty (Optional)      | 6.04 (154)         | 3.94 (100) | 2.20 (56) | 2.95 (75)  |               |            | Yes               |            | G3/4 <sup>(2)</sup>   | Steel      |
|                  | Global EP.NA                 | 6.16 (156)         | 4.92 (125) | 2.50 (64) | 3.43 (87)  |               |            | Yes               |            | NPT3/4 <sup>(2)</sup> | Al Diecast |
|                  | Global IE3 CE                | 6.20 (158)         | 4.92 (125) | 2.50 (64) | 2.47 (63)  |               |            | Yes               |            | 2 - M25               | Al Diecast |
| N-100L<br>N-112S | Indoor Duty (Optional)       | 5.93 (151)         | 3.94 (100) | 2.09 (53) | 2.29 (58)  | Yes           | 4.53 (115) | CF <sup>(1)</sup> | 7.60 (193) | Ø0.90 (Ø23)           | Steel      |
|                  | Indoor Duty Brake (Optional) | 6.72 (171)         | 4.80 (122) | 2.60 (66) | 2.84 (72)  |               |            | Yes               |            | Ø0.90 (Ø23)           | Steel      |
|                  | Outdoor Duty (Optional)      | 7.21 (183)         | 4.84 (123) | 2.52 (64) | 3.43 (87)  |               |            | Yes               |            | G3/4 <sup>(2)</sup>   | Steel      |
|                  | Global EP.NA                 | 6.71 (170)         | 4.92 (125) | 2.50 (64) | 3.43 (87)  |               |            | Yes               |            | NPT3/4 <sup>(2)</sup> | Al Diecast |
|                  | Global IE3 CE                | 6.75 (172)         | 4.92 (125) | 2.50 (64) | 2.47 (63)  |               |            | Yes               |            | 2 - M25               | Al Diecast |
| N-112M           | Indoor Duty (Optional)       | 6.56 (167)         | 3.94 (100) | 2.09 (53) | 2.29 (58)  | Yes           | 4.65 (118) | CF <sup>(1)</sup> | 8.21 (209) | Ø0.90 (Ø23)           | Steel      |
|                  | Indoor Duty Brake (Optional) | 7.35 (187)         | 4.80 (122) | 2.60 (66) | 2.84 (72)  |               |            | Yes               |            | Ø0.90 (Ø23)           | Steel      |
|                  | Outdoor Duty (Optional)      | 7.84 (199)         | 4.84 (123) | 2.52 (64) | 3.43 (87)  |               |            | Yes               |            | G3/4 <sup>(2)</sup>   | Steel      |
|                  | Global EP.NA                 | 7.34 (186)         | 4.92 (125) | 2.50 (64) | 3.43 (87)  |               |            | Yes               |            | NPT3/4 <sup>(2)</sup> | Al Diecast |
|                  | Global IE3 CE                | 7.38 (188)         | 4.92 (125) | 2.50 (64) | 2.47 (63)  |               |            | Yes               |            | 2 - M25               | Al Diecast |
|                  |                              |                    |            |           |            |               |            |                   |            |                       |            |
| N-132S           | Indoor Duty (Optional)       | 6.56 (167)         | 3.94 (100) | 2.09 (53) | 2.29 (58)  | Yes           | 4.65 (118) | CF <sup>(1)</sup> | 8.21 (209) | Ø0.90 (Ø23)           | Steel      |
|                  | Indoor Duty Brake (Optional) | 7.35 (187)         | 4.80 (122) | 2.60 (66) | 2.84 (72)  |               |            | Yes               |            | Ø0.90 (Ø23)           | Steel      |
|                  | Outdoor Duty (Optional)      | 7.84 (199)         | 4.84 (123) | 2.52 (64) | 3.43 (87)  |               |            | Yes               |            | G1 <sup>(2)</sup>     | Steel      |
|                  | Global EP.NA                 | 7.34 (186)         | 4.92 (125) | 2.50 (64) | 3.43 (87)  |               |            | Yes               |            | NPT1 <sup>(2)</sup>   | Al Diecast |
|                  | Global IE3 CE                | 7.38 (188)         | 4.92 (125) | 2.50 (64) | 2.47 (63)  |               |            | Yes               |            | 2 - M25               | Al Diecast |
| N-132M           | Indoor Duty (Optional)       | 7.98 (203)         | 4.80 (122) | 2.60 (66) | 2.84 (72)  | Yes           | 5.43 (138) | Yes               | 9.57 (243) | Ø1.69 (Ø43)           | Steel      |
|                  | Outdoor Duty (Optional)      | 9.26 (235)         | 6.06 (154) | 3.11 (79) | 4.13 (105) |               |            |                   |            | G1 <sup>(2)</sup>     | Steel      |
|                  | Global EP.NA                 | 9.04 (230)         | 6.69 (170) | 3.40 (86) | 4.43 (113) |               |            |                   |            | NPT1 <sup>(2)</sup>   | Al Diecast |
|                  | Global IE3 CE                | 9.04 (230)         | 6.69 (170) | 3.40 (86) | 3.51 (89)  |               |            |                   |            | 2-M32                 | Al Diecast |
|                  |                              |                    |            |           |            |               |            |                   |            |                       |            |

Note: <sup>(1)</sup> For "Available?" identified with "CF", please consult factory for brake configuration supporting this conduit box.

Table 4.31 Conduit Box Information (continued)

| Frame Size        | Duty Rating                  | General Dimensions |             |            |             | Without Brake |             | With Brake   |             | Conduit Opening         | Material   |
|-------------------|------------------------------|--------------------|-------------|------------|-------------|---------------|-------------|--------------|-------------|-------------------------|------------|
|                   |                              | AB                 | C           | D          | E           | Availability  | L           | Availability | L           |                         |            |
| N-160M            | Indoor Duty (Optional)       | 7.98 (203)         | 4.80 (122)  | 2.60 (66)  | 2.84 (72)   | Yes           | 5.43 (138)  | Yes          | 9.57 (243)  | Ø1.69 (Ø43)             | Steel      |
|                   | Outdoor Duty (Optional)      | 9.26 (235)         | 6.06 (154)  | 3.11 (79)  | 4.13 (105)  |               |             |              |             | G1-1/4 <sup>(2)</sup>   | Steel      |
|                   | Global EP.NA                 | 9.04 (230)         | 6.69 (170)  | 3.40 (86)  | 4.43 (113)  |               |             |              |             | NPT1-1/4 <sup>(2)</sup> | Al Diecast |
|                   | Global IE3 CE                | 9.04 (230)         | 6.69 (170)  | 3.40 (86)  | 3.51 (89)   |               |             |              |             | 2-M32                   | Al Diecast |
| N-160L            | Indoor Duty (Optional)       | 9.20 (234)         | 4.80 (122)  | 2.60 (66)  | 2.84 (72)   | Yes           | 7.01 (178)  | No           | 12.30 (313) | Ø1.69 (Ø43)             | Steel      |
|                   | Indoor Duty Brake (Optional) | 10.16 (258)        | 6.54 (166)  | 3.48 (88)  | 3.89 (99)   |               |             | Yes          |             | Ø1.69 (Ø43)             | Steel      |
|                   | Outdoor Duty (Optional)      | 10.48 (266)        | 6.06 (154)  | 3.11 (79)  | 4.13 (105)  |               |             | Yes          |             | G1-1/4 <sup>(2)</sup>   | Steel      |
|                   | Global EP.NA                 | 10.26 (261)        | 6.69 (170)  | 3.40 (86)  | 4.43 (113)  |               |             | Yes          |             | NPT1-1/4 <sup>(2)</sup> | Al Diecast |
|                   | Global IE3 CE                | 10.26 (261)        | 6.69 (170)  | 3.40 (86)  | 3.51 (89)   |               |             | Yes          |             | 2-M32                   | Al Diecast |
| N-180MS<br>N-180M | Indoor Duty (Optional)       | 11.69 (297)        | 6.54 (166)  | 3.48 (88)  | 3.89 (99)   | Yes           | 9.06 (230)  | Yes          | 15.91 (404) | Ø1.93 (Ø49)             | Steel      |
|                   | Outdoor Duty (Optional)      | 14.08 (358)        | 7.56 (192)  | 4.53 (115) | 6.89 (175)  |               |             |              |             | G1-1/4 <sup>(2)</sup>   | Cast Iron  |
|                   | Global EP.NA                 | 13.39 (340)        | 9.02 (229)  | 4.38 (111) | 5.47 (139)  |               |             |              |             | NPT1-1/4 <sup>(2)</sup> | Cast Iron  |
|                   | Global IE3 CE                | 13.39 (340)        | 9.02 (229)  | 4.38 (111) | 4.43 (113)  |               |             |              |             | 2 - M40                 | Cast Iron  |
| N-180L<br>N-200L  | Indoor Duty (Optional)       | 11.69 (297)        | 6.54 (166)  | 3.48 (88)  | 3.89 (99)   | Yes           | 9.06 (230)  | Yes          | 15.91 (404) | Ø1.93 (Ø49)             | Steel      |
|                   | Outdoor Duty (Optional)      | 14.08 (358)        | 7.56 (192)  | 4.53 (115) | 6.89 (175)  |               |             |              |             | G2 <sup>(2)</sup>       | Cast Iron  |
|                   | Global EP.NA                 | 13.39 (340)        | 9.02 (229)  | 4.38 (111) | 5.47 (139)  |               |             |              |             | NPT2 <sup>(2)</sup>     | Cast Iron  |
|                   | Global IE3 CE                | 13.39 (340)        | 9.02 (229)  | 4.38 (111) | 4.43 (113)  |               |             |              |             | 2 - M40                 | Cast Iron  |
| N-200LL<br>N-225S | Indoor Duty (Optional)       | 16.24 (413)        | 9.45 (240)  | 4.19 (106) | 6.30 (160)  | Yes           | 16.81 (427) |              |             | Ø3.03 (Ø77)             | Steel      |
|                   | Outdoor Duty (Optional)      | 19.03 (483)        | 10.16 (258) | 5.28 (134) | 11.50 (292) |               |             |              |             | G2-1/2 <sup>(2)</sup>   | Cast Iron  |
|                   | Global EP.NA                 | 16.54 (420)        | 10.63 (270) | 5.14 (131) | 6.22 (158)  |               |             |              |             | NPT3 <sup>(2)</sup>     | Cast Iron  |
|                   | Global IE3 CE                | 16.54 (420)        | 10.63 (270) | 5.14 (131) | 5.13 (130)  |               |             |              |             | 2 - M63                 | Cast Iron  |

(1) Default thread option shown. Alternate thread options available. Please consult factory for alternate conduit thread options.

Fractional Motor Performance Data - 60Hz Operation

Table 4.32a Standard Three Phase, 230/460V, 60Hz, 1800 RPM Synchronous Speed, TEFC - UL

| Motor Capacity |      | Frame Size | Full Load (A) |        |       | Current   |      |                 |                  | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP             | kW   |            | Rated RPM     | Torque |       | Full Load |      | No Load % of FL | Starting % of FL |                         |                          |                      |                |                  |
|                |      |            |               | in-lbs | N-m   | 230V      | 460V |                 |                  |                         |                          |                      |                |                  |
| 1/8**          | 0.1  | V-63S      | 1730          | 4.55   | 0.514 | 0.66      | 0.33 | 86.1            | 424              | 326                     | 308                      | 63.3                 | 60.0           | K                |
| 1/4            | 0.2  | V-63M      | 1730          | 9.10   | 1.03  | 1.12      | 0.56 | 79.6            | 464              | 300                     | 287                      | 69.2                 | 65.1           | K                |
| 1/3            | 0.25 | V-63M      | 1700          | 12.2   | 1.38  | 1.24      | 0.62 | 72.0            | 419              | 237                     | 226                      | 70.1                 | 72.0           | G                |
| 1/2            | 0.4  | V-71M      | 1750          | 18.0   | 2.03  | 2.15      | 1.08 | 77.7            | 456              | 295                     | 276                      | 71.5                 | 65.4           | J                |
| 3/4            | 0.55 | V-80S      | 1720          | 27.5   | 3.11  | 2.47      | 1.24 | 68.4            | 500              | 266                     | 261                      | 76.5                 | 73.1           | H                |

\*\* 1/8 HP is TENV

Table 4.32b Standard Three Phase, 240/480V, 60Hz, 1800 RPM Synchronous Speed, TEFC - UL

| Motor Capacity |      | Frame Size | Full Load (A) |        |       | Current   |      |                 |                  | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP             | kW   |            | Rated RPM     | Torque |       | Full Load |      | No Load % of FL | Starting % of FL |                         |                          |                      |                |                  |
|                |      |            |               | in-lbs | N-m   | 240V      | 480V |                 |                  |                         |                          |                      |                |                  |
| 1/8**          | 0.1  | V-63S      | 1740          | 4.53   | 0.512 | 0.69      | 0.35 | 87.4            | 429              | 364                     | 341                      | 61.9                 | 56.3           | L                |
| 1/4            | 0.2  | V-63M      | 1740          | 9.05   | 1.02  | 1.16      | 0.58 | 83.6            | 466              | 335                     | 317                      | 68.2                 | 61             | K                |
| 1/3            | 0.25 | V-63M      | 1710          | 12.3   | 1.39  | 1.27      | 0.63 | 77.0            | 429              | 268                     | 238                      | 69.8                 | 68.1           | H                |
| 1/2            | 0.4  | V-71M      | 1750          | 18.0   | 2.04  | 2.27      | 1.13 | 83.2            | 460              | 328                     | 303                      | 70.4                 | 60.4           | K                |
| 3/4            | 0.55 | V-80S      | 1730          | 27.3   | 3.09  | 2.52      | 1.26 | 73.4            | 508              | 294                     | 285                      | 76.0                 | 69.2           | H                |

\*\* 1/8 HP is TENV

Table 4.32c Non-Standard Three Phase, 230/460V, 60Hz, 1800 RPM Synchronous Speed, TEFC - CSA

| Motor Capacity |      | Frame Size | Full Load (A) |        |       | Current   |      |                 |                  | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP             | kW   |            | Rated RPM     | Torque |       | Full Load |      | No Load % of FL | Starting % of FL |                         |                          |                      |                |                  |
|                |      |            |               | in-lbs | N-m   | 230V      | 460V |                 |                  |                         |                          |                      |                |                  |
| 1/8**          | 0.1  | V-63S      | 1730          | 4.55   | 0.514 | 0.66      | 0.33 | 86.1            | 424              | 326                     | 308                      | 63.3                 | 60.0           | K                |
| 1/4            | 0.2  | V-63M      | 1730          | 9.10   | 1.03  | 1.12      | 0.56 | 79.6            | 464              | 300                     | 287                      | 69.2                 | 65.1           | K                |
| 1/3            | 0.25 | V-63M      | 1700          | 12.2   | 1.38  | 1.24      | 0.62 | 72.0            | 419              | 237                     | 226                      | 70.1                 | 72.0           | G                |
| 1/2            | 0.4  | V-71M      | 1750          | 18.0   | 2.03  | 2.15      | 1.08 | 77.7            | 456              | 295                     | 276                      | 71.5                 | 65.4           | J                |
| 3/4            | 0.55 | V-80S      | 1720          | 27.5   | 3.11  | 2.47      | 1.24 | 68.4            | 500              | 266                     | 261                      | 76.5                 | 73.1           | H                |

\*\* 1/8 HP is TENV

Table 4.32d Non-Standard Three Phase, 575V, 60Hz, 1800 RPM Synchronous Speed, TEFC - CSA

| Motor Capacity |      | Frame Size | Full Load (A) |        |       | Current   |  |                 |                  | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|--|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP             | kW   |            | Rated RPM     | Torque |       | Full Load |  | No Load % of FL | Starting % of FL |                         |                          |                      |                |                  |
|                |      |            |               | in-lbs | N-m   | 575V      |  |                 |                  |                         |                          |                      |                |                  |
| 1/8**          | 0.1  | V-63S      | 1720          | 4.58   | 0.518 | 0.28      |  | 91.8            | 464              | 376                     | 391                      | 65.5                 | 54.1           | M                |
| 1/4            | 0.2  | V-63M      | 1730          | 9.10   | 1.03  | 0.48      |  | 85.4            | 458              | 316                     | 340                      | 69.4                 | 60.1           | K                |
| 1/3            | 0.25 | V-63M      | 1710          | 12.2   | 1.38  | 0.52      |  | 78.8            | 423              | 250                     | 270                      | 71.3                 | 67.5           | H                |
| 1/2            | 0.4  | V-71M      | 1700          | 18.5   | 2.09  | 0.79      |  | 75.8            | 468              | 309                     | 300                      | 75.2                 | 63.1           | J                |
| 3/4            | 0.55 | V-80S      | 1700          | 27.8   | 3.14  | 1.00      |  | 74.0            | 530              | 260                     | 268                      | 75.4                 | 71.4           | H                |

\*\* 1/8 HP is TENV

Fractional AF-Motor (AV) Performance Data - 60Hz Operation

Table 4.33a Three Phase, 230/460V, 60Hz, 1800 RPM Synchronous Speed, 10:1 Constant Torque Speed Range TEFC

| Motor Capacity |      | Frame Size | Wiring       | Full Load Torque |      | Voltage V | 60 Hz Current Amp | Speed RPM | Voltage V | 6 Hz Current Amp | Speed RPM | No Load Current @ 60 Hz |
|----------------|------|------------|--------------|------------------|------|-----------|-------------------|-----------|-----------|------------------|-----------|-------------------------|
| HP             | kW   |            |              | in-lbs           | N-m  |           |                   |           |           |                  |           |                         |
| 1/8            | 0.1  | VA-63S     | High Voltage | 4.77             | 0.54 | 460       | 0.49              | 1770      | 68        | 0.37             | 125       | 0.46                    |
|                |      |            | Low Voltage  |                  |      | 230       | 0.98              |           | 34        | 0.74             |           | 0.92                    |
| 1/4            | 0.2  | VA-63M     | High Voltage | 9.6              | 1.08 | 460       | 0.91              | 1765      | 68        | 0.79             | 125       | 0.87                    |
|                |      |            | Low Voltage  |                  |      | 230       | 1.8               |           | 34        | 1.6              |           | 1.74                    |
| 1/3            | 0.25 | VA-63M     | High Voltage | 12               | 1.36 | 460       | 0.94              | 1755      | 78        | 0.87             | 125       | 0.87                    |
|                |      |            | Low Voltage  |                  |      | 230       | 1.9               |           | 34        | 1.7              |           | 1.74                    |
| 1/2            | 0.4  | VA-71M     | High Voltage | 19.2             | 2.17 | 460       | 1.3               | 1750      | 70        | 1.1              | 115       | 1.21                    |
|                |      |            | Low Voltage  |                  |      | 230       | 2.6               |           | 35        | 2.3              |           | 2.42                    |
| 3/4            | 0.55 | VA-80S     | High Voltage | 26.3             | 2.97 | 460       | 1.7               | 1760      | 62        | 1.6              | 125       | 1.54                    |
|                |      |            | Low Voltage  |                  |      | 230       | 3.3               |           | 31        | 3.1              |           | 3.07                    |

Table 4.33b Three Phase, 230/460V, 60Hz, 1800 RPM Synchronous Speed, 10:1 Constant Torque Speed Range TEFC - CSA

| Motor Capacity |      | Frame Size | Wiring       | Full Load Torque |      | Voltage V | 60 Hz Current Amp | Speed RPM | Voltage V | 6 Hz Current Amp | Speed RPM | No Load Current @ 60 Hz |
|----------------|------|------------|--------------|------------------|------|-----------|-------------------|-----------|-----------|------------------|-----------|-------------------------|
| HP             | kW   |            |              | in-lbs           | N-m  |           |                   |           |           |                  |           |                         |
| 1/8            | 0.1  | VA-63S     | High Voltage | 4.77             | 0.54 | 460       | 0.49              | 1770      | 68        | 0.37             | 125       | 0.46                    |
|                |      |            | Low Voltage  |                  |      | 230       | 0.98              |           | 34        | 0.74             |           | 0.92                    |
| 1/4            | 0.2  | VA-63M     | High Voltage | 9.57             | 1.08 | 460       | 0.91              | 1765      | 68        | 0.79             | 125       | 0.87                    |
|                |      |            | Low Voltage  |                  |      | 230       | 1.8               |           | 34        | 1.6              |           | 1.74                    |
| 1/3            | 0.25 | VA-63M     | High Voltage | 12.0             | 1.36 | 460       | 0.94              | 1755      | 78        | 0.87             | 125       | 0.87                    |
|                |      |            | Low Voltage  |                  |      | 230       | 1.9               |           | 34        | 1.7              |           | 1.74                    |
| 1/2            | 0.4  | VA-71M     | High Voltage | 19.3             | 2.17 | 460       | 1.3               | 1750      | 70        | 1.1              | 115       | 1.21                    |
|                |      |            | Low Voltage  |                  |      | 230       | 2.6               |           | 35        | 2.3              |           | 2.42                    |
| 3/4            | 0.55 | VA-80S     | High Voltage | 26.3             | 2.97 | 460       | 1.7               | 1765      | 62        | 1.5              | 145       | 1.54                    |
|                |      |            | Low Voltage  |                  |      | 230       | 3.3               |           | 31        | 2.9              |           | 3.08                    |

Table 4.33c Three Phase, 575V, 60Hz, 1800 RPM Synchronous Speed, 10:1 Constant Torque Speed Range TEFC - CSA Approved

| Motor Capacity |      | Frame Size | Full Load Torque |      | Voltage V | 60 Hz Current Amp | Speed RPM | Voltage V | 6 Hz Current Amp | Speed RPM | No Load Current @ 60 Hz |
|----------------|------|------------|------------------|------|-----------|-------------------|-----------|-----------|------------------|-----------|-------------------------|
| HP             | kW   |            | in-lbs           | N-m  |           |                   |           |           |                  |           |                         |
| 1/8            | 0.1  | VA-63S     | 4.77             | 0.54 | 575       | 0.4               | 1770      | 85        | 0.3              | 130       | 0.4                     |
| 1/4            | 0.2  | VA-63M     | 9.57             | 1.08 | 575       | 0.7               | 1765      | 77        | 0.5              | 85        | 0.62                    |
| 1/3            | 0.25 | VA-63M     | 12.0             | 1.36 | 575       | 0.7               | 1755      | 95        | 0.7              | 120       | 0.62                    |
| 1/2            | 0.4  | VA-71M     | 19.4             | 2.17 | 575       | 0.94              | 1745      | 88        | 0.86             | 110       | 0.86                    |
| 3/4            | 0.55 | VA-80S     | 26.3             | 2.97 | 575       | 1.3               | 1765      | 76        | 1.1              | 140       | 0.98                    |

Motor Performance Data - EP.NA Motor, 60Hz Operation

Table 4.34 Three Phase, 230/460v, 60Hz, 1800 RPM Synchronous Speed, TEFC

| Motor Capacity |      | Frame Size | Full Load (A) |        |      | Current   |      |                 |                  | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP             | kW   |            | Rated RPM     | Torque |      | Full Load |      | No Load % of FL | Starting % of FL |                         |                          |                      |                |                  |
|                |      |            |               | in-lbs | N-m  | 230V      | 460V |                 |                  |                         |                          |                      |                |                  |
| 1              | 0.75 | N-80M      | 1730          | 36.6   | 4.14 | 3.06      | 1.53 | 62.0            | 692              | 343                     | 403                      | 85.5                 | 72.0           | K                |
| 1.5            | 1.1  | N-90S      | 1730          | 53.7   | 6.07 | 4.15      | 2.08 | 52.1            | 659              | 277                     | 341                      | 86.5                 | 76.5           | J                |
| 2              | 1.5  | N-90L      | 1730          | 73.2   | 8.28 | 5.61      | 2.80 | 52.7            | 694              | 284                     | 356                      | 86.5                 | 77.2           | J                |
| 3              | 2.2  | N-100L     | 1740          | 107    | 12.1 | 7.66      | 3.83 | 47.5            | 824              | 317                     | 389                      | 89.5                 | 80.7           | K                |
| 5              | 3.7  | N-112M     | 1750          | 179    | 20.2 | 12.3      | 6.17 | 44.5            | 821              | 244                     | 379                      | 89.5                 | 83.9           | K                |
| 7.5            | 5.5  | N-132S     | 1760          | 264    | 29.8 | 17.8      | 8.90 | 42.9            | 1000             | 290                     | 461                      | 91.7                 | 84.2           | L                |
| 10             | 7.5  | N-132M     | 1760          | 360    | 40.7 | 24.4      | 12.2 | 36.1            | 606              | 193                     | 277                      | 91.7                 | 84.1           | G                |
| 15             | 11   | N-160M     | 1770          | 525    | 59.3 | 38.4      | 19.2 | 48.0            | 736              | 274                     | 369                      | 92.4                 | 77.8           | J                |
| 20             | 15   | N-160L     | 1770          | 716    | 80.9 | 47.7      | 23.8 | 36.5            | 828              | 227                     | 351                      | 93.0                 | 85.0           | J                |
| 25             | 18.5 | N-180MS    | 1780          | 878    | 99.2 | 56.9      | 28.5 | 31.7            | 805              | 245                     | 308                      | 93.6                 | 86.4           | J                |
| 30             | 22   | N-180M     | 1780          | 1040   | 118  | 67.4      | 33.7 | 28.8            | 673              | 206                     | 258                      | 93.6                 | 87.1           | G                |
| 40             | 30   | N-180L     | 1780          | 1420   | 161  | 91.6      | 45.8 | 29.5            | 792              | 242                     | 295                      | 94.1                 | 87.0           | J                |
| 50             | 37   | N-200L     | 1780          | 1760   | 198  | 113       | 56.5 | 31.7            | 890              | 276                     | 328                      | 94.5                 | 86.7           | K                |
| 60             | 45   | N-200LL    | 1780          | 2140   | 241  | 138       | 69.0 | 37.7            | 962              | 308                     | 393                      | 95.0                 | 86.3           | K                |

Table 4.35 Three Phase, 240/480V, 60Hz, 1800 RPM Synchronous Speed, TEFC

| Motor Capacity |      | Frame Size | Full Load (A) |        |      | Current   |      |                 |                  | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
|                |      |            | Rated RPM     | Torque |      | Full Load |      | No Load % of FL | Starting % of FL |                         |                          |                      |                |                  |
| HP             | kW   |            |               | in-lbs | N-m  | 240V      | 480V |                 |                  |                         |                          |                      |                |                  |
| 1              | 0.75 | N-80M      | 1740          | 36.4   | 4.12 | 3.05      | 1.52 | 66.2            | 723              | 380                     | 439                      | 85.5                 | 69.2           | L                |
| 1.5            | 1.1  | N-90S      | 1740          | 53.4   | 6.04 | 4.09      | 2.05 | 56.6            | 704              | 310                     | 375                      | 86.5                 | 74.1           | J                |
| 2              | 1.5  | N-90L      | 1730          | 73.2   | 8.28 | 5.54      | 2.77 | 57.8            | 722              | 316                     | 387                      | 86.5                 | 74.5           | K                |
| 3              | 2.2  | N-100L     | 1750          | 106    | 12.0 | 7.53      | 3.77 | 52.1            | 911              | 352                     | 446                      | 89.5                 | 78.4           | L                |
| 5              | 3.7  | N-112M     | 1760          | 178    | 20.1 | 12.1      | 6.06 | 49.3            | 886              | 268                     | 421                      | 89.5                 | 81.7           | K                |
| 7.5            | 5.5  | N-132S     | 1760          | 264    | 29.8 | 17.5      | 8.76 | 47.6            | 1060             | 321                     | 506                      | 91.7                 | 82.0           | M                |
| 10             | 7.5  | N-132M     | 1760          | 360    | 40.7 | 23.8      | 11.9 | 40.3            | 652              | 212                     | 308                      | 91.7                 | 82.2           | H                |
| 15             | 11   | N-160M     | 1770          | 525    | 59.3 | 38.7      | 19.3 | 54.0            | 760              | 305                     | 405                      | 92.4                 | 74.0           | K                |
| 20             | 15   | N-160L     | 1770          | 716    | 80.9 | 46.5      | 23.2 | 41.0            | 893              | 251                     | 387                      | 93.0                 | 83.3           | K                |
| 25             | 18.5 | N-180MS    | 1780          | 878    | 99.2 | 55.1      | 27.6 | 35.2            | 881              | 268                     | 340                      | 93.6                 | 85.3           | K                |
| 30             | 22   | N-180M     | 1780          | 1040   | 118  | 64.9      | 32.4 | 29.9            | 748              | 224                     | 285                      | 93.6                 | 86.5           | H                |
| 40             | 30   | N-180L     | 1780          | 1420   | 161  | 88.8      | 44.4 | 33.3            | 867              | 266                     | 326                      | 94.1                 | 85.9           | J                |
| 50             | 37   | N-200L     | 1780          | 1760   | 198  | 110.0     | 55.1 | 35.7            | 968              | 304                     | 361                      | 94.5                 | 85.2           | K                |
| 60             | 45   | N-200LL    | 1780          | 2140   | 241  | 135.0     | 67.6 | 42.0            | 1050             | 329                     | 430                      | 95.0                 | 84.4           | L                |

Motor Performance Data - EP.NA Motor, 60Hz Operation (continued)

Table 4.36 Three Phase, 575V, 60Hz, 1800 RPM Synchronous Speed, TEFC

| Motor Capacity |      | Frame Size | Full Load (A) |        |      | Current   |                 |                  | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|------|-----------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP             | kW   |            | Rated RPM     | Torque |      | Full Load | No Load % of FL | Starting % of FL |                         |                          |                      |                |                  |
|                |      |            |               | in-lbs | N-m  | 575V      |                 |                  |                         |                          |                      |                |                  |
| 1              | 0.75 | N-80M      | 1740          | 36.4   | 4.12 | 1.36      | 72.7            | 768              | 430                     | 500                      | 85.5                 | 64.4           | M                |
| 1.5            | 1.1  | N-90S      | 1740          | 53.4   | 6.04 | 1.69      | 57.8            | 743              | 313                     | 386                      | 86.5                 | 74.5           | K                |
| 2              | 1.5  | N-90L      | 1730          | 73.2   | 8.28 | 2.22      | 52.3            | 685              | 272                     | 341                      | 86.5                 | 77.9           | J                |
| 3              | 2.2  | N-100L     | 1740          | 107    | 12.1 | 3.05      | 47.2            | 839              | 322                     | 404                      | 89.5                 | 80.8           | K                |
| 5              | 3.7  | N-112M     | 1750          | 179    | 20.2 | 4.86      | 42.0            | 798              | 230                     | 355                      | 89.5                 | 84.9           | J                |
| 7.5            | 5.5  | N-132S     | 1760          | 264    | 29.8 | 7.12      | 42.5            | 957              | 263                     | 429                      | 91.7                 | 84.7           | L                |
| 10             | 7.5  | N-132M     | 1760          | 360    | 40.7 | 10.1      | 43.9            | 704              | 230                     | 332                      | 91.7                 | 81.3           | H                |
| 15             | 11   | N-160M     | 1760          | 528    | 59.7 | 14.5      | 41.7            | 710              | 237                     | 331                      | 92.4                 | 82.3           | H                |
| 20             | 15   | N-160L     | 1770          | 716    | 80.9 | 19.4      | 41.1            | 915              | 257                     | 396                      | 93.0                 | 83.3           | K                |
| 25             | 18.5 | N-180MS    | 1780          | 878    | 99.2 | 22.8      | 35.2            | 916              | 276                     | 350                      | 93.6                 | 86.1           | K                |
| 30             | 22   | N-180M     | 1780          | 1040   | 118  | 26.8      | 29.9            | 779              | 230                     | 293                      | 93.6                 | 87.2           | H                |
| 40             | 30   | N-180L     | 1780          | 1420   | 161  | 37.0      | 31.5            | 857              | 263                     | 321                      | 94.1                 | 86.1           | J                |
| 50             | 37   | N-200L     | 1780          | 1760   | 198  | 45.5      | 36.0            | 954              | 297                     | 352                      | 94.5                 | 85.9           | K                |
| 60             | 45   | N-200LL    | 1780          | 2140   | 241  | 55.7      | 40.5            | 1040             | 324                     | 422                      | 95.0                 | 85.4           | L                |

Motor Performance Data - CE Motor, 50Hz Operation

Table 4.37a Three Phase, 220/380V, 50Hz, 1500 RPM Synchronous Speed, TEFC

| Motor Capacity |      | Frame Size | Full Load (A) |        |       | Current   |      |                 |                  | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP             | kW   |            | Rated RPM     | Torque |       | Full Load |      | No Load % of FL | Starting % of FL |                         |                          |                      |                |                  |
|                |      |            |               | in-lbs | N-m   | 220V      | 380V |                 |                  |                         |                          |                      |                |                  |
| 1/8**          | 0.1  | V-63S      | 1400          | 6.03   | 0.682 | 0.6       | 0.35 | 78.3            | 371              | 230                     | 226                      | 63.3                 | 69.1           | H                |
| 1/4            | 0.2  | V-63M      | 1390          | 12.2   | 1.37  | 1.05      | 0.61 | 71.5            | 361              | 206                     | 206                      | 67.6                 | 73.7           | F                |
| 1/3            | 0.25 | V-63M      | 1360          | 15.5   | 1.75  | 1.22      | 0.71 | 61.4            | 338              | 195                     | 181                      | 69.1                 | 77.8           | E                |
| 1/2            | 0.4  | V-71M      | 1410          | 24.0   | 2.71  | 2.06      | 1.19 | 68.3            | 353              | 201                     | 204                      | 69.7                 | 73.5           | F                |
| 3/4            | 0.55 | V-80S      | 1400          | 33.2   | 3.75  | 2.45      | 1.42 | 58.5            | 373              | 206                     | 196                      | 73.4                 | 80.2           | E                |
| 1              | 0.75 | N-80M      | 1430          | 44.3   | 5.01  | 3.46      | 2.00 | 66.2            | 579              | 383                     | 402                      | 84.7                 | 67.9           | K                |
| 1.5            | 1.1  | N-90S      | 1430          | 65.0   | 7.35  | 4.49      | 2.59 | 54.4            | 606              | 296                     | 343                      | 85.4                 | 75.1           | J                |
| 2              | 1.5  | N-90L      | 1420          | 89.2   | 10.1  | 6.10      | 3.52 | 54.9            | 578              | 304                     | 338                      | 85.4                 | 75.5           | H                |
| 3              | 2.2  | N-100L     | 1440          | 129    | 14.6  | 8.58      | 4.96 | 52.2            | 758              | 344                     | 418                      | 88.6                 | 78.0           | K                |
| 4              | 3.0  | N-112S     | 1430          | 177    | 20.0  | 11.3      | 6.50 | 45.6            | 676              | 316                     | 365                      | 87.7                 | 80.8           | J                |
| 5              | 3.7  | N-112M     | 1460          | 214    | 24.2  | 13.5      | 7.80 | 48.5            | 743              | 266                     | 378                      | 89.6                 | 81.2           | J                |
| 5.5            | 4.0  | N-112M     | 1450          | 233    | 26.3  | 14.4      | 8.30 | 45.2            | 692              | 266                     | 378                      | 88.9                 | 82.9           | J                |
| 7.5            | 5.5  | N-132S     | 1460          | 318    | 36.0  | -         | 11.5 | 49.6            | 907              | 316                     | 471                      | 90.6                 | 80.7           | L                |
| 10             | 7.5  | N-132M     | 1460          | 434    | 49.1  | -         | 15.8 | 44.9            | 590              | 213                     | 315                      | 90.8                 | 79.6           | H                |
| 15             | 11   | N-160M     | 1460          | 636    | 71.9  | -         | 22.3 | 38.5            | 551              | 200                     | 283                      | 91.4                 | 81.6           | G                |
| 20             | 15   | N-160L     | 1470          | 862    | 97.4  | -         | 30.5 | 43.1            | 619              | 230                     | 304                      | 92.6                 | 80.6           | H                |
| 25             | 18.5 | N-180MS    | 1480          | 1060   | 119   | -         | 35.6 | 36.9            | 735              | 245                     | 338                      | 94.0                 | 83.5           | J                |
| 30             | 22   | N-180M     | 1480          | 1260   | 142   | -         | 41.9 | 31.4            | 624              | 206                     | 284                      | 93.5                 | 85.4           | G                |

\*\* 1/8 HP is TENV

Table 4.37b Three Phase, 230/400V, 50Hz, 1500 RPM Synchronous Speed, TEFC

| Motor Capacity |      | Frame Size | Full Load (A) |        |       | Current   |      |                 |                  | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
|                |      |            | Rated RPM     | Torque |       | Full Load |      | No Load % of FL | Starting % of FL |                         |                          |                      |                |                  |
| in-lbs         | N-m  |            |               | 230V   | 400V  |           |      |                 |                  |                         |                          |                      |                |                  |
|                |      |            |               |        |       |           |      |                 |                  |                         |                          |                      |                |                  |
| 1/8**          | 0.1  | V-63S      | 1420          | 5.95   | 0.672 | 0.62      | 0.36 | 83.6            | 361              | 261                     | 255                      | 62.1                 | 64.9           | H                |
| 1/4            | 0.2  | V-63M      | 1410          | 12.0   | 1.35  | 1.08      | 0.62 | 77.3            | 371              | 236                     | 233                      | 67.1                 | 69.5           | G                |
| 1/3            | 0.25 | V-63M      | 1380          | 15.3   | 1.73  | 1.22      | 0.7  | 68.4            | 371              | 225                     | 205                      | 69.4                 | 74.2           | F                |
| 1/2            | 0.4  | V-71M      | 1420          | 23.8   | 2.69  | 2.13      | 1.23 | 75.6            | 366              | 229                     | 229                      | 68.5                 | 68.7           | G                |
| 3/4            | 0.55 | V-80S      | 1410          | 32.9   | 3.72  | 2.45      | 1.41 | 65.2            | 390              | 225                     | 219                      | 73.6                 | 76.7           | F                |
| 1              | 0.75 | N-80M      | 1440          | 44.0   | 4.97  | 3.54      | 2.05 | 72.3            | 613              | 423                     | 446                      | 84.6                 | 62.7           | L                |
| 1.5            | 1.1  | N-90S      | 1440          | 64.5   | 7.29  | 4.50      | 2.60 | 61.4            | 640              | 336                     | 387                      | 85.6                 | 71.1           | K                |
| 2              | 1.5  | N-90L      | 1430          | 88.6   | 10.0  | 6.17      | 3.56 | 62.2            | 601              | 338                     | 375                      | 85.8                 | 72.3           | J                |
| 3              | 2.2  | N-100L     | 1450          | 128    | 14.5  | 8.56      | 4.95 | 60.2            | 798              | 382                     | 465                      | 88.7                 | 74.1           | L                |
| 4              | 3.0  | N-112S     | 1440          | 176    | 19.9  | 11.2      | 6.45 | 53.2            | 727              | 352                     | 419                      | 87.9                 | 76.9           | K                |
| 5              | 3.7  | N-112M     | 1460          | 214    | 24.2  | 13.7      | 7.90 | 56.0            | 766              | 294                     | 420                      | 89.0                 | 77.5           | K                |
| 5.5            | 4.0  | N-112M     | 1460          | 231    | 26.2  | 14.4      | 8.30 | 53.4            | 733              | 273                     | 388                      | 89.1                 | 78.8           | K                |
| 7.5            | 5.5  | N-132S     | 1460          | 318    | 36.0  | -         | 11.6 | 56.6            | 937              | 351                     | 524                      | 90.6                 | 76.2           | M                |
| 10             | 7.5  | N-132M     | 1460          | 434    | 49.1  | -         | 16.0 | 51.9            | 704              | 206                     | 350                      | 91.2                 | 75.5           | K                |

\*\* 1/8 HP is TENV

Table continued on next page.

Motor Performance Data - IE3 CE Motor, 50Hz Operation (continued)

Table 4.37b continued... Three Phase, 230/400V, 50Hz, 1500 RPM Synchronous Speed, TEFC

| Motor Capacity |      | Frame Size | Full Load (A) |        |      | Current   |      |                 |                  | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
|                |      |            | Rated RPM     | Torque |      | Full Load |      | No Load % of FL | Starting % of FL |                         |                          |                      |                |                  |
| HP             | kW   |            |               | in-lbs | N-m  | 230V      | 400V |                 |                  |                         |                          |                      |                |                  |
| 15             | 11   | N-160M     | 1470          | 632    | 71.5 | -         | 22.2 | 54.4            | 635              | 257                     | 378                      | 91.5                 | 73.0           | J                |
| 20             | 15   | N-160L     | 1480          | 856    | 96.8 | -         | 30.6 | 50.6            | 647              | 256                     | 338                      | 92.5                 | 76.3           | J                |
| 25             | 18.5 | N-180MS    | 1480          | 1060   | 119  | -         | 35.4 | 43.8            | 777              | 272                     | 375                      | 93.9                 | 80.1           | K                |
| 30             | 22   | N-180M     | 1480          | 1260   | 142  | -         | 40.9 | 37.9            | 673              | 227                     | 314                      | 93.8                 | 82.7           | H                |
| 40             | 30   | N-180L     | 1480          | 1710   | 194  | -         | 59.1 | 47.3            | 730              | 265                     | 382                      | 94.0                 | 78.2           | J                |
| 50             | 37   | N-200L     | 1480          | 2110   | 239  | -         | 69.5 | 40.8            | 753              | 266                     | 361                      | 94.1                 | 81.4           | J                |
| 60             | 45   | N-200LL    | 1480          | 2570   | 290  | -         | 82.5 | 41.7            | 845              | 317                     | 411                      | 94.6                 | 83.5           | K                |

Table 4.38 Three Phase, 240/415V, 50Hz, 1500 RPM Synchronous Speed, TEFC

| Motor Capacity |      | Frame Size | Full Load (A) |        |       | Current   |      |                 |                  | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
|                |      |            | Rated RPM     | Torque |       | Full Load |      | No Load % of FL | Starting % of FL |                         |                          |                      |                |                  |
| HP             | kW   |            |               | in-lbs | N-m   | 240V      | 415V |                 |                  |                         |                          |                      |                |                  |
| 1/8**          | 0.1  | V-63S      | 1420          | 5.95   | 0.672 | 0.65      | 0.37 | 88.1            | 378              | 286                     | 277                      | 60.9                 | 60.9           | J                |
| 1/4            | 0.2  | V-63M      | 1410          | 12.0   | 1.35  | 1.1       | 0.64 | 80.9            | 375              | 260                     | 253                      | 66.4                 | 65.7           | H                |
| 1/3            | 0.25 | V-63M      | 1390          | 15.2   | 1.72  | 1.23      | 0.71 | 73.0            | 380              | 247                     | 223                      | 69.5                 | 70.6           | G                |
| 1/2            | 0.4  | V-71M      | 1430          | 23.6   | 2.67  | 2.23      | 1.29 | 80.6            | 364              | 250                     | 247                      | 67.0                 | 64.4           | H                |
| 3/4            | 0.55 | V-80S      | 1420          | 32.7   | 3.7   | 2.46      | 1.43 | 70.6            | 413              | 248                     | 237                      | 73.6                 | 73.1           | G                |
| 1              | 0.75 | N-80M      | 1450          | 43.7   | 4.94  | 3.65      | 2.11 | 76.3            | 600              | 461                     | 484                      | 84.1                 | 59.4           | L                |
| 1.5            | 1.1  | N-90S      | 1440          | 64.5   | 7.29  | 4.57      | 2.64 | 66.3            | 654              | 368                     | 422                      | 85.5                 | 67.4           | K                |
| 2              | 1.5  | N-90L      | 1440          | 88.0   | 9.95  | 6.29      | 3.63 | 68.7            | 611              | 366                     | 406                      | 85.4                 | 67.3           | K                |
| 3              | 2.2  | N-100L     | 1450          | 128    | 14.5  | 8.83      | 5.10 | 66.1            | 805              | 412                     | 502                      | 88.3                 | 69.3           | M                |
| 4              | 3.0  | N-112S     | 1440          | 176    | 19.9  | 11.3      | 6.55 | 59.8            | 751              | 387                     | 458                      | 87.9                 | 73.2           | L                |
| 5              | 3.7  | N-112M     | 1460          | 214    | 24.2  | 13.9      | 8.00 | 62.5            | 788              | 319                     | 453                      | 89.2                 | 72.7           | L                |
| 5.5            | 4.0  | N-112M     | 1460          | 231    | 26.2  | 14.5      | 8.35 | 59.7            | 752              | 294                     | 418                      | 89.0                 | 74.8           | K                |
| 7.5            | 5.5  | N-132S     | 1470          | 316    | 35.7  | -         | 11.9 | 64.1            | 958              | 378                     | 564                      | 90.2                 | 72.0           | N                |
| 10             | 7.5  | N-132M     | 1470          | 431    | 48.7  | -         | 16.2 | 58.5            | 629              | 254                     | 378                      | 90.6                 | 71.1           | J                |
| 15             | 11   | N-160M     | 1470          | 632    | 71.5  | -         | 22.4 | 50.6            | 617              | 249                     | 354                      | 91.6                 | 74.6           | H                |
| 20             | 15   | N-160L     | 1480          | 856    | 96.8  | -         | 31.2 | 57.0            | 659              | 275                     | 364                      | 92.2                 | 72.3           | J                |
| 25             | 18.5 | N-180MS    | 1490          | 1050   | 119   | -         | 35.7 | 49.9            | 800              | 292                     | 404                      | 93.8                 | 76.7           | K                |
| 30             | 22   | N-180M     | 1480          | 1260   | 142   | -         | 40.8 | 43.6            | 699              | 245                     | 339                      | 93.6                 | 80.2           | J                |
| 40             | 30   | N-180L     | 1480          | 1710   | 194   | -         | 60.2 | 52.9            | 743              | 285                     | 411                      | 93.6                 | 74.2           | K                |
| 50             | 37   | N-200L     | 1480          | 2110   | 239   | -         | 70.0 | 46.0            | 777              | 287                     | 391                      | 94.1                 | 78.2           | K                |
| 60             | 45   | N-200LL    | 1480          | 2570   | 290   | -         | 82.5 | 47.0            | 876              | 341                     | 442                      | 94.5                 | 80.7           | L                |

\*\* 1/8 HP is TENV

Motor Thermal Rating for Cyclic Applications

Table 4.39 Motor Thermal Rating Table

| Motor Power HP (kW) | Allowable C x Z             |                             |                             |                              | Motor Inertia lb-in <sup>2</sup> (kg-m <sup>2</sup> ) |                 |
|---------------------|-----------------------------|-----------------------------|-----------------------------|------------------------------|-------------------------------------------------------|-----------------|
|                     | below 35% ED <sup>[1]</sup> | 35% ~ 50% ED <sup>[1]</sup> | 50% ~ 80% ED <sup>[1]</sup> | 80% ~ 100% ED <sup>[1]</sup> | Standard                                              | with Brake      |
| 1/8 (0.1)           | 3200                        | 3000                        | 2000                        | 1200                         | 1.11 (0.000325)                                       | 1.2 (0.00035)   |
| 1/4 (0.2)           | 2200                        | 2800                        | 2800                        | 2500                         | 1.71 (0.0005)                                         | 1.88 (0.00055)  |
| 1/3 (0.25)          | 2200                        | 2800                        | 2800                        | 2500                         | 1.71 (0.0005)                                         | 1.88 (0.00055)  |
| 1/2 (0.4)           | 1800                        | 2200                        | 1500                        | 1500                         | 2.22 (0.00065)                                        | 2.31 (0.000675) |
| 3/4 (0.55)          | 1800                        | 2200                        | 1500                        | 1500                         | 3.45 (0.00101)                                        | 3.79 (0.00111)  |
| 1 (0.75)            | 1400                        | 1400                        | 800                         | 500                          | 8.03 (0.00235)                                        | 8.82 (0.00258)  |
| 1.5 (1.1)           | 1400                        | 1400                        | 800                         | 500                          | 11.5 (0.00337)                                        | 13.5 (0.00396)  |
| 2 (1.5)             | 1200                        | 1200                        | 500                         | 400                          | 13.4 (0.00391)                                        | 15.4 (0.0045)   |
| 3 (2.2)             | 1000                        | 900                         | 400                         | 200                          | 30.1 (0.0088)                                         | 33.4 (0.00978)  |
| 5 (3.7)             | 800                         | 800                         | 800                         | 700                          | 66.3 (0.0194)                                         | 71.4 (0.0209)   |
| 7.5 (5.5)           | 300                         | 300                         | 200                         | 150                          | 99.4 (0.0291)                                         | 105 (0.0306)    |
| 10 (7.5)            | 400                         | 350                         | 300                         | 300                          | 140 (0.0409)                                          | 154 (0.045)     |
| 15 (11)             | 200                         | 200                         | 150                         | 150                          | 192 (0.0561)                                          | 206 (0.0602)    |
| 20 (15)             | 100                         | 90                          | 78                          | 68                           | 340 (0.0995)                                          | 393 (0.115)     |
| 25 (18.5)           | 75                          | 65                          | 55                          | 50                           | 875 (0.256)                                           | 926 (0.271)     |
| 30 (22)             | 75                          | 65                          | 55                          | 50                           | 875 (0.256)                                           | 926 (0.271)     |
| 40 (30)             | 55                          | 40                          | 17                          | 10                           | 1110 (0.326)                                          | 1170 (0.342)    |

Note: [1] % ED = Duty Cycle.

The calculated C x Z value (steps 1 – 3 outlined below) should be less than the allowable value listed in Motor Thermal Rating table above.

1. Obtain the C value:

$$C = \frac{I_M + I_L}{I_M}$$

$I_M$  = Moment of Inertia of the Motor.

$I_L$  = Moment of Inertia of the Load as seem from the motor shaft.

(c) Calculate Z by adding Zr to Zi by the following formula.

$$Z = Z_r + \frac{1}{2} \cdot Z_i = \frac{3600}{t_a + t_b} \cdot \left( nr + \frac{1}{2} ni \right) \text{ (times/hour)}$$

3. Calculate C x Z (the product of C and Z)

Use the value of C obtained in Step (1) and value of Z obtained in Step (2).

4. Obtain the duty cycle %ED and compare calculated C x Z in the appropriate column from Motor Thermal Rating Table.

$$\%ED = \frac{t_a}{t_a + t_b} \cdot 100$$

$t_a$  = on-time

$t_b$  = off-time

(a) Assume that one operating period consists of “on-time” ta (sec.), “off-time” tb (sec.) and the motor is started nr (times/cycle).

$$Z_r = \frac{3600 \cdot nr}{t_a + t_b} \text{ (times/hour)}$$

(b) When inching, ni (times/cycle) is included in 1 cycling (ta+tb), the number of inching times per hour Zi, is then included in the number of starts.

$$Z_i = \frac{3600 \cdot ni}{t_a + t_b} \text{ (times/hour)}$$

Standard Wiring Diagrams

Illustrated below are the wiring diagrams for our standard motors. For additional information please refer to the motor name plate. Due to changes in design features, this diagram may not always agree with that on the motor. If different, the motor diagram found inside the conduit box cover should be used.

Table 4.40 Wiring Configuration for 230/460V, 60Hz and 575V, 60Hz by EP.NA Motor

| Motor<br>HP x P | 230/460V, 60Hz |              |                 | 575V, 60Hz |              |         |
|-----------------|----------------|--------------|-----------------|------------|--------------|---------|
|                 | Internal       | No. of Leads | Diagram         | Internal   | No. of Leads | Diagram |
| 1/8 x 4         | WYE            | 9            | 9-Lead<br>WYE   | WYE        | 3            | 3-Lead  |
| 1/4 x 4         |                |              |                 |            |              |         |
| 1/3 x 4         |                |              |                 |            |              |         |
| 1/2 x 4         |                |              |                 |            |              |         |
| 3/4 x 4         |                |              |                 |            |              |         |
| 1 x 4           |                |              |                 |            |              |         |
| 1.5 x 4         |                |              |                 |            |              |         |
| 2 x 4           |                |              |                 |            |              |         |
| 3 x 4           |                |              |                 |            |              |         |
| 5 x 4           |                |              |                 |            |              |         |
| 7.5 x 4         | DELTA          | 9            | 9-Lead<br>DELTA | DELTA      | 3            | 3-Lead  |
| 10 x 4          |                |              |                 |            |              |         |
| 15 x 4          |                |              |                 |            |              |         |
| 20 x 4          |                |              |                 |            |              |         |
| 25 x 4          |                |              |                 |            |              |         |
| 30 x 4          |                |              |                 |            |              |         |
| 40 x 4          |                |              |                 |            |              |         |
| 50 x 4          |                |              |                 |            |              |         |
| 60 x 4          |                |              |                 |            |              |         |
|                 |                |              |                 |            |              |         |

Figure 4.6a 9-Lead WYE

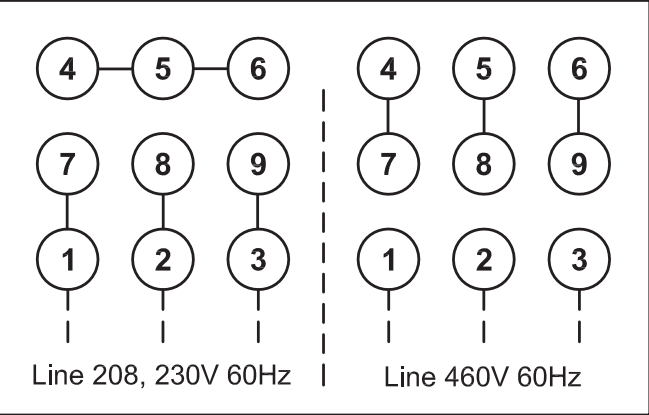


Figure 4.6b 9-Lead DELTA

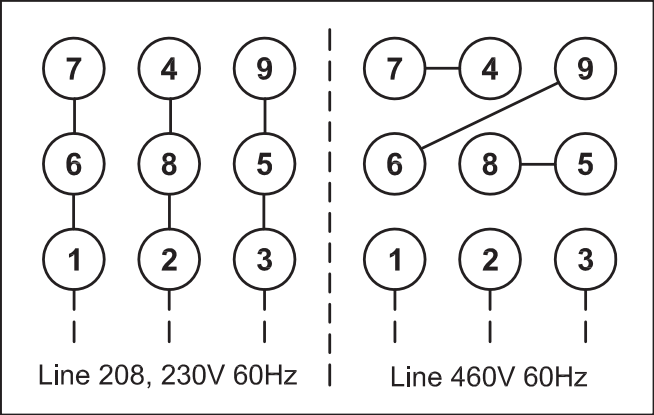
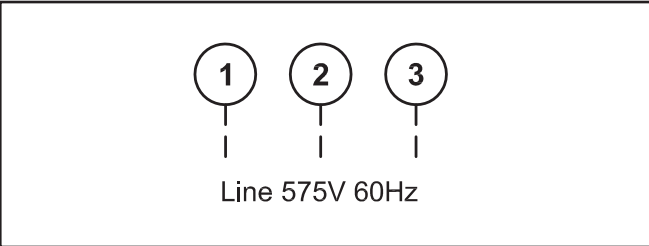


Figure 4.6c 3-Lead SINGLE



Three-Phase IE3 CE Motors

Table 4.41 Wiring Configuration by IE3 CE Motor

| Motor<br>kW x P | Voltage Configuration         | Wiring Diagram         |
|-----------------|-------------------------------|------------------------|
| .75 x 4         | 220/380V, 50Hz<br>Three Phase | DELTA-WYE              |
| 1.1 x 4         |                               |                        |
| 1.5 x 4         |                               |                        |
| 2.2 x 4         |                               |                        |
| 3.0 x 4         |                               |                        |
| 3.7 x 4         |                               |                        |
| 5.5 x 4         | 380V, 50Hz<br>Three Phase     | WYE-Start<br>DELTA-Run |
| 7.5 x 4         |                               |                        |
| 11 x 4          |                               |                        |
| 15 x 4          |                               |                        |
| 18.5 x 4        |                               |                        |
| 22 x 4          |                               |                        |
| 30 x 4          |                               |                        |
| 37 x 4          |                               |                        |
| 45 x 4          |                               |                        |
| 55 x 4          |                               |                        |

Figure 4.7 DELTA-WYE Diagram

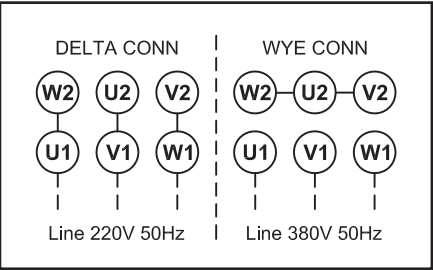
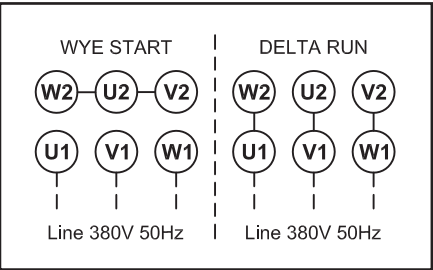


Figure 4.8 WYE-Start DELTA-Run Diagram



Brakemotor Characteristics

The brakemotor on Cyclo® gearmotors operates with direct current supplied by a dual voltage rectifier for 230/460V, or single voltage rectifier/power module for other noted voltages. Rectifier or power module is mounted in the motor conduit box.

When used for outdoor installations, standard brakemotor must be protected by a cover. Such covers are available from the factory, please inquire when ordering.

**Note:** Advise the factory when ordering if you require brake torque greater or lesser than those shown as standard in the Brakemotor Characteristics table below.

Brake Characteristics

Table 4.42 Brake Characteristics - Standard torque, Delay Time, Work Capacity

| Brake Model            | Motor Capacity |            | Standard Braking Torque<br>ft - lbs ( <i>N - m</i> ) | Braking Delay Time (sec) |                                |                            | Brake Work Capacity                 |                                     |                                               |      |       |  |
|------------------------|----------------|------------|------------------------------------------------------|--------------------------|--------------------------------|----------------------------|-------------------------------------|-------------------------------------|-----------------------------------------------|------|-------|--|
|                        |                |            |                                                      | Normal Braking Action    |                                | Fast Braking Action        | Allowable<br>E <sub>0</sub> (J/min) | Gap Adjust<br>(x 10 <sup>7</sup> J) | Total<br>E <sub>1</sub> (x 10 <sup>7</sup> J) |      |       |  |
|                        | HP x 4P        | kW x 4P    |                                                      | Standard Wiring          | Inverter Wiring <sup>[2]</sup> |                            |                                     |                                     |                                               |      |       |  |
| FB-01A                 | 1/8            | 0.1        | 0.7 (1.0)                                            | 0.15 ~ 0.2               | 0.08 ~ 0.12                    | 0.015 ~ 0.02               | 1080                                | 2.6                                 | 6.7                                           |      |       |  |
| FB-02A                 | 1/8 ~ 1/3      | 0.1 ~ 0.25 | 1.4 (2.0)                                            |                          |                                |                            |                                     |                                     |                                               |      |       |  |
| FB-05A                 | 1/4 ~ 1/2      | 0.2 ~ 0.4  | 2.9 (4.0)                                            |                          |                                |                            |                                     |                                     |                                               |      |       |  |
| FB-1D                  | 1/2            | 0.4        | 5.8 (7.5)                                            | 0.2 ~ 0.3                | 0.1 ~ 0.15                     | 0.01 ~ 0.02                | 1620                                | 7.0                                 | 33.1                                          |      |       |  |
| FB-2D                  | 3/4            | 0.55       | 11 (15)                                              |                          |                                |                            | 2580                                | 6.8                                 | 29.5                                          |      |       |  |
| FB-3D                  | 3/4            | 0.55       | 16 (22)                                              |                          |                                |                            | 3360                                | 16.4                                | 53.7                                          |      |       |  |
| FB-1E                  | 1              | 0.75       | 5.5 (7.5)                                            | 0.25 ~ 0.45              | 0.15 ~ 0.25                    | 0.01 ~ 0.03                | 2580                                | 11.6                                | 38.7                                          |      |       |  |
| FB-1HE                 | 1.5            | 1.1        | 8.0 (11)                                             | 0.45 ~ 0.65              | 0.25 ~ 0.35                    |                            | 3360                                | 20.8                                | 46.3                                          |      |       |  |
| FB-2E                  | 2              | 1.5        | 11 (15)                                              | 0.35 ~ 0.55              | 0.15 ~ 0.25                    |                            | 5720                                | 26.3                                | 105.3                                         |      |       |  |
| FB-3E                  | 3              | 2.2        | 16 (22)                                              | 0.75 ~ 0.95              | 0.4 ~ 0.5                      | 0.02 ~ 0.04                |                                     |                                     |                                               |      |       |  |
| FB-5E                  | 5              | 3.7        | 30 (40)                                              | 1.1 ~ 1.3                | 0.4 ~ 0.5                      | 6900                       |                                     |                                     |                                               | 57.4 | 382.8 |  |
| FB-8E                  | 7.5            | 5.5        | 40 (55)                                              | 1.0 ~ 1.2                | 0.3~ 0.4                       | 10800                      | 110.2                               | 551.1                               |                                               |      |       |  |
| FB-10E                 | 10             | 7.5        | 59 (80)                                              | 1.8 ~ 2.0                | 0.6 ~ 0.7                      |                            |                                     |                                     |                                               |      |       |  |
| FB-15E                 | 15             | 11         | 80 (110)                                             | 1.6 ~ 1.8                | 0.5 ~ 0.6                      |                            |                                     |                                     |                                               |      |       |  |
| FB-20                  | 20             | 15         | 110 (150)                                            | -                        | -                              | 0.06 ~ 0.14 <sup>[3]</sup> | 22440                               | 191.6                               | 1150                                          |      |       |  |
| FB-30                  | 25             | 18.5       | 140 (190)                                            | -                        |                                | 0.03 ~ 0.11 <sup>[3]</sup> |                                     |                                     |                                               |      |       |  |
|                        | 30             | 22         | 160 (220)                                            |                          |                                |                            |                                     |                                     |                                               |      |       |  |
|                        | 40             | 30         | 150 (200)                                            |                          |                                |                            |                                     |                                     |                                               |      |       |  |
| ESB-250 <sup>[2]</sup> | 50             | 37         | 200 (266)                                            | -                        | -                              | 0.065                      | 30672                               | 52                                  | 267                                           |      |       |  |
|                        | 60             | 45         | 235 (320)                                            |                          |                                |                            |                                     |                                     |                                               |      |       |  |

- Cyclo® BBB4
- Technical Information
- Notes:** [1] Also applies to wiring where brake is powered separately from the motor leads.

[2] Available only with power module rated for use at 200VAC or 220VAC.

Above table applies to standard brake specification under standard brake torque. Special brakes may perform differently from those shown.

Initial brake torque may be lower than specified brake torque.

If this is the case, under light load start and stop the motor to wear-in the braking surface.

To improve performance for positioning accuracy or lifting applications, consider using fast braking action circuit.

If the brake is operated at a rate greater than the Allowalbe Brake Work Capacity, E0, the brake performance may degrade or become inoperable.

ESB Type brake uses a power module (HD-110M3) that is installed separately from the brakemotor.

ESB Type brake cannot be operated in a vertical orientation.

[3] Values shown for 200V Class and 400V Class Brakes. Please consult factory for 575V Brakes.

Brakemotor Characteristics

Table 4.43 Brake Maintenance - Brake Gap, Brake Lining Thickness

| Brake Model            | Brake Gap                      |                    |                      | Brake Lining Thickness       |                    |             |
|------------------------|--------------------------------|--------------------|----------------------|------------------------------|--------------------|-------------|
|                        | Spec. (Initial)<br>inch (mm)   | Limit<br>inch (mm) | Adjustment<br>Method | Spec. (Initial)<br>inch (mm) | Limit<br>inch (mm) |             |
| FB-01A                 | 0.008 ~ 0.014<br>(0.2 ~ 0.35)  | 0.020 (0.5)        | Twist detent         | 0.276 (7.0)                  | 0.256 (6.5)        |             |
| FB-02A                 |                                |                    |                      |                              |                    |             |
| FB-05A                 |                                |                    |                      |                              |                    |             |
| FB-1D                  | 0.012 ~ 0.016<br>(0.3 ~ 0.4)   | 0.024 (0.60)       | Shim                 |                              | 0.236 (6.0)        |             |
| FB-2D                  |                                |                    |                      | 0.347 (8.8)                  | 0.307 (7.8)        |             |
| FB-3D                  |                                |                    |                      | 0.355 (9.0)                  | 0.315 (8.0)        |             |
| FB-1E                  | 0.347 (8.8)                    | 0.307 (7.8)        |                      |                              |                    |             |
| FB-1HE                 | 0.010 ~ 0.014<br>(0.25 ~ 0.35) | 0.030 (0.75)       |                      | 0.355 (9.0)                  | 0.315 (8.0)        |             |
| FB-2E                  |                                |                    |                      |                              |                    |             |
| FB-3E                  |                                |                    |                      | 0.410 (10.4)                 | 0.331 (8.4)        |             |
| FB-5E                  | 0.014 ~ 0.018<br>(0.35 ~ 0.45) | 0.040 (1.0)        |                      | Nut                          | 0.394 (10.0)       | 0.236 (6.0) |
| FB-8E                  |                                |                    |                      |                              |                    |             |
| FB-10E                 |                                | 0.047 (1.2)        | 0.433 (11.0)         |                              | 0.276 (7.0)        |             |
| FB-15E                 |                                |                    |                      |                              |                    |             |
| FB-20                  | 0.024 ~ 0.028<br>(0.6 ~ 0.7)   | 0.059 (1.5)        |                      |                              |                    |             |
| FB-30                  |                                |                    | 0.630 (16.0)         | 0.472 (12.0)                 |                    |             |
| ESB-250 <sup>[2]</sup> | 0.028 (0.7)                    | 0.079 (2.0)        | Threaded Ring        | 0.236 (6.0)                  | 0.142 (3.6)        |             |

- Cyclo® BBB4
- Technical Information
- Notes:** Available only with power module rated for use at 200VAC or 220VAC.

ESB Type brake uses a power module (HD-110M3) that is installed separately from the brakemotor.

ESB Type brake cannot be operated in a vertical orientation.

Brakemotor: Brake Current Rating

Table 4.44a Brake Current for Standard Fractional Motor and AF-Motor (AV)

| Brake Model | 230VAC, 50/60Hz     |         |         | 460VAC, 50/60Hz     |         |         | 575VAC, 50/60Hz     |         |         |
|-------------|---------------------|---------|---------|---------------------|---------|---------|---------------------|---------|---------|
|             | Vdc (V)             | Idc (A) | Iac (A) | Vdc (V)             | Idc (A) | Iac (A) | Vdc (V)             | Idc (A) | Iac (A) |
| FB-01A      | 207VDC<br>Full Wave | 0.05    | 0.06    | 207VDC<br>Half Wave | 0.05    | 0.04    | 259VDC<br>Half Wave | 0.05    | 0.03    |
| FB-02A      |                     | 0.08    | 0.1     |                     | 0.08    | 0.06    |                     | 0.09    | 0.07    |
| FB-05A      |                     | 0.1     | 0.1     |                     | 0.1     | 0.1     |                     | 0.1     | 0.1     |
| FB-1D       |                     | 0.2     | 0.2     |                     | 0.2     | 0.2     |                     | 0.2     | 0.2     |
| FB-2D       |                     |         |         |                     |         |         |                     |         |         |
| FB-3D       |                     |         |         |                     |         |         |                     |         |         |

Table 4.44b Brake Current for EP.NA Motor

| Brake Model            | 230VAC, 50/60Hz                  |                        |                        | 240VAC, 50/60Hz                  |                        |                        | 460VAC, 50/60Hz                  |                        |                        | 480VAC, 50/60Hz                  |                        |                        |
|------------------------|----------------------------------|------------------------|------------------------|----------------------------------|------------------------|------------------------|----------------------------------|------------------------|------------------------|----------------------------------|------------------------|------------------------|
|                        | Vdc (V)                          | Idc (A)                | Iac (A)                | Vdc (V)                          | Idc (A)                | Iac (A)                | Vdc (V)                          | Idc (A)                | Iac (A)                | Vdc (V)                          | Idc (A)                | Iac (A)                |
| FB-1E                  | 207VDC<br>Full Wave              | 0.1                    | 0.1                    | 216VDC<br>Full Wave              | 0.1                    | 0.1                    | 207VDC<br>Half Wave              | 0.1                    | 0.1                    | 216VDC<br>Half Wave              | 0.1                    | 0.1                    |
| FB-1HE                 |                                  | 0.2                    | 0.2                    |                                  | 0.2                    | 0.2                    |                                  | 0.2                    | 0.2                    |                                  | 0.2                    | 0.2                    |
| FB-2E                  |                                  | 0.2                    | 0.2                    |                                  | 0.2                    | 0.2                    |                                  | 0.2                    | 0.3                    |                                  | 0.2                    | 0.2                    |
| FB-3E                  |                                  | 0.4                    | 0.4                    |                                  | 0.4                    | 0.4                    |                                  | 0.4                    | 0.3                    |                                  | 0.4                    | 0.3                    |
| FB-5E                  |                                  | 0.4                    | 0.4                    |                                  | 0.5                    | 0.5                    |                                  | 0.4                    | 0.3                    |                                  | 0.5                    | 0.4                    |
| FB-8E                  |                                  |                        |                        |                                  |                        |                        |                                  |                        |                        |                                  |                        |                        |
| FB-10E                 |                                  |                        |                        |                                  |                        |                        |                                  |                        |                        |                                  |                        |                        |
| FB-15E                 |                                  |                        |                        |                                  |                        |                        |                                  |                        |                        |                                  |                        |                        |
| FB-20                  | 207VDC                           |                        |                        | 216VDC                           |                        |                        | 414VDC                           |                        |                        | 432VDC                           |                        |                        |
| FB-30                  | /104VDC<br>Module <sup>[2]</sup> | 2.0/1.0 <sup>[3]</sup> | 2.0/0.8 <sup>[3]</sup> | /108VDC<br>Module <sup>[2]</sup> | 2.1/1.1 <sup>[3]</sup> | 2.1/0.8 <sup>[3]</sup> | /207VDC<br>Module <sup>[2]</sup> | 1.0/0.5 <sup>[3]</sup> | 1.0/0.4 <sup>[3]</sup> | /216VDC<br>Module <sup>[2]</sup> | 1.0/0.5 <sup>[3]</sup> | 1.0/0.4 <sup>[3]</sup> |
| ESB-250 <sup>[1]</sup> |                                  |                        |                        |                                  |                        |                        |                                  |                        |                        |                                  |                        |                        |

Table 4.44b continued... Brake Current for EP.NA Motor

| Brake Model            | 575VAC, 50/60Hz     |         |         |
|------------------------|---------------------|---------|---------|
|                        | Vdc (V)             | Idc (A) | Iac (A) |
| FB-1E                  | 259VDC<br>Half Wave | 0.1     | 0.1     |
| FB-1HE                 |                     | 0.2     | 0.2     |
| FB-2E                  |                     | 0.2     | 0.2     |
| FB-3E                  |                     | 0.4     | 0.3     |
| FB-5E                  |                     | 0.5     | 0.4     |
| FB-8E                  |                     |         |         |
| FB-10E                 |                     |         |         |
| FB-15E                 |                     |         |         |
| FB-20                  | 259VDC              |         |         |
| FB-30                  | Half Wave           | 0.4     | 0.3     |
| ESB-250 <sup>[1]</sup> |                     |         |         |

**Notes:** [1] ESB-250 is available only with power module rated for use at 200VAC or 220VAC.  
[2] Power module type brake control generates two voltage levels--1) high excitation voltage for initial release, and 2) lower holding voltage.  
[3] 2 brake current values shown corresponding to the two voltage levels from power module--1) excitation current on initial power up, and 2) holding current.  
Brake coil design will be specific to brake voltage specified at time of order. Check motor nameplate, to determine brake voltage rating.  
FB-20 and FB-30 Brake Coil and Power Module come in two voltage ranges--1) 200-240VAC, and 2) 380-480VAC.

Brakemotor: Brake Current Rating

Table 4.45a Brake Current for Fractional Motor CE Motor

| Brake Model | 220VAC, 50/60Hz    |         |         | 230VAC, 50/60Hz     |         |         | 380VAC, 50/60Hz     |         |         | 400VAC, 50/60Hz     |         |         |
|-------------|--------------------|---------|---------|---------------------|---------|---------|---------------------|---------|---------|---------------------|---------|---------|
|             | Vdc (V)            | Idc (A) | Iac (A) | Vdc (V)             | Idc (A) | Iac (A) | Vdc (V)             | Idc (A) | Iac (A) | Vdc (V)             | Idc (A) | Iac (A) |
| FB-01A      | 99VDC<br>Half Wave | 0.13    | 0.12    | 104VDC<br>Half Wave | 0.13    | 0.12    | 171VDC<br>Half Wave | 0.06    | 0.04    | 180VDC<br>Half Wave | 0.06    | 0.04    |
| FB-02A      |                    | 0.2     | 0.2     |                     | 0.2     | 0.2     |                     | 0.08    | 0.07    |                     | 0.08    | 0.07    |
| FB-05A      |                    | 0.3     | 0.2     |                     |         |         |                     | 0.1     | 0.1     |                     | 0.1     | 0.1     |
| FB-1D       |                    |         |         |                     |         |         |                     |         |         |                     |         |         |

Table 4.45b Combination Table with Brakemotor Inertia

| Brake Model | Motor Frame Sizes | Inertia WR2 lb-in2 (kg-m2) |
|-------------|-------------------|----------------------------|
| FB-1E       | N-80M             | 8.82 (0.00258)             |
| FB-1HE      | N-90S             | 13.5 (0.00396)             |
| FB-2E       | N-90L             | 15.4 (0.0045)              |
| FB-3E       | N-100L            | 33.4 (0.00978)             |
| FB-5E       | N-112M            | 71.4 (0.0209)              |
| FB-8E       | N-132S            | 105 (0.0306)               |
| FB-10E      | N-132M            | 154 (0.045)                |
| FB-15E      | N-160M            | 206 (0.0602)               |
| FB-20       | N-160L            | 393 (0.115)                |
| FB-30       | N-180MS           | 926 (0.271)                |
|             | N-180M            | 926 (0.271)                |
| FB-30       | N-180L            | 1170 (0.342)               |
|             | N-200L            | 1380 (0.404)               |
| ESB-250     | N-200LL           | 2550 (0.745)               |

Table 4.45c Brake Current for CE Motor

| Brake Model            | 220VAC, 50/60Hz                           |                        |                        | 230VAC, 50/60Hz                            |                        |                        | 380VAC, 50/60Hz                            |                        |                        | 400VAC, 50/60Hz                            |                        |                        |
|------------------------|-------------------------------------------|------------------------|------------------------|--------------------------------------------|------------------------|------------------------|--------------------------------------------|------------------------|------------------------|--------------------------------------------|------------------------|------------------------|
|                        | Vdc (V)                                   | Idc (A)                | Iac (A)                | Vdc (V)                                    | Idc (A)                | Iac (A)                | Vdc (V)                                    | Idc (A)                | Iac (A)                | Vdc (V)                                    | Idc (A)                | Iac (A)                |
| FB-01A                 | 99VDC<br>Half Wave                        | 0.13                   | 0.12                   | 104VDC<br>Half Wave                        | 0.13                   | 0.12                   | 171VDC<br>Half Wave                        | 0.06                   | 0.04                   | 180VDC<br>Half Wave                        | 0.06                   | 0.04                   |
| FB-02A                 |                                           | 0.2                    | 0.2                    |                                            |                        |                        |                                            | 0.08                   | 0.07                   |                                            | 0.08                   | 0.07                   |
| FB-05A                 |                                           | 0.3                    | 0.2                    |                                            | 0.2                    | 0.2                    |                                            | 0.1                    | 0.1                    |                                            | 0.1                    | 0.1                    |
| FB-1D                  |                                           | 0.2                    |                        |                                            |                        |                        |                                            |                        |                        |                                            |                        |                        |
| FB-1E                  |                                           | 0.5                    | 0.4                    |                                            | 0.5                    | 0.4                    |                                            | 0.2                    | 0.2                    |                                            | 0.2                    | 0.2                    |
| FB-2E                  |                                           | 0.6                    | 0.5                    |                                            | 0.6                    | 0.5                    |                                            | 0.3                    | 0.2                    |                                            | 0.3                    | 0.2                    |
| FB-3E                  |                                           | 1                      | 0.7                    |                                            | 1                      | 0.8                    |                                            | 0.4                    | 0.3                    |                                            | 0.4                    | 0.3                    |
| FB-4E                  |                                           |                        |                        |                                            |                        |                        |                                            |                        |                        |                                            |                        |                        |
| FB-5E                  |                                           |                        |                        |                                            |                        |                        |                                            |                        |                        |                                            |                        |                        |
| FB-8E                  |                                           |                        |                        |                                            |                        |                        |                                            |                        |                        |                                            |                        |                        |
| FB-10E                 |                                           | 1.1                    | 0.9                    |                                            | 1.2                    | 0.9                    |                                            | 0.5                    | 0.4                    |                                            | 0.5                    | 0.4                    |
| FB-15E                 |                                           |                        |                        |                                            |                        |                        |                                            |                        |                        |                                            |                        |                        |
| FB-20                  |                                           |                        |                        |                                            |                        |                        |                                            |                        |                        |                                            |                        |                        |
| FB-30                  | 198VDC<br>/99VDC<br>Module <sup>[2]</sup> | 2.0/1.0 <sup>[3]</sup> | 2.0/0.8 <sup>[3]</sup> | 207VDC<br>/104VDC<br>Module <sup>[2]</sup> | 2.0/1.0 <sup>[3]</sup> | 2.0/0.8 <sup>[3]</sup> | 342VDC<br>/171VDC<br>Module <sup>[2]</sup> | 0.8/0.4 <sup>[3]</sup> | 0.8/0.3 <sup>[3]</sup> | 360VDC<br>/180VDC<br>Module <sup>[2]</sup> | 0.9/0.5 <sup>[3]</sup> | 0.9/0.4 <sup>[3]</sup> |
| ESB-250 <sup>[1]</sup> |                                           | 2.2/1.1 <sup>[3]</sup> | 2.2/0.9 <sup>[3]</sup> |                                            |                        |                        |                                            |                        |                        |                                            |                        |                        |

**Notes:** [1] ESB-250 is available only with power module rated for use at 200VAC or 220VAC.  
[2] Power module type brake control generates two voltage levels--1) high excitation voltage for initial release, and 2) lower holding voltage.  
[3] 2 brake current values shown corresponding to the two voltage levels from power module--1) excitation current on initial power up, and 2) holding current.  
Brake coil design will be specific to brake voltage specified at time of order. Check motor nameplate, to determine brake voltage rating.  
FB-20 and FB-30 Brake Coil and Power Module come in two voltage ranges--1) 200-240VAC, and 2) 380-480VAC.

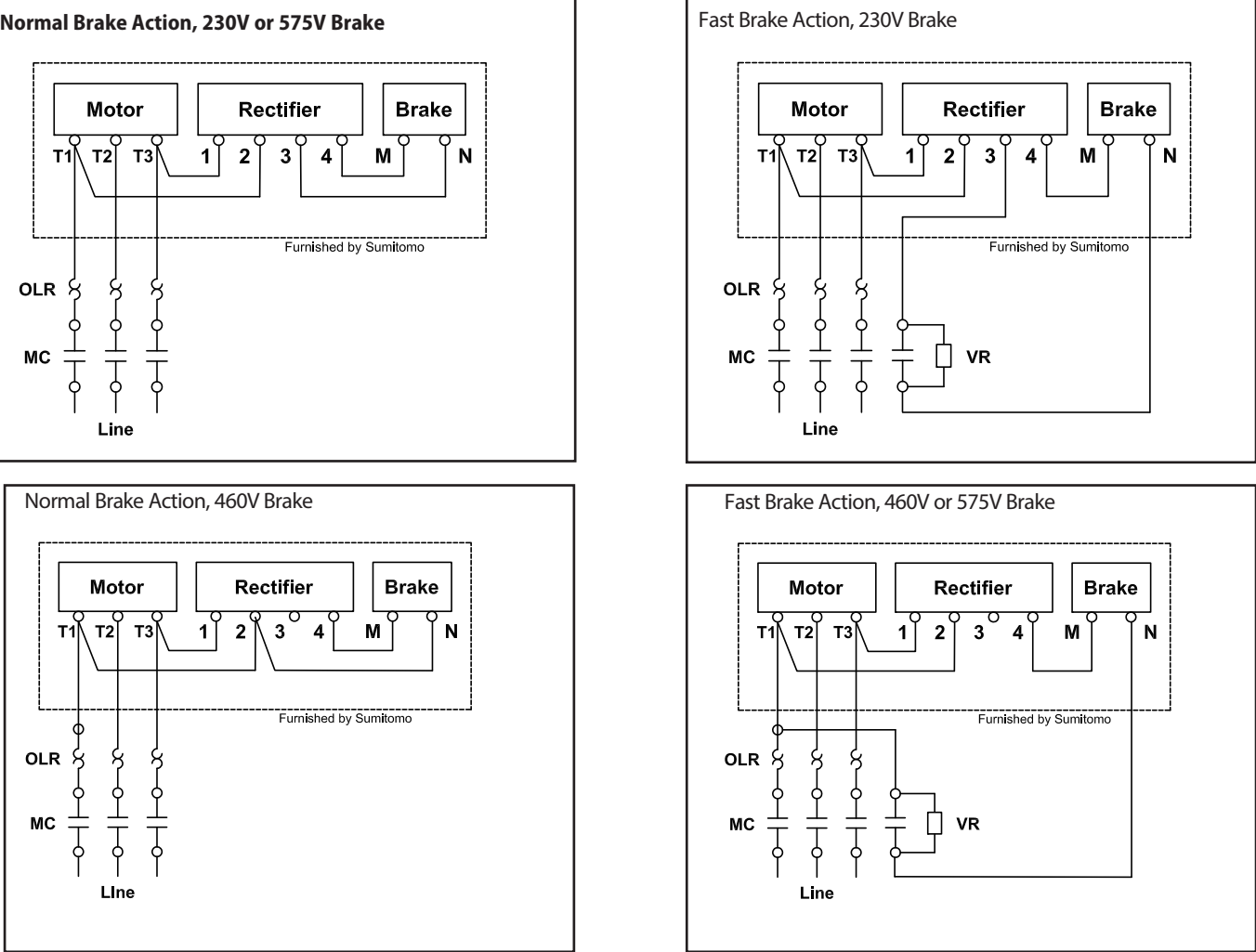
Brakemotor: Optional Brake Torques

Table 4.46 Standard Brake Models

| Brake Model | Motor Capacity |            | Braking Torque<br>ft-lbs (N·m) |                                                                                  |
|-------------|----------------|------------|--------------------------------|----------------------------------------------------------------------------------|
|             | HP x 4P        | kW x 4P    | Standard                       | Optional                                                                         |
| FB-01A      | 1/8            | 0.1        | 0.7 (1.0)                      | 0.25 (0.34), 0.3 (0.4), 0.4 (0.54), 0.48 (0.65), 0.6 (0.8), 0.7 (1.0), 1.0 (1.4) |
| FB-02A      | 1/8 ~ 1/3      | 0.1 ~ 0.25 | 1.4 (2.0)                      | 0.48 (0.65), 0.6 (0.8), 0.7 (1.0), 1.0 (1.4), 1.4 (2.0), 1.9 (2.6), 2.3 (3.1)    |
| FB-05A      | 1/4 ~ 1/2      | 0.2 ~ 0.4  | 2.9 (4.0)                      | 0.7 (1.0), 1.0 (1.4), 1.4 (2.0), 1.9 (2.6), 2.3 (3.1)                            |
| FB-1D       | 1/2            | 0.4        | 5.8 (7.5)                      | 1.9 (2.6), 2.3 (3.1), 2.7 (3.7), 3.9 (5.3), 4.6 (6.2), 6.9 (9.4) 7.7 (10)        |
| FB-2D       | 3/4            | 0.55       | 11 (15)                        | 3.6 (4.9), 4.3 (5.8), 5.1 (6.9), 7.2 (9.8), 8.7 (12), 13 (18), 14 (19)           |
| FB-3D       | 3/4            | 0.55       | 16 (22)                        | 5.3 (7.2), 6.6 (9.0), 7.4 (10), 11 (15), 13 (18), 19 (26), 21 (28)               |
| FB-1E       | 1              | 0.75       | 5.5 (7.5)                      | 7.4 (10), 4.0 (5.5), 3.0 (4.0), 2.2 (3.0)                                        |
| FB-1HE      | 1.5            | 1.1        | 8.0 (11)                       | 11 (15), 5.5 (7.5), 3.7 (5.0), 2.2 (3.0)                                         |
| FB-2E       | 2              | 1.5        | 11 (15)                        | 15 (20), 8.0 (11), 5.5 (7.5), 3.7 (5.0)                                          |
| FB-3E       | 3              | 2.2        | 16 (22)                        | 22 (30), 11 (15), 7.4 (10), 4.4 (6.0)                                            |
| FB-4E       | 4              | 3.0        | 22 (30)                        | 30 (40), 16 (22), 11 (15), 7.4 (10)                                              |
| FB-5E       | 5              | 3.7        | 30 (40)                        | 40 (55), 22 (30), 15 (20), 7.4 (10)                                              |
| FB-8E       | 7.5            | 5.5        | 40 (55)                        | 53 (72), 30 (40), 22 (30), 15 (20)                                               |
| FB-10E      | 10             | 7.5        | 59 (80)                        | 80 (110), 44 (60), 30 (40), 15 (20)                                              |
| FB-15E      | 15             | 11         | 80 (110)                       | 110 (150), 59 (80), 44 (60), 29 (40)                                             |
| FB-20       | 20             | 15         | 110 (150)                      | 160 (220), 130 (175), 89 (120), 74 (100), 63 (85), 44 (60)                       |
| FB-30       | 25             | 18.5       | 140 (190)                      | 160 (220), 110 (150), 89 (120), 74 (100), 44 (60)                                |
|             | 30             | 22         | 160 (220)                      | 130 (175), 110 (150), 89 (120), 63 (85)                                          |
|             | 40             | 30         | 150 (200)                      | 120 (160), 74 (100)                                                              |
| ESB-250     | 50             | 37         | 195 (266)                      | 275 (372), 235 (320), 155 (212), 120 (160), 78 (106)                             |
|             | 60             | 45         | 235 (320)                      | 315 (426), 275 (372), 195(266), 155 (212), 120 (160)                             |

Brakemotor Standard Wiring Connection

Models FB-01A through FB-15E, 230/460V, 60Hz or 575V, 60Hz



Key:  
MC: Electromagnetic Relay  
OLR: Overload or Thermal Relay  
VR: Varistor (protective device, refer to Varaistor Specification Table)

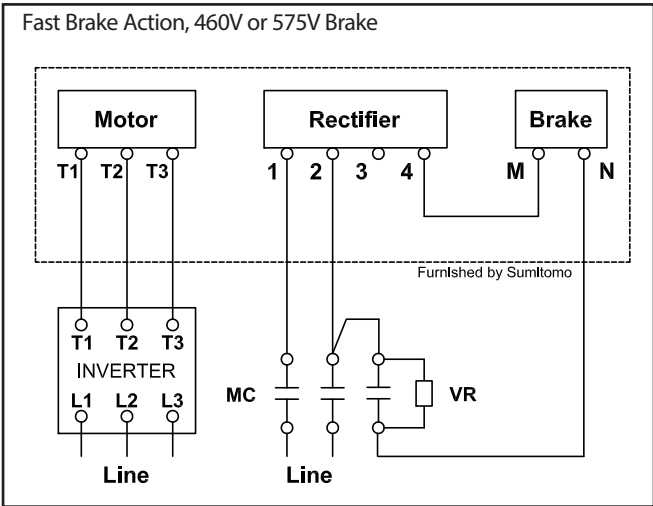
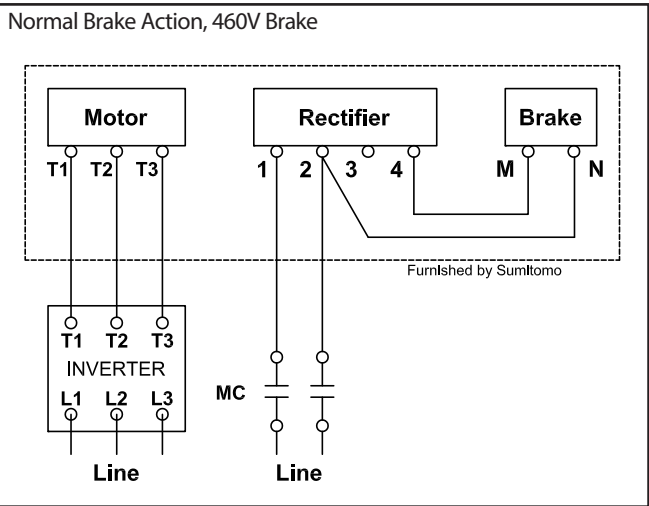
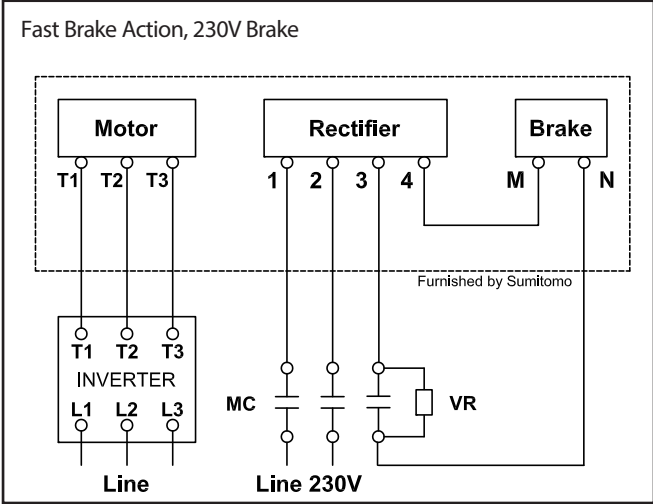
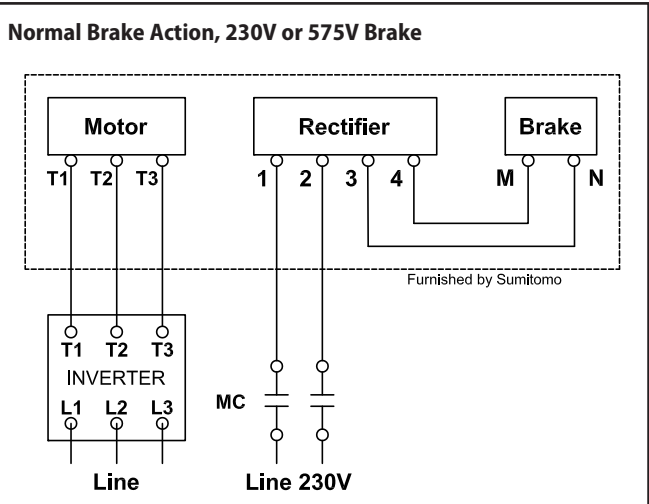
Brakemotor Standard Wiring Connection

Table 4.47 Varistor Specification Table

| Operating Voltage      |                    | 190-230V   | 380-460V  | 575V      |
|------------------------|--------------------|------------|-----------|-----------|
| Varistor Rated Voltage |                    | AC260-300V | AC510V    | AC604V    |
| Varistor Voltage       |                    | 430-470V   | 820V      | 1000V     |
| Rated Watt             | FB-01A, 02A, 05A   | Over 0.4W  | Over 0.4W | Over 0.4W |
|                        | FB-1E, 1D          | Over 0.6W  | Over 0.6W | Over 0.4W |
|                        | FB-1HE, 2E, 2D, 3D | Over 1.5W  | Over 1.5W | Over 0.6W |
|                        | FB-3E, 4E          | Over 1.5W  | Over 1.5W | Over 0.6W |
|                        | FB-5E, 8E          | Over 1.5W  | Over 1.5W | Over 1.5W |
|                        | FB-10E, 8E         | Over 1.5W  | Over 1.5W | Over 1.5W |
| FB-20, 30              |                    |            |           | Over 1.5W |

Brakemotor Inverter Wiring Connection

Models FB-01A through FB-15E, 230/460V, 60Hz or 575V, 60Hz



**Key:**  
**MC:** Electromagnetic Relay  
**OLR:** Overload or Thermal Relay  
**VR:** Varistor (protective device, refer to Varaistor Specification Table)

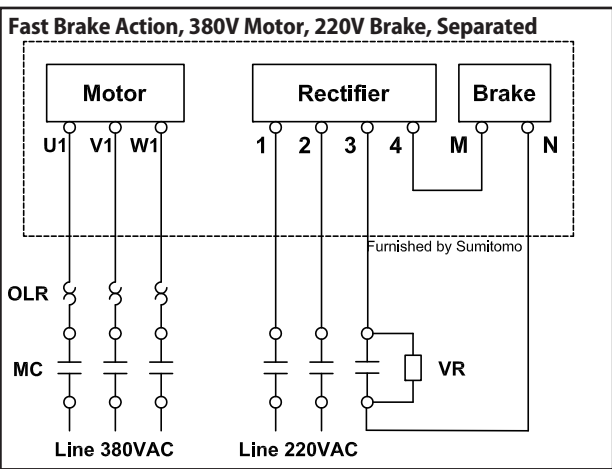
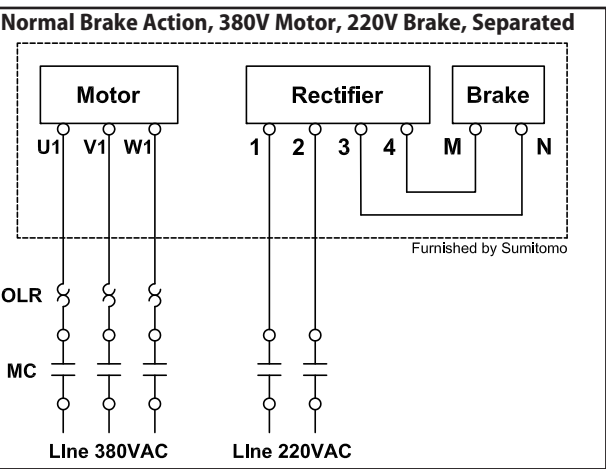
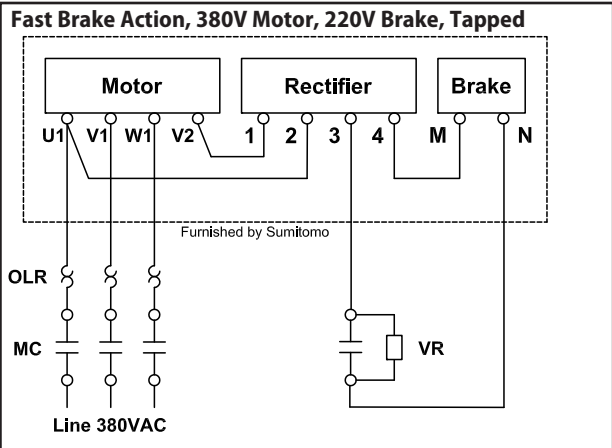
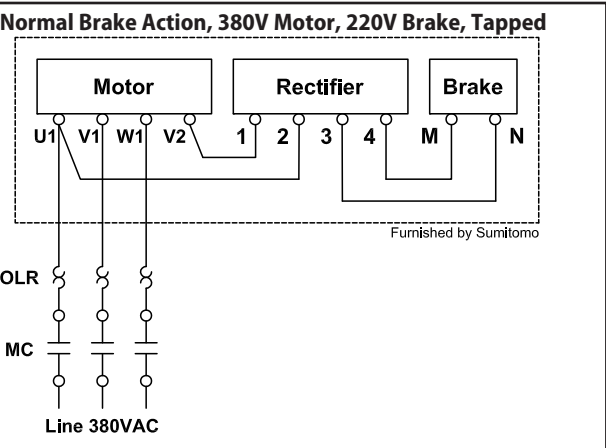
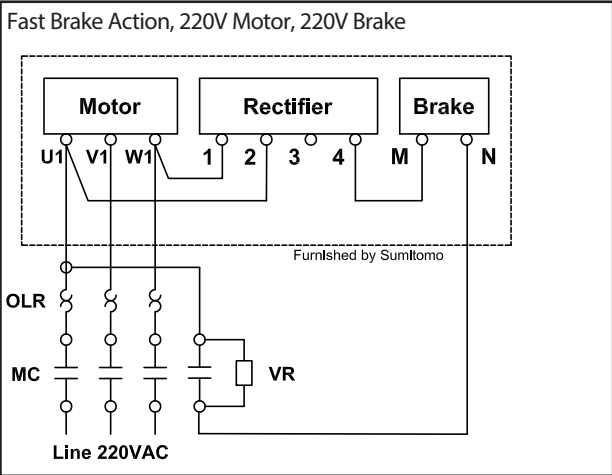
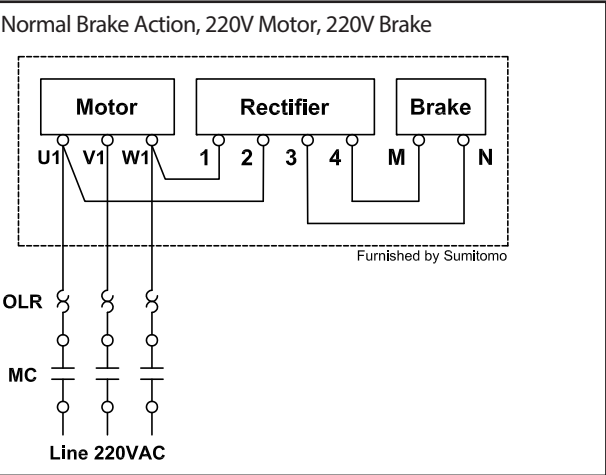
Brakemotor Inverter Wiring Connection, EP.NA Motor

Table 4.48 Varistor Specification Table

| Operating Voltage      |                    | 190-230V   | 380-460V  | 575V      |
|------------------------|--------------------|------------|-----------|-----------|
| Varistor Rated Voltage |                    | AC260-300V | AC510V    | AC604V    |
| Varistor Voltage       |                    | 430-470V   | 820V      | 1000V     |
| Rated Watt             | FB-01A, 02A, 05A   | Over 0.4W  | Over 0.4W | Over 0.4W |
|                        | FB-1E, 1D          | Over 0.6W  | Over 0.6W | Over 0.4W |
|                        | FB-1HE, 2E, 2D, 3D | Over 1.5W  | Over 1.5W | Over 0.6W |
|                        | FB-3E, 4E          | Over 1.5W  | Over 1.5W | Over 0.6W |
|                        | FB-5E, 8E          | Over 1.5W  | Over 1.5W | Over 1.5W |
|                        | FB-10E, 8E         | Over 1.5W  | Over 1.5W | Over 1.5W |
|                        | FB-20, 30          |            |           | Over 1.5W |

Standard Wiring Connection for CE Motors

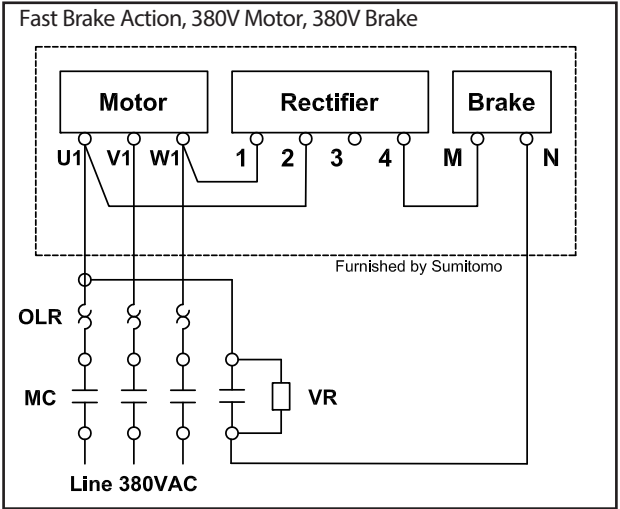
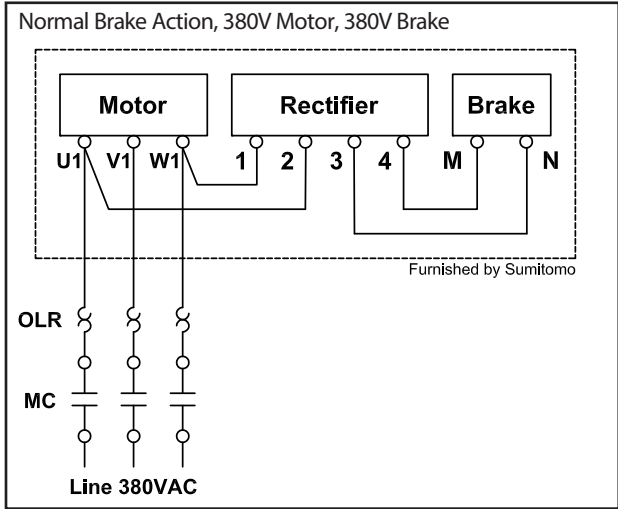
Models FB-01A through FB-5E, 220/380V, 50Hz



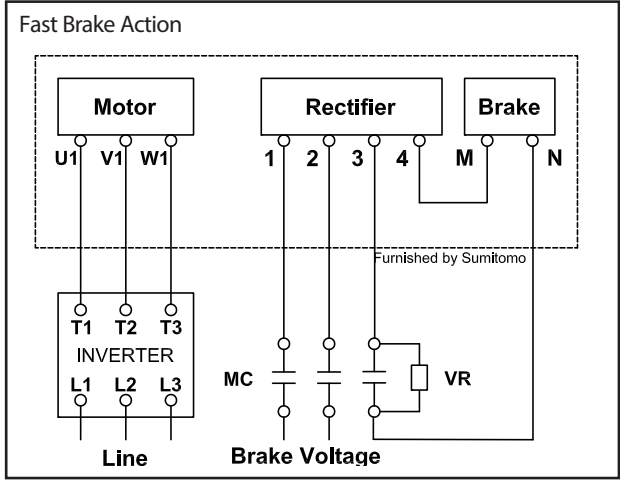
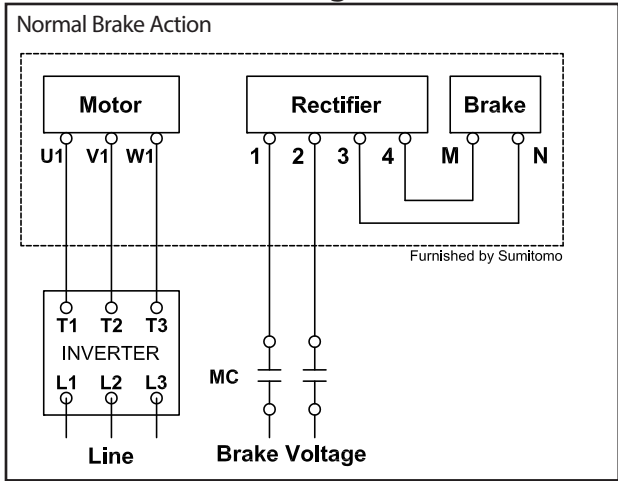
**Key:**  
**MC:** Electromagnetic Relay  
**OLR:** Overload or Thermal Relay  
**MCB:** Magnetic Circuit Breaker  
**VR:** Varistor (protective device, refer to Varaistor Specification Table)

Standard Wiring Connection for CE Motors (continued)

Models FB-8E through FB-15E, 380V, 50Hz



Models FB-01A through FB-15E with Inverter



Key:

MC: Electromagnetic Relay    OLR: Overload or Thermal Relay    MCB: Magnetic Circuit Breaker  
VR: Varistor (protective device, refer to Varistor Specification Table)

Table 4.49a Standard CE Motor, Motor/Brake Voltage Table

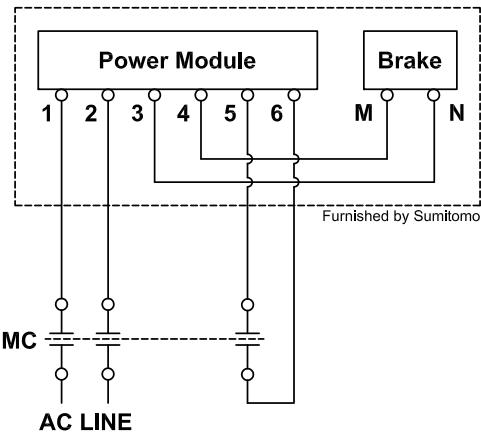
| Motor Power<br>kW x 4P | Brake Model | Motor Voltage  | Brake Voltage |
|------------------------|-------------|----------------|---------------|
| 0.1                    | FB-01A      | 220/380V, 50Hz | 220V, 50Hz*   |
| 0.2, 0.25              | FB-02A      |                |               |
| 0.4                    | FB-05A      |                |               |
| 0.55                   | FB-1D       |                |               |
| 0.75                   | FB-1E       |                |               |
| 1.1                    | FB-2E       |                |               |
| 1.5                    | FB-1HE      |                |               |
| 2.2                    | FB-3E       |                |               |
| 3.0                    | FB-4E       |                |               |
| 3.7                    | FB-5E       | 380V, 50Hz     | 380V, 50Hz    |
| 5.5                    | FB-8E       |                |               |
| 7.5                    | FB-10E      |                |               |
| 11                     | FB-15E      |                |               |

Table 4.49b Varistor Specification Table

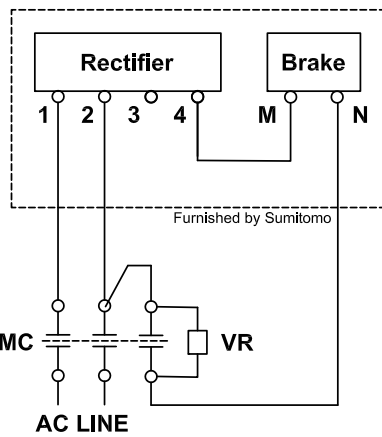
| Operating Voltage      |                  | 190-230V   | 380-460V  | 575V      |
|------------------------|------------------|------------|-----------|-----------|
| Varistor Rated Voltage |                  | AC260-300V | AC510V    | AC604V    |
| Varistor Voltage       |                  | 430-470V   | 820V      | 1000V     |
| Rated<br>Watt          | FB-01A, 02A, 05A | Over 0.4W  | Over 0.4W | Over 0.4W |
|                        | FB-1E, 1D        | Over 0.6W  | Over 0.6W | Over 0.4W |
|                        | FB-1HE, 2E       | Over 1.5W  | Over 1.5W | Over 0.6W |
|                        | FB-3E, 4E        | Over 1.5W  | Over 1.5W | Over 0.6W |
|                        | FB-5E, 8E        | Over 1.5W  | Over 1.5W | Over 1.5W |
|                        | FB-10E, 8E       | Over 1.5W  | Over 1.5W | Over 1.5W |
|                        | FB-20, 30        |            |           | Over 1.5W |

Wiring for Brake Models FB-20 / FB-30 - EP.NA Motor and IE3 CE Motor

FB-20 and FB-30 Brake Wiring, 480VAC or less



FB-20 and FB-30 Brake Wiring, 575VAC



Key:  
MC: Electromagnetic Relay  
VR: Varistor (protective device, refer to Varistor Specification Table)

Brake Rectifiers and Brake Power Modules

Table 4.50 Brake Rectifiers for EP.NA Motors

| Brake Type | Motor Power<br>HP (kW) x P | 230V/460V Rectifier |             | 575V Rectifier |             |
|------------|----------------------------|---------------------|-------------|----------------|-------------|
|            |                            | Model Number        | Part Number | Model Number   | Part Number |
| FB-1E      | 1 x 4                      | 25FW-4FB3           | EW107WW-01  | 10F-6FB3       | EW104WW-01  |
| FB-1HE     | 1.5 x 4                    |                     |             |                |             |
| FB-2E      | 2 x 4                      |                     |             |                |             |
| FB-3E      | 3 x 4                      |                     |             |                |             |
| FB-5E      | 5 x 4                      |                     |             |                |             |
| FB-8E      | 7.5 x 4                    |                     |             |                |             |
| FB-10E     | 10 x 4                     |                     |             |                |             |
| FB-15E     | 15 x 4                     |                     |             |                |             |
| FB-20      | 20 x 4                     |                     |             |                |             |
| FB-30      | 25 x 4<br>30 x 4<br>40 x 4 |                     |             |                |             |

Table 4.51 Brake Rectifiers for IE3 CE Motors

| Brake Type | Motor Power<br>HP (kW) x P | 220V Rectifier |             | 380V Rectifier |             |
|------------|----------------------------|----------------|-------------|----------------|-------------|
|            |                            | Model Number   | Part Number | Model Number   | Part Number |
| FB-1E      | 0.75 x 4                   | 10F-2FB2       | MP983WW-01  |                |             |
| FB-1HE     | 1.1 x 4                    |                |             |                |             |
| FB-2E      | 1.5 x 4                    |                |             |                |             |
| FB-3E      | 2.2 x 4                    |                |             |                |             |
| FB-4E      | 3.0 x 4                    |                |             |                |             |
| FB-5E      | 3.7 x 4<br>4.0 x 4         |                |             | 05F-4FB2       | MP985WW-01  |
| FB-8E      | 5.5 x 4                    |                |             | 15F-4FB1       | EW397WW-01  |
| FB-10E     | 7.5 x 4                    |                |             |                |             |
| FB-15E     | 11 x 4                     |                |             |                |             |

Table 4.52 Brake Power Modules for EP.NA Motors and IE3 CE Motors

| Brake Type | Motor (HP x P) | 170 ~ 300VAC Module |             | 380 ~ 480VAC Module |             |
|------------|----------------|---------------------|-------------|---------------------|-------------|
|            |                | Model Numbers       | Part Number | Model Numbers       | Part Number |
| FB-20      | 20 x 4         | 13SR-2              | EY570WW-01  | 10SR-4              | MQ003WW-01  |
| FB-30      | 25 x 4         |                     |             |                     |             |
|            | 30 x 4         |                     |             |                     |             |
|            | 40 x 4         |                     |             |                     |             |

Company warrants that (i) all new equipment and parts (collectively, “Equipment”) sold by Company will conform to printed drawings and specification sheets issued by Company and (ii) are free of defects in material and workmanship for the time period shown in Table 1. The warranty period commences on the date of shipment of the Equipment by Company.

If, within the warranty period, Company receives from Buyer written notice of any alleged defect in any of the Equipment and, if the Equipment is found by Company not to conform with these warranties (after Buyer has provided Company a reasonable opportunity to perform any appropriate tests on the allegedly defective Equipment), Company will, at its sole option and expense, either repair or replace the Equipment. In all instances, Company reserves the right to require Buyer to deliver the Equipment for repair or replacement to a designated service center and require Buyer to pay all charges for inbound and outbound transportation and for services of any kind, diagnostic or otherwise, excepting only the direct and actual cost of Equipment repair or replacement. Warranty coverage is limited to parts and labor and does not include travel and other expenses. Buyer applications and use of the Equipment may require installation of safety features. Buyer is responsible for furnishing and installing guards or other safety equipment needed to protect operating personnel, even though such equipment may not be furnished by Company with the Equipment purchased. Equipment supplied, but not manufactured, by Company is warranted only to the extent of the original manufacturer’s warranty.

Table 4.53 - Product Warranty

| Product                                               | Warranty Period (After Shipment) | Components Excluded |
|-------------------------------------------------------|----------------------------------|---------------------|
| Cyclo® Speed Reducers and Gearmotors                  | 2 Years                          | Bearings and Seals  |
| Cyclo® Bevel Buddybox Speed Reducers and Gearmotors   | 2 Years                          | Bearings and Seals  |
| Cyclo® Helical Buddybox Speed Reducers and Gearmotors | 2 Years                          | Bearings and Seals  |
| Fine Cyclo® Speed Reducers                            | 2 Years                          | Bearings and Seals  |
| Beier® Variator Mechanical Adjustable Speed Reducers  | 2 Years                          | Bearings and Seals  |
| Hyponic® Speed Reducers and Gearmotors                | 2 Years                          | Bearings and Seals  |
| Hedcon® Double Enveloping Worm Gear Speed Reducers    | 2 Years                          | Bearings and Seals  |
| Helical Shaft Mount Speed Reducers                    | 2 Years                          | Bearings and Seals  |
| Rhytax®                                               | 2 Years                          | Bearings and Seals  |
| IB Series Servo Gearheads                             | 1 Year                           | Bearings and Seals  |
| Astero Gearmotors                                     | 1 Year                           | Bearings and Seals  |
| Variable Frequency Inverters                          | 1Year                            | ---                 |
| Paramax ® Speed Reducers                              | 2 Years                          | Bearings and Seals  |
| Compower Planetary Speed Reducers                     | 1 Year                           | Bearings and Seals  |
| Hansen UniMiner                                       | 2 Years                          | Bearings and Seals  |
| Hansen P4                                             | 2 Years                          | Bearings and Seals  |
| Parts                                                 | 1 Year                           | ---                 |
| Repairs                                               | 1 Year                           | Bearings and Seals  |